

0CS10-M59400EN

# P R E F A C E

1 . This Parts Catalog carries Yanmar excavator (crawler back-hoe) VI055-6A for U.S.A..  
(M/# 60501 ~ )

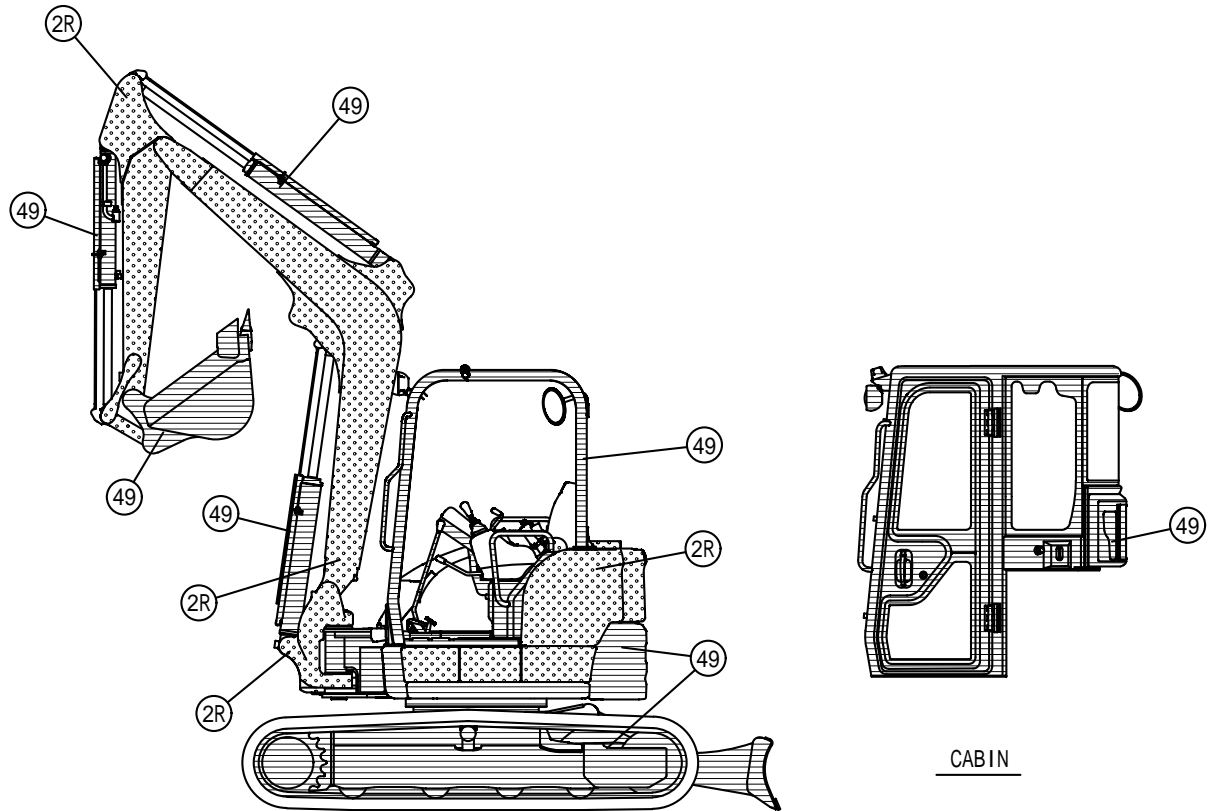
2 . Parts catalog history



		Model	Published	Remarks
1st edition	Vehicle	VI055-6A(US)	Nov. ,2013	
	Engine	4TNV86CT-PBV		

3 . Your understanding is asking that this parts catalog is not a technical data manual setting forth as servicing procedures, This parts catalog is using simplified illustration.

Be sure to use Yanmar Genuine Parts in your maintenance servicing of Yanmar products. Be careful not to use the simple parts available in the market, otherwise their use in repairing causes such as an early breakage, for instance.

# VEHICLE PAINTED COLOR



Color Code	Description	Painted Color	Paint Part No.		
			16L Can	4L Can	SPRAY
2R		YANMAR Turmeric Yellow	-----	977620-41001	977620-41002
49		YANMAR Navy Gray	-----	TOR-91390000	TOR-94800490

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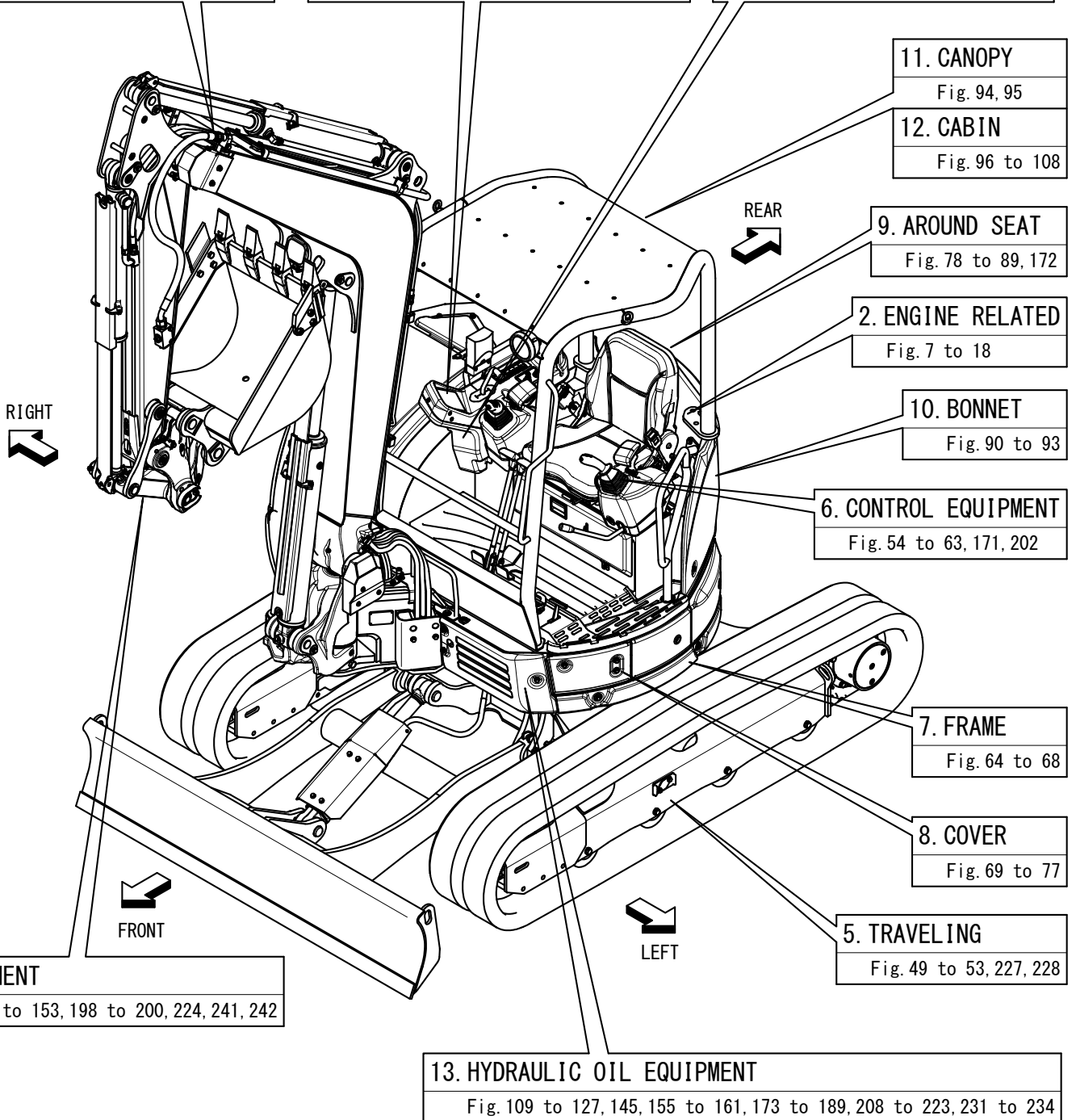
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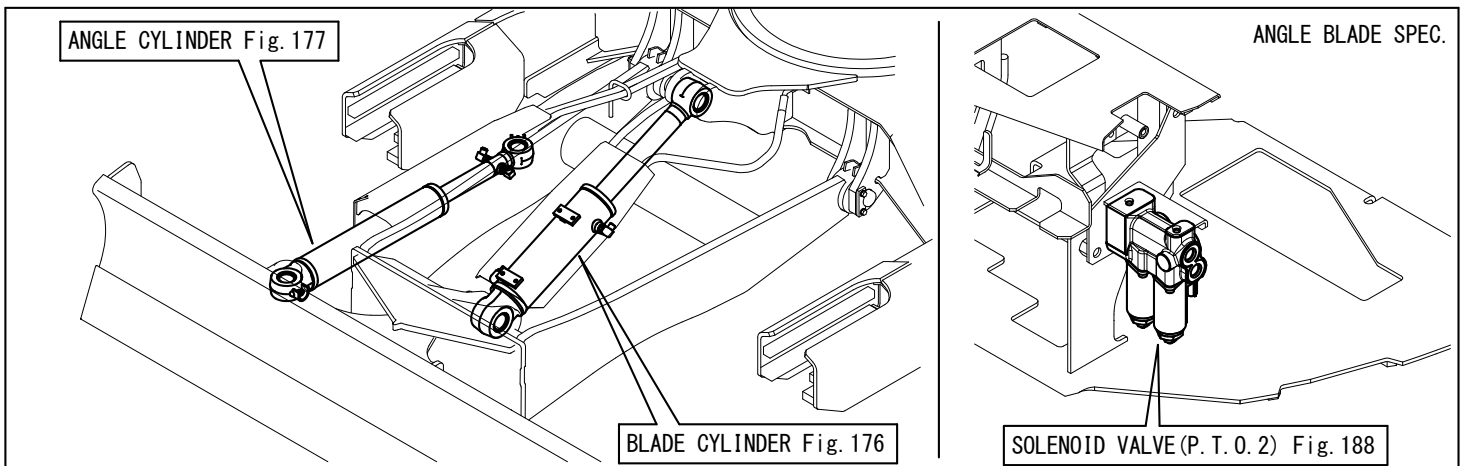
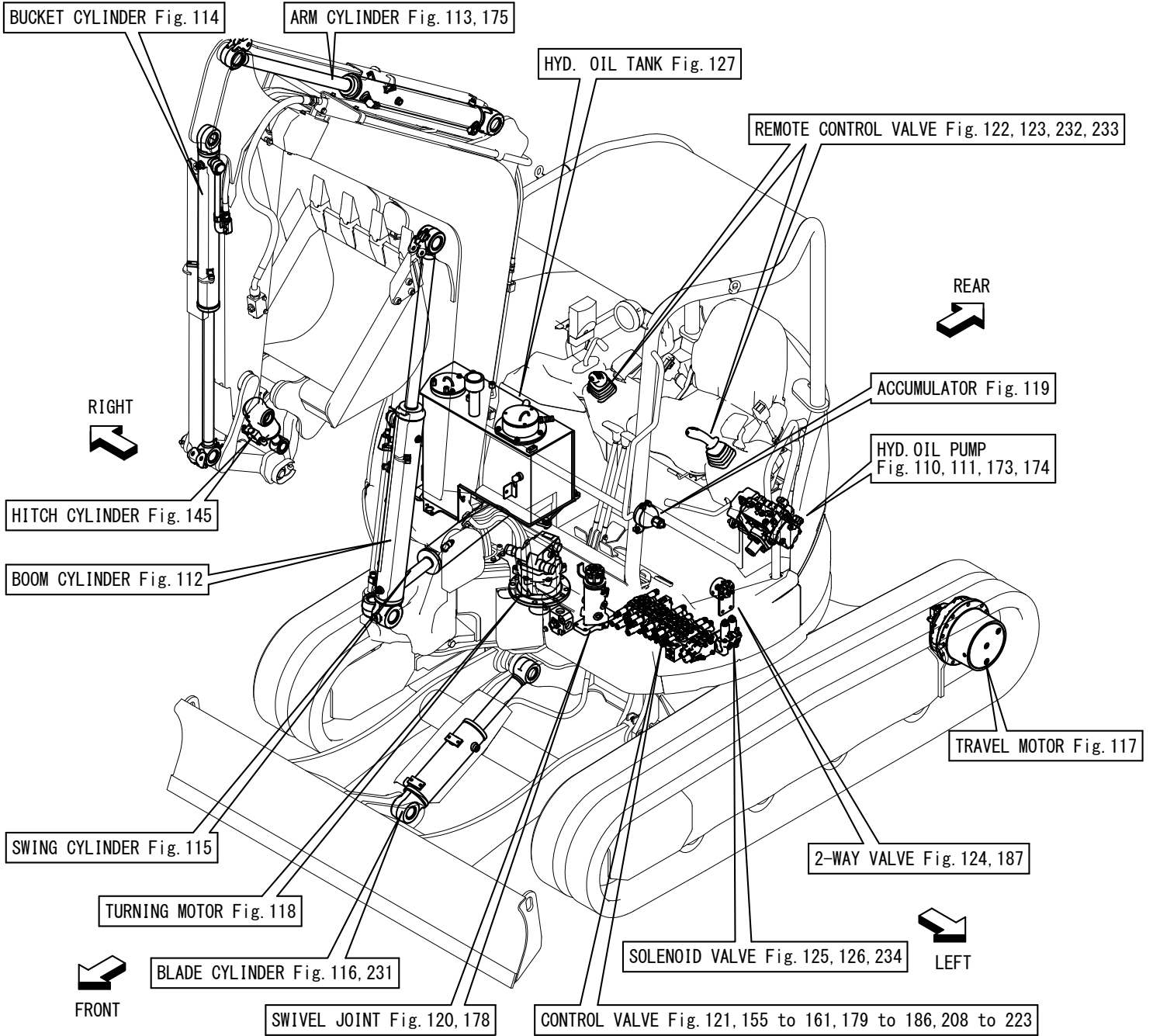
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205. (3C)LABEL(CANOPY)(ANGLE BLADE SPEC.)(FROM MAF001)
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206. (4A)LABEL(CABIN)(FROM MAF001)
168. (4B)LABEL(CABIN)(ANGLE BLADE SPEC.)(TO MAF000)
207. (4C)LABEL(CABIN)(ANGLE BLADE SPEC.)(FROM MAF001)
5. LABEL(QUICK COUPLER)
6. TOOL CASE(METAL)
226. (6A)TOOL CASE(RESIN)

## ENGINE RELATED

7. MUFFLER
8. AIR CLEANER
9. MUFFLER COVER
10. ACCELERATOR
11. ENGINE MOUNT
12. ENGINE MOUNT(AIR CONDITIONER SPEC.)
13. RADIATOR SHROUD
14. RADIATOR & SUB TANK

Fig. No. Fig. Name

15. RADIATOR HOSE
16. DUCT
17. FUEL TANK
18. FUEL PIPING

## ELECTRICAL PARTS

19. AROUND THE ENGINE
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21. BATTERY(MINUS CABLE)
22. HORN
23. HARNESS GUIDE
24. STARTER SWITCH
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26. PRESSURE SWITCH
27. TRAVEL BUZZER
28. QUICK COUPLER(SWITCH BOX)
29. CONTROLLER
30. WORK LAMP
31. CANOPY LAMP
32. INSTRUMENT PANEL(CANOPY)
33. INSTRUMENT PANEL(CABIN)(HEATER SPEC.)
34. INSTRUMENT PANEL(CABIN)(AIR CONDITIONER SPEC.)
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- 37. RELAY BRACKET
- 38. HARNESS MOUNT
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- 170. (38B)ANGLE BLADE LEVER(ANGLE BLADE SPEC.)
- 229. (38C)P.T.O.2(P.T.O.2 SPEC.)
- 230. (38D)GPS(1.5G)
- 250. (38E)GPS(2.0G)

## AIR CONDITIONER & HEATER

- 39. AIR CONDITIONER(UNIT)
- 40. AIR CONDITIONER(UNIT)(INNER PARTS)
- 41. AIR CONDITIONER(PIPING)
- 42. AIR CONDITIONER(ENGINE RELATED)
- 43. AIR CONDITIONER(CONDENSER RELATED)
- 44. AIR CONDITIONER(ELECTRIC PARTS)
- 45. HEATER(UNIT)
- 46. HEATER(UNIT)(INNER PARTS)
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- 49. SPROCKET
- 50. IDLER & ADJUST
- 51. TRACK ROLLER(S SPEC.)(TO MAF732)
- 228. (51A)TRACK ROLLER(H SPEC.)(FROM MAF733)

Fig. No. Fig. Name

- 52. CARRIER ROLLER
- 53. RUBBER CRAWLER & IRON CRAWLER(T SPEC.)
- 227. (53A)IRON CRAWLER(H SPEC.)

## CONTROL EQUIPMENT

- 54. VALVE MOUNT
- 55. TRAVEL PEDAL(FIXED TYPE)
- 202. (55A)TRAVEL PEDAL(FOLDING TYPE)
- 56. TRAVEL LEVER
- 57. SWING PEDAL
- 58. LINK COVER
- 59. PEDAL COVER
- 60. LEVER SPACER
- 61. BLADE LEVER
- 171. (61A)BLADE LEVER(ANGLE BLADE SPEC.)
- 62. ARMREST
- 63. LOCK LEVER & STAND

## FRAME

- 64. TRACK FRAME
- 65. CRAWLER GUARD(IRON CRAWLER SPEC.)
- 66. COUNTER WEIGHT
- 67. TURNING FRAME
- 68. TURNING BEARING

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Fig. No. Fig. Name

## COVER

- 69. COVER(MULTI)
- 70. UPPER COVER(1)
- 71. UPPER COVER(2)
- 72. COVER(TURNING FRAME)
- 73. COVER(TRAVEL FRAME)
- 74. FRAME GUARD(LEFT)
- 75. FRAME GUARD(RIGHT)
- 76. COVER(TURNING FRAME)(FRONT - LEFT)
- 77. COVER(TURNING FRAME)(FRONT - RIGHT)

## AROUND SEAT

- 78. STEP(CABIN)
- 79. STEP(CANOPY)
- 80. COVER(LEVER)
- 81. COVER(MONITOR)(CANOPY)
- 82. COVER(MONITOR)(CABIN)(AIR CONDITIONER SPEC.)
- 83. COVER(MONITOR)(CABIN)(HEATER SPEC.)
- 84. SEAT MOUNT
- 85. COVER(SEAT MOUNT)
- 86. SEAT
- 87. SEAT(INNER PARTS)
- 88. HANDRAIL(LEFT)
- 89. HANDRAIL(RIGHT) (QUICK COUPLER SPEC.)
- 172. (89A)HANDRAIL(RIGHT)(STANDARD SPEC.)

Fig. No. Fig. Name

## BONNET

- 90. BONNET(REAR)
- 91. BONNET(FRONT)
- 92. BONNET(LEFT)
- 93. BONNET(RIGHT)

## CANOPY

- 94. CANOPY
- 95. CANOPY MOUNT

## CABIN

- 96. WINDOW WASHER
- 97. CABIN(ASSEMBLY)
- 98. CABIN DOOR(1)
- 99. CABIN DOOR(2)
- 100. CABIN(FRONT WINDOW)(1)
- 101. CABIN(FRONT WINDOW)(2)
- 102. CABIN(GLASS)
- 103. CABIN(REAR COVER)
- 104. CABIN(ELECTRIC PARTS)
- 105. CABIN(ACCESSORY)
- 106. REARVIEW MIRROR
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# Contents

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111.	HYDRAULIC PUMP(E.S.S. & QUICK COUPLER SPEC.)	160.	(121F)CONTROL VALVE(7/8)
173.	(111A)HYDRAULIC PUMP(STANDARD SPEC.)	161.	(121G)CONTROL VALVE(8/8)
174.	(111B)HYDRAULIC PUMP(E.S.S. SPEC.)	179.	(121H)CONTROL VALVE(1/8)(ANGLE BLADE SPEC.)
112.	BOOM CYLINDER	180.	(121I)CONTROL VALVE(2/8)(ANGLE BLADE SPEC.)
113.	ARM CYLINDER(QUICK COUPLER SPEC.)	181.	(121J)CONTROL VALVE(3/8)(ANGLE BLADE SPEC.)
175.	(113A)ARM CYLINDER(STANDARD SPEC.)	182.	(121K)CONTROL VALVE(4/8)(ANGLE BLADE SPEC.)
114.	BUCKET CYLINDER	183.	(121L)CONTROL VALVE(5/8)(ANGLE BLADE SPEC.)
115.	SWING CYLINDER	184.	(121M)CONTROL VALVE(6/8)(ANGLE BLADE SPEC.)
116.	BLADE CYLINDER(QUICK COUPLER SPEC.)	185.	(121N)CONTROL VALVE(7/8)(ANGLE BLADE SPEC.)
176.	(116A)BLADE CYLINDER(ANGLE BLADE SPEC.)	186.	(121O)CONTROL VALVE(8/8)(ANGLE BLADE SPEC.)
177.	(116B)ANGLE CYLINDER(ANGLE BLADE SPEC.)	208.	(121P)CONTROL VALVE(1/8)(THUMB BRACKET SPEC.)
231.	(116C)BLADE CYLINDER	209.	(121Q)CONTROL VALVE(2/8)(THUMB BRACKET SPEC.)
117.	TRAVEL MOTOR	210.	(121R)CONTROL VALVE(3/8)(THUMB BRACKET SPEC.)
118.	TURNING MOTOR	211.	(121S)CONTROL VALVE(4/8)(THUMB BRACKET SPEC.)
119.	ACCUMULATOR	212.	(121T)CONTROL VALVE(5/8)(THUMB BRACKET SPEC.)
120.	SWIVEL JOINT	213.	(121U)CONTROL VALVE(6/8)(THUMB BRACKET SPEC.)
178.	(120A)SWIVEL JOINT(ANGLE BLADE SPEC.)	214.	(121V)CONTROL VALVE(7/8)(THUMB BRACKET SPEC.)
121.	CONTROL VALVE(1/8)	215.	(121W)CONTROL VALVE(8/8)(THUMB BRACKET SPEC.)
155.	(121A)CONTROL VALVE(2/8)	216.	(121X)CONTROL VALVE(1/8)(ANGLE BLADE SPEC.)(THUMB BRACKET SPEC.)
156.	(121B)CONTROL VALVE(3/8)	217.	(121Y)CONTROL VALVE(2/8)(ANGLE BLADE SPEC.)(THUMB BRACKET SPEC.)
157.	(121C)CONTROL VALVE(4/8)	218.	(121Z)CONTROL VALVE(3/8)(ANGLE BLADE SPEC.)(THUMB BRACKET SPEC.)
		219.	(121ZA)CONTROL VALVE(4/8)(ANGLE BLADE SPEC.)(THUMB BRACKET SPEC.)
		220.	(121ZB)CONTROL VALVE(5/8)(ANGLE BLADE SPEC.)(THUMB BRACKET SPEC.)

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223.	(121ZE)CONTROL VALVE(8/8)(ANGLE BLADE SPEC.)(THUMB BRACKET SPEC.)
122.	REMOTE CONTROL VALVE(RIGHT)(TO MAF876)
232.	(122A)REMOTE CONTROL VALVE(RIGHT)(FROM MAF877)
123.	REMOTE CONTROL VALVE(LEFT)
233.	(123A)REMOTE CONTROL VALVE(LEFT)(P.T.O.2 SPEC.)
124.	2-WAY VALVE
187.	(124A)2-WAY VALVE(ANGLE BLADE SPEC.)
125.	SOLENOID VALVE(P.T.O.)(E.S.S. SPEC.)
126.	SOLENOID VALVE(P.T.O.)
188.	(126A)SOLENOID VALVE(P.T.O. 2)(ANGLE BLADE SPEC.)
189.	(126B)SOLENOID VALVE BRACKET(P.T.O. 2)(ANGLE BLADE SPEC.)(P.T.O.2 SPEC.)
234.	(126C)SOLENOID VALVE(P.T.O.2)(P.T.O.2 SPEC.)
127.	HYD. OIL TANK
145.	QUICK COUPLER(HITCH CYLINDER)

## HYDRAULIC OIL PIPING

128.	TANK - PUMP & CONTROL VALVE
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130.	CONTROL VALVE(FITTING)(1)
190.	(130A)CONTROL VALVE(FITTING)(1)(ANGLE BLADE SPEC.)
131.	CONTROL VALVE(FITTING)(2)
191.	(131A)CONTROL VALVE(FITTING)(2)(ANGLE BLADE SPEC.)
132.	CONTROL VALVE - RETURN & DRAIN

Fig. No.	Fig. Name
133.	CONTROL VALVE - BOOM BULKHEAD & SWING
134.	CONTROL VALVE - BOOM CYLINDER
135.	CONTROL VALVE - SWIVEL JOINT
192.	(135A)CONTROL VALVE - SWIVEL JOINT(ANGLE BLADE SPEC.)
136.	TRAVEL FRAME
193.	(136A)TRAVEL FRAME(ANGLE BLADE SPEC.)
137.	ARM CYLINDER & BUCKET CYLINDER
235.	(137A)ARM CYLINDER & BUCKET CYLINDER(TUBE)(P.T.O.2 SPEC.)
138.	P.T.O.(CONTROL VALVE - BOOM)
139.	P.T.O.(BOOM - ARM END)
236.	(139A)P.T.O.(BOOM - ARM END)(P.T.O.2 SPEC.)
237.	(139B)P.T.O.2(BOOM - ARM END)(P.T.O.2 SPEC.)
140.	P.T.O.(SOLENOID VALVE)
194.	(140A)P.T.O.(SOLENOID VALVE)(ANGLE BLADE SPEC.)
238.	(140B)P.T.O.(SOLENOID VALVE)(P.T.O.2 SPEC.)
141.	P.T.O.(SOLENOID VALVE & E.S.S.)
195.	(141A)P.T.O.(SOLENOID VALVE & E.S.S.)(ANGLE BLADE SPEC.)
196.	(141B)P.T.O.2(ANGLE BLADE)(ANGLE BLADE SPEC.)
239.	(141C)P.T.O.(SOLENOID VALVE & E.S.S.)(P.T.O.2 SPEC.)
240.	(141D)P.T.O.2(SOLENOID VALVE)(P.T.O.2 SPEC.)
142.	CONTROL PIPING(1)
197.	(142A)CONTROL PIPING(1)(ANGLE BLADE SPEC.)
143.	CONTROL PIPING(2)
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Fig. No. Fig. Name

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## IMPLEMENT

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149. BOOM BRACKET

150. BOOM

151. ARM

224. (151A)ARM(THUMB BRACKET SPEC.)

152. BUCKET ARM & LINK

198. (152A)BUCKET

199. (152B)BUCKET PIN(QUICK COUPLER SPEC.)

241. (152C)BUCKET PIN

153. BLADE(QUICK COUPLER SPEC.)

200. (153A)BLADE(ANGLE BLADE SPEC.)

242. (153B)BLADE

## OPTIONAL & KIT

154. LABEL KIT(FOR CANADA)(OPTIONAL)

201. (154A)LABEL KIT(FOR CANADA)(ANGLE BLADE SPEC.)(OPTIONAL)

162. P.T.O. STOP VALVE CONNECTER KIT(OPTIONAL)

163. REMOTE CONTROLLER KIT(OPTIONAL)

164. RADIO KIT(OPTIONAL)(WITHOUT RADIO)

165. P.T.O. OVER LOAD VALVE KIT(OPTIONAL)

166. ADDITIONAL WEIGHT KIT(OPTIONAL)(TO M6F000)

225. (166A)ADDITIONAL WEIGHT KIT(OPTIONAL)(FROM M6F001)

Fig. No. Fig. Name

244. P.T.O.2 KIT(OPTIONAL)

245. P.T.O.2 KIT(QUICK COUPLER)(OPTIONAL)

246. UTILITY HOOK KIT(OPTIONAL)(1/4)

247. UTILITY HOOK KIT(OPTIONAL)(2/4)

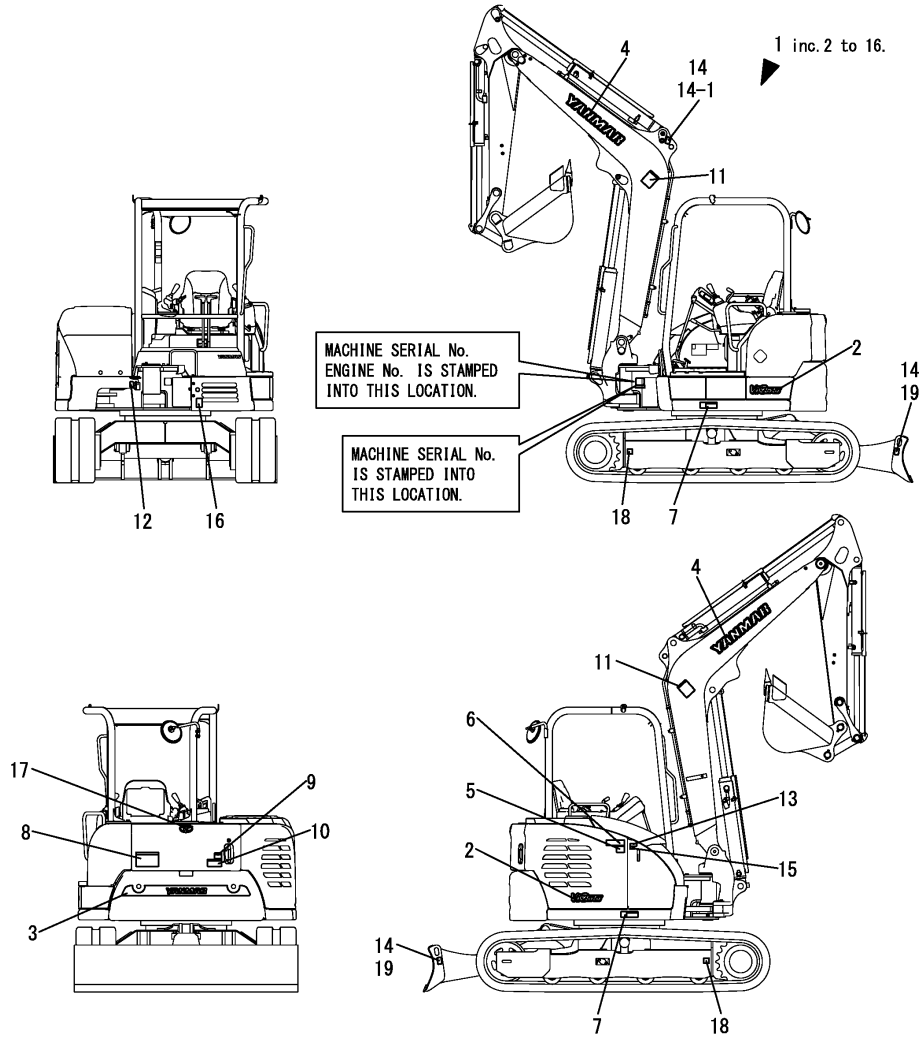
248. UTILITY HOOK KIT(OPTIONAL)(3/4)

249. UTILITY HOOK KIT(OPTIONAL)(4/4)

Fig.1. LABEL(EXTERIOR)(TO MAF000)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B05-08120	LABEL SET, EXT EX	1	1						
2	2	172B05-03150	LABEL, MODEL L R 55	2	2						
3	2	172B04-03160	LABEL, REAR 45 55	1	1						
4	2	172A65-03230	LABEL, YANMAR 627	2	2						
5	2	172463-03290	LABEL, OILING US	1	1						
6	2	172437-03322	LABEL, RESERVOIR US	1	1						
7	2	172437-03352	LABEL, GREASE CYL US	2	2						
8	2	172437-03381	LABEL, SWING AREA	1	1						
9	2	172437-03402	LABEL, ENGINE COVER	1	1						
10	2	172A36-03411	LABEL, ENGINE ROOM	1	1						
11	2	172437-03461	LABEL, BOOM	2	2						
12	2	172B03-03460	LABEL, GREASE US	1	1						
13	2	172437-03501	LABEL, FUEL US	1	1						
14	2	172437-03511	LABEL, LIFTING	3	3						
14-1	2	172437-03511	LABEL, LIFTING	1	1						K
		(A=MAG756) (B=MAG756)									
15	2	114110-07761	LABEL, FUEL CAUTION	1	1						
16	2	172B04-03250	LABEL, PTO SELECT	1	1						
17	1	41800-310040	EMBLEM, L 04	1	1						
18	1	172B03-03930	LABEL, TIE-DOWN	2	2						W
		(A=MAG756) (B=MAG756)									
19	1	172B03-03940	LABEL, LIFTING & TIE	2	2						W
		(A=MAG756) (B=MAG756)									

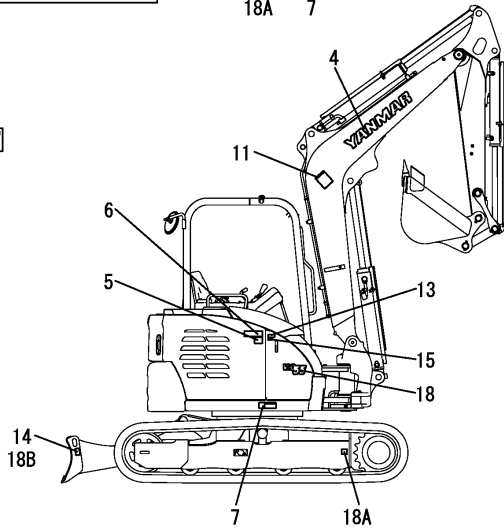
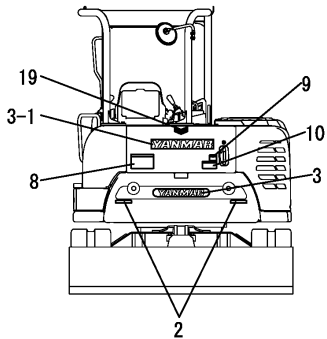
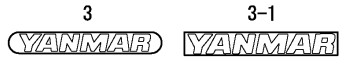
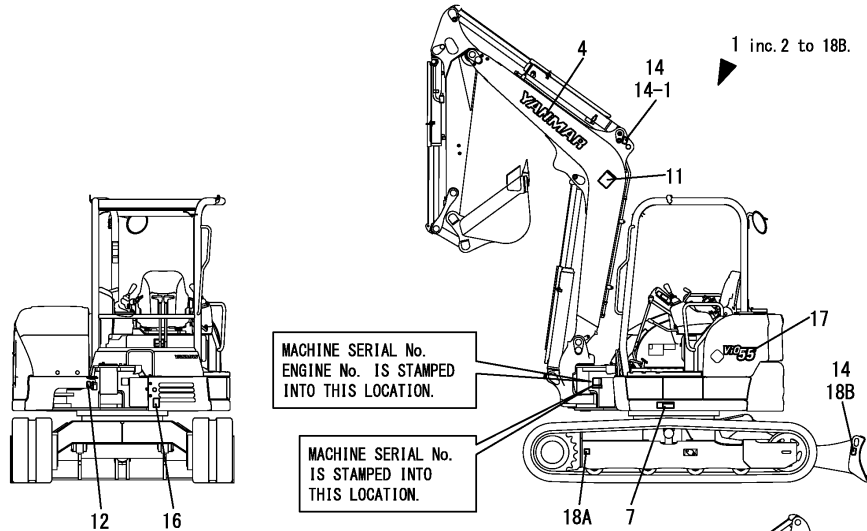
**SAFETY LABEL**

Fig.203. (1A)LABEL(EXTERIOR)(FROM MAF001)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B05-08121	LABEL SET,OUT EX D	1	1						
1-1	1	172B05-08122	LABEL SET,OUT EX D	1	1						S
		(A=M6F001) (B=M6F001)									
2	2	172B04-03980	LABEL, REFLECTOR M	2	2						
3	2	172B04-04790	LABEL, REAR 45	1	1						
3-1	2	172A86-03820	LABEL, YANMAR 560 B	1	1						S
		(A=M6F001) (B=M6F001)									
3-2	2	172A86-03540	LABEL, YANMAR 560 W	1	1						W
		(A=*2020.04) (B=*2020.04)									
4	2	172A86-03830	LABEL, YANMAR 710 B	2	2						
4-1	2	172A86-04410	LABEL,FY&YANMAR 710W	2	2						W
		(A=*2020.04) (B=*2020.04)									
5	2	172463-03290	LABEL, OILING US	1	1						
6	2	172437-03322	LABEL, RESERVOIR US	1	1						
7	2	172437-03352	LABEL, GREASE CYL US	2	2						
8	2	172437-03381	LABEL, SWING AREA	1	1						
8-1	2	172A64-03380	LABEL, SWING AREA US	1	1						N
		(A=M6F001) (B=M6F001)									
9	2	172437-03402	LABEL, ENGINE COVER	1	1						
10	2	172A36-03411	LABEL, ENGINE ROOM	1	1						
11	2	172437-03461	LABEL, BOOM	2	2						
12	2	172B03-03460	LABEL, GREASE US	1	1						
13	2	172437-03501	LABEL, FUEL US	1	1						
14	2	172437-03511	LABEL, LIFTING	3	3						
14-1	2	172437-03511	LABEL, LIFTING	1	1						K
		(A=MAG756) (B=MAG756)									
15	2	114110-07761	LABEL, FUEL CAUTION	1	1						
16	2	172B04-03250	LABEL, PTO SELECT	1	1						
17	2	172B05-04470	LABEL, MODEL VIO55 L	1	1						
18	2	172B05-04480	LABEL, MODEL VIO55 R	1	1						
18A	2	172B03-03930	LABEL,TIE-DOWN	2	2						W
		(A=MAG756) (B=MAG756)									
18B	2	172B03-03940	LABEL,LIFTING & TIE	2	2						W
		(A=MAG756) (B=MAG756)									
19	1	172B04-03650	EMBLEM ASSY, FY L4 Y	1	1						
19-1	1	172B04-03600	EMBLEM ASSY,FY L4 BK	1	1						W
		(A=*2020.04) (B=*2020.04)									



**SAFETY LABEL**

6

7

8

9

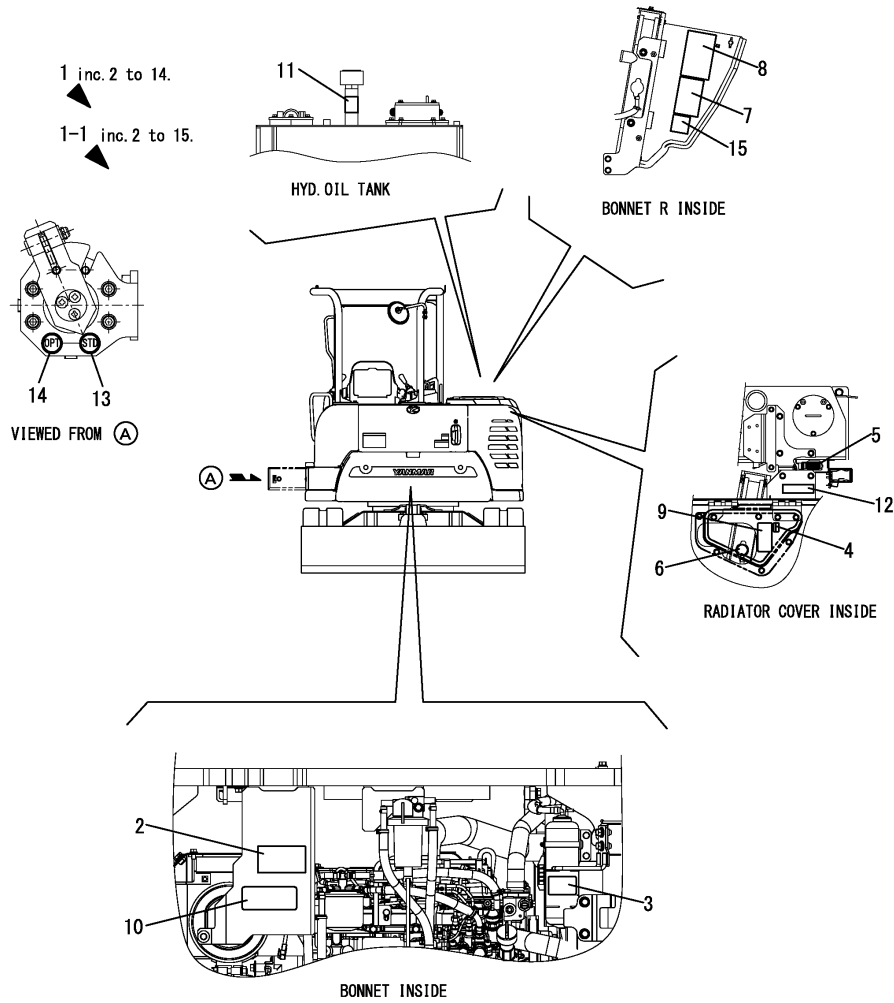
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Fig.2. LABEL(BONNET INSIDE)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



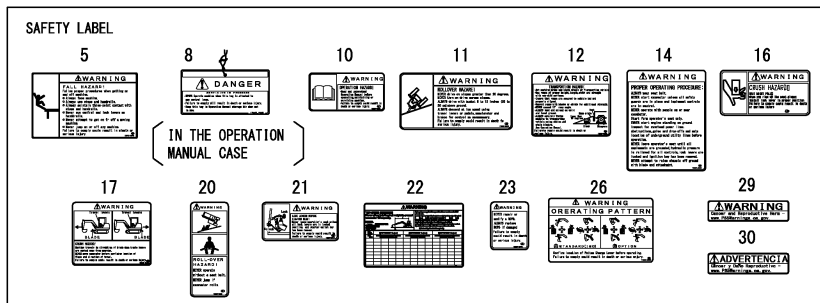
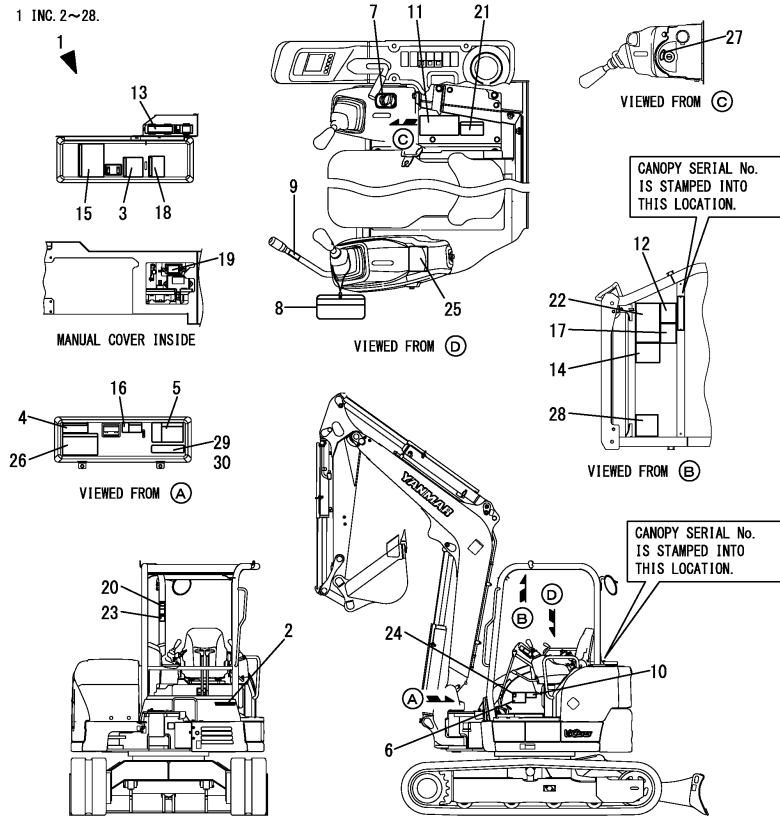
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-08170	LABEL SET,IN US	1	1						
1-1	1	172B04-08171	LABEL SET,IN US	1	1						S
				(A=MAH034)		(B=MAH034)					
2	2	172A07-03160	LABEL, WATER DRAIN	1	1						
3	2	172A38-03201	LABEL, SUB TANK	1	1						
4	2	172A38-03211	LABEL, ANTI-FREEZING	1	1						
5	2	172B04-03260	LABEL, FUSE	1	1						
6	2	172462-03320	LABEL, RADIATOR	1	1						
7	2	172A69-03350	LABEL, BATTERY COVER	1	1						
8	2	172437-03361	LABEL, BATTERY	1	1						
9	2	172437-03391	LABEL, RADIATOR	1	1						
10	2	172B03-03390	LABEL, SILENCER EX	1	1						
11	2	172B04-03490	LABEL, RESERVOIR EX	1	1						
12	2	172125-03951	LABEL, AIR CLEANER	1	1						
13	2	172437-03610	LABEL, STANDARD US	1	1						
14	2	172437-03620	LABEL, OPTION US	1	1						
15	2	172B04-03590	LABEL, MINUS CABLE	1	1						W
				(A=MAH034)		(B=MAH034)					

**SAFETY LABEL**

Fig.3. LABEL(CANOPY)(TO MAF000)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B05-08240	LABEL SET, 4P US	1							
2	2	172B03-03181	LABEL, BRAND LOGO 200	1							
3	2	172437-03242	LABEL, ADJUST CRAWLER	1							1
4	2	172B05-03110	LABEL, SPEC US	1							
5	2	172472-03141	LABEL, SUPPORT	1							
6	2	172B03-03200	LABEL, OPERATION	1							
7	2	172A69-03220	LABEL, ACCELERATOR	1							
8	2	172437-03252	TAG ASSY, CAUTION	1							
9	2	172183-03280	LABEL, LOCK	1							
10	2	172437-03302	LABEL, MANUAL	1							
11	2	172437-03312	LABEL, SLOPE	1							
12	2	172437-03343	LABEL, TRANSPORT	1							
13	2	172B04-03350	LABEL, RELAY BOX STD	1							
14	2	172437-03372	LABEL, NEUTRAL	1							
15	2	172B04-03380	LABEL, OIL&WATER US	1							
16	2	172B03-03410	LABEL, SEAT TILT UP	1							
17	2	172437-03432	LABEL, STEERING	1							
18	2	172B04-03430	LABEL, GREASING EX	1							
19	2	172B04-03440	LABEL, FUSE BOX US	1							
20	2	172437-03451	LABEL, SEAT BELT	1							
21	2	172437-03471	LABEL, LEVER LOCK US	1							
22	2	172B05-03480	LABEL, LIFT EX	1							
23	2	172437-03441	LABEL, ROPS US	1							
24	2	172A79-03150	LABEL, PTO SWITCH	1							
24-1	2	172B04-03270	LABEL, PTO SWITCH	1							N
		(A=M60614)									
25	2	172A47-03371	LABEL, PTO EX	1							
26	2	172437-03601	LABEL, 2WAY US	1							
27	2	172B03-03220	LABEL, KEY SWITCH	1							
28	2	172B04-03370	LABEL, DPF EX	1							
29	1	172B03-03800	LABEL, CAL P65 US	1							W 2
		(A=MAF949)									
30	1	172B03-03810	LABEL, CAL P65 SP	1							W 2
		(A=MAF949)									

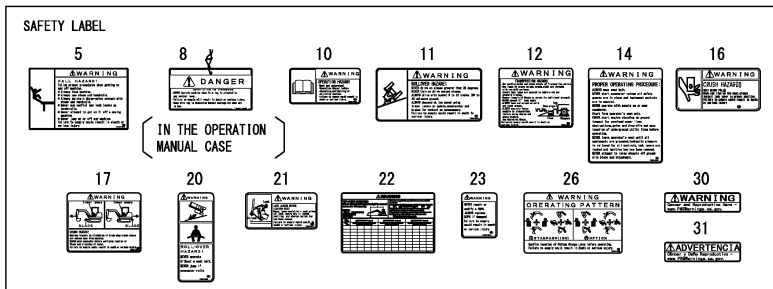
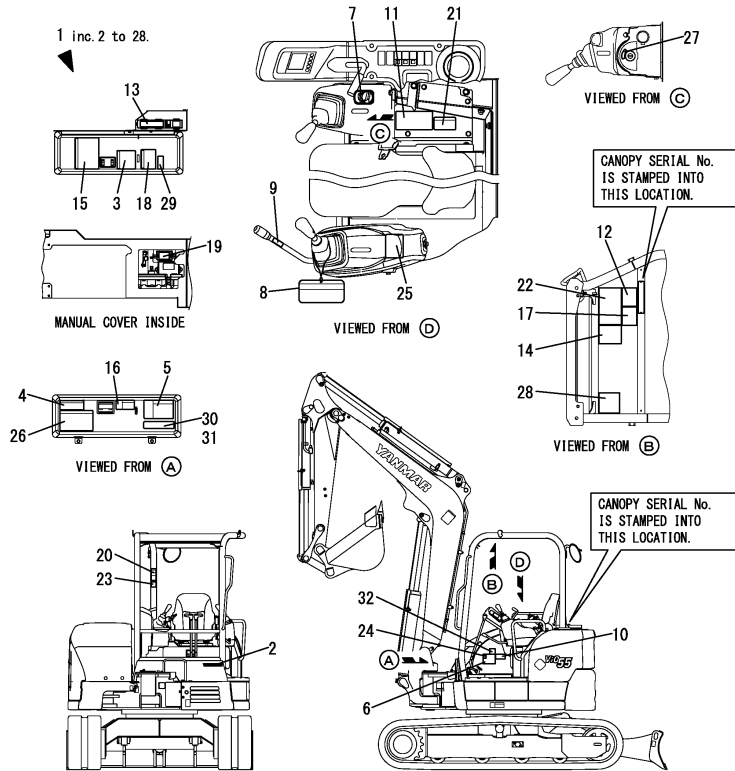
Remarks

- \* Not applied for angle blade specification.
- \* DPF: DPF stands for DIESEL PARTICULATE FILTER.
- (1)Rubber crawler specification.
- (2)Optional : CALIFORNIA

Fig.204. (3A)LABEL(CANOPY)(FROM MAF001)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B05-08241	LABEL SET,4P US D	1							
2	2	172B16-03180	LABEL,BRAND LOGO 200	1							
3	2	172437-03242	LABEL,ADJUST CRAWLER	1							1
4	2	172B05-03110	LABEL,SPEC US	1							
5	2	172472-03141	LABEL, SUPPORT	1							
6	2	172B03-03200	LABEL, OPERATION	1							
7	2	172A69-03220	LABEL, ACCELERATOR	1							
8	2	172437-03252	TAG ASSY, CAUTION	1							
9	2	172183-03280	LABEL, LOCK	1							
10	2	172437-03302	LABEL, MANUAL	1							
11	2	172437-03312	LABEL, SLOPE	1							
12	2	172437-03343	LABEL, TRANSPORT	1							
13	2	172B04-03350	LABEL, RELAY BOX STD	1							
14	2	172437-03372	LABEL, NEUTRAL	1							
15	2	172B04-03380	LABEL, OIL&WATER US	1							
16	2	172B03-03410	LABEL, SEAT TILT UP	1							
17	2	172437-03432	LABEL, STEERING	1							
18	2	172B04-03430	LABEL, GREASING EX	1							
19	2	172B04-03440	LABEL, FUSE BOX US	1							
20	2	172437-03451	LABEL, SEAT BELT	1							
21	2	172437-03471	LABEL, LEVER LOCK US	1							
22	2	172B05-03480	LABEL, LIFT EX	1							
22-1	2	172B05-03481 (A=MAF075)	LABEL,LIFT EX	1							N
22-2	2	172B05-03482 (A=MAF499)	LABEL,LIFT EX	1							N
23	2	172437-03441	LABEL, ROPS US	1							
24	2	172B04-03270	LABEL, PTO SWITCH	1							
24-1	2	172B04-03730 (A=MAF889)	LABEL, PTO SWITCH HD	1							N
25	2	172A47-03371	LABEL, PTO EX	1							
26	2	172437-03601	LABEL, 2WAY US	1							
27	2	172B03-03220	LABEL, KEY SWITCH	1							
28	2	172B04-03370	LABEL, DPF EX	1							
29	1	172B03-03230 (A=MAF540)	LABEL, EMC	1							W
30	1	172B03-03800 (A=MAF949)	LABEL,CAL P65 US	1							W 2
31	1	172B03-03810 (A=MAF949)	LABEL,CAL P65 SP	1							W 2
32	1	172B04-03281	LABEL, PTO2	1							3

Remarks

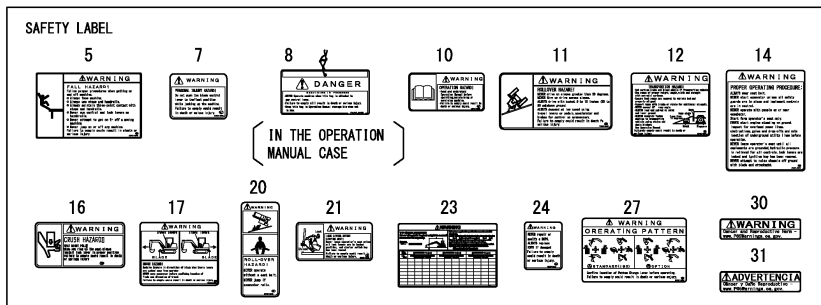
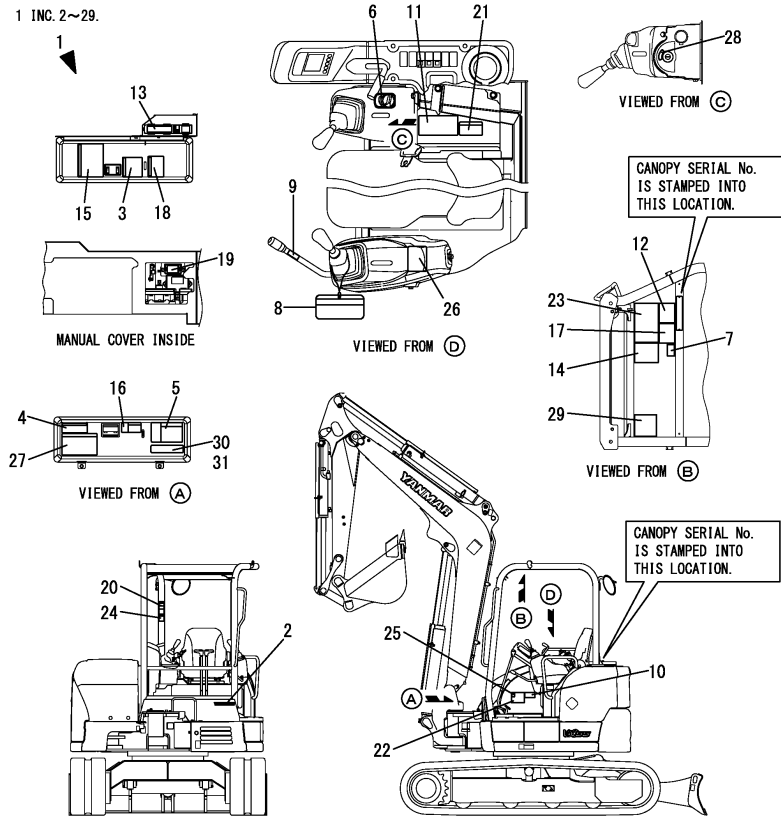
- \* Not applied for angle blade specification.
- \* DPF: DPF stands for DIESEL PARTICULATE FILTER.
- \* P.T.O.2 kit is shown in Fig.244.
- \* P.T.O.2 kit(QUICK COUPLER) is shown in Fig.245.
- (1)Rubber crawler specification.
- (2)Optional : CALIFORNIA
- (3)P.T.O.2 specification.



Fig.167. (3B)LABEL(CANOPY)(ANGLE BLADE SPEC.)(TO MAF000)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B05-08220	LABEL SET,4P US ANG	1							
2	2	172B03-03181	LABEL,BRAND LOGO 200	1							
3	2	172437-03242	LABEL,ADJUST CRAWLER	1							1
4	2	172B05-03070	LABEL, SPEC US ANGLE	1							
5	2	172472-03141	LABEL, SUPPORT	1							
6	2	172A69-03220	LABEL, ACCELERATOR	1							
7	2	172A79-03220	LABEL, WARNING	1							
8	2	172437-03252	TAG ASSY, CAUTION	1							
9	2	172183-03280	LABEL, LOCK	1							
10	2	172437-03302	LABEL, MANUAL	1							
11	2	172437-03312	LABEL, SLOPE	1							
12	2	172437-03343	LABEL, TRANSPORT	1							
13	2	172B04-03350	LABEL, RELAY BOX STD	1							
14	2	172437-03372	LABEL, NEUTRAL	1							
15	2	172B04-03380	LABEL, OIL&WATER US	1							
16	2	172B03-03410	LABEL, SEAT TILT UP	1							
17	2	172437-03432	LABEL, STEERING	1							
18	2	172B04-03430	LABEL, GREASING EX	1							
19	2	172B04-03440	LABEL, FUSE BOX US	1							
20	2	172437-03451	LABEL, SEAT BELT	1							
21	2	172437-03471	LABEL, LEVER LOCK US	1							
22	2	172B03-03670	LABEL, OPERATION	1							
23	2	172B05-03680	LABEL, LIFT ANGLE	1							
24	2	172437-03441	LABEL, ROPS US	1							
25	2	172A79-03150	LABEL, PTO SWITCH	1							
25-1	2	172B04-03270	LABEL, PTO SWITCH	1							N
		(A=M60614)									
26	2	172A47-03371	LABEL, PTO EX	1							
27	2	172437-03601	LABEL, 2WAY US	1							
28	2	172B03-03220	LABEL, KEY SWITCH	1							
29	2	172B04-03370	LABEL, DPF EX	1							
30	1	172B03-03800	LABEL,CAL P65 US	1							W 2
		(A=MAF949)									
31	1	172B03-03810	LABEL,CAL P65 SP	1							W 2
		(A=MAF949)									

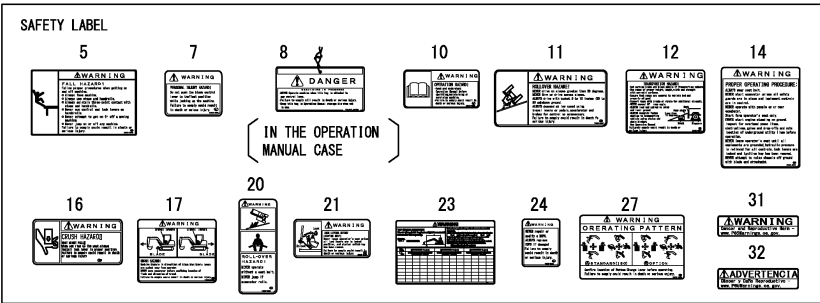
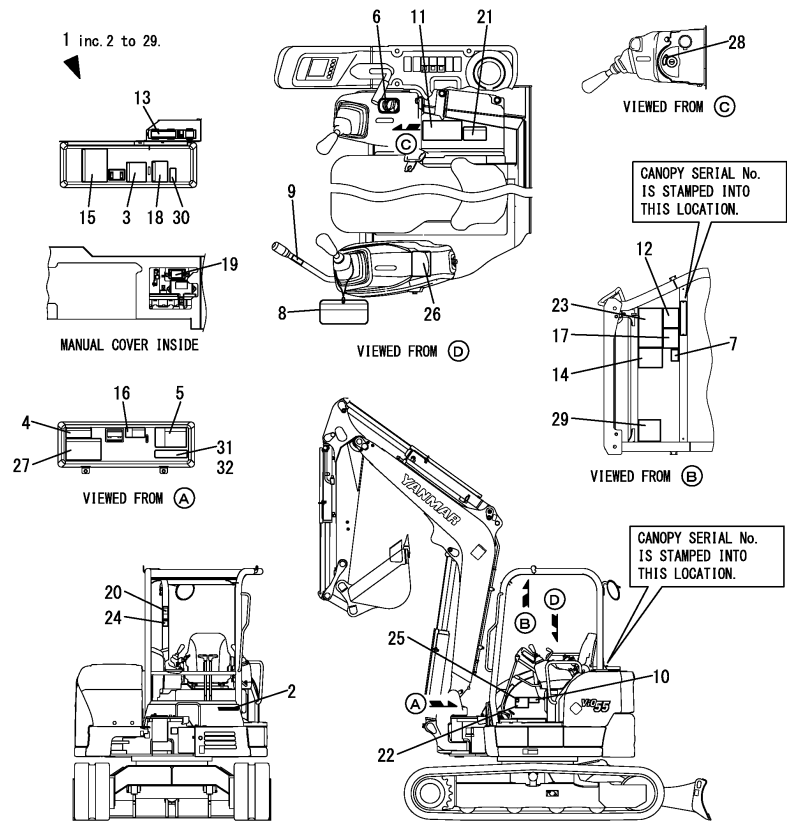
Remarks

- \* Exclusive figure for angle blade specification.
- \* DPF: DPF stands for DIESEL PARTICULATE FILTER.
- (1)Rubber crawler specification.
- (2)Optional : CALIFORNIA

Fig.205. (3C)LABEL(CANOPY)(ANGLE BLADE SPEC.)(FROM MAF001)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



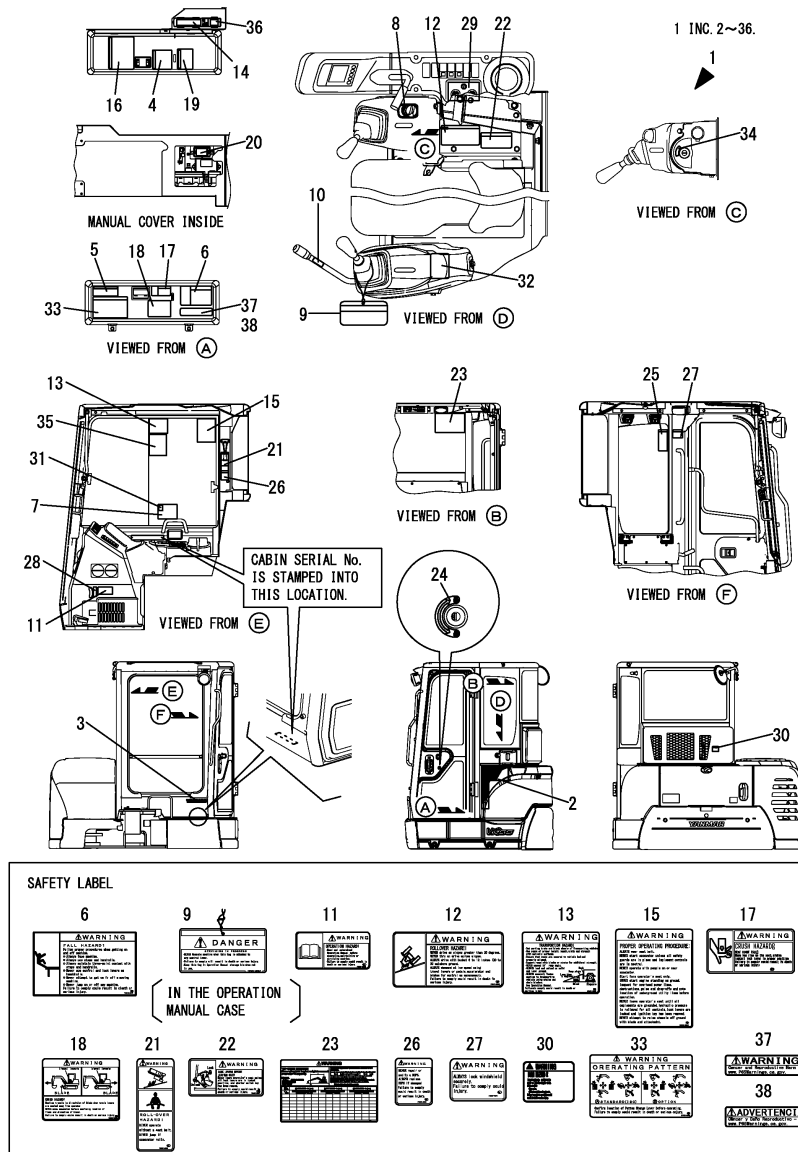
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B05-08221	LABEL SET,4P US ANGD	1							
2	2	172B16-03180	LABEL,BRAND LOGO 200	1							
3	2	172437-03242	LABEL,ADJUST CRAWLER	1							1
4	2	172B05-03070	LABEL, SPEC US ANGLE	1							
5	2	172472-03141	LABEL, SUPPORT	1							
6	2	172A69-03220	LABEL, ACCELERATOR	1							
7	2	172A79-03220	LABEL, WARNING	1							
8	2	172437-03252	TAG ASSY, CAUTION	1							
9	2	172183-03280	LABEL, LOCK	1							
10	2	172437-03302	LABEL, MANUAL	1							
11	2	172437-03312	LABEL, SLOPE	1							
12	2	172437-03343	LABEL, TRANSPORT	1							
13	2	172B04-03350	LABEL, RELAY BOX STD	1							
14	2	172437-03372	LABEL, NEUTRAL	1							
15	2	172B04-03380	LABEL, OIL&WATER US	1							
16	2	172B03-03410	LABEL, SEAT TILT UP	1							
17	2	172437-03432	LABEL, STEERING	1							
18	2	172B04-03430	LABEL, GREASING EX	1							
19	2	172B04-03440	LABEL, FUSE BOX US	1							
20	2	172437-03451	LABEL, SEAT BELT	1							
21	2	172437-03471	LABEL, LEVER LOCK US	1							
22	2	172B03-03670	LABEL, OPERATION	1							
23	2	172B05-03680	LABEL, LIFT ANGLE	1							
24	2	172437-03441	LABEL, ROPS US	1							
25	2	172B04-03270	LABEL, PTO SWITCH	1							
25-1	2	172B04-03730	LABEL, PTO SWITCH HD	1							N
(A=MAF898)											
26	2	172A47-03371	LABEL, PTO EX	1							
27	2	172437-03601	LABEL, 2WAY US	1							
28	2	172B03-03220	LABEL, KEY SWITCH	1							
29	2	172B04-03370	LABEL, DPF EX	1							
30	1	172B03-03230	LABEL, EMC	1							W
(A=MAF540)											
31	1	172B03-03800	LABEL,CAL P65 US	1							W 2
(A=MAF949)											
32	1	172B03-03810	LABEL,CAL P65 SP	1							W 2
(A=MAF949)											

Remarks  
 \* Exclusive figure for angle blade specification.  
 \* DPF: DPF stands for DIESEL PARTICULATE FILTER.  
 (1)Rubber crawler specification.  
 (2)Optional : CALIFORNIA

Fig.4. LABEL(CABIN)(TO MAF000)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



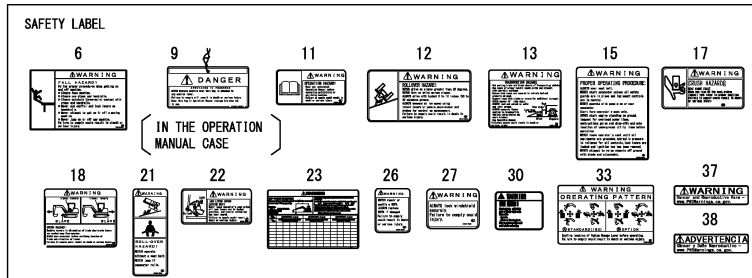
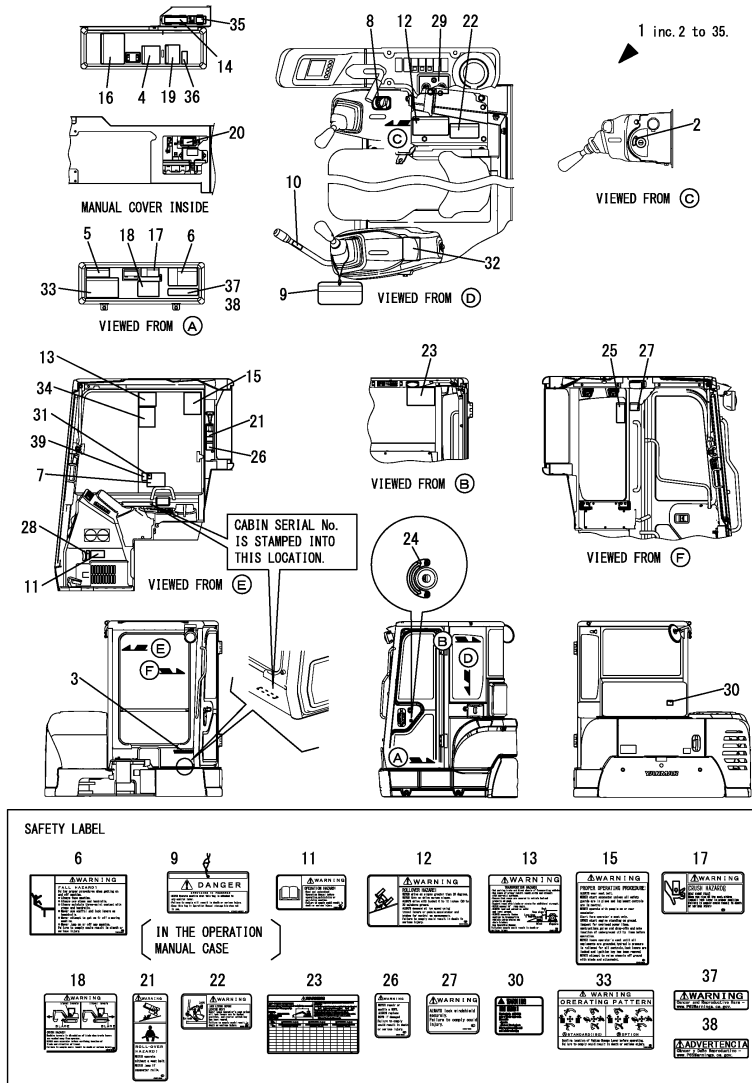
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B05-08270	LABEL SET,CAB US	1							
2	2	172B03-03170	LABEL, CABIN L	1							
3	2	172B03-03181	LABEL,BRAND LOGO 200	1							
4	2	172437-03242	LABEL,ADJUST CRAWLER	1							1
5	2	172B05-03110	LABEL,SPEC US	1							
6	2	172472-03141	LABEL, SUPPORT	1							
7	2	172B03-03200	LABEL, OPERATION	1							
8	2	172A69-03220	LABEL, ACCELERATOR	1							
9	2	172437-03252	TAG ASSY, CAUTION	1							
10	2	172183-03280	LABEL, LOCK	1							
11	2	172437-03302	LABEL, MANUAL	1							
12	2	172437-03312	LABEL, SLOPE	1							
13	2	172437-03343	LABEL, TRANSPORT	1							
14	2	172B04-03350	LABEL, RELAY BOX STD	1							
15	2	172437-03372	LABEL, NEUTRAL	1							
16	2	172B04-03380	LABEL, OIL&WATER US	1							
17	2	172B03-03410	LABEL, SEAT TILT UP	1							
18	2	172437-03432	LABEL, STEERING	1							
19	2	172B04-03430	LABEL, GREASING EX	1							
20	2	172B04-03440	LABEL, FUSE BOX US	1							
21	2	172437-03451	LABEL, SEAT BELT	1							
22	2	172437-03471	LABEL, LEVER LOCK US	1							
23	2	172B05-03480	LABEL, LIFT EX	1							
24	2	172B03-03280	LABEL, DOOR KEY LOCK	1							
25	2	172463-03320	LABEL, F/W LOWER US	1							
26	2	172437-03441	LABEL, ROPS US	1							
27	2	172437-03551	LABEL, WINDOW US	1							
28	2	172B03-03240	LABEL, AIR SELECT	1							
29	2	172B03-03250	LABEL, SWITCH	1							2
30	2	172B03-03420	LABEL,WARNING A/C US	1							2
31	2	172A79-03150	LABEL, PTO SWITCH	1							
31-1	2	172B04-03270	LABEL, PTO SWITCH (B=M60614)	1							N
32	2	172A47-03371	LABEL, PTO EX	1							
33	2	172437-03601	LABEL, 2WAY US	1							
34	2	172B03-03220	LABEL, KEY SWITCH	1							
35	2	172B04-03370	LABEL, DPF EX	1							
36	2	172B04-03360	LABEL, RELAY BOX OP	1							2
37	1	172B03-03800	LABEL,CAL P65 US (B=MAF949)	1							W 3
38	1	172B03-03810	LABEL,CAL P65 SP (B=MAF949)	1							W 3

Remarks  
 \* Not applied for angle blade specification.  
 \* DPF: DPF stands for DIESEL PARTICULATE FILTER.  
 (1)Rubber crawler specification.  
 (2)Air Conditioner specification.  
 (3)Optional : CALIFORNIA

Fig.206. (4A)LABEL(CABIN)(FROM MAF001)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B05-08271	LABEL SET,CAB US D	1							
2	2	172B03-03220	LABEL, KEY SWITCH	1							
3	2	172B16-03180	LABEL,BRAND LOGO 200	1							
4	2	172437-03242	LABEL,ADJUST CRAWLER	1							1
5	2	172B05-03110	LABEL,SPEC US	1							
6	2	172472-03141	LABEL, SUPPORT	1							
7	2	172B03-03200	LABEL, OPERATION	1							
8	2	172A69-03220	LABEL, ACCELERATOR	1							
9	2	172437-03252	TAG ASSY, CAUTION	1							
10	2	172183-03280	LABEL, LOCK	1							
11	2	172437-03302	LABEL, MANUAL	1							
12	2	172437-03312	LABEL, SLOPE	1							
13	2	172437-03343	LABEL, TRANSPORT	1							
14	2	172B04-03350	LABEL, RELAY BOX STD	1							
15	2	172437-03372	LABEL, NEUTRAL	1							
16	2	172B04-03380	LABEL, OIL&WATER US	1							
17	2	172B03-03410	LABEL, SEAT TILT UP	1							
18	2	172437-03432	LABEL, STEERING	1							
19	2	172B04-03430	LABEL, GREASING EX	1							
20	2	172B04-03440	LABEL, FUSE BOX US	1							
21	2	172437-03451	LABEL, SEAT BELT	1							
22	2	172437-03471	LABEL, LEVER LOCK US	1							
23	2	172B05-03480	LABEL, LIFT EX	1							
23-1	2	172B05-03481	LABEL,LIFT EX	1							N
			(B=MAF075)								
23-2	2	172B05-03482	LABEL,LIFT EX	1							N
			(B=MAF499)								
24	2	172B03-03280	LABEL, DOOR KEY LOCK	1							
25	2	172463-03320	LABEL, F/W LOWER US	1							
26	2	172437-03441	LABEL, ROPS US	1							
27	2	172437-03551	LABEL, WINDOW US	1							
28	2	172B03-03240	LABEL, AIR SELECT	1							
29	2	172B03-03250	LABEL, SWITCH	1							2
30	2	172B03-03420	LABEL,WARNING A/C US	1							2
31	2	172B04-03270	LABEL, PTO SWITCH	1							
31-1	2	172B04-03730	LABEL, PTO SWITCH HD	1							N
			(B=MAF889)								
32	2	172A47-03371	LABEL, PTO EX	1							
33	2	172437-03601	LABEL, 2WAY US	1							
34	2	172B04-03370	LABEL, DPF EX	1							
35	2	172B04-03360	LABEL, RELAY BOX OP	1							Z
			(B=MAF889)								
36	1	172B03-03230	LABEL, EMC	1							W
			(B=MAF540)								
37	1	172B03-03800	LABEL,CAL P65 US	1							W 3
			(B=MAF949)								
38	1	172B03-03810	LABEL,CAL P65 SP	1							W 3
			(B=MAF949)								
39	1	172B04-03281	LABEL, PTO2	1							4

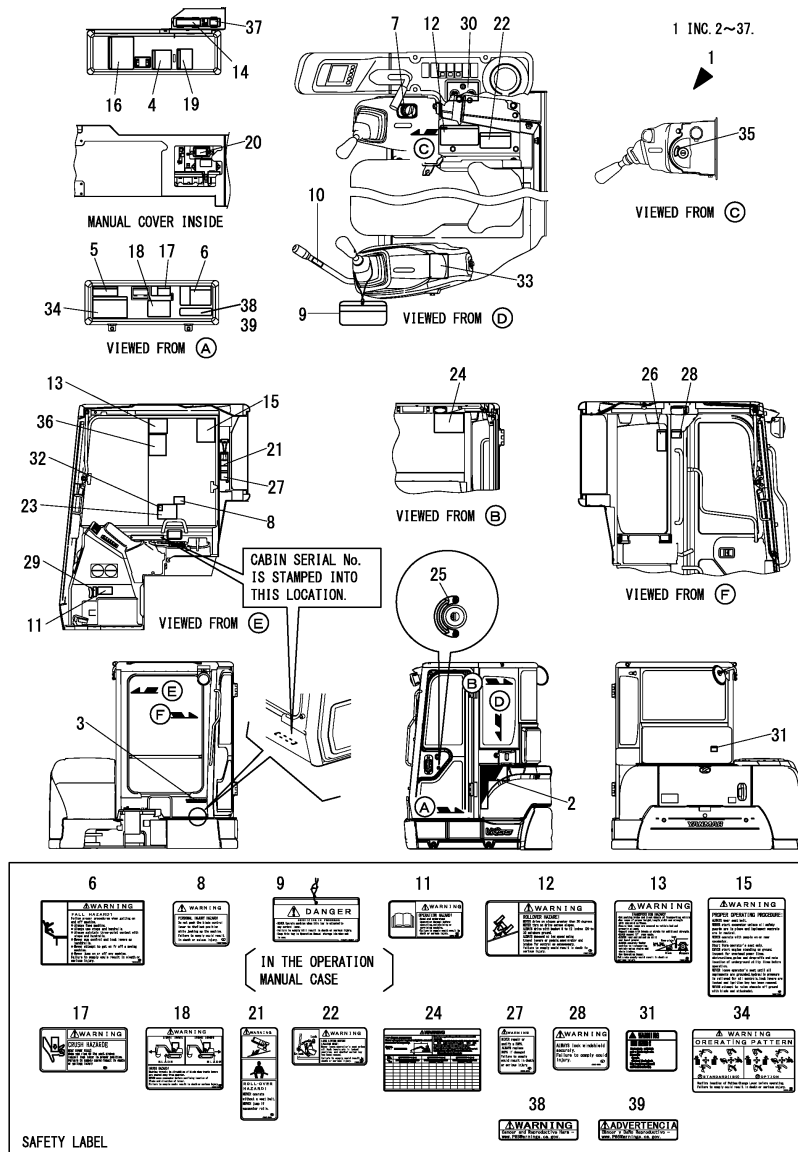
Remarks

- \* Not applied for angle blade specification.
- \* DPF: DPF stands for DIESEL PARTICULATE FILTER.
- \* P.T.O.2 kit is shown in Fig.244.
- \* P.T.O.2 kit(QUICK COUPLER) is shown in Fig.245.
- (1)Rubber crawler specification.
- (2)Air Conditioner specification.
- (3)Optional : CALIFORNIA
- (4)P.T.O.2 specification.

Fig.168. (4B)LABEL(CABIN)(ANGLE BLADE SPEC.)(TO MAF000)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



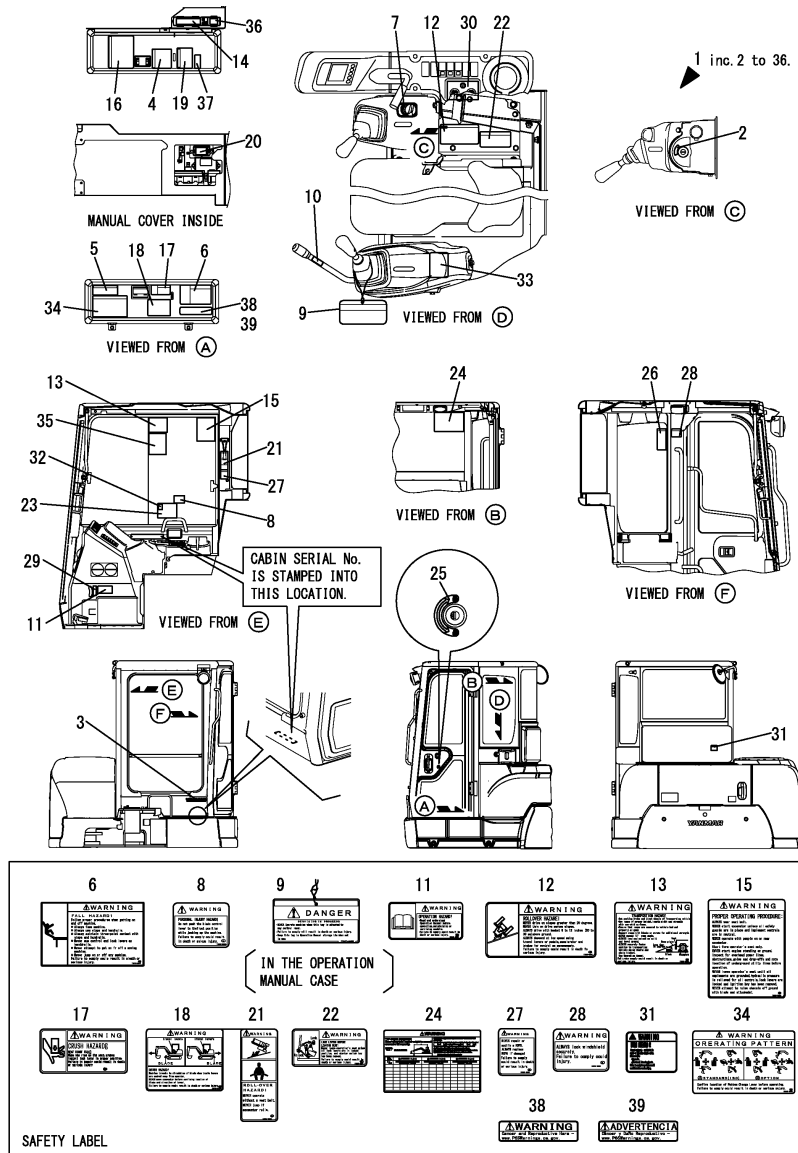
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B05-08280	LABEL SET,CAB US ANG	1							
2	2	172B03-03170	LABEL, CABIN L	1							
3	2	172B03-03181	LABEL,BRAND LOGO 200	1							
4	2	172437-03242	LABEL,ADJUST CRAWLER	1							1
5	2	172B05-03070	LABEL, SPEC US ANGLE	1							
6	2	172472-03141	LABEL, SUPPORT	1							
7	2	172A69-03220	LABEL, ACCELERATOR	1							
8	2	172A79-03220	LABEL, WARNING	1							
9	2	172437-03252	TAG ASSY, CAUTION	1							
10	2	172183-03280	LABEL, LOCK	1							
11	2	172437-03302	LABEL, MANUAL	1							
12	2	172437-03312	LABEL, SLOPE	1							
13	2	172437-03343	LABEL, TRANSPORT	1							
14	2	172B04-03350	LABEL, RELAY BOX STD	1							
15	2	172437-03372	LABEL, NEUTRAL	1							
16	2	172B04-03380	LABEL, OIL&WATER US	1							
17	2	172B03-03410	LABEL, SEAT TILT UP	1							
18	2	172437-03432	LABEL, STEERING	1							
19	2	172B04-03430	LABEL, GREASING EX	1							
20	2	172B04-03440	LABEL, FUSE BOX US	1							
21	2	172437-03451	LABEL, SEAT BELT	1							
22	2	172437-03471	LABEL, LEVER LOCK US	1							
23	2	172B03-03670	LABEL, OPERATION	1							
24	2	172B05-03680	LABEL, LIFT ANGLE	1							
25	2	172B03-03280	LABEL, DOOR KEY LOCK	1							
26	2	172463-03320	LABEL, F/W LOWER US	1							
27	2	172437-03441	LABEL, ROPS US	1							
28	2	172437-03551	LABEL, WINDOW US	1							
29	2	172B03-03240	LABEL, AIR SELECT	1							
30	2	172B03-03250	LABEL, SWITCH	1							2
31	2	172B03-03420	LABEL,WARNING A/C US	1							2
32	2	172A79-03150	LABEL, PTO SWITCH	1							
32-1	2	172B04-03270	LABEL, PTO SWITCH	1							N
(B=M60614)											
33	2	172A47-03371	LABEL, PTO EX	1							
34	2	172437-03601	LABEL, 2WAY US	1							
35	2	172B03-03220	LABEL, KEY SWITCH	1							
36	2	172B04-03370	LABEL, DPF EX	1							
37	2	172B04-03360	LABEL, RELAY BOX OP	1							2
38	1	172B03-03800	LABEL,CAL P65 US	1							W 3
(B=MAF949)											
39	1	172B03-03810	LABEL,CAL P65 SP	1							W 3
(B=MAF949)											

Remarks  
 \* Exclusive figure for angle blade specification.  
 \* DPF: DPF stands for DIESEL PARTICULATE FILTER.  
 (1)Rubber crawler specification.  
 (2)Air Conditioner specification.  
 (3)Optional : CALIFORNIA

Fig.207. (4C)LABEL(CABIN)(ANGLE BLADE SPEC.)(FROM MAF001)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B05-08281	LABEL SET,C US ANG D	1							
2	2	172B03-03220	LABEL, KEY SWITCH	1							
3	2	172B16-03180	LABEL,BRAND LOGO 200	1							
4	2	172437-03242	LABEL,ADJUST CRAWLER	1							1
5	2	172B05-03070	LABEL, SPEC US ANGLE	1							
6	2	172472-03141	LABEL, SUPPORT	1							
7	2	172A69-03220	LABEL, ACCELERATOR	1							
8	2	172A79-03220	LABEL, WARNING	1							
9	2	172437-03252	TAG ASSY, CAUTION	1							
10	2	172183-03280	LABEL, LOCK	1							
11	2	172437-03302	LABEL, MANUAL	1							
12	2	172437-03312	LABEL, SLOPE	1							
13	2	172437-03343	LABEL, TRANSPORT	1							
14	2	172B04-03350	LABEL, RELAY BOX STD	1							
15	2	172437-03372	LABEL, NEUTRAL	1							
16	2	172B04-03380	LABEL, OIL&WATER US	1							
17	2	172B03-03410	LABEL, SEAT TILT UP	1							
18	2	172437-03432	LABEL, STEERING	1							
19	2	172B04-03430	LABEL, GREASING EX	1							
20	2	172B04-03440	LABEL, FUSE BOX US	1							
21	2	172437-03451	LABEL, SEAT BELT	1							
22	2	172437-03471	LABEL, LEVER LOCK US	1							
23	2	172B03-03670	LABEL, OPERATION	1							
24	2	172B05-03680	LABEL, LIFT ANGLE	1							
25	2	172B03-03280	LABEL, DOOR KEY LOCK	1							
26	2	172463-03320	LABEL, F/W LOWER US	1							
27	2	172437-03441	LABEL, ROPS US	1							
28	2	172437-03551	LABEL, WINDOW US	1							
29	2	172B03-03240	LABEL, AIR SELECT	1							
30	2	172B03-03250	LABEL, SWITCH	1							2
31	2	172B03-03420	LABEL,WARNING A/C US	1							2
32	2	172B04-03270	LABEL, PTO SWITCH	1							
32-1	2	172B04-03730	LABEL, PTO SWITCH HD	1							N
(B=MAF889)											
33	2	172A47-03371	LABEL, PTO EX	1							
34	2	172437-03601	LABEL, 2WAY US	1							
35	2	172B04-03370	LABEL, DPF EX	1							
36	2	172B04-03360	LABEL, RELAY BOX OP	1							Z
(B=MAF889)											
37	1	172B03-03230	LABEL, EMC	1							W
(B=MAF540)											
38	1	172B03-03800	LABEL,CAL P65 US	1							W 3
(B=MAF949)											
39	1	172B03-03810	LABEL,CAL P65 SP	1							W 3
(B=MAF949)											

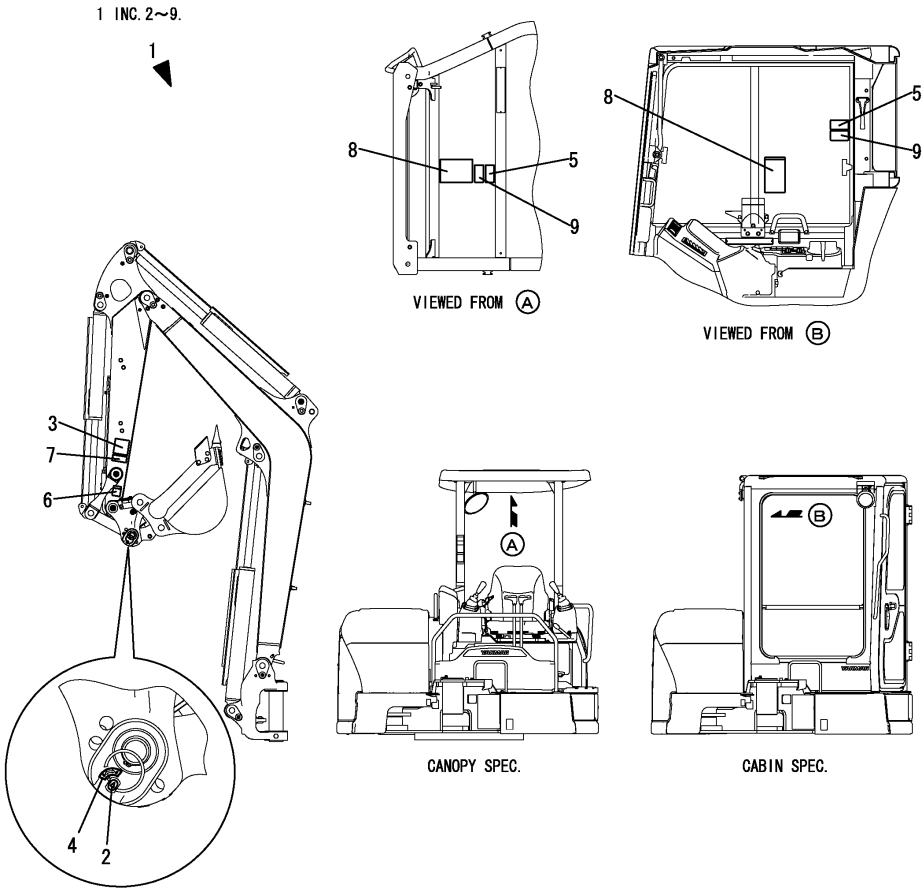
Remarks

- \* Exclusive figure for angle blade specification.
- \* DPF: DPF stands for DIESEL PARTICULATE FILTER.
- (1)Rubber crawler specification.
- (2)Air Conditioner specification.
- (3)Optional : CALIFORNIA

OCS10-M59400 LABEL & ACCESSORY  
**Fig.5. LABEL(QUICK COUPLER)**

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-08200	LABEL SET, QUICK EX	1	1						
2	2	172958-03160	LABEL	1	1						
3	2	172472-03230	LABEL, OPERATION	1	1						
4	2	172458-03240	LABEL, LOCK	1	1						
5	2	172472-03241	LABEL, PIN US	1	1						
6	2	172472-03261	LABEL, FINGER	1	1						
7	2	172472-03330	LABEL, LOCK PIN	1	1						
8	2	172B03-04400	LABEL, WARNING HITCH	1	1						
9	2	172B03-04410	LABEL, SAND US	1	1						

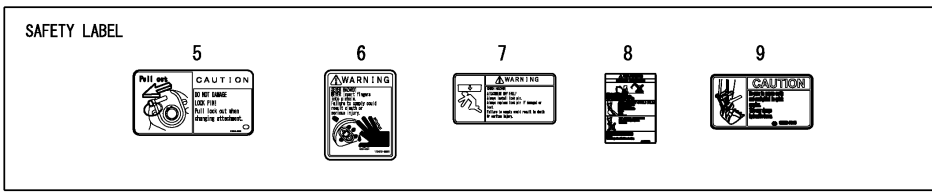
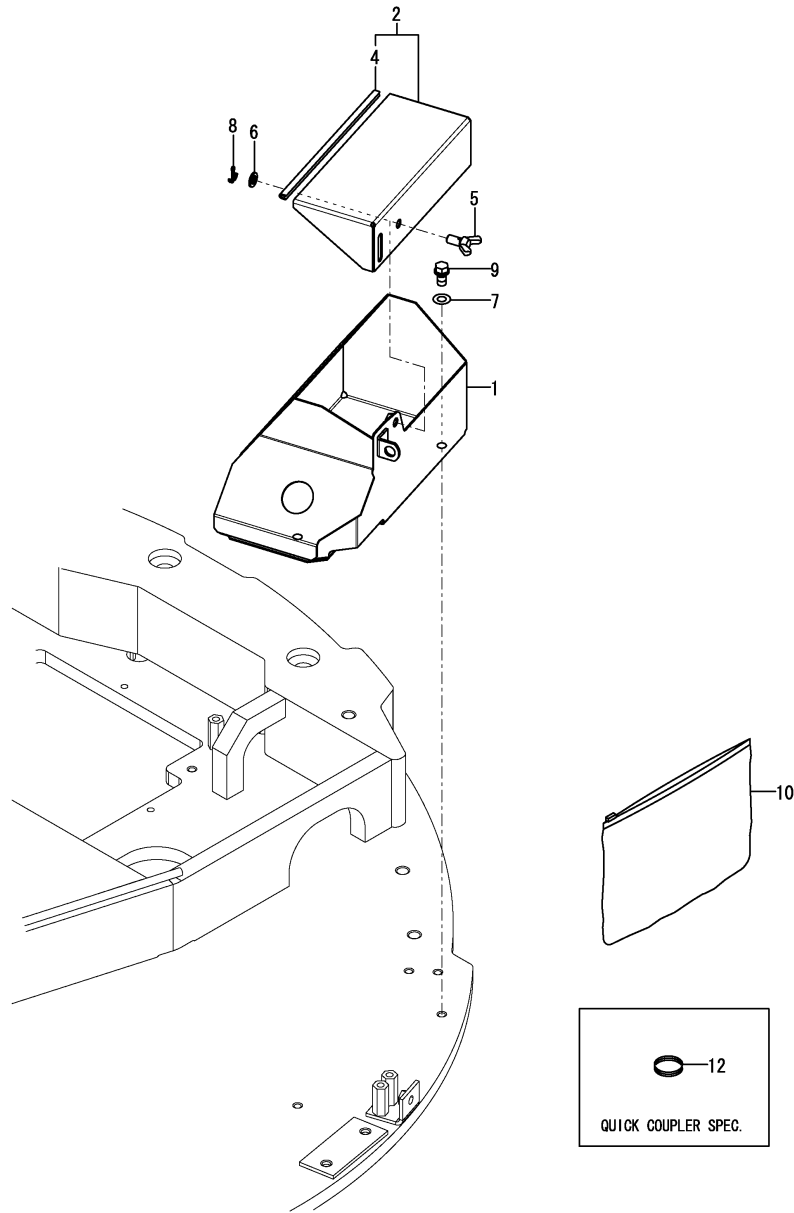


Fig.6. TOOL CASE(METAL)



(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-05310	TOOLBOX ASSY	1	1						
2	1	172B03-05360	PLATE ASSY, BOX UP	1	1						
4	2	172434-61200	TRIM, 245	1	1						
5	1	172142-62301	WING BOLT, M10X20	1	1						
6	1	22117-100000	WASHER, 10	1	1						
7	1	22137-100000	WASHER, 10	2	2						
8	1	22417-250200	PIN, COTTER 2.5X20	1	1						
9	1	26013-100202	BOLT, M10X 20	2	2						
10	1	172176-07330	BAG, MANUAL	1	1						
10-1	1	172958-07330	CASE, MANUAL	1	1						N
		(A=M60621) (B=M60621)									
12	1	1C7100-99650	RING	1	1						

Remarks

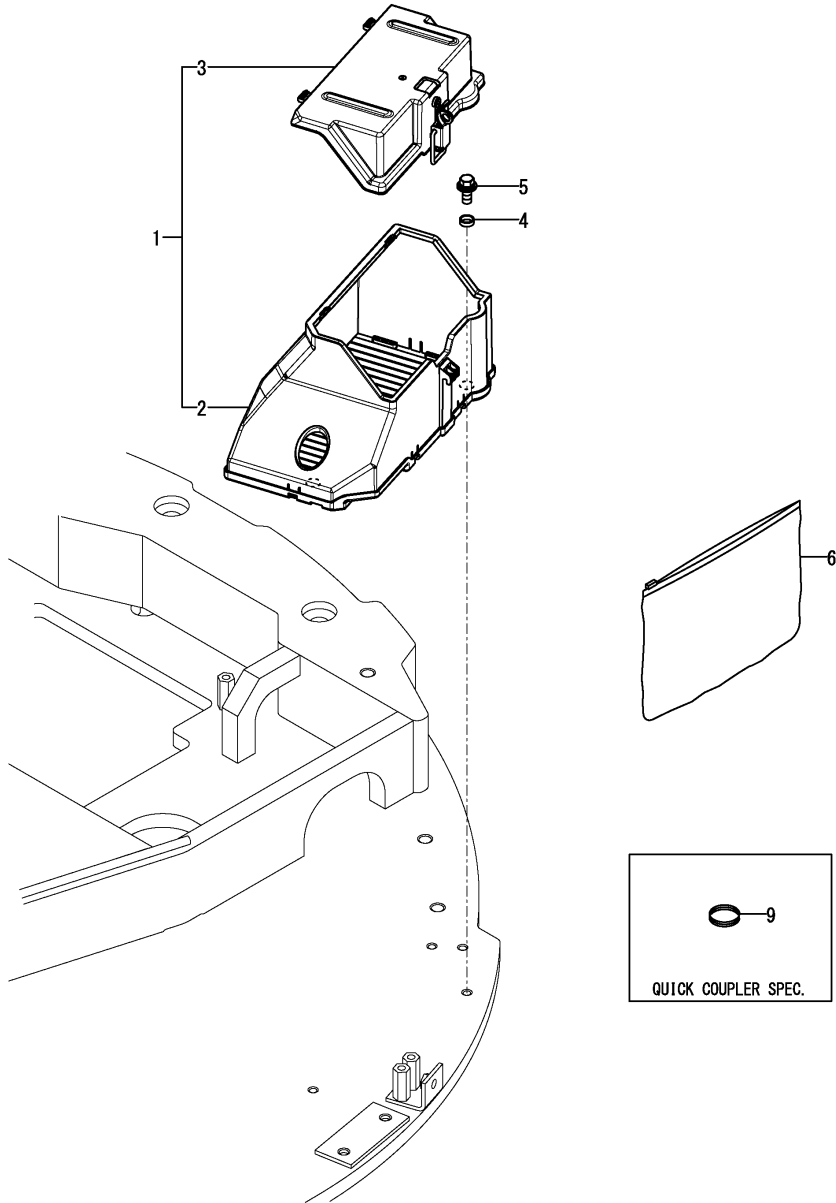
\* No.1, 2, 4, 5, 6, 7, 8 & 9 is interchangeable with a set of Fig.226 No.1, 2, 3, 4 & 5.



Fig.226. (6A)TOOL CASE(RE SIN)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

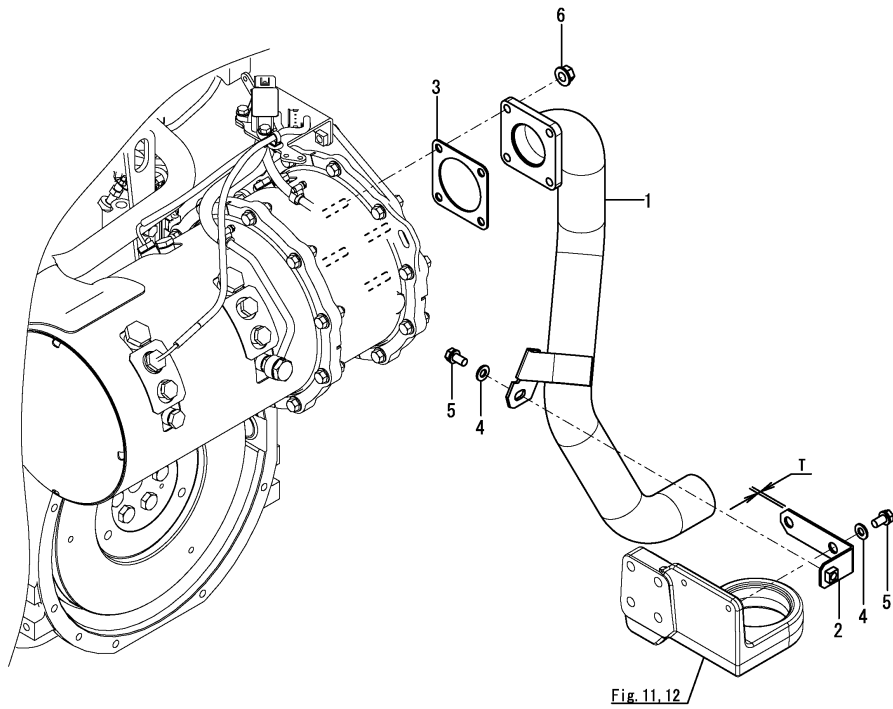


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-05400	TOOLBOX ASSY	1	1						
2	2	172B03-05500	TOOLBOX ASSY,FRAME	1	1						
3	2	172B03-05600	TOOLBOX ASSY,COVER	1	1						
4	1	172A47-65550	COLLAR, 13X16X5	2	2						
5	1	26014-100252	BOLT, M10X 25	2	2						
6	1	172958-07330	CASE, MANUAL	1	1						
9	1	1C7100-99650	RING	1	1						

Fig.7. MUFFLER

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B05-11310	PIPE ASSY, EXHAUST C	1	1						
2	1	172B04-11380	BRACKET ASSY,EXHAUST	1	1						
2-1	1	172B04-11381	BRACKET ASSY,EXHAUST	1	1						S 1
3	1	129400-13201	GASKET, SILENCER	1	1						
4	1	22137-080000	WASHER, 8	3	3						Z
5	1	26013-080162	BOLT, M8X 16	3	3						
5-1	1	26014-080202	BOLT, M8X 20	3	3						S
6	1	26051-080002	NUT, M8	4	4						

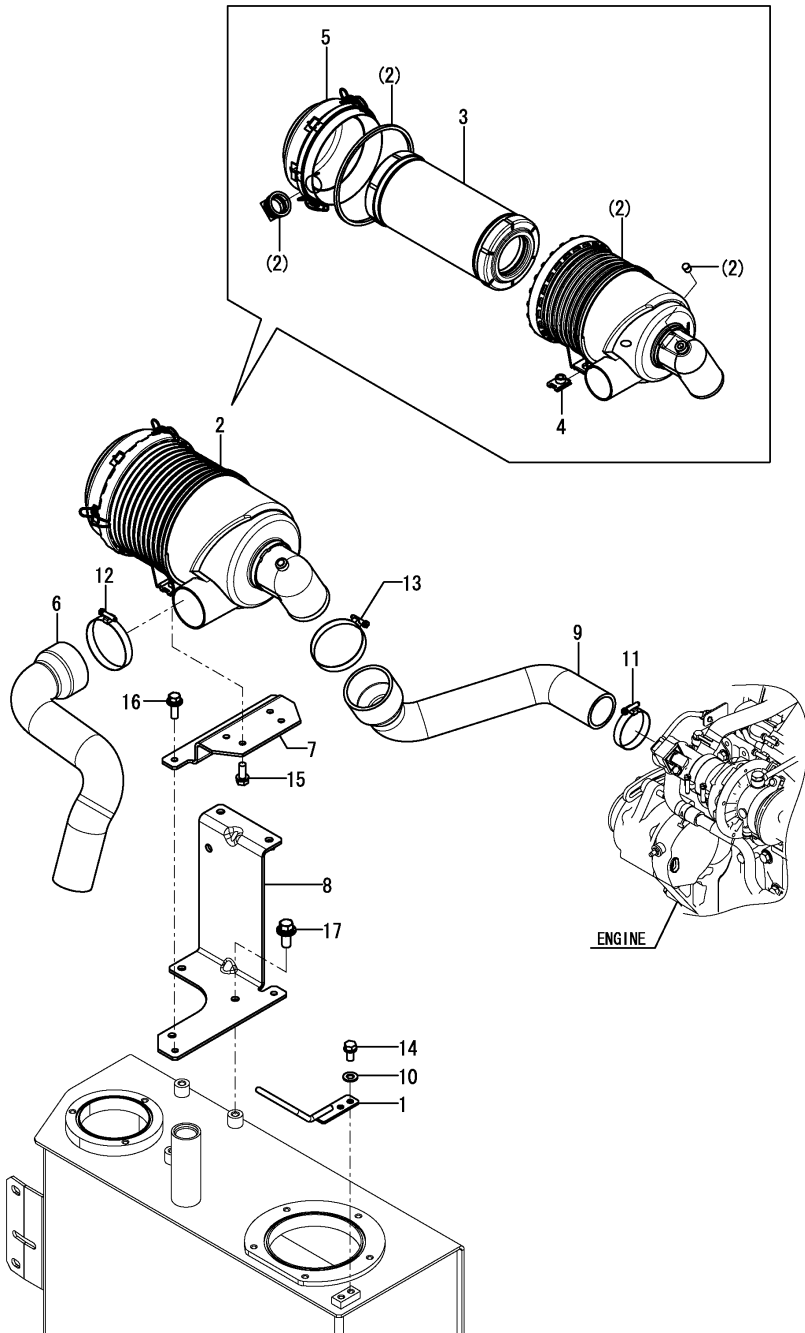
Remarks

(1)T=No.2 : 2.3mm, No.2-1 : 4.5mm.

Fig.8. AIR CLEANER

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

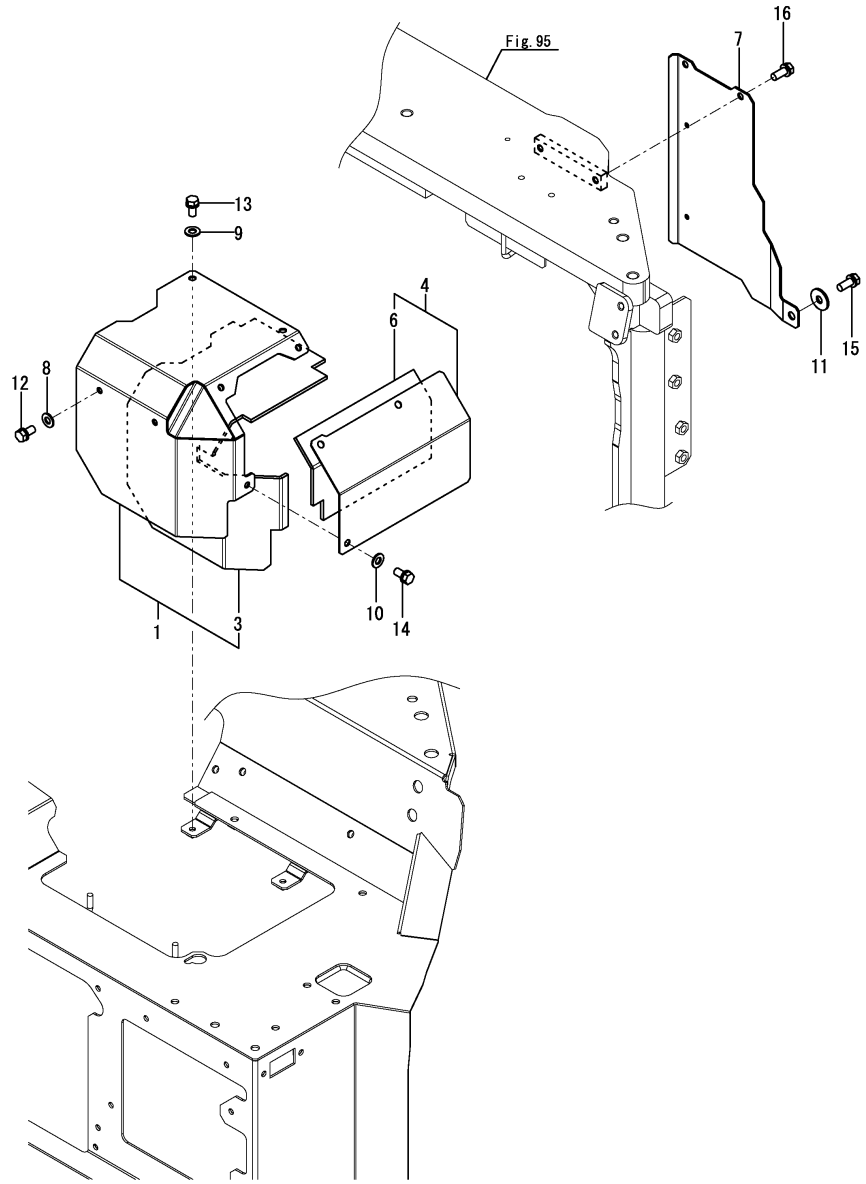


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-11450	GUIDE ASSY, HOSE B	1	1						
2	1	172B05-11500	CLEANER ASSY, AIR	1	1						
3	2	172B05-11540	ELEMENT, 6.5INCH	1	1						
4	2	172B03-11571	NUT, AIR CLEANER	2	2						
5	2	172B05-11570	COVER ASSY, CLEANER	1	1						
6	1	172B05-11520	HOSE, AIR CLEANER B	1	1						
7	1	172B04-11561	BRACKET, AIR CLEANER	1	1						
8	1	172B04-11580	BRACKET ASSY,CLEANER	1	1						
9	1	172B05-11610	HOSE, AIR CLEANER A	1	1						
10	1	22137-080000	WASHER, 8	2	2						
11	1	23000-060000	CLAMP, 60	1	1						
12	1	23000-080000	CLAMP, 80	1	1						
13	1	23000-080000	CLAMP, 80	1	1						
14	1	26013-080162	BOLT, M8X 16	2	2						
15	1	26013-080202	BOLT, M8X 20	2	2						
16	1	26014-080252	BOLT, M8X 25	2	2						
17	1	26014-100252	BOLT, M10X 25	3	3						

Fig.9. MUFFLER COVER

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



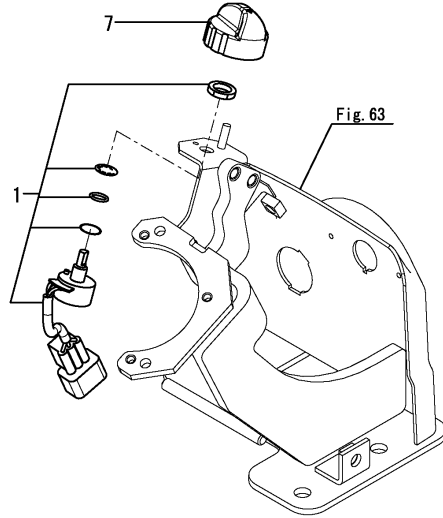
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-11600	COVER ASSY,MUFFLER A	1	1						
3	2	172B04-11650	SHEET,INSULATION A	1	1						
4	1	172B04-11660	COVER ASSY,MUFFLER B	1	1						
6	2	172B04-11680	SHEET, INSULATION B	1	1						
7	1	172B04-11710	COVER, MUFFLER C	1	1						1
7A	1	172B03-03390	LABEL, SILENCER EX	1	1						2
8	1	22137-080000	WASHER, 8	2	2						
9	1	22137-080000	WASHER, 8	2	2						
10	1	22137-080000	WASHER, 8	3	3						
11	1	22157-080000	WASHER, 8	1	1						
12	1	26013-080162	BOLT, M8X 16	2	2						
13	1	26013-080162	BOLT, M8X 16	2	2						
14	1	26013-080162	BOLT, M8X 16	3	3						
15	1	26013-080202	BOLT, M8X 20	1	1						
16	1	26013-080202	BOLT, M8X 20	2	2						

Remarks  
 (1)Attach the No.7A label to this part.  
 (2)Label is not illustrated.

# Fig.10. ACCELERATOR

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

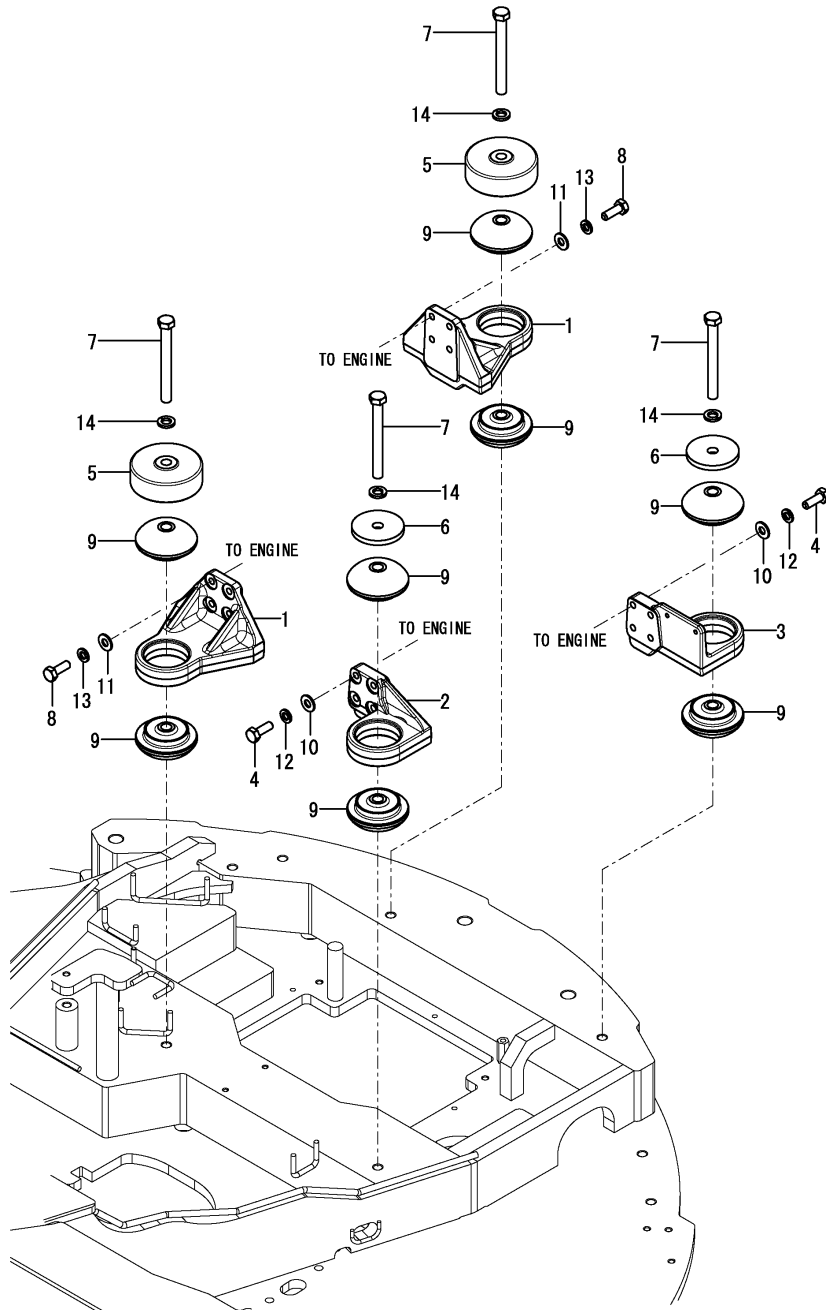


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172A69-12100	VOLUME ASSY, ACCEL.	1	1						
7	1	172A69-12120	KNOB ASSY, ACCEL.	1	1						

Fig.11. ENGINE MOUNT

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

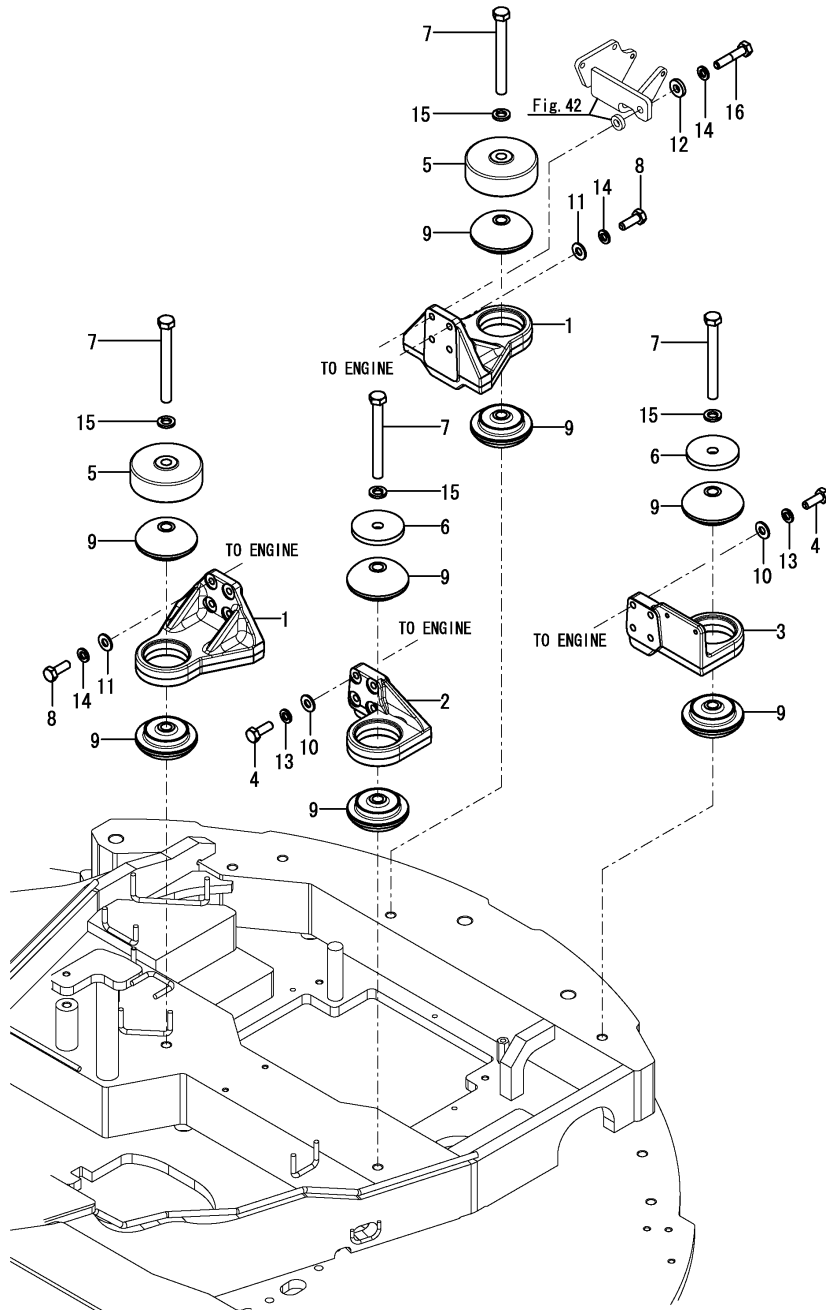


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-13110	MOUNT, ENGINE RR	2	2						
2	1	172B04-13120	MOUNT, ENGINE LF	1	1						
3	1	172B04-13130	MOUNT, ENGINE LR	1	1						
4	1	172461-13140	BOLT, 10X40	8	8						
5	1	172A69-13150	STOPPER	2	2						
6	1	172162-13170	WASHER, 17X85X9	2	2						
7	1	172162-13190	BOLT, 16X150	4	4						
8	1	172162-13200	BOLT, 10X30	8	8						
9	1	172165-13270-2	MOUNT, ENGINE	8	8						
10	1	172137-46042	SEAT, SPRING 10.5	8	8						
11	1	172137-46042	SEAT, SPRING 10.5	8	8						
12	1	22217-100000	WASHER, SPRING 10	8	8						
13	1	22217-100000	WASHER, SPRING 10	8	8						
14	1	22217-160000	WASHER, SPRING 16	4	4						

Fig.12. ENGINE MOUNT(AIR CONDITIONER SPEC.)

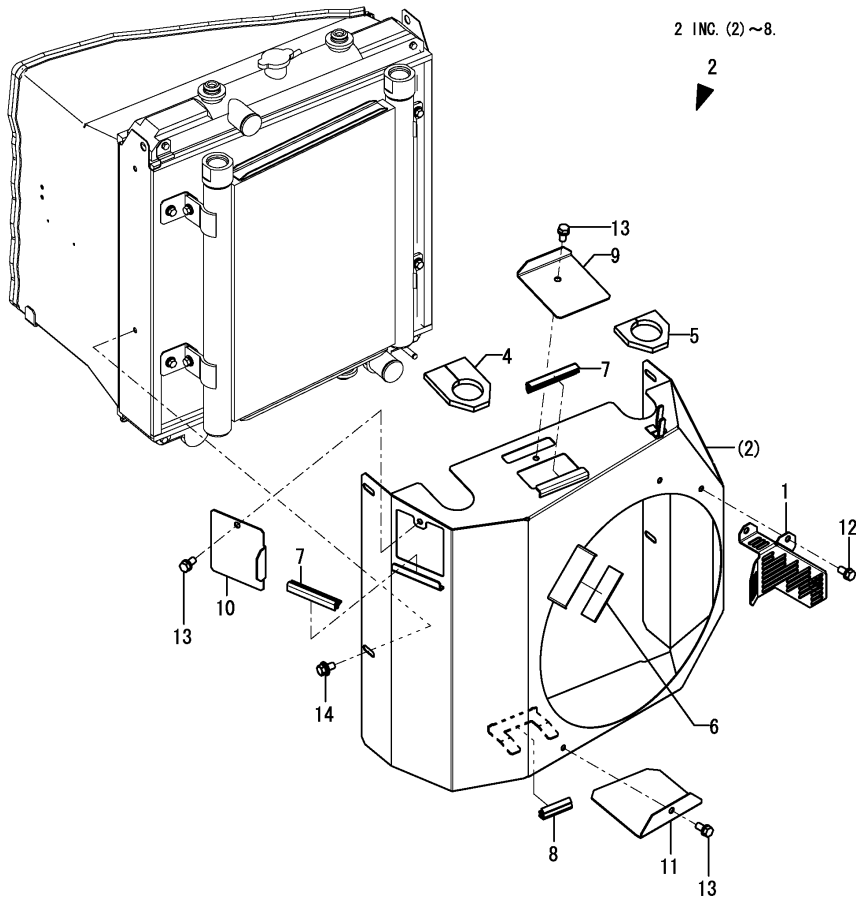
(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-13110	MOUNT, ENGINE RR		2						
2	1	172B04-13120	MOUNT, ENGINE LF		1						
3	1	172B04-13130	MOUNT, ENGINE LR		1						
4	1	172461-13140	BOLT, 10X40		8						
5	1	172A69-13150	STOPPER		2						
6	1	172162-13170	WASHER, 17X85X9		2						
7	1	172162-13190	BOLT, 16X150		4						
8	1	172162-13200	BOLT, 10X30		7						
9	1	172165-13270-2	MOUNT, ENGINE		8						
10	1	172137-46042	SEAT, SPRING 10.5		8						
11	1	172137-46042	SEAT, SPRING 10.5		7						
12	1	172A79-72570	WASHER, 10.5X24X4.5		1						
13	1	22217-100000	WASHER, SPRING 10		8						
14	1	22217-100000	WASHER, SPRING 10		8						
15	1	22217-160000	WASHER, SPRING 16		4						
16	1	26076-100502	BOLT, 10.910X 50		1						

Fig.13. RADIATOR SHROUD



(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

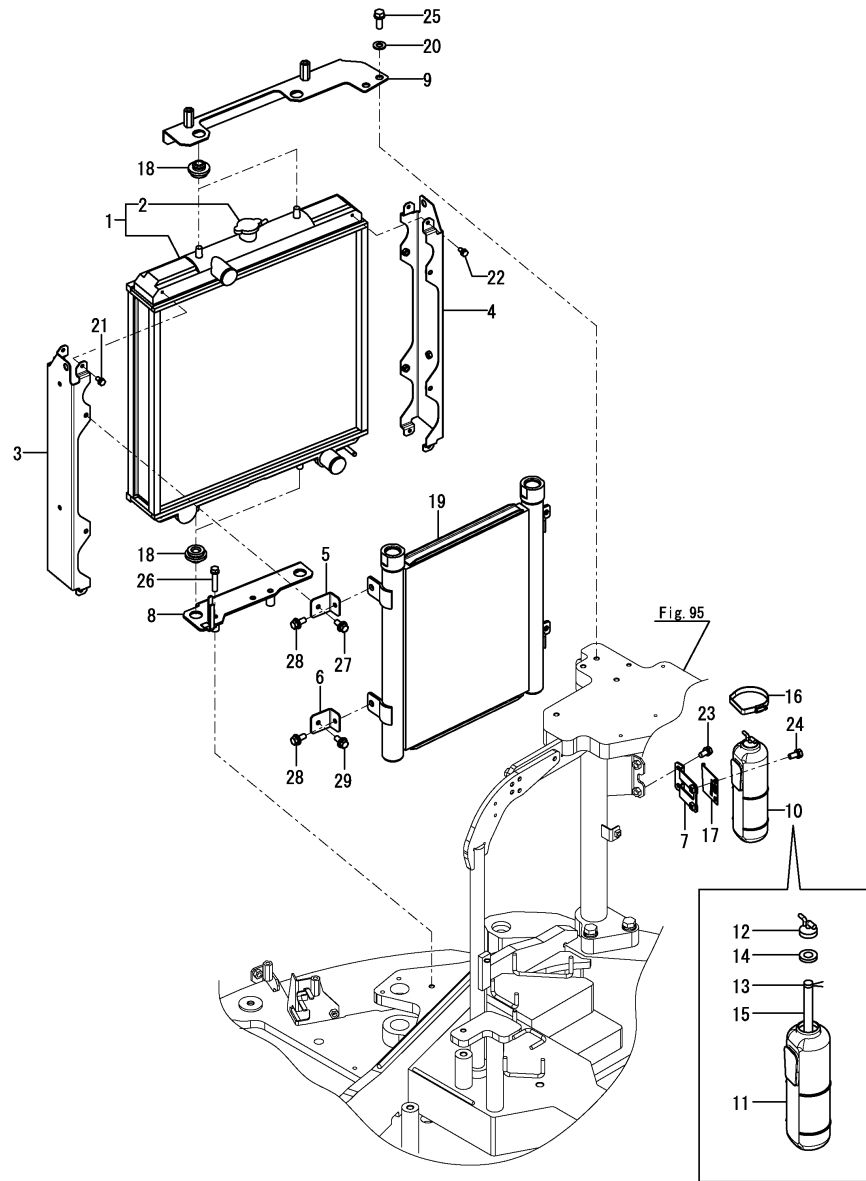
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-13480	GUARD, FAN	1	1						
2	1	172B04-13500	SHROUD ASSY	1	1						
4	2	172A89-13550	PAD, SHROUD A	1	1						
5	2	172A89-13560	PAD, SHROUD B	1	1						
6	2	172447-14330	PLATE, RUBBER B	1	1						
7	2	172456-61480	RUBBER, SEAL 95	2	2						
8	2	172458-61510	RUBBER, SEAL 55	1	1						
9	1	172B04-13900	COVER, SHROUD A	1	1						
10	1	172B04-13910	COVER, SHROUD B	1	1						
11	1	172B04-13920	COVER, SHROUD C	1	1						
12	1	26013-080162	BOLT, M8X 16	2	2						
13	1	26013-080162	BOLT, M8X 16	3	3						
14	1	26014-080162	BOLT, M8X 16	4	4						



Fig.14. RADIATOR & SUB TANK

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172A89-13310	RADIATOR ASSY, SUB	1	1						
2	2	129107-44590	CAP, RADIATOR	1	1						
3	1	172B04-13330	SUPPORT ASSY, RAD.	1	1						
4	1	172B04-13330	SUPPORT ASSY, RAD.	1	1						
5	1	172B04-13350	BRACKET ASSY, OC	1	1						
6	1	172B04-13350	BRACKET ASSY, OC	1	1						
7	1	172B04-13380	BRACKET ASSY, TANK	1	1						
8	1	172B04-13410	BRACKET ASSY, L	1	1						
9	1	172B04-13450	BRACKET ASSY, RAD U	1	1						
10	1	171064-44510	TANK ASSY, SUB	1	1						1
11	2	171064-44520	BODY, SUB TANK	1	1						
12	2	121450-44531	CAP	1	1						
13	2	124450-44560	CLAMP, PIPE	1	1						
14	2	121470-44581	GASKET	1	1						
15	2	23065-070225	HOSE 7X 225	1	1						
15A	1	172A38-03201	LABEL, SUB TANK	1	1						2
16	1	124450-44550	BAND, SUB TANK	1	1						
17	1	121256-44600-3	BRACKET, SUB TANK	1	1						
18	1	184015-44680	RUBBER, RADIATOR	4	4						
19	1	172B04-74800	COOLER ASSY, OIL	1	1						
20	1	22137-100000	WASHER, 10	2	2						
21	1	26013-060122	BOLT, M6X 12	4	4						
22	1	26013-060122	BOLT, M6X 12	4	4						
23	1	26013-080162	BOLT, M8X 16	2	2						
24	1	26013-080162	BOLT, M8X 16	2	2						
25	1	26013-100252	BOLT, M10X 25	2	2						
26	1	26013-100502	BOLT, M10X 50	2	2						
27	1	26014-080202	BOLT, M8X 20	1	1						
28	1	26014-080202	BOLT, M8X 20	4	4						
29	1	26014-080202	BOLT, M8X 20	1	1						

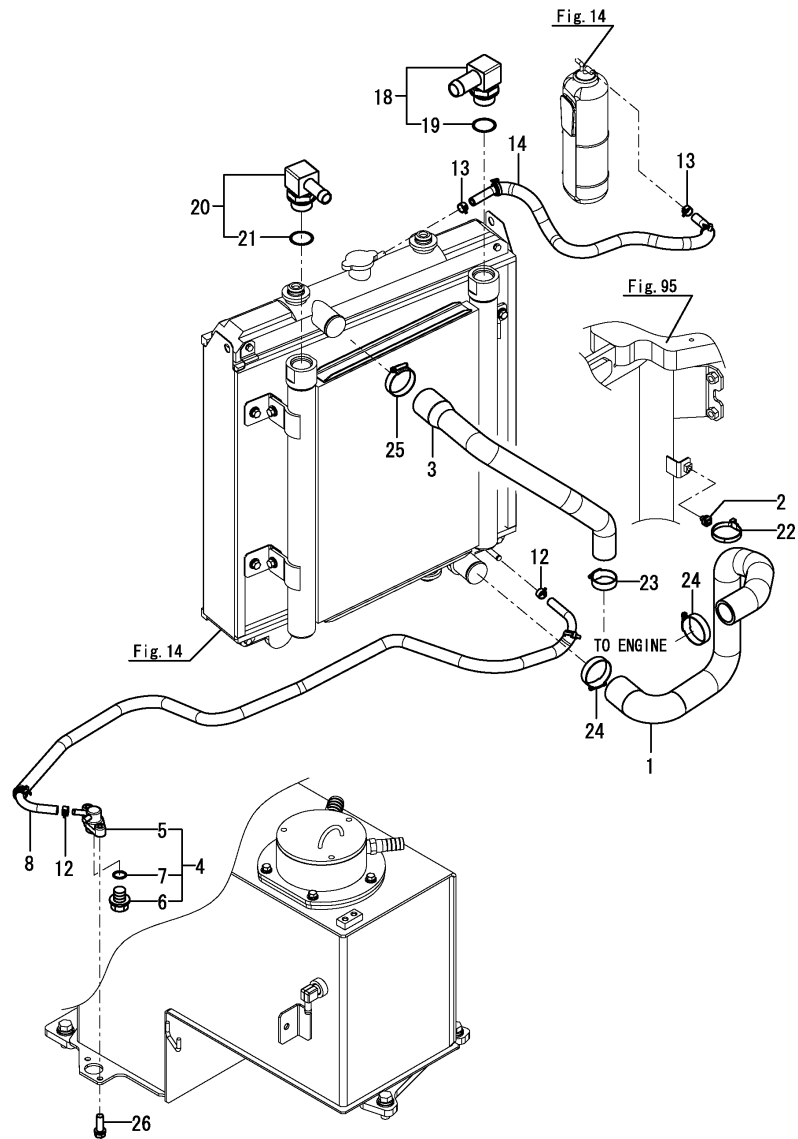
Remarks

- (1) Attach the No.15A label to this part.
- (2) Label is not illustrated.

Fig.15. RADIATOR HOSE

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

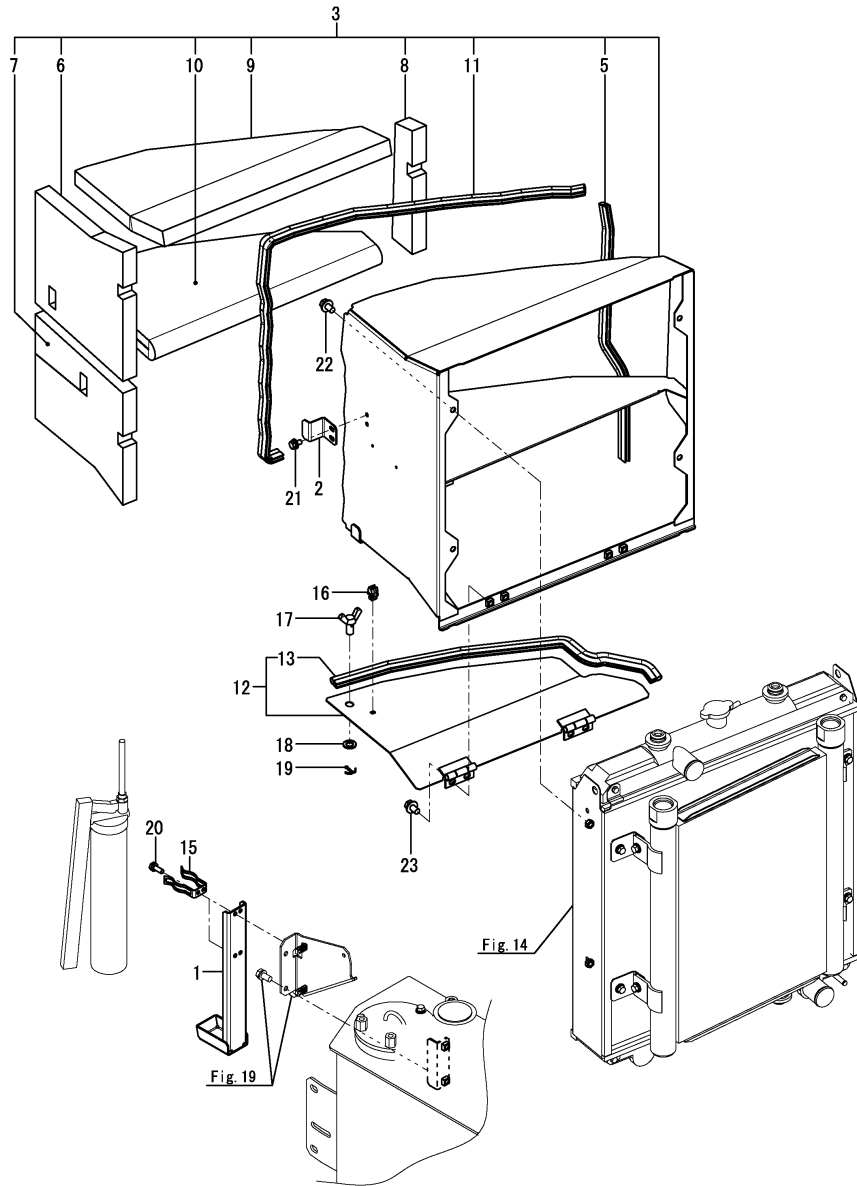


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-13020	HOSE, WATER A	1	1						
2	1	172B04-13040	CLIP, TREE	1	1						
3	1	172B04-13050	HOSE, WATER B	1	1						
4	1	172444-13210	COCK ASSY, 2WAY	1	1						
5	2	172444-13220	BODY	1	1						
6	2	121250-49121	PLUG, DRAIN M16	1	1						
7	2	24311-000160	O-RING, 1AP16.0	1	1						
8	1	172A47-14220	HOSE ASSY, FUEL 1360	1	1						
12	1	124766-59050	CLAMP, HOSE 11.5	2	2						
13	1	124766-59050	CLAMP, HOSE 11.5	2	2						
14	1	184014-59450	PIPE ASSY, FUEL 550	1	1						
18	1	172B04-76780	ELBOW, 90 G1-25	1	1						
19	2	172A65-76790	O-RING, P29.0 HNBR	1	1						
20	1	172B04-76900	ELBOW, 90 G1-19	1	1						
21	2	172A65-76790	O-RING, P29.0 HNBR	1	1						
22	1	172122-79930	CLAMP, HOSE B	1	1						
23	1	23001-041000	CLAMP, HOSE 41	1	1						
24	1	23001-048000	CLAMP, HOSE 48	2	2						
25	1	23001-048000	CLAMP, HOSE 48	1	1						
26	1	26013-080252	BOLT, M8X 25	2	2						

Fig.16. DUCT

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

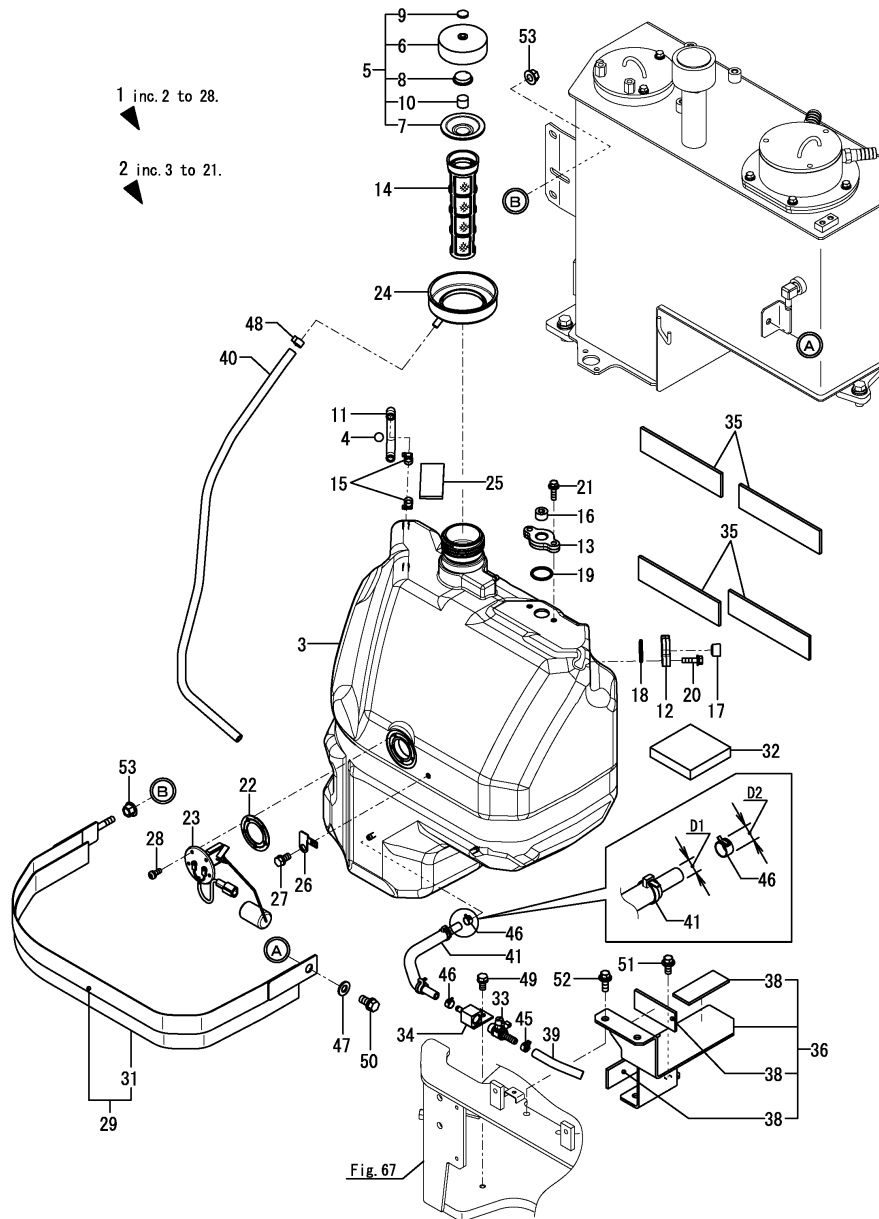


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-05200	HOLDER ASSY, GUN	1	1						
2	1	172B04-05260	PLATE, GREASE GUN	1	1						
3	1	172B04-13600	DUCT ASSY, RADIATOR	1	1						
5	2	172A69-13690	SEAL, 540	1	1						
6	2	172B04-13720	SPONGE, DUCT A	1	1						
7	2	172B04-13730	SPONGE, DUCT B	1	1						
8	2	172B04-13740	SPONGE, DUCT C	1	1						
9	2	172B04-13750	SPONGE, DUCT D	1	1						
10	2	172B04-13760	SPONGE, DUCT E	1	1						
11	2	172B04-13780	SEAL, 1095	1	1						
12	1	172B04-13800	COVER ASSY, DUCT	1	1						1
13	2	172A69-13680	SEAL, 600	1	1						
14A	1	172A69-03350	LABEL, BATTERY COVER	1	1						2
14B	1	172437-03361	LABEL, BATTERY	1	1						2
15	1	172122-55061	PLATE, GREASE PUMP	2	2						
16	1	1A7400-61250	HOLDER, ROD 8	1	1						
17	1	172142-62301	WING BOLT, M10X20	1	1						
18	1	22117-100000	WASHER, 10	1	1						
19	1	22417-250200	PIN, COTTER 2.5X20	1	1						
20	1	26013-060162	BOLT, M6X 16	4	4						
21	1	26014-060122	BOLT, M6X 12	2	2						
22	1	26014-080162	BOLT, M8X 16	4	4						
23	1	26014-080162	BOLT, M8X 16	4	4						

Remarks

- (1) Attach the No.14A & 14B label to this part.
- (2) Label is not illustrated.

Fig.17. FUEL TANK



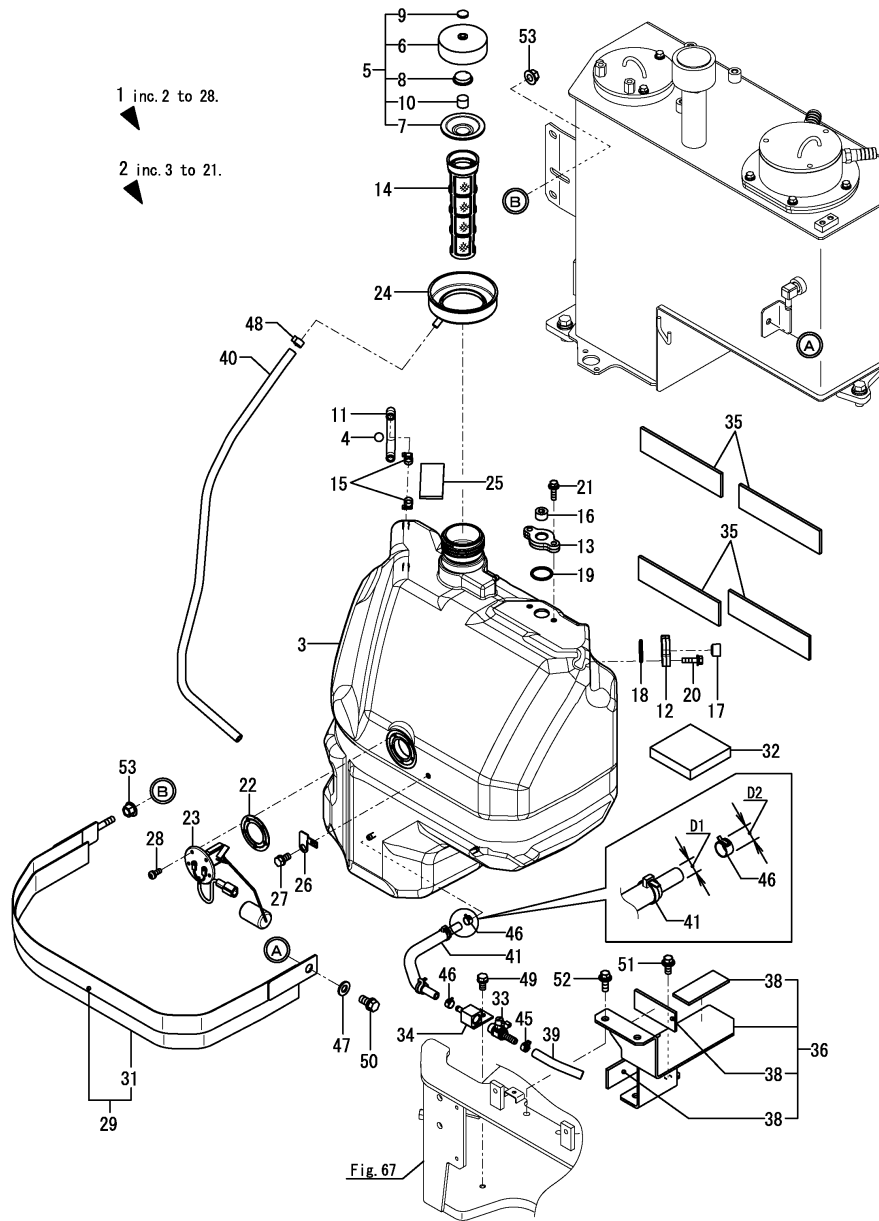
(A)=VIO55-6A P(US)  
(B)=VIO55-6A C(US)  
(C)=

(D)=  
(E)=  
(F)=

No.	Lev.	Parts No.	Description	(A)	(B)	Q'ty						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)					
1	1	172B04-08390	TANK KIT, FUEL	1	1									
2	2	172B04-14110	TANK ASSY, FUEL	1	1									
2-1	2	172B04-14111	TANK ASSY, FUEL OIL	1	1								N	
				(A=M6F418)	(B=M6F418)									
3	3	172B04-14120	TANK ASSY, FUEL OIL	1	1									
4	3	172447-14160	FLOAT, 7	1	1									
5	3	172444-14200	CAP, FUEL	1	1									
6	4	172444-14450	CAP	1	1									
7	4	172444-14460	PACKING, RUBBER	1	1									
8	4	172444-14470	PACKING, RUBBER	1	1									
9	4	172444-14480	WASHER	1	1									
10	4	172444-14490	SPONGE	1	1									
11	3	172458-14203	HOSE, FUEL GAUGE	1	1									
12	3	172A69-14240	PLATE, R1/2	1	1									
13	3	172A69-14240	PLATE, R1/2	1	1									
14	3	172B03-14250	STRAINER, 200	1	1									
15	3	23000-013000	CLAMP, 13	2	2									
16	3	23871-040000	PLUG, R04	1	1									
17	3	23871-040000	PLUG, R04	1	1									
18	3	24311-000320	O-RING, 1AP32.0	1	1									
18-1	3	24316-000320	O-RING, 4DP32.0	1	1								N	
				(A=M6F418)	(B=M6F418)									
19	3	24311-000320	O-RING, 1AP32.0	1	1									
19-1	3	24316-000320	O-RING, 4DP32.0	1	1								N	
				(A=M6F418)	(B=M6F418)									
20	3	26014-080302	BOLT, M8X 30	2	2									
21	3	26014-080302	BOLT, M8X 30	2	2									
22	2	172162-14200	GASKET	1	1									
23	2	172B04-14220	GAUGE, FUEL	1	1									
24	2	172458-14370	SUMP, FUEL	1	1									
25	2	172B04-14420	RUBBER, FUEL STAY A	1	1									
26	2	172A69-16700	BRACKET, SWP 2P-M	1	1									
27	2	26013-080162	BOLT, M8X 16	1	1									
28	2	26022-050122	SCREW, M5X12	5	5									
29	1	172B04-14150	CLAMP ASSY, FUEL	1	1									
31	2	172B04-14200	RUBBER, CLAMP	1	1									
32	1	172B04-14210	RUBBER, FUEL TANK	1	1									
33	1	172A69-14230	VALVE, FUEL DRAIN	1	1									
34	1	172B03-14270	JOINT ASSY, DRAIN	1	1									
35	1	172458-14340	PLATE, RUBBER A	4	4									
36	1	172B04-14400	STAY ASSY, FUEL	1	1									
38	2	172B04-14420	RUBBER, FUEL STAY A	3	3									
39	1	172444-14410	HOSE, FUEL DRAIN	1	1									
40	1	172A47-14520	HOSE, 9.5X880	1	1									
41	1	172B04-14950	HOSE ASSY, 240	1	1									
41-1	1	172B04-15950	HOSE ASSY,260	1	1								S	1
				(A=M6F418)	(B=M6F418)									
45	1	106990-44660	CLAMP, HOSE 12.5	1	1									
46	1	124766-59050	CLAMP, HOSE 11.5	2	2									
46-1	1	106990-44660	CLAMP, HOSE 12.5	2	2								S	2
				(A=M6F418)	(B=M6F418)									

Remarks  
(1)D1=No.41 : 11.5mm, No.41-1 : 13.5mm.  
(2)D2=No.46 : 11.5mm, No.46-1 : 12.5mm.

Fig.17. FUEL TANK



(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

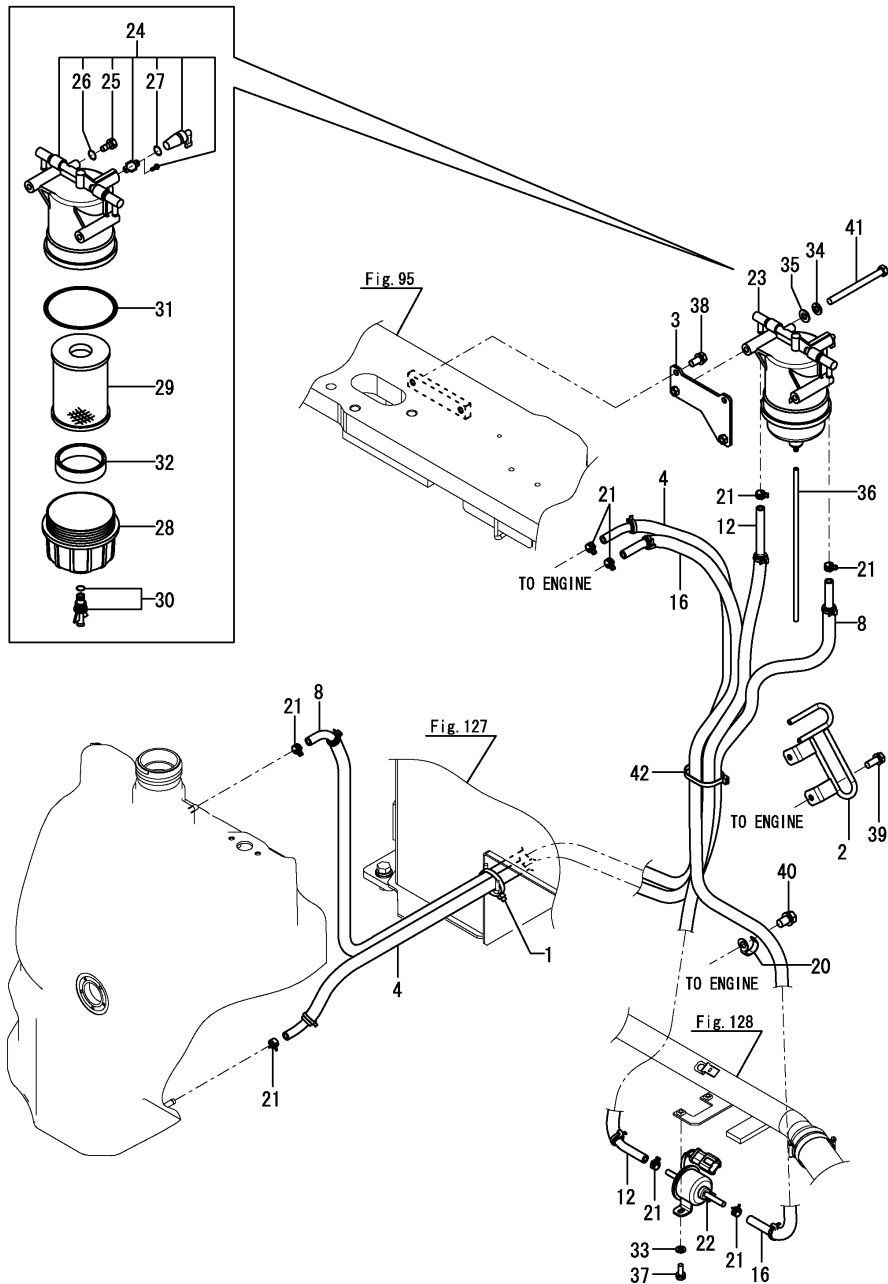
(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
47	1	22137-100000	WASHER, 10	1	1						
48	1	23080-013000	CLAMP, 13	1	1						
49	1	26013-080162	BOLT, M8X 16	1	1						
50	1	26013-100202	BOLT, M10X 20	1	1						
51	1	26014-100252	BOLT, M10X 25	2	2						
52	1	26014-100302	BOLT, M10X 30	2	2						
53	1	26367-100002	NUT, M10	2	2						

Remarks

- (1)D1=No.41 : 11.5mm, No.41-1 : 13.5mm.
- (2)D2=No.46 : 11.5mm, No.46-1 : 12.5mm.

Fig.18. FUEL PIPING



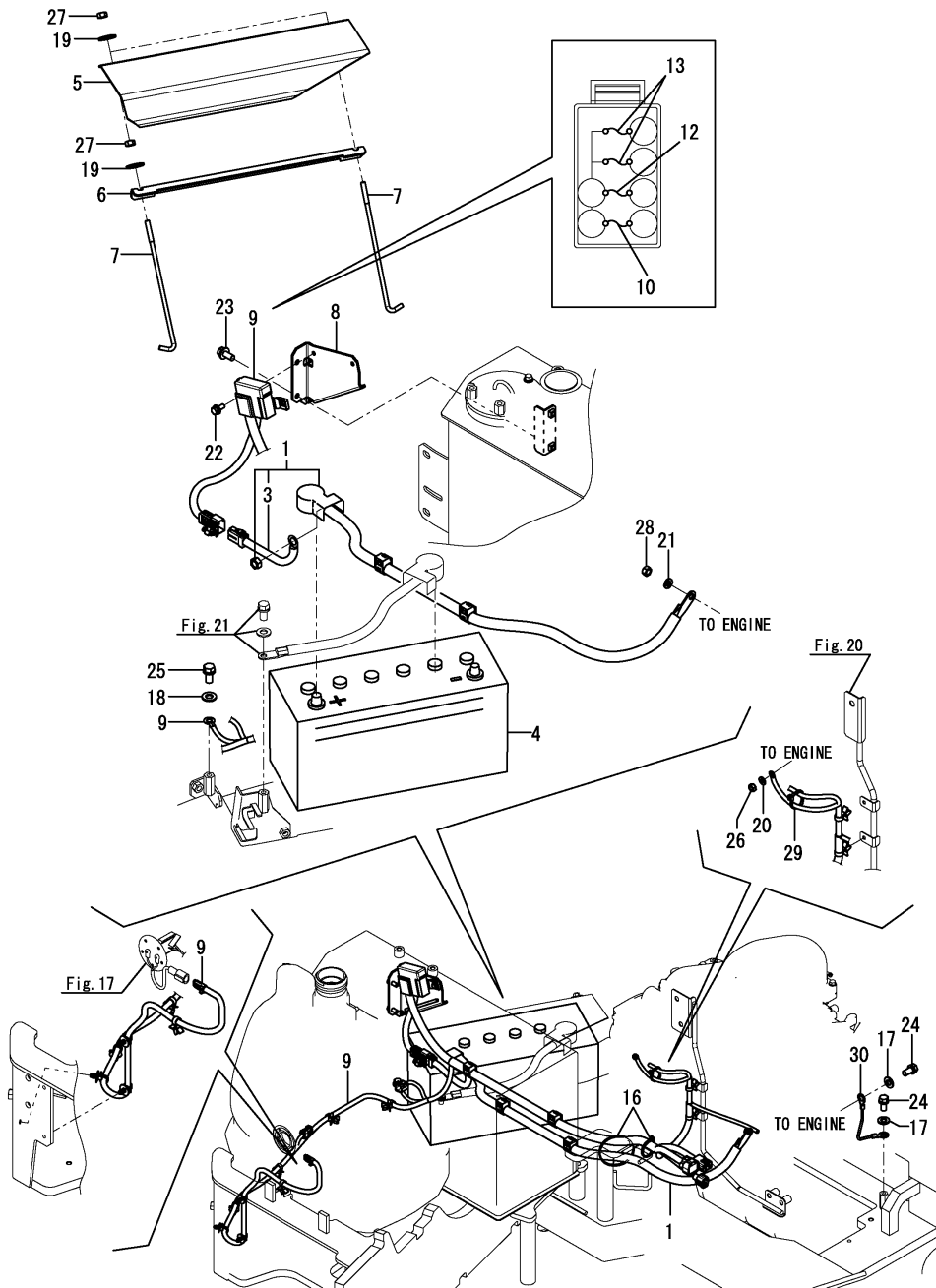
(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172126-11510	BAND, BINDING 300	1	1						
2	1	172B04-14260	GUIDE ASSY, FO HOSE	1	1						
3	1	172B04-14600	BRACKET ASSY, WS	1	1						
4	1	172B04-14650	HOSE ASSY, FUEL 2530	1	1						
8	1	172B04-14700	HOSE ASSY, FUEL 2140	1	1						
12	1	172B11-14700	HOSE ASSY, 850	1	1						
16	1	172B04-14750	HOSE ASSY, FUEL 1180	1	1						
20	1	172126-16540	CLAMP, 10X70	1	1						
21	1	106990-44660	CLAMP, HOSE 12.5	8	8						
22	1	129612-52100	PUMP, FUEL FEED	1	1						
23	1	129E22-55700	FILTER ASSY,FUEL PRE	1	1						
24	2	129E00-55710	BODY ASSY	1	1						
25	3	129A00-55750	PLUG, AIR VENT	1	1						
26	3	129A00-55760	O-RING	1	1						
27	3	24311-000110	O-RING, 1AP11.0	1	1						
28	2	129A00-55720	CUP, CLEAR	1	1						
29	2	129A00-55730	ELEMENT, FUEL FILTER	1	1						
30	2	129242-55740	PLUG, DRAIN	1	1						
31	2	129A00-55740	O-RING	1	1						
32	2	129A00-55770	FLOAT	1	1						
33	1	22137-060000	WASHER, 6	2	2						
34	1	22137-080000	WASHER, 8	2	2						
35	1	22217-080000	WASHER, SPRING 8	2	2						
36	1	23061-050300	PIPE, 5X 300	1	1						
37	1	26013-060162	BOLT, M6X 16	2	2						
38	1	26013-080162	BOLT, M8X 16	2	2						
39	1	26013-080202	BOLT, M8X 20	2	2						
40	1	26013-100162	BOLT, M10X 16	1	1						
41	1	26116-080952	BOLT, M8X 95 PLATED	2	2						
42	1	172126-11510	BAND, BINDING 300	1	1						W

(A)=\*2013.10) (B)=\*2013.10)

Fig.19. AROUND THE ENGINE



(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

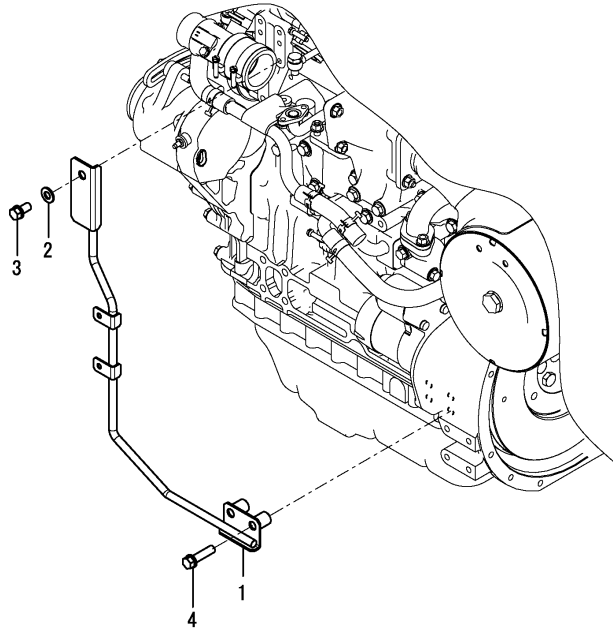
(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-16100	CABLE ASSY,+ BATTERY	1	1						
3	2	172B04-16110	HARNESS, BATTERY	1	1						
4	1	172187-16150	BATTERY	1	1						
5	1	172B04-16180	COVER, BATTERY CR	1	1						
6	1	172112-16201	RETAINER, BATTERY	1	1						
7	1	172164-16370	ROD	2	2						
8	1	172B04-16380	BRACKET ASSY, FUSE	1	1						
9	1	172B04-16500	HARNESS ASSY, WIRE	1	1						
10	2	1C6900-06180	FUSE, SLOW BLOW 80A	1	1						
12	2	1A7611-52720	FUSE, SLOW BLOW 100A	1	1						
13	2	1A7000-52820	FUSE, SLOW BLOW 60A	2	2						
16	1	172126-11510	BAND, BINDING 300	2	2						
17	1	22137-100000	WASHER, 10	2	2						
18	1	22137-100000	WASHER, 10	1	1						
19	1	22157-080000	WASHER, 8	4	4						
20	1	22217-060000	WASHER, SPRING 6	1	1						
21	1	22217-080000	WASHER, SPRING 8	1	1						
22	1	26014-060162	BOLT, M6X 16	2	2						
23	1	26013-080162	BOLT, M8X 16	2	2						
24	1	26013-100202	BOLT, M10X 20	2	2						
25	1	26013-100202	BOLT, M10X 20	1	1						
26	1	26716-060002	NUT, M6	1	1						
27	1	26716-080002	NUT, M8	4	4						
28	1	26716-080002	NUT, M8	1	1						
29	1	933168-55770	BAND, BINDING 146	1	1						
30	1	933171-15801	CORD, ENGINE EARTH	1	1						

Fig.20. HARNESS SUPPORT

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



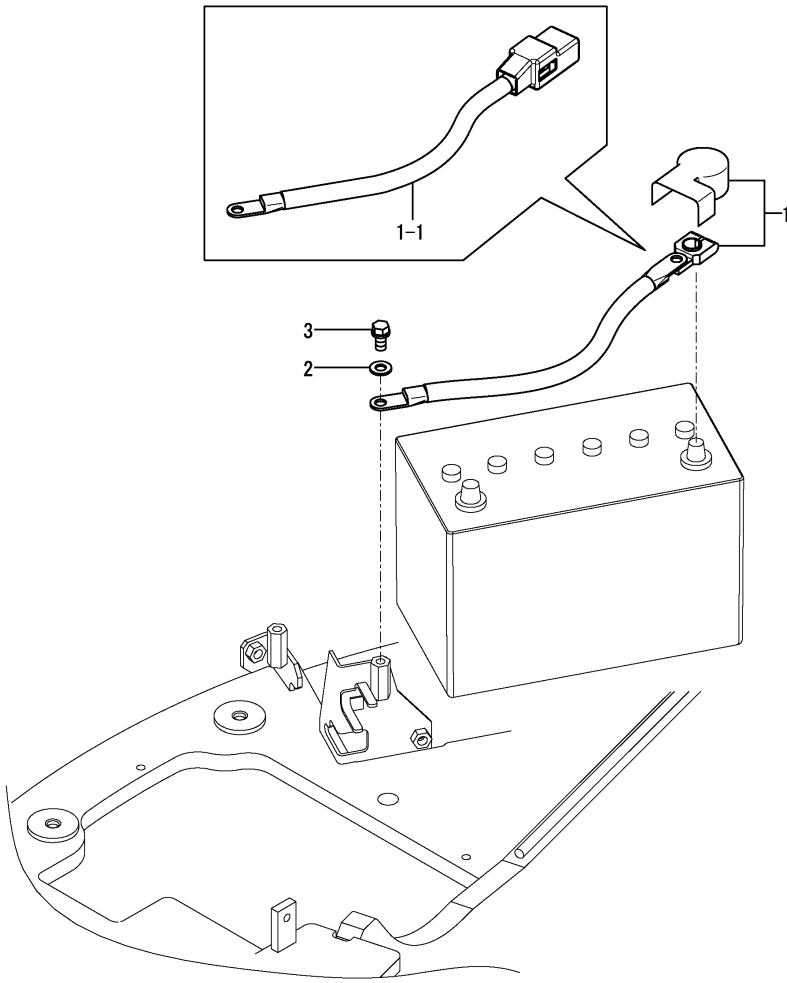
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B05-16400	SUPPORT ASSY,HARNESS	1	1						
2	1	22137-100000	WASHER, 10	1	1						
3	1	26013-100202	BOLT, M10X 20	1	1						
4	1	26013-100402	BOLT, M10X 40	2	2						



Fig.21. BATTERY(MINUS CABLE)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

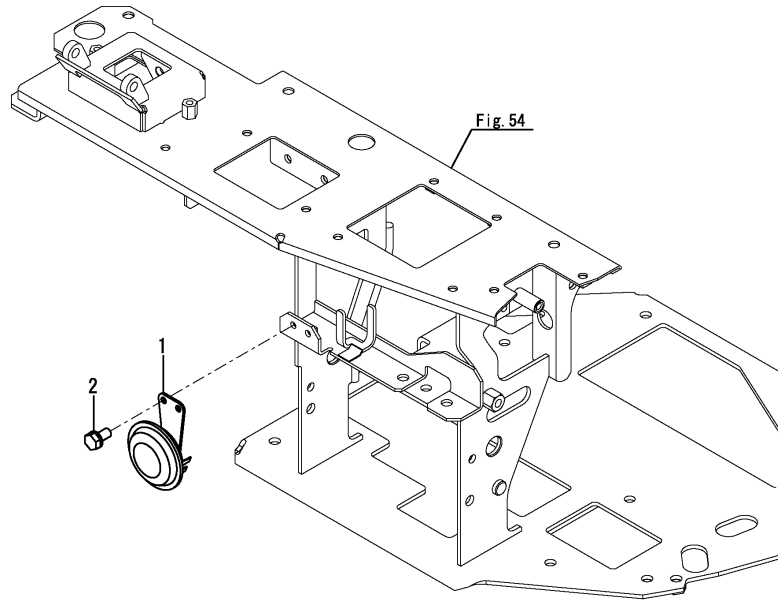


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-16120	CABLE, BATTERY -	1	1						
1-1	1	172B04-16130	CABLE, BATTERY CUT -	1	1						N
		(A=M61138) (B=M61138)									
2	1	22137-100000	WASHER, 10	1	1						
3	1	26013-100202	BOLT, M10X 20	1	1						

Fig.22. HORN

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194151-57100	HORN	1	1						
2	1	26013-060122	BOLT, M6X 12	2	2						

Fig.23. HARNESS GUIDE

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-16950	GUIDE ASSY, HARNESS	1	1						
2	1	26013-100202	BOLT, M10X 20	2	2						
3	1	26013-100252	BOLT, M10X 25	1	1						

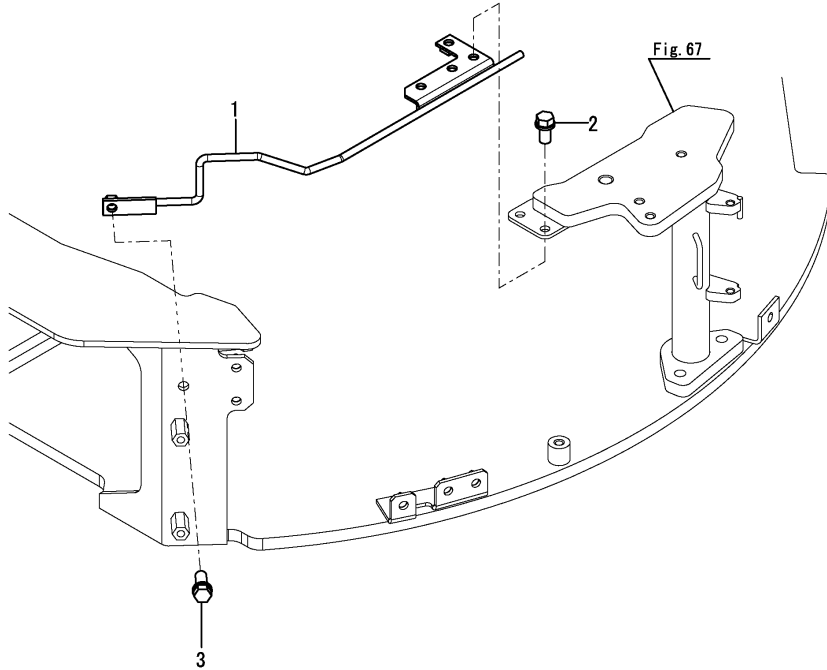
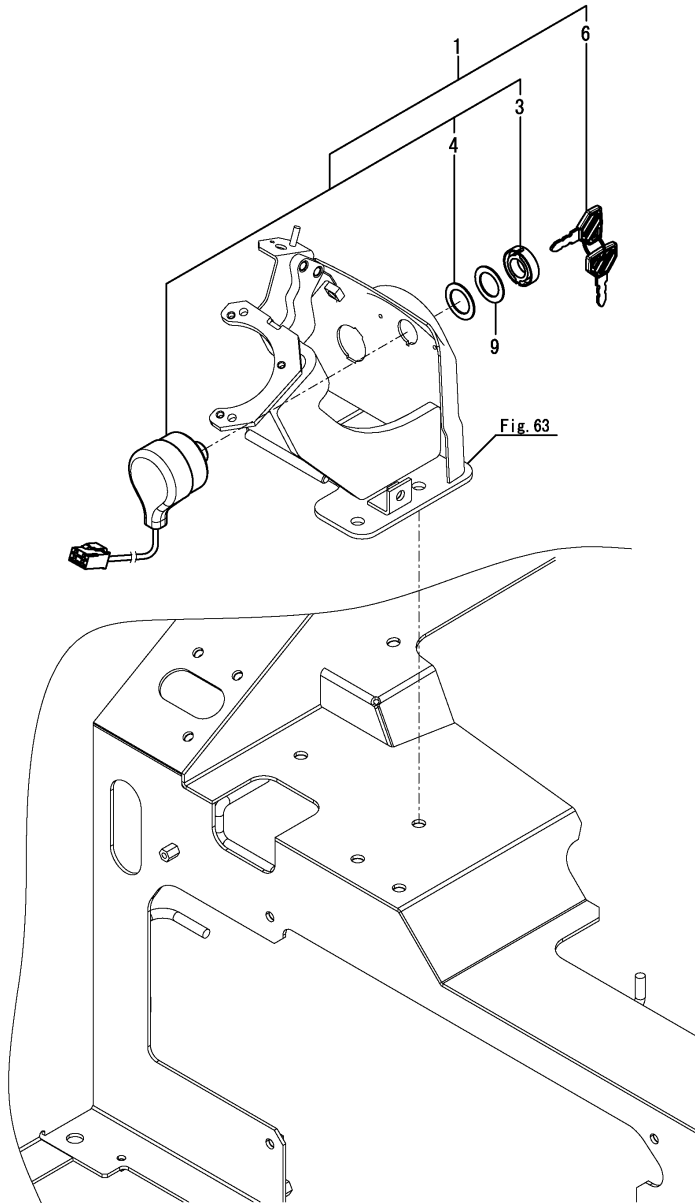


Fig.24. STARTER SWITCH

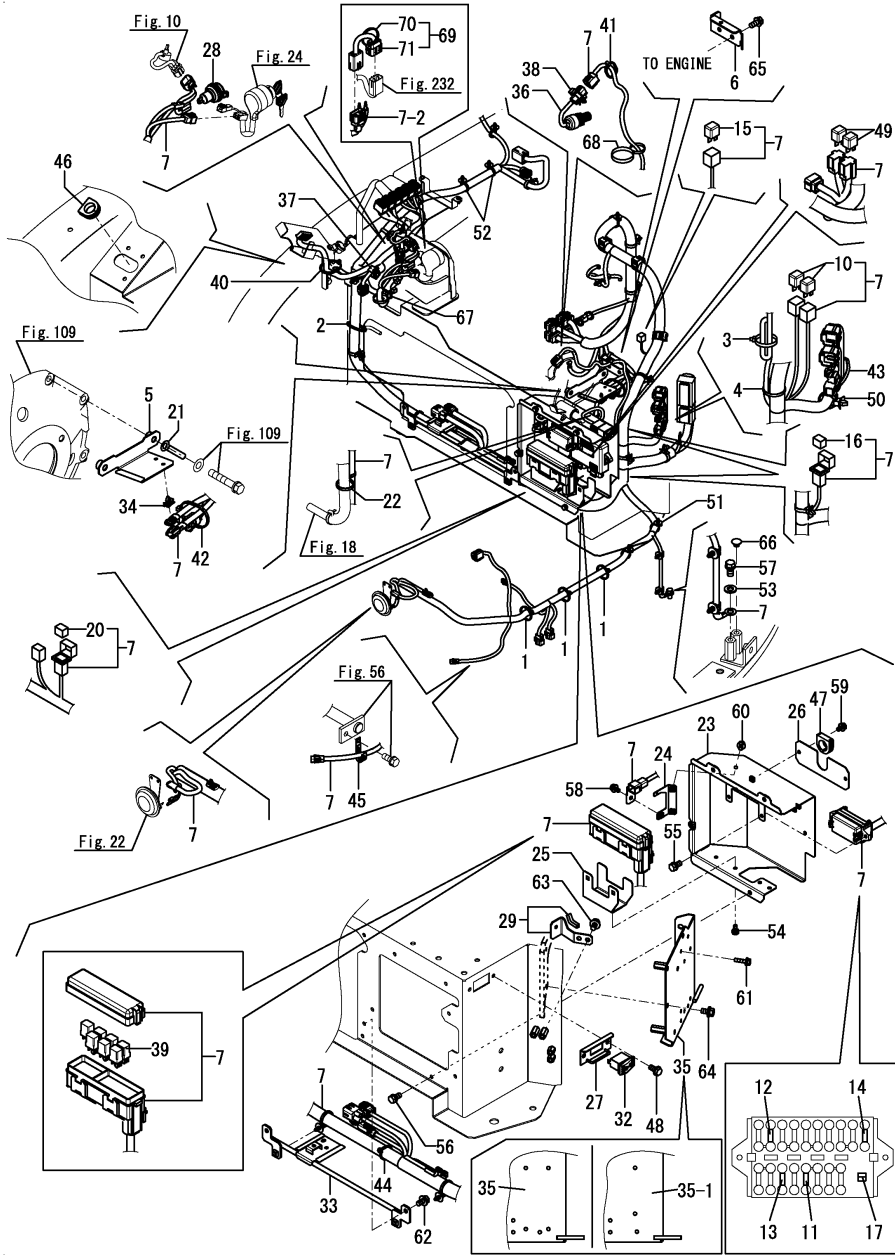
(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194940-52110	SWITCH, STARTING	1	1						
3	3	198360-52320	NUT, RING	1	1						
4	3	198360-52330	WASHER	1	1						
6	2	198360-52160	KEY ASSY, SPARE	1	1						
9	1	172B03-44400	WASHER, 20.2X32X1	1	1						W
		(A=M65589) (B=M65589)									
9-1	1	172B03-44500	WASHER, STARTER SW	1	1						N
		(A=M6F862) (B=M6F862)									

Fig.25. AROUND THE SEAT



(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

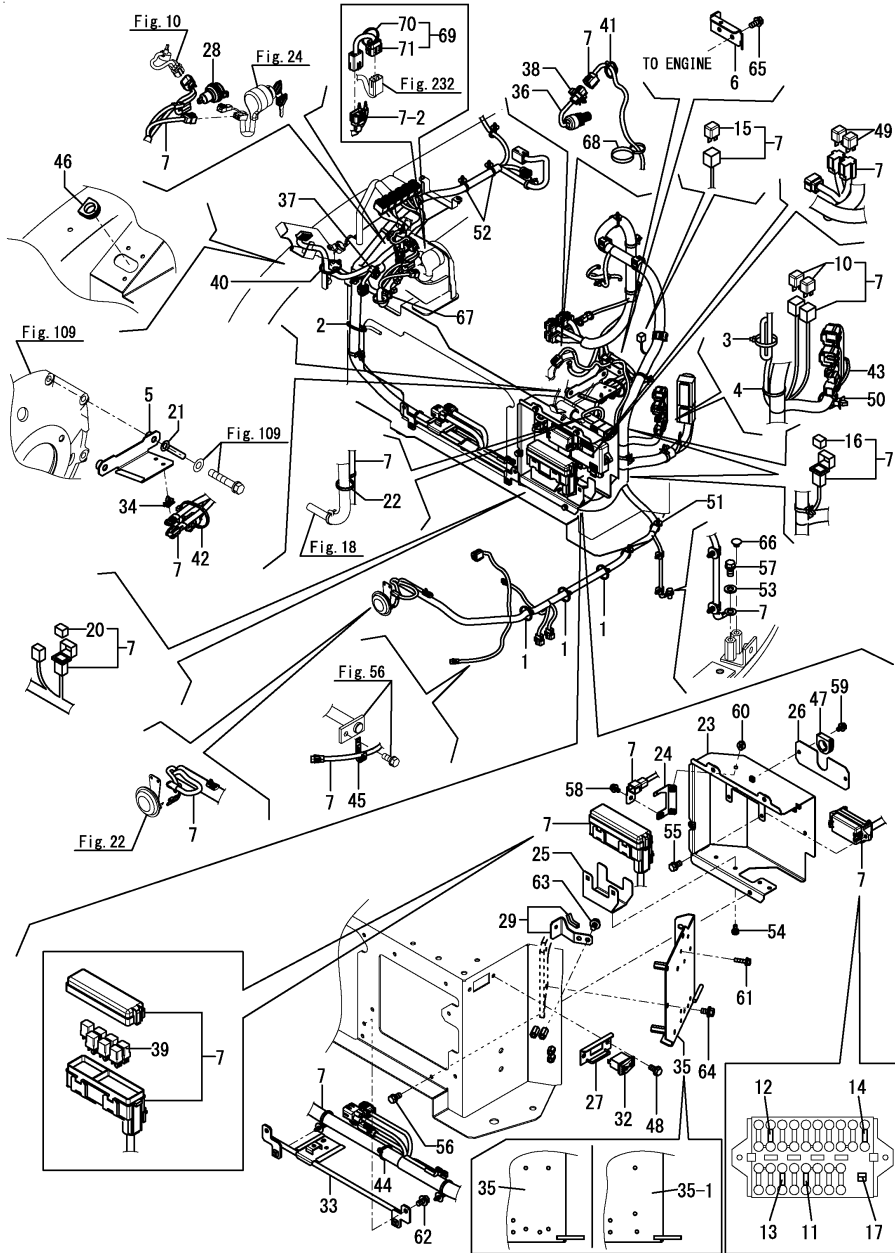
No.	Lev.	Parts No.	Description	(A)	(B)	Q'ty						I	R
				(C)	(D)	(E)	(F)						
1	1	172126-11510	BAND, BINDING 300	3	3								
2	1	172126-11510	BAND, BINDING 300	1	1								
3	1	172126-11510	BAND, BINDING 300	1	1								
4	1	172126-11510	BAND, BINDING 300	1	1								
5	1	172B04-16431	PLATE ASSY,CONNECTOR	1	1								
6	1	172B04-16460	MOUNT, HARNESS S	1	1								
7	1	172B04-16520	HARNESS ASSY,S.M.	1	1								
7-1	1	172B04-16521	HARNESS ASSY, WIRE	1	1								N
		(A=M60552)	(B=M60552)										
7-2	1	172B04-16522	HARNESS ASSY, MOUNT	1	1								N
		(A=M60769)	(B=M60769)										
7-3	1	172B04-16523	HARNESS ASSY,S.M.	1	1								N
		(A=MAG742)	(B=MAG742)										
10	2	1A6382-51510	RESISTANCE, 2W R120	2	2								
11	2	198535-52110	FUSE, 5A	6	6								
12	2	198535-52120	FUSE, 10A	4	4								
13	2	198535-52140	FUSE, 20A	6	6								
14	2	1A7450-52180	FUSE, 25A	6	6								
15	2	1E8460-83120	DIODE, 090,1.5A	1	1								
16	2	1E8465-83170	DIODE, 090,1.5A	2	2								
17	2	1E9570-83900	PULLER, MINI FUSE	1	1								
20	2	1E8235-84910	DIODE, 090 31	4	4								
21	1	172126-16540	CLAMP, 10X70	1	1								
22	1	172137-16560	BAND, BINDING W	1	1								
23	1	172B04-17000	BOX ASSY, ELECTRIC	1	1								
24	1	172B03-17051	STAY ASSY, CONNECTOR	1	1								
25	1	172B04-17050	STAY ASSY, RELAY 10	1	1								
26	1	172B03-17100	COVER, FUSE	1	1								
27	1	172A89-17180	PLATE ASSY, SWITCH	1	1								
28	1	172A64-17250	SOCKET ASSY	1	1								
29	1	172B04-17250	STAY ASSY, HARNESS	1	1								
32	1	172A69-17260	SWITCH, ENGINE STOP	1	1								
33	1	172B04-17650	SUPPORT ASSY,HARNESS	1	1								
34	1	172B04-17790	CLIP, CONNECTOR	1	1								
35	1	172B04-17830	PLATE ASSY, GPS	1	1								
35-1	1	172B05-17830	PLATE ASSY,GPS 2G	1	1								S
		(A=MAH001)	(B=MAH001)										
36	1	1D4103-18300	SWITCH, PUSH	1	1								
37	1	194440-51620	CLAMP, B	1	1								
37-1	1	1A1686-57850	CLAMP, 80	1	1								N
		(A=*2015.03.)	(B=*2015.03.)										
38	1	194680-51670	BAND, CLIP	1	1								
39	1	1A7522-52950	RELAY, ACM13221M19	7	7								
40	1	194202-56460	BAND, BINDING 200	1	1								
41	1	194202-56460	BAND, BINDING 200	1	1								
42	1	194202-56460	BAND, BINDING 200	1	1								
43	1	194202-56460	BAND, BINDING 200	1	1								
44	1	194202-56460	BAND, BINDING 200	1	1								
45	1	1A1686-57850	CLAMP, 80	1	1								
46	1	172165-62800	GROMMET, 26	1	1								
47	1	172165-62800	GROMMET, 26	1	1								

Remarks  
 (1) Spare parts.

Fig.25. AROUND THE SEAT

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



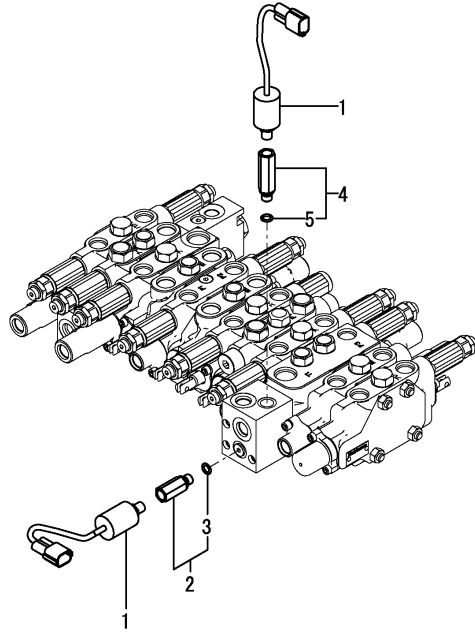
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
48	1	172519-63240	BOLT, M8X16	2	2						
49	1	129927-77920	RELAY, ISO 70A	2	2						
50	1	1E8775-84120	CLAMP, BAND B	1	1						
51	1	1E8915-84120	CLAMP, BAND C	1	1						
52	1	1E8915-84120	CLAMP, BAND C	2	2						
53	1	22137-100000	WASHER, 10	1	1						
54	1	26013-060122	BOLT, M6X 12	2	2						
55	1	26013-060202	BOLT, M6X 20	2	2						
56	1	26013-080162	BOLT, M8X 16	4	4						
57	1	26013-100202	BOLT, M10X 20	1	1						
58	1	26014-060122	BOLT, M6X 12	1	1						
59	1	26014-060122	BOLT, M6X 12	2	2						
60	1	26014-060122	BOLT, M6X 12	2	2						
61	1	26014-060252	BOLT, M6X 25	4	4						
62	1	26014-080162	BOLT, M8X 16	2	2						
63	1	26014-080162	BOLT, M8X 16	2	2						
64	1	26014-080162	BOLT, M8X 16	3	3						
65	1	26106-080162	BOLT, M8X 16 PLATED	2	2						
66	1	172183-81160	CLIP, TREE 9.5	1	1						
67	1	172187-78580	BAND, BINDING W 397	1	1						W
		(A=*2017.10.) (B=*2017.10.)									
68	1	172187-78580	BAND, BINDING W 397	1	1						W
		(A=MAF620) (B=MAF620)									
69	1	172B04-08790	PTO KIT,HOLD REPAIR	1	1						Z 1
		(A=MAG742) (B=MAG742)									
70	2	172126-11510	BAND, BINDING 300	1	1						
71	2	172B04-16800	HARNES,PTO	1	1						

Remarks  
 (1) Spare parts.

Fig.26. PRESSURE SWITCH

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

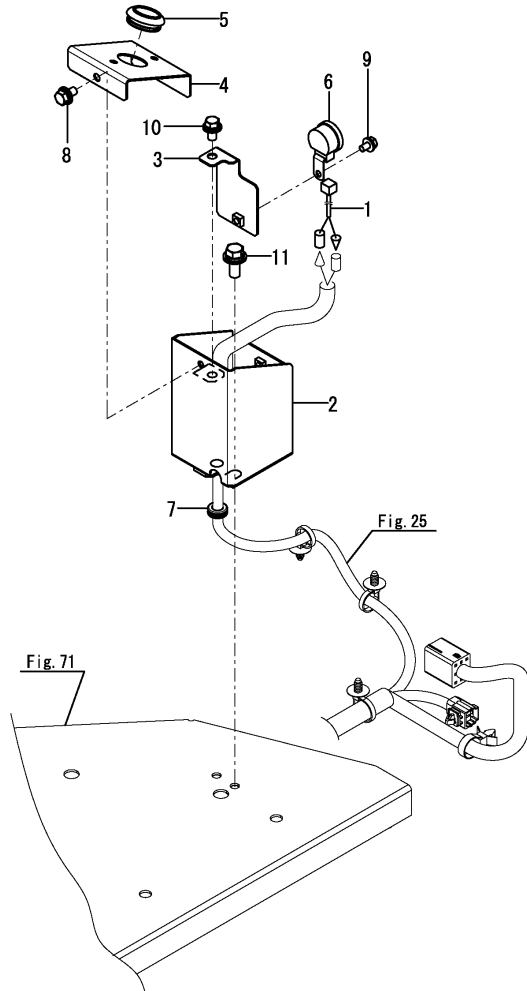


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172478-17201	SWITCH, PRESSURE	2	2						
2	1	172A47-76111	CONNECTOR, G1/8XR1/8	1	1						
3	2	24315-000080	O-RING, 1BP8.0	1	1						
4	1	172A79-76110	CONNECTOR, G1/8XR1/8	1	1						
5	2	24315-000080	O-RING, 1BP8.0	1	1						

Fig.27. TRAVEL BUZZER

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

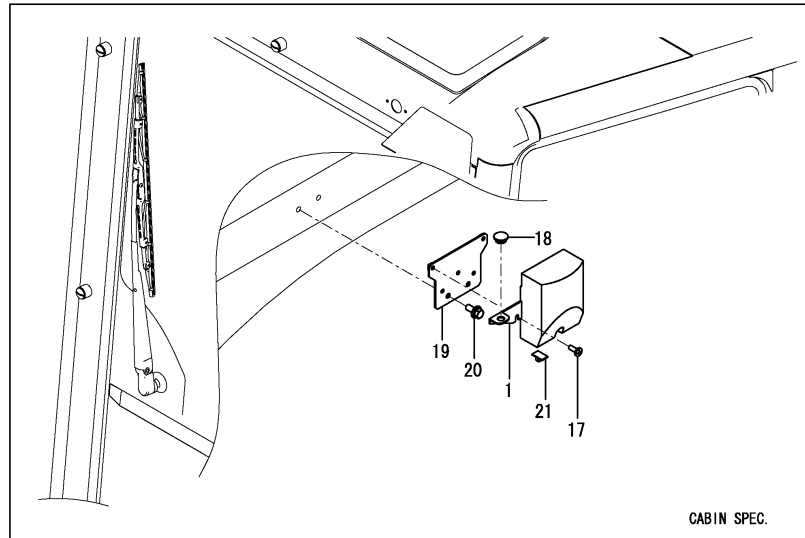
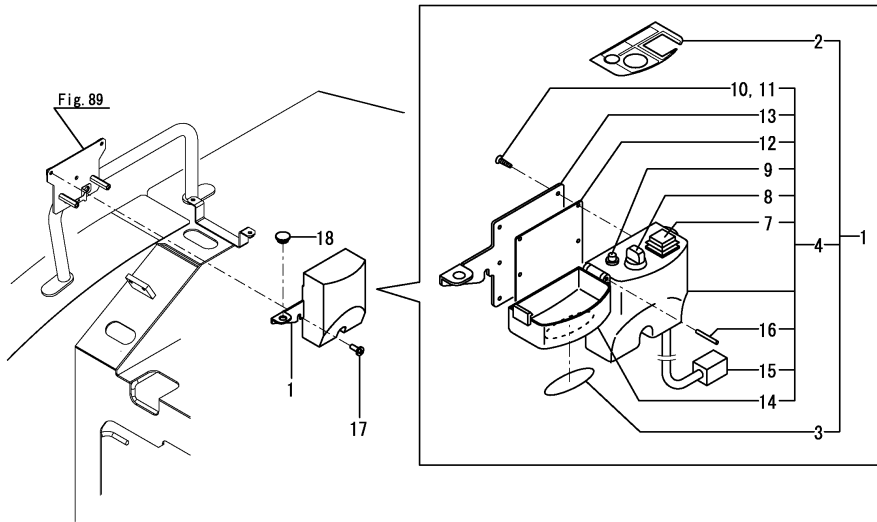
(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-16570	HARNES, BUZZER	1	1						
2	1	172B03-16740	BRACKET ASSY, BUZZER	1	1						
3	1	172B03-16760	BRACKET ASSY	1	1						
4	1	172B03-16890	PLATE, TRAVEL BUZZER	1	1						
5	1	172456-53700	GROMMET, 30	1	1						
6	1	198071-57110	BUZZER, BACK	1	1						
7	1	172162-61850	GROMMET	1	1						
8	1	26014-060122	BOLT, M6X 12	2	2						
9	1	26014-060162	BOLT, M6X 16	1	1						
10	1	26014-080162	BOLT, M8X 16	1	1						
11	1	26014-080202	BOLT, M8X 20	2	2						



Fig.28. QUICK COUPLER(SWITCH BOX)



(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172958-17111	BOX, SWITCH EX	1	1						1
1-1	1	172958-17410	BOX, SWITCH EX D	1	1						S 2
		(A=MAF001) (B=MAF001)									
2	2	172472-03290	LABEL, SWITCH	1	1						
3	2	172472-03300	LABEL, COVER	1	1						
4	2	172958-17102	BOX, SWITCH	1	1						1
4-1	2	172958-17400	BOX, SWITCH D	1	1						S 2
		(A=MAF001) (B=MAF001)									
7	3	172958-17140	SWITCH ASSY	1	1						
8	3	172958-17150	SWITCH ASSY, CONTROL	1	1						
9	3	172958-17160	LAMP, INDICATOR	1	1						
10	3	172958-17170	SCREW, TAPPING	6	6						
11	3	172958-17180	SCREW, TAPPING	2	2						
12	3	172958-17190	PACKING	1	1						
13	3	172958-17200	BRACKET	1	1						
14	3	172958-17210	CASE, UPPER	1	1						1
14-1	3	172958-17230	CASE, UPPER	1	1						S 2
		(A=MAF001) (B=MAF001)									
15	3	172958-17220	CORD, CP 4P	1	1						
16	3	22351-030028	PIN, SPRING 3.0X28	1	1						
17	1	172137-46210	SCREW, BIND	3	3						
18	1	172187-64900	PLUG	1	1						
19	1	172B03-17900	STAY ASSY, SWITCH BOX								
20	1	26014-080202	BOLT, M8X 20								2
21	1	933169-15231	STEP, WIRE P-25								1

Remarks  
 (1)Color = DARK OLIVE GRAY.  
 (2)Color = PANTONE 425C.

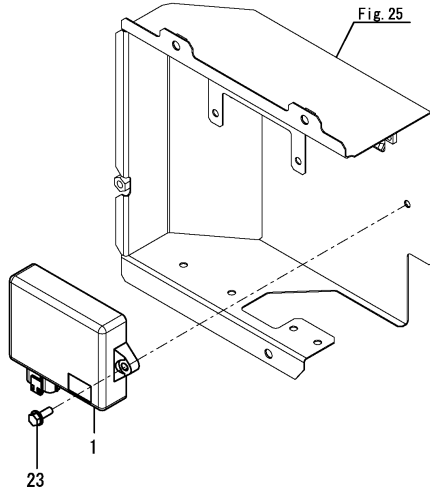
Fig.29. CONTROLLER

(A)=VIO55-6A P(US)  
(B)=VIO55-6A C(US)  
(C)=

(D)=  
(E)=  
(F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1A8280-50900	CONTROLLER		1						1
23	1	26106-060162	BOLT, M6X 16 PLATED		2						
23-1	1	26014-060202	BOLT, M6X 20		2						R

(B=\*2015.09.)



Remarks

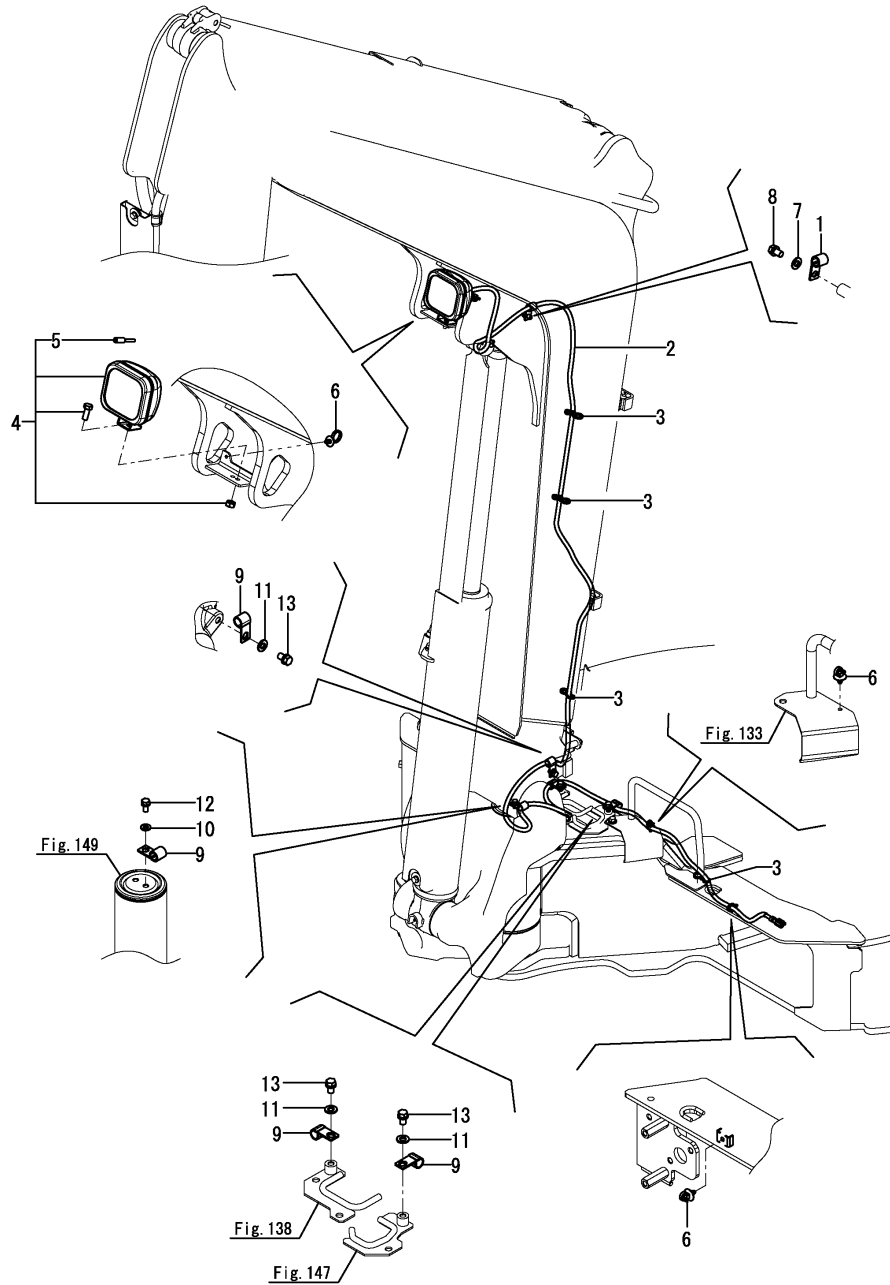
(1)Spare parts.

To install proper information, go to an authorized distributor.

Fig.30. WORK LAMP

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-16130	CLAMP, WRC15-11	1	1						
2	1	172B04-16550	HARNES, WORK LAMP	1	1						
3	1	172137-16560	BAND, BINDING W	4	4						
4	1	172B03-17460	LAMP ASSY, WORK	1	1						
5	2	172B03-17470	BULB, 12V 55W	1	1						
6	1	1E8915-84120	CLAMP, BAND C	4	4						
7	1	22137-100000	WASHER, 10	1	1						
8	1	26013-100162	BOLT, M10X 16	1	1						
9	1	172B03-16130	CLAMP, WRC15-11	4	4						
10	1	22137-080000	WASHER, 8	1	1						
11	1	22137-100000	WASHER, 10	3	3						
12	1	26013-080162	BOLT, M8X 16	1	1						
13	1	26013-100162	BOLT, M10X 16	3	3						

Fig.31. CANOPY LAMP

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172126-11510	BAND, BINDING 300	1							
2	1	172B03-16650	HARNESS, LAMP B	1							
3	1	172B04-16660	HARNESS, LAMP A	1							
4	1	1A7611-86351	LAMP, WORK 55W	1							
5	2	1A7611-86270	BULB, 12V-55W	1							
7	1	22137-100000	WASHER, 10	1							
8	1	26013-100202	BOLT, M10X 20	1							

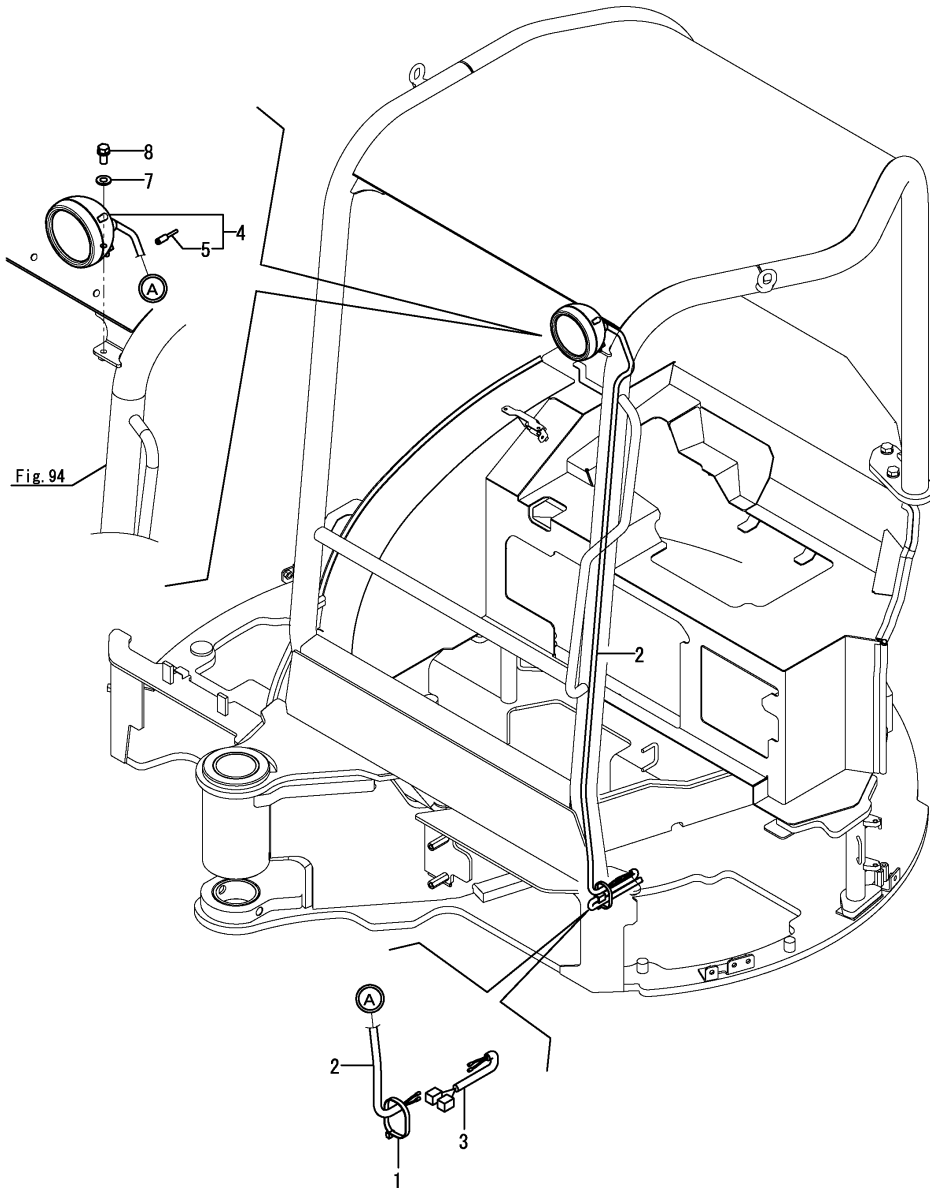
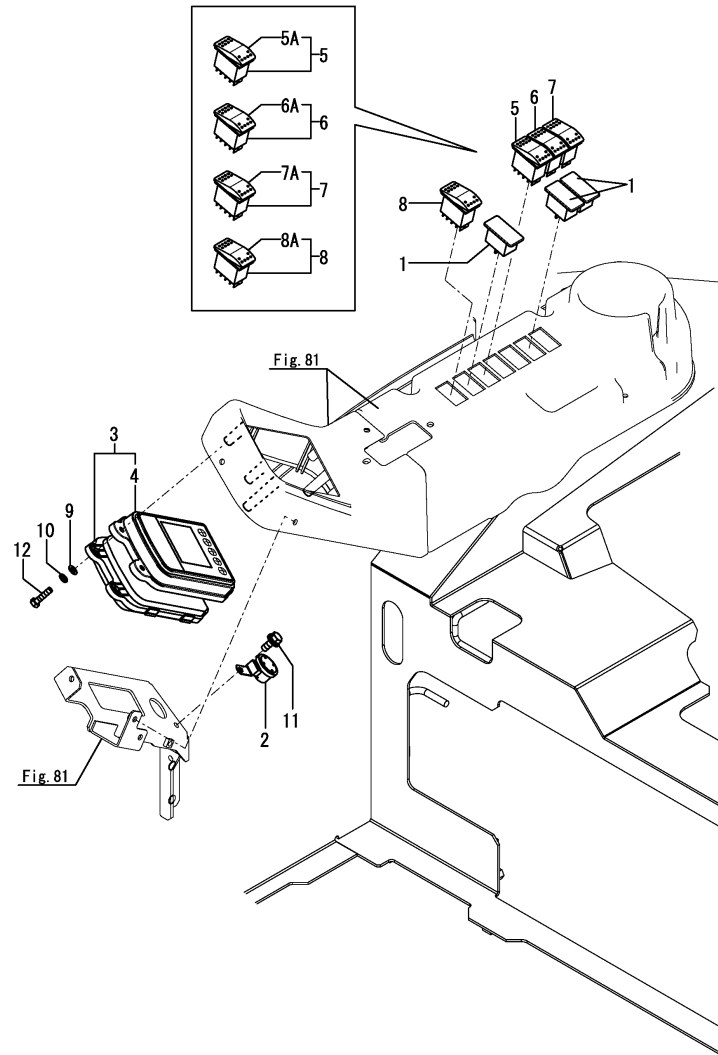


Fig.32. INSTRUMENT PANEL(CANOPY)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172538-17100	PLUG, PANEL	3							
2	1	172141-17150	BUZZER	1							
3	1	172B03-17254	MONITOR ASSY	1							
3-1	1	172B03-17259 (A=M6F537)	MONITOR ASSY	1							N
4	2	172B03-17261	MONITOR ASSY, UPPER	1							
5	1	172B03-17301	SWITCH, LIGHT	1							
5A	2	172B03-17350	COVER, SWITCH LIGHT	1							
6	1	172B03-17310	SWITCH, ECO	1							
6A	2	172B03-17360	COVER, SWITCH ECO	1							
7	1	172B03-17320	SWITCH, AUTO DECEL	1							
7A	2	172B03-17370	COVER, SWITCH	1							
8	1	172B04-17990	SWITCH, DPF	1							
8A	2	172B04-17740	COVER, SWITCH DPF	1							
9	1	22137-050000	WASHER, 5	4							
10	1	22217-050000	WASHER, SPRING 5	4							
11	1	26014-060122	BOLT, M6X 12	1							
12	1	26116-050202	BOLT, M5X 20 PLATED	4							

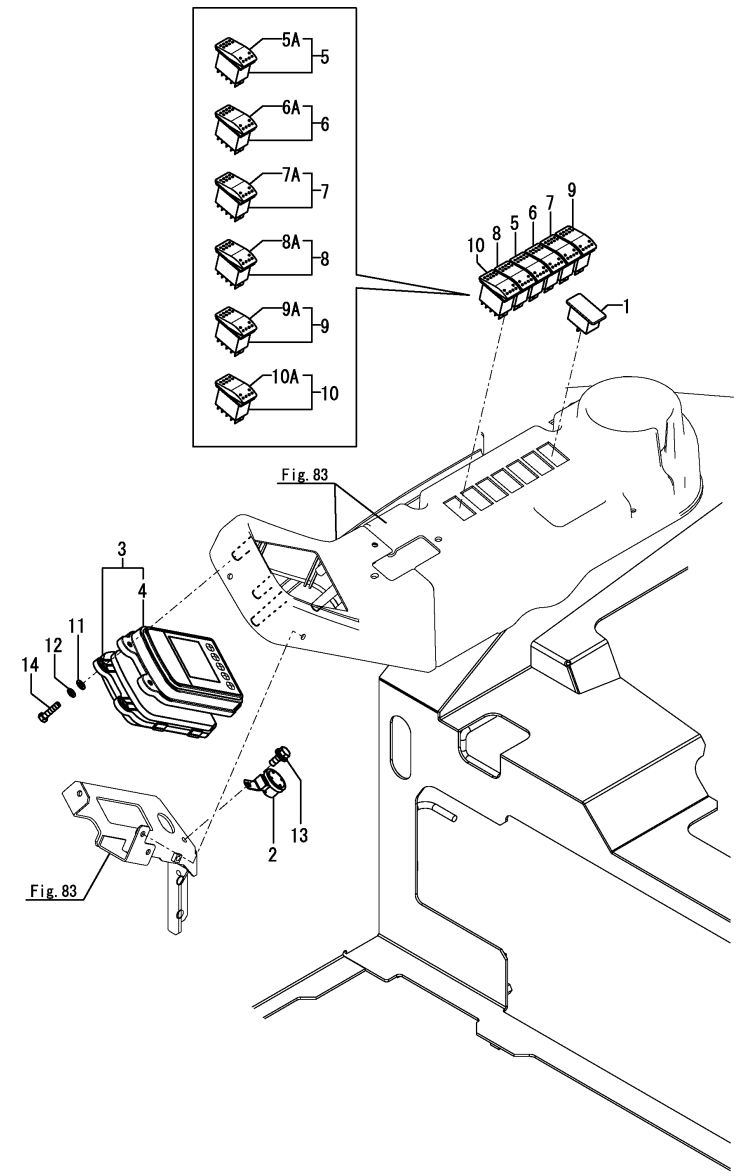
Remarks

\* DPF: DPF stands for DIESEL PARTICULATE FILTER.

Fig.33. INSTRUMENT PANEL(CABIN)(HEATER SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

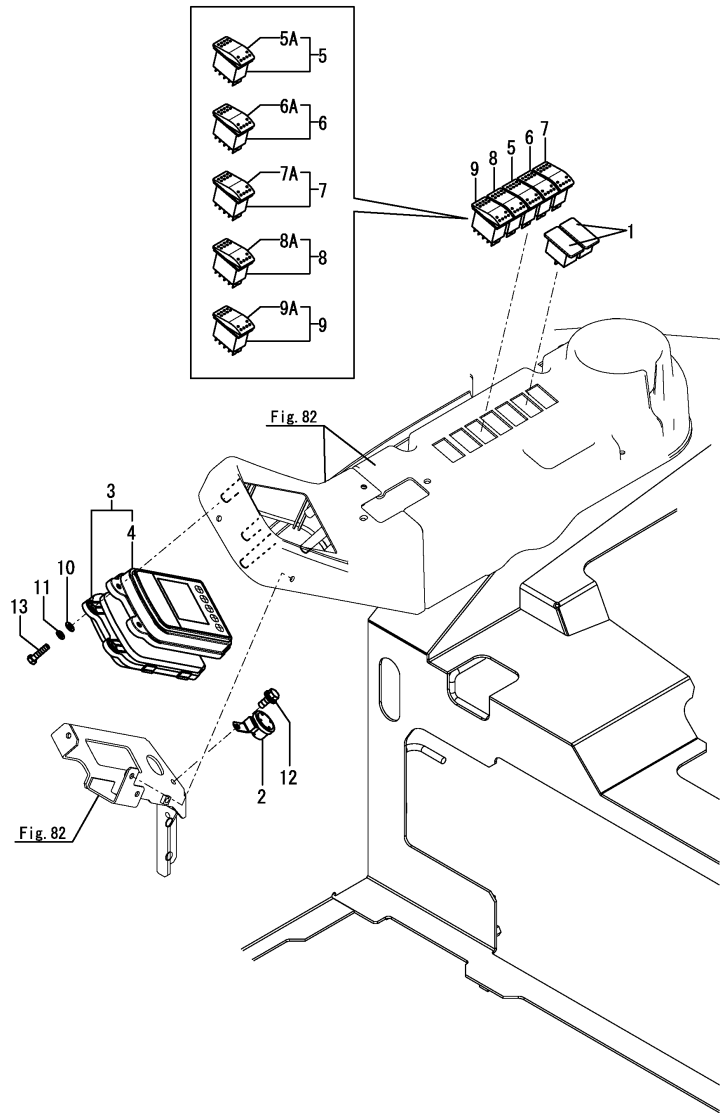


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172538-17100	PLUG, PANEL		1						
2	1	172141-17150	BUZZER		1						
3	1	172B03-17254	MONITOR ASSY		1						
3-1	1	172B03-17259 (B=M6F537)	MONITOR ASSY		1						N
4	2	172B03-17261	MONITOR ASSY, UPPER		1						
5	1	172B03-17301	SWITCH, LIGHT		1						
5A	2	172B03-17350	COVER, SWITCH LIGHT		1						
6	1	172B03-17310	SWITCH, ECO		1						
6A	2	172B03-17360	COVER, SWITCH ECO		1						
7	1	172B03-17320	SWITCH, AUTO DECEL		1						
7A	2	172B03-17370	COVER, SWITCH		1						
8	1	172B03-17331	SWITCH, WIPER		1						
8A	2	172B03-17380	COVER, SWITCH WIPER		1						
9	1	172B03-17341	SWITCH, HEATER		1						
9A	2	172B03-17390	COVER, SWITCH HEATER		1						
10	1	172B04-17990	SWITCH, DPF		1						
10A	2	172B04-17740	COVER, SWITCH DPF		1						
11	1	22137-050000	WASHER, 5		4						
12	1	22217-050000	WASHER, SPRING 5		4						
13	1	26014-060162	BOLT, M6X 16		1						
14	1	26116-050202	BOLT, M5X 20 PLATED		4						

Remarks

\* DPF: DPF stands for DIESEL PARTICULATE FILTER.

Fig.34. INSTRUMENT PANEL(CABIN)(AIR CONDITIONER SPEC.)



(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172538-17100	PLUG, PANEL		2						
2	1	172141-17150	BUZZER		1						
3	1	172B03-17254	MONITOR ASSY		1						
3-1	1	172B03-17259 (B=M6F537)	MONITOR ASSY		1						N
4	2	172B03-17261	MONITOR ASSY, UPPER		1						
5	1	172B03-17301	SWITCH, LIGHT		1						
5A	2	172B03-17350	COVER, SWITCH LIGHT		1						
6	1	172B03-17310	SWITCH, ECO		1						
6A	2	172B03-17360	COVER, SWITCH ECO		1						
7	1	172B03-17320	SWITCH, AUTO DECEL		1						
7A	2	172B03-17370	COVER, SWITCH		1						
8	1	172B03-17331	SWITCH, WIPER		1						
8A	2	172B03-17380	COVER, SWITCH WIPER		1						
9	1	172B04-17990	SWITCH, DPF		1						
9A	2	172B04-17740	COVER, SWITCH DPF		1						
10	1	22137-050000	WASHER, 5		4						
11	1	22217-050000	WASHER, SPRING 5		4						
12	1	26014-060122	BOLT, M6X 12		1						
13	1	26116-050202	BOLT, M5X 20 PLATED		4						

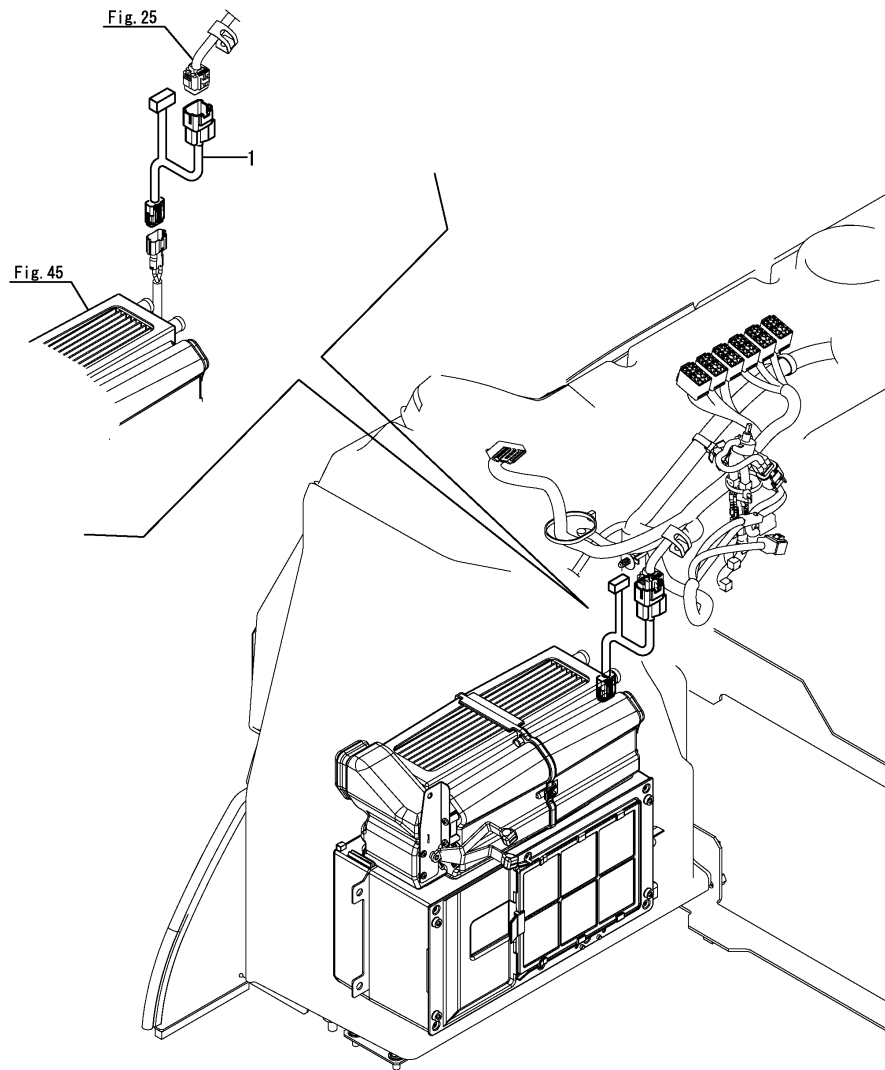
Remarks

\* DPF: DPF stands for DIESEL PARTICULATE FILTER.

Fig.35. HARNESS(AIR HEATER)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



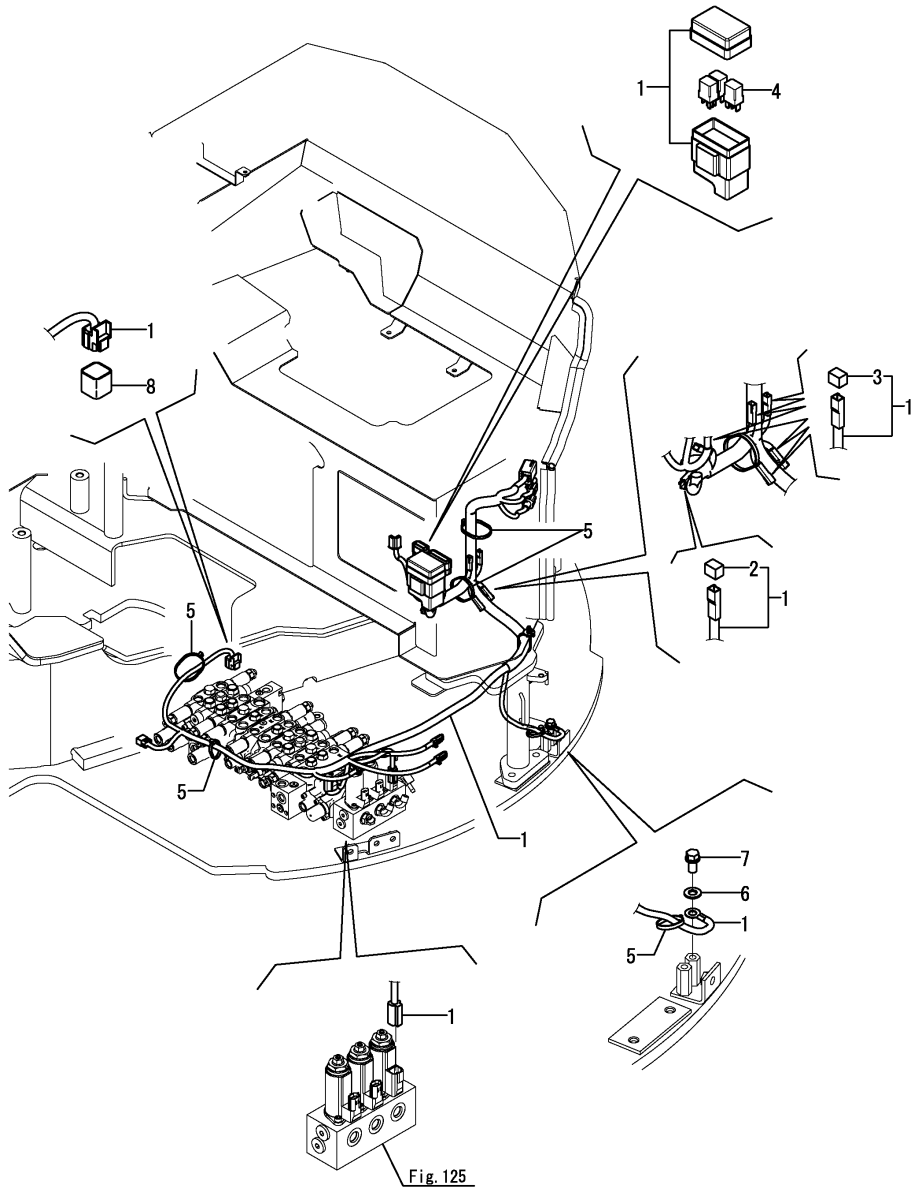
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-16870	HARNESS, HEATER		1						




Fig.36. WORK CONTROL

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

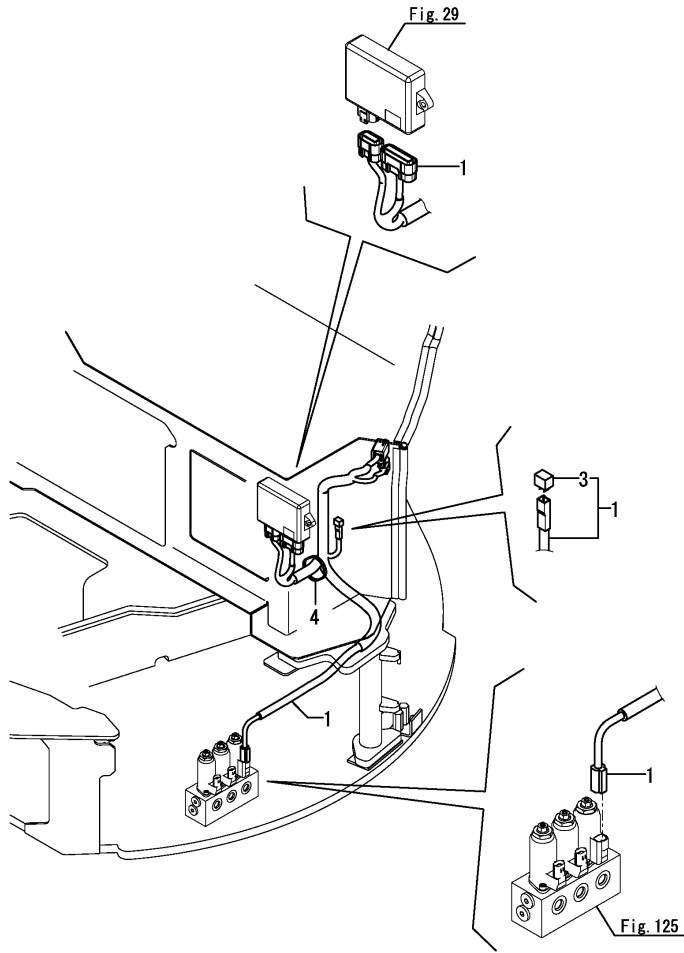


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-16700 (B=MAF889)	HARNES ASSY		1						Z
2	2	1E8460-83120	DIODE, 090,1.5A		1						
3	2	1E8235-84910	DIODE, 090 31		5						
4	1	1A7522-52950 (B=MAF889)	RELAY, ACM13221M19		3						Z
5	1	194202-56460	BAND, BINDING 200		2						
5-1	1	194202-56460 (B=*2013.10)	BAND, BINDING 200		5						K
5-2	1	194202-56460 (B=MAF889)	BAND, BINDING 200		5						Z
6	1	22137-100000 (B=MAF889)	WASHER, 10		1						Z
7	1	26013-100202 (B=MAF889)	BOLT, M10X 20		1						Z
8	1	172B03-16070 (B=MAF889)	CONNECTOR, CAP		1						Z

Fig.243. (36A)E.S.S.

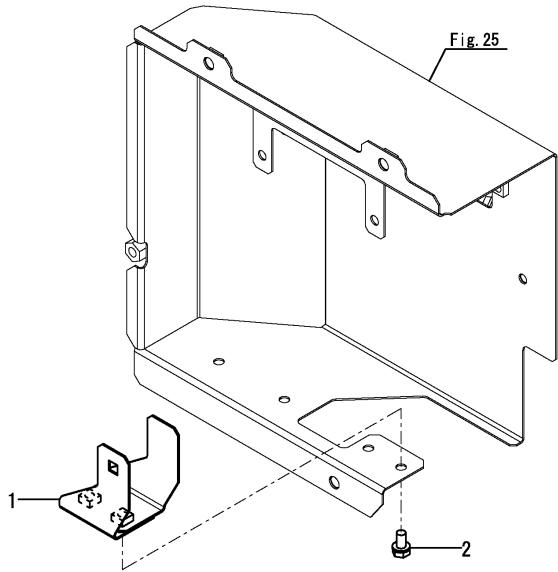
(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
1	1	172845-16640	HARNESS ASSY,GRA ESS		1							
3	2	1E8235-84910	DIODE, 090 31		1							
4	1	194202-56460	BAND, BINDING 200		1							

Fig.37. RELAY BRACKET



(A)=VIO55-6A P(US)  
(B)=VIO55-6A C(US)  
(C)=

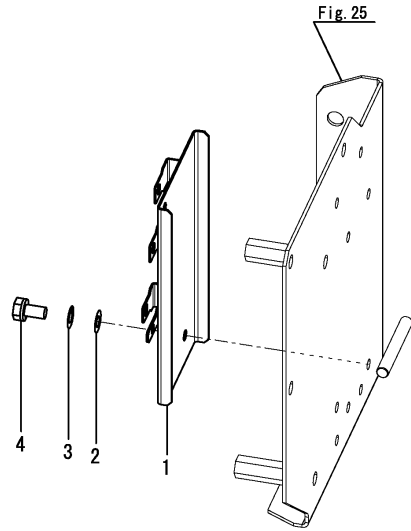
(D)=  
(E)=  
(F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-17110 (A=MAF889)	STAY ASSY, RELAY 4		1						Z
2	1	26013-060122 (A=MAF889)	BOLT, M6X 12		2						Z

Fig.38. HARNESS MOUNT

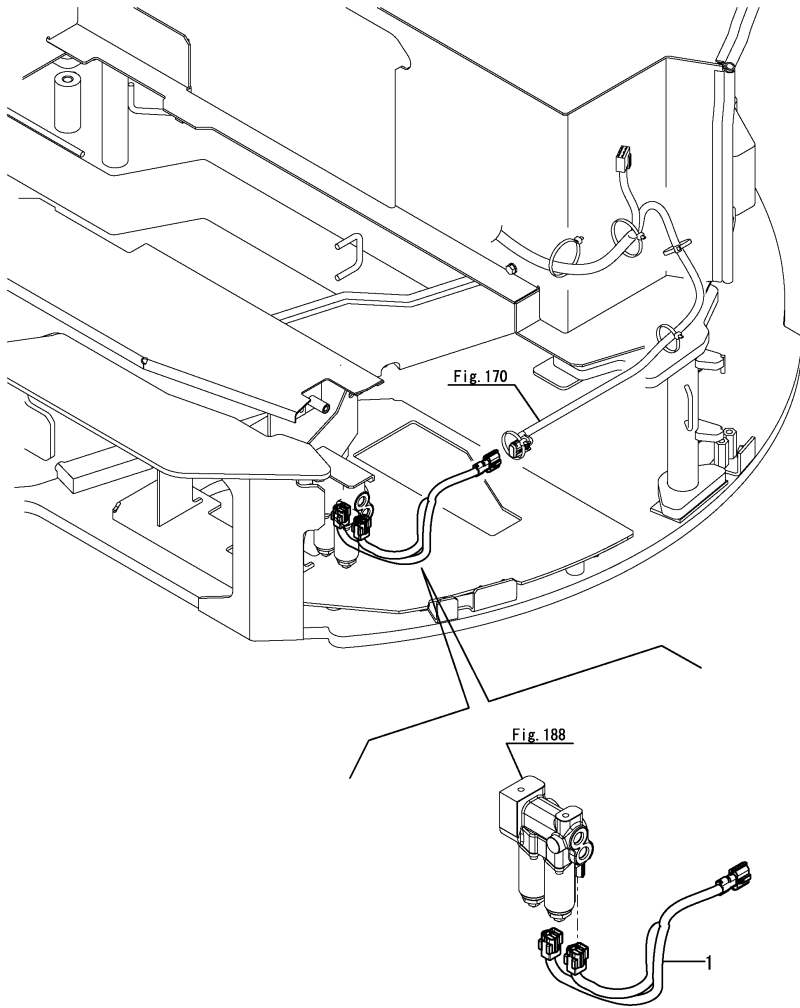
(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-17750	MOUNT ASSY, HARNESS	1	1						
2	1	22137-060000	WASHER, 6	2	2						Z
		(A=*2013.10)	(B=*2013.10)								
3	1	22217-060000	WASHER, SPRING 6	2	2						Z
		(A=*2013.10)	(B=*2013.10)								
4	1	26116-060162	BOLT, M6X 16 PLATED	2	2						
4-1	1	26013-060122	BOLT, M6X 12	2	2						N
		(A=*2013.10)	(B=*2013.10)								

Fig.169. (38A)P.T.O.2(ANGLE BLADE SPEC.)



(A)=VIO55-6A P(US)  
(B)=VIO55-6A C(US)  
(C)=

(D)=  
(E)=  
(F)=

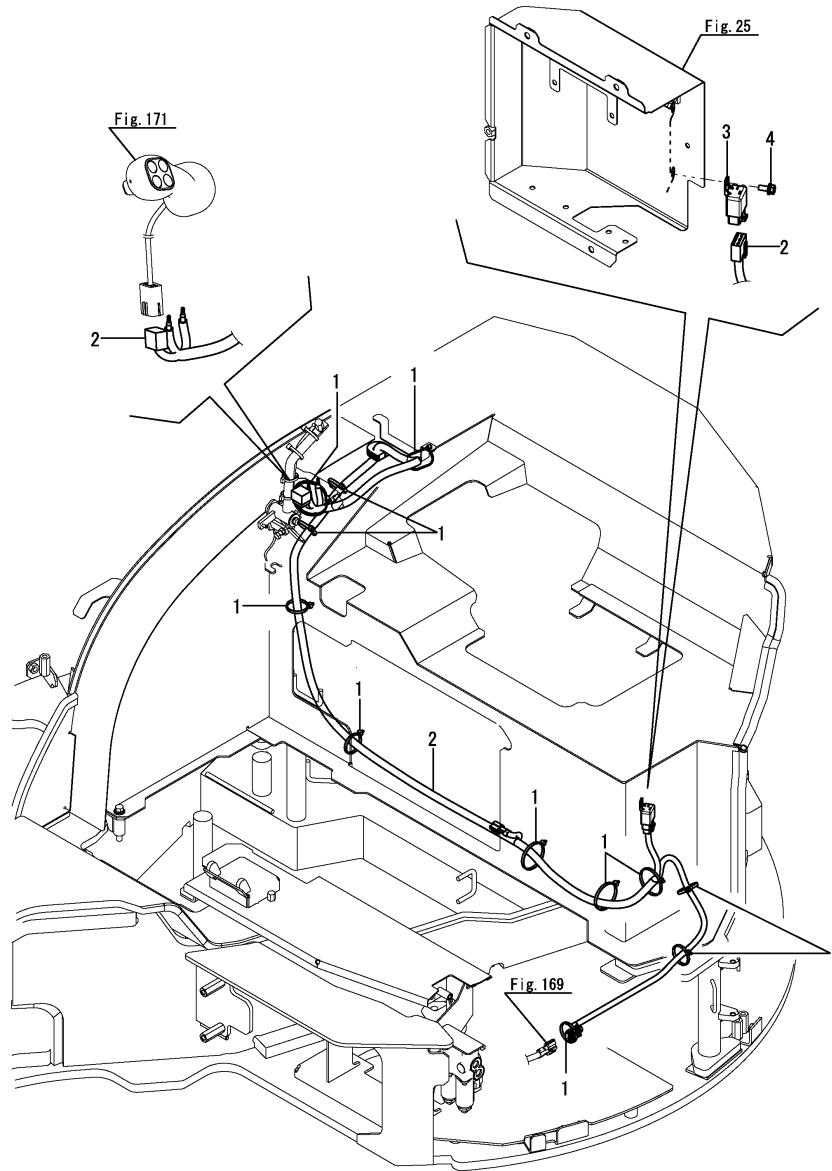
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B05-16610	HARNESS, PTO	1	1						

Remarks  
\* Exclusive figure for angle blade specification.

Fig.170. (38B)ANGLE BLADE LEVER(ANGLE BLADE SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

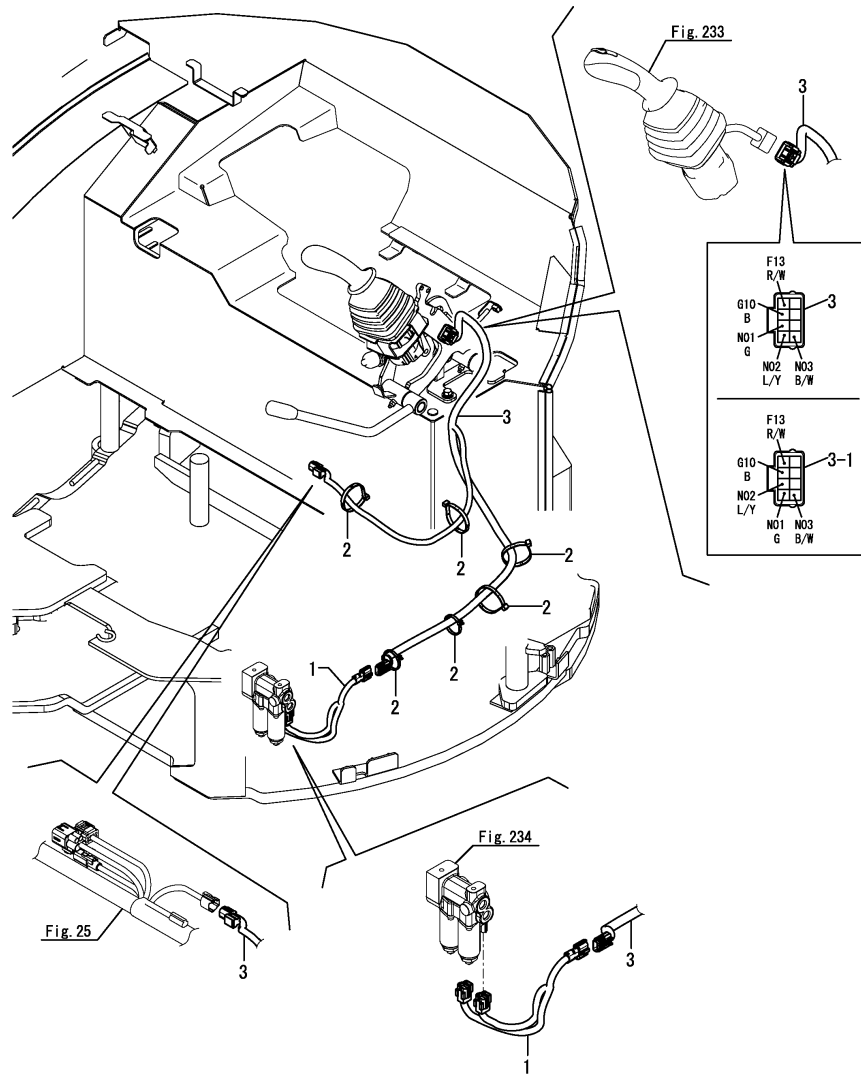
(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172126-11510	BAND, BINDING 300	12	12						
2	1	172B05-16340	HARNES, ANGLE BLADE	1	1						
3	1	172B02-17150	RELAY, CA TYPE C	1	1						
4	1	26014-060162	BOLT, M6X 16	1	1						

Remarks  
 \* Exclusive figure for angle blade specification.

Fig.229. (38C)P.T.O.2(P.T.O.2 SPEC.)



(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B05-16610	HARNES, PTO	1	1						
2	1	172126-11510	BAND, BINDING 300	6	6						
3	1	172B04-16780	HARNES,PTO2	1	1						
3-1	1	172B04-16781	HARNES,PTO2	1	1						S
		(A=*2019.10) (B=*2019.10)									

Remarks

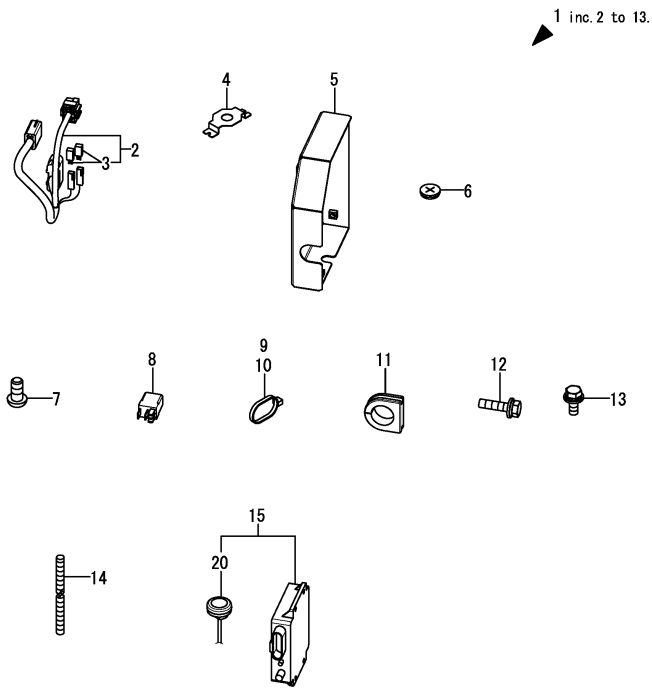
\* P.T.O.2 kit is shown in Fig.244.

\* P.T.O.2 kit(QUICK COUPLER) is shown in Fig.245.

Fig.230. (38D)GPS(1.5G)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-16010	PARTS ASSY, GPS	1	1						
2	2	172B04-16620	HARNESS ASSY, GPS	1	1						
3	3	1E8235-84910	DIODE, 090 31	2	2						
4	2	172B03-17650	PLATE, ANTENNA	1	1						
5	2	172B04-17800	COVER ASSY, GPS	1	1						
6	2	1A6260-27270	GROMMET, 35	1	1						
7	2	172186-45840	BOLT, BUTTON 8X16	5	5						
8	2	1A7522-52950	RELAY, ACM13221M19	1	1						
9	2	194202-56460	BAND, BINDING 200	8	8						
10	2	194202-56460	BAND, BINDING 200	2	2						
11	2	172165-62800	GROMMET, 26	1	1						
12	2	26014-060162	BOLT, M6X 16	4	4						
13	2	26014-060162	BOLT, M6X 16	2	2						
14	1	172B11-16540	TUBE, PROTECTOR 7	1	1						
15	1	1RF001-93553	SA-R KIT,3G	1	1						1
20	2	1RF001-93010	ANTENNA, MOBILE	1	1						

Remarks

(1)To install proper information, go to an authorized distributor.

Note : Carrier registration is required when replacing this part.

\* For more information, contact the service department of the dealer you purchased from.

Note : Registration is required when replacing this part.

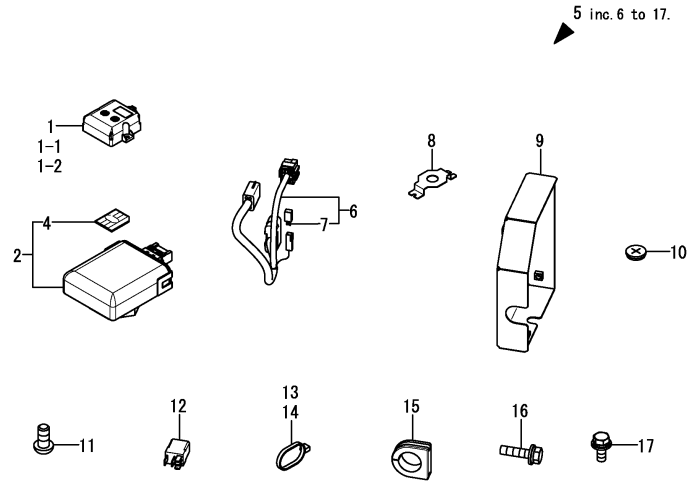
\* For more information, contact the service department of the dealer you purchased from.



Fig.250. (38E)GPS(2.0G)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

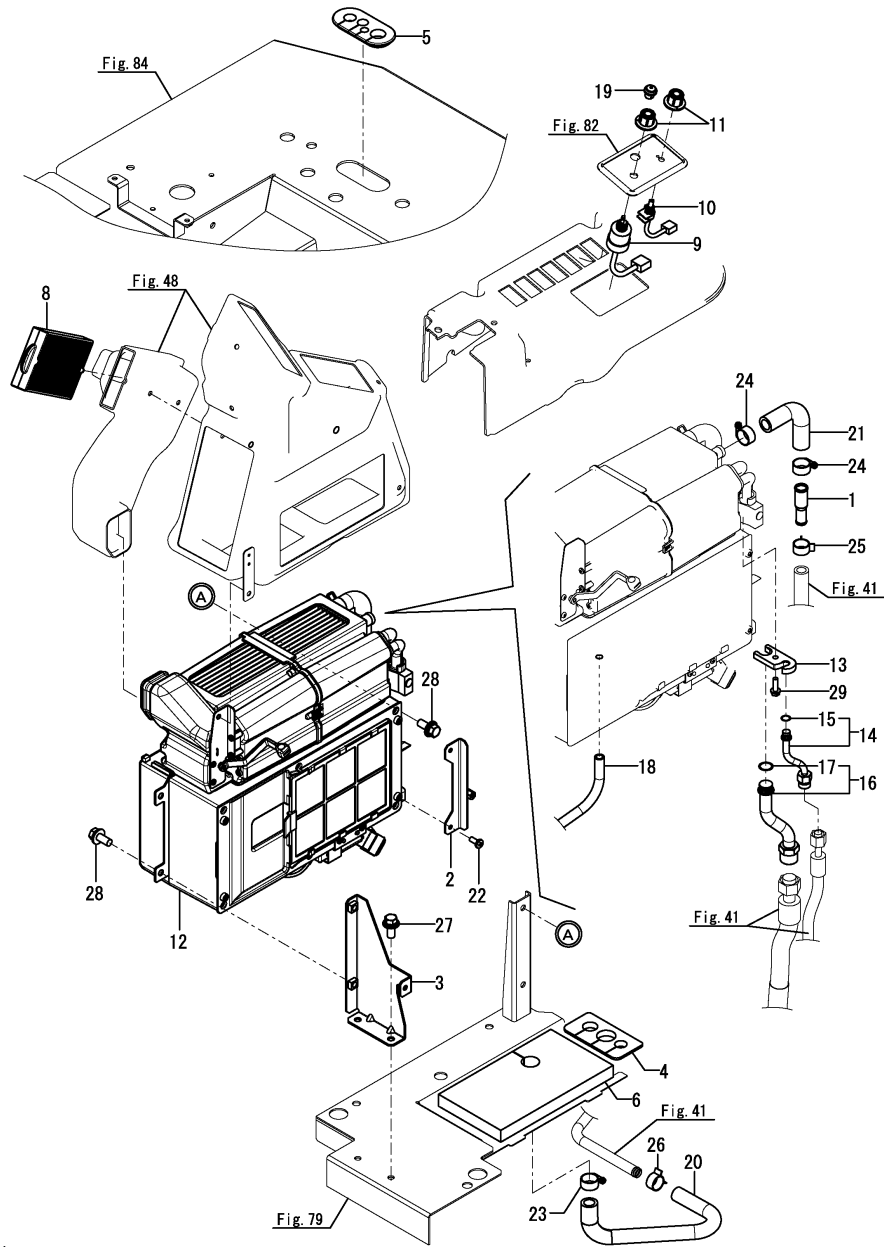


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1RF001-00222	CONTROLLER,SA-R BATT	1							1
1-1	1	1RF001-00212	CONTROLLER,SA-R	1							S 1
(A=MAH001)											
1-2	1	1RF001-00223	CONTROLLER,SA-R BATT	1							S 1
(A=MAH141)											
2	1	1RF001-00311	CONTROLLER,SA-R 3G	1							
4	2	1RF001-93410	MICROSIM,DOCOMO	1							
5	1	172B04-16020	PARTS ASSY, GPS 2G	1							
6	2	172B04-16610	HARNESS ASSY,REMOT2G	1							
7	3	1E8235-84910	DIODE, 090 31	1							
8	2	172B03-17650	PLATE, ANTENNA	1							
9	2	172B05-17800	COVER ASSY,GPS 2G	1							
10	2	1A6260-27270	GROMMET, 35	1							
11	2	172186-45840	BOLT, BUTTON 8X16	5							
12	2	1A7522-52950	RELAY, ACM13221M19	1							
13	2	194202-56460	BAND, BINDING 200	7							
14	2	194202-56460	BAND, BINDING 200	3							
15	2	172165-62800	GROMMET, 26	1							
16	2	26014-060162	BOLT, M6X 16	2							
17	2	26014-060162	BOLT, M6X 16	2							

Remarks

(1)Before installing, always set the unique information at an authorized dealer.  
 Carrier registration is required when replacing this part.  
 For more information, contact the service department of the dealer you purchased from.  
 Registration is required when replacing this part.  
 For more information, contact the service department of the dealer you purchased from.

Fig.39. AIR CONDITIONER(UNIT)



(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172455-17930	JOINT, HEATER HOSE		1						
2	1	172B03-18310	STAY ASSY, AC R		1						
3	1	172B03-18350	BRACKET ASSY, AC F		1						
4	1	172B04-18550	GROMMET, HOSE-AC		1						
5	1	172B03-18570	GROMMET, CAB-AC		1						
6	1	172B04-18580	SPONGE, PARTITION		1						
8	1	172B06-18420	FILTER, AIR		1						
9	1	172B06-18560	SWITCH, BLOWER		1						
10	1	172B06-18570	SWITCH, THERMO		1						
11	1	172B06-18580	KNOB		2						
12	1	172B03-19100	AIR CONDITIONER		1						1
13	1	172B03-19110	PLATE, FLANGE		1						
14	1	172B04-19650	PIPE, HVAC IN		1						
15	2	172B06-18700	O-RING, L-HOSE		1						
16	1	172B04-19660	PIPE, HVAC OUT		1						
17	2	172B06-18690	O-RING, S-HOSE		1						
18	1	172B04-19840	HOSE, DRAIN AC		1						
19	1	172B03-19160	SWITCH ASSY, AC		1						
20	1	172B04-19890	HOSE, HEATER IN		1						
21	1	172B03-19920	HOSE, HEATER ELBOW		1						
22	1	22877-500120	SCREW, 5X12		2						
23	1	23001-022000	CLAMP, HOSE 22		1						
24	1	23001-022000	CLAMP, HOSE 22		2						
25	1	23080-018000	CLAMP, 18		1						
26	1	23080-018000	CLAMP, 18		1						
27	1	26014-080202	BOLT, M8X 20		2						
28	1	26014-080202	BOLT, M8X 20		4						
29	1	26106-060202	BOLT, M6X 20 PLATED		1						

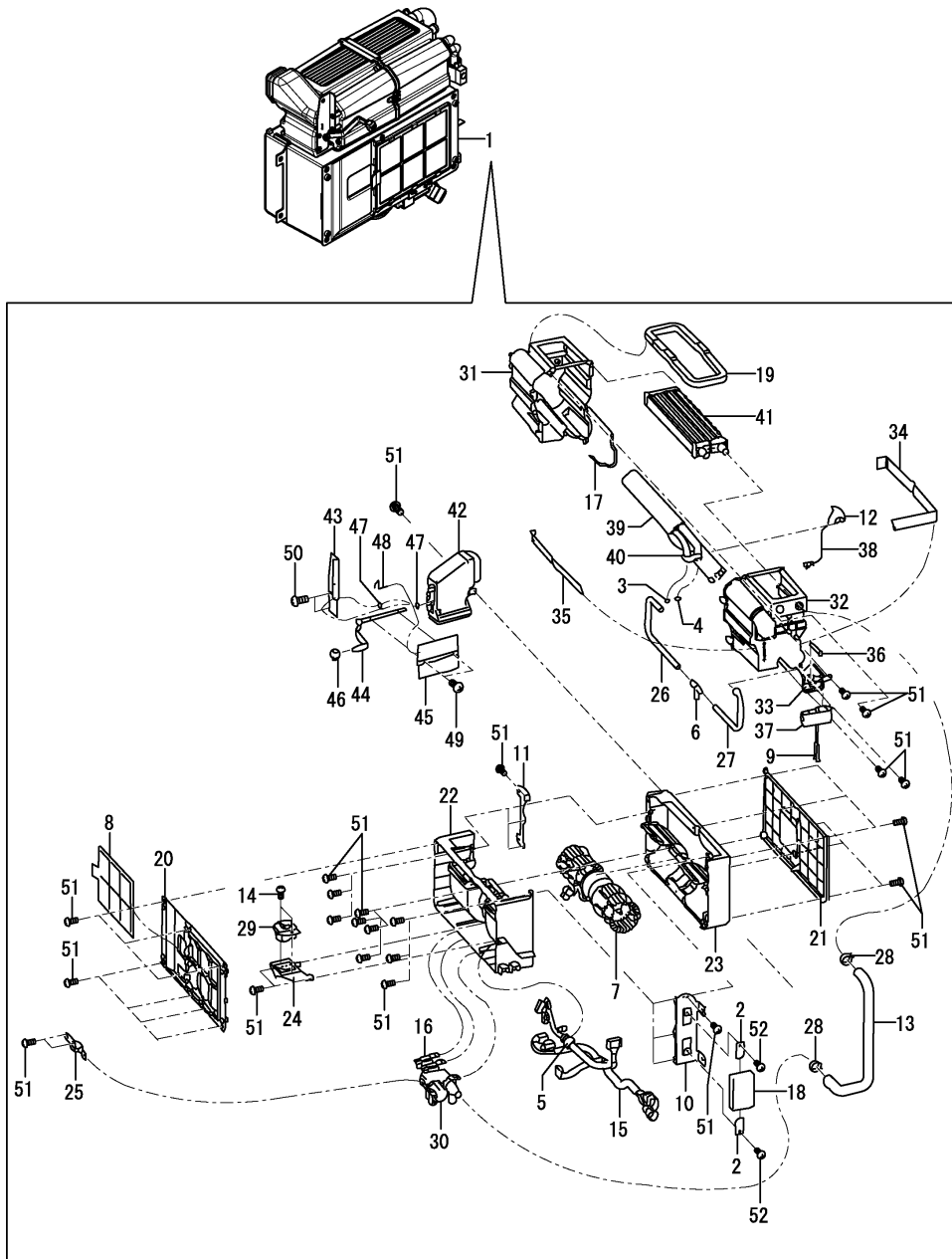
Remarks

(1) Inner parts are shown in Fig.40.

Fig.40. AIR CONDITIONER(UNIT)(INNER PARTS)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-19100	AIR CONDITIONER		1						
2	2	172B06-18550	BRACKET, AMP		2						
3	2	172B06-18680	O-RING, D-HOSE		1						
4	2	172B06-18690	O-RING, S-HOSE		1						
5	2	172B06-18930	INSULATOR, HARNESS		1						
6	2	172B06-18960	ELBOW, DRAIN		1						
7	2	172B06-18970	MOTOR ASSY, BLOWER		1						
8	2	172B03-19120	FILTER, REC		1						
9	2	172B06-19120	BOLT, M5X40		2						
10	2	172B03-19130	BRACKET, 1		1						
11	2	172B03-19140	BRACKET, 2		1						
12	2	172B06-19140	HOLDER, THERMISTOR		1						
13	2	172B03-19150	HOSE, HEATER		1						
14	2	172B06-19150	SCREW, PAN HEAD		2						
15	2	172B03-19190	HARNESS ASSY, HVAC		1						
16	2	172B03-19200	RELAY		2						
17	2	172B06-19200	SEAL, CASE		1						
18	2	172B03-19210	CONTROLLER, HVAC		1						
19	2	172B03-19220	SEAL, OUTLET		1						
20	2	172B03-19230	COVER, FRONT		1						
21	2	172B03-19240	COVER, BACK		1						
22	2	172B03-19250	CASE ASSY, LOWER F		1						
23	2	172B03-19260	CASE ASSY, LOWER BACK		1						
24	2	172B03-19270	MOUNT, RESISTOR		1						
25	2	172B03-19280	RETAINER, VALVE		1						
26	2	172B03-19290	HOSE, DRAIN 1		1						
27	2	172B03-19300	HOSE, DRAIN 2		1						
28	2	172B03-19310	CLAMP, HOSE		2						
29	2	172B03-19320	RESISTOR		1						
30	2	172B03-19330	VALVE ASSY, WATER		1						
31	2	172B03-19340	CASE ASSY, UP FEMALE		1						
32	2	172B03-19350	CASE ASSY, UP MALE		1						
33	2	172B03-19360	COVER ASSY, PAF		1						
34	2	172B03-19370	SEAL, AC-UNIT 1		1						
35	2	172B03-19380	SEAL, AC-UNIT 2		1						
36	2	172B03-19390	RETAINER, TXV		1						
37	2	172B03-19400	VALVE, EXPANSION		1						
38	2	172B03-19410	SENSOR, TEMPERATURE		1						
39	2	172B03-19420	EVAPORATOR ASSY		1						
40	2	172B03-19430	STAY		1						
41	2	172B03-19440	HEATER ASSY		1						
42	2	172B03-19450	DUCT ASSY		1						
43	2	172B03-19460	BRACKET, DUCT		1						
44	2	172B03-19470	LEVER ASSY, DOOR		1						
45	2	172B03-19480	DOOR ASSY		1						
46	2	172B03-19490	KNOB		1						
47	2	172B03-19500	SPACER, C		2						
48	2	172B03-19510	SPRING		1						
49	2	172B03-19520	SCREW, 3X6		2						
50	2	172B03-19530	SCREW, 4X10		2						
51	2	172B03-19540	SCREW, 4X16		36						

Fig.40. AIR CONDITIONER(UNIT)(INNER PARTS)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
52	2	172B03-19550	SCREW, 5X5		2						

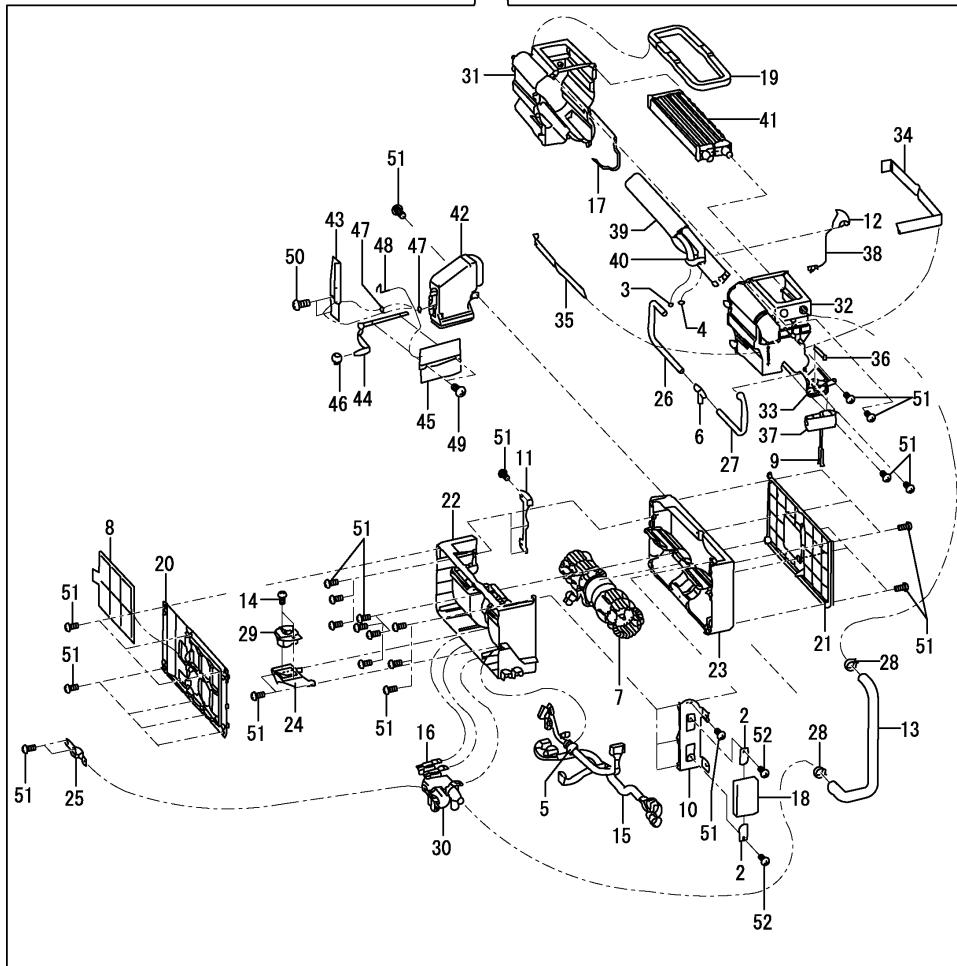
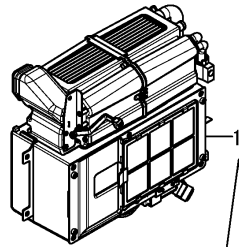
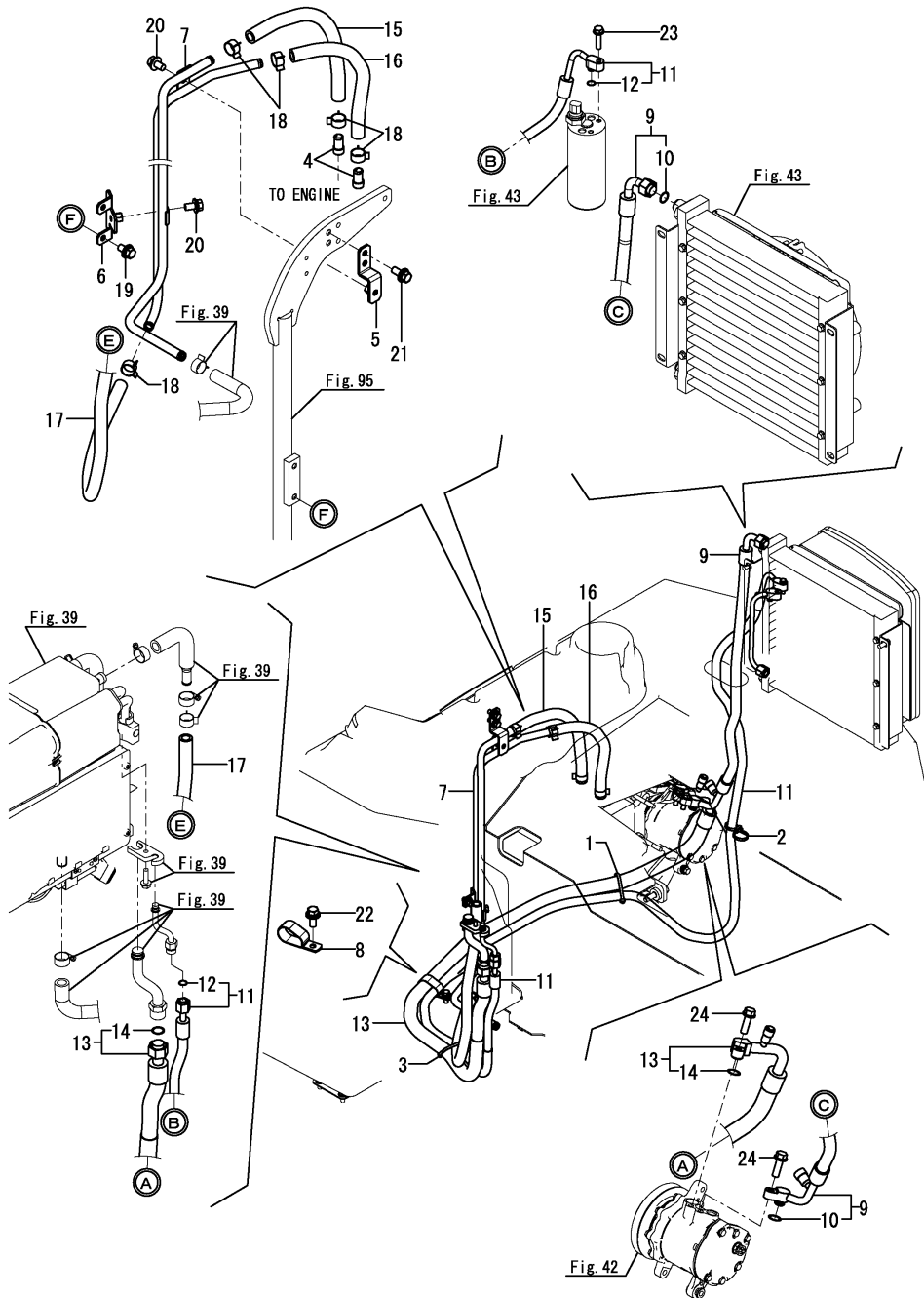


Fig.41. AIR CONDITIONER(PIPING)



(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

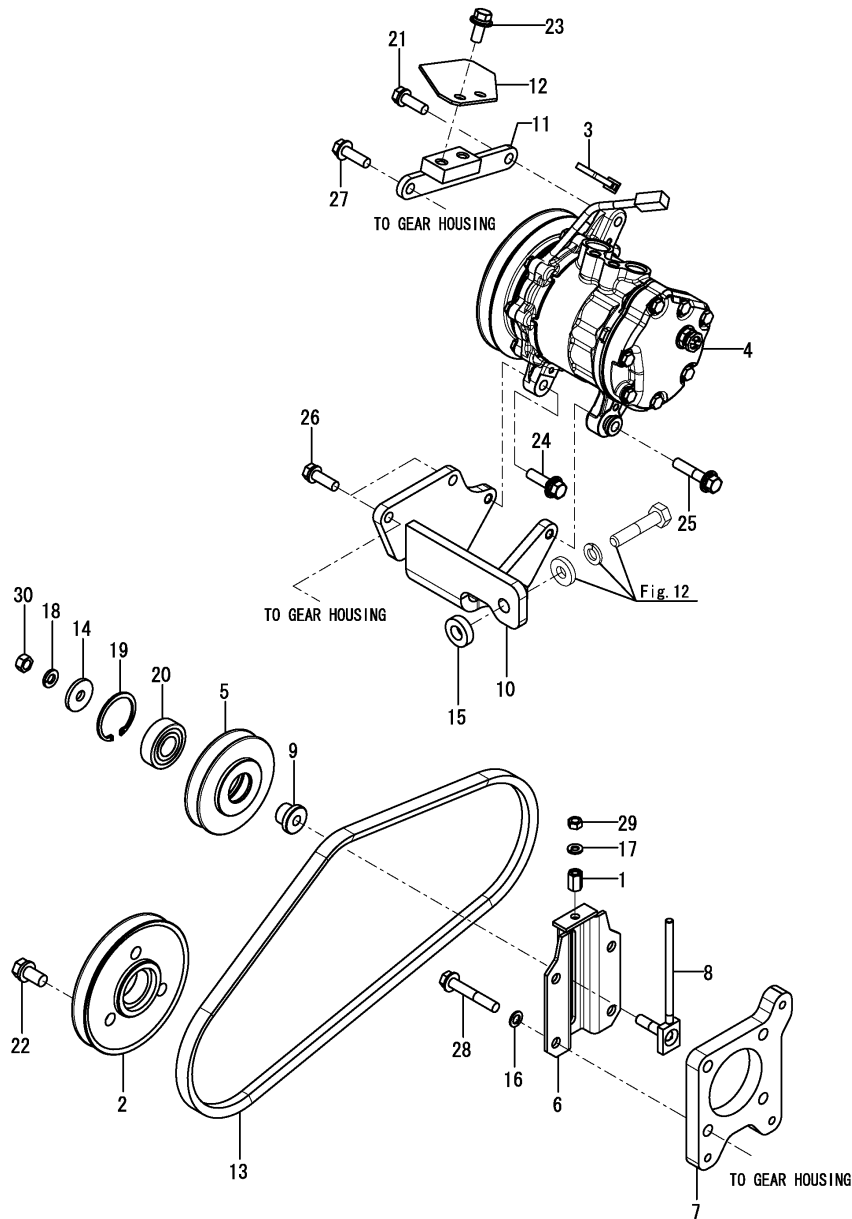
(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172126-11510	BAND, BINDING 300		1						
2	1	172137-16560	BAND, BINDING W		1						
3	1	172183-16560	CLIP, HOSE 400		1						
4	1	172124-17640	JOINT, PIPE 3/8		2						
5	1	172B04-18600	STAY ASSY, H-PIPE A		1						
6	1	172B04-18640	STAY ASSY, H-PIPE B		1						
7	1	172B04-19710	PIPE ASSY, HEATER		1						
8	1	172B03-19750	CLAMP, HOSE 17-27		1						
9	1	172B04-19760	HOSE ASSY, COMP-COND		1						
10	2	172B06-18680	O-RING, D-HOSE		2						
11	1	172B04-19800	HOSE ASSY, RAD.-UNIT		1						
12	2	172B06-18700	O-RING, L-HOSE		2						
13	1	172B04-19820	HOSE ASSY, UNIT-COMP		1						
14	2	172B06-18690	O-RING, S-HOSE		2						
15	1	172B04-19860	HOSE, HEATER 340		1						
16	1	172B04-19860	HOSE, HEATER 340		1						
17	1	172B03-19950	HOSE, HEATER 640		1						
18	1	23080-018000	CLAMP, 18		5						
19	1	26014-080162	BOLT, M8X 16		2						
20	1	26014-080162	BOLT, M8X 16		2						
21	1	26014-080202	BOLT, M8X 20		2						
22	1	26014-080202	BOLT, M8X 20		1						
23	1	26106-060252	BOLT, M6X 25 PLATED		1						
24	1	26106-080252	BOLT, M8X 25 PLATED		2						

Fig.42. AIR CONDITIONER(ENGINE RELATED)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

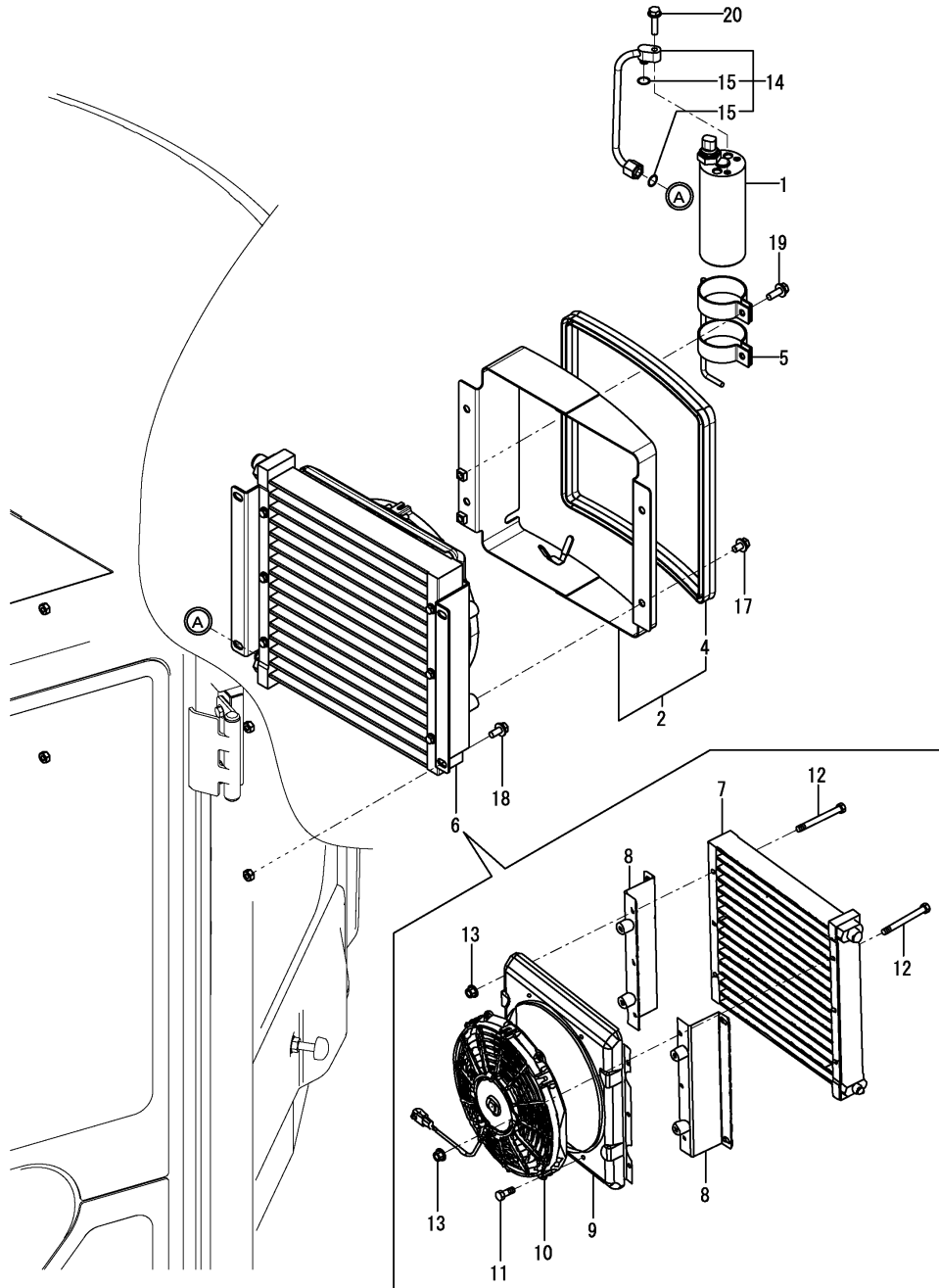


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1A7550-08811	NUT, HIGH M6X15		1						
2	1	172A47-11200	PULLEY		1						
3	1	172137-16560	BAND, BINDING W		1						
4	1	172B03-18100	COMPRESSOR ASSY		1						
5	1	172445-18131	PULLEY, TENSION 87		1						
6	1	172B05-18400	BRACKET ASSY, PULLEY		1						
7	1	172B05-18450	PLATE, PULLEY		1						
8	1	172165-18630	ADJUSTER ASSY		1						
9	1	172165-18670	BOSS		1						
10	1	172B05-18810	BRACKET ASSY, A		1						
11	1	172B05-18880	BRACKET ASSY, B		1						
12	1	172B04-18900	COVER, COMPRESSOR		1						
13	1	172445-18960	V-BELT		1						
14	1	1A1040-43900	WASHER, SPRING		1						
15	1	172156-61320	COLLAR		1						
16	1	22190-080002	WASHER, SEAL 8		4						
17	1	22217-060000	WASHER, SPRING 6		1						
18	1	22217-080000	WASHER, SPRING 8		1						
19	1	22252-000400	RING, 40		1						
20	1	24104-062030	BEARING, 6203UUC3		1						
21	1	26013-080252	BOLT, M8X 25		1						
22	1	26013-100202	BOLT, M10X 20		3						
23	1	26014-080202	BOLT, M8X 20		2						
24	1	26014-080302	BOLT, M8X 30		1						
25	1	26014-080402	BOLT, M8X 40		1						
26	1	26106-080252	BOLT, M8X 25 PLATED		2						
27	1	26106-080252	BOLT, M8X 25 PLATED		1						
28	1	26106-080352	BOLT, M8X 35 PLATED		4						
29	1	26716-060002	NUT, M6		1						
30	1	26716-080002	NUT, M8		1						

Fig.43. AIR CONDITIONER(CONDENSER RELATED)

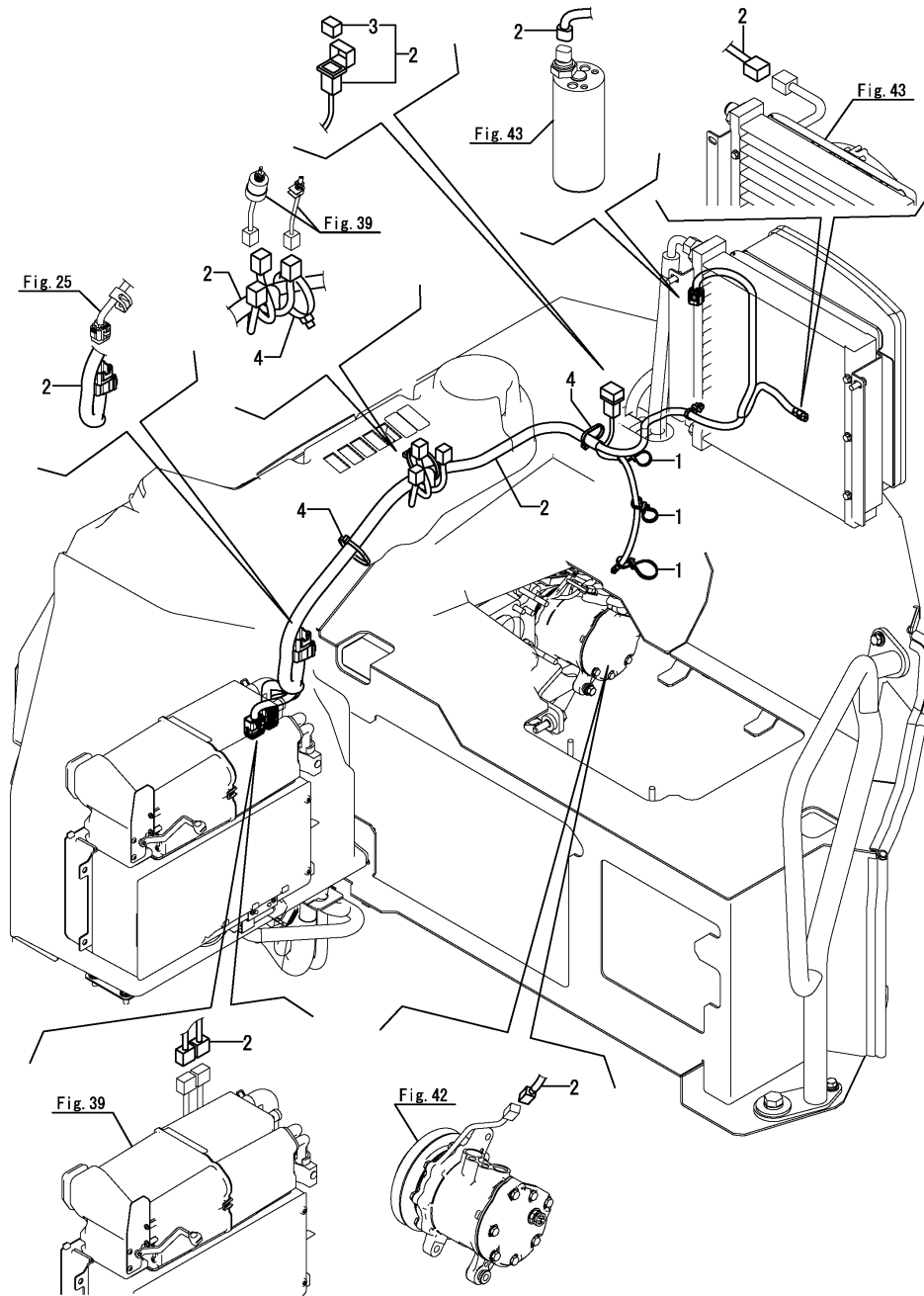
(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B06-18450	RECEIVER-DRYER		1						
2	1	172B03-18940	DUCT ASSY, CONDENSER		1						
4	2	172A64-65160	SEAL, 1170		1						
5	1	172B03-18950	BRACKET ASSY, R/D		1						
6	1	172B03-19680	CONDENSER ASSY		1						
7	2	172B06-19260	CONDENSER		1						
8	2	172B03-19650	BRACKET ASSY		2						
9	2	172B03-19660	COVER ASSY, FAN		1						
10	2	172B03-19670	MOTOR ASSY, FAN		1						
11	2	26106-060162	BOLT, M6X 16 PLATED		4						
12	2	26106-060602	BOLT, M6X 60 PLATED		6						
13	2	26366-060002	NUT, M6		6						
14	1	172B03-19780	PIPE ASSY		1						
15	2	172B06-18700	O-RING, L-HOSE		2						
17	1	26014-080162	BOLT, M8X 16		4						
18	1	26014-080202	BOLT, M8X 20		4						
19	1	26014-080252	BOLT, M8X 25		2						
20	1	26106-060252	BOLT, M6X 25 PLATED		1						

Fig.44. AIR CONDITIONER(ELECTRIC PARTS)



(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

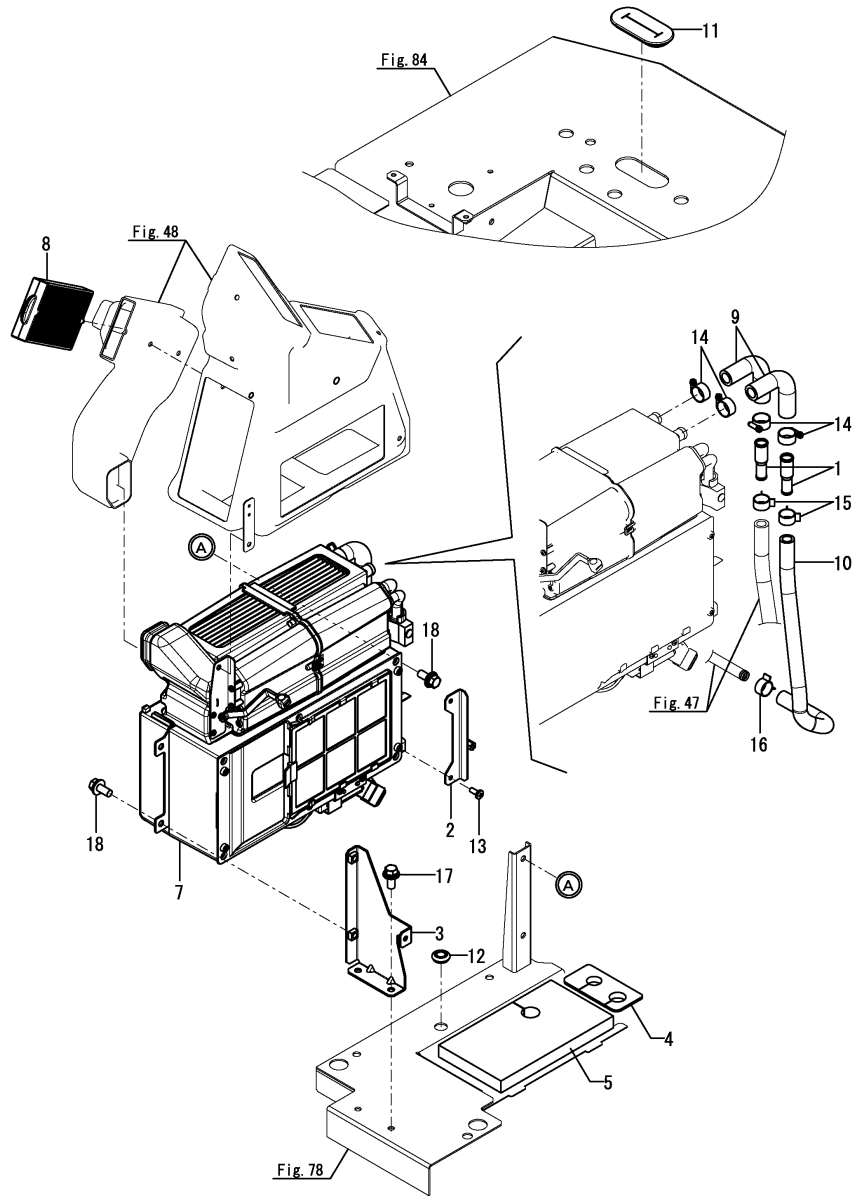
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172137-16560	BAND, BINDING W		6						
1-1	1	172137-16560 (B=*2013.10)	BAND, BINDING W		4						K
2	1	172B04-16850	HARNESS ASSY,AIR CON		1						
3	2	1E8235-84910	DIODE, 090 31		1						
4	1	194202-56460	BAND, BINDING 200		7						
4-1	1	194202-56460 (B=*2013.10)	BAND, BINDING 200		3						K



Fig.45. HEATER(UNIT)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172455-17930	JOINT, HEATER HOSE		2						
2	1	172B03-18310	STAY ASSY, AC R		1						
3	1	172B03-18350	BRACKET ASSY, AC F		1						
4	1	172B04-18560	GROMMET, HOSE-HEATER		1						
5	1	172B04-18580	SPONGE, PARTITION		1						
7	1	172B03-17600	HEATER ASSY		1						1
8	1	172B06-18420	FILTER, AIR		1						
9	1	172B03-19920	HOSE, HEATER ELBOW		2						
10	1	172B04-19980	HOSE, HEATER IN		1						
11	1	172B03-63450	GROMMET, CABLE		1						
12	1	172183-76210	GROMMET, 18		1						
13	1	22877-500120	SCREW, 5X12		2						
14	1	23001-022000	CLAMP, HOSE 22		4						
15	1	23080-018000	CLAMP, 18		2						
16	1	23080-018000	CLAMP, 18		1						
17	1	26014-080202	BOLT, M8X 20		2						
18	1	26014-080202	BOLT, M8X 20		4						

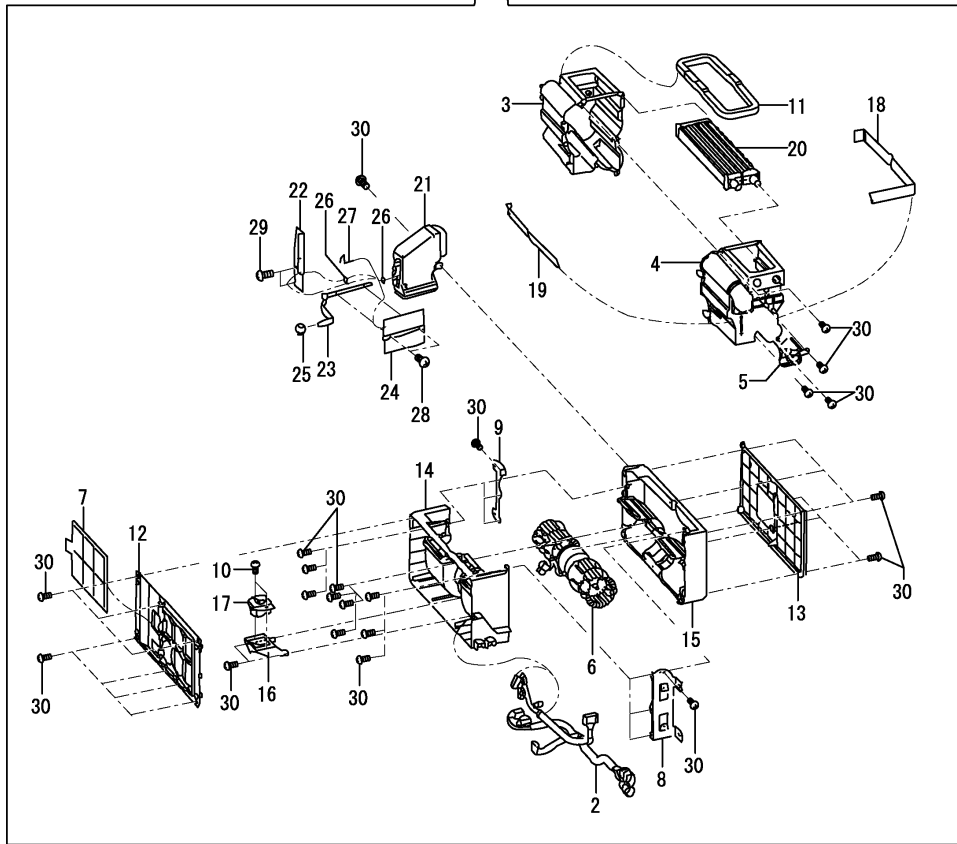
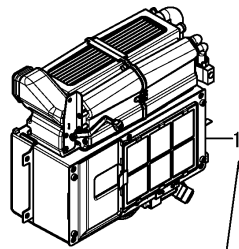
Remarks

(1) Inner parts are shown in Fig.46.

Fig.46. HEATER(UNIT)(INNER PARTS)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

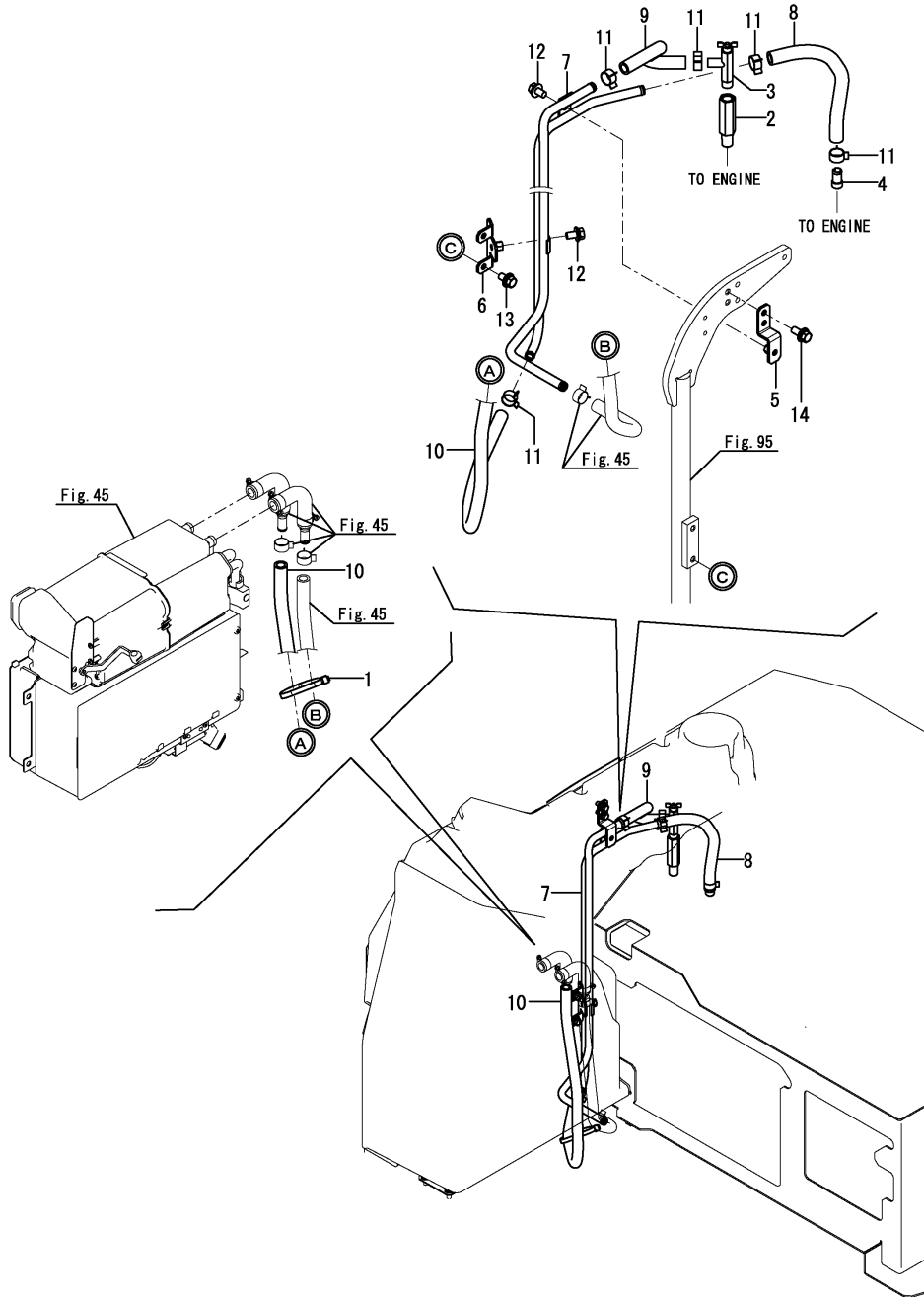


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-17600	HEATER ASSY		1						
2	2	172B03-17610	HARNESS ASSY, HEATER		1						
3	2	172B03-17620	CASE, UPPER FEMALE		1						
4	2	172B03-17630	CASE, UPPER MALE		1						
5	2	172B03-17640	COVER, HEATER		1						
6	2	172B06-18970	MOTOR ASSY, BLOWER		1						
7	2	172B03-19120	FILTER, REC		1						
8	2	172B03-19130	BRACKET, 1		1						
9	2	172B03-19140	BRACKET, 2		1						
10	2	172B06-19150	SCREW, PAN HEAD		2						
11	2	172B03-19220	SEAL, OUTLET		1						
12	2	172B03-19230	COVER, FRONT		1						
13	2	172B03-19240	COVER, BACK		1						
14	2	172B03-19250	CASE ASSY, LOWER F		1						
15	2	172B03-19260	CASE ASSY, LOWER BACK		1						
16	2	172B03-19270	MOUNT, RESISTOR		1						
17	2	172B03-19320	RESISTOR		1						
18	2	172B03-19370	SEAL, AC-UNIT 1		1						
19	2	172B03-19380	SEAL, AC-UNIT 2		1						
20	2	172B03-19440	HEATER ASSY		1						
21	2	172B03-19450	DUCT ASSY		1						
22	2	172B03-19460	BRACKET, DUCT		1						
23	2	172B03-19470	LEVER ASSY, DOOR		1						
24	2	172B03-19480	DOOR ASSY		1						
25	2	172B03-19490	KNOB		1						
26	2	172B03-19500	SPACER, C		2						
27	2	172B03-19510	SPRING		1						
28	2	172B03-19520	SCREW, 3X6		2						
29	2	172B03-19530	SCREW, 4X10		2						
30	2	172B03-19540	SCREW, 4X16		34						

Fig.47. HEATER(PIPING)

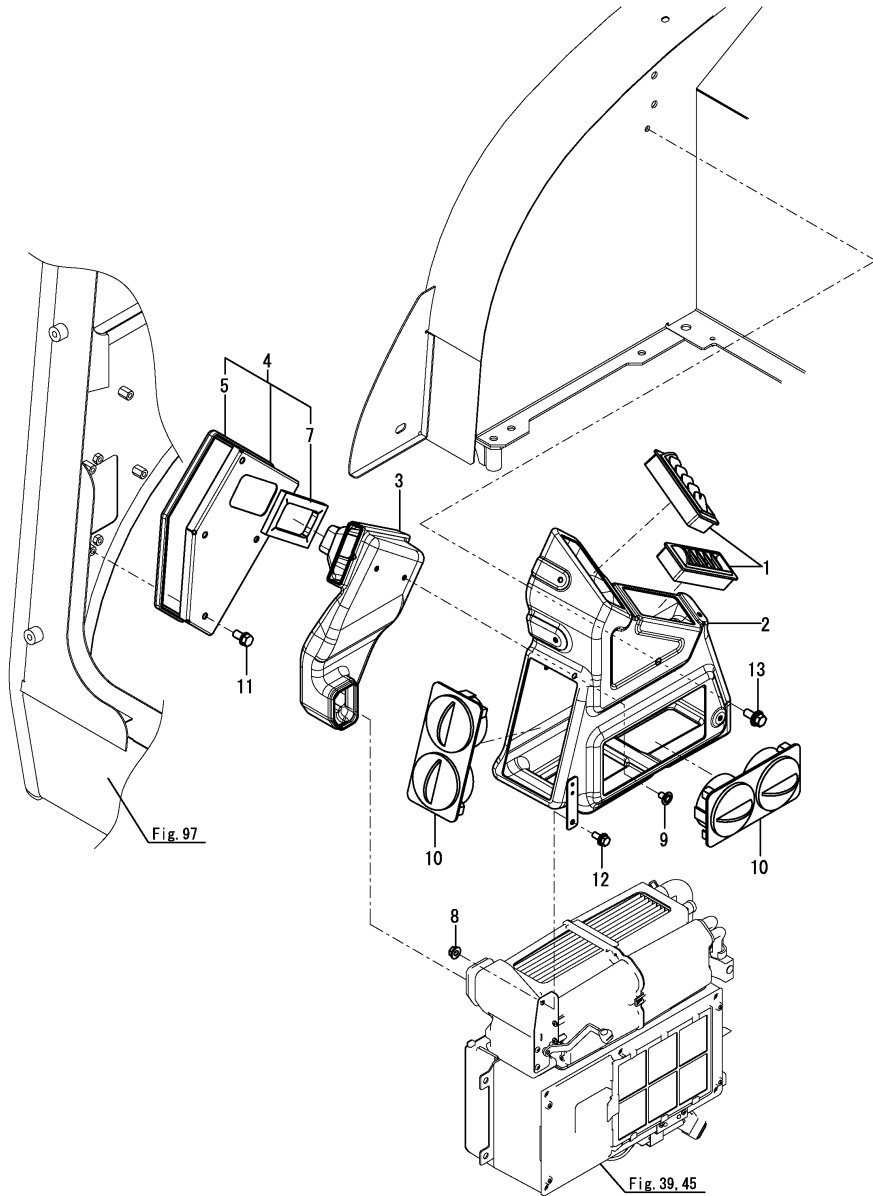
(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172126-11510	BAND, BINDING 300		1						
2	1	172B04-17620	CONNECTOR, HEATER 90		1						
3	1	172425-17630	VALVE, HEATER		1						
4	1	172124-17640	JOINT, PIPE 3/8		1						
5	1	172B04-18600	STAY ASSY, H-PIPE A		1						
6	1	172B04-18640	STAY ASSY, H-PIPE B		1						
7	1	172B04-19710	PIPE ASSY, HEATER		1						
8	1	172B04-19860	HOSE, HEATER 340		1						
9	1	172B04-19870	HOSE, HEATER ENG-T4		1						
10	1	172B03-19950	HOSE, HEATER 640		1						
11	1	23080-018000	CLAMP, 18		5						
12	1	26014-080162	BOLT, M8X 16		2						
13	1	26014-080162	BOLT, M8X 16		2						
14	1	26014-080202	BOLT, M8X 20		2						

Fig.48. DUCT(AIR CONDITIONER & HEATER)



(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172458-17700	GRILLE		2						
2	1	172B03-18700	DUCT ASSY, AIR CON		1						
3	1	172B03-18740	DUCT, AIR CON		1						
4	1	172B03-18760	DUCT ASSY, INTAKE		1						
5	2	172A65-13290	RUBBER, EDGE 750		1						
7	2	172B03-18780	SEAL, DUCT INTAKE		1						
8	1	194990-22130	NUT, M6		1						
9	1	1A8110-84210	RIVET, PUSH		2						1
9-1	1	1A8060-84280	RIVET, PUSH		2						S 2
(B=MAF001)											
10	1	1A7030-87411	GRILLE ASSY, FRONT		2						
11	1	26013-080162	BOLT, M8X 16		4						
12	1	26014-060162	BOLT, M6X 16		1						
13	1	26014-080202	BOLT, M8X 20		1						

Remarks  
 (1)Color = LIGHT GRAY.  
 (2)Color = BLACK.

Fig.49. SPROCKET

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
1	1	172B04-29100	SPROCKET, 19	2	2							
2	1	172455-29140	BOLT, 14X35	24	24							
3	1	22217-140000	WASHER, SPRING 14	24	24							

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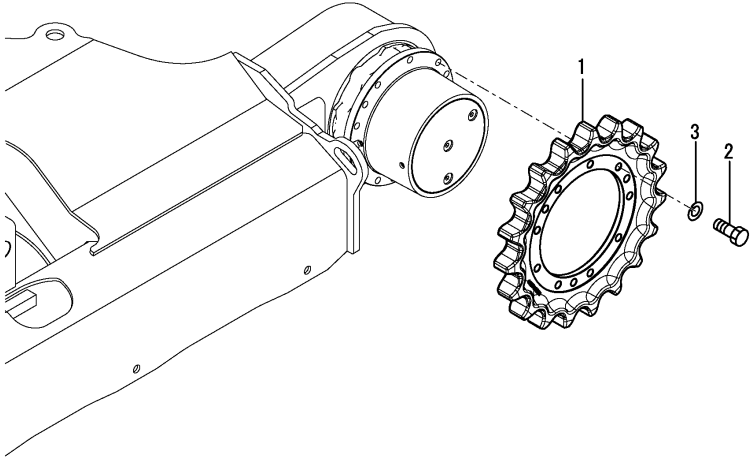
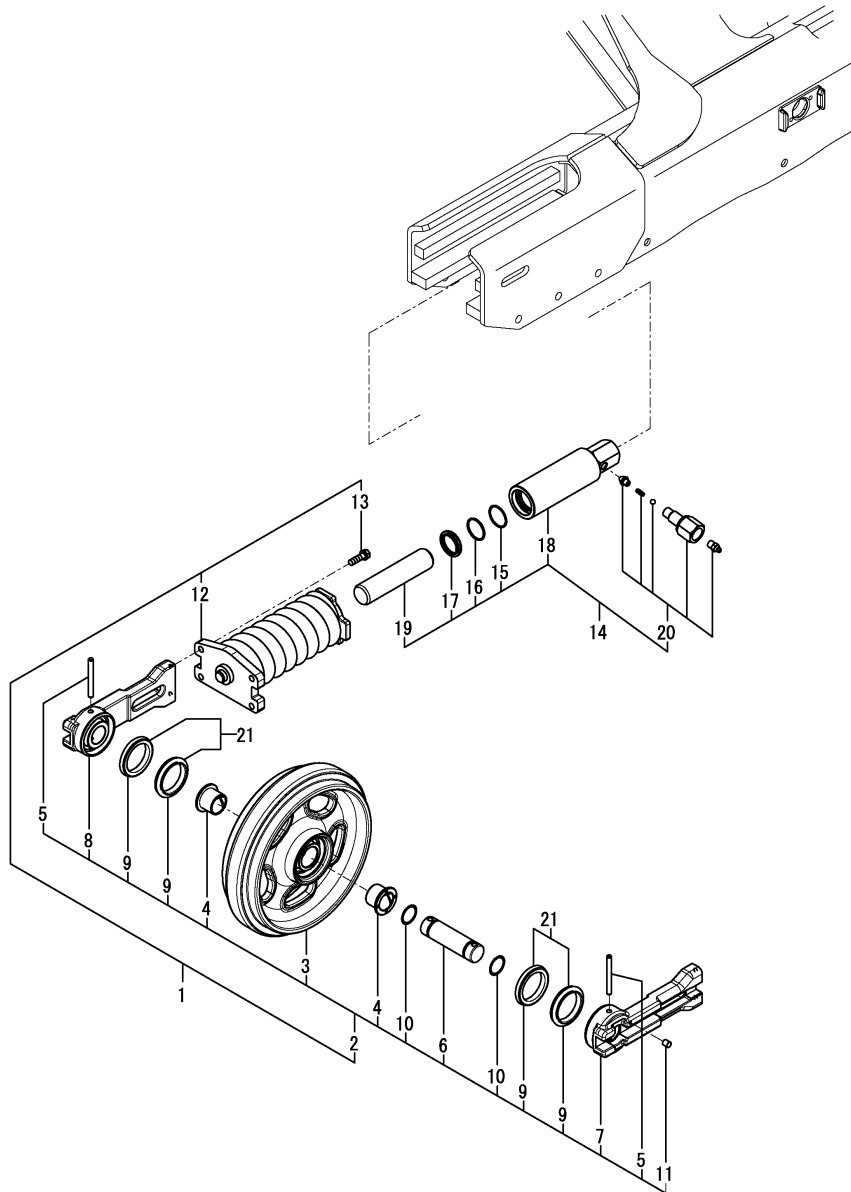


Fig.50. IDLER & ADJUST



(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

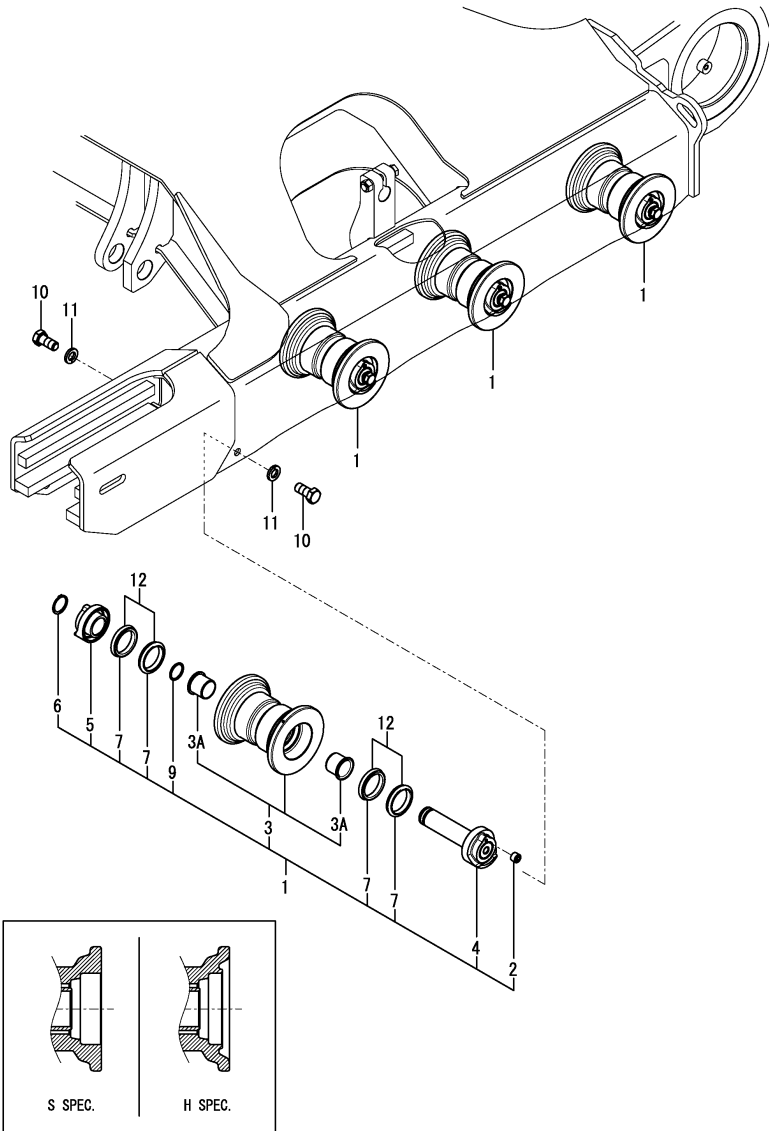
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-37090	IDLER ASSY	2	2						
2	2	172B06-37100	IDLER ASSY, 340	2	2						
3	3	172B06-37110	IDLER, 340	2	2						
4	3	172B06-37120	BUSH, IDLER	4	4						
5	3	172B06-37130	PIN, 10X95	4	4						
6	3	172B06-37140	SHAFT, IDLER	2	2						
7	3	172B06-37150	SEAL, COVER IDLER A	2	2						
8	3	172B06-37160	SEAL, COVER IDLER B	2	2						
9	3	172B06-37170	SEAL, FLOATING	8	8						
10	3	172B06-37180	O-RING	4	4						
11	3	172B06-37190	PLUG	2	2						
12	2	172B06-37700	SPRING ASSY, CRAWLER	2	2						
13	2	26013-120402	BOLT, M12X 40	8	8						
14	1	172B06-37901	CYLINDER ASSY,ADJUST	2	2						
15	2	172B06-37870	O-RING	2	2						
16	2	172B06-37880	RING, BACK UP	2	2						
17	2	172B06-37890	SEAL, DUST	2	2						
18	2	172B06-37911	TUBE ASSY, ADJUST	2	2						
19	2	172B06-37940	PISTON	2	2						
20	2	172B06-37951	NIPPLE, VALVE	2	2						
21	1	172B04-37200	SEAL KIT, IDLER	4	4						1

Remarks  
 (1)Repair kit.

Fig.51. TRACK ROLLER(S SPEC.)(TO MAF732)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



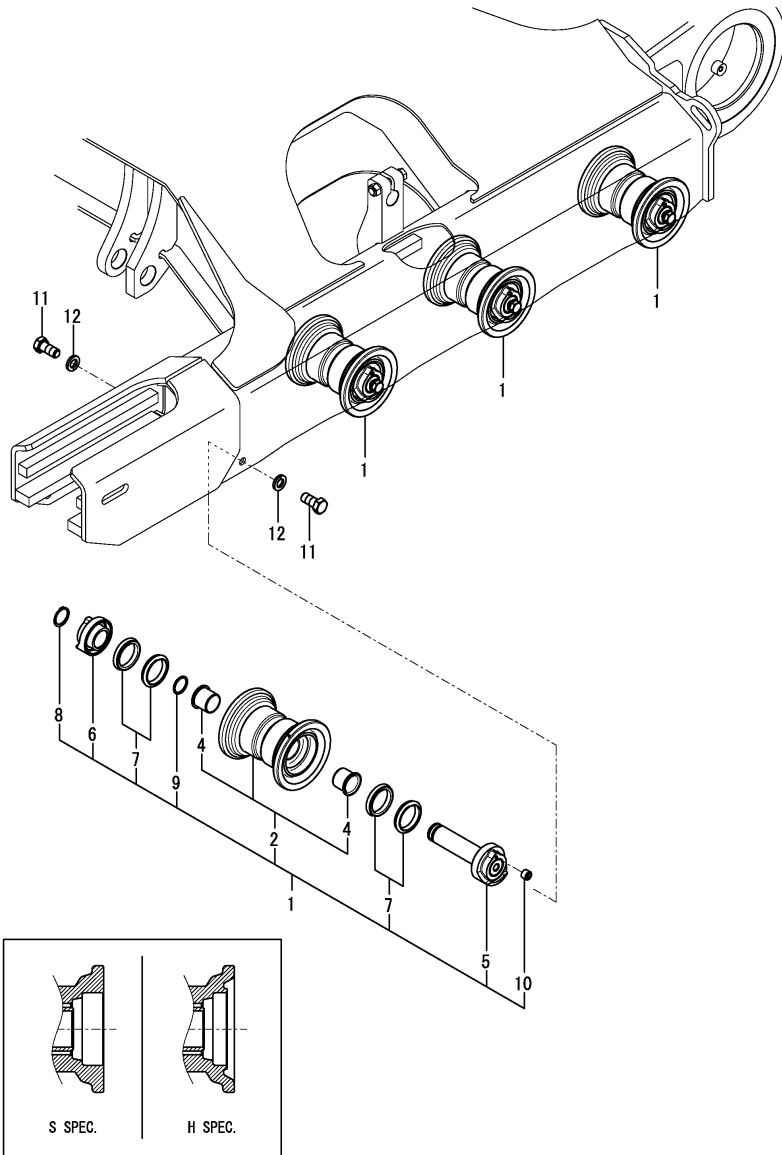
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-37300 (A=MAF733) (B=MAF733)	ROLLER ASSY, TRACK	8	8					Z	2
2	2	172B06-37190	PLUG	8	8						
3	2	172B04-37320	ROLLER ASSY, LOWER	8	8						
3A	3	172B06-37390 (A=*2019.11) (B=*2019.11)	BUSH, TRUCK ROLLER	16	16						W
4	2	172B06-37320	SHAFT ASSY	8	8						
5	2	172B06-37350	COVER, SEAL B	8	8						
6	2	172B06-37360	RING, SNAP	8	8						
7	2	172B06-37370	SEAL, FLOATING	32	32						
9	2	172B06-37400	O-RING	8	8						
10	1	172490-37320	BOLT, M16X35	16	16						
11	1	22217-160000	WASHER, SPRING 16	16	16						
12	1	172B04-37220	SEAL KIT, TRACK	16	16						1

Remarks  
 (1)Repair kit.  
 (2)S specification.  
 Interchangeable by Fig.228(51A) No.1.  
 The inner parts are not compatible.

Fig.228. (51A)TRACK ROLLER(H SPEC.)(FROM MAF733)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



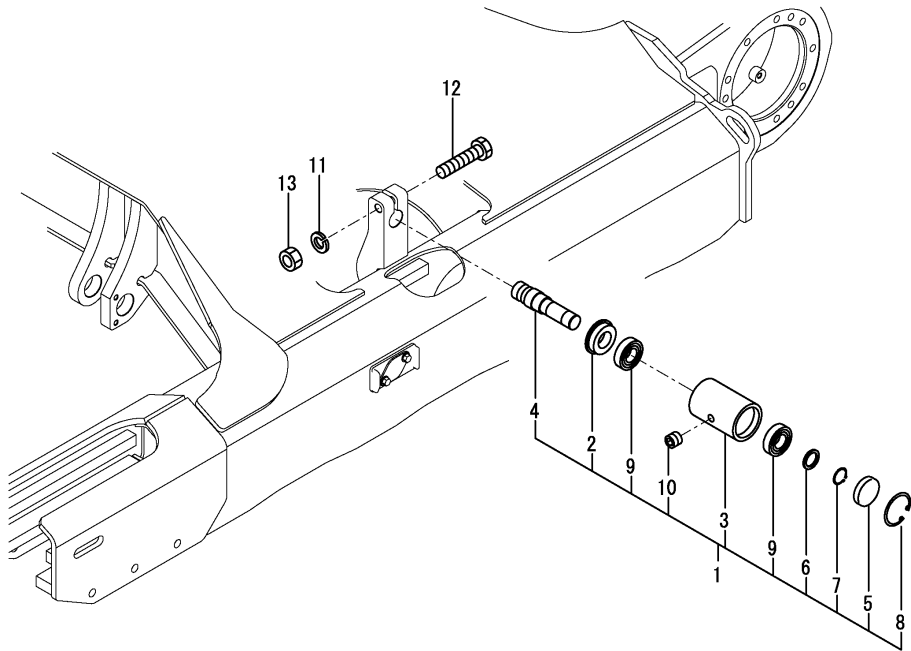
No.	Lev.	Parts No.	Description	Q'ty						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
1	1	172B34-37300 (A=MAF733) (B=MAF733)	ROLLER ASSY,LOWER	8	8						W	1
2	2	172B34-37310	ROLLER ASSY, LOWER	8	8							
4	3	172B34-37330	BUSH	16	16							
5	2	172B34-37340	SHAFT ASSY	8	8							
6	2	172B34-37370	COVER, SEAL R	8	8							
7	2	172A81-37380	SEAL, FLOATING	16	16							
8	2	172B34-37400	RING, C38	8	8							
9	2	24321-000350	O-RING, 1AG35.0	8	8							
10	2	933171-13691	PLUG, PT1/8	8	8							
11	1	172490-37320	BOLT, M16X35	16	16							
12	1	22217-160000	WASHER, SPRING 16	16	16							

Remarks

(1)H specification.  
 Interchangeable by replacement with Assembly from S specification to H specification.  
 The inner parts are not compatible.



Fig.52. CARRIER ROLLER



(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

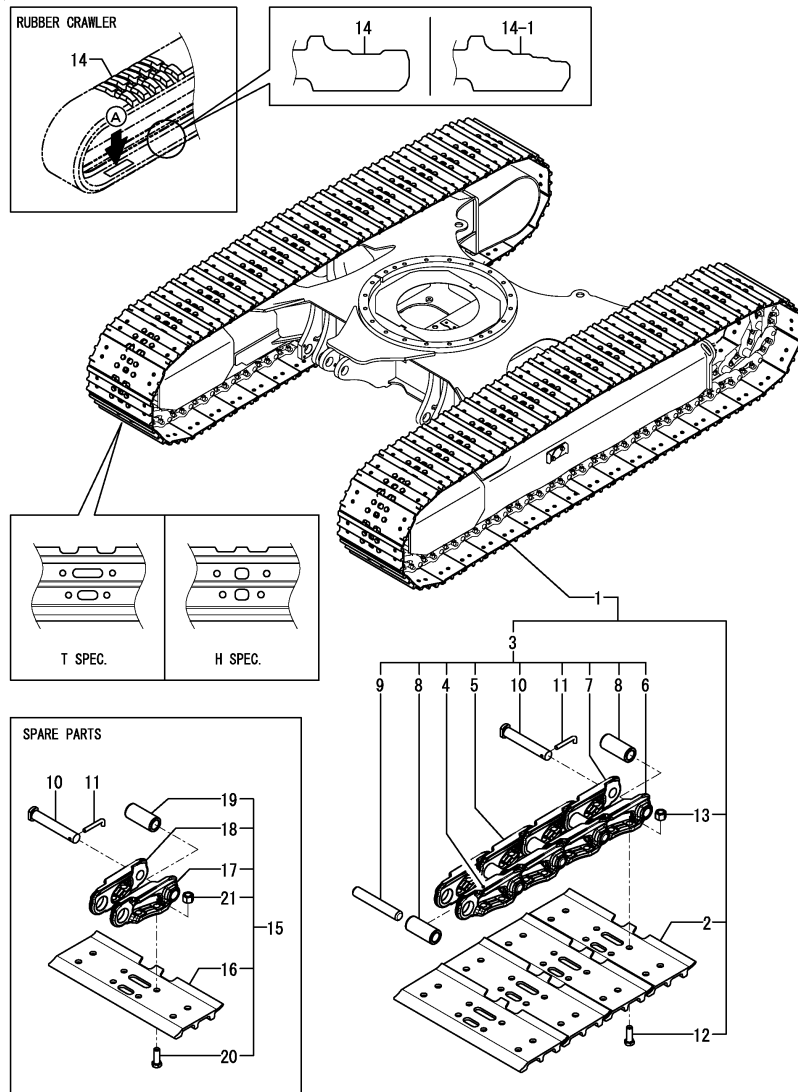
(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172478-37501	ROLLER ASSY, CARRIER	2	2						
2	2	172478-37450	SEAL,OIL35 72 11 20	2	2						
3	2	172478-37511	ROLLER, CARRIER	2	2						
4	2	172478-37521	SHAFT,CARRIER ROLLER	2	2						
5	2	172478-37540	CAP, ROLLER	2	2						
6	2	172478-37550	WASHER, ROLLER	2	2						
7	2	22242-000300	RING, 30	2	2						
8	2	22252-000620	RING, 62	2	2						
9	2	24105-062064	BEARING, BALL 6206Z	4	4						
10	2	933171-13691	PLUG, PT1/8	2	2						
11	1	22217-160000	WASHER, SPRING 16	2	2						
12	1	26116-160852	BOLT, M16X 85 PLATED	2	2						
13	1	26716-160002	NUT, M16	2	2						

Fig.53. RUBBER CRAWLER & IRON CRAWLER(T SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
1	1	172B05-38100 (A=MAF719) (B=MAF719)	SHOE ASSY, TRACK 400	2	2						Z	2
2	2	172B05-38110	SHOE, TRACK 400	80	80							
3	2	172B05-38120	LINK ASSY, TRACK 400	2	2							
4	3	172B05-38130	LINK, TRACK L	78	78							
5	3	172B05-38140	LINK, TRACK R	78	78							
6	3	172B05-38150	LINK, MASTER L	2	2							
7	3	172B05-38160	LINK, MASTER R	2	2							
8	3	172B05-38170	BUSH, TRUCK	80	80							
9	3	172B05-38180	PIN, TRUCK	78	78							
10	3	172B05-38190	PIN, MASTER	2	2							
11	3	172B05-38200	PIN, CLAMPING	2	2							
12	2	172B05-38210	BOLT, SHOE	320	320							
13	2	172B05-38220	NUT, SHOE	320	320							
14	1	172B05-38600	CRAWLER, RUBBER 400	2	2							
14-1	1	172B05-38800 (A=MAH393) (B=MAH393)	CRAWLER, RUBBER 400	1	1						S	3
15	1	172B05-38300	TRACK, MASTER 400	1	1							1
16	2	172B05-38110	SHOE, TRACK 400	1	1							
17	2	172B05-38150	LINK, MASTER L	1	1							
18	2	172B05-38160	LINK, MASTER R	1	1							
19	2	172B05-38170	BUSH, TRUCK	1	1							
20	2	172B05-38210	BOLT, SHOE	4	4							
21	2	172B05-38220	NUT, SHOE	4	4							

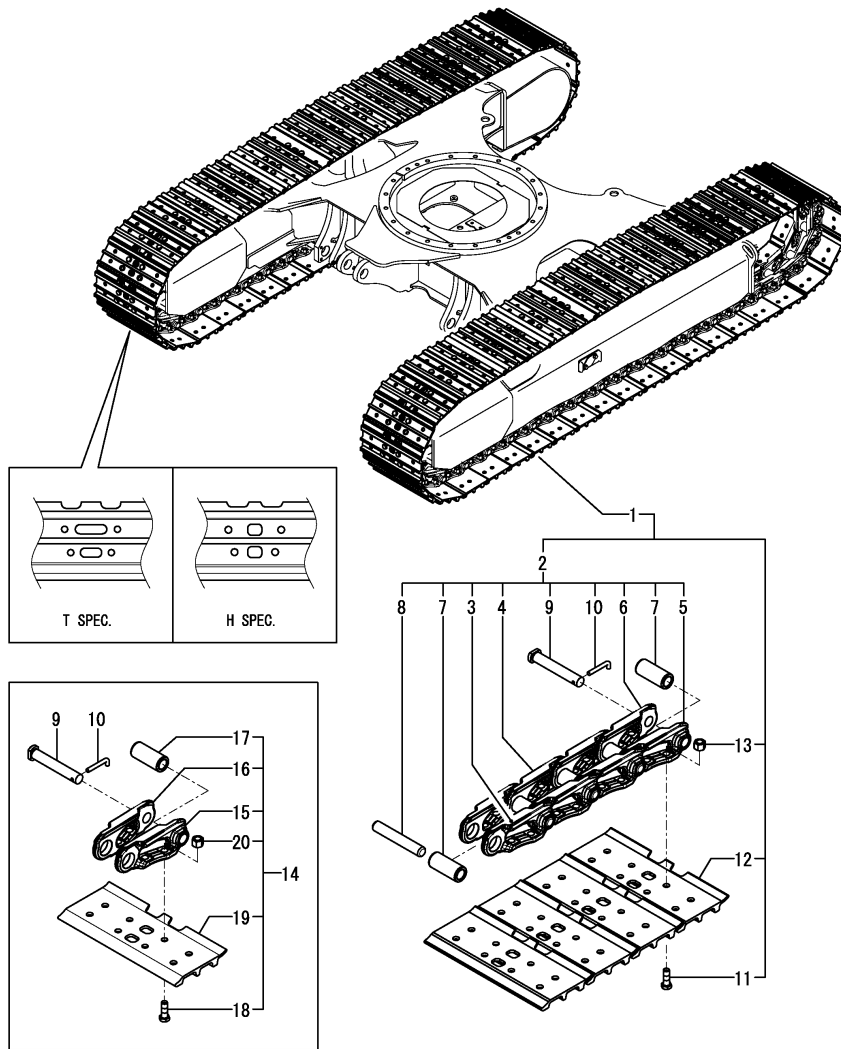
Remarks

- (1) Spare parts.
- (2) Replacement with Fig.227(53A) No1.  
The inner parts are not compatible.
- (3) A : There is serial No.(172B05-XXXXX).  
Compatible with left and right set.

Fig.227. (53A)IRON CRAWLER(H SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B05-38400 (A=MAF719) (B=MAF719)	SHOE ASSY, TRACK 400	2	2						W
2	2	172B04-38120	LINK ASSY, TRACK 350	2	2						
3	3	172B04-38130	LINK, TRACK L	78	78						
4	3	172B04-38140	LINK, TRACK R	78	78						
5	3	172B04-38150	LINK, MASTER L	2	2						
6	3	172B04-38160	LINK, MASTER R	2	2						
7	3	172B04-38170	BUSH, TRUCK	80	80						
8	3	172B04-38180	PIN, TRUCK	78	78						
9	3	172B04-38190	PIN, MASTER	2	2						
10	3	172B04-38200	PIN, CLAMPING	2	2						
11	2	172B04-38210	BOLT, SHOE	320	320						
12	2	172B05-38410	SHOE, TRACK 400	80	80						
13	2	172460-38560	NUT, SHOE	320	320						
14	1	172B05-38500 (A=*2020.03.) (B=*2020.03.)	TRACK, MASTER 400	1	1						W 1
15	2	172B04-38150	LINK, MASTER L	1	1						
16	2	172B04-38160	LINK, MASTER R	1	1						
17	2	172B04-38170	BUSH, TRUCK	1	1						
18	2	172B04-38210	BOLT, SHOE	4	4						
19	2	172B05-38410	SHOE, TRACK 400	1	1						
20	2	172460-38560	NUT, SHOE	4	4						

Remarks  
 \* Iron crawler (T specification) are shown in Fig.53.  
 (1) Spare parts.

Fig.54. VALVE MOUNT

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-45601	MOUNT ASSY, LINK	1	1						
2	1	22157-100000	WASHER, 10	2	2						
3	1	26013-100202	BOLT, M10X 20	4	4						
4	1	26013-100252	BOLT, M10X 25	2	2						

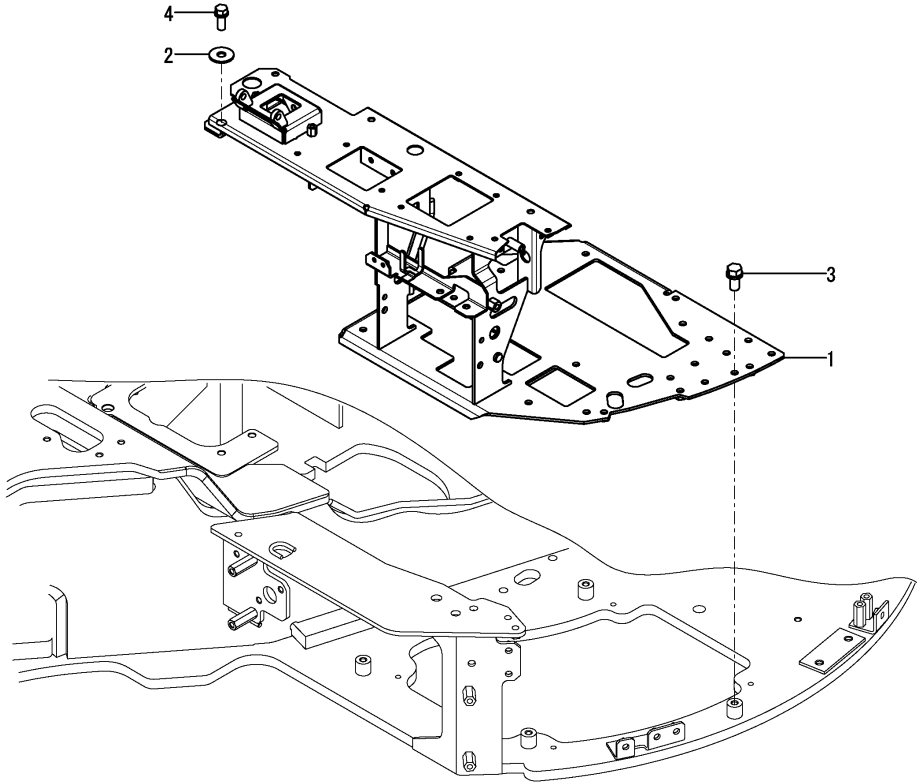
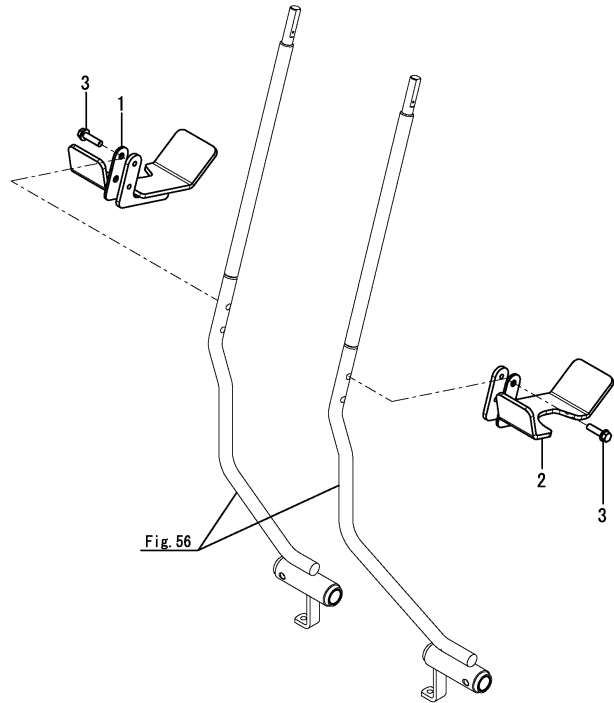


Fig.55. TRAVEL PEDAL(FIXED TYPE)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-44201	PEDAL ASSY, TRACK R	1	1						
2	1	172B03-44231	PEDAL ASSY, TRACK L	1	1						
3	1	26106-080302	BOLT, M8X 30 PLATED	4	4						



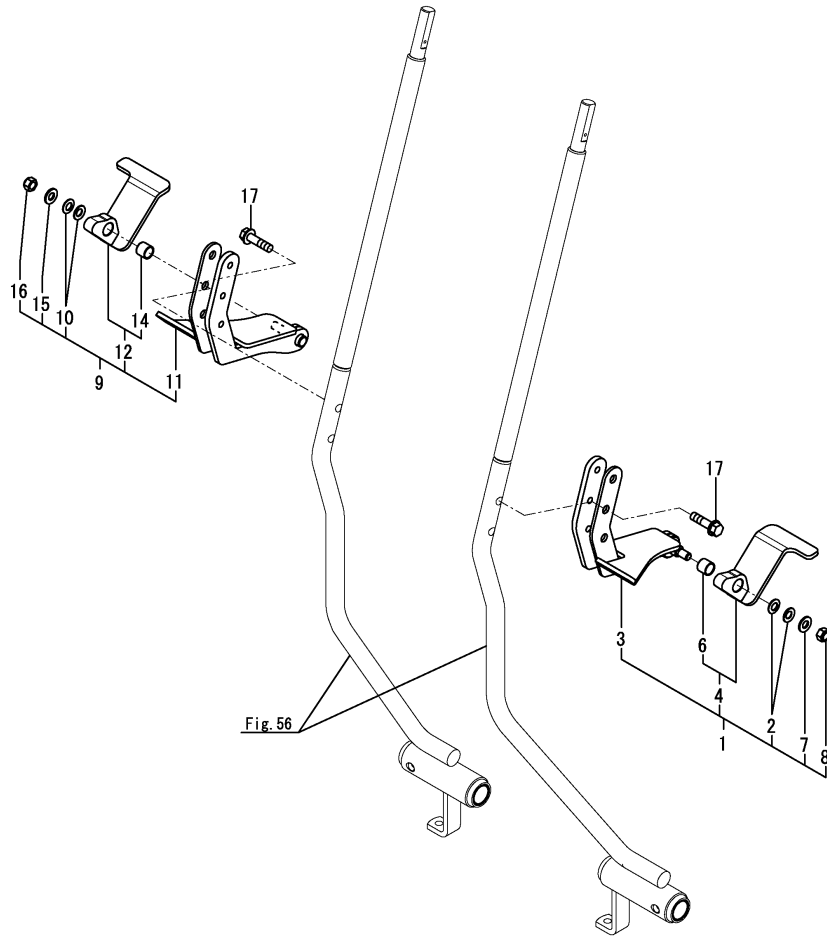
Remarks

\* Folding type travel pedal are shown in Fig.202(55A).

Fig.202. (55A)TRAVEL PEDAL(FOLDING TYPE)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-44600	PEDAL ASSY, TRACK L	1	1						
2	2	172068-28490	SPRING, SCREW 8	2	2						
3	2	172B03-44610	PEDAL ASSY, TRACK FL	1	1						
4	2	172B03-44650	PEDAL ASSY, TRACK RL	1	1						
6	3	172110-45050	BUSH, 12X12	1	1						
7	2	22137-080000	WASHER, 8	1	1						
8	2	26347-080002	NUT, M8	1	1						
9	1	172B03-44700	PEDAL ASSY, TRACK R	1	1						
10	2	172068-28490	SPRING, SCREW 8	2	2						
11	2	172B03-44710	PEDAL ASSY, TRACK FR	1	1						
12	2	172B03-44750	PEDAL ASSY, TRACK RR	1	1						
14	3	172110-45050	BUSH, 12X12	1	1						
15	2	22137-080000	WASHER, 8	1	1						
16	2	26347-080002	NUT, M8	1	1						
17	1	26106-080302	BOLT, M8X 30 PLATED	4	4						

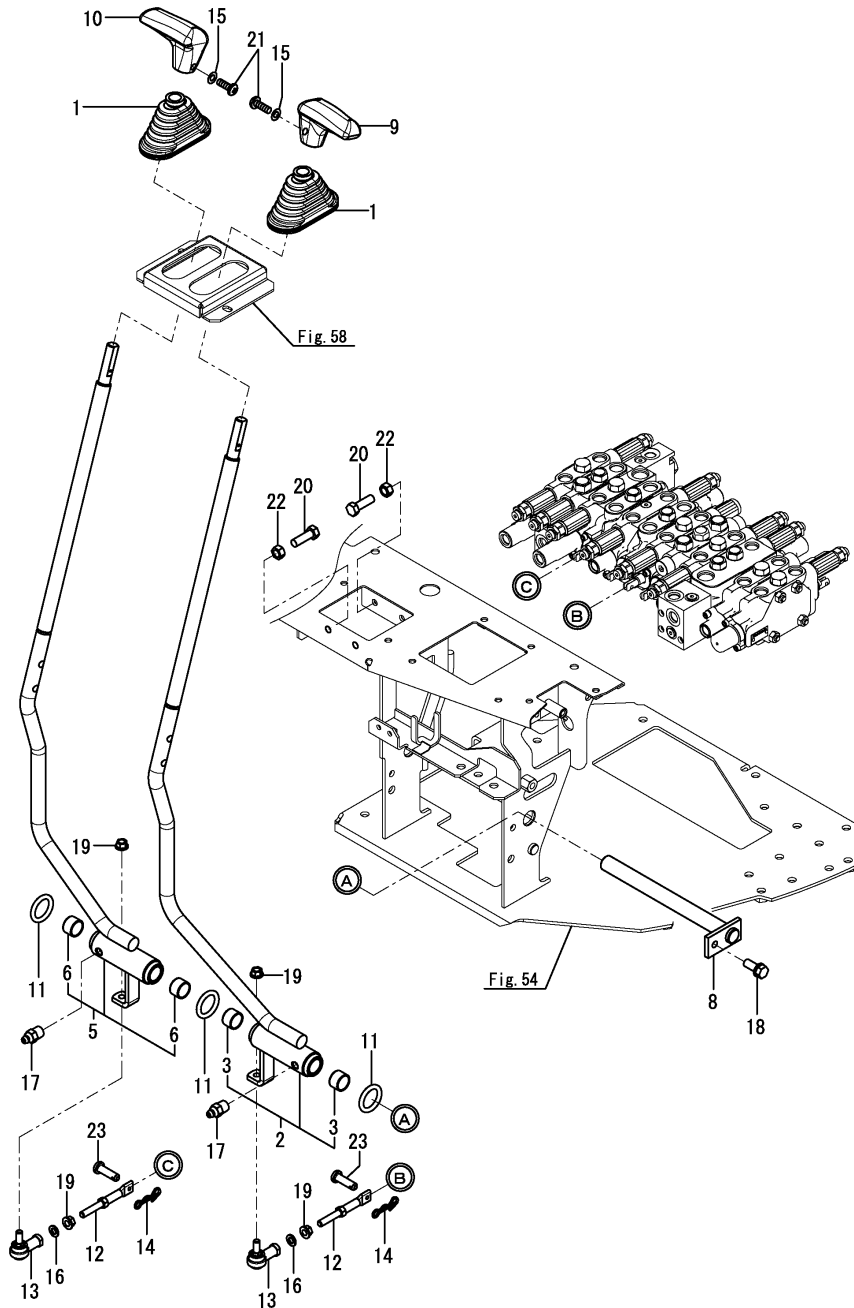
Remarks

\* Fixed type travel pedal are shown in Fig.55.

Fig.56. TRAVEL LEVER

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

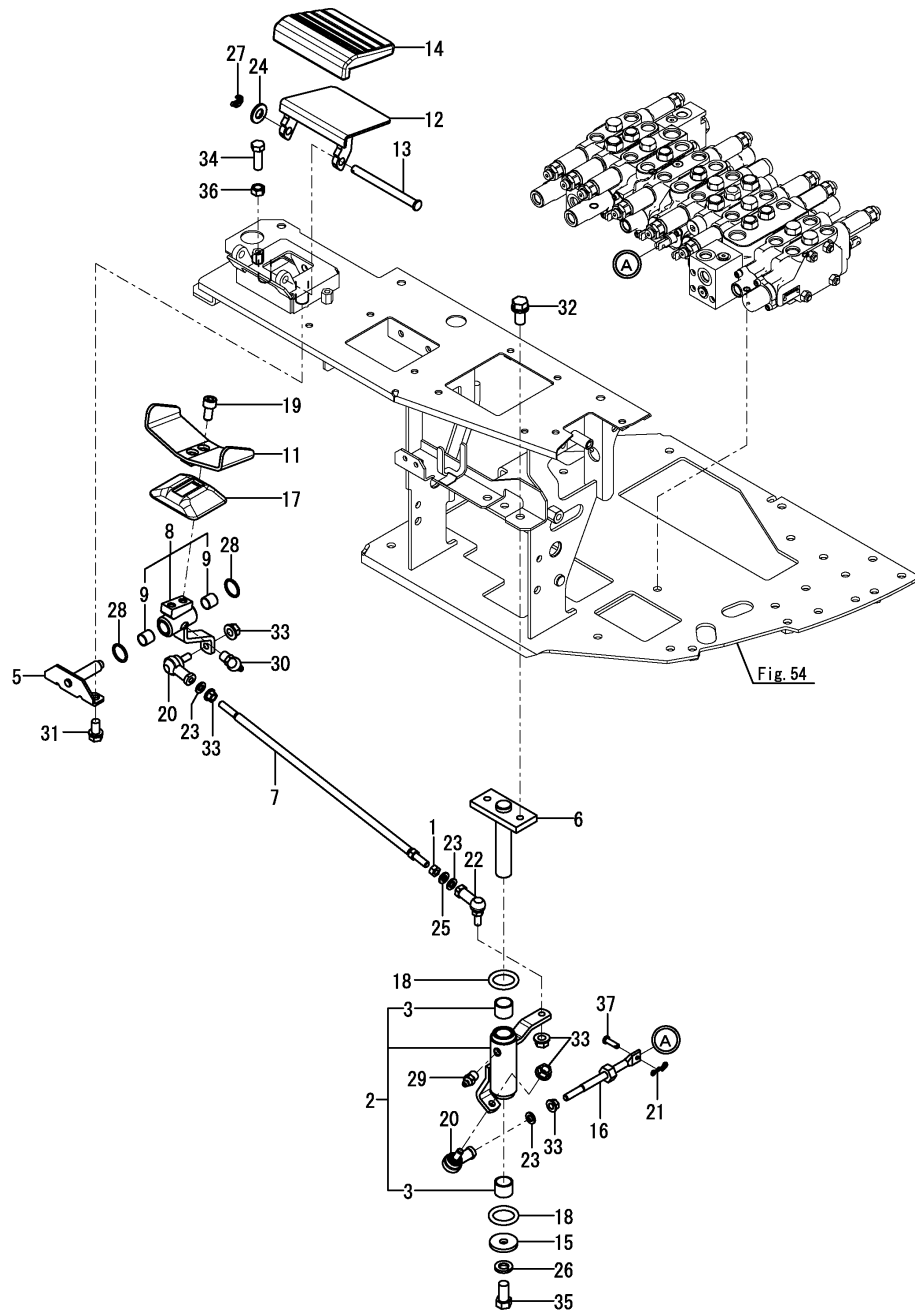


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172141-41340	BOOT, RUBBER	2	2						
2	1	172B03-45100	LEVER ASSY, TRUCK L	1	1						
3	2	172141-41370	BUSH, 20 15	2	2						
5	1	172B03-45150	LEVER ASSY, TRUCK R	1	1						
6	2	172141-41370	BUSH, 20 15	2	2						
8	1	172B03-45400	SHAFT ASSY	1	1						
9	1	172187-45870	GRIP, DRIVE L	1	1						
10	1	172187-45880	GRIP, DRIVE R	1	1						
11	1	172124-46200	O-RING, 27.6X5.7	3	3						
12	1	172124-46340-1	ROD ASSY, SPOOL A	2	2						
13	1	172122-46590	ELBOW, 8	2	2						
14	1	1C6281-52310	PIN, SNAP 6	2	2						
15	1	22117-040000	WASHER, 4	2	2						
16	1	22117-080000	WASHER, 8	2	2						
17	1	24761-020000	NIPPLE, GREASE PT1/8	2	2						
18	1	26013-080202	BOLT, M8X 20	1	1						
19	1	26051-080002	NUT, M8	4	4						
20	1	26116-080304	BOLT, M8X 30 PLATED	4	4						
21	1	26587-040122	SCREW, M4X12	2	2						
22	1	26716-080002	NUT, M8	4	4						
23	1	933110-54100	PIN, 4.75X14	2	2						

Fig.57. SWING PEDAL

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194200-37780	NUT, M8	1	1						
2	1	172B03-45200	LINK ASSY, SWING	1	1						
3	2	172141-41370	BUSH, 20 15	2	2						
5	1	172458-45230-1	SHAFT ASSY, PEDAL	1	1						
6	1	172B03-45250	BRACKET, SWING	1	1						
7	1	172B03-45300	ROD ASSY, 420	1	1						
8	1	172B03-45320	LINK ASSY, PEDAL	1	1						
9	2	172141-41360	BUSH	2	2						
11	1	172458-45521-1	PEDAL ASSY, SWING	1	1						
12	1	172458-45540-1	COVER ASSY, PEDAL	1	1						
13	1	172187-45651	SHAFT, PEDAL COVER	1	1						
14	1	172187-45760	PAD	1	1						
15	1	1A1040-45890	WASHER, 10X36X4.5	1	1						
16	1	172823-45940	ROD ASSY, 130	1	1						
17	1	172157-45990	BOOT, PEDAL	1	1						
18	1	172124-46200	O-RING, 27.6X5.7	2	2						
19	1	172165-46340	BOLT, HEX SOCKET M8	2	2						
20	1	172122-46590	ELBOW, 8	2	2						
21	1	1C6281-52310	PIN, SNAP 6	1	1						
22	1	1E6740-64200	BALL, LINK BL8DL	1	1						
23	1	22117-080000	WASHER, 8	3	3						
24	1	22137-100000	WASHER, 10	1	1						
25	1	22217-080000	WASHER, SPRING 8	1	1						
26	1	22217-100000	WASHER, SPRING 10	1	1						
27	1	22417-250200	PIN, COTTER 2.5X20	1	1						
28	1	24311-000210	O-RING, 1AP21.0	2	2						
29	1	24761-020000	NIPPLE, GREASE PT1/8	1	1						
30	1	24761-040000	NIPPLE, GREASE B	1	1						
31	1	26013-080162	BOLT, M8X 16	2	2						
32	1	26013-100202	BOLT, M10X 20	2	2						
33	1	26051-080002	NUT, M8	5	5						
34	1	26116-080254	BOLT, M8X 25 PLATED	2	2						
35	1	26116-100202	BOLT, M10X 20 PLATED	1	1						
36	1	26716-080002	NUT, M8	2	2						
37	1	933110-54100	PIN, 4.75X14	1	1						



Fig.58. LINK COVER

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172458-45510-1	BRACKET, BOOT	1	1						
2	1	172B03-45580	COVER, NO 2ND	1	1						
3	1	22137-080000	WASHER, 8	2	2						
4	1	22137-080000	WASHER, 8	2	2						
5	1	26013-080162	BOLT, M8X 16	2	2						
6	1	26013-080162	BOLT, M8X 16	2	2						

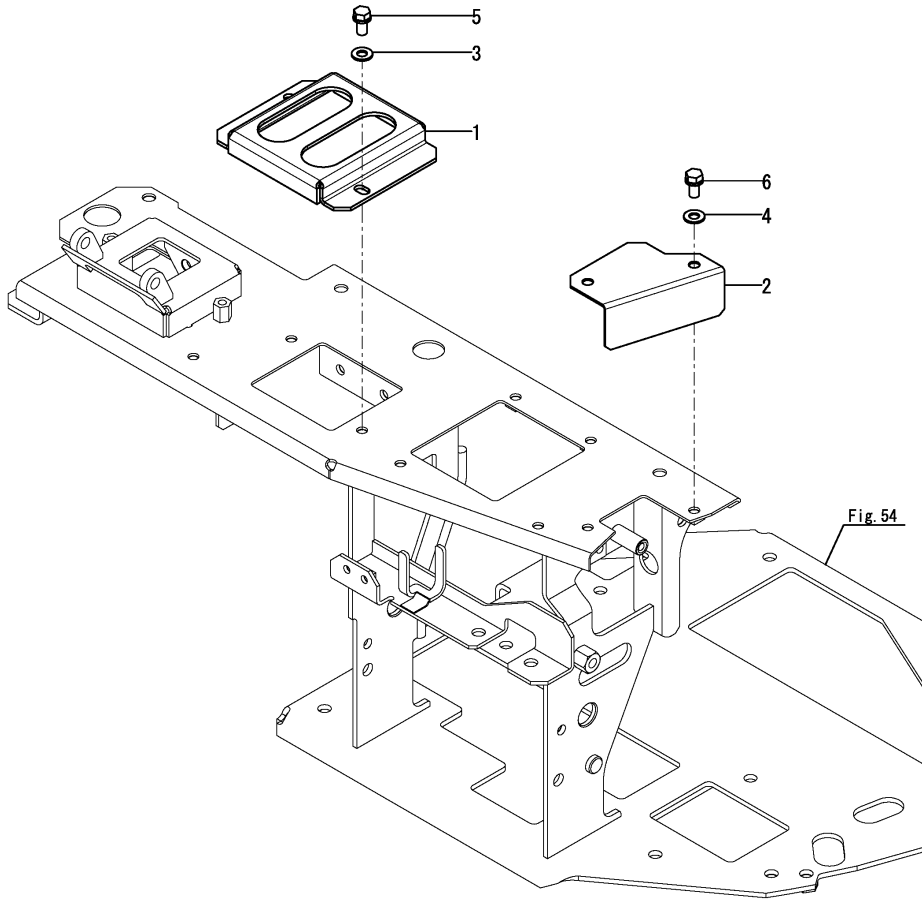


Fig.59. PEDAL COVER

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172187-45760	PAD	1	1						
2	1	172B03-46810	COVER ASSY, NO PTO	1	1						
3	1	26013-080162	BOLT, M8X 16	3	3						

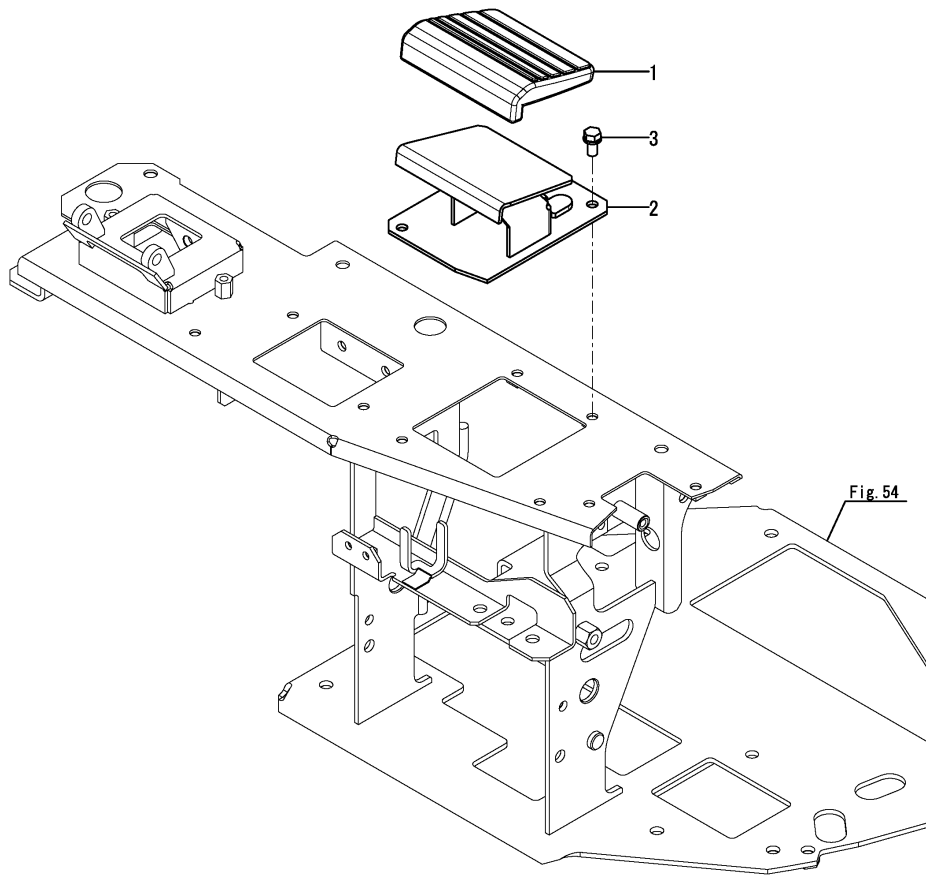


Fig.60. LEVER SPACER

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-46010	SPACER ASSY, L	1	1						
2	1	172B03-46060	SPACER ASSY, R	1	1						
3	1	26014-060202	BOLT, M6X 20	2	2						
4	1	26014-060202	BOLT, M6X 20	2	2						

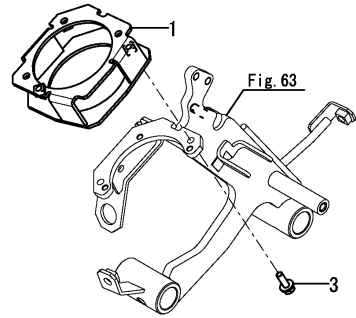
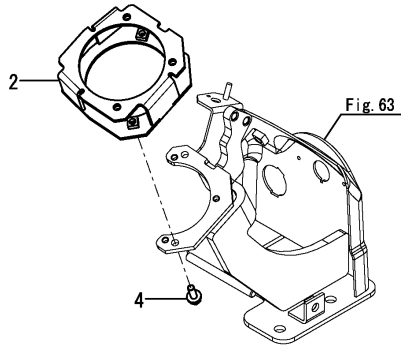
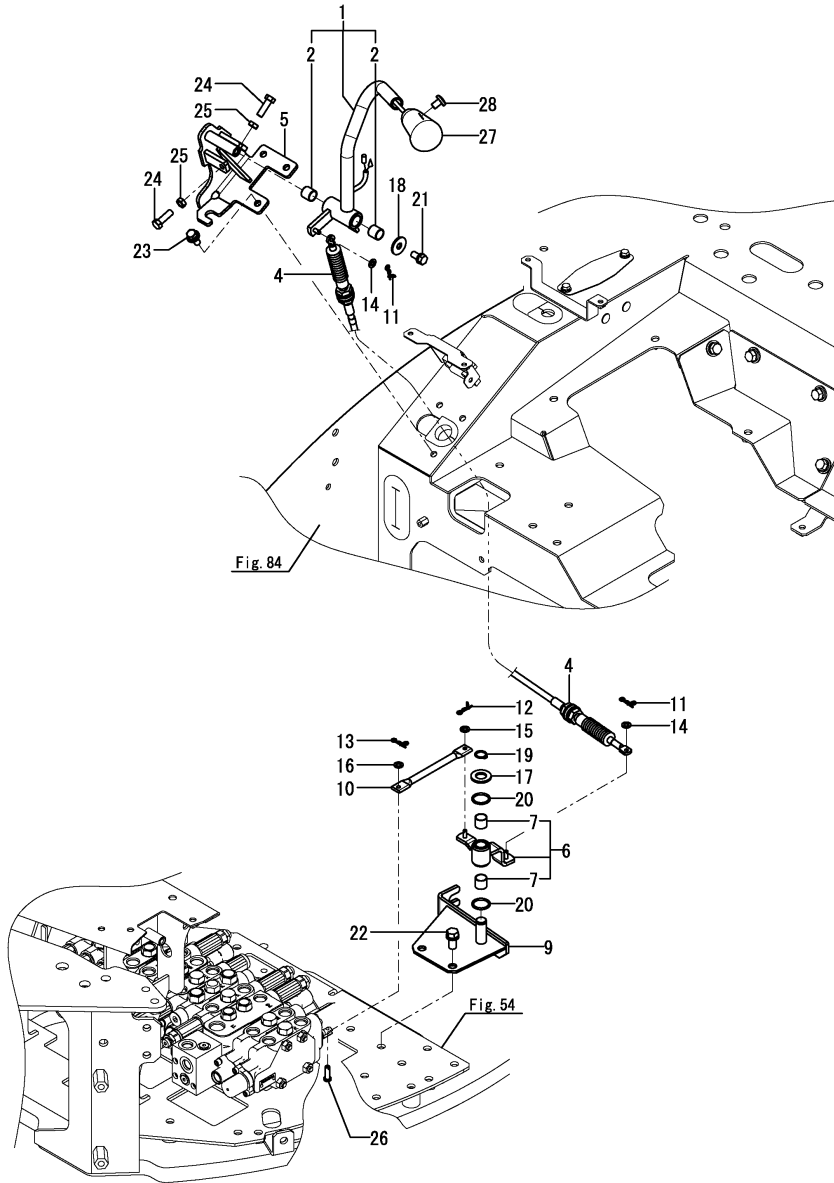


Fig.61. BLADE LEVER

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-45450	LEVER ASSY, BLADE EX	1	1						
2	2	172141-41360	BUSH	2	2						
4	1	172B03-45800	CABLE, BLADE	1	1						
5	1	172B03-45850	BRACKET ASSY, BLADE	1	1						
6	1	172B03-45900	BOSS ASSY, LINK	1	1						
7	2	172141-41360	BUSH	2	2						
9	1	172B03-45950	SHAFT ASSY, LINK	1	1						
10	1	172B03-45990	ROD, 130	1	1						
11	1	1C6281-52310	PIN, SNAP 6	2	2						
12	1	1C6281-52310	PIN, SNAP 6	1	1						
13	1	1C6281-52310	PIN, SNAP 6	1	1						
14	1	22137-050000	WASHER, 5	2	2						
15	1	22137-050000	WASHER, 5	1	1						
16	1	22137-050000	WASHER, 5	1	1						
17	1	22137-140000	WASHER, 14	1	1						
18	1	22157-080000	WASHER, 8	1	1						
19	1	22242-000140	RING, 14	1	1						
20	1	24311-000210	O-RING, 1AP21.0	2	2						
21	1	26013-080162	BOLT, M8X 16	1	1						
22	1	26013-100202	BOLT, M10X 20	2	2						
23	1	26014-080202	BOLT, M8X 20	3	3						
24	1	26116-080252	BOLT, M8X 25 PLATED	2	2						
25	1	26756-080002	NUT, LOCK M8	2	2						
26	1	933110-54100	PIN, 4.75X14	1	1						
27	1	172B03-17500	KNOB ASSY, SWITCH	1	1						
28	1	26587-040062	SCREW, M4X 6	1	1						

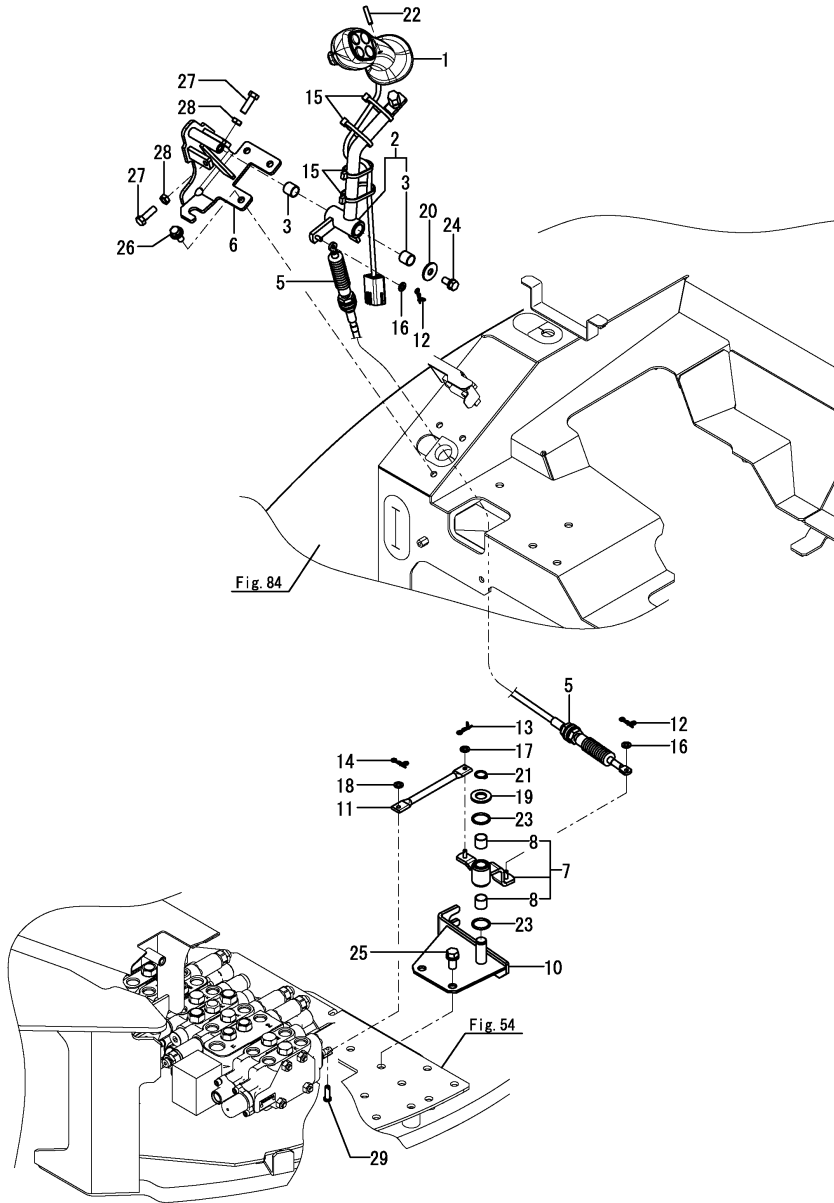
Remarks

\* Not applied for angle blade specification.

Fig.171. (61A)BLADE LEVER(ANGLE BLADE SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B05-45350	GRIP, ANGLE BLADE	1	1						
2	1	172B05-45450	LEVER ASSY, BLADE	1	1						
3	2	172141-41360	BUSH	2	2						
5	1	172B03-45800	CABLE, BLADE	1	1						
6	1	172B03-45850	BRACKET ASSY, BLADE	1	1						
7	1	172B03-45900	BOSS ASSY, LINK	1	1						
8	2	172141-41360	BUSH	2	2						
10	1	172B03-45950	SHAFT ASSY, LINK	1	1						
11	1	172B03-45990	ROD, 130	1	1						
12	1	1C6281-52310	PIN, SNAP 6	2	2						
13	1	1C6281-52310	PIN, SNAP 6	1	1						
14	1	1C6281-52310	PIN, SNAP 6	1	1						
15	1	194202-56460	BAND, BINDING 200	4	4						
16	1	22137-050000	WASHER, 5	2	2						
17	1	22137-050000	WASHER, 5	1	1						
18	1	22137-050000	WASHER, 5	1	1						
19	1	22137-140000	WASHER, 14	1	1						
20	1	22157-080000	WASHER, 8	1	1						
21	1	22242-000140	RING, 14	1	1						
22	1	22351-050025	PIN, SPRING 5.0X25	1	1						
23	1	24311-000210	O-RING, 1AP21.0	2	2						
24	1	26013-080162	BOLT, M8X 16	1	1						
25	1	26013-100202	BOLT, M10X 20	2	2						
26	1	26014-080202	BOLT, M8X 20	3	3						
27	1	26116-080252	BOLT, M8X 25 PLATED	2	2						
28	1	26756-080002	NUT, LOCK M8	2	2						
29	1	933110-54100	PIN, 4.75X14	1	1						

Remarks

\* Exclusive figure for angle blade specification.

Fig.62. ARMREST

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172441-44320	ARMREST	2	2						
2	1	172A46-46500	GUIDE ASSY, L	1	1						
3	1	172A46-46530	PLATE, GUIDE R	1	1						
4	1	172519-63240	BOLT, M8X16	4	4						
5	1	172519-63240	BOLT, M8X16	4	4						

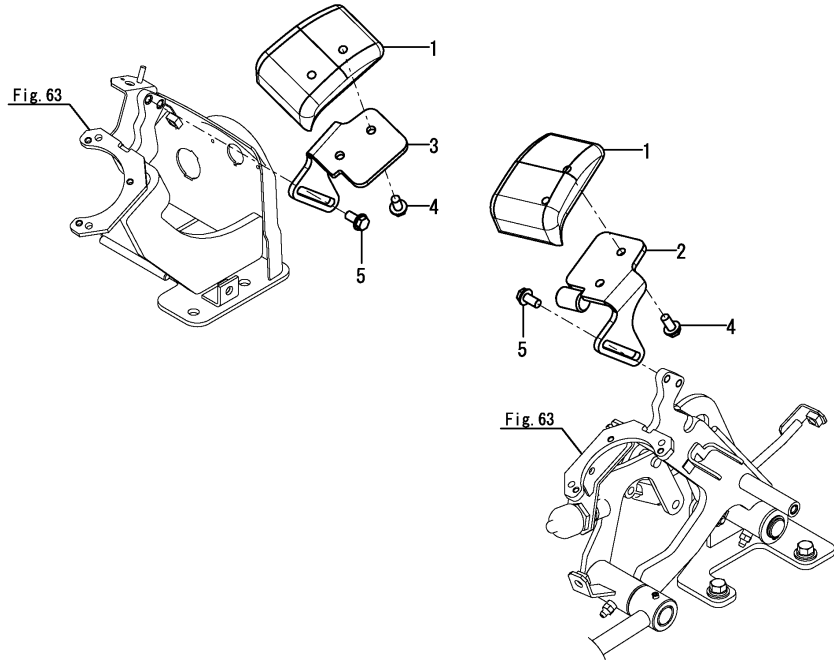
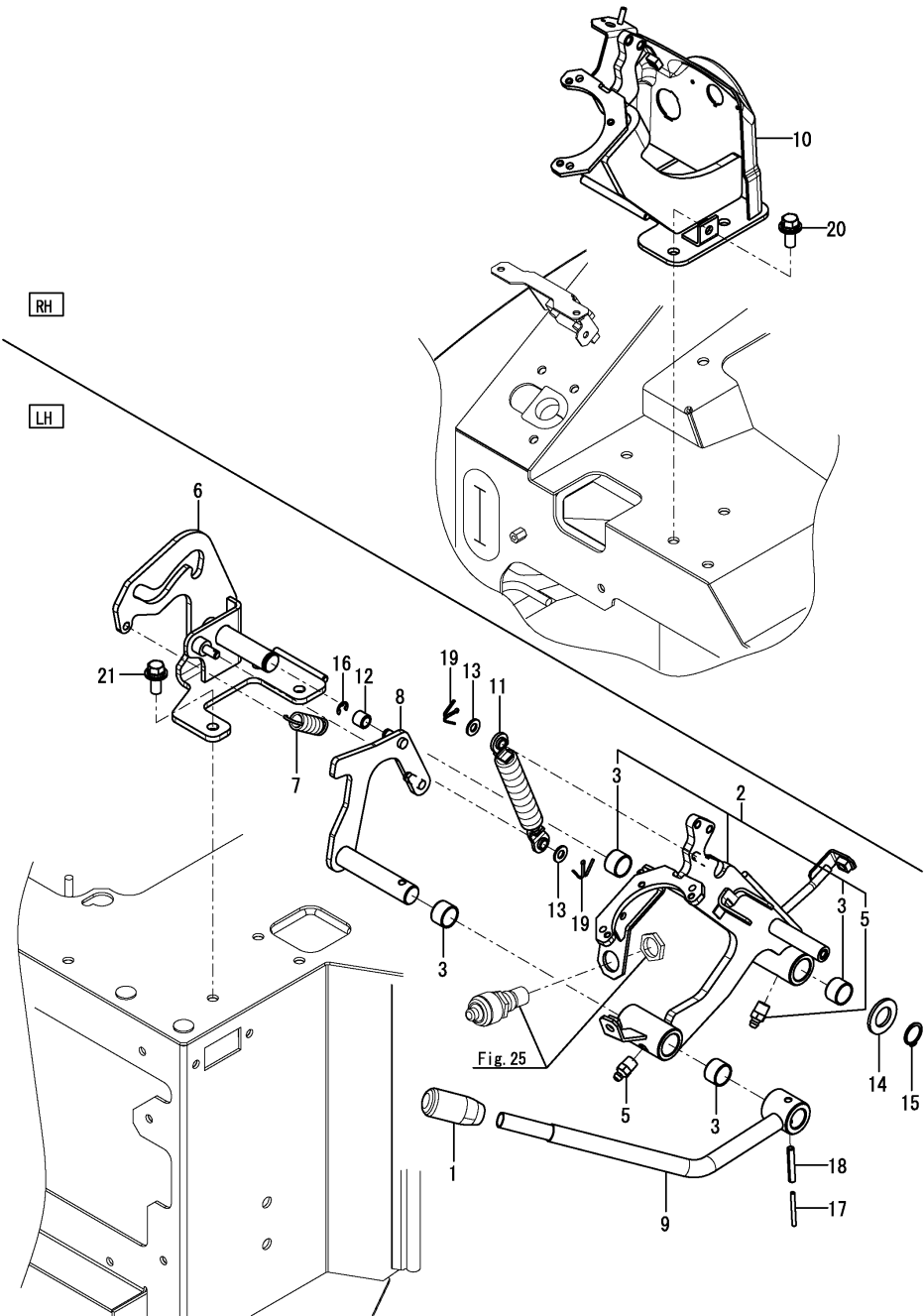


Fig.63. LOCK LEVER & STAND

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



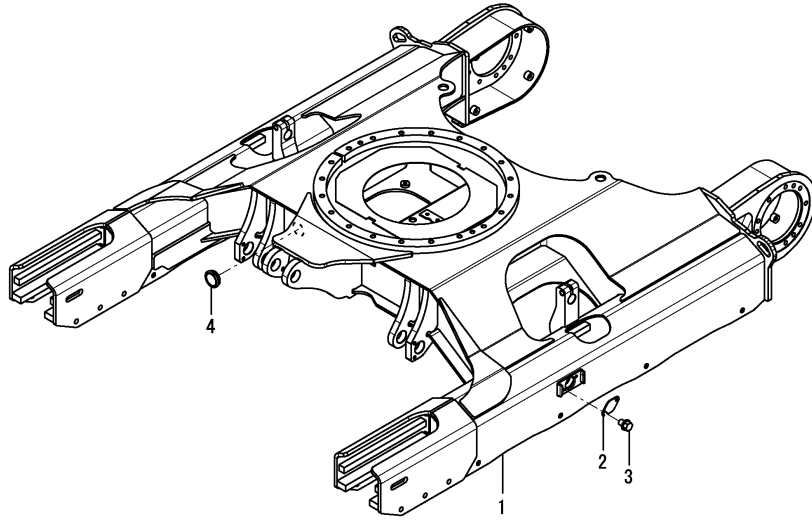
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172A77-46050	GRIP	1	1						
2	1	172B03-46100	STAND ASSY, LEVER L	1	1						
3	2	172141-41370	BUSH, 20 15	4	4						
5	2	24761-020000	NIPPLE, GREASE PT1/8	2	2						
6	1	172B03-46200	BASE ASSY, LEVER L	1	1						
7	1	172A69-46270	SPRING, 2.3X15X60	1	1						
8	1	172B03-46310	ROD ASSY, GUIDE	1	1						
9	1	172B03-46350	LEVER ASSY, LOCK L	1	1						
10	1	172B03-46400	STAND ASSY, LEVER R	1	1						
11	1	172455-46890	SPRING, GAS	1	1						
12	1	172165-47550	BUSH	1	1						
13	1	22137-080000	WASHER, 8	2	2						
14	1	22137-200000	WASHER, 20	1	1						
15	1	22242-000200	RING, 20	1	1						
16	1	22272-000070	RING, E- 7	1	1						
17	1	22351-035040	PIN, SPRING 3.5X40	1	1						
18	1	22351-060040	PIN, SPRING 6.0X40	1	1						
19	1	22417-200200	PIN, COTTER 2.0X20	2	2						
20	1	26014-100252	BOLT, M10X 25	3	3						
21	1	26014-100252	BOLT, M10X 25	3	3						

Fig.64. TRACK FRAME

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-50100	FRAME ASSY, LOWER	1	1						
2	1	172458-50480-2	COVER, FRAME	2	2						
3	1	26106-100122	BOLT, M10X 12 PLATED	4	4						
4	1	172141-50890	GROMMET	1	1						1

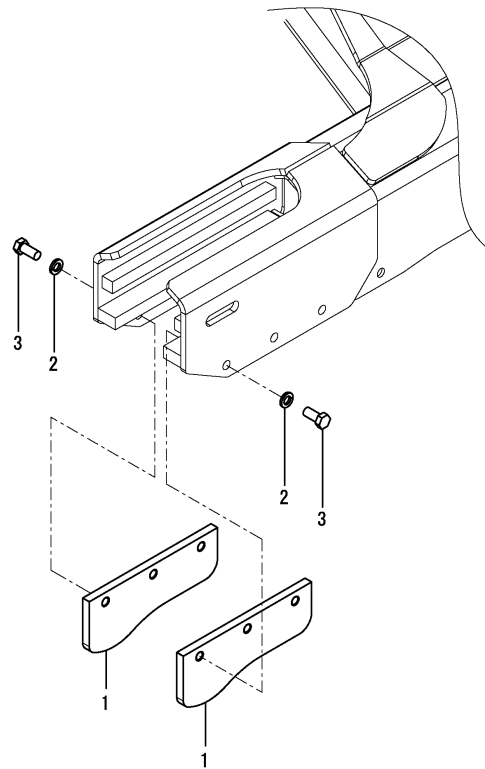


Remarks

(1)Not applied for angle blade specification.



Fig.65. CRAWLER GUARD(IRON CRAWLER SPEC.)



(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172423-50810-3	GUARD, CRAWLER	4	4						1
2	1	22217-160000	WASHER, SPRING 16	12	12						1
3	1	26116-160352	BOLT, M16X 35 PLATED	12	12						1

Remarks  
 (1)Iron crawler specification.

Fig.66. COUNTER WEIGHT

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B05-53310	WEIGHT, COUNTER 460	1	1						
2	1	172187-53321	WASHER, 24.5X65X8	3	3						
3	1	172455-53331	BOLT, 24X140	3	3						
4	1	172456-53700	GROMMET, 30	2	2						

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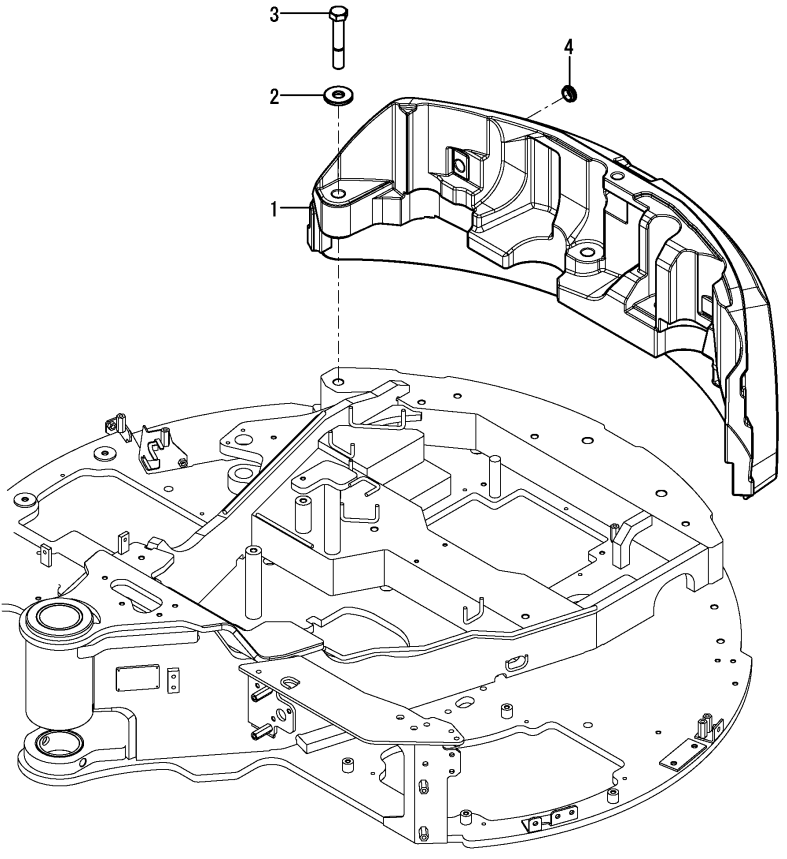
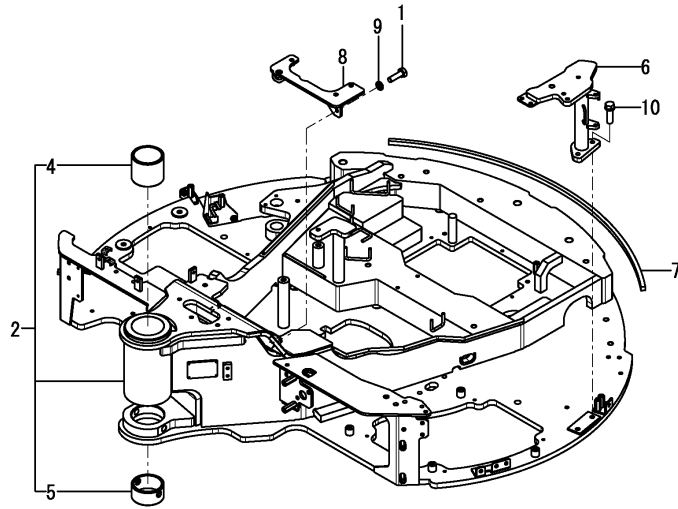


Fig.67. TURNING FRAME

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172A21-13100	BOLT, 10X35 11T	2	2						
2	1	172B05-54100	FRAME ASSY, TURNING	1	1						
4	2	172B04-54900	BUSH, 90X90	1	1						
5	2	172B04-54910	BUSH, 90X51	1	1						
6	1	172B04-54800	MOUNT ASSY, FRAME	1	1						
7	1	172B05-54810	SEAL, 1540	1	1						
8	1	172B04-54950	BRACKET ASSY	1	1						
9	1	22217-100000	WASHER, SPRING 10	2	2						
10	1	26013-120402	BOLT, M12X 40	2	2						

Fig.68. TURNING BEARING

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172A79-57600	BEARING ASSY,TURNING	1	1						
3	2	172A79-57620	SEAL	2	2						
4	1	172122-57620	PIN, PARALLEL 13X36	4	4						
5	1	172455-57650	BOLT, 16X90	20	20						
6	1	172A79-57660	BOLT, 10.9 16X80	20	20						

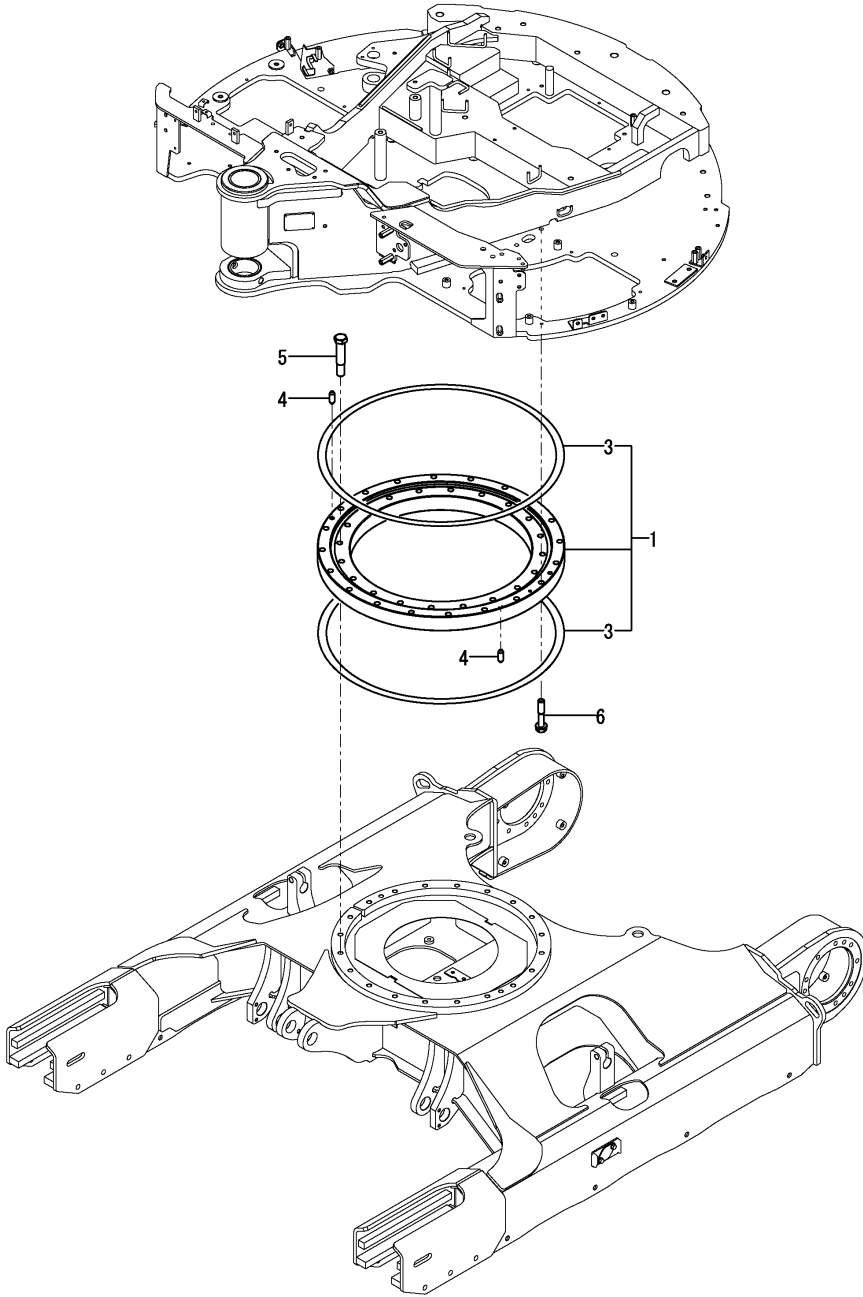
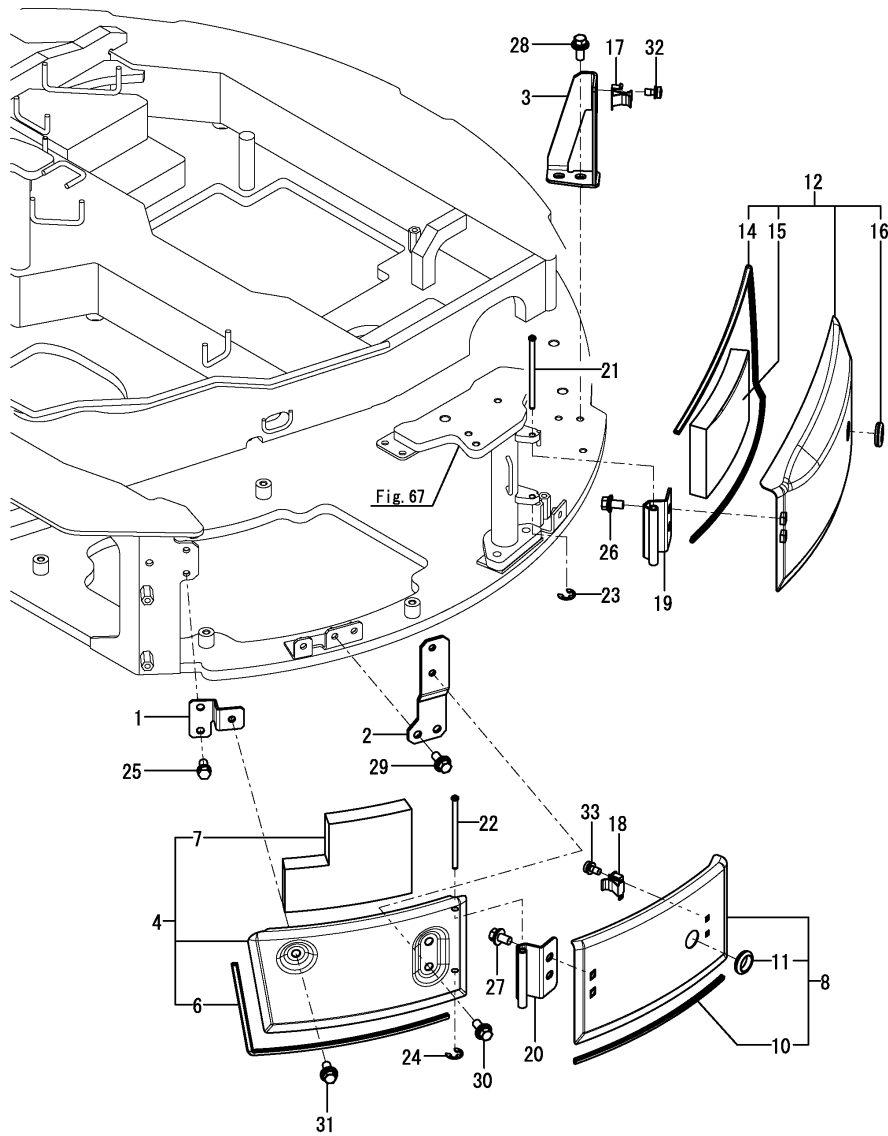


Fig.69. COVER(MULTI)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

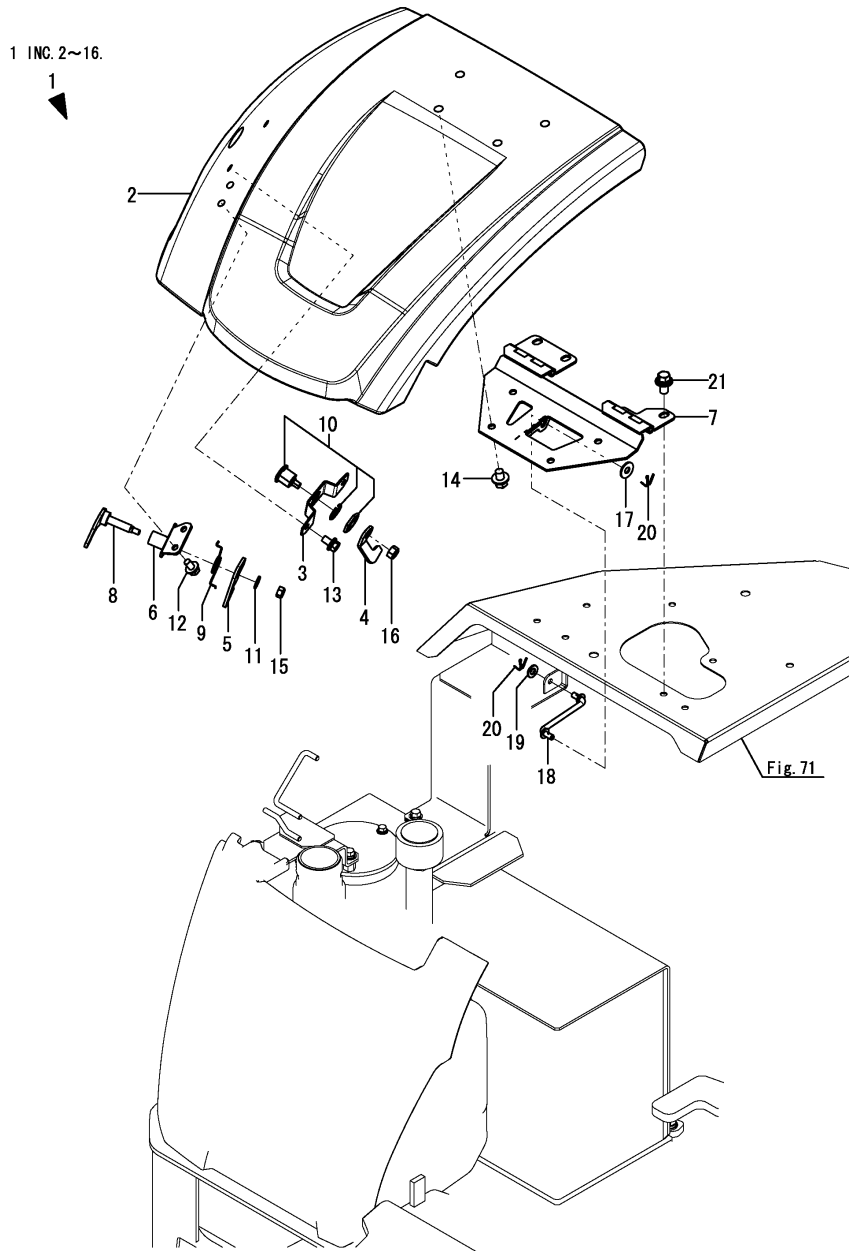


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-61050	STAY ASSY, MULTI	1	1						
2	1	172B03-61070	STAY ASSY, MULTI A B	1	1						
3	1	172B03-61090	STAY, HOLDER	1	1						
4	1	172B03-61200	COVER ASSY, MULTI A	1	1						
4-1	1	172B03-61200-1	COVER ASSY, MULTI A	1	1						W
		(A=*2020.04) (B=*2020.04)									
6	2	172B03-61450	SEAL, MULTI A	1	1						
7	2	172B03-61480	SPONGE, MULTI A	1	1						
8	1	172B03-61230	COVER ASSY, MULTI B	1	1						
8-1	1	172B03-61230-1	COVER ASSY, MULTI B	1	1						W
		(A=*2020.04) (B=*2020.04)									
10	2	172B03-61460	SEAL, MULTI B	1	1						
11	2	172137-66230	GROMMET	1	1						
12	1	172B03-61260	COVER ASSY, MULTI C	1	1						
12-1	1	172B03-61260-1	COVER ASSY, MULTI C	1	1						W
		(A=*2020.04) (B=*2020.04)									
14	2	172B03-61470	SEAL, MULTI C	1	1						
15	2	172B03-61490	SPONGE, MULTI C	1	1						
16	2	172137-66230	GROMMET	1	1						
17	1	198220-61480	HOLDER, ROD	1	1						
18	1	198220-61480	HOLDER, ROD	1	1						
19	1	172B03-61540	HINGE ASSY, MULTI	1	1						
19-1	1	172B03-61540-1	HINGE ASSY, MULTI	1	1						W
		(A=*2020.04) (B=*2020.04)									
20	1	172B03-61540	HINGE ASSY, MULTI	1	1						
20-1	1	172B03-61540-1	HINGE ASSY, MULTI	1	1						W
		(A=*2020.04) (B=*2020.04)									
21	1	172448-65490	SHAFT, HINGE	1	1						
22	1	172448-65490	SHAFT, HINGE	1	1						
23	1	22272-000070	RING, E- 7	1	1						
24	1	22272-000070	RING, E- 7	1	1						
25	1	26013-100202	BOLT, M10X 20	2	2						
26	1	26014-100202	BOLT, M10X 20	2	2						
27	1	26014-100202	BOLT, M10X 20	2	2						
28	1	26014-100252	BOLT, M10X 25	2	2						
29	1	26014-100252	BOLT, M10X 25	2	2						
30	1	26014-100252	BOLT, M10X 25	2	2						
31	1	26014-100252	BOLT, M10X 25	1	1						
32	1	26023-050102	SCREW, M5X10	2	2						
33	1	26023-050102	SCREW, M5X10	2	2						

Fig.70. UPPER COVER(1)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

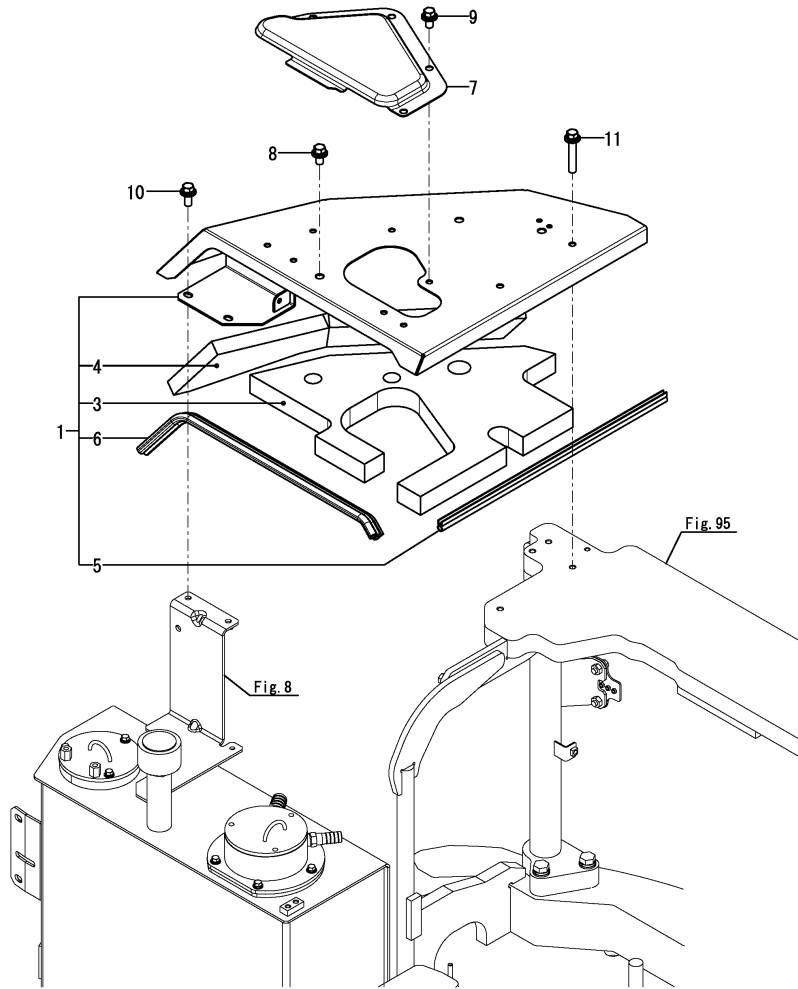


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-61810	COVER ASSY, B	1	1						
2	2	172B04-61820	COVER, B	1	1						
3	2	172B04-62260	PLATE, LOCK	1	1						
4	2	172B04-62270	STAY, KEY	1	1						
4-1	2	172B04-62271	STAY, KEY	1	1						N
		(A=*2013.10) (B=*2013.10)									
5	2	172A69-62280	PLATE, LOCK	1	1						
6	2	172B04-62300	HOOK ASSY,OPEN/CLOSE	1	1						
7	2	172B04-62340	PLATE ASSY, HINGE	1	1						
8	2	172A69-62510	LEVER ASSY	1	1						
9	2	172156-65690	SPRING, STOPPER	1	1						
10	2	172B03-66170	CYLINDER ASSY, KEY	1	1						
11	2	22137-080000	WASHER, 8	1	1						
12	2	26014-080162	BOLT, M8X 16	2	2						
13	2	26014-080162	BOLT, M8X 16	2	2						
14	2	26014-100162	BOLT, M10X 16	4	4						
15	2	26347-080002	NUT, M8	1	1						
16	2	26347-100002	NUT, M10	1	1						
17	1	1A1380-62160	WASHER, BELT COVER	1	1						
18	1	172444-65190	ROD ASSY, STOPPER	1	1						
19	1	22137-080000	WASHER, 8	1	1						
20	1	22417-200200	PIN, COTTER 2.0X20	2	2						
21	1	26014-100202	BOLT, M10X 20	3	3						

Fig.71. UPPER COVER(2)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-61901	COVER ASSY, C	1	1						1
3	2	172B04-61980	SPONGE, COVER	1	1						
4	2	172B04-61990	SPONGE, COVER B	1	1						
5	2	172A64-64940	SEAL, 560	1	1						
6	2	172187-66330	RUBBER, SEAL 590	1	1						
6A	1	172A38-03211	LABEL, ANTI-FREEZING	1	1						2
6B	1	172437-03391	LABEL, RADIATOR	1	1						2
6C	1	172125-03951	LABEL, AIR CLEANER	1	1						2
7	1	172A69-62130	COVER, UPPER	1	1						
7-1	1	172B12-62130	COVER, UPPER	1	1						N
		(A=*2015.02) (B=*2015.02)									
8	1	26014-100202	BOLT, M10X 20	2	2						
9	1	26014-100202	BOLT, M10X 20	4	4						
10	1	26014-100252	BOLT, M10X 25	2	2						
11	1	26014-100602	BOLT, M10X 60	2	2						

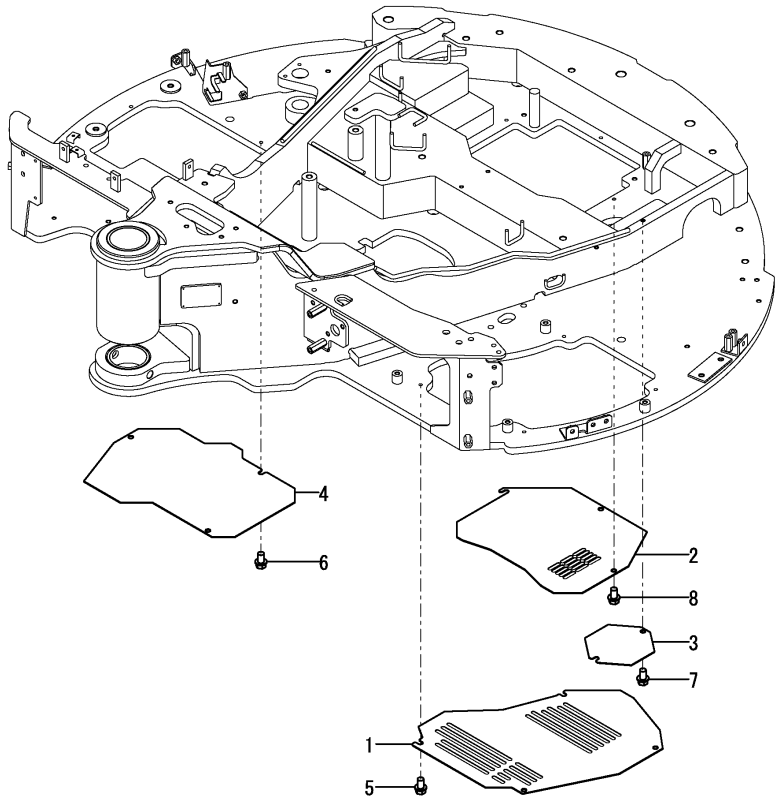
Remarks

- (1) Attach the No.6A, 6B & 6C label to this part.
- (2) Label is not illustrated.

Fig.72. COVER(TURNING FRAME)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



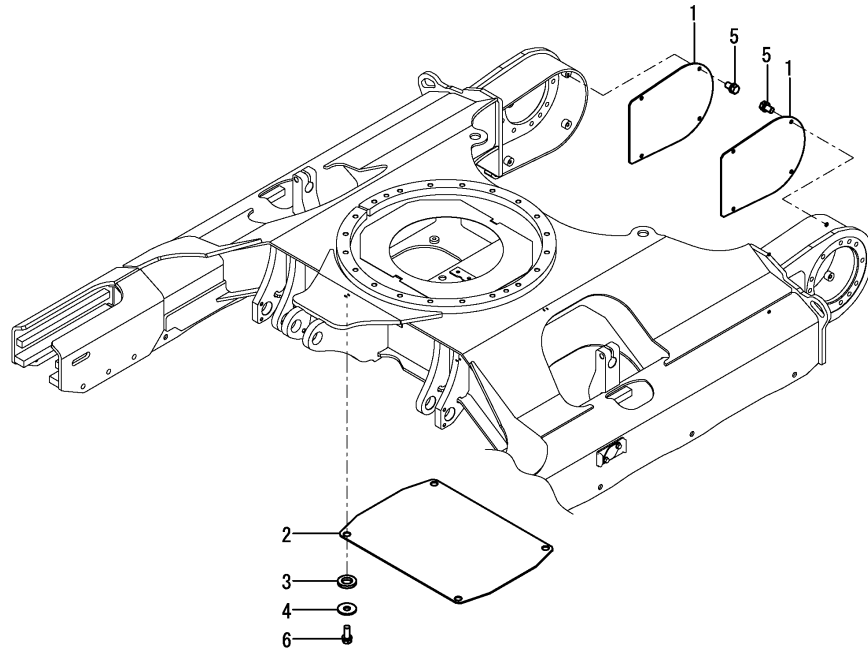
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-61410	COVER, VALVE STAND	1	1						
2	1	172B04-61420	COVER, OIL PAN	1	1						
3	1	172B03-61430	COVER, PUMP	1	1						
4	1	172B04-61440	COVER, RESERVOIR	1	1						
5	1	26106-100162	BOLT, M10X 16 PLATED	4	4						
6	1	26106-100162	BOLT, M10X 16 PLATED	3	3						
7	1	26106-100162	BOLT, M10X 16 PLATED	2	2						
8	1	26106-100162	BOLT, M10X 16 PLATED	3	3						



Fig.73. COVER(TRAVEL FRAME)

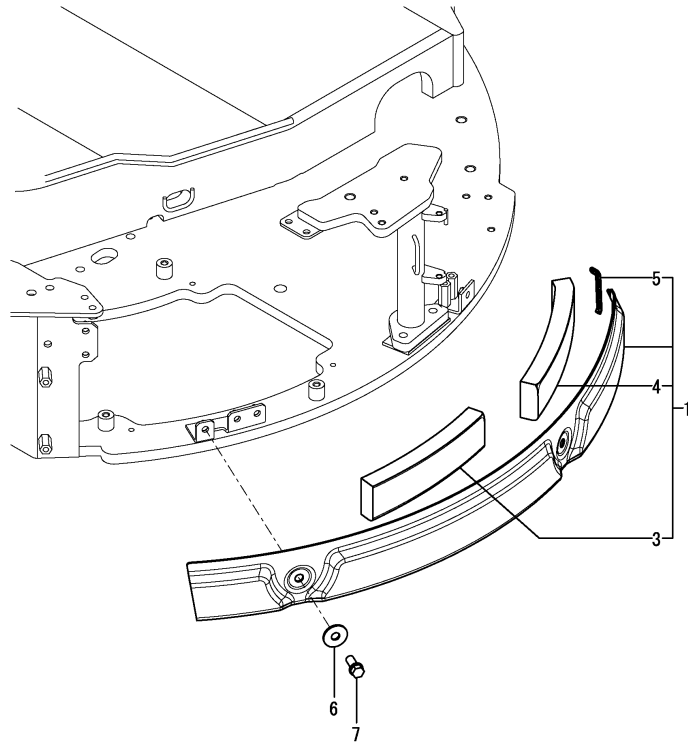
(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-61100	COVER, MOTOR	2	2						
2	1	172460-61121	COVER, UNDER	1	1						
3	1	172162-61500	RUBBER	4	4						
4	1	22157-120000	WASHER, 12	4	4						
5	1	26013-100202	BOLT, M10X 20	8	8						
6	1	26013-120302	BOLT, M12X 30	4	4						

Fig.74. FRAME GUARD(LEFT)



(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-61010	GUARD ASSY, FRAME L	1	1						1
3	2	172B04-61040	SPONGE, GUARD L B	1	1						
4	2	172B04-61040	SPONGE, GUARD L B	1	1						
5	2	172434-61170	TRIM, 90	1	1						
5A	1	172437-03352	LABEL, GREASE CYL US	1	1						2
6	1	22157-100000	WASHER, 10	2	2						
7	1	26013-100252	BOLT, M10X 25	2	2						

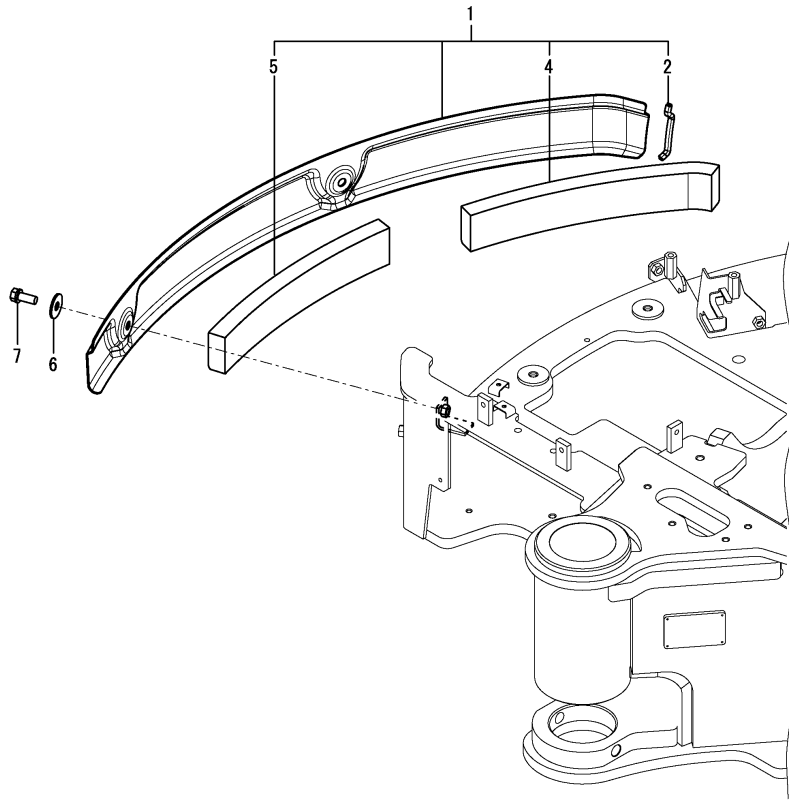
Remarks

- (1) Attach the No.5A label to this part.
- (2) Label is not illustrated.

Fig.75. FRAME GUARD(RIGHT)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-61110	GUARD ASSY, FRAME R	1	1						1
2	2	172444-17620	SEAL, 125	1	1						
4	2	172B04-61140	SPONGE, GUARD R B	1	1						
5	2	172B04-61140	SPONGE, GUARD R B	1	1						
5A	1	172437-03352	LABEL, GREASE CYL US	1	1						2
6	1	22157-100000	WASHER, 10	2	2						
7	1	26013-100252	BOLT, M10X 25	2	2						

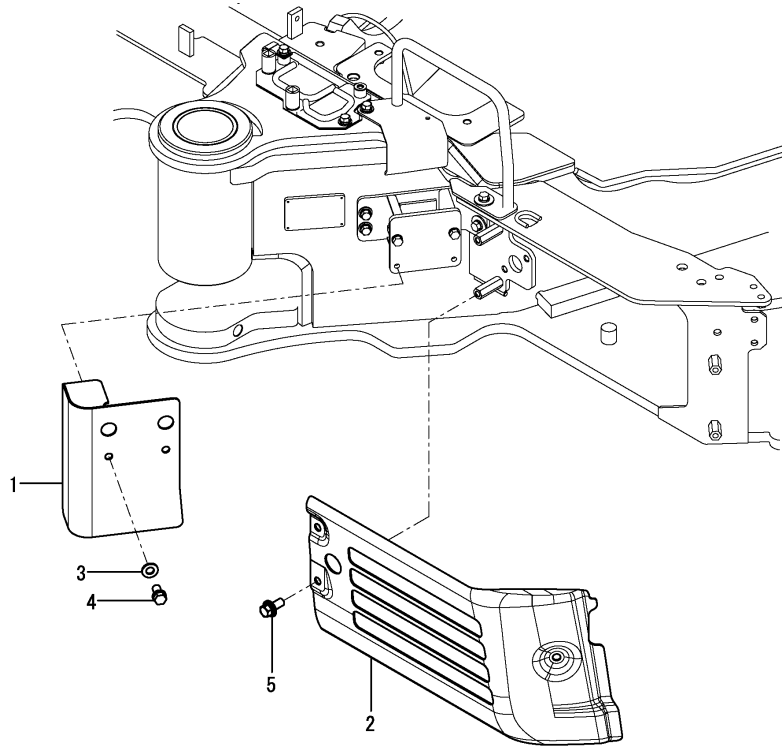
Remarks

- (1) Attach the No.5A label to this part.
- (2) Label is not illustrated.

Fig.76. COVER(TURNING FRAME)(FRONT - LEFT)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

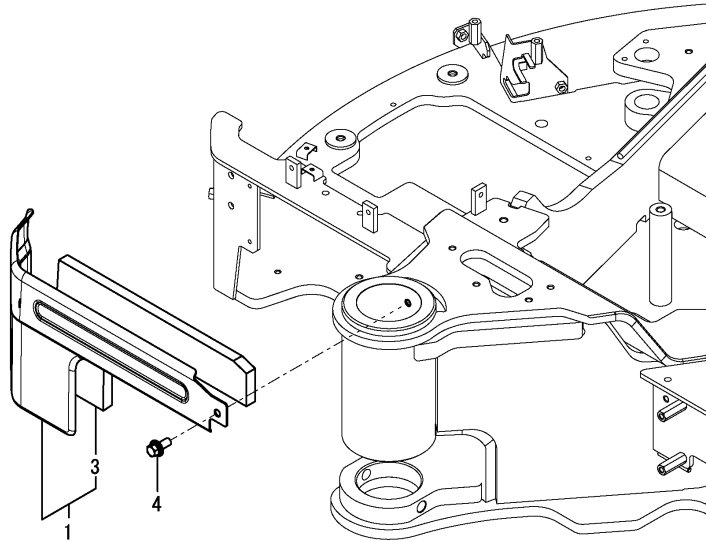


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-61210	COVER ASSY, HOSE	1	1						
2	1	172B04-61320	COVER, L T/F	1	1						
3	1	22137-100000	WASHER, 10	2	2						
4	1	26013-100202	BOLT, M10X 20	2	2						
5	1	26014-100252	BOLT, M10X 25	3	3						

Fig.77. COVER(TURNING FRAME)(FRONT - RIGHT)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-61370	COVER ASSY, R T/F	1	1						
3	2	172B04-61390	SPONGE, COVER R T/F	1	1						
4	1	26014-100252	BOLT, M10X 25	2	2						

Fig.78. STEP(CABIN)

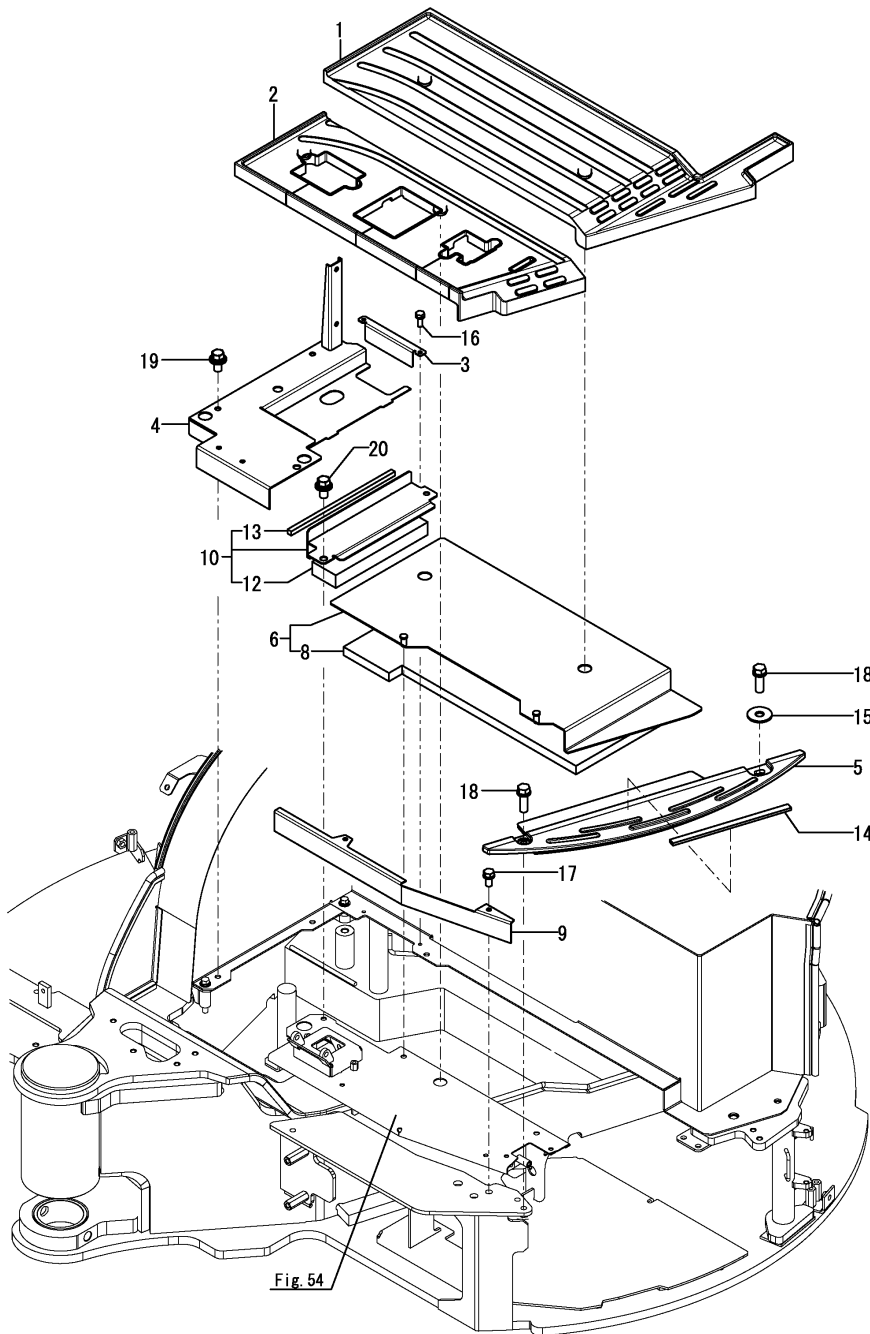


Fig. 54

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

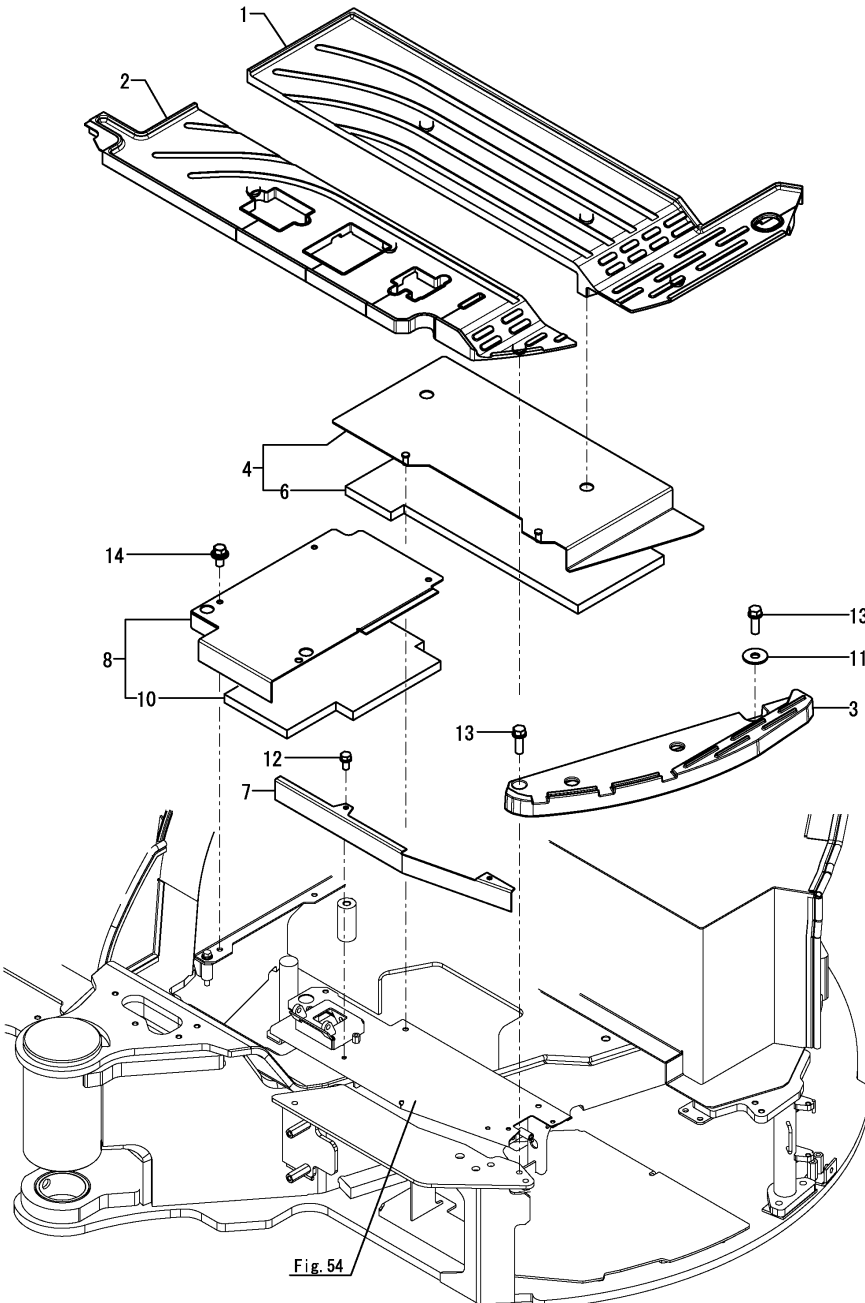
(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-62150	MAT, FLOOR A CABIN		1						
2	1	172B03-62170	MAT, FLOOR B CABIN		1						
3	1	172B03-62240	PLATE, PARTITION		1						
4	1	172B03-62251	STEP ASSY, CABIN R		1						
5	1	172B03-62520	STEP, NON SLIP C		1						
6	1	172B04-62600	STEP ASSY		1						
8	2	172B04-62610	SPONGE, STEP A		1						
9	1	172B03-62750	COVER, F		1						
10	1	172B04-62850	COVER ASSY, STEP		1						
12	2	172B04-62860	SPONGE, CABIN COVER		1						
13	2	172B04-62870	SEAL, STEP COVER		1						
14	1	172538-68450	SHEET, NON SLIP		1						
15	1	22157-100000	WASHER, 10		1						
16	1	26013-060162	BOLT, M6X 16		2						
17	1	26013-080162	BOLT, M8X 16		2						
18	1	26013-100302	BOLT, M10X 30		2						
19	1	26014-100202	BOLT, M10X 20		3						
20	1	26014-100202	BOLT, M10X 20		2						

Fig.79. STEP(CANOPY)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

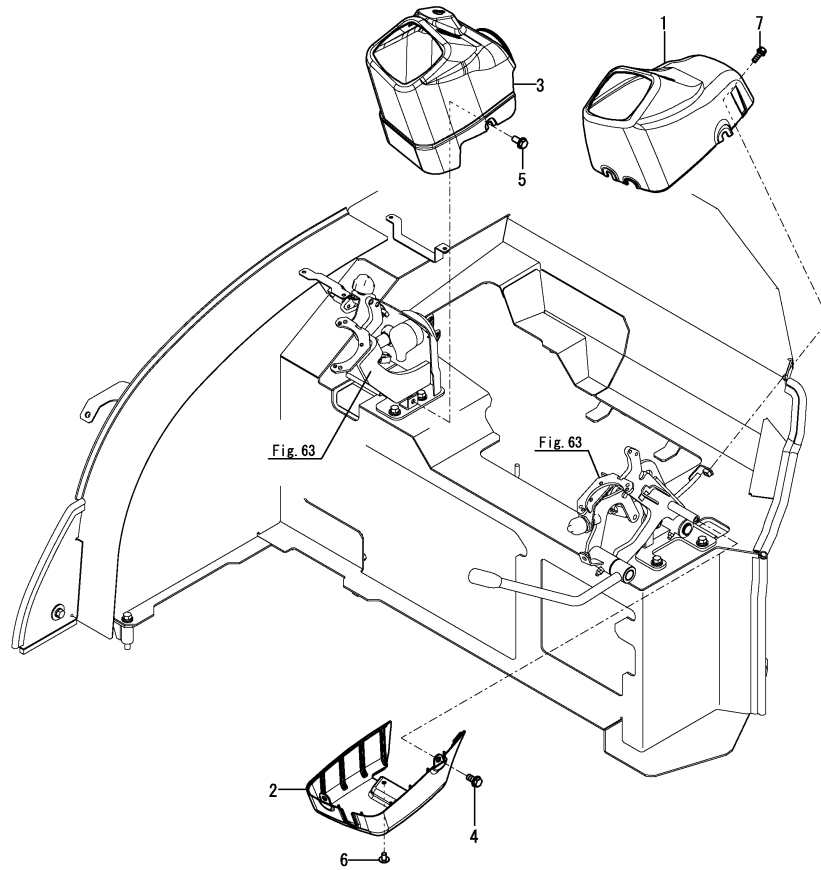


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-62100	MAT, FLOOR A P	1							
2	1	172B03-62140	MAT, FLOOR B 4P	1							
3	1	172B03-62500	STEP, NON SLIP P	1							
4	1	172B04-62600	STEP ASSY	1							
6	2	172B04-62610	SPONGE, STEP A	1							
7	1	172B03-62750	COVER, F	1							
8	1	172B04-62800	STEP ASSY, R 4P	1							
10	2	172B04-62660	SPONGE, STEP R CNP	1							
11	1	22157-100000	WASHER, 10	1							
12	1	26013-080162	BOLT, M8X 16	2							
13	1	26013-100302	BOLT, M10X 30	2							
14	1	26014-100202	BOLT, M10X 20	4							

Fig.80. COVER(LEVER)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-63110	COVER, LEVER L UPPER	1	1						1
1-1	1	172B03-63610	COVER, LEVER L UP D	1	1						S 4
		(A=MAF001) (B=MAF001)									
2	1	172B03-63120	COVER, LEVER L LOWER	1	1						2
2-1	1	172B03-63620	COVER, LEVER L LOW D	1	1						S 4
		(A=MAF001) (B=MAF001)									
3	1	172B03-63130	COVER, LEVER R	1	1						1
3-1	1	172B03-63630	COVER, LEVER R D	1	1						S 4
		(A=MAF001) (B=MAF001)									
4	1	172519-63240	BOLT, M8X16	3	3						
4-1	1	172519-63240	BOLT, M8X16	2	2						K
		(A=MAF620) (B=MAF620)									
5	1	172519-63240	BOLT, M8X16	2	2						
6	1	1A8110-84210	RIVET, PUSH	1	1						3
6-1	1	1A8060-84280	RIVET, PUSH	1	1						S 5
		(A=MAF001) (B=MAF001)									
7	1	172162-68370	BOLT, M8X12	1	1						W
		(A=MAF620) (B=MAF620)									

Remarks

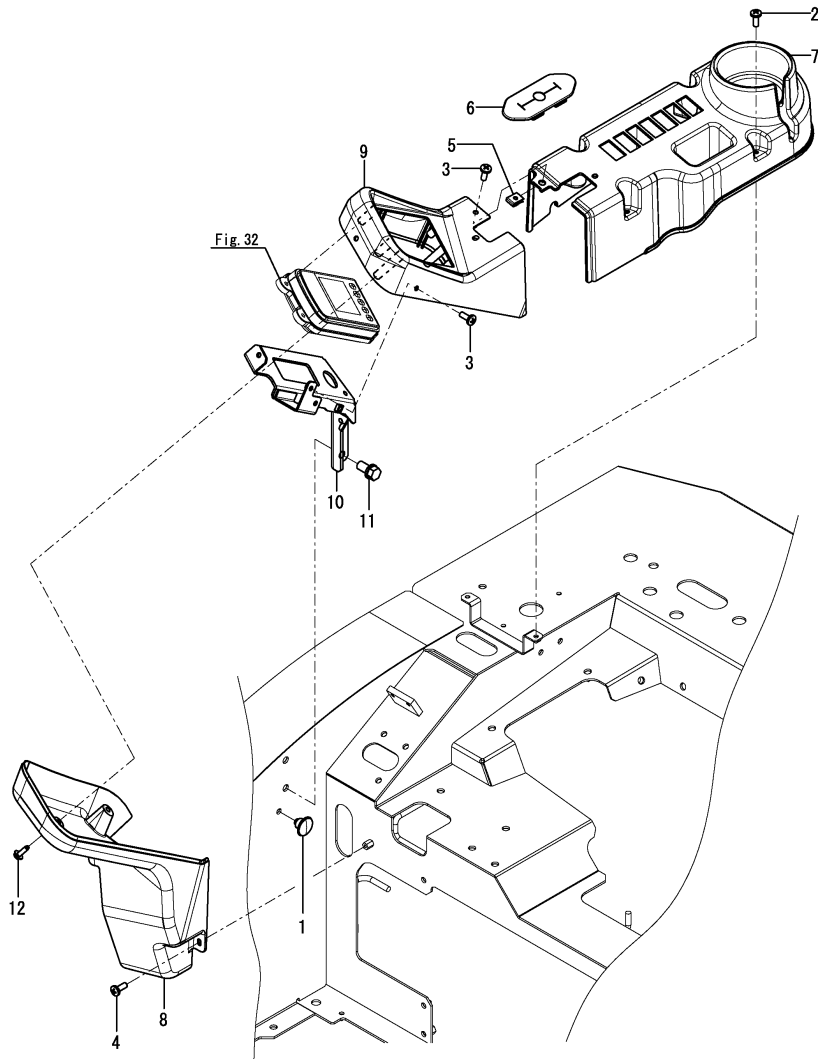
- (1)Color = WORM GRAY.
- (2)Color = DARK OLIVE GRAY.
- (3)Color = LIGHT GRAY.
- (4)Color = PANTONE 425C.
- (5)Color = BLACK.



Fig.81. COVER(MONITOR)(CANOPY)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172444-17660	CLIP, TREE 8	1							
2	1	172137-46210	SCREW, BIND	4							
3	1	172137-46210	SCREW, BIND	3							
4	1	172137-46210	SCREW, BIND	1							
5	1	198071-61890	NUT, SPEED M6	1							
6	1	172B03-63050	GROMMET, BRADE	1							
7	1	172B03-63210	COVER, SWITCH	1							1
7-1	1	172B03-63710	COVER, SWITCH P D	1							S 3
(A=MAF001)											
8	1	172B03-63220	COVER, PANEL LOWER	1							2
8-1	1	172B03-63720	COVER, PANEL LOW-P D	1							S 4
(A=MAF001)											
9	1	172B03-63270	COVER, PANEL UPPER	1							1
9-1	1	172B03-63770	COVER, PANEL UP-P D	1							S 3
(A=MAF001)											
10	1	172B03-63500	STAY ASSY, PANEL	1							
10-1	1	172B03-63501	STAY ASSY, PANEL	1							N
(A=M60898)											
11	1	26013-100202	BOLT, M10X 20	2							
12	1	26476-050142	SCREW, TAPPING M5X14	2							

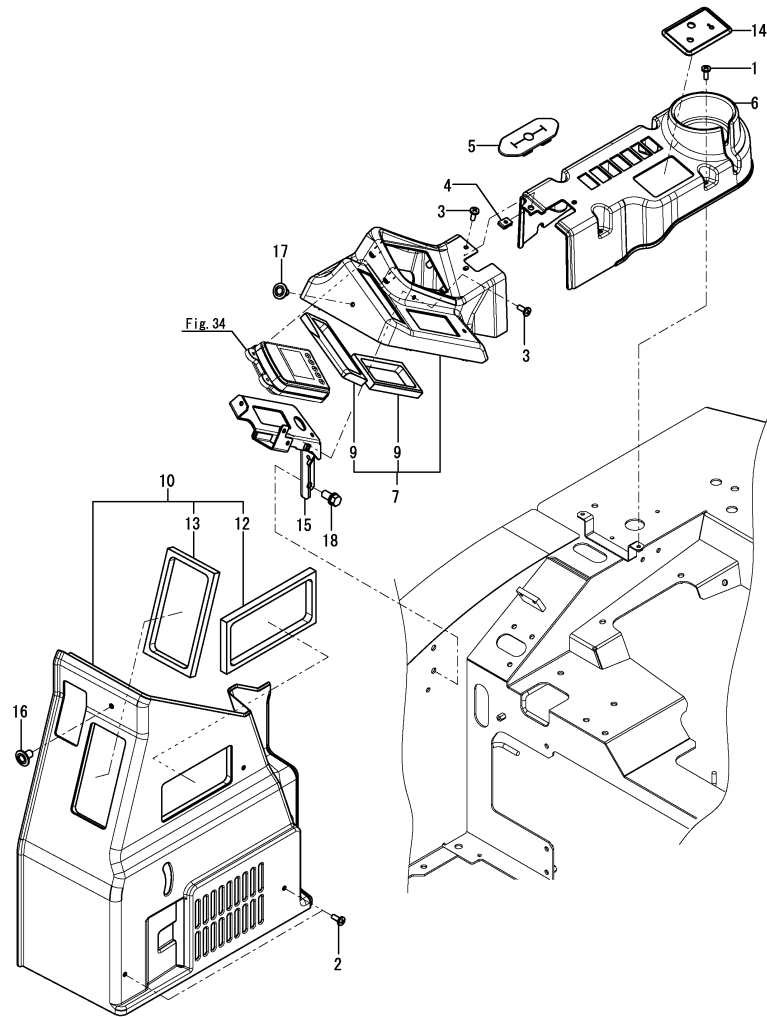
Remarks

- (1)Color = WORM GRAY.
- (2)Color = DARK OLIVE GRAY.
- (3)Color = PANTONE 425C.
- (4)Color = NAVY GRAY.

Fig.82. COVER(MONITOR)(CABIN)(AIR CONDITIONER SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172137-46210	SCREW, BIND		4						
2	1	172137-46210	SCREW, BIND		2						
3	1	172137-46210	SCREW, BIND		2						
4	1	198071-61890	NUT, SPEED M6		1						
5	1	172B03-63050	GROMMET, BRADE		1						
6	1	172B03-63200	COVER, SWITCH C		1						3
6-1	1	172B03-63700	COVER, SWITCH C D		1					S	5
		(B=MAF001)									
7	1	172B03-63250	COVER ASSY, PANEL C		1						3
7-1	1	172B03-63750	COVER ASSY, PANEL D		1					S	5
		(B=MAF001)									
9	2	172B03-63290	SEAL, DUCT UPPER		2						
10	1	172B03-63300	COVER ASSY, AC		1						1
10-1	1	172B03-63650	COVER ASSY, AC D		1					S	1
		(B=MAF001)									
12	2	172B03-63320	SEAL, DUCT SIDE		1						
13	2	1A7470-87320	SEAL, DUCT SIDE		1						
13A	1	172437-03302	LABEL, MANUAL		1						2
14	1	172B03-63340	PANEL, AC		1						3
14-1	1	172B03-63670	PANEL, AC D		1					S	5
		(B=MAF001)									
15	1	172B03-63500	STAY ASSY, PANEL		1						
15-1	1	172B03-63501	STAY ASSY, PANEL		1						N
		(B=M60898)									
16	1	1A8110-84210	RIVET, PUSH		2						4
16-1	1	1A8060-84280	RIVET, PUSH		2					S	6
		(B=MAF001)									
17	1	1A8110-84210	RIVET, PUSH		2						4
17-1	1	1A8060-84280	RIVET, PUSH		2					S	6
		(B=MAF001)									
18	1	26013-100202	BOLT, M10X 20		2						

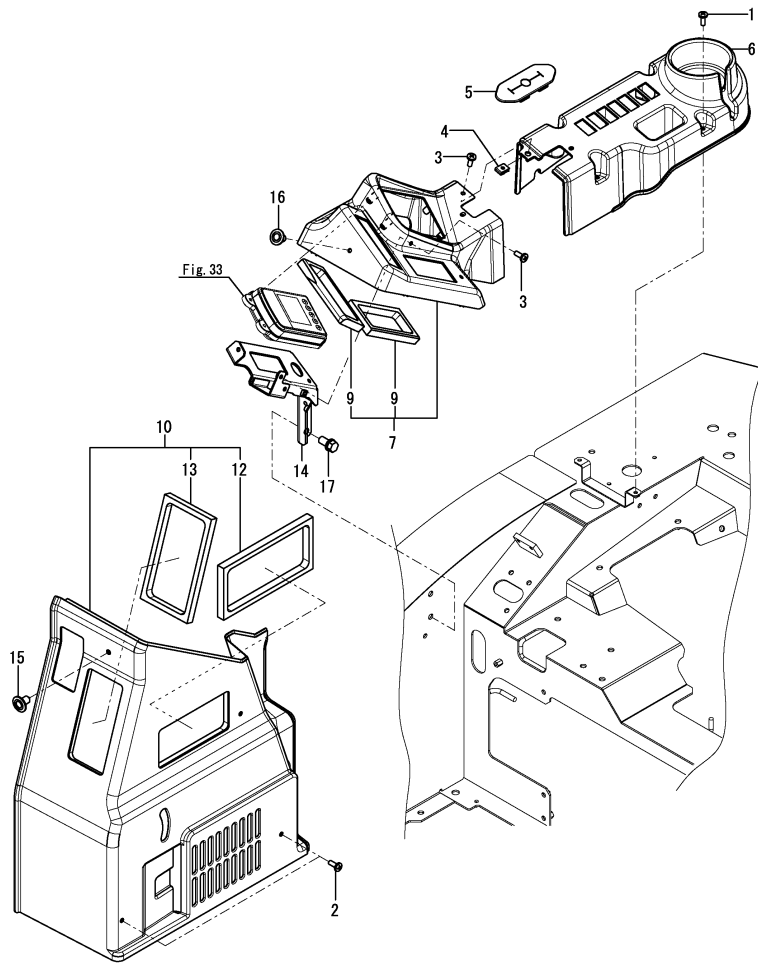
Remarks

- (1) Attach the No.13A label to this part.
- No.10 : Color = DARK OLIVE GRAY.
- No.10-1 : Color = NAVY GRAY.
- (2) Label is not illustrated.
- (3) Color = WARM GARY.
- (4) Color = LIGHT GRAY.
- (5) Color = PANTONE 425C.
- (6) Color = BLACK.

Fig.83. COVER(MONITOR)(CABIN)(HEATER SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172137-46210	SCREW, BIND		4						
2	1	172137-46210	SCREW, BIND		2						
3	1	172137-46210	SCREW, BIND		2						
4	1	198071-61890	NUT, SPEED M6		1						
5	1	172B03-63050	GROMMET, BRADE		1						
6	1	172B03-63210	COVER, SWITCH		1						3
6-1	1	172B03-63710	COVER, SWITCH P D		1					S	5
		(B=MAF001)									
7	1	172B03-63250	COVER ASSY, PANEL C		1						3
7-1	1	172B03-63750	COVER ASSY, PANEL D		1					S	5
		(B=MAF001)									
9	2	172B03-63290	SEAL, DUCT UPPER		2						
10	1	172B03-63300	COVER ASSY, AC		1						1
10-1	1	172B03-63650	COVER ASSY, AC D		1					S	1
		(B=MAF001)									
12	2	172B03-63320	SEAL, DUCT SIDE		1						
13	2	1A7470-87320	SEAL, DUCT SIDE		1						
13A	1	172437-03302	LABEL, MANUAL		1						2
14	1	172B03-63500	STAY ASSY, PANEL		1						
14-1	1	172B03-63501	STAY ASSY, PANEL		1						N
		(B=M60898)									
15	1	1A8110-84210	RIVET, PUSH		2						4
15-1	1	1A8060-84280	RIVET, PUSH		2					S	6
		(B=MAF001)									
16	1	1A8110-84210	RIVET, PUSH		2						4
16-1	1	1A8060-84280	RIVET, PUSH		2					S	6
		(B=MAF001)									
17	1	26013-100202	BOLT, M10X 20		2						

Remarks

(1)Attach the No.13A label to this part.

No.10 : Color = DARK OLIVE GRAY.

No.10-1 : Color = NAVY GRAY.

(2)Label is not illustrated.

(3)Color = WARM GARY.

(4)Color = LIGHT GRAY.

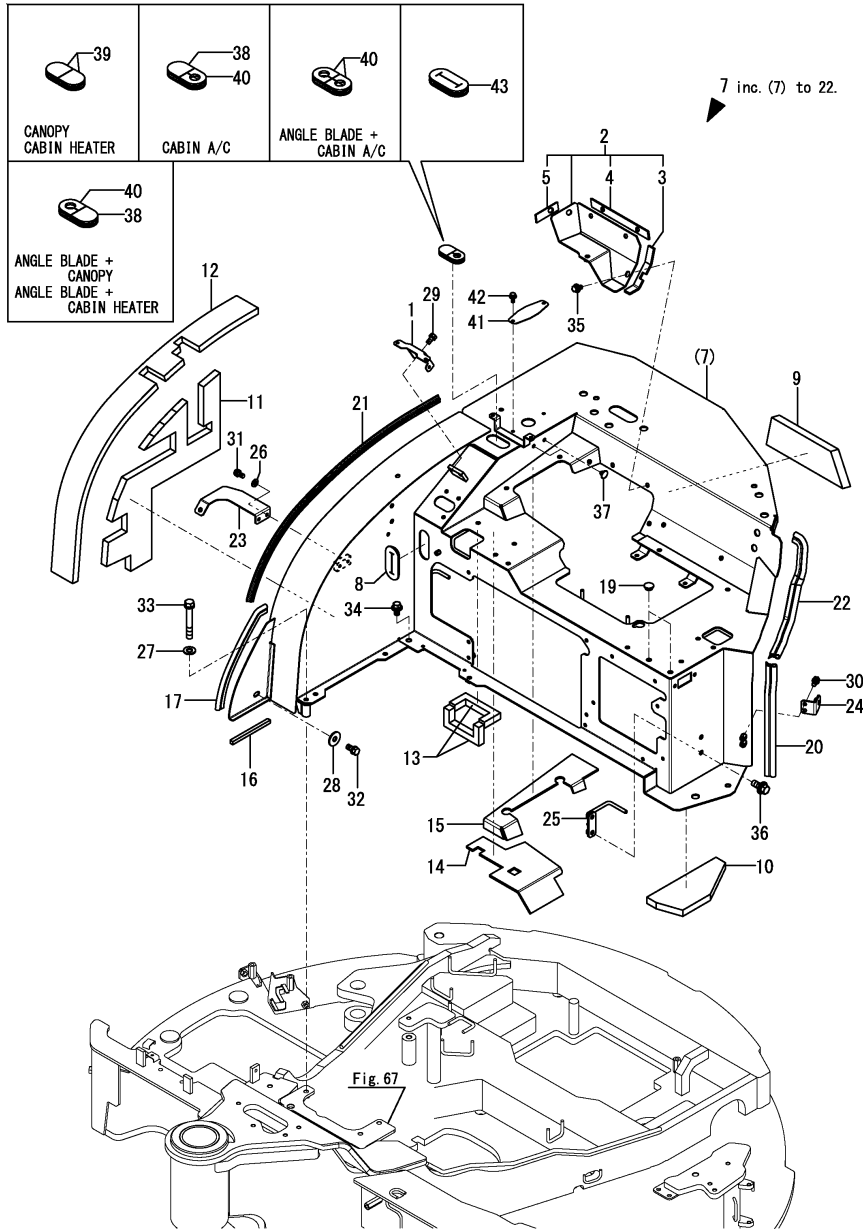
(5)Color = PANTONE 425C.

(6)Color = BLACK.

Fig.84. SEAT MOUNT

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-63400	STAY ASSY, COVER	1	1						
2	1	172B04-64110	COVER ASSY, REAR	1	1						
3	2	172B04-64120	SEAL, COVER A	1	1						
4	2	172B04-64130	SEAL, COVER B	1	1						
5	2	172B04-64140	SEAL, COVER C	1	1						
7	1	172B04-64200	MOUNT ASSY, SEAT	1	1						1
7-1	1	172B04-64201	MOUNT ASSY, SEAT	1	1						N 1
		(A=M6F740) (B=M6F740)									
8	2	172B03-63450	GROMMET, CABLE	1	1						
9	2	172B05-64010	SPONGE, REAR	1	1						
10	2	172B05-64020	SPONGE, L	1	1						
11	2	172B05-64030	SPONGE, SIDE	1	1						
12	2	172B05-64040	SPONGE, UPPER	1	1						
13	2	172B05-64050	SPONGE, PARTITION	2	2						
14	2	172B05-64060	SHEET, INSULATION F	1	1						
15	2	172B05-64070	SHEET, INSULATION R	1	1						
16	2	172B05-64080	SEAL, 10X10X140	1	1						
17	2	172B05-64090	SEAL, 310	1	1						
19	2	172187-64900	PLUG	2	2						
20	2	172141-65330	RUBBER, R	1	1						
21	2	172183-65530	RUBBER, SEAL 815	1	1						
22	2	172164-66640	RUBBER, SEAL 400	1	1						
22A	1	172437-03302	LABEL, MANUAL	1							2
23	1	172B04-64380	STAY ASSY, BONNET B	1	1						
24	1	172B03-64450	STAY ASSY, BONNET L	1	1						
25	1	172B03-78050	GUIDE ASSY, HOSE	1	1						
26	1	22137-080000	WASHER, 8	2	2						
27	1	22137-100000	WASHER, 10	1	1						
28	1	22157-100000	WASHER, 10	1	1						
29	1	26013-080162	BOLT, M8X 16	2	2						
30	1	26013-080162	BOLT, M8X 16	2	2						
31	1	26013-080162	BOLT, M8X 16	2	2						
32	1	26013-100202	BOLT, M10X 20	1	1						
33	1	26013-100702	BOLT, M10X 70	1	1						
34	1	26014-100202	BOLT, M10X 20	1	1						
35	1	26014-100202	BOLT, M10X 20	4	4						
36	1	26014-100252	BOLT, M10X 25	2	2						
37	1	172444-17660	CLIP, TREE 8	2	2						
38	1	172165-62830	GROMMET	1	1						Z
		(A=MAG993) (B=MAG993)									
39	1	172165-62830	GROMMET	2	2						
40	1	172491-62830	GROMMET	1	1						Z
		(A=MAG993) (B=MAG993)									
41	1	172B03-64990	PLATE, COVER	1	1						
42	1	26014-060162	BOLT, M6X 16	2	2						
43	1	172B03-62860	GROMMET	1	1						W
		(A=MAG993) (B=MAG993)									

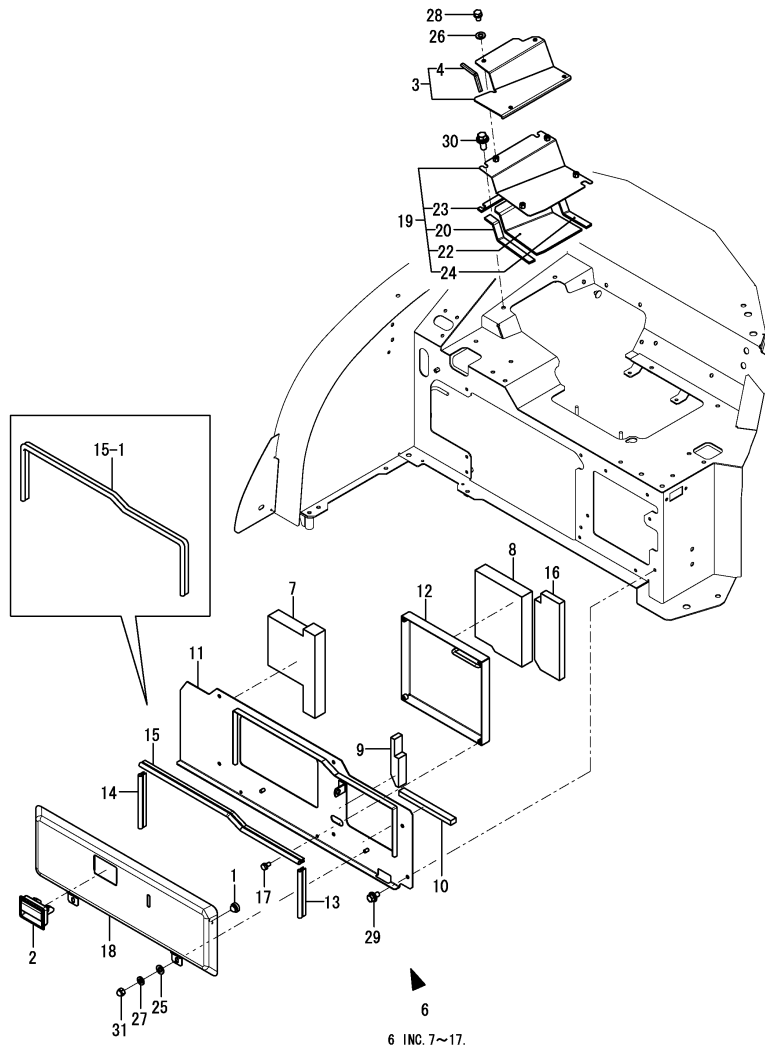
Remarks

- (1)Canopspecification. : Attach the No.22A label to this part.
- (2)Label is not illustrated.

Fig.85. COVER(SEAT MOUNT)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1N1730-61190	RUBBER, CONTACT	1	1						
2	1	172187-61421	HANDLE, LOCK	1	1						4
2-1	1	172B02-69040	HANDLE, LOCK BLACK	1	1						S 5
(A=MAF001) (B=MAF001)											
3	1	172B04-61650	PLATE ASSY, LABEL	1	1						1
4	2	172458-18850	PROTECTOR, 105	1	1						
5A	1	172437-03312	LABEL, SLOPE	1	1						3
5B	1	172437-03471	LABEL, LEVER LOCK US	1	1						3
6	1	172B04-64500	COVER ASSY, MANUAL A	1	1						
7	2	172B04-64070	SPONGE, COVER A	1	1						
8	2	172B04-64080	SPONGE, COVER B	1	1						
9	2	172B04-64090	SEAL, COVER M	1	1						
10	2	172B04-64100	SEAL, 200	1	1						
11	2	172B04-64510	COVER ASSY, MANUAL A	1	1						
12	2	172B03-64570	BOX ASSY, MANUAL	1	1						
13	2	172B03-64680	SEAL, 155	1	1						Z
(A=M60582) (B=M60582)											
14	2	172B03-64690	SEAL, 175	1	1						Z
(A=M60582) (B=M60582)											
15	2	172A64-64910	SEAL, 600	1	1						
15-1	2	172458-65070	SEAL, 945	1	1						N
(A=M60582) (B=M60582)											
16	2	172B04-64990	SPONGE, COVER C	1	1						
17	2	26013-060122	BOLT, M6X 12	4	4						
18	1	172B03-64601	COVER ASSY, MANUAL B	1	1						2
18A	1	172472-03141	LABEL, SUPPORT	1	1						3
18B	1	172B03-03410	LABEL, SEAT TILT UP	1	1						3
18C	1	172437-03432	LABEL, STEERING		1						3
18D	1	172437-03601	LABEL, 2WAY US	1	1						3
19	1	172B04-64650	COVER ASSY, ENGINE	1	1						
20	2	172458-63650	SEAL, SPONGE E	1	1						
22	2	172B04-64670	SHEET, INSULATION	1	1						
23	2	172B04-64680	SEAL, ENGINE COVER	1	1						
24	2	172B04-64690	SEAL, 220	1	1						
25	1	22137-080000	WASHER, 8	2	2						
26	1	22137-080000	WASHER, 8	4	4						
27	1	22217-080000	WASHER, SPRING 8	2	2						
28	1	26013-080122	BOLT, M8X 12	4	4						
29	1	26014-080162	BOLT, M8X 16	6	6						
30	1	26014-100252	BOLT, M10X 25	2	2						
30-1	1	26014-100202	BOLT, M10X 20	2	2						N
(A=*2014.03.) (B=*2014.03.)											
31	1	26657-080002	NUT, CAP M8	2	2						

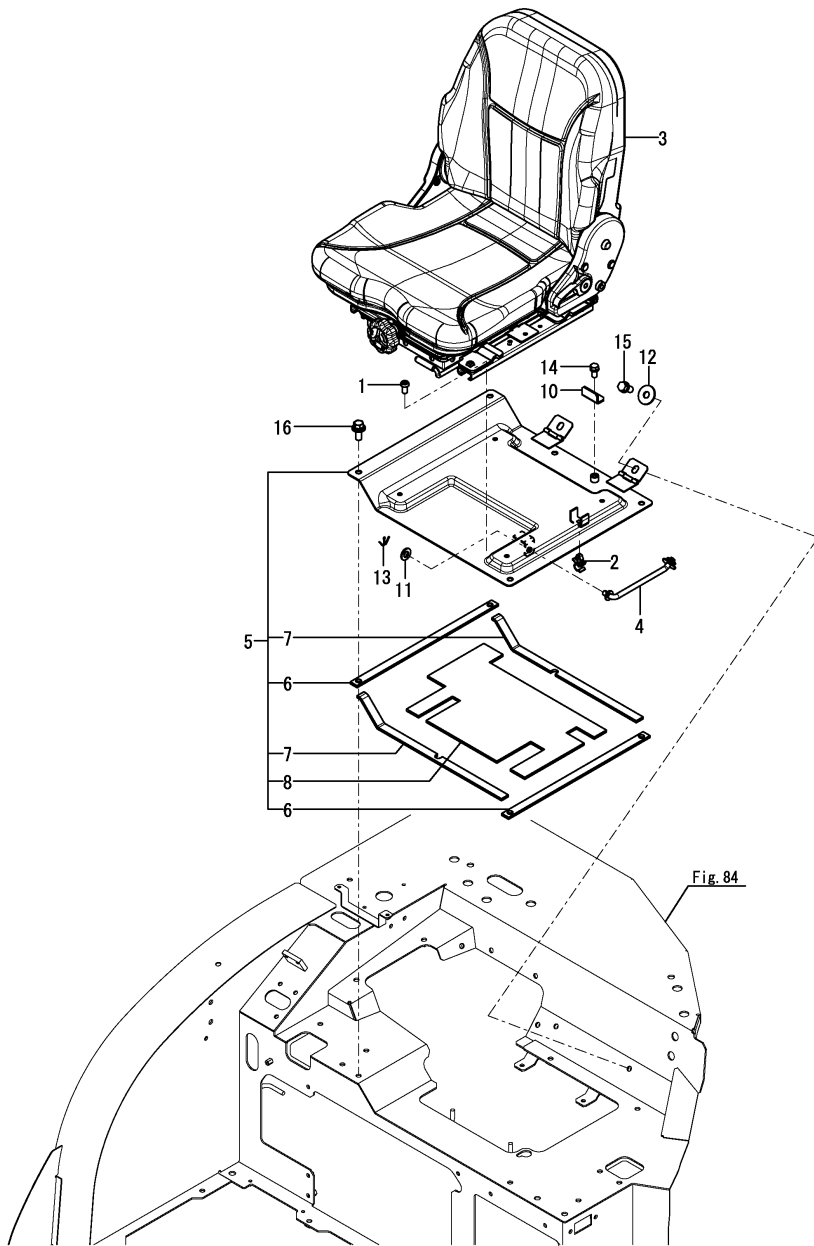
Remarks

- (1) Attach the No.5A & 5B label to this part.
- (2) Please use this part with following labels at the same time.  
 Canopy specification. : No.18A, 18B & 18D.  
 Cabin specification. : No.18A, 18B, 18C & 18D.
- (3) Label is not illustrated.
- (4) Color = DARK OLIVE GRAY.
- (5) Color = BLACK.

Fig.86. SEAT

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172455-61710	BOLT, BUTTON 8X16	4	4						
2	1	1A7610-62250	HOLDER, ROD 10	1	1						
3	1	172B02-64800	SEAT ASSY, SUS	1	1						1
4	1	172B03-64831	ROD ASSY, STOPPER	1	1						
5	1	172B04-64850	PLATE ASSY, SEAT SUS	1	1						
6	2	172B04-64010	SEAL, SEAT A	2	2						
7	2	172B03-64020	SEAL, SEAT	2	2						
8	2	172B04-64030	SHEET, INSULATION	1	1						
10	1	172B03-64960	PLATE, STOPPER	1	1						
11	1	22137-100000	WASHER, 10	1	1						
12	1	22157-100000	WASHER, 10	2	2						
13	1	22417-200200	PIN, COTTER 2.0X20	1	1						
14	1	26013-080162	BOLT, M8X 16	1	1						
15	1	26013-100202	BOLT, M10X 20	2	2						
16	1	26014-100252	BOLT, M10X 25	5	5						

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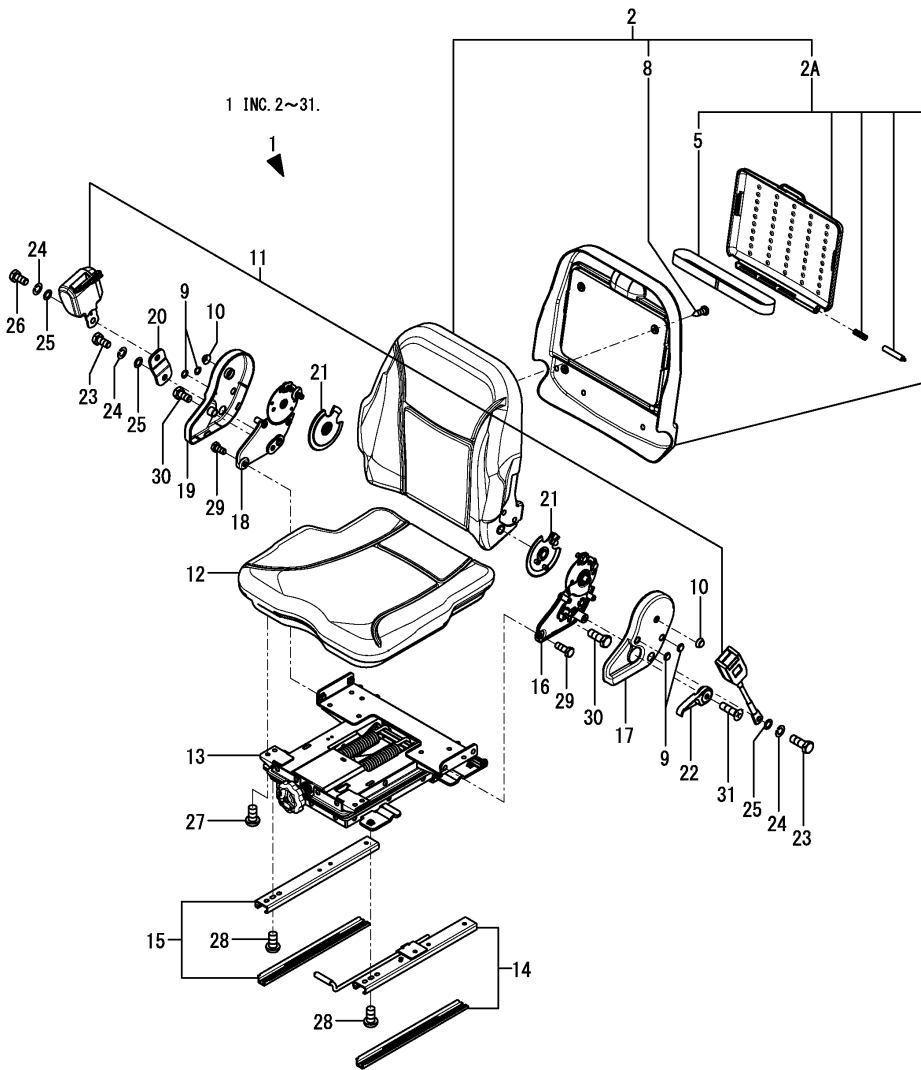
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Remarks  
 (1) Inner parts are shown in Fig.87.

Fig.87. SEAT(INNER PARTS)



(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

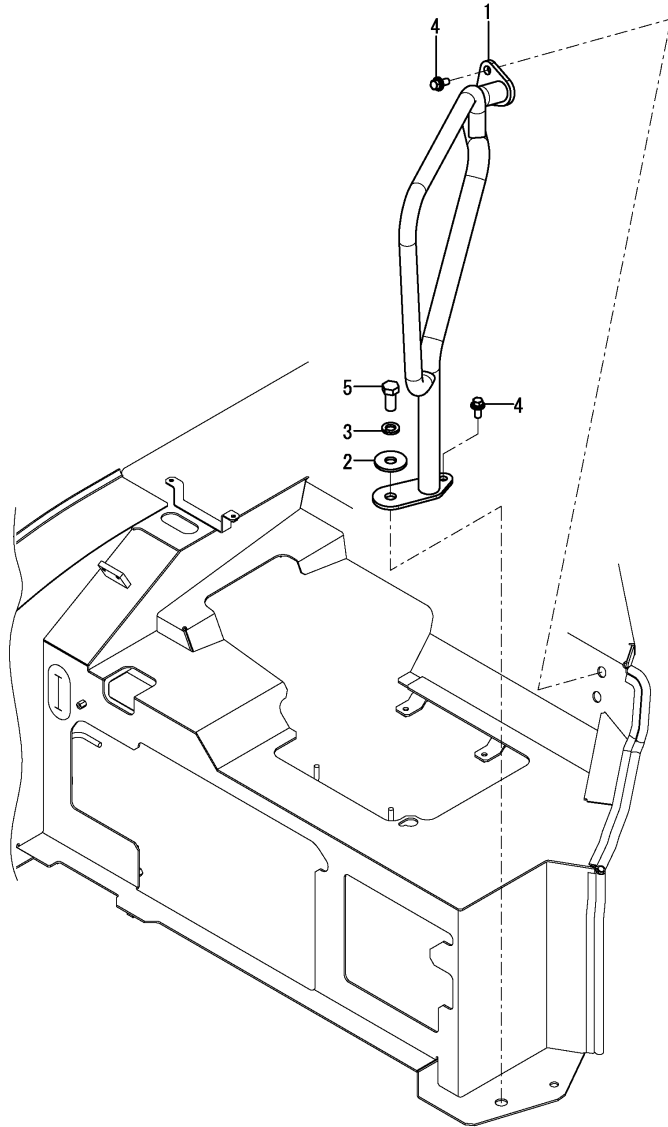
(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B02-64800	SEAT ASSY, SUS	1	1						
2	2	172B02-64210	SEAT ASSY, BACK	1	1						
2A	3	172B02-64270	BOX ASSY, MANUAL	1	1						W
5	4	172A89-64950	BAND	1	1						
8	3	22859-500160	SCREW, 5X16	4	4						
8-1	3	22859-500200	SCREW, 5.0 X 20	4	4						N
9	2	172B02-64250	CAP, B	4	4						
10	2	172B02-64260	CAP, C	2	2						
11	2	172A89-64740	SEATBELT ASSY	1	1						
12	2	172A89-64780	SEAT, CUSHION	1	1						
13	2	172A89-64790	SEAT, SPRING	1	1						
14	2	172A89-64800	RAIL ASSY, TL	1	1						
15	2	172A89-64810	RAIL ASSY, TR	1	1						
16	2	172A89-64820	HINGE ASSY	1	1						
17	2	172A89-64830	COVER	1	1						
18	2	172A89-64840	HINGE ASSY	1	1						
19	2	172A89-64850	COVER	1	1						
20	2	172A89-64860	BRACKET ASSY	1	1						
21	2	172A89-64870	COVER	2	2						
22	2	172A89-64880	LEVER	1	1						
23	2	172A89-64890	BOLT	2	2						
24	2	172A89-64900	SPRING	3	3						
25	2	172A89-64910	WASHER	3	3						
26	2	172A89-64920	BOLT	1	1						
27	2	26106-080162	BOLT, M8X 16 PLATED	4	4						
28	2	26106-080162	BOLT, M8X 16 PLATED	4	4						
29	2	26106-100162	BOLT, M10X 16 PLATED	6	6						
30	2	26106-100252	BOLT, M10X 25 PLATED	2	2						
31	2	26559-050202	SCREW, M5X20	1	1						

Fig.88. HANDRAIL(LEFT)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-64700	HANDRAIL ASSY, L	1							
2	1	22157-160000	WASHER, 16	1							
3	1	22217-160000	WASHER, SPRING 16	1							
4	1	26014-100252	BOLT, M10X 25	3							
5	1	26116-160352	BOLT, M16X 35 PLATED	1							



Fig.89. HANDRAIL(RIGHT) (QUICK COUPLER SPEC.)

(A)=VIO55-6A P(US)  
(B)=VIO55-6A C(US)  
(C)=

(D)=  
(E)=  
(F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-17990	COVER, CONNECTOR	1							
2	1	172137-46210	SCREW, BIND	2							
3	1	172B03-64780	HANDRAIL ASSY, R-Q	1							
4	1	172122-79940	CLIP, HOSE C	1							
5	1	26014-100252	BOLT, M10X 25	2							

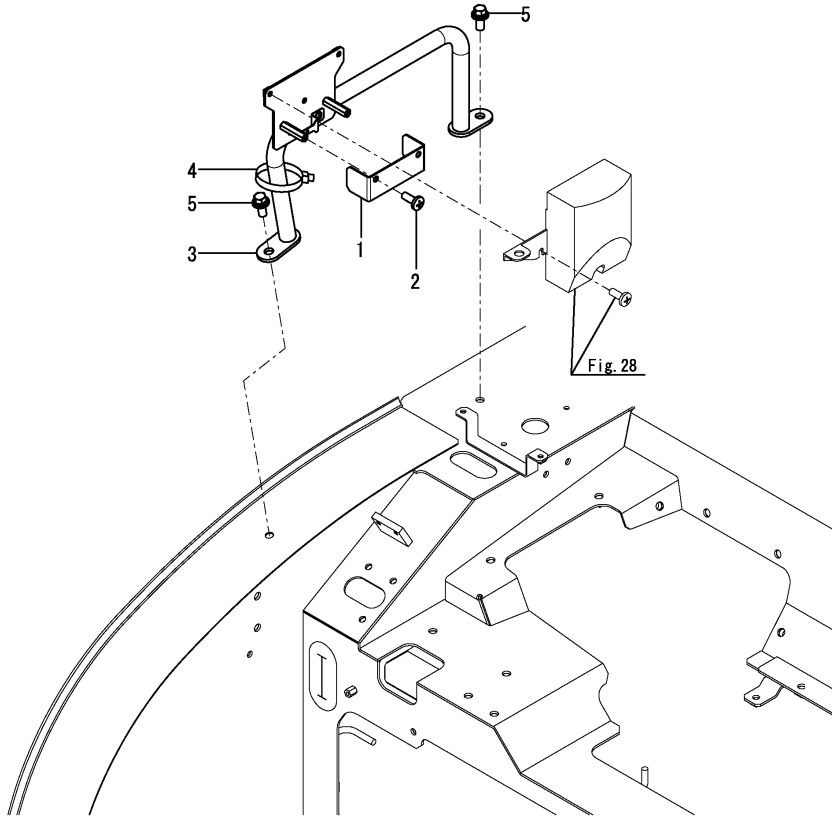
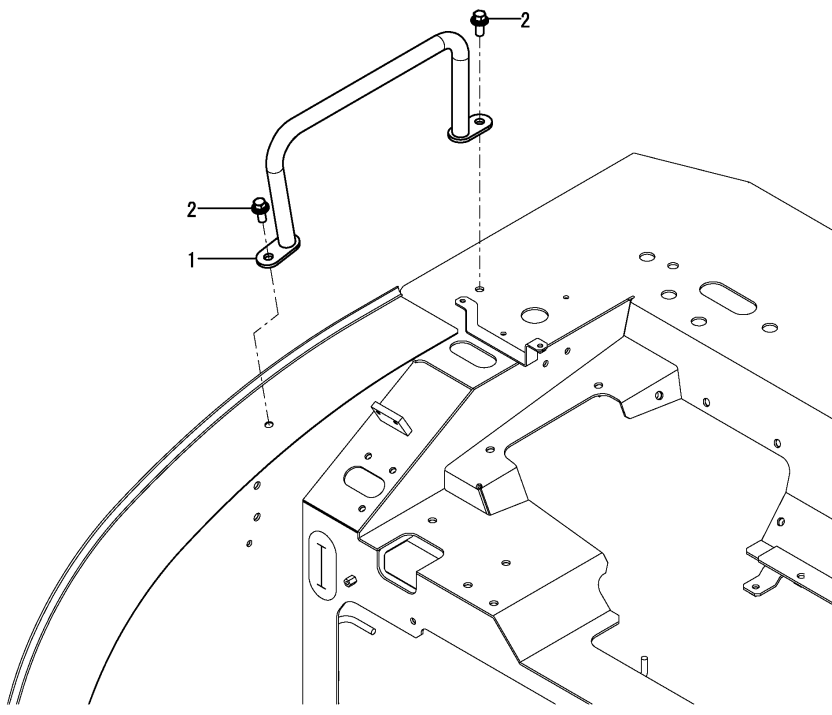


Fig.172. (89A)HANDRAIL(RIGHT)(STANDARD SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-64750	HANDRAIL ASSY, R	1							
2	1	26014-100252	BOLT, M10X 25	2							

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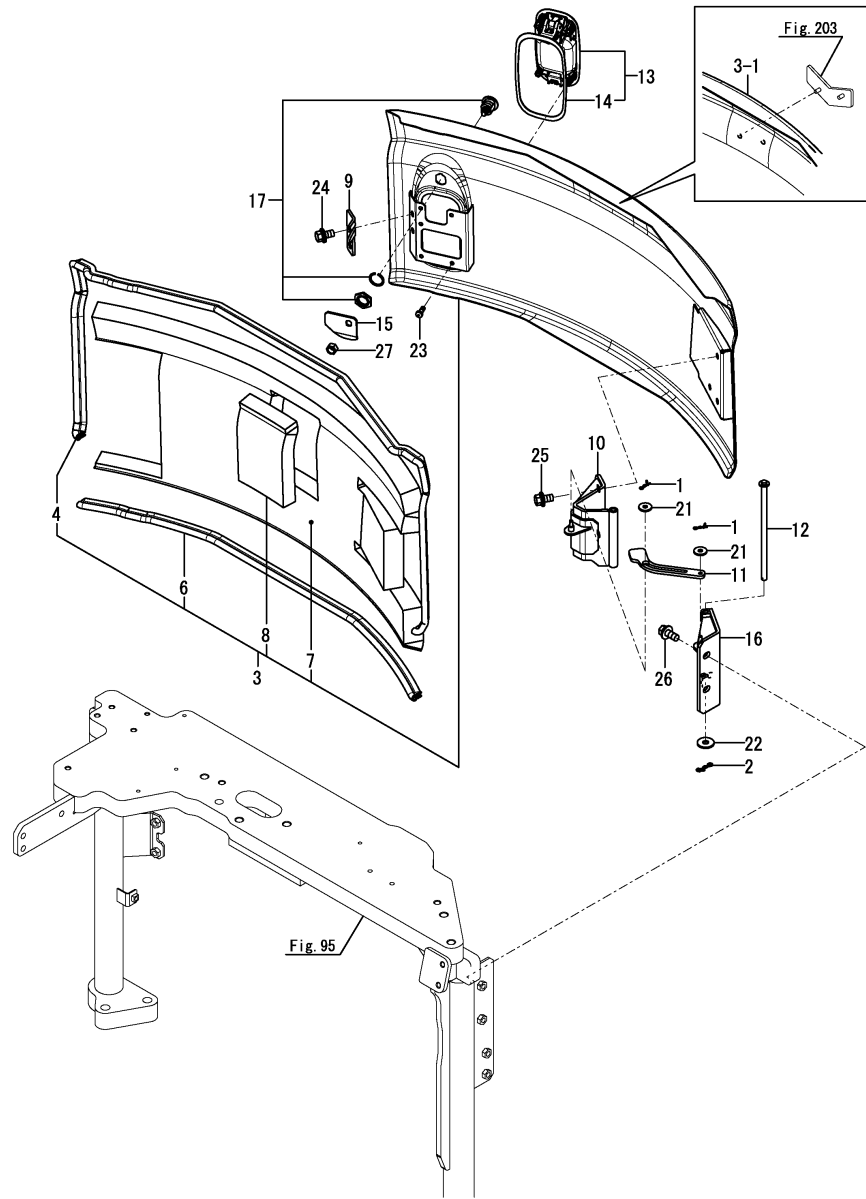
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Fig.90. BONNET(REAR)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1C6281-52310	PIN, SNAP 6	2	2						
2	1	1C6281-52320	PIN, SNAP 8	1	1						
3	1	172B04-65100	BONNET ASSY, A	1	1						1
3-1	1	172B05-65100 (A=MAF001) (B=MAF001)	BONNET ASSY, A-FY	1	1						S 1
3-2	1	172B05-65100-1 (A=*2020.04) (B=*2020.04)	BONNET ASSY, A-FY	1	1						W 1
4	2	172A46-13780	SEAL, 1800	1	1						
6	2	172B04-65190	SEAL, 980	1	1						
7	2	172B04-65340	SPONGE, BONNET A A	1	1						
8	2	172B04-65350	SPONGE, BONNET A B	1	1						
8A	1	172437-03381	LABEL, SWING AREA	1	1						2
8B	1	172437-03402	LABEL, ENGINE COVER	1	1						2
8C	1	172A36-03411	LABEL, ENGINE ROOM	1	1						2
9	1	172B03-65170	GUIDE, BONNET	1	1						
10	1	172B04-65201	HINGE ASSY, B	1	1						
11	1	172B04-65290	GUIDE, BONNET LOCK A	1	1						
12	1	172B04-65300	SHAFT ASSY, HINGE	1	1						
13	1	172B03-65310	HANDLE, LOCK	1	1						
14	2	172B02-65350	SEAL	1	1						
15	1	172B04-65390	PLATE, KEY LOCK	1	1						
16	1	172B04-65950	HINGE ASSY, A	1	1						
17	1	172B03-66170	CYLINDER ASSY, KEY	1	1						
21	1	22157-060000	WASHER, 6	2	2						
22	1	22157-080000	WASHER, 8	1	1						
23	1	22857-600160	SCREW, 6X16	4	4						
24	1	26014-100202	BOLT, M10X 20	2	2						
25	1	26014-100252	BOLT, M10X 25	2	2						
26	1	26014-100252	BOLT, M10X 25	2	2						
27	1	26347-100002	NUT, M10	1	1						

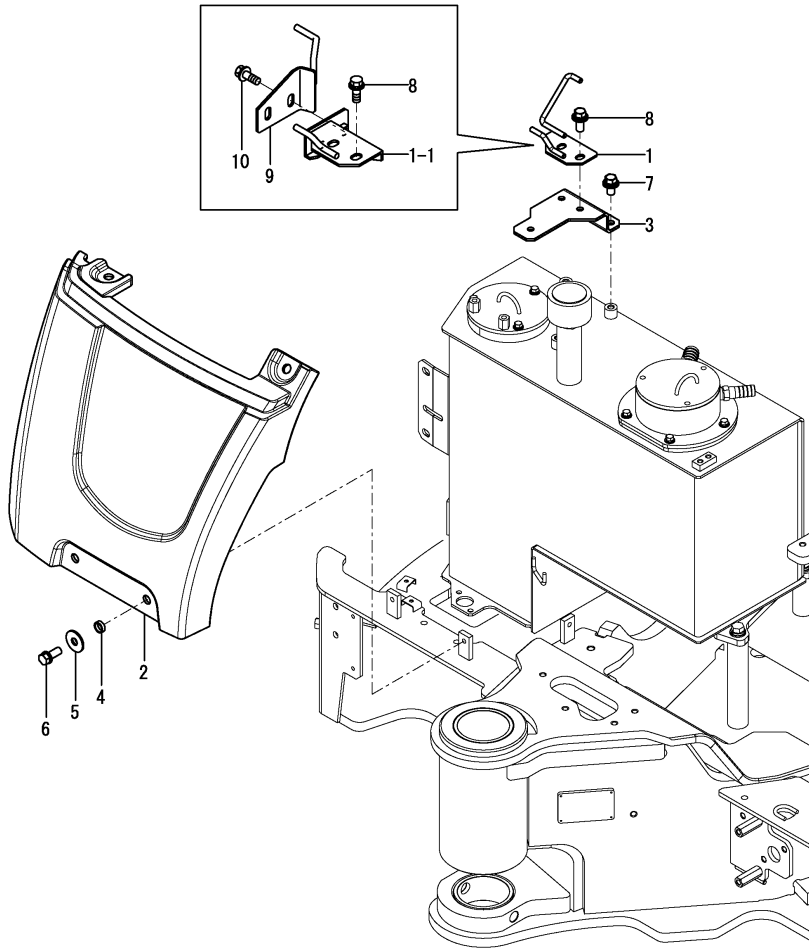
Remarks

- (1) Attach the No.8A, 8B & 8C label to this part.
- (2) Label is not illustrated.

Fig.91. BONNET(FRONT)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-61850	LOCK ASSY, COVER B	1	1						
1-1	1	172B04-61851	LOCK ASSY, COVER B	1	1						S 1
		(A=*2013.10) (B=*2013.10)									
2	1	172B04-65410	BONNET, B	1	1						
3	1	172B04-65450	STAY ASSY, BONNET B	1	1						
4	1	172A47-65550	COLLAR, 13X16X5	4	4						
5	1	22157-100000	WASHER, 10	4	4						
6	1	26013-100252	BOLT, M10X 25	4	4						
7	1	26014-100202	BOLT, M10X 20	2	2						
8	1	26014-100252	BOLT, M10X 25	2	2						
9	1	172B04-61600	LOCK ASSY, KEY	1	1						W
		(A=*2013.10) (B=*2013.10)									
10	1	26014-100252	BOLT, M10X 25	2	2						W
		(A=*2013.10) (B=*2013.10)									

Remarks

(1)No.9, 10 & Fig.70 No.4-1 interchangeable by set.

Fig.92. BONNET(LEFT)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-65600	BONNET ASSY, L	1	1						
1-1	1	172B04-65600-1	BONNET ASSY, L	1	1						W
		(A=*2020.04) (B=*2020.04)									
2	2	172186-13660	RUBBER, SEAL 320	1	1						
4	2	172B04-65650	SEAL, 290	1	1						
5	2	172B04-65670	SPONGE, BONNET L A	1	1						
6	1	172B04-65700	STAY ASSY, L LOWER	1	1						
7	1	172B04-65730	STAY ASSY, L UPPER	1	1						
8	1	26014-100252	BOLT, M10X 25	3	3						
9	1	26014-100252	BOLT, M10X 25	2	2						
10	1	26014-100252	BOLT, M10X 25	2	2						

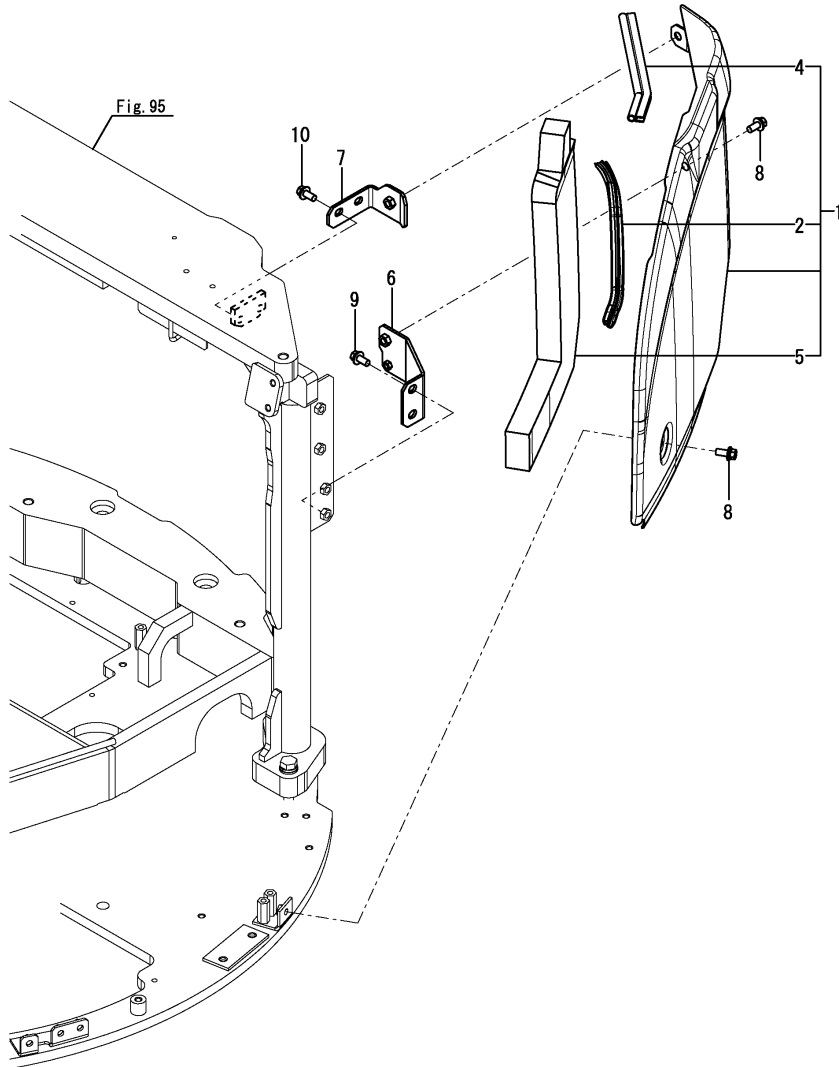
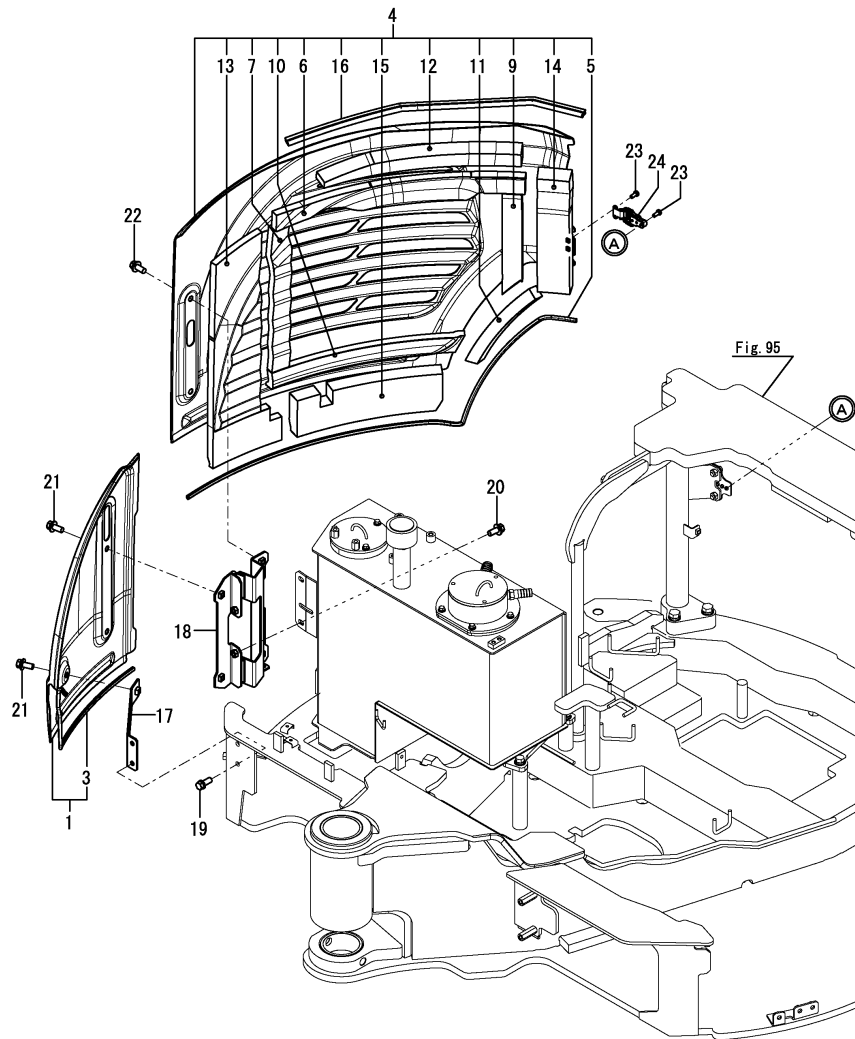


Fig.93. BONNET(RIGHT)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-65800	BONNET ASSY, FRONT R	1	1						
1-1	1	172B04-65800-1	BONNET ASSY, FRONT R	1	1						W
		(A=*2020.04) (B=*2020.04)									
3	2	172B05-65910	SEAL, 640	1	1						
4	1	172B04-65820	BONNET ASSY, REAR R	1	1						1
4-1	1	172B04-65820-1	BONNET ASSY, REAR R	1	1						W 1
		(A=*2020.04) (B=*2020.04)									
5	2	172538-61250	SEAL, 1250	1	1						
6	2	172B05-65810	SEAL, BONNET A R	1	1						
7	2	172B05-65820	SEAL, BONNET B R	1	1						
9	2	172B05-65830	SEAL, BONNET C R	1	1						
10	2	172B05-65840	SEAL, BONNET D R	1	1						
11	2	172B05-65851	SEAL, BONNET E R	1	1						
12	2	172B05-65860	SPONGE, BONNET R A	1	1						
13	2	172B05-65870	SPONGE, BONNET R B	1	1						
14	2	172B05-65880	SPONGE, BONNET R C	1	1						
15	2	172B05-65890	SPONGE, BONNET R D	1	1						
16	2	172B05-65930	SEAL, 765	1	1						
16A	1	172437-03322	LABEL, RESERVOIR US	1	1						2
17	1	172B04-65900	STAY ASSY, BONNET RF	1	1						
18	1	172B03-65950	HINGE ASSY, BONNET R	1	1						
19	1	26013-100252	BOLT, M10X 25	2	2						
20	1	26014-100252	BOLT, M10X 25	2	2						
21	1	26014-100252	BOLT, M10X 25	3	3						
22	1	26014-100252	BOLT, M10X 25	2	2						
23	1	26557-050122	SCREW, M5X12	5	5						
24	1	933171-18750	CLIP, CATCH	1	1						

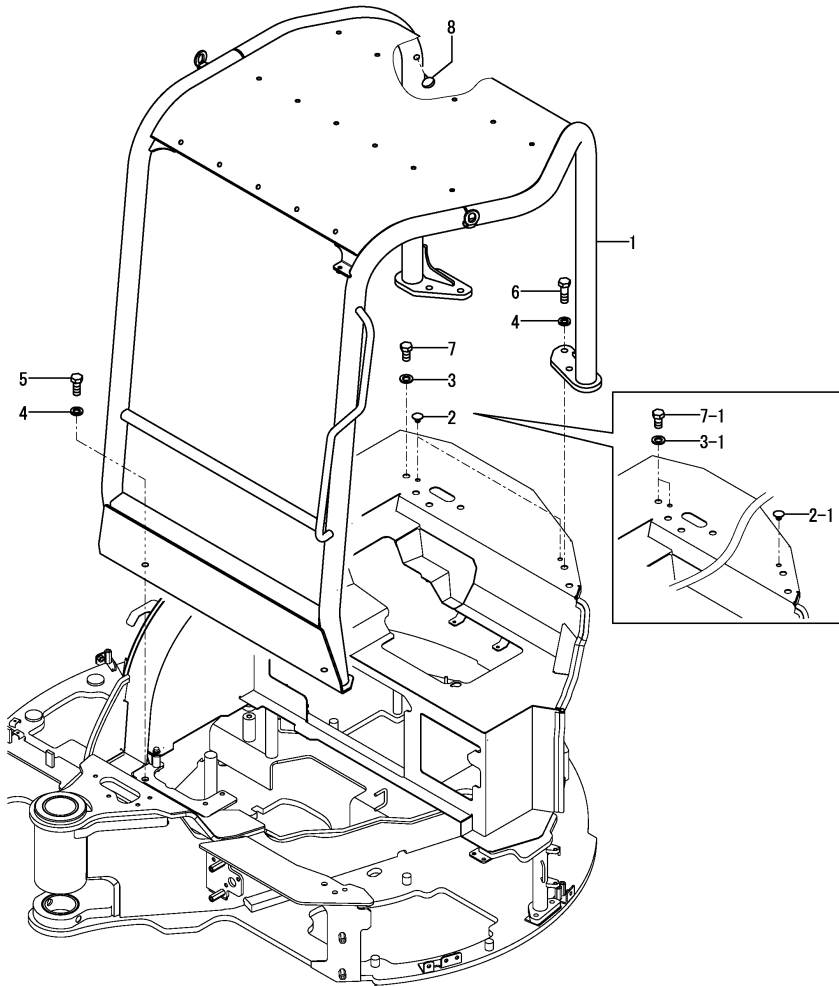
Remarks

- (1) Attach the No.16A label to this part.
- (2) Label is not illustrated.

Fig.94. CANOPY

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-66300	CANOPY ASSY, ROPS	1							1
1A	1	172472-03241	LABEL, PIN US	1							2
1B	1	172437-03343	LABEL, TRANSPORT	1							2
1C	1	172437-03372	LABEL, NEUTRAL	1							2
1D	1	172437-03432	LABEL, STEERING	1							2
1E	1	172437-03451	LABEL, SEAT BELT	1							2
1F	1	172B05-03480	LABEL, LIFT EX	1							2
1G	1	172437-03441	LABEL, ROPS US	1							2
1H	1	172B03-04400	LABEL, WARNING HITCH	1							2
1I	1	172B03-04410	LABEL, SAND US	1							2
1J	1	172A79-03220	LABEL, WARNING	1							2
1K	1	172B05-03680	LABEL, LIFT ANGLE	1							2
2	1	172176-68210	CLIP, TREE D25XL15	2							
2-1	1	172176-68210	CLIP, TREE D25XL15	1							K
(A=M6F740)											
3	1	22137-160000	WASHER, 16	1							
3-1	1	22137-160000	WASHER, 16	2							K
(A=M6F740)											
4	1	22217-160000	WASHER, SPRING 16	6							
5	1	26076-160402	BOLT, 10.916X 40	2							
6	1	26076-160502	BOLT, 10.916X 50	4							
7	1	26116-160302	BOLT, M16X 30 PLATED	1							
7-1	1	26116-160302	BOLT, M16X 30 PLATED	2							K
(A=M6F740)											
8	1	1E8080-78890	PLUG, 14	1							

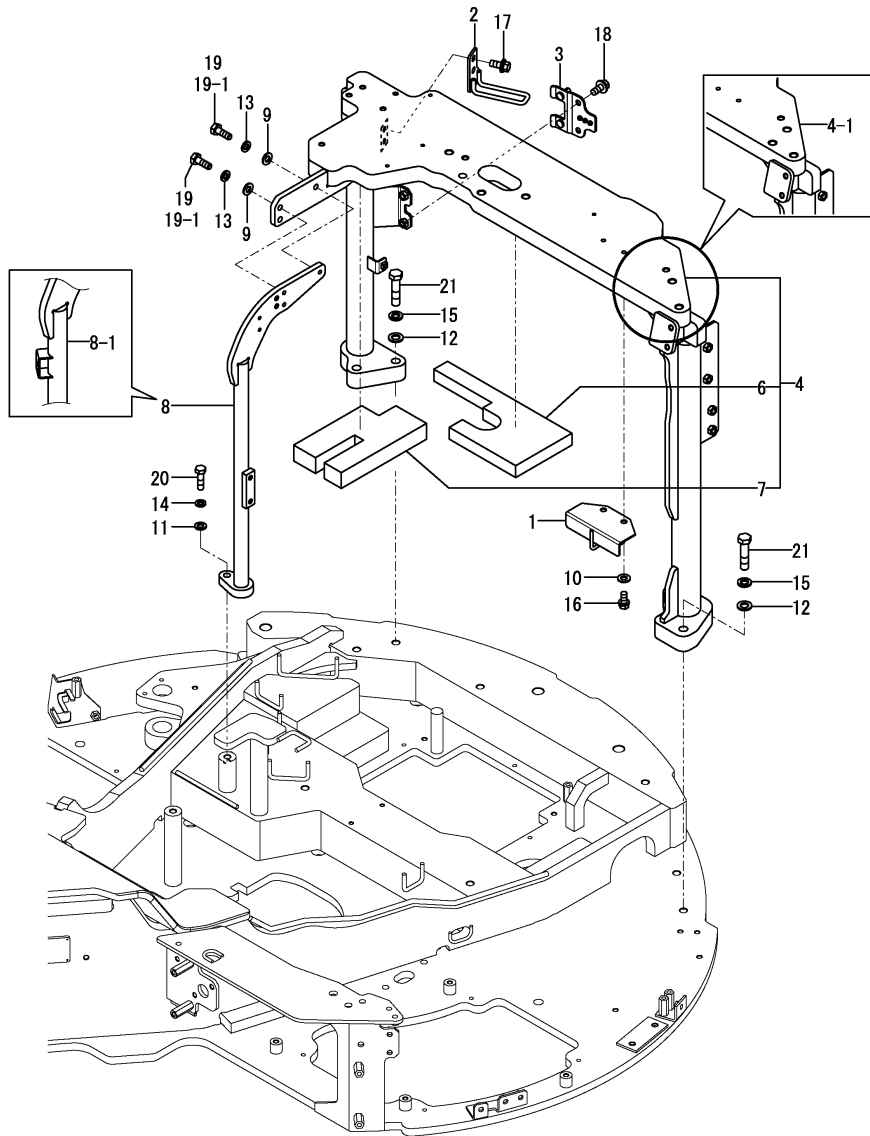
Remarks

- (1) Please use this part with following labels at the same time.  
 Standard specification : No.1A, 1B, 1C, 1D, 1E, 1F, 1G, 1H & 1I.  
 Angle blade specification : No.1A, 1B, 1C, 1D, 1E, 1G, 1H, 1I, 1J & 1K.
- (2) Label is not illustrated.

Fig.95. CANOPY MOUNT

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-17350	BRACKET ASSY, MOUNT	1	1						
2	1	172B03-65350	CATCH ASSY, BONNET A	1	1						
3	1	172B03-65920	BRACKET ASSY, R	1	1						
4	1	172B04-67500	MOUNT ASSY, CANOPY A	1	1						
4-1	1	172B04-67501	MOUNT ASSY, A CANOPY	1	1					S	1
		(A=M6F740) (B=M6F740)									
6	2	172B04-67780	SPONGE, MOUNT A	1	1						
7	2	172B04-67790	SPONGE, MOUNT B	1	1						
8	1	172B04-67810	MOUNT ASSY, B	1	1						
8-1	1	172B04-67811	MOUNT ASSY, B	1	1						S
		(A=M60531) (B=M60531)									
9	1	22137-100000	WASHER, 10	3	3						
10	1	22137-100000	WASHER, 10	2	2						
11	1	22137-120000	WASHER, 12	1	1						
12	1	22137-160000	WASHER, 16	4	4						
13	1	22217-100000	WASHER, SPRING 10	3	3						
14	1	22217-120000	WASHER, SPRING 12	1	1						
15	1	22217-160000	WASHER, SPRING 16	4	4						
16	1	26013-100202	BOLT, M10X 20	2	2						
17	1	26014-100252	BOLT, M10X 25	2	2						
18	1	26014-100252	BOLT, M10X 25	2	2						
19	1	26076-100302	BOLT, 10.910X 30	3	3						
19-1	1	26076-100352	BOLT, 10.910X 35	3	3						S
		(A=M6F740) (B=M6F740)									
20	1	26076-120452	BOLT, 10.912X 45	1	1						
21	1	26076-160702	BOLT, 10.916X 70	4	4						

Remarks

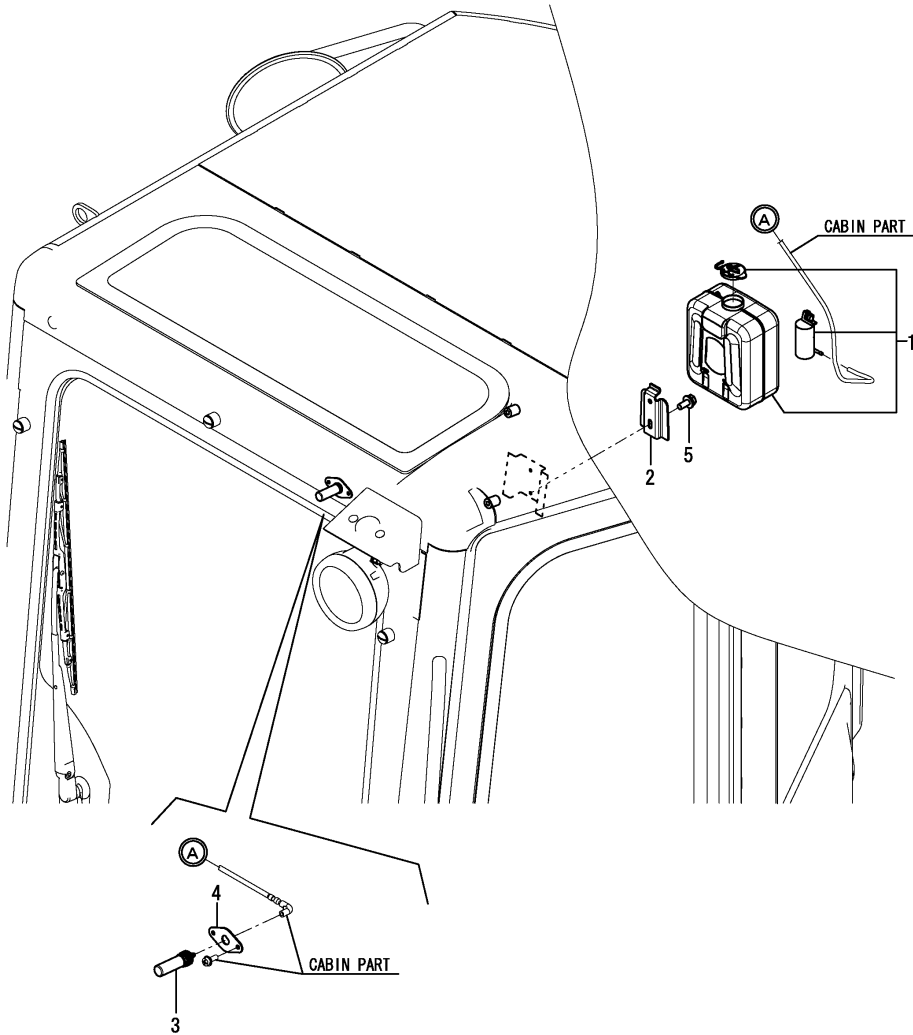
(1)Interchangeable by simultaneous replacement with No.19-1.



Fig.96. WINDOW WASHER

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



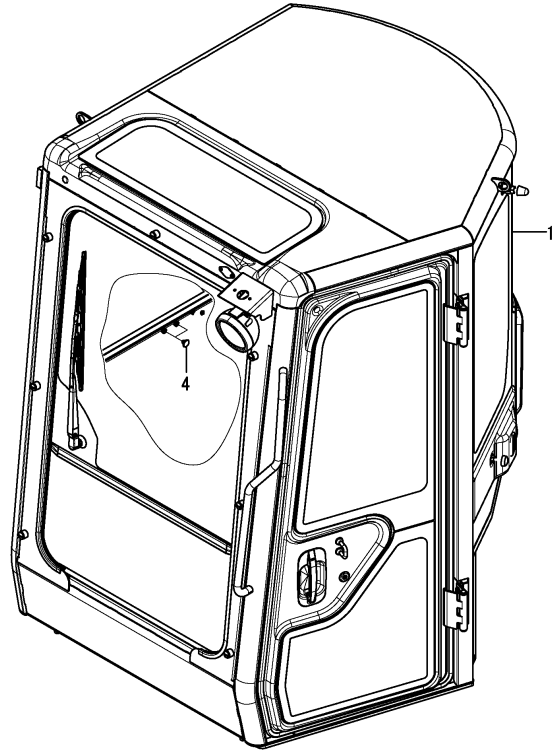
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172472-17611	TANK ASSY, WASHER		1						
2	1	120147-44810	BRACKET, SUB TANK		1						
3	1	172538-66510	NOZZLE, WASHER		1						
4	1	172B02-67910	PLATE, NOZZLE		1						
5	1	26014-060162	BOLT, M6X 16		2						

Fig.97. CABIN(ASSEMBLY)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

CABIN ASSY  
 Fig. 97 Ref. No. 1  
 INC. Fig. 98~105.



No.	Lev.	Parts No.	Description	Q'ty						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
1	1	172B02-68001	CABIN ASSY		1							1
1-1	1	172B02-68002 (B=*2014.06)	CABIN ASSY		1							R 1
3A	1	172437-03551	LABEL, WINDOW US		1							2
4	1	172444-17660	CLIP, TREE 8		2							3

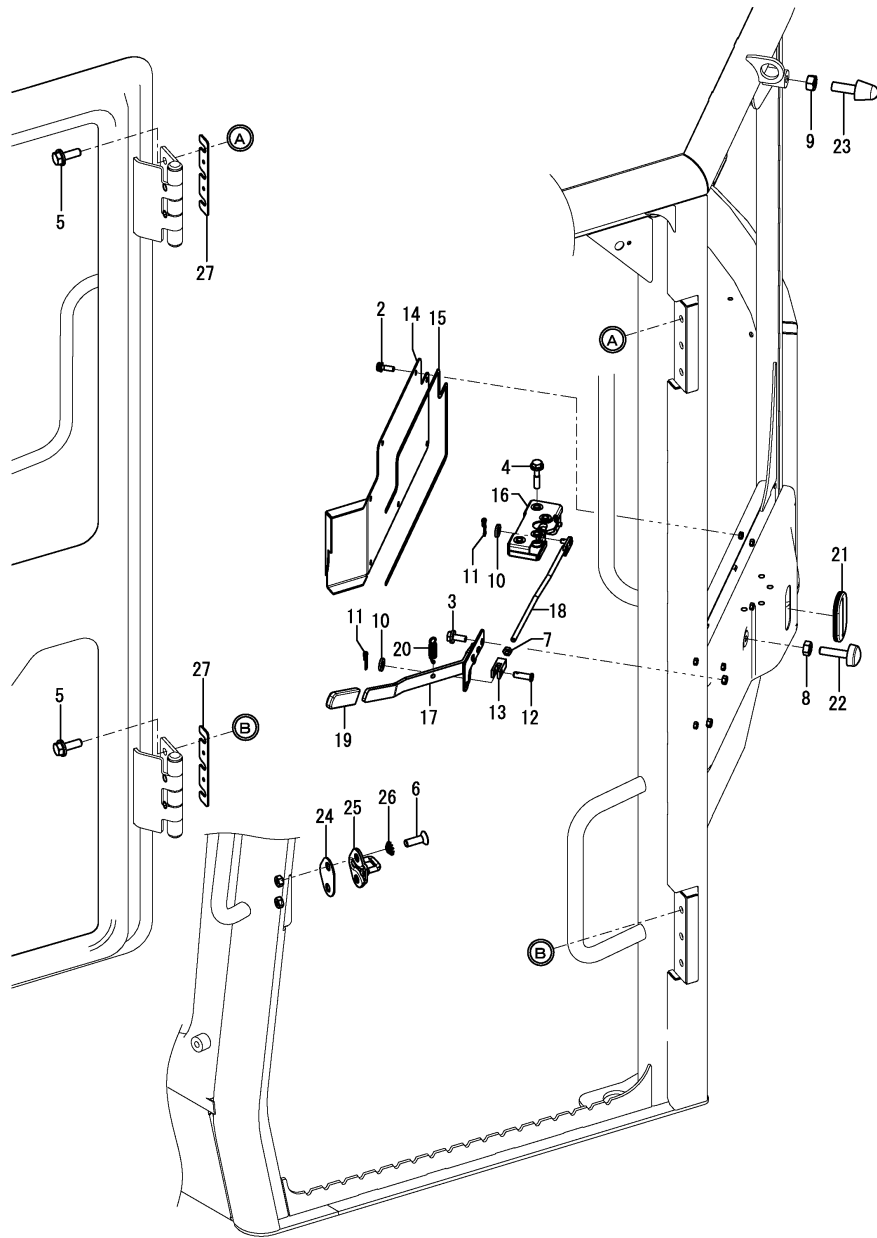
Remarks

- (1) Attach the No.3A label to this part.
- (2) Label is not illustrated.
- (3) Not applied for quick coupler specification.

Fig.98. CABIN DOOR(1)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
2	3	172B02-67100	SCREW, SEMS 5X16		7						
3	3	172B02-67160	BOLT, SEMS 6X16		2						
4	3	172B02-67180	BOLT, SEMS 6X30		4						
5	3	172B02-67210	BOLT, SEMS 8X20		6						
6	3	172B02-67390	SCREW, 8X25		2						
7	3	172B02-67410	NUT, M6		1						
8	3	172B02-67430	NUT, M10		1						
9	3	172B02-67440	NUT, M12		1						
10	3	172B02-67550	WASHER, 6		2						
11	3	172B02-67620	PIN, SNAP 6		2						
12	3	172B02-67670	PIN, FLAT HEAD 6X20		1						
13	3	172B02-67710	YOKE, 6		1						
14	3	172B02-69610	COVER, CABIN L		1						
15	3	172B02-69620	SEAL, COVER L		1						
16	3	172B02-69630	CATCH ASSY, DOOR		1						
17	3	172B02-69640	LEVER ASSY, DOOR		1						
18	3	172B02-69650	ROD ASSY, OPEN LOCK		1						
19	3	172B02-69660	COVER, LEVER		1						
20	3	172B02-69670	SPRING, LOCK LEVER		1						
21	3	172B02-69680	GROMMET, CATCH		1						
22	3	172B02-69690	STOPPER, DOOR		1						
23	3	172B02-69700	STOPPER, DOOR		1						
24	3	172B02-69850	SHIM, STRIKER DOOR		1						
25	3	172B02-69860	STRIKER, DOOR		1						
26	3	172B02-69870	WASHER, TOOTHED		2						
27	3	172B02-69970	SHIM, HINGE DOOR		2						

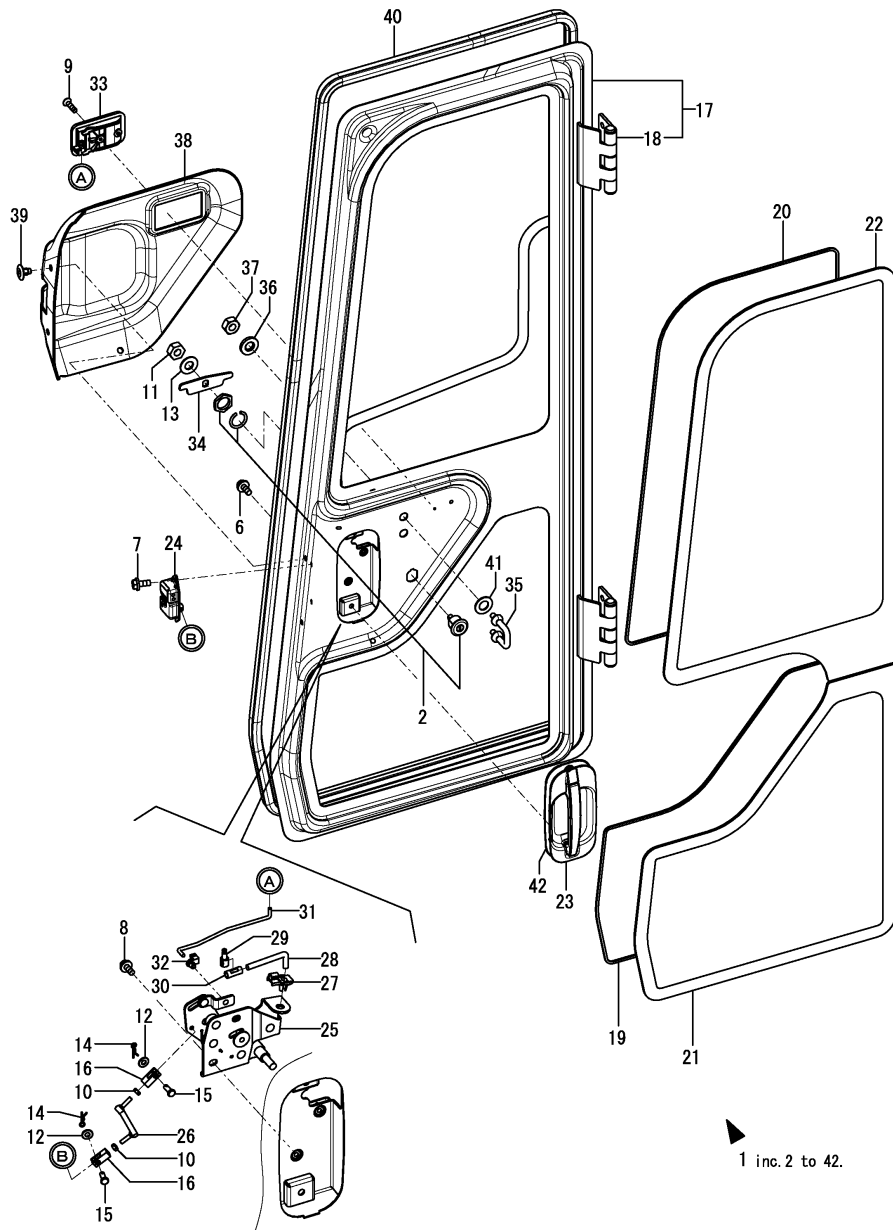
Remarks

\* Cabin assy is shown in Fig.97.

Fig.99. CABIN DOOR(2)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

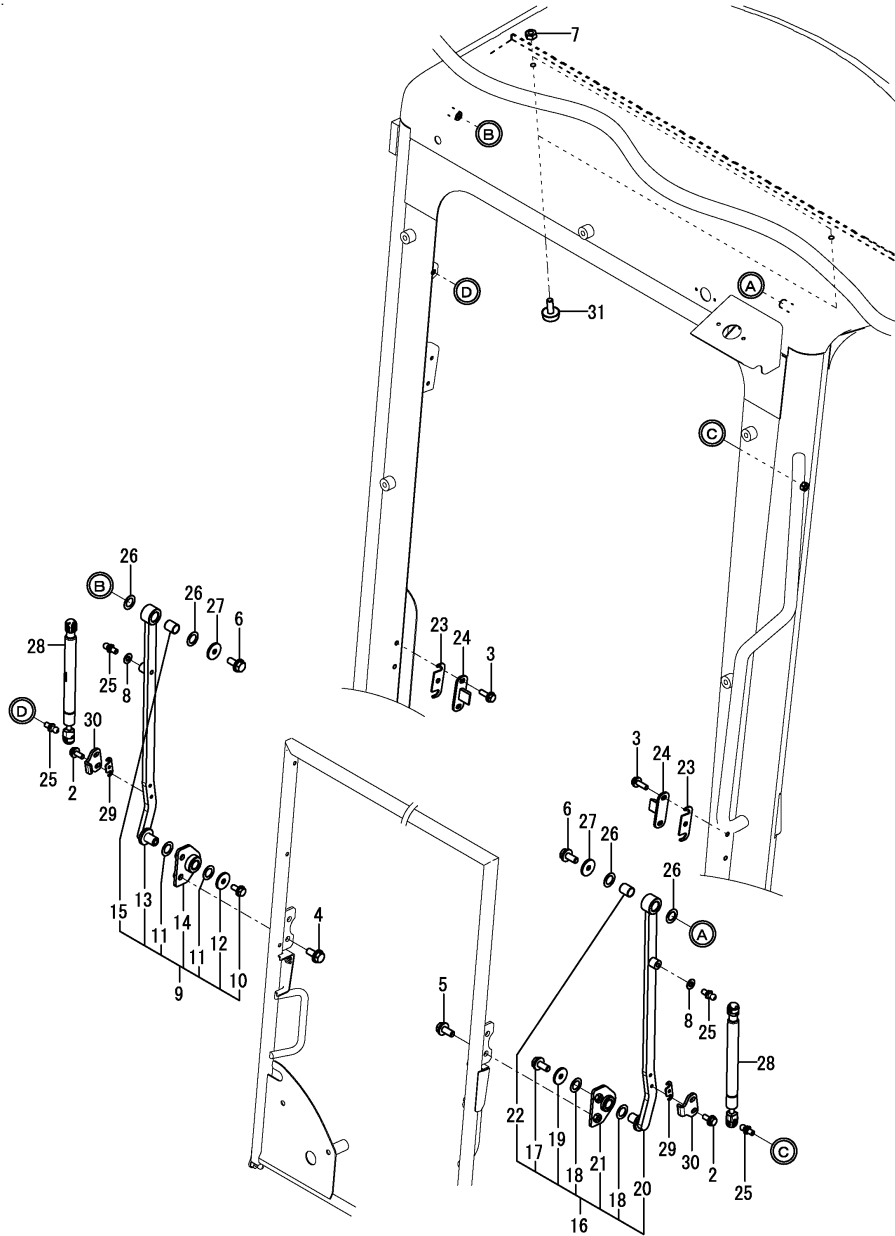


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	3	172B02-68200	DOOR ASSY, CABIN	1							
2	4	172B03-66170	CYLINDER ASSY, KEY	1							
6	4	172B02-67150	BOLT, SEMS 6X12	2							
7	4	172B02-67160	BOLT, SEMS 6X16	2							
8	4	172B02-67160	BOLT, SEMS 6X16	2							
9	4	172B02-67350	SCREW, FLAT M4X14	1							
10	4	172B02-67400	NUT, M4	2							
11	4	172B02-67430	NUT, M10	1							
11-1	4	26347-100002	NUT, M10	1							N
(B=MAG840)											
12	4	172B02-67500	WASHER, 4	2							
13	4	172B02-67530	WASHER, 10	1							
14	4	172B02-67600	PIN, SNAP 4	2							
15	4	172B02-67650	PIN, FLAT HEAD 4X12	2							
16	4	172B02-67700	YOKE, 4	2							
17	4	172B02-68210	FRAME ASSY, DOOR	1							
18	5	172B02-68220	HINGE, DOOR	2							
19	4	172B02-68230	SEAL, DUM 1800	1							
20	4	172B02-68240	SEAL, DUM 2150	1							
21	4	172B02-68250	GLASS, DOOR LOWER	1							
22	4	172B02-68260	GLASS, DOOR UPPER	1							
23	4	172B02-68270	HANDLE ASSY, OUTER	1							
24	4	172B02-68280	LOCK ASSY, DOOR	1							
25	4	172B02-68290	CONTROLLER ASSY	1							
26	4	172B02-68300	ROD ASSY, LINK LOCK	1							
27	4	172B02-68310	CLIP, ROD 6	1							
28	4	172B02-68320	ROD ASSY, LINK O/H	1							
29	4	172B02-68330	PIN, REGULATE	1							
30	4	172B02-68340	TUBE, ROD 6	1							
31	4	172B02-68350	ROD, LINK I/H-R/M	1							
32	4	172B02-68360	CLIP, ROD 3.5	1							
33	4	172B02-68370	HANDLE, DOOR INNER	1							
34	4	172B02-68380	PLATE, KEY LOCK	1							
35	4	172B02-68390	STRIKER ASSY, DOOR	1							
36	4	172B02-68400	WASHER, 10 BLACK	2							
37	4	172B02-68410	NUT, M10	2							
38	4	172B02-68420	COVER, DOOR INNER	1							
39	4	172B02-68430	RIVET, 8	4							
39-1	4	172B02-68431	RIVET, 8	4							R
(B=M6F480)											
40	4	172B02-68440	SEAL, DOOR	1							
41	4	172B02-68450	WASHER, SEAL 12	2							
42	4	172B02-69620	SEAL, COVER L	1							

Remarks

\* Cabin assy is shown in Fig.97.

Fig.100. CABIN(FRONT WINDOW)(1)



(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
2	3	172B02-67250	BOLT, SEMS 6X16		4						
3	3	172B02-67260	BOLT, SEMS 6X20		4						
4	3	172B02-67280	BOLT, SEMS 8X20		2						
5	3	172B02-67280	BOLT, SEMS 8X20		2						
6	3	172B02-67280	BOLT, SEMS 8X20		2						
7	3	172B02-67430	NUT, M10		2						
8	3	172B02-67520	WASHER, 8		2						
9	3	172B02-69120	ARM ASSY, R F/W		1						
10	4	172B02-67280	BOLT, SEMS 8X20		1						
11	4	172B02-69170	WASHER, THRUST 16		2						
12	4	172B02-69180	WASHER, 8.5X30X3.2		1						
13	4	172B02-69260	ARM ASSY, R		1						
14	4	172B02-69280	BRACKET ASSY, ARM		1						
15	4	172B02-69290	BUSH, 17X20		1						
16	3	172B02-69130	ARM ASSY, L F/W		1						
17	4	172B02-67280	BOLT, SEMS 8X20		1						
18	4	172B02-69170	WASHER, THRUST 16		2						
19	4	172B02-69180	WASHER, 8.5X30X3.2		1						
20	4	172B02-69270	ARM ASSY, L		1						
21	4	172B02-69280	BRACKET ASSY, ARM		1						
22	4	172B02-69290	BUSH, 17X20		1						
23	3	172B02-69140	SHIM, LOCK PLATE		2						
24	3	172B02-69150	STRIKER ASSY, F/W		2						
25	3	172B02-69160	BALL, STUD		4						
26	3	172B02-69170	WASHER, THRUST 16		4						
27	3	172B02-69180	WASHER, 8.5X30X3.2		2						
28	3	172B02-69190	SPRING, GAS		2						
29	3	172B02-69200	SHIM, STRIKER ARM		2						
30	3	172B02-69210	STRIKER, ARM		2						
31	3	172B02-69220	STOPPER, F/W		2						

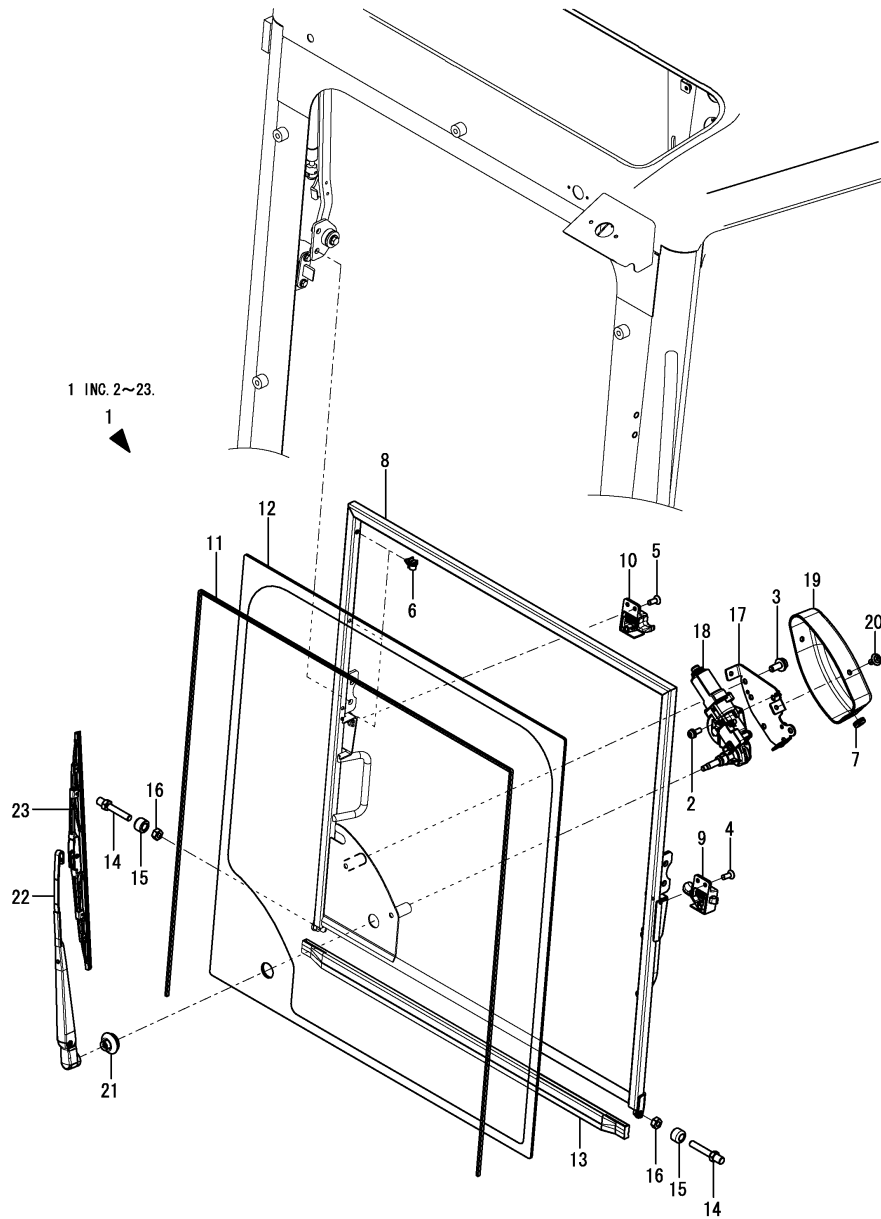
Remarks

\* Cabin assy is shown in Fig.97.

Fig.101. CABIN(FRONT WINDOW)(2)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	3	172B02-68500	WINDOW ASSY, FRONT		1						
2	4	172B02-67020	SCREW, SEMS 5X12		3						
3	4	172B02-67200	BOLT, SEMS 8X16		2						
4	4	172B02-67380	SCREW, 6X16		2						
5	4	172B02-67380	SCREW, 6X16		2						
6	4	172B02-67870	CLAMP, CABLE 5		3						
7	4	172B02-67950	CAP, 10		1						
8	4	172B02-68510	FRAME ASSY, FRONT		1						
8-1	4	172B02-68511	FRAME ASSY, FRONT		1						R
(B=M6F480)											
9	4	172B02-68520	LOCK ASSY, L F/W		1						
10	4	172B02-68530	LOCK ASSY, R F/W		1						
11	4	172B02-68540	SEAL, DUM 2450		1						
12	4	172B02-68550	GLASS, FRONT UPPER		1						
13	4	172B02-68560	SEAL, GLASS FRONT		1						
14	4	172B02-68570	BOLT, ROLLER		2						
15	4	172B02-68580	ROLLER, 18X13		2						
16	4	172B02-68590	NUT, M8		2						
17	4	172B02-68600	BRACKET ASSY, MOTOR		1						
18	4	172B02-68610	MOTOR, WIPER		1						
19	4	172B02-68620	COVER, WIPER MOTOR		1						
20	4	172B02-68630	RIVET, 7		3						
21	4	172B02-68640	CAP, WIPER		1						
22	4	172B02-68650	ARM, WIPER		1						
23	4	172B02-68660	BLADE, WIPER		1						

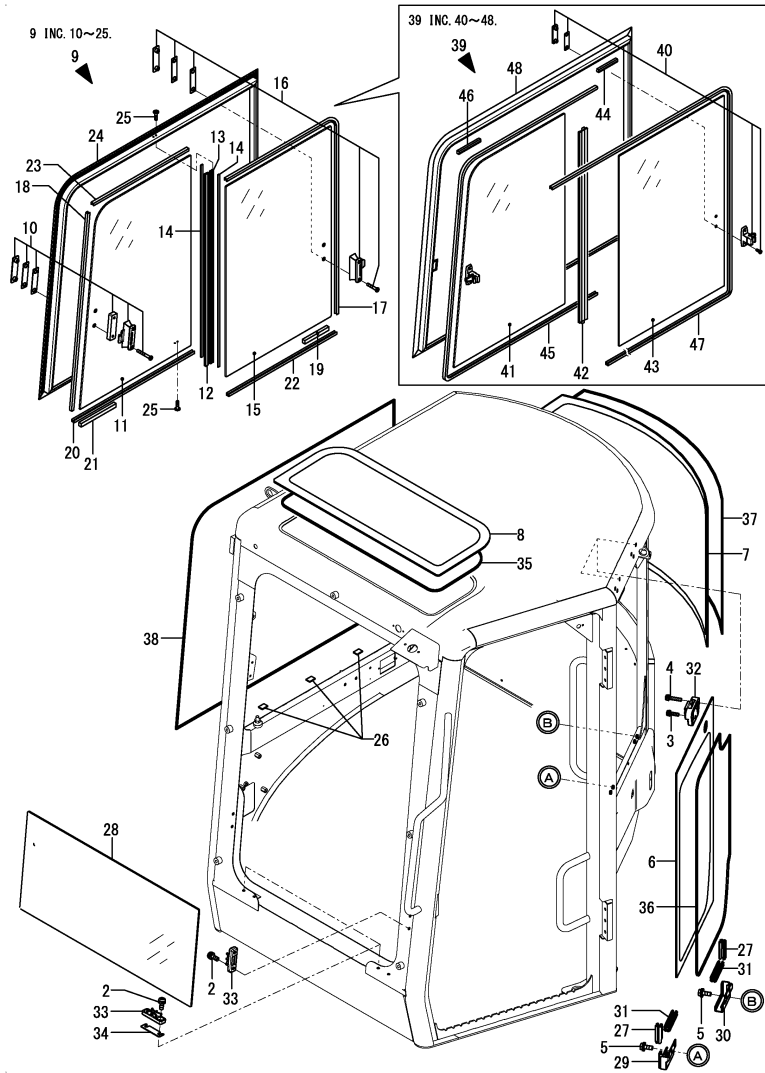
Remarks

\* Cabin assy is shown in Fig.97.

Fig.102. CABIN(GLASS)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



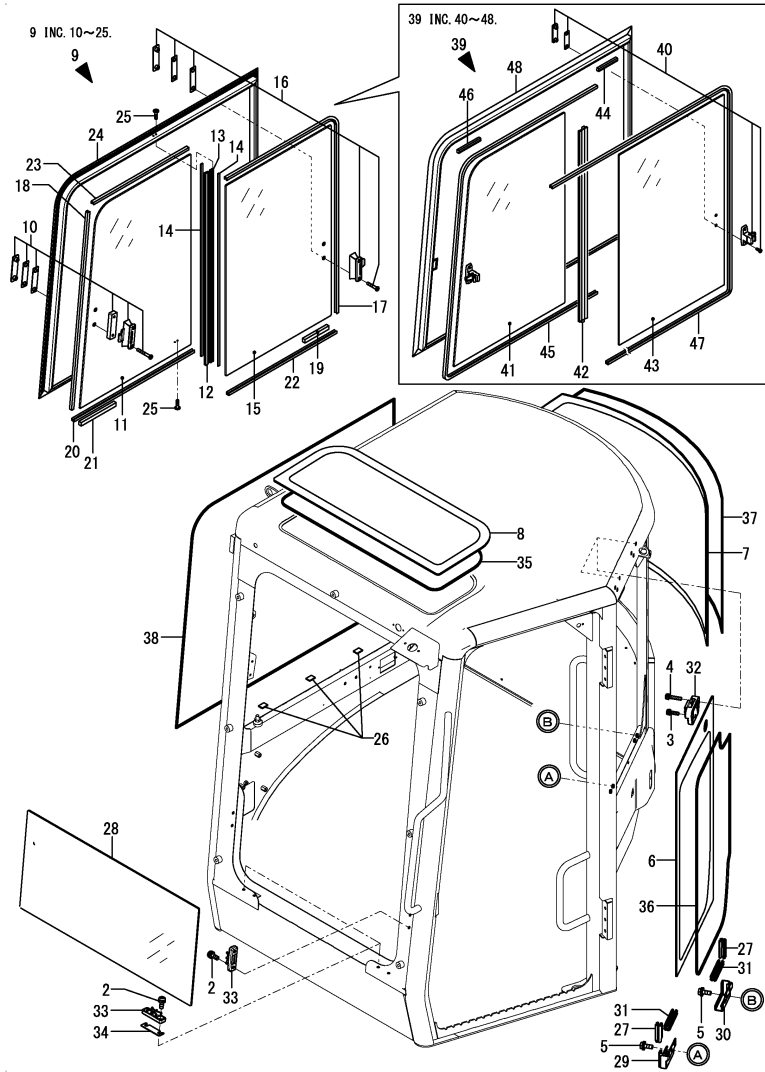
No.	Lev.	Parts No.	Description	(A)	(B)	(C)	(D)	(E)	(F)	Q'ty	I	R
2	3	172B02-67060	SCREW, SEMS 6X16		8							
3	3	172B02-67120	SCREW, SEMS 6X20		2							
4	3	172B02-67140	SCREW, SEMS 6X30		4							
5	3	172B02-67250	BOLT, SEMS 6X16		4							
6	3	172B02-69230	GLASS, SIDE L		1							
7	3	172B02-69240	GLASS, REAR		1							1
8	3	172B02-69250	ROOF, POLYCARBONATE		1							
9	3	172B02-69300	SASH ASSY		1							Z 4
		(B=M61189)										
10	4	172B02-69310	LOCK ASSY, SASH 37		1							Z
		(B=M61189)										
11	4	172B02-69320	GLASS, SASH FRONT		1							Z
		(B=M61189)										
12	4	172B02-69330	RUBBER, SASH		1							Z
		(B=M61189)										
13	4	172B02-69340	BAR, CENTER		1							Z
		(B=M61189)										
14	4	172B02-69350	SEAL, SASH		2							Z
		(B=M61189)										
15	4	172B02-69360	GLASS, SASH REAR		1							Z 2
		(B=M61189)										
16	4	172B02-69370	LOCK ASSY, SASH 26		1							Z
		(B=M61189)										
17	4	172B02-69380	GLASSRUN, 1612		1							Z
		(B=M61189)										
18	4	172B02-69390	GLASSRUN, 752		1							Z
		(B=M61189)										
19	4	172B02-69400	STOPPER, SASH A		1							Z
		(B=M61189)										
20	4	172B02-69410	GLASSRUN, 844		1							Z
		(B=M61189)										
21	4	172B02-69420	STOPPER, SASH B		1							Z
		(B=M61189)										
22	4	172B02-69430	GLASSRUN, 784		1							Z
		(B=M61189)										
23	4	172B02-69440	GLASSRUN, 809		1							Z
		(B=M61189)										
24	4	172B02-69450	FRAME ASSY, SASH		1							Z
		(B=M61189)										
25	4	26557-030122	SCREW, M3X12		4							Z
		(B=M61189)										
26	3	172B02-69460	SHEET, STOPPER		3							
27	3	172B02-69490	GLASSRUN, 40		2							
28	3	172B02-69500	GLASS, FRONT LOWER		1							
29	3	172B02-69510	HOLDER ASSY, GLASS R		1							
30	3	172B02-69520	HOLDER ASSY, GLASS L		1							
31	3	172B02-69530	GLASSRUN, 80		2							
32	3	172B02-69540	HOLDER, GLASS		2							
33	3	172B02-69550	SEAT, GLASS		4							
34	3	172B02-69560	SHIM, SEAT GLASS		2							
35	3	172B02-69570	SEAL, DUM 1900		1							

Remarks  
 \* Cabin assy is shown in Fig.97.  
 (1)Please use this part with following label at the same time.  
 Standard blade specification : No.49A.  
 Angle blade specification : No.49B.  
 (2)Please use this part with following label at the same time.  
 Standard blade specification : No.50A, 50B, 50C, 50D & 50E.  
 Angle blade specification : .No.50A, 50B, 50C, 50D, 50E & 50F.  
 (3)Label is not illustrated.  
 (4)Interchangeable by No.39.

Fig.102. CABIN(GLASS)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
36	3	172B02-69580	SEAL, DUM 2300		1						
37	3	172B02-69590	SEAL, DUM 2900		1						
38	3	172B02-69600	SEAL, DUM 3550		1						
39	3	172B02-69301 (B=M61189)	SASH ASSY		1						W
40	4	172B02-69311	LOCK ASSY, SASH 28		2						
41	4	172B02-69321	GLASS, SASH FRONT		1						
42	4	172B02-69351	SEAL, SASH		1						
43	4	172B02-69361	GLASS, SASH REAR		1						
44	4	172B02-69401	STOPPER, SASH A		1						
45	4	172B02-69411	GLASSRUN, 2471		1						
46	4	172B02-69421	STOPPER, SASH B		1						
47	4	172B02-69431	GLASSRUN, 2500		1						
48	4	172B02-69451	FRAME ASSY, SASH		1						
49A	1	172B05-03480	LABEL, LIFT EX		1						3
49B	1	172B05-03680	LABEL, LIFT ANGLE		1						3
50A	1	172437-03343	LABEL, TRANSPORT		1						3
50B	1	172437-03372	LABEL, NEUTRAL		1						3
50C	1	172472-03241	LABEL, PIN US		1						3
50D	1	172B03-04400	LABEL, WARNING HITCH		1						3
50E	1	172B03-04410	LABEL, SAND US		1						3
50F	1	172A79-03220	LABEL, WARNING		1						3

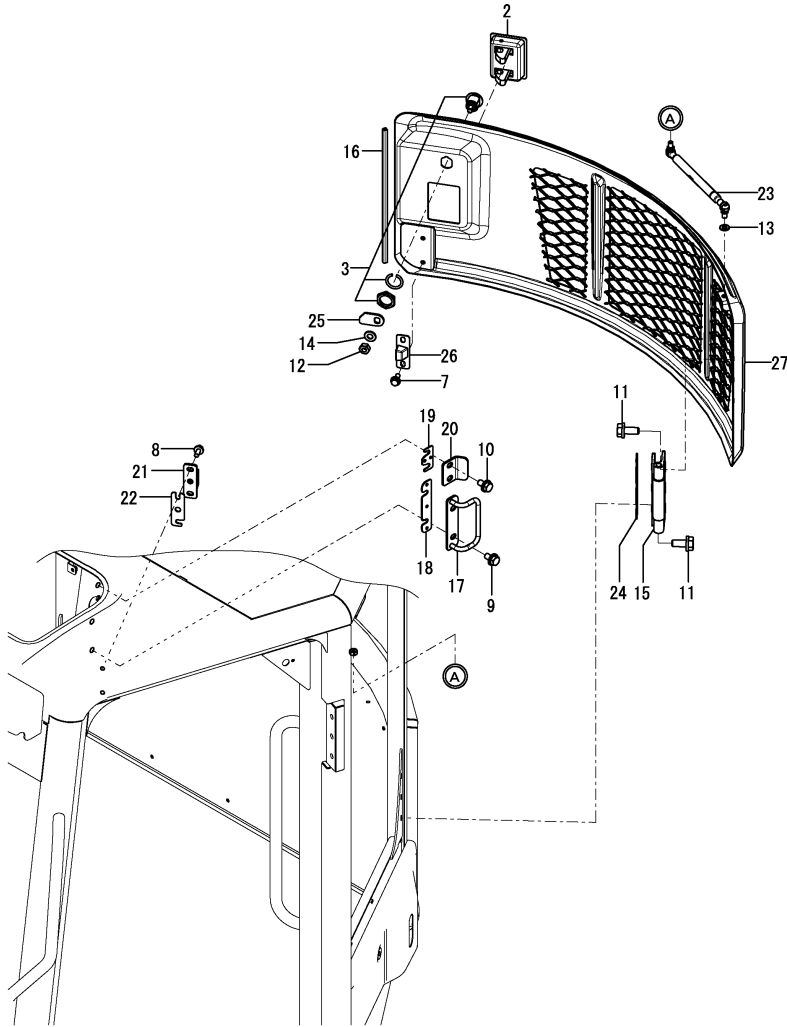
Remarks  
 \* Cabin assy is shown in Fig.97.  
 (1)Please use this part with following label at the same time.  
 Standard blade specification : No.49A.  
 Angle blade specification : No.49B.  
 (2)Please use this part with following label at the same time.  
 Standard blade specification : No.50A, 50B, 50C, 50D & 50E.  
 Angle blade specification : .No.50A, 50B, 50C, 50D, 50E & 50F.  
 (3)Label is not illustrated.  
 (4)Interchangeable by No.39.



Fig.103. CABIN(REAR COVER)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
2	3	172187-61421	HANDLE, LOCK		1						3
2-1	3	172B02-69040	HANDLE, LOCK BLACK		1						S 4
(B=MAG840)											
3	3	172B03-66170	CYLINDER ASSY, KEY		1						
7	3	172B02-67160	BOLT, SEMS 6X16		2						
8	3	172B02-67170	BOLT, SEMS 6X20		2						
9	3	172B02-67200	BOLT, SEMS 8X16		2						
10	3	172B02-67200	BOLT, SEMS 8X16		2						
11	3	172B02-67230	BOLT, SEMS 10X25		6						
12	3	172B02-67430	NUT, M10		1						
12-1	3	26347-100002	NUT, M10		1						N
(B=MAG840)											
13	3	172B02-67520	WASHER, 8		1						
14	3	172B02-67530	WASHER, 10		1						
15	3	172527-68980	HINGE, DOOR		1						
16	3	172B02-69010	TRIM, REAR COVER		1						
17	3	172B02-69710	CATCH ASSY, COVER R		1						
18	3	172B02-69720	SHIM, COVER CATCH R		1						
19	3	172B02-69730	SHIM, LOCK PLATE		1						
20	3	172B02-69740	PLATE, LOCK		1						
21	3	172B02-69750	CATCH, DOVE TAIL B		1						
22	3	172B02-69760	SHIM, DOVE TAIL		1						
23	3	172B02-69770	SPRING, GAS		1						
24	3	172B02-69780	SHIM, HINGE REAR		1						
25	3	172B02-69790	PLATE, KEY LOCK		1						
26	3	172B02-69800	CATCH, DOVE TAIL A		1						
27	3	172B02-69810	COVER ASSY, REAR		1						1
28A	1	172B03-03420	LABEL,WARNING A/C US		1						2

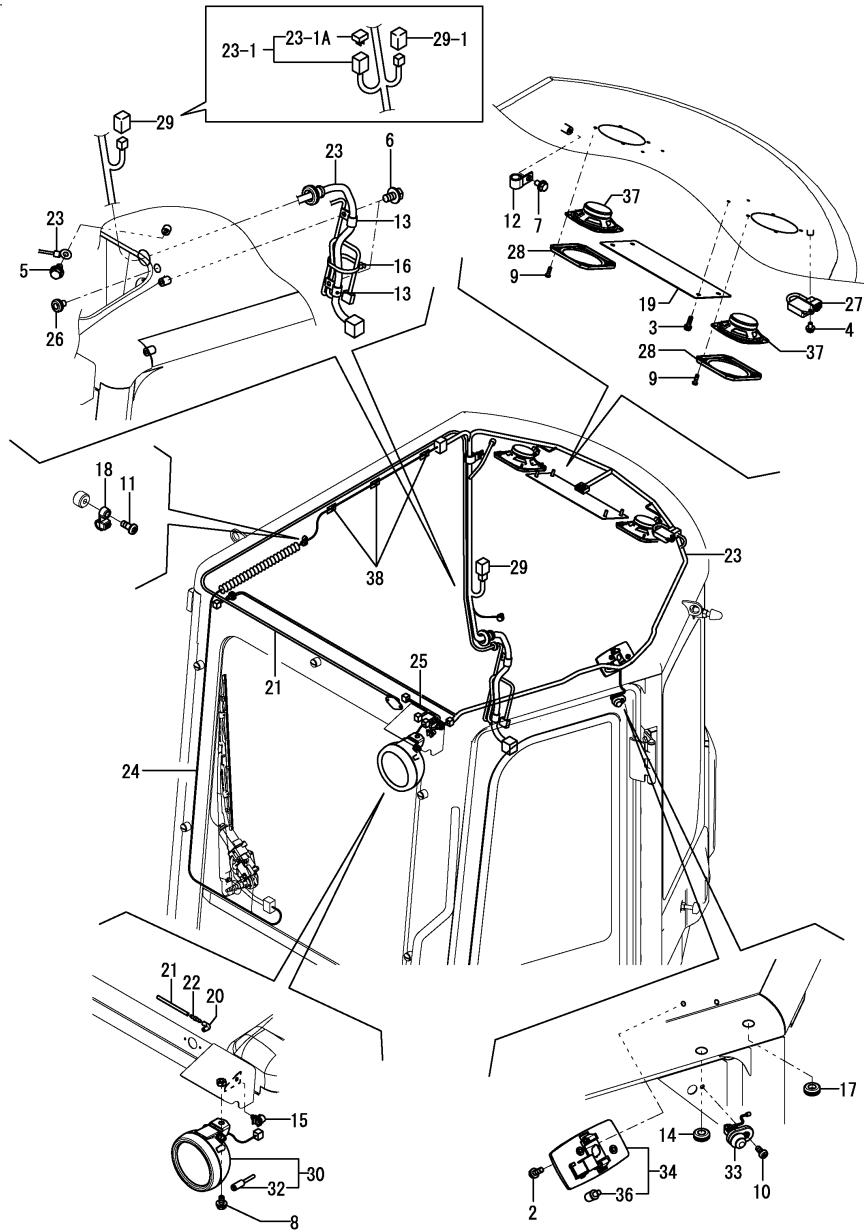
Remarks

- \* Cabin assy is shown in Fig.97.
- (1)Attach the No.28A label to this part.
- (2)Label is not illustrated.
- (3)Color = DARK OLIVE GRAY.
- (4)Color = BLACK.

Fig.104. CABIN(ELECTRIC PARTS)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
2	3	172B02-67040	SCREW, SEMS 5X16		2						
3	3	172B02-67120	SCREW, SEMS 6X20		4						
4	3	172B02-67150	BOLT, SEMS 6X12		1						
5	3	172B02-67190	BOLT, SEMS 8X12		1						
6	3	172B02-67200	BOLT, SEMS 8X16		2						
7	3	172B02-67200	BOLT, SEMS 8X16		1						
8	3	172B02-67290	BOLT, SEMS 10X20		1						
9	3	172B02-67300	SCREW, PAN HEAD 4X12		8						
10	3	172B02-67310	SCREW, PAN HEAD 5X12		1						
11	3	172B02-67310	SCREW, PAN HEAD 5X12		1						
12	3	172B02-67750	CLIP, HOSE 14		1						
13	3	172B02-67760	CLIP, HOSE 17		2						
14	3	172B02-67800	GROMMET, 10		1						
15	3	172B02-67850	CLAMP, CABLE 3		1						
16	3	172B02-67870	CLAMP, CABLE 5		1						
17	3	172B02-67950	CAP, 10		1						
18	3	172B02-68750	CLIP, HARNESS		1						
19	3	172B02-68820	COVER, RADIO LESS		1						
19-1	3	172B02-68821	COVER, RADIO LESS (B=M6F480)		1						R
20	3	172B02-68850	JOINT, WASHER		1						
21	3	172B02-68860	HOSE, WASHER		1						
22	3	172B02-68870	VALVE, CHECK WASHER		1						
23	3	172B02-69101	HARNESS, CAB MAIN		1						
23-1	3	172B02-69102	HARNESS, CABIN B (B=M60644)		1						N
23-1A	4	172648-16600	DIODE, 1.5-2P (B=M60644)		1						W
24	3	172B02-69110	HARNESS, WIPER MOTOR		1						
25	3	172B02-69980	HARNESS, WORK LAMP		1						
26	3	172B02-69990	GROMMET, 15X21X8		1						
27	3	128300-77920	TIMER, GLOW PLUG		1						
28	3	1E9535-79420	COVER, SPEAKER		2						
29	3	1E6910-82500	RELAY, CA-1A		1						
29-1	3	172B02-17160	RELAY, CA TYPE A (B=M60644)		1						S 1
30	3	1A7611-86251	LAMP, WORK 55W		1						
32	4	1A7611-86270	BULB, 12V-55W		1						
33	3	198463-86440	SWITCH, DOOR LAMP		1						
34	3	1A7470-86750	LAMP ASSY, ROOM		1						
36	4	1A7470-86770	BULB, 12V/5W		1						
37	3	1A8110-86920	SPEAKER		2						
38	3	933169-15231	STEP, WIRE P-25		3						

Remarks

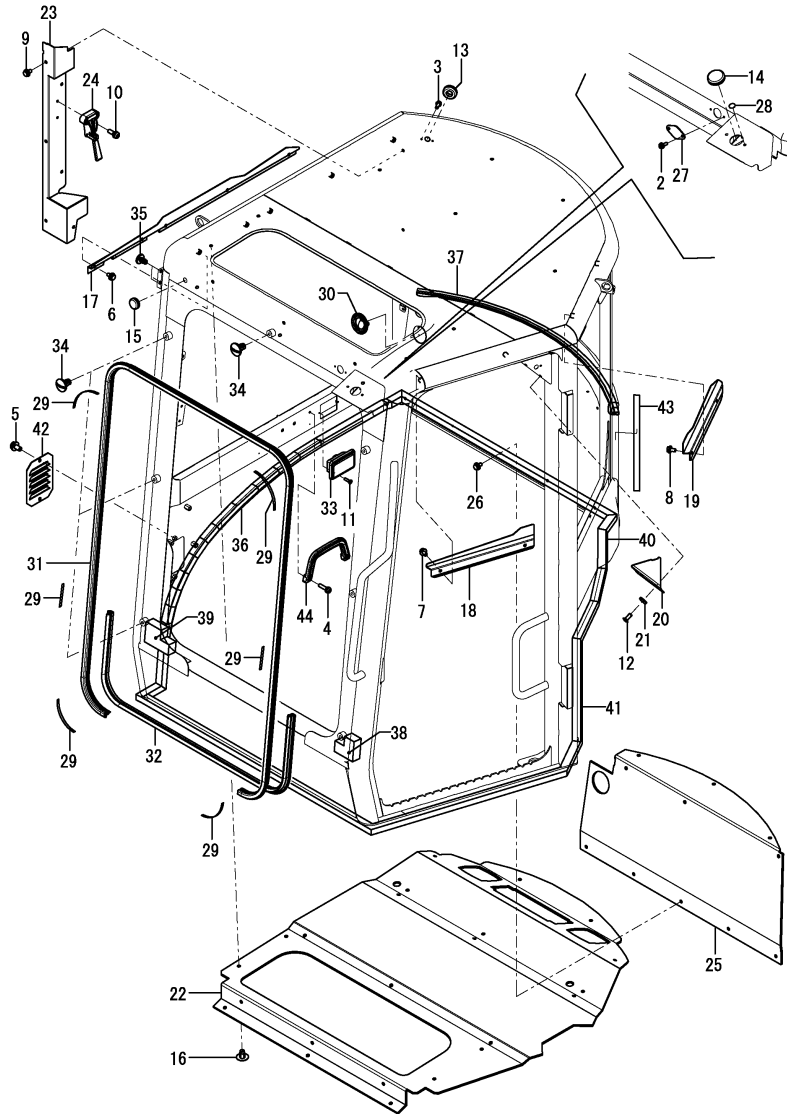
\* Cabin assy is shown in Fig.97.

(1)Body color = No.29 : RED, No.29-1 : BLACK.

Fig.105. CABIN(Accessory)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Qty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
2	3	172B02-67080	SCREW, SEMS 4X12		2						
3	3	172B02-67090	SCREW, SEMS 4X16		2						
4	3	172B02-67130	SCREW, SEMS 6X25		2						
5	3	172B02-67200	BOLT, SEMS 8X16		2						
6	3	172B02-67240	BOLT, SEMS 6X12		5						
7	3	172B02-67240	BOLT, SEMS 6X12		2						
8	3	172B02-67240	BOLT, SEMS 6X12		2						
9	3	172B02-67240	BOLT, SEMS 6X12		6						
10	3	172B02-67320	SCREW, PAN HEAD 5X16		2						
11	3	172B02-67340	SCREW, FLAT M4X16		2						
12	3	172B02-67360	SCREW, ROUND 6X16		2						
13	3	172B02-67950	CAP, 10		1						
14	3	172B02-67960	CAP, 25		1						
15	3	172B02-67970	CAP, 16		1						
16	3	172B02-68430	RIVET, 8		23						
16-1	3	172B02-68431	RIVET, 8 (B=M6F480)		23						R
17	3	172B02-68700	COVER, CABIN TOP R		1						
18	3	172B02-68710	COVER, CABIN TOP LF		1						
19	3	172B02-68720	COVER, CABIN TOP LR		1						
20	3	172B02-68730	COVER, DOOR SWITCH		1						
21	3	172B02-68740	WASHER, 6 DRESSING		2						
22	3	172B02-68760	PAD, ROOF		1						
22-1	3	172B02-68761	PAD, ROOF (B=M6F480)		1						R
23	3	172B02-68780	COVER ASSY, HARNESS		1						1
24	3	172B02-68790	HAMMER		1						
25	3	172B02-68800	PAD, REAR		1						
26	3	172B02-68810	CLIP, TREE 6		11						
27	3	172B02-68840	PLATE, NOZZLE LESS		1						
28	3	172B02-68880	SEAL, 14		2						
29	3	172B02-68890	TAPE, BUTYL		6						
30	3	172B02-69020	GROMMET, VALVE		1						
31	3	172B02-69820	SEAL, 3450		1						
32	3	172B02-69830	SEAL, 1570		1						
33	3	172B02-69840	ASHTRAY		1						3
33-1	3	172B02-69841	ASHTRAY, BLACK (B=MAF001)		1						S 4
34	3	172B02-69880	PLUG, M10		7						
35	3	172B02-69880	PLUG, M10		2						
36	3	172B02-69890	SEAL, CABIN 1360		1						
37	3	172B02-69900	SEAL, 950		1						
38	3	172B02-69910	SEAL, FRONT R		1						
39	3	172B02-69920	SEAL, FRONT L		1						
40	3	172B02-69930	SEAL, CABIN 500		1						
41	3	172B02-69940	SEAL, CABIN 430		1						
42	3	172B02-69950	LOUVER		1						
43	3	172B02-69960	TAPE, REAR COVER		1						
44	3	198094-82540	GRIP		1						3
44-1	3	172B02-69030	GRIP, BLACK (B=MAF001)		1						S 4

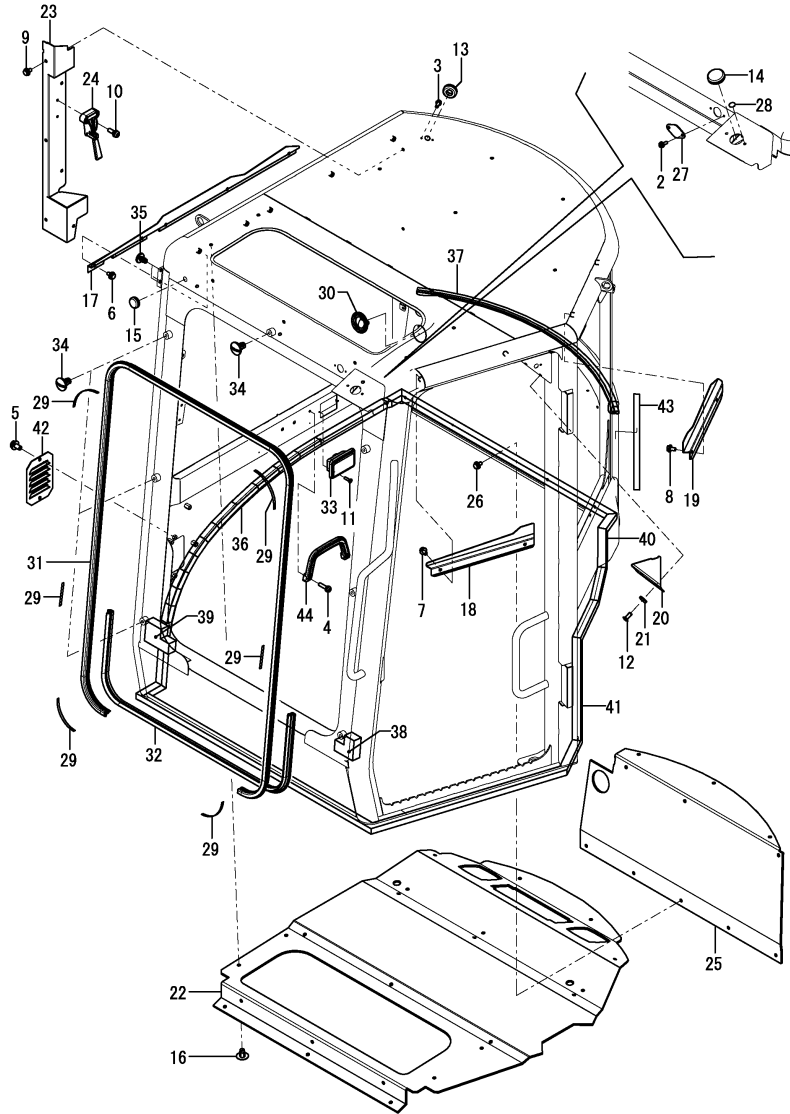
Remarks

- \* Cabin assy is shown in Fig.97.
- Attach the No.45A & 45B label to this part.
- (2)Label is not illustrated.
- (3)Color = GRAY.
- (4)Color = BLACK.

Fig.105. CABIN(Accessory)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
45A	1	172437-03451	LABEL, SEAT BELT		1						2
45B	1	172437-03441	LABEL, ROPS US		1						2

Remarks

\* Cabin assy is shown in Fig.97.

Attach the No.45A & 45B label to this part.

(2)Label is not illustrated.

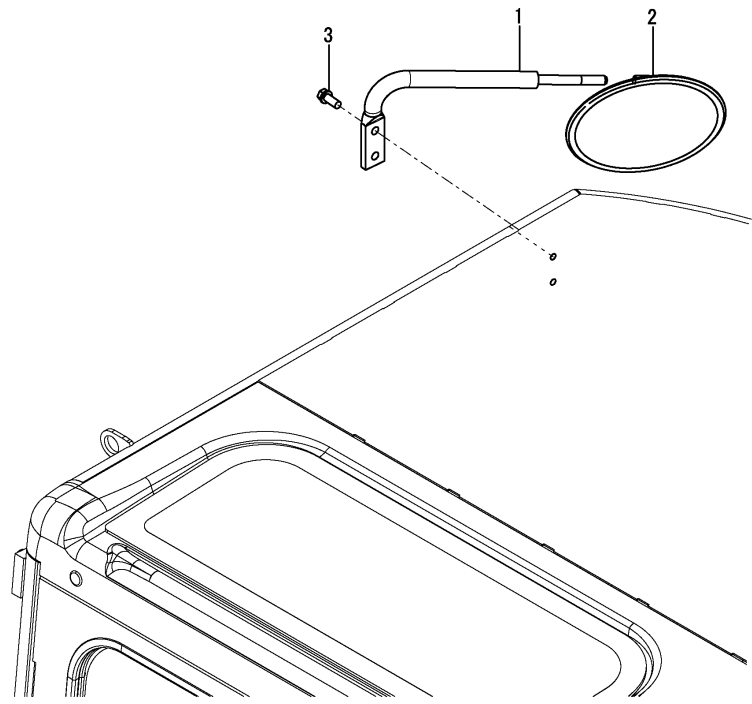
(3)Color = GRAY.

(4)Color = BLACK.

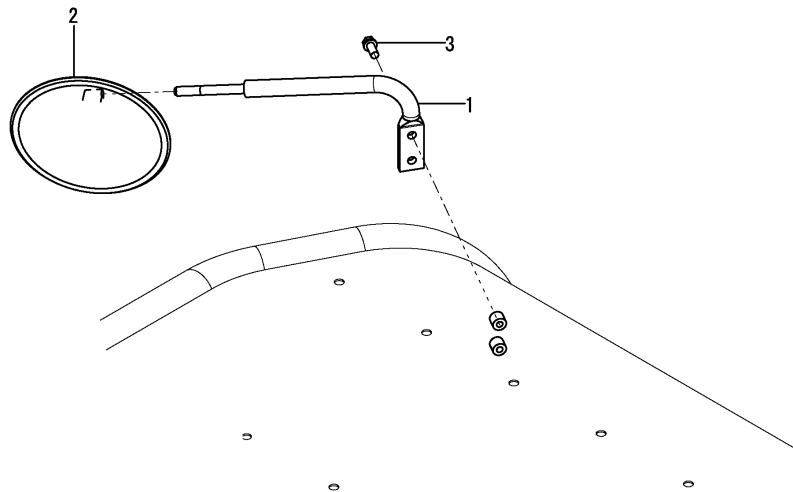
Fig.106. REARVIEW MIRROR

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



CABIN



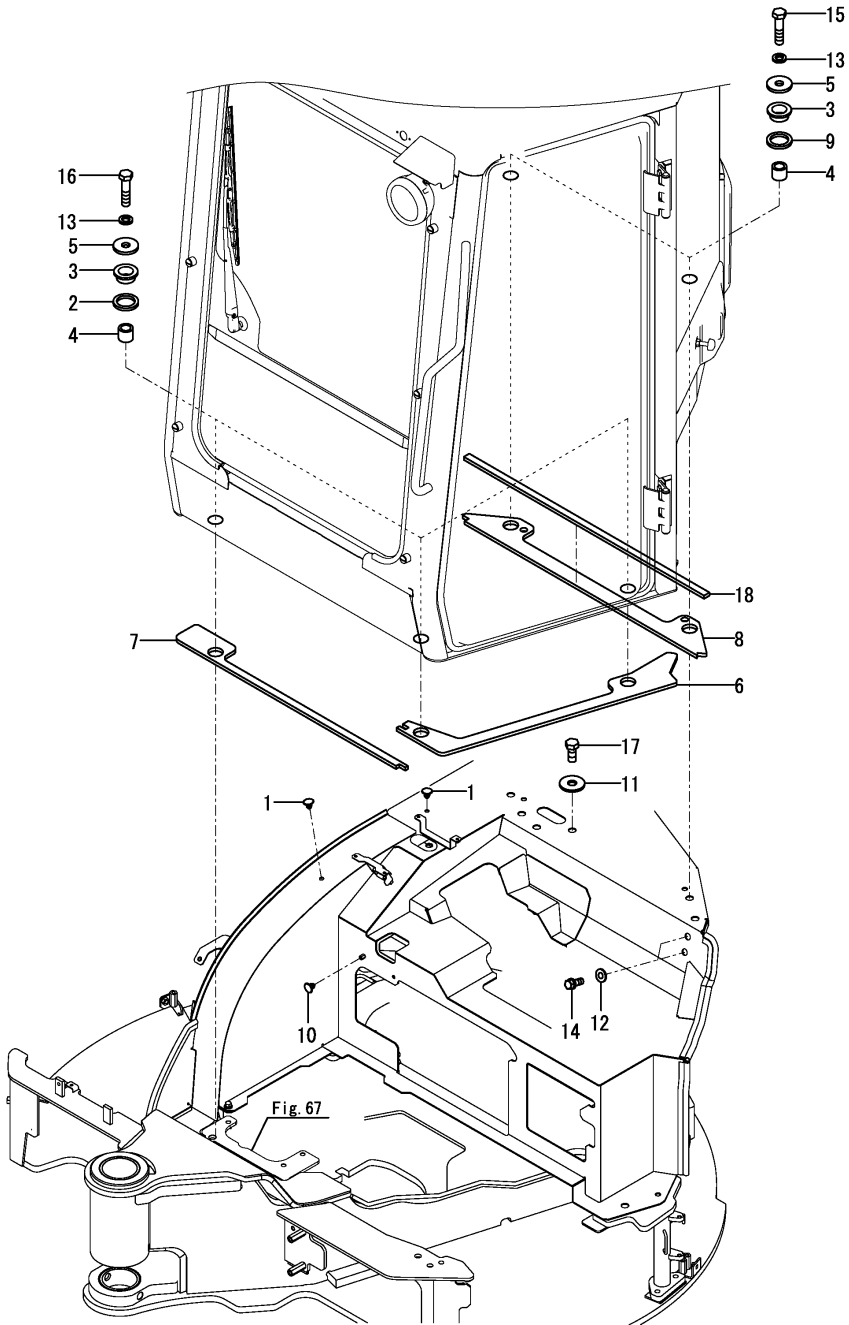
CANOPY

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172A25-68301-2	BRACKET ASSY, MIRROR	1	1						
2	1	172A25-68500	MIRROR, REARVIEW	1	1						
3	1	26013-100252	BOLT, M10X 25	2	2						

Fig.107. CABIN MOUNT

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



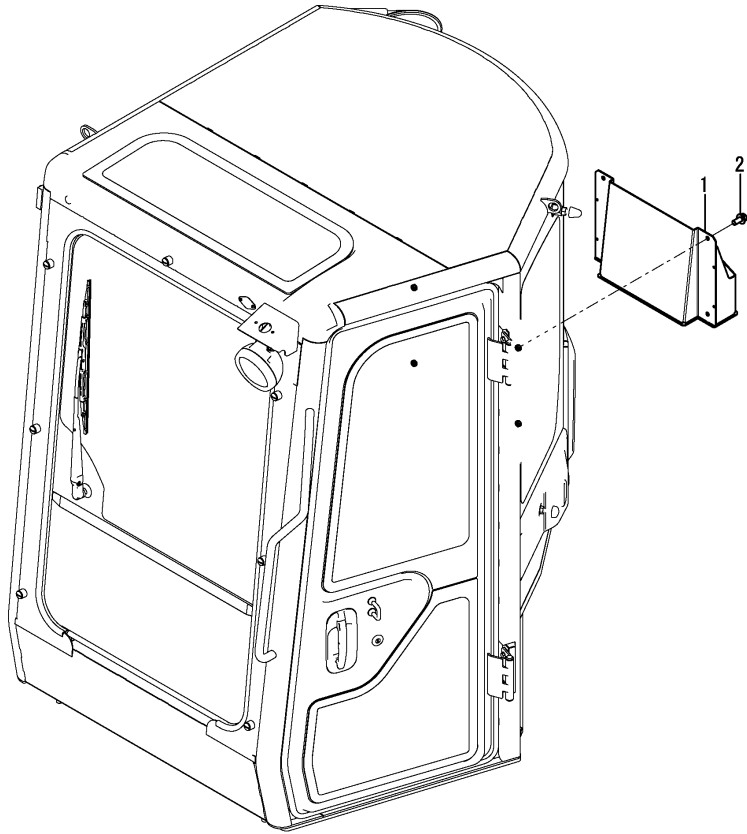
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172122-17190	CLIP, TREE		2						
2	1	172A47-68860	WASHER, 50X38X6		3						
3	1	172A47-68870	GROMMET, 30X36X50		5						
4	1	172A47-68880	COLLAR, 20X30X26		5						
5	1	172A47-68890	WASHER, 52X17X6		5						
6	1	172B02-68900	PAD, CABIN SIDE		1						
7	1	172B02-68910	PAD, CABIN FRONT		1						
8	1	172B02-68920	PAD, CABIN REAR		1						
9	1	172B02-68940	WASHER, 39X52X3.2		2						
10	1	183341-91800	CLIP, TREE 5		1						
11	1	22137-160000	WASHER, 16		1						
12	1	22157-100000	WASHER, 10		2						
13	1	22217-160000	WASHER, SPRING 16		5						
14	1	26013-100162	BOLT, M10X 16		2						
15	1	26076-160552	BOLT, 10.916X 55		2						
16	1	26076-160702	BOLT, 10.916X 70		3						
17	1	26116-160302	BOLT, M16X 30 PLATED		1						
18	1	172B02-68930	SEAL, 10X20X880		1						W

(B=M60892)

Fig.108. BOX(CABIN HEATER SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

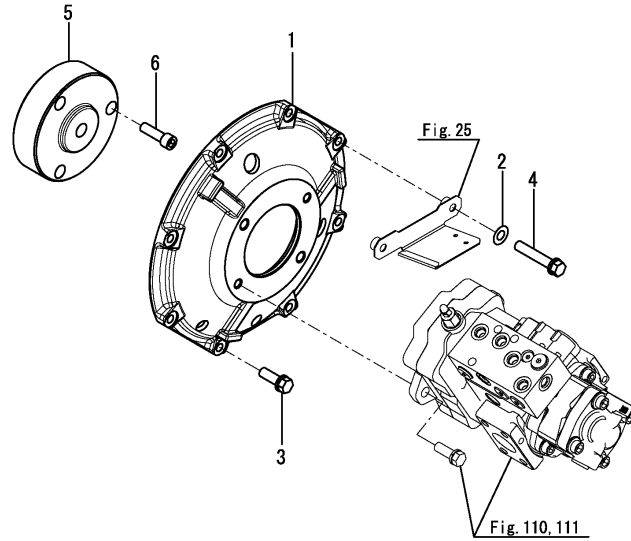


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B02-68950	BOX ASSY		1						
2	1	26014-080202	BOLT, M8X 20		4						

Fig.109. HYDRAULIC PUMP MOUNT

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



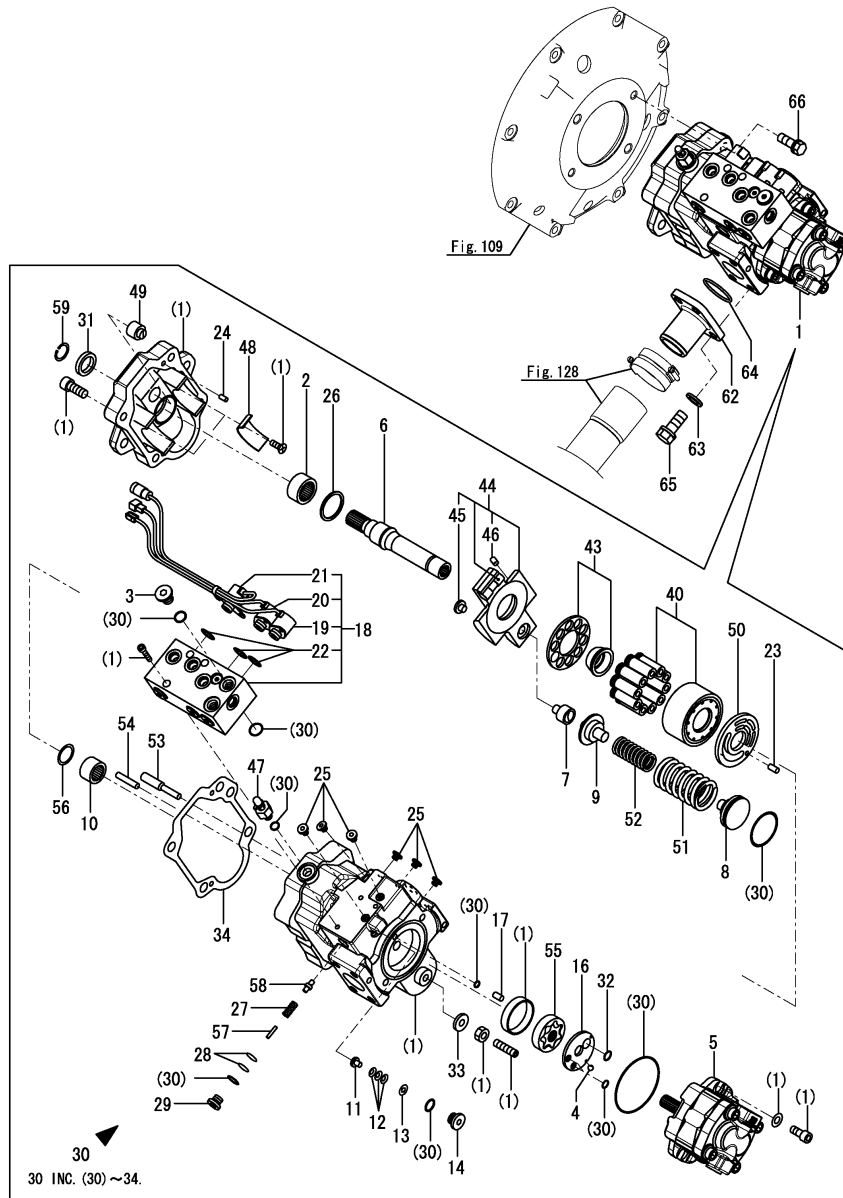
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-71100	COVER, FLYWHEEL	1	1						
2	1	22137-100000	WASHER, 10	2	2						
3	1	26013-100302	BOLT, M10X 30	6	6						
4	1	26013-100502	BOLT, M10X 50	2	2						
5	1	172165-71200	COUPLING	1	1						
6	1	26450-120402	BOLT, M12X 40	3	3						



Fig.110. HYDRAULIC PUMP(QUICK COUPLER SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B05-73110	PUMP ASSY, 3SOL	1	1						
2	2	172B06-70120	BEARING, NEEDLE	1	1						
3	2	172148-70301	PLUG	2	2						
4	2	172122-70350	BALL, STEEL	1	1						
5	2	172461-73132	PUMP ASSY, GEAR	1	1						
6	2	172176-73240	SHAFT	1	1						
7	2	172460-73240	HOLDER	1	1						
8	2	172461-73270	SEAT, SPRING	1	1						
9	2	172176-73290	SEAT, SPRING	1	1						
10	2	172460-73330	BEARING, NEEDLE	1	1						
11	2	172460-73340	STOPPER	1	1						
12	2	172460-73350	SPRING, DISK	3	3						
13	2	172460-73360	WASHER	1	1						
14	2	172460-73370	PLUG	1	1						
16	2	172460-73390	PLATE	1	1						
17	2	172460-73420	PIN	1	1						
18	2	172960-73431	VALVE, S/A	1	1						
19	3	172460-73900	VALVE, SOLENOID B	1	1						1
20	3	172460-73910	VALVE, SOLENOID A	1	1						2
21	3	172460-73920	VALVE, SOLENOID C	1	1						3
22	3	24352-190110	O-RING, 219011	3	3						
23	2	172122-73480	PIN	1	1						
24	2	172122-73480	PIN	2	2						
25	2	172452-73480	PLUG	6	6						
26	2	172176-73540	THRUST WASHER	1	1						
27	2	172176-73560	SPRING	1	1						
28	2	172176-73590	SHIM	2	2						
29	2	172176-73600	PLUG	1	1						
30	2	172B04-73610	SEAL KIT, STD	1	1						
31	3	172176-73271	SEAL, OIL	1	1						
32	3	172176-73471	O-RING	1	1						
33	3	172457-73570	WASHER, SEAL	1	1						
34	3	172B04-73710	GASKET	1	1						
40	2	172B04-73630	REPAIR KIT, BLOCK	1	1						
43	2	172B04-73640	RETAINER KIT	1	1						
44	2	172B04-73650	REPAIR KIT, PLATE	1	1						
45	3	172452-73480	PLUG	2	2						
46	3	172312-74790	ORIFICE	2	2						
47	2	172176-73690	BLEEDER, AIR	1	1						
48	2	172B04-73720	BUSH	2	2						
49	2	172B05-73730	STOPPER, MIN	1	1						
50	2	172B04-73750	PLATE, VALVE	1	1						
51	2	172B05-73760	SPRING, OUT	1	1						
52	2	172B05-73770	SPRING, IN	1	1						
53	2	172B04-73780	PIN	1	1						
54	2	172B05-73790	PIN, P3	1	1						
55	2	172176-73880	PUMP ASSY, TROCHOID	1	1						
56	2	172176-73910	WASHER, THRUST	1	1						
57	2	172176-73930	PIN	1	1						
58	2	172176-73940	POPPET, VALVE	1	1						
59	2	22252-000420	RING, 42	1	1						

Remarks

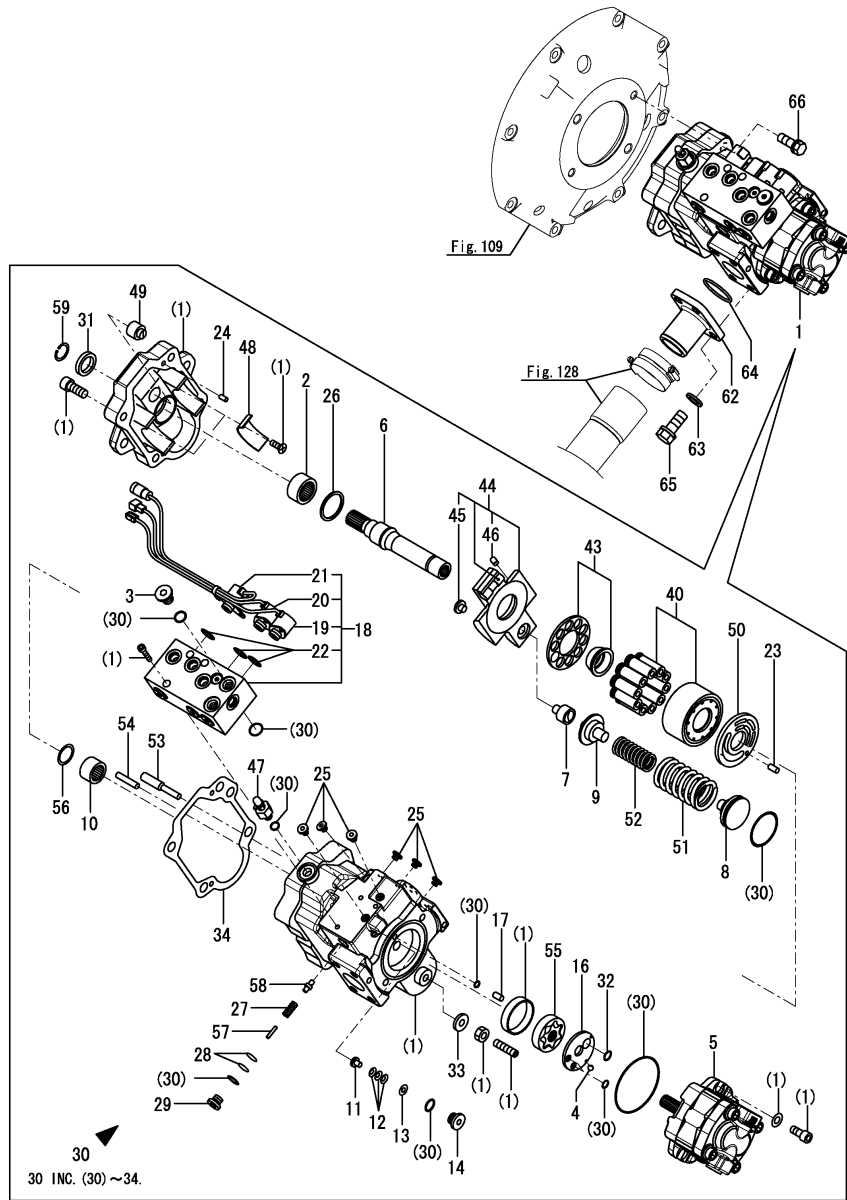
- (1)For safety lock.
- (2)For second gear traveling.
- (3)For quick coupler.

Fig.110. HYDRAULIC PUMP(QUICK COUPLER SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
62	1	172165-76860	FLANGE, 45	1	1						
63	1	22117-120000	WASHER, 12	4	4						
64	1	24321-000450	O-RING, 1AG45.0	1	1						
65	1	26013-120302	BOLT, M12X 30	4	4						
66	1	26013-120352	BOLT, M12X 35	2	2						



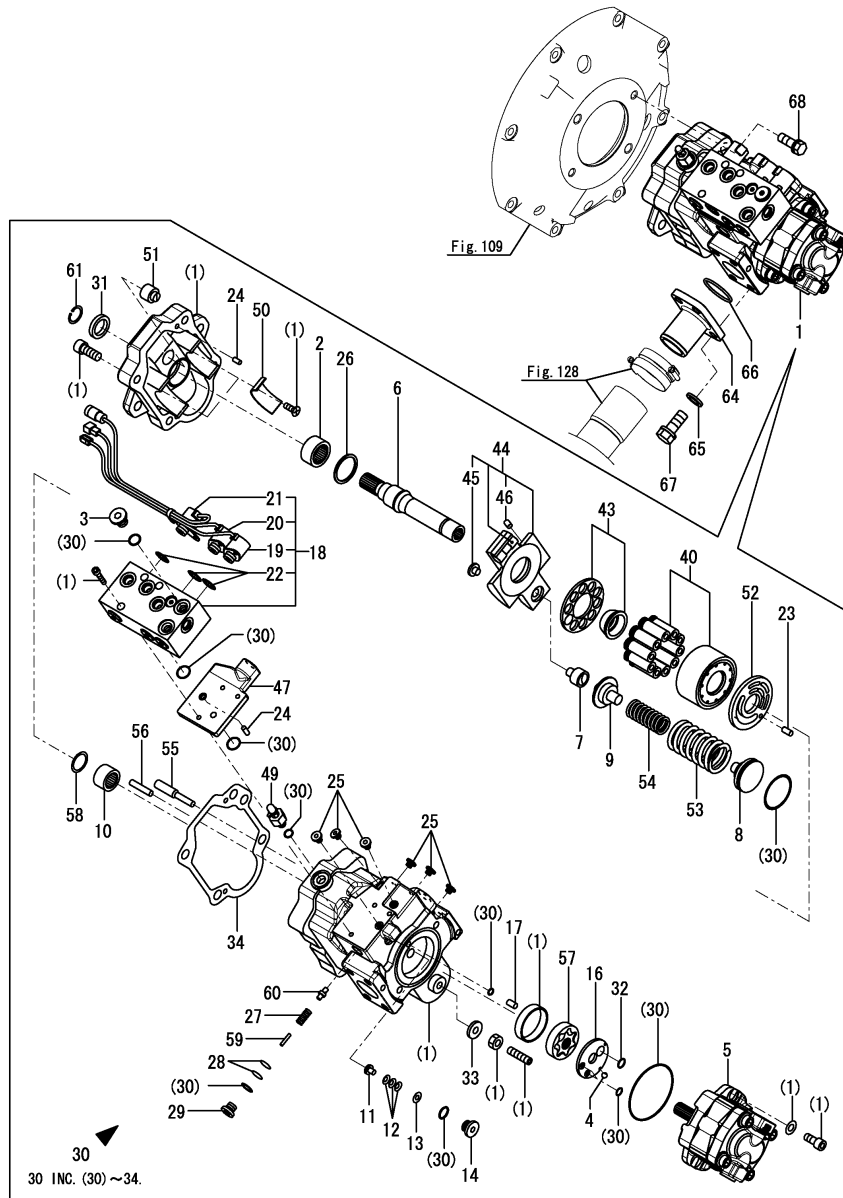
Remarks

- (1)For safety lock.
- (2)For second gear traveling.
- (3)For quick coupler.

Fig.111. HYDRAULIC PUMP(E.S.S. & QUICK COUPLER SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B05-73130	PUMP ASSY, 3SOL AC	1							
2	2	172B06-70120	BEARING, NEEDLE		1						
3	2	172148-70301	PLUG		2						
4	2	172122-70350	BALL, STEEL		1						
5	2	172461-73132	PUMP ASSY, GEAR		1						
6	2	172176-73240	SHAFT		1						
7	2	172460-73240	HOLDER		1						
8	2	172461-73270	SEAT, SPRING		1						
9	2	172176-73290	SEAT, SPRING		1						
10	2	172460-73330	BEARING, NEEDLE		1						
11	2	172460-73340	STOPPER		1						
12	2	172460-73350	SPRING, DISK		3						
13	2	172460-73360	WASHER		1						
14	2	172460-73370	PLUG		1						
16	2	172460-73390	PLATE		1						
17	2	172460-73420	PIN		1						
18	2	172960-73431	VALVE, S/A		1						
19	3	172460-73900	VALVE, SOLENOID B		1						1
20	3	172460-73910	VALVE, SOLENOID A		1						2
21	3	172460-73920	VALVE, SOLENOID C		1						3
22	3	24352-190110	O-RING, 219011		3						
23	2	172122-73480	PIN		1						
24	2	172122-73480	PIN		4						
25	2	172452-73480	PLUG		6						
26	2	172176-73540	THRUST WASHER		1						
27	2	172176-73560	SPRING		1						
28	2	172176-73590	SHIM		2						
29	2	172176-73600	PLUG		1						
30	2	172B04-73620	SEAL KIT, AC		1						
31	3	172176-73271	SEAL, OIL		1						
32	3	172176-73471	O-RING		1						
33	3	172457-73570	WASHER, SEAL		1						
34	3	172B04-73710	GASKET		1						
40	2	172B04-73630	REPAIR KIT, BLOCK		1						
43	2	172B04-73640	RETAINER KIT		1						
44	2	172B04-73650	REPAIR KIT, PLATE		1						
45	3	172452-73480	PLUG		2						
46	3	172312-74790	ORIFICE		2						
47	2	172B04-73660	REPAIR KIT, SUB-BODY		1						
49	2	172176-73690	BLEEDER, AIR		1						
50	2	172B04-73720	BUSH		2						
51	2	172B04-73730	STOPPER, MIN		1						
52	2	172B04-73750	PLATE, VALVE		1						
53	2	172B05-73760	SPRING, OUT		1						
54	2	172B05-73770	SPRING, IN		1						
55	2	172B04-73780	PIN		1						
56	2	172B05-73800	PIN, P3 AC		1						
57	2	172176-73880	PUMP ASSY, TROCHOID		1						
58	2	172176-73910	WASHER, THRUST		1						
59	2	172176-73930	PIN		1						
60	2	172176-73940	POPPET, VALVE		1						

Remarks

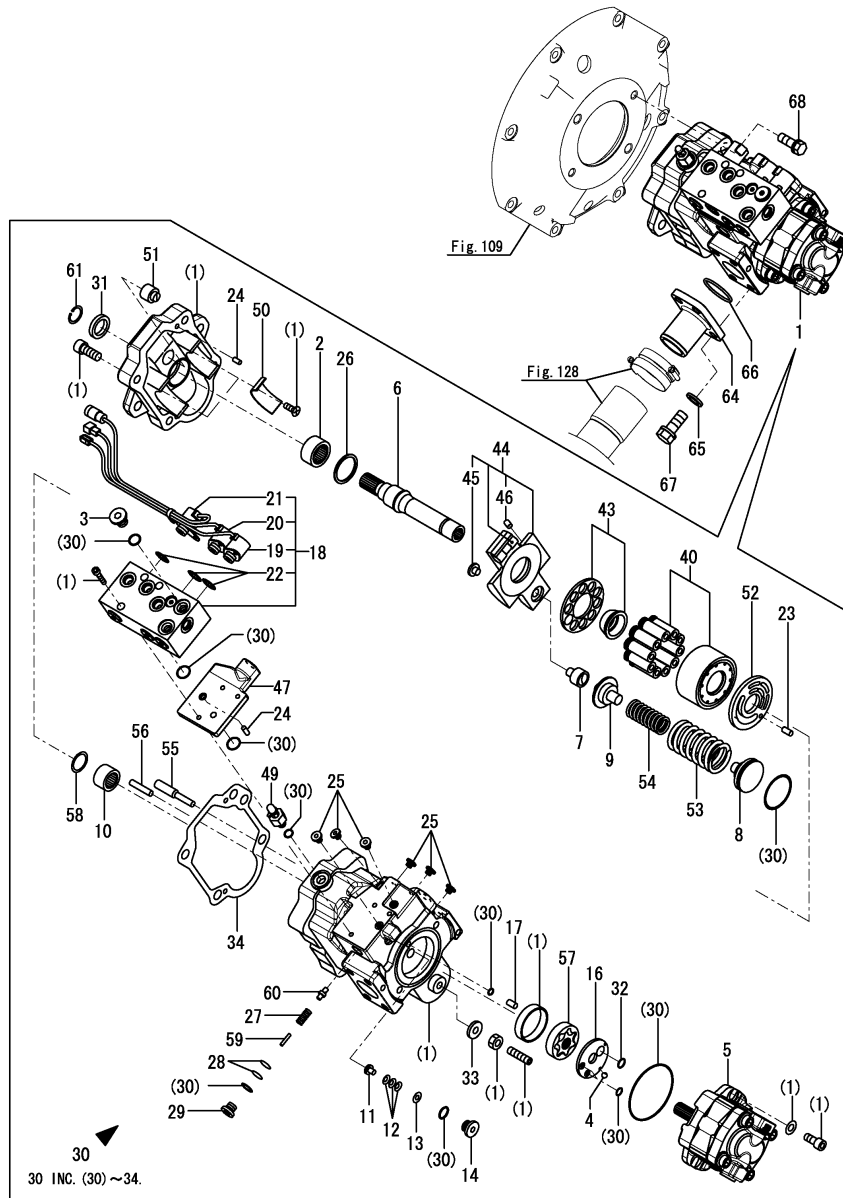
- (1)For safety lock.
- (2)For second gear traveling.
- (3)For quick coupler.

Fig.111. HYDRAULIC PUMP(E.S.S. & QUICK COUPLER SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

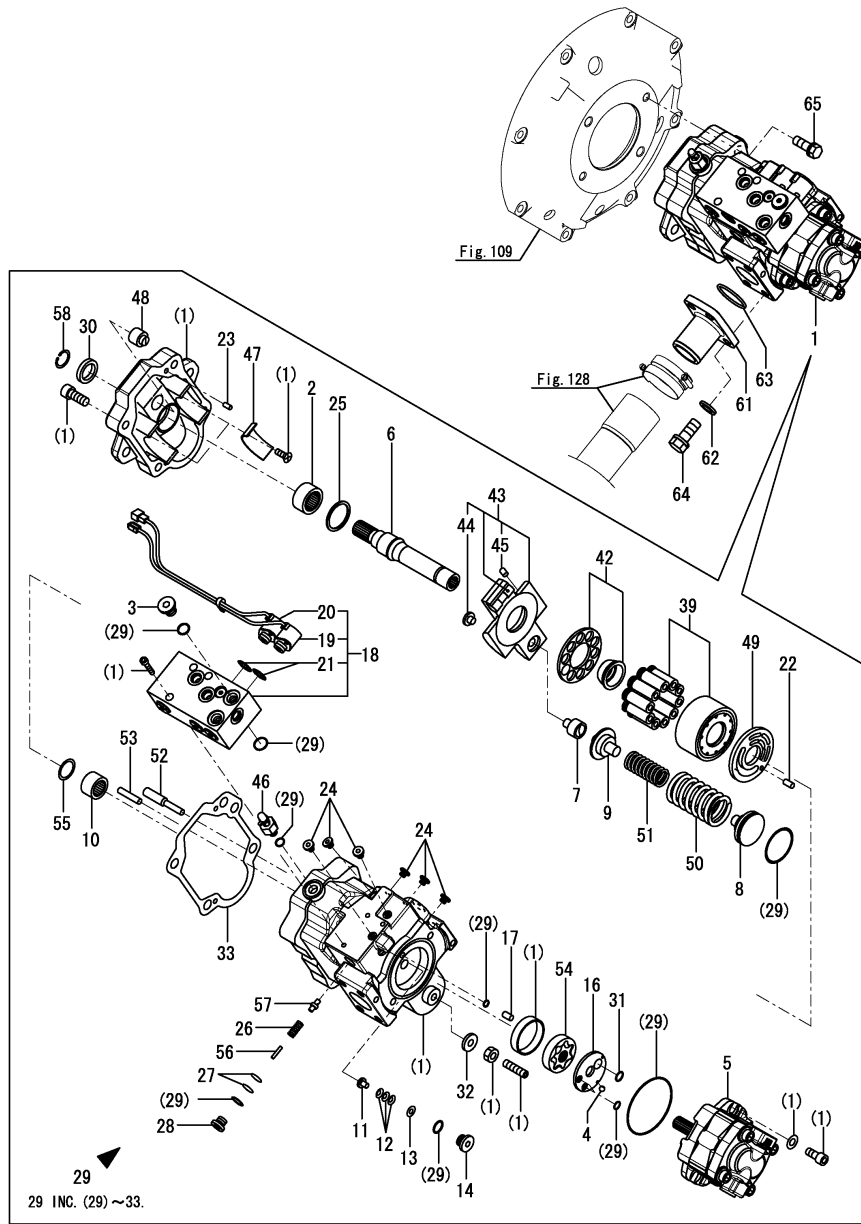
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
61	2	22252-000420	RING, 42		1						
64	1	172165-76860	FLANGE, 45		1						
65	1	22117-120000	WASHER, 12		4						
66	1	24321-000450	O-RING, 1AG45.0		1						
67	1	26013-120302	BOLT, M12X 30		4						
68	1	26013-120352	BOLT, M12X 35		2						



Remarks

- (1)For safety lock.
- (2)For second gear traveling.
- (3)For quick coupler.

Fig.173. (111A)HYDRAULIC PUMP(STANDARD SPEC.)



(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B05-73100	PUMP ASSY, 2SOL	1	1						
2	2	172B06-70120	BEARING, NEEDLE	1	1						
3	2	172148-70301	PLUG	2	2						
4	2	172122-70350	BALL, STEEL	1	1						
5	2	172461-73132	PUMP ASSY, GEAR	1	1						
6	2	172176-73240	SHAFT	1	1						
7	2	172460-73240	HOLDER	1	1						
8	2	172461-73270	SEAT, SPRING	1	1						
9	2	172176-73290	SEAT, SPRING	1	1						
10	2	172460-73330	BEARING, NEEDLE	1	1						
11	2	172460-73340	STOPPER	1	1						
12	2	172460-73350	SPRING, DISK	3	3						
13	2	172460-73360	WASHER	1	1						
14	2	172460-73370	PLUG	1	1						
16	2	172460-73390	PLATE	1	1						
17	2	172460-73420	PIN	1	1						
18	2	172460-73431	VALVE, S/A	1	1						
19	3	172460-73900	VALVE, SOLENOID B	1	1						1
20	3	172460-73910	VALVE, SOLENOID A	1	1						2
21	3	24352-190110	O-RING, 219011	2	2						
22	2	172122-73480	PIN	1	1						
23	2	172122-73480	PIN	2	2						
24	2	172452-73480	PLUG	6	6						
25	2	172176-73540	THRUST WASHER	1	1						
26	2	172176-73560	SPRING	1	1						
27	2	172176-73590	SHIM	2	2						
28	2	172176-73600	PLUG	1	1						
29	2	172B04-73610	SEAL KIT, STD	1	1						
30	3	172176-73271	SEAL, OIL	1	1						
31	3	172176-73471	O-RING	1	1						
32	3	172457-73570	WASHER, SEAL	1	1						
33	3	172B04-73710	GASKET	1	1						
39	2	172B04-73630	REPAIR KIT, BLOCK	1	1						
42	2	172B04-73640	RETAINER KIT	1	1						
43	2	172B04-73650	REPAIR KIT, PLATE	1	1						
44	3	172452-73480	PLUG	2	2						
45	3	172312-74790	ORIFICE	2	2						
46	2	172176-73690	BLEEDER, AIR	1	1						
47	2	172B04-73720	BUSH	2	2						
48	2	172B05-73730	STOPPER, MIN	1	1						
49	2	172B04-73750	PLATE, VALVE	1	1						
50	2	172B05-73760	SPRING, OUT	1	1						
51	2	172B05-73770	SPRING, IN	1	1						
52	2	172B04-73780	PIN	1	1						
53	2	172B05-73790	PIN, P3	1	1						
54	2	172176-73880	PUMP ASSY, TROCHOID	1	1						
55	2	172176-73910	WASHER, THRUST	1	1						
56	2	172176-73930	PIN	1	1						
57	2	172176-73940	POPPET, VALVE	1	1						
58	2	22252-000420	RING, 42	1	1						
61	1	172165-76860	FLANGE, 45	1	1						

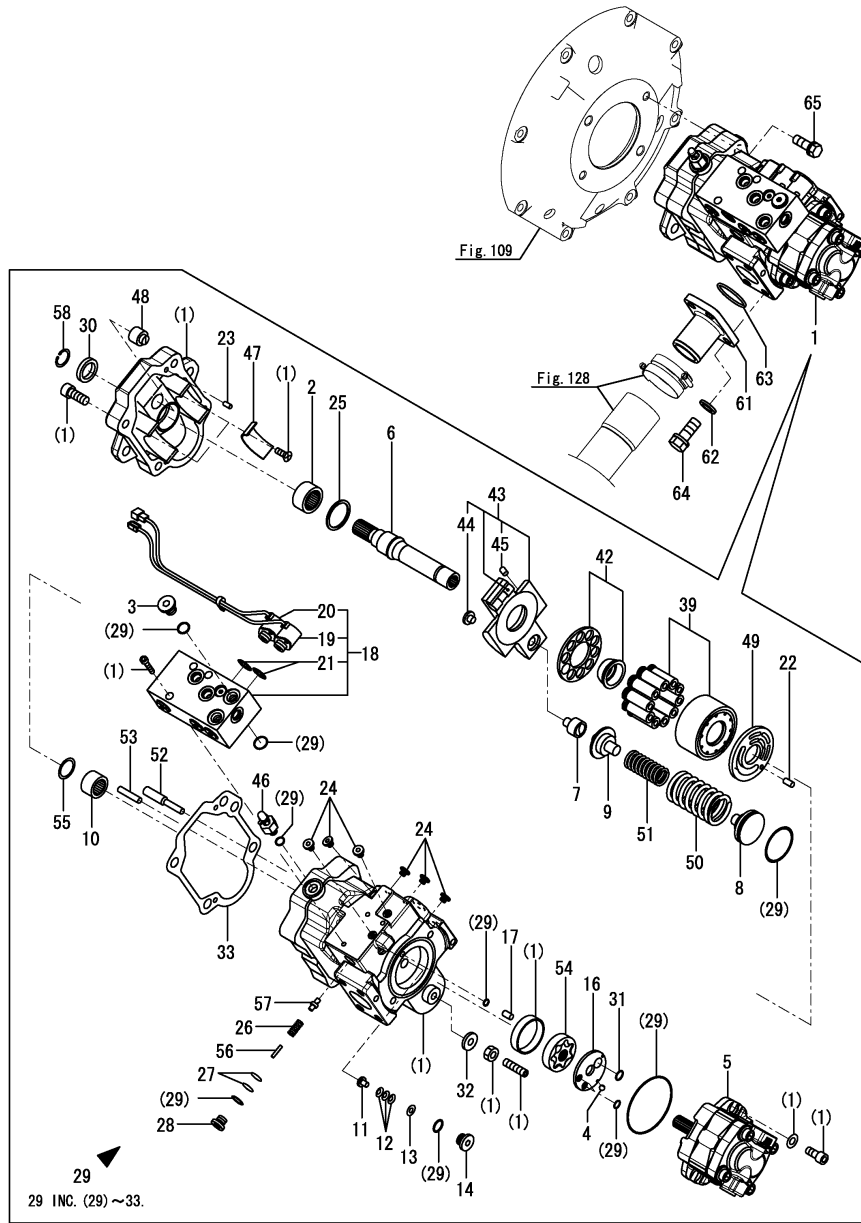
Remarks  
 (1)For safety lock.  
 (2)For second gear traveling.

Fig.173. (111A)HYDRAULIC PUMP(STANDARD SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
62	1	22117-120000	WASHER, 12	4	4						
63	1	24321-000450	O-RING, 1AG45.0	1	1						
64	1	26013-120302	BOLT, M12X 30	4	4						
65	1	26013-120352	BOLT, M12X 35	2	2						

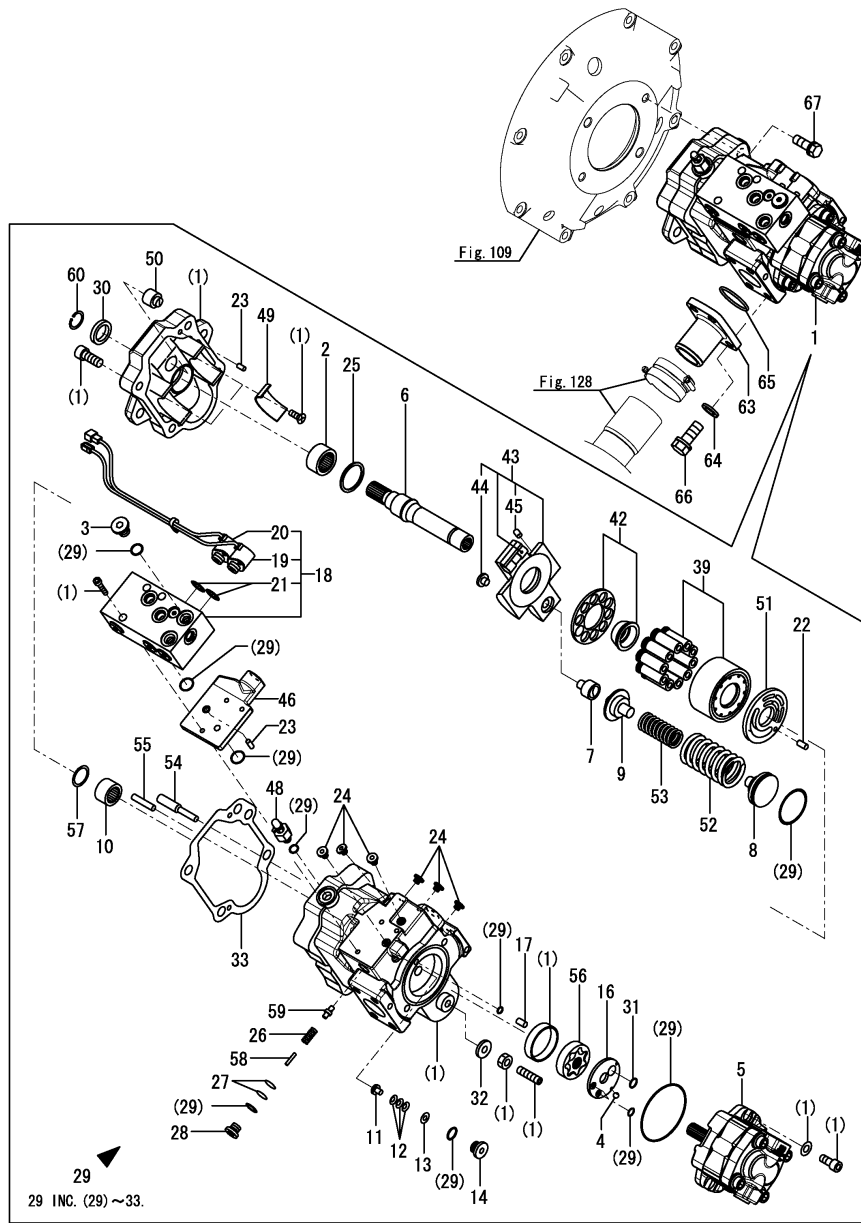


Remarks  
 (1)For safety lock.  
 (2)For second gear traveling.

Fig.174. (111B)HYDRAULIC PUMP(E.S.S. SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



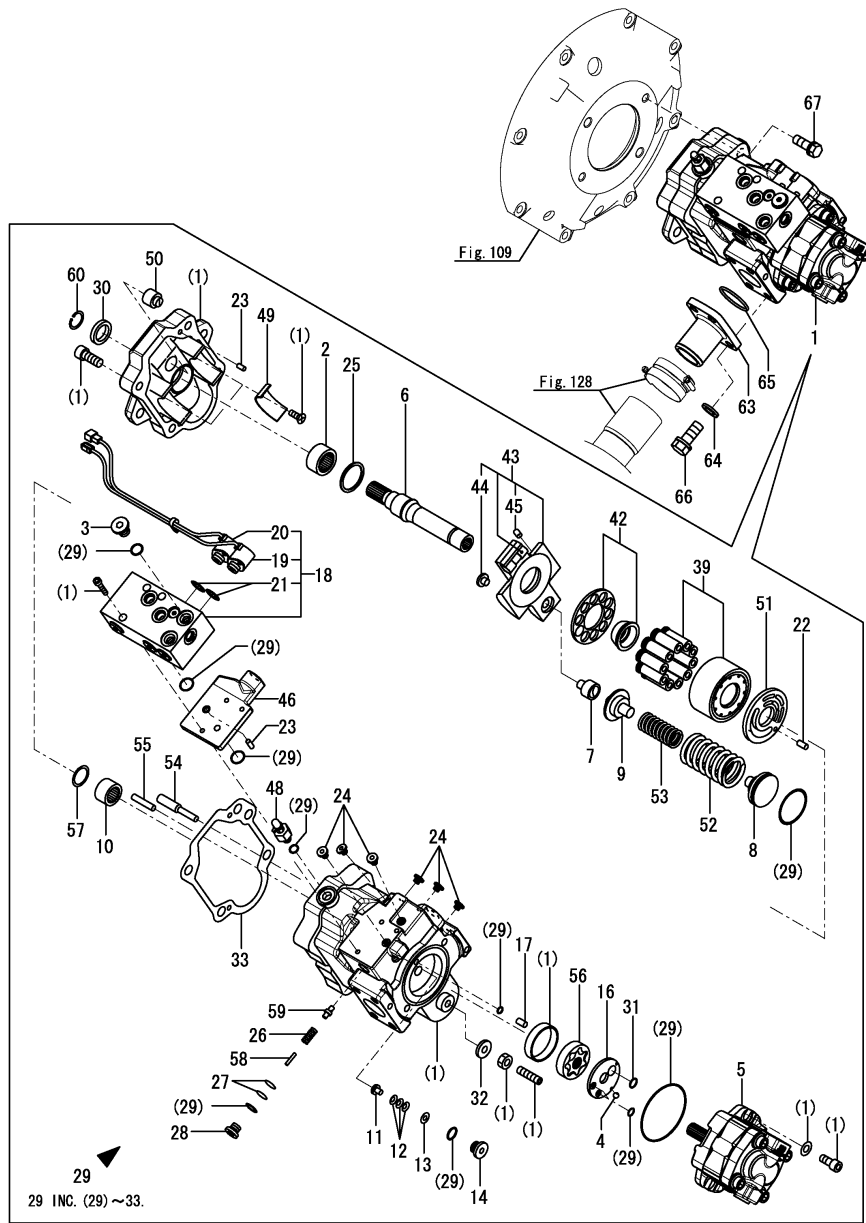
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B05-73120	PUMP ASSY,2SOL AC	1							
2	2	172B06-70120	BEARING, NEEDLE	1							
3	2	172148-70301	PLUG	2							
4	2	172122-70350	BALL, STEEL	1							
5	2	172461-73132	PUMP ASSY, GEAR	1							
6	2	172176-73240	SHAFT	1							
7	2	172460-73240	HOLDER	1							
8	2	172461-73270	SEAT, SPRING	1							
9	2	172176-73290	SEAT, SPRING	1							
10	2	172460-73330	BEARING, NEEDLE	1							
11	2	172460-73340	STOPPER	1							
12	2	172460-73350	SPRING, DISK	3							
13	2	172460-73360	WASHER	1							
14	2	172460-73370	PLUG	1							
16	2	172460-73390	PLATE	1							
17	2	172460-73420	PIN	1							
18	2	172460-73431	VALVE, S/A	1							
19	3	172460-73900	VALVE, SOLENOID B	1							1
20	3	172460-73910	VALVE, SOLENOID A	1							2
21	3	24352-190110	O-RING, 219011	2							
22	2	172122-73480	PIN	1							
23	2	172122-73480	PIN	4							
24	2	172452-73480	PLUG	6							
25	2	172176-73540	THRUST WASHER	1							
26	2	172176-73560	SPRING	1							
27	2	172176-73590	SHIM	2							
28	2	172176-73600	PLUG	1							
29	2	172B04-73620	SEAL KIT, AC	1							
30	3	172176-73271	SEAL, OIL	1							
31	3	172176-73471	O-RING	1							
32	3	172457-73570	WASHER, SEAL	1							
33	3	172B04-73710	GASKET	1							
39	2	172B04-73630	REPAIR KIT, BLOCK	1							
42	2	172B04-73640	RETAINER KIT	1							
43	2	172B04-73650	REPAIR KIT, PLATE	1							
44	3	172452-73480	PLUG	2							
45	3	172312-74790	ORIFICE	2							
46	2	172B04-73660	REPAIR KIT, SUB-BODY	1							
48	2	172176-73690	BLEEDER, AIR	1							
49	2	172B04-73720	BUSH	2							
50	2	172B04-73730	STOPPER, MIN	1							
51	2	172B04-73750	PLATE, VALVE	1							
52	2	172B05-73760	SPRING, OUT	1							
53	2	172B05-73770	SPRING, IN	1							
54	2	172B04-73780	PIN	1							
55	2	172B05-73800	PIN, P3 AC	1							
56	2	172176-73880	PUMP ASSY, TROCHOID	1							
57	2	172176-73910	WASHER, THRUST	1							
58	2	172176-73930	PIN	1							
59	2	172176-73940	POPPET, VALVE	1							
60	2	22252-000420	RING, 42	1							

Remarks  
 (1)For safety lock.  
 (2)For second gear traveling.

Fig.174. (111B)HYDRAULIC PUMP(E.S.S. SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



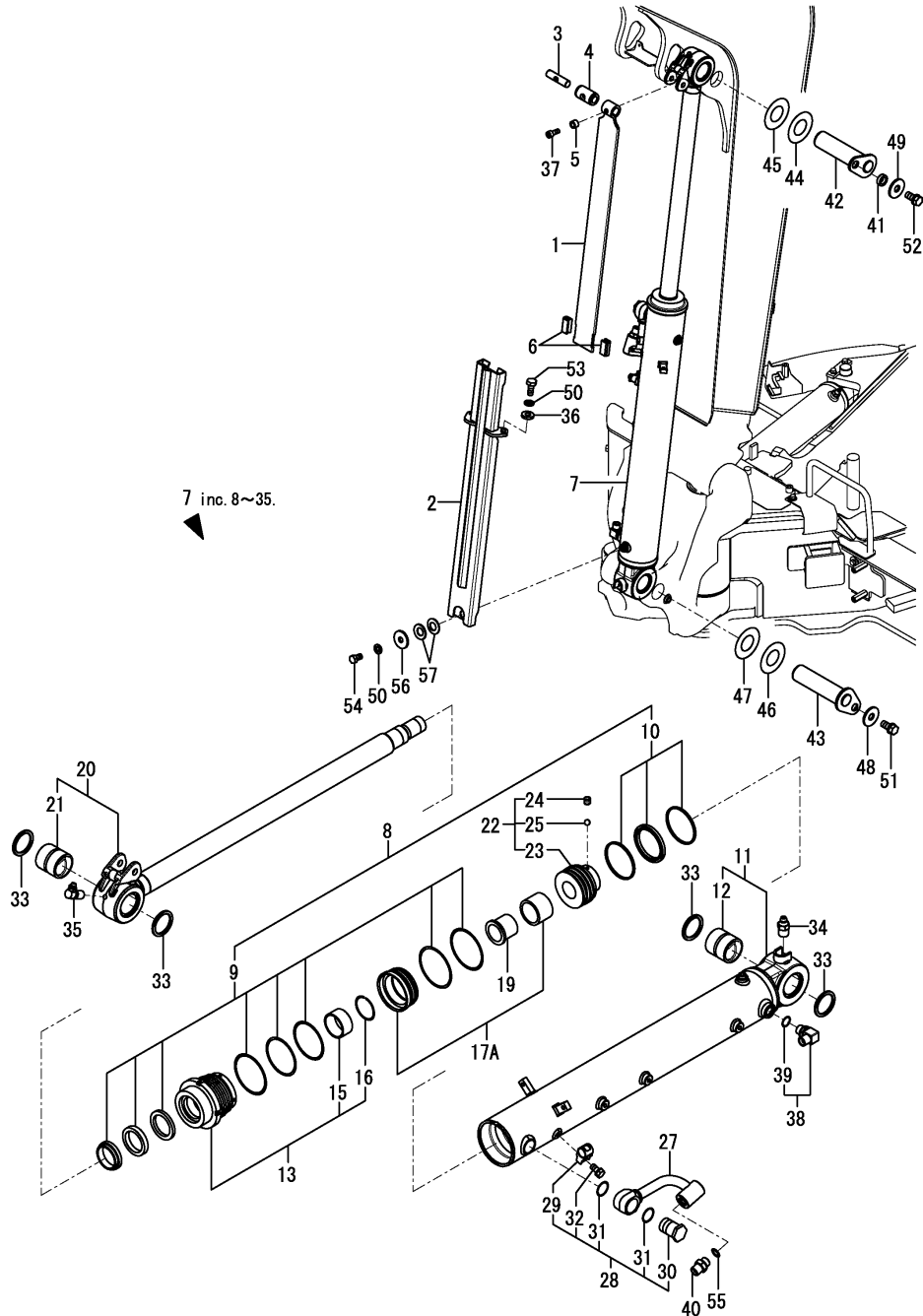
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
63	1	172165-76860	FLANGE, 45		1						
64	1	22117-120000	WASHER, 12		4						
65	1	24321-000450	O-RING, 1AG45.0		1						
66	1	26013-120302	BOLT, M12X 30		4						
67	1	26013-120352	BOLT, M12X 35		2						

Remarks

- (1)For safety lock.
- (2)For second gear traveling.



Fig.112. BOOM CYLINDER

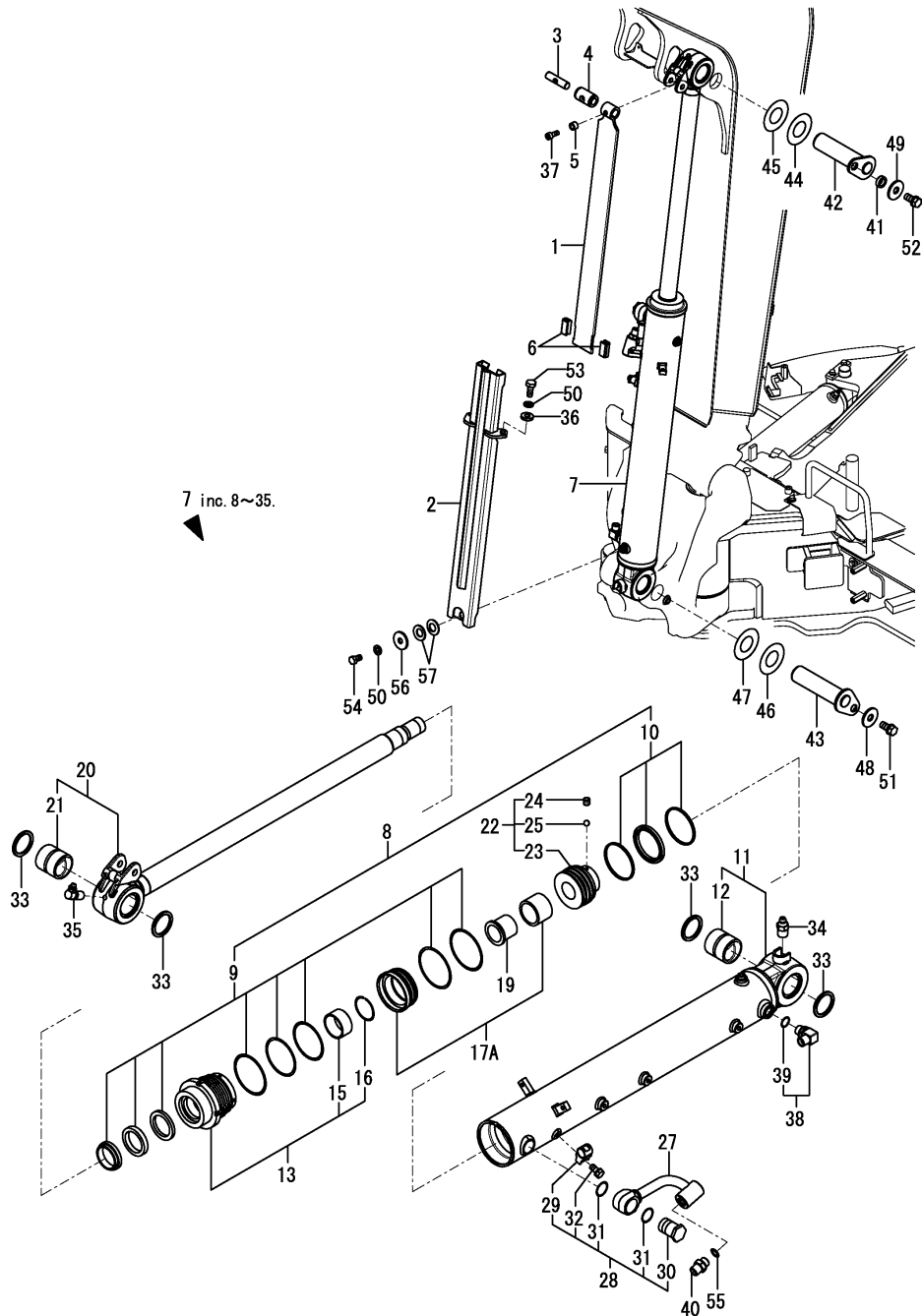


(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-71890	PLATE, SLIDE 810	1	1						
2	1	172B04-71900	GUIDE ASSY, 860	1	1						
3	1	172A23-72043	SHAFT, 14X53	1	1						
4	1	172A23-72052	GROMMET	1	1						
5	1	172A46-72070	SPACER	1	1						
6	1	172A23-72081	GUIDE, SLIDE	2	2						
7	1	172B05-72100	CYLINDER ASSY, BOOM	1	1						
8	2	172B05-72010	SEAL KIT, CYL.100X55	1	1						
9	3	172B05-72280	SEAL SET,HEAD 100X55	1	1						
10	3	172B05-72290	SEAL SET, PISTON 100	1	1						
11	2	172B05-72110	TUBE ASSY, BOOM	1	1						
12	3	172B04-72120	BUSH, 50X60X75	1	1						
13	2	172B05-72130	HEAD ASSY, 100 55	1	1						
15	3	172B05-72240	BUSH, 55	1	1						
16	3	172B05-72250	RING, SNAP	1	1						
17A	2	172B05-72120	CUSHION KIT	1	1						W
		(A="2017.05.) (B="2017.05.)									
19	2	172B05-72170	SPACER	1	1						
20	2	172B05-72200	ROD ASSY, BOOM	1	1						
21	3	172B04-72120	BUSH, 50X60X75	1	1						
22	2	172B05-72210	PISTON ASSY	1	1						
23	3	172B05-72220	PISTON	1	1						
24	3	172B04-72870	SCREW	1	1						
25	3	24190-080002	BALL, STEEL 1/4	1	1						
27	2	172B04-72240	PIPE ASSY, BOOM	1	1						
28	2	172B04-72250	PLUG ASSY	1	1						
29	3	172B04-72260	HOLDER, TUBE	1	1						
30	3	172B04-72470	PLUG	1	1						
31	3	24315-000260	O-RING, 1BP26.0	2	2						
32	3	26013-080162	BOLT, M8X 16	1	1						
33	2	172A79-72760	SEAL, DUST	4	4						
34	2	24761-020000	NIPPLE, GREASE PT1/8	1	1						
35	2	24761-050000	NIPPLE, GREASE C	1	1						
36	1	172A79-72570	WASHER, 10.5X24X4.5	2	2						
37	1	172A47-72840	BOLT, M6X16	1	1						
38	1	172141-76900	CONNECTOR ASSY, 1/2L	1	1						
39	2	24315-000180	O-RING, 1BP18.0	1	1						
40	1	172112-77361	CONNECTOR, PF1/2-1/2	1	1						
41	1	172164-81670	SPACER	1	1						
42	1	172B04-81820	PIN ASSY, 50X194	1	1						
43	1	172B04-81820	PIN ASSY, 50X194	1	1						
44	1	172165-82520	SHIM, 50X90X0.5	1	1						
45	1	172165-82530	SHIM, 50X90X1.2	1	1						
46	1	172162-83540	SHIM, 50X100X0.5	1	1						
47	1	172162-83550	SHIM, 50X100X1.2	1	1						
48	1	22157-120000	WASHER, 12	1	1						
49	1	22157-120000	WASHER, 12	1	1						
50	1	22217-100000	WASHER, SPRING 10	3	3						
51	1	26013-120252	BOLT, M12X 25	1	1						
52	1	26013-120252	BOLT, M12X 25	1	1						
53	1	26076-100252	BOLT, 10.910X 25	2	2						

Fig.112. BOOM CYLINDER

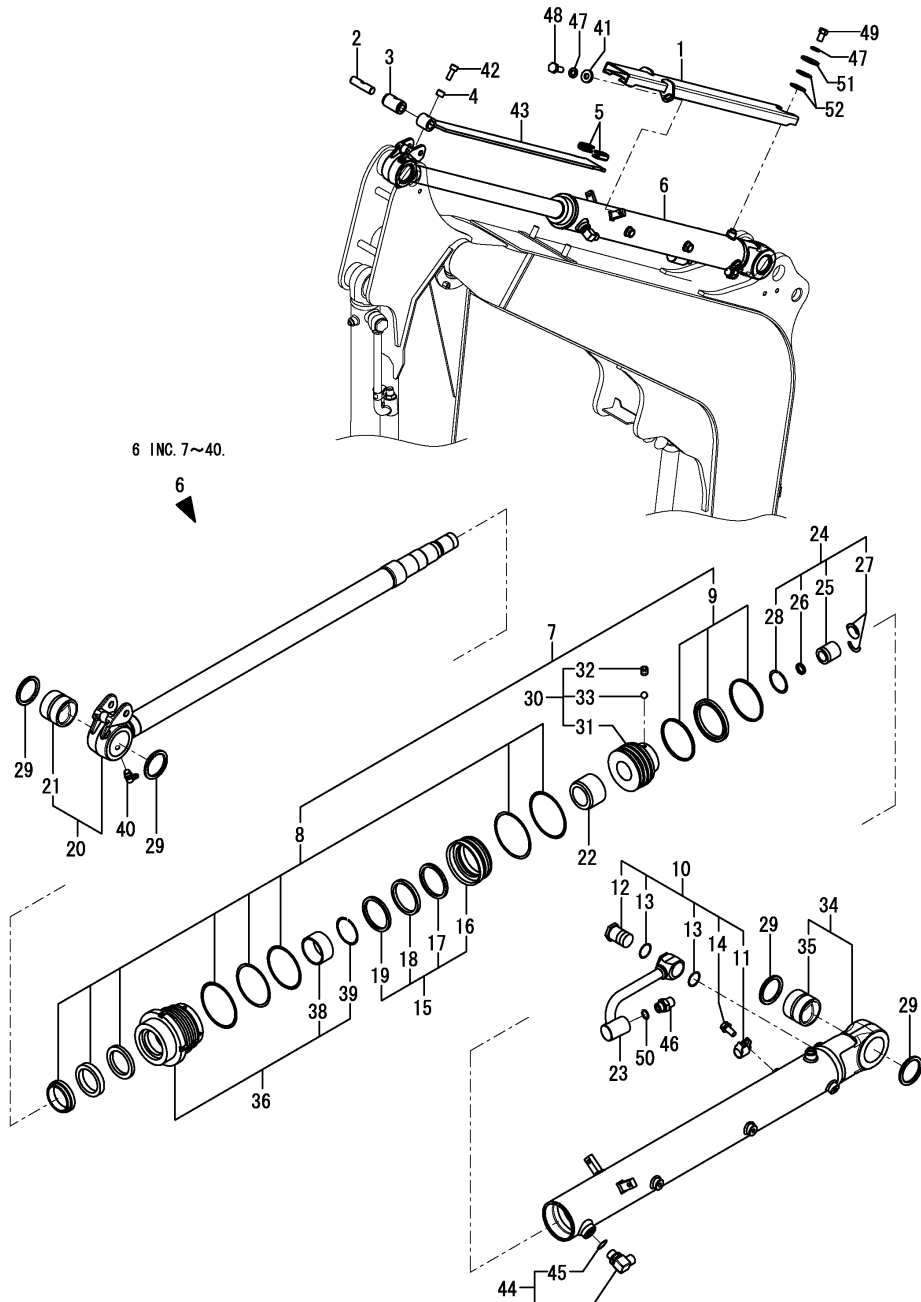


(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
54	1	26116-100162	BOLT, M10X 16 PLATED	1	1						
55	1	41851-000180	O-RING, P 18.0 HNBR	1	1						
56	1	933147-03400	WASHER, BRAKE ARM	1	1						
57	1	933168-14170	SPRING, 16	2	2						

Fig.113. ARM CYLINDER(QUICK COUPLER SPEC.)



(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-71950	GUIDE ASSY, 860 A	1	1						
2	1	172A23-72043	SHAFT, 14X53	1	1						
3	1	172A23-72052	GROMMET	1	1						
4	1	172A46-72070	SPACER	1	1						
5	1	172A23-72081	GUIDE, SLIDE	2	2						
6	1	172B05-72450	CYLINDER ASSY, ARM Q	1	1						
7	2	172B05-72030	SEAL KIT, CYL.85X50	1	1						
8	3	172A79-72080	SEAL SET, HEAD	1	1						
9	3	172A79-72090	SEAL SET, PISTON	1	1						
10	2	172B04-72250	PLUG ASSY	1	1						
11	3	172B04-72260	HOLDER, TUBE	1	1						
12	3	172B04-72470	PLUG	1	1						
13	3	24315-000260	O-RING, 1BP26.0	2	2						
14	3	26013-080162	BOLT, M8X 16	1	1						
15	2	172B05-72350	HOLDER ASSY	1	1						
16	3	172B05-72360	HOLDER	1	1						
17	3	172A79-72820	SPACER, HOLDER	1	1						
18	3	172A79-72830	SEAL, HOLDER	1	1						
19	3	172A79-72840	COLLAR, HOLDER	1	1						
20	2	172B05-72400	ROD ASSY, ARM	1	1						
21	3	172A79-72920	BUSH, PIN 50	1	1						
22	2	172B05-72430	CUSHION, BEARING	1	1						
23	2	172B04-72440	PIPE ASSY, ARM	1	1						
24	2	172A79-72700	CUSHION ASSY, ARM	1	1						
25	3	172A79-72710	PLUNGER, CUSHION	1	1						
26	3	172A79-72720	SEAL, CUSHION	1	1						
27	3	172A79-72730	STOPPER, CUSHION	2	2						
28	3	172A79-72740	RING, SNAP	1	1						
29	2	172A79-72760	SEAL, DUST	4	4						
30	2	172A79-72850	PISTON ASSY, 85 50	1	1						
31	3	172A79-72860	PISTON, 85 50	1	1						
32	3	172A79-72870	SCREW, M8	1	1						
33	3	172A79-72880	BALL, STEEL	1	1						
34	2	172B05-72910	TUBE ASSY, ARM R	1	1						
35	3	172A79-72920	BUSH, PIN 50	1	1						
36	2	172A79-72950	HEAD ASSY, 85 50	1	1						
38	3	172A79-72970	BUSH, HEAD	1	1						
39	3	172A79-72980	RING, SNAP	1	1						
40	2	24761-050000	NIPPLE, GREASE C	1	1						
41	1	172A79-72570	WASHER, 10.5X24X4.5	2	2						
42	1	172A47-72840	BOLT, M6X16	1	1						
43	1	172A27-72951-N	PLATE, SLIDE	1	1						
44	1	172141-76900	CONNECTOR ASSY, 1/2L	1	1						
45	2	24315-000180	O-RING, 1BP18.0	1	1						
46	1	172112-77361	CONNECTOR, PF1/2-1/2	1	1						
47	1	22217-100000	WASHER, SPRING 10	3	3						
48	1	26076-100252	BOLT, 10.910X 25	2	2						
49	1	26116-100162	BOLT, M10X 16 PLATED	1	1						
50	1	41851-000180	O-RING, P 18.0 HNBR	1	1						
51	1	933147-03400	WASHER, BRAKE ARM	1	1						
52	1	933168-14170	SPRING, 16	2	2						

Fig.175. (113A)ARM CYLINDER(STANDARD SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-71950	GUIDE ASSY, 860 A	1	1						
2	1	172A23-72043	SHAFT, 14X53	1	1						
3	1	172A23-72052	GROMMET	1	1						
4	1	172A46-72070	SPACER	1	1						
5	1	172A23-72081	GUIDE, SLIDE	2	2						
6	1	172B05-72300	CYLINDER ASSY, ARM	1	1						
7	2	172B05-72030	SEAL KIT, CYL.85X50	1	1						
8	3	172A79-72080	SEAL SET, HEAD	1	1						
9	3	172A79-72090	SEAL SET, PISTON	1	1						
10	2	172B04-72250	PLUG ASSY	1	1						
11	3	172B04-72260	HOLDER, TUBE	1	1						
12	3	172B04-72470	PLUG	1	1						
13	3	24315-000260	O-RING, 1BP26.0	2	2						
14	3	26013-080162	BOLT, M8X 16	1	1						
15	2	172B05-72310	TUBE ASSY, ARM	1	1						
16	3	172A79-72920	BUSH, PIN 50	1	1						
17	2	172B05-72350	HOLDER ASSY	1	1						
18	3	172B05-72360	HOLDER	1	1						
19	3	172A79-72820	SPACER, HOLDER	1	1						
20	3	172A79-72830	SEAL, HOLDER	1	1						
21	3	172A79-72840	COLLAR, HOLDER	1	1						
22	2	172B05-72400	ROD ASSY, ARM	1	1						
23	3	172A79-72920	BUSH, PIN 50	1	1						
24	2	172B05-72430	CUSHION, BEARING	1	1						
25	2	172B04-72440	PIPE ASSY, ARM	1	1						
26	2	172A79-72700	CUSHION ASSY, ARM	1	1						
27	3	172A79-72710	PLUNGER, CUSHION	1	1						
28	3	172A79-72720	SEAL, CUSHION	1	1						
29	3	172A79-72730	STOPPER, CUSHION	2	2						
30	3	172A79-72740	RING, SNAP	1	1						
31	2	172A79-72760	SEAL, DUST	4	4						
32	2	172A79-72850	PISTON ASSY, 85 50	1	1						
33	3	172A79-72860	PISTON, 85 50	1	1						
34	3	172A79-72870	SCREW, M8	1	1						
35	3	172A79-72880	BALL, STEEL	1	1						
36	2	172A79-72950	HEAD ASSY, 85 50	1	1						
38	3	172A79-72970	BUSH, HEAD	1	1						
39	3	172A79-72980	RING, SNAP	1	1						
40	2	24761-050000	NIPPLE, GREASE C	1	1						
41	1	172A79-72570	WASHER, 10.5X24X4.5	2	2						
42	1	172A47-72840	BOLT, M6X16	1	1						
43	1	172A27-72951-N	PLATE, SLIDE	1	1						
44	1	172141-76900	CONNECTOR ASSY, 1/2L	1	1						
45	2	24315-000180	O-RING, 1BP18.0	1	1						
46	1	172112-77361	CONNECTOR, PF1/2-1/2	1	1						
47	1	22217-100000	WASHER, SPRING 10	3	3						
48	1	26076-100252	BOLT, 10.910X 25	2	2						
49	1	26116-100162	BOLT, M10X 16 PLATED	1	1						
50	1	41851-000180	O-RING, P 18.0 HNBR	1	1						
51	1	933147-03400	WASHER, BRAKE ARM	1	1						
52	1	933168-14170	SPRING, 16	2	2						

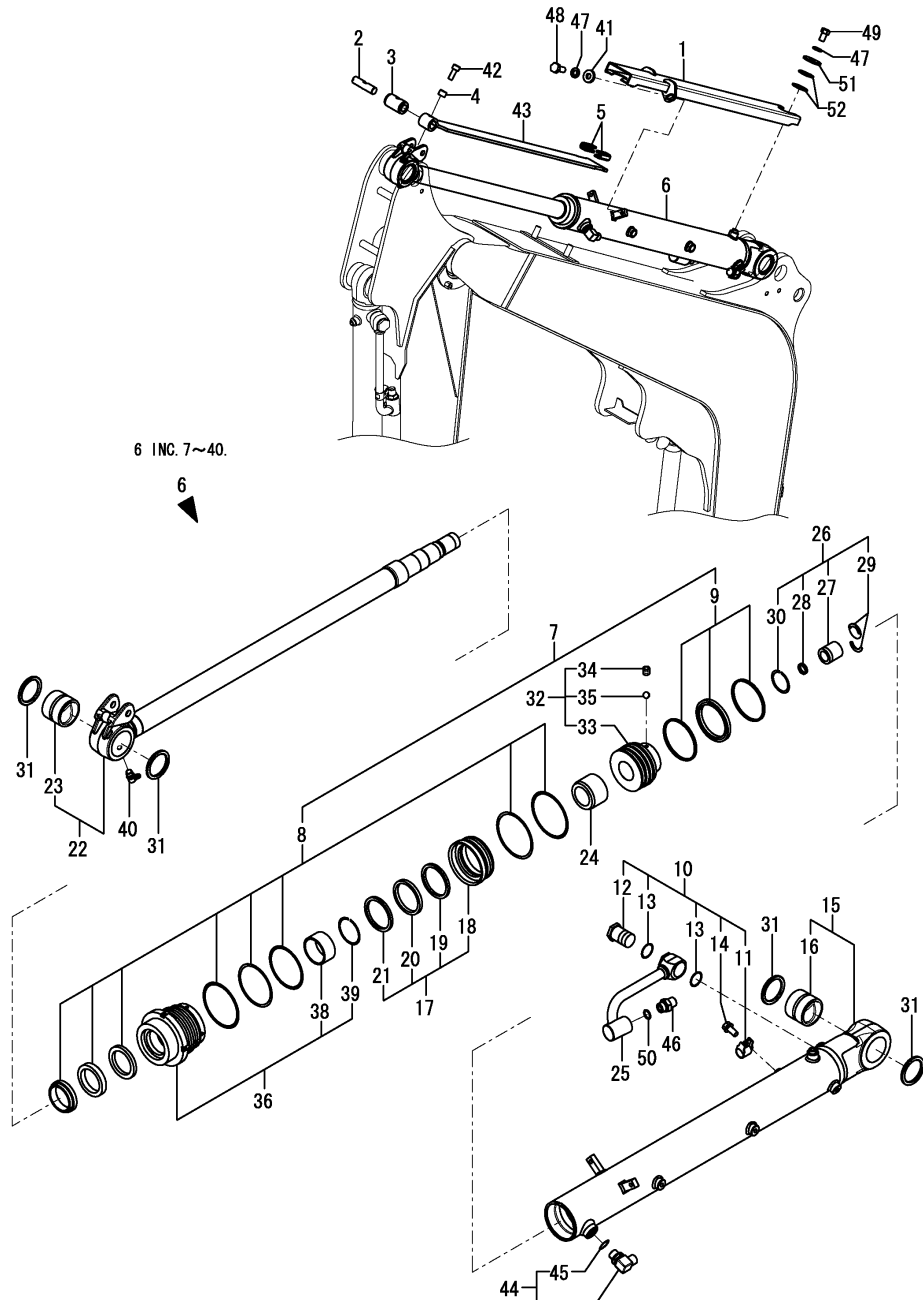
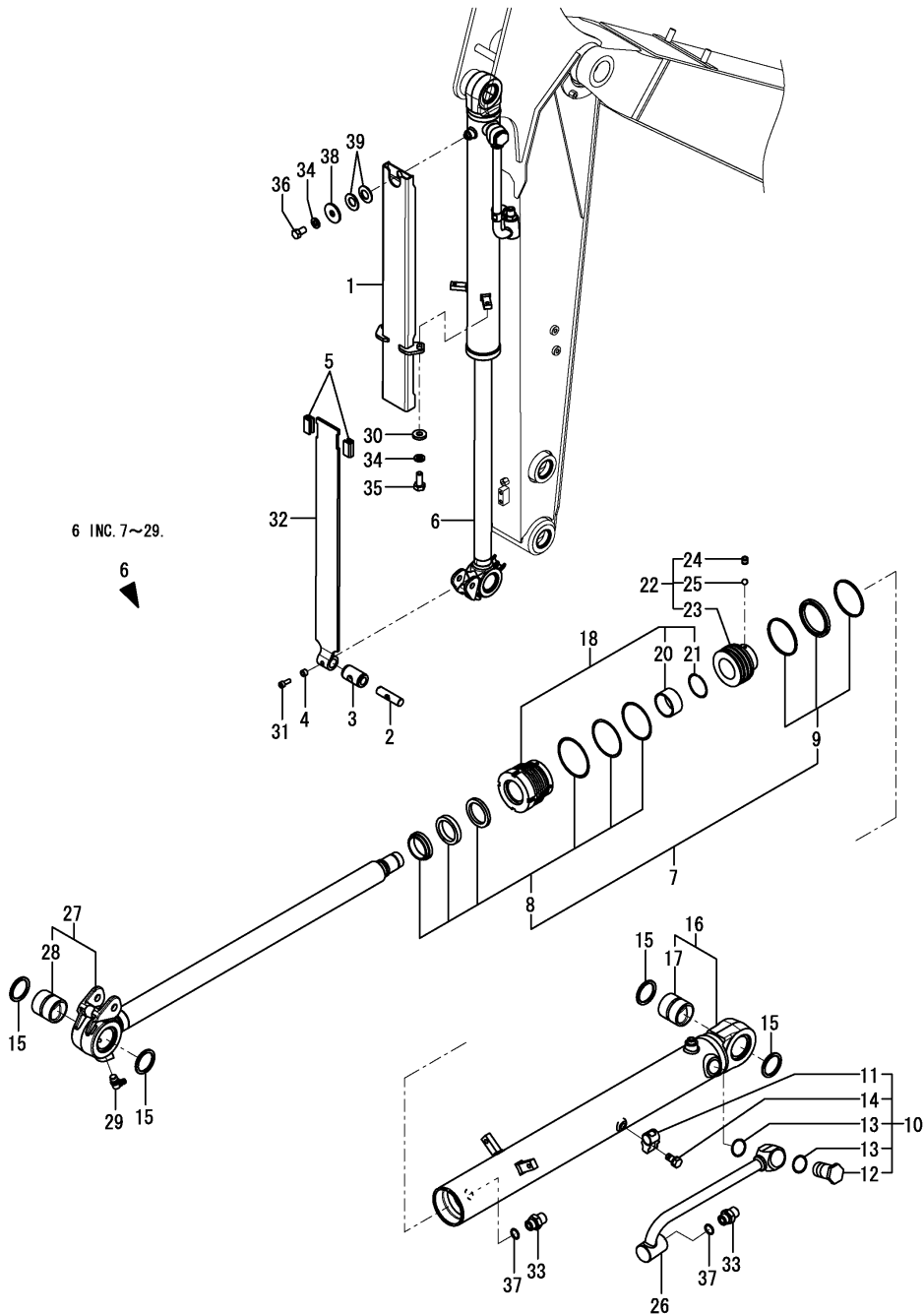


Fig.114. BUCKET CYLINDER

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



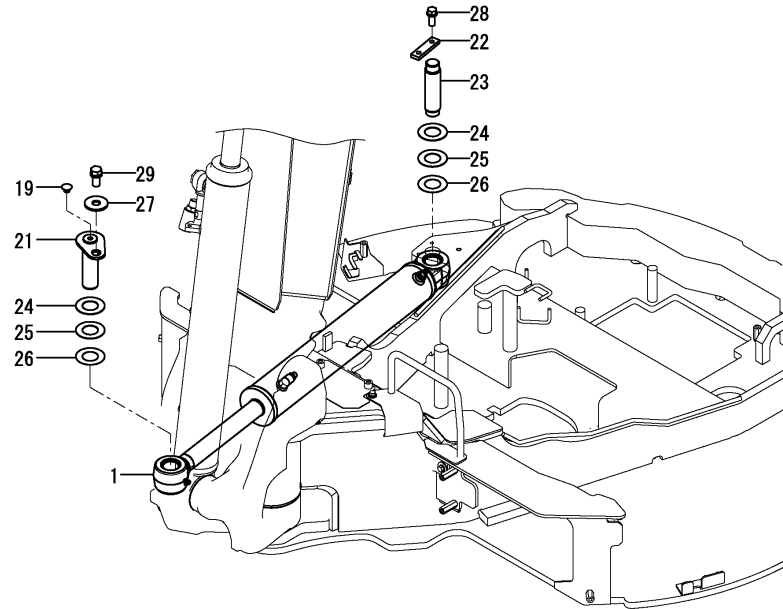
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-71960	GUIDE ASSY, 747 A	1	1						
2	1	172A23-72043	SHAFT, 14X53	1	1						
3	1	172A23-72052	GROMMET	1	1						
4	1	172A46-72070	SPACER	1	1						
5	1	172A23-72081	GUIDE, SLIDE	2	2						
6	1	172B05-72500	CYLINDER ASSY, BUCKET	1	1						
7	2	172B05-72050	SEAL KIT, CYL. 75X50	1	1						
8	3	172B05-72680	SEAL SET, HEAD 75X50	1	1						
9	3	172B05-72690	SEAL SET, PISTON 75	1	1						
10	2	172B04-72250	PLUG ASSY	1	1						
11	3	172B04-72260	HOLDER, TUBE	1	1						
12	3	172B04-72470	PLUG	1	1						
13	3	24315-000260	O-RING, 1BP26.0	2	2						
14	3	26013-080162	BOLT, M8X 16	1	1						
15	2	172B04-72320	SEAL, DUST 45	4	4						
16	2	172B05-72510	TUBE ASSY, BUCKET	1	1						
17	3	172B04-72520	BUSH, 45X55X40	1	1						
18	2	172B05-72530	HEAD ASSY, 75 50	1	1						
20	3	172A79-72970	BUSH, HEAD	1	1						
21	3	172A79-72980	RING, SNAP	1	1						
22	2	172B05-72570	PISTON ASSY	1	1						
23	3	172B05-72580	PISTON	1	1						
24	3	172A79-72870	SCREW, M8	1	1						
25	3	24190-070002	BALL, STEEL 7/32	1	1						
26	2	172B04-72590	PIPE ASSY, BUCKET	1	1						
27	2	172B05-72600	ROD ASSY, BUCKET	1	1						
28	3	172B04-72610	BUSH, 45X55X50	1	1						
29	2	24761-050000	NIPPLE, GREASE C	1	1						
30	1	172A79-72570	WASHER, 10.5X24X4.5	2	2						
31	1	172A47-72840	BOLT, M6X16	1	1						
32	1	172A47-72881-N	PLATE, SLIDE 760	1	1						
33	1	172112-77361	CONNECTOR, PF1/2-1/2	2	2						
34	1	22217-100000	WASHER, SPRING 10	3	3						
35	1	26076-100252	BOLT, 10.910X 25	2	2						
36	1	26116-100162	BOLT, M10X 16 PLATED	1	1						
37	1	41851-000180	O-RING, P 18.0 HNBR	2	2						
38	1	933147-03400	WASHER, BRAKE ARM	1	1						
39	1	933168-14170	SPRING, 16	2	2						

Fig.115. SWING CYLINDER

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-72700	CYLINDER ASSY, SWING	1	1						
2	2	172B04-72070	SEAL KIT, CYL.90X45	1	1						
3	3	172B04-72780	SEAL SET, HEAD 90X45	1	1						
4	3	172B04-72790	SEAL SET, PISTON 90	1	1						
5	2	172B04-72650	PISTON ASSY	1	1						
6	3	172B04-72460	PISTON	1	1						
7	3	172A79-72870	SCREW, M8	1	1						
8	3	24190-070002	BALL, STEEL 7/32	1	1						
9	2	172B04-72710	TUBE ASSY, SWING	1	1						
10	3	172B04-72720	BUSH, 40X50X55 S	1	1						
11	2	172B04-72730	ROD ASSY, SWING	1	1						
12	3	172B04-72740	BUSH, 40X50X55	1	1						
13	2	172B04-72750	HEAD ASSY, 90 45	1	1						
14	3	172B04-72270	BUSH, 45	1	1						
16	2	172B04-72770	SEAL, DUST 40	4	4						
17	2	24761-050000	NIPPLE, GREASE C	1	1						
18	1	172123-76121	ADAPTER, M/M PF1/4	2	2						
19	1	172183-81160	CLIP, TREE 9.5	1	1						
20	1	172183-81160	CLIP, TREE 9.5	2	2						
21	1	172B04-81950	PIN ASSY, 40X132	1	1						
22	1	172A47-81980	PLATE, LOCK	1	1						
23	1	172B04-81980	PIN, 40X126	1	1						
24	1	172165-82580	SHIM, 40X75X0.5	4	4						
25	1	172165-82590	SHIM, 40X75X1.2	4	4						
26	1	172165-82600	SHIM, 40X75X1.6	4	4						
27	1	22157-120000	WASHER, 12	1	1						
28	1	26013-100252	BOLT, M10X 25	2	2						
29	1	26013-120252	BOLT, M12X 25	1	1						
30	1	41851-000110	O-RING, P11.0 HNBR	2	2						



1 INC. 2~17.

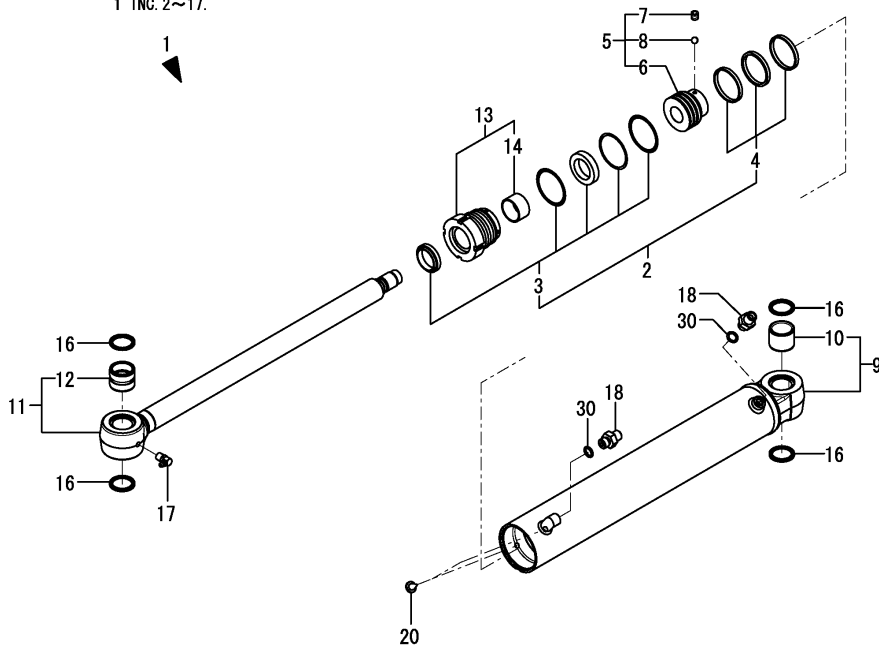
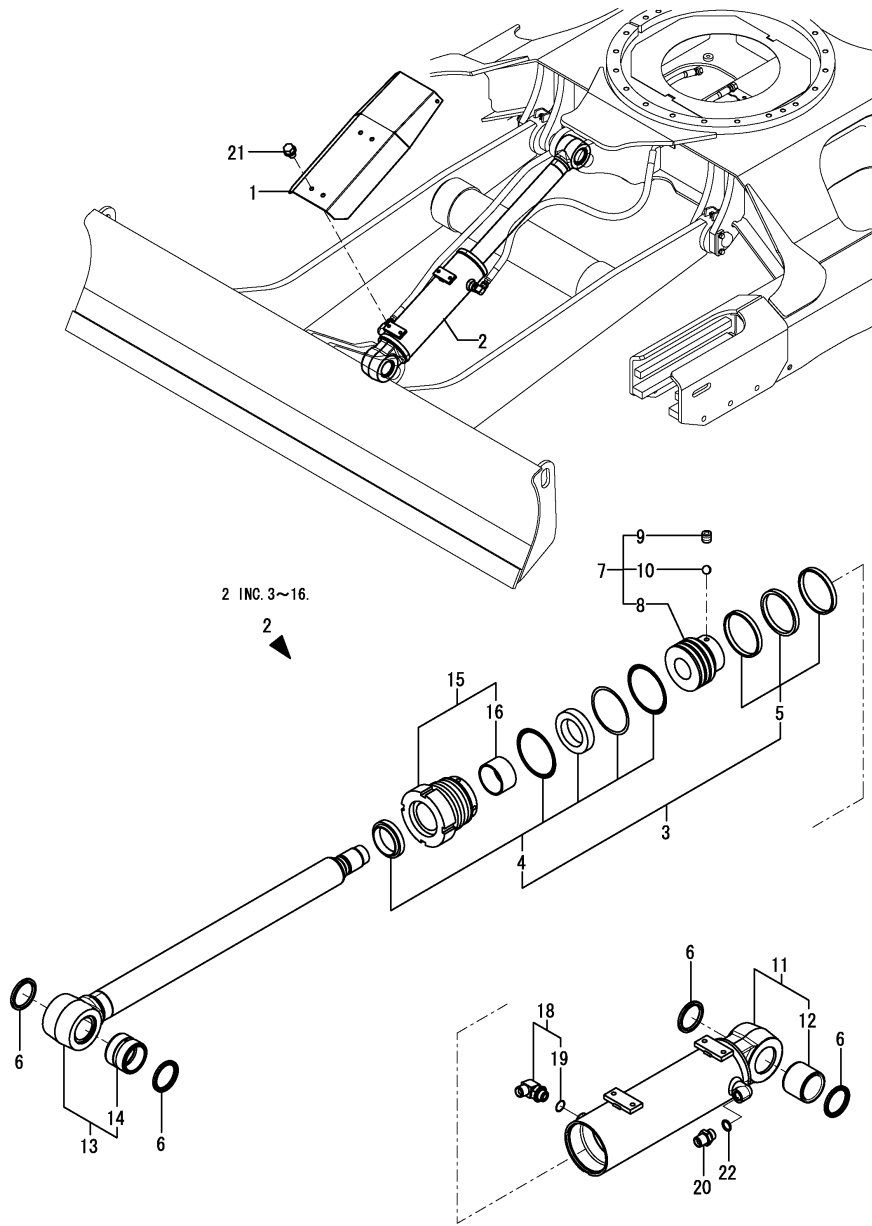


Fig.116. BLADE CYLINDER(QUIK COUPLER SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



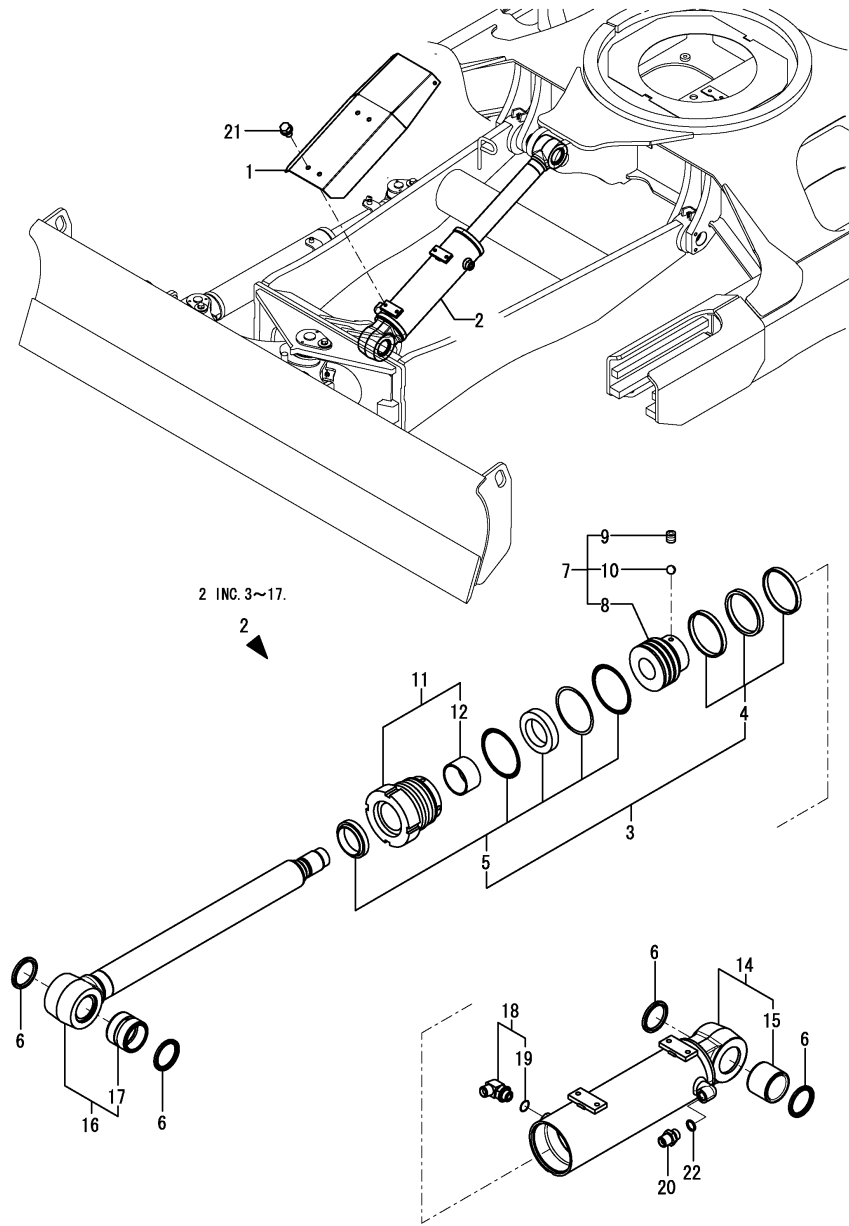
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-71980	COVER ASSY, BLADE	1	1						
2	1	172B05-72800	CYLINDER ASSY, BLADE	1	1						
3	2	172B04-72080	SEAL KIT, CYL.95X55	1	1						
4	3	172B04-72880	SEAL SET, HEAD 95X55	1	1						
5	3	172B04-72890	SEAL SET, PISTON 95	1	1						
6	2	172B04-72320	SEAL, DUST 45	4	4						
7	2	172B04-72630	PISTON ASSY	1	1						
8	3	172B04-72640	PISTON	1	1						
9	3	172B04-72870	SCREW	1	1						
10	3	24190-080002	BALL, STEEL 1/4	1	1						
11	2	172B05-72810	TUBE ASSY, BLADE Q	1	1						
12	3	172B04-72820	BUSH, 45X55X60	1	1						
13	2	172B05-72830	ROD ASSY, BLADE Q	1	1						
14	3	172B04-72820	BUSH, 45X55X60	1	1						
15	2	172B04-72850	HEAD ASSY, 95 55	1	1						
16	3	172B04-72840	BUSH, 55	1	1						
18	1	172142-76181	JOINT, 90-3/8	1	1						
19	2	24315-000140	O-RING, 1BP14.0	1	1						
20	1	172186-76410	ADAPTER, M/M	1	1						
21	1	26106-100122	BOLT, M10X 12 PLATED	4	4						
22	1	41851-000140	O-RING, P 14.0 HNBR	1	1						

Remarks  
 \* Not applied for angle blade specification.

Fig.176. (116A)BLADE CYLINDER(ANGLE BLADE SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-71980	COVER ASSY, BLADE	1	1						
2	1	172B05-72900	CYLINDER ASSY, BLADE	1	1						
3	2	172B04-72080	SEAL KIT, CYL.95X55	1	1						
4	3	172B04-72290	SEAL SET, PISTON 95	1	1						
5	3	172B04-72880	SEAL SET, HEAD 95X55	1	1						
6	2	172B04-72620	SEAL, DUST 45	4	4						
7	2	172B04-72630	PISTON ASSY	1	1						
8	3	172B04-72640	PISTON	1	1						
9	3	172B04-72870	SCREW	1	1						
10	3	24190-080002	BALL, STEEL 1/4	1	1						
11	2	172B04-72850	HEAD ASSY, 95 55	1	1						
12	3	172B04-72840	BUSH, 55	1	1						
14	2	172B05-72920	TUBE ASSY, BLADE	1	1						
15	3	172B05-72840	BUSH, 45X55X60	1	1						
16	2	172B05-72930	ROD ASSY, BLADE ANG	1	1						
17	3	172B05-72840	BUSH, 45X55X60	1	1						
18	1	172142-76181	JOINT, 90-3/8	1	1						
19	2	24315-000140	O-RING, 1BP14.0	1	1						
20	1	172186-76410	ADAPTER, M/M	1	1						
21	1	26106-100122	BOLT, M10X 12 PLATED	4	4						
22	1	41851-000140	O-RING, P 14.0 HNBR	1	1						

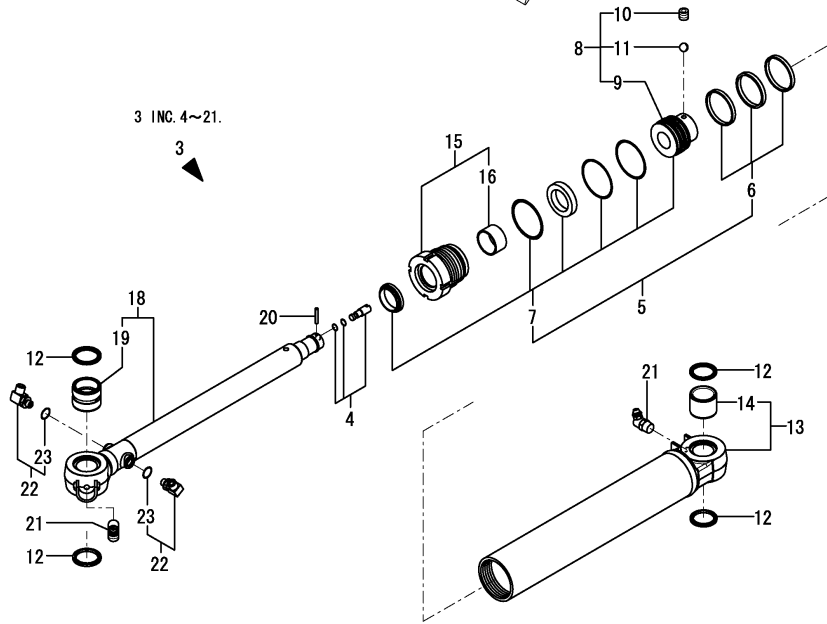
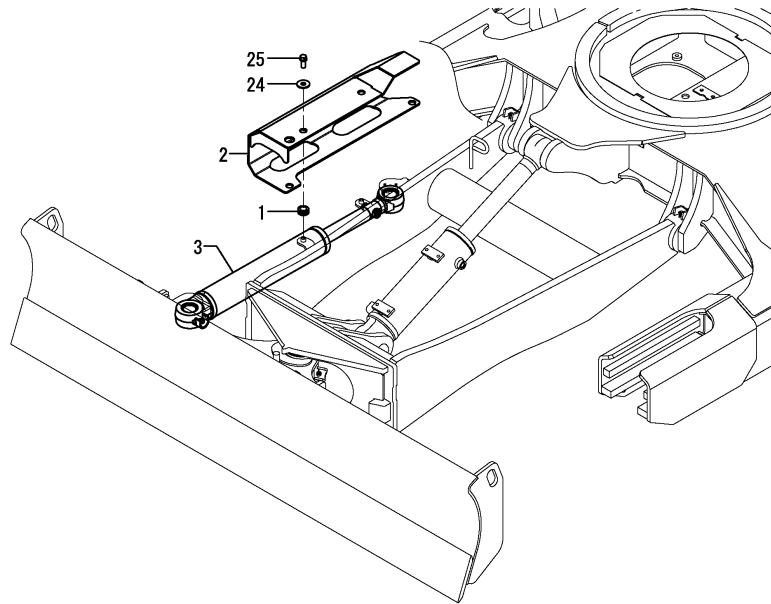
Remarks  
 \* Exclusive figure for angle blade specification.



Fig.177. (116B)ANGLE CYLINDER(ANGLE BLADE SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1A1380-58050	GROMMET, 16X20X4.5	4	4						
2	1	172B05-72850	COVER ASSY, ANGLE	1	1						
3	1	172B05-72950	CYLINDER ASSY, ANGLE	1	1						
4	2	172B03-71590	PLUG ASSY	1	1						
5	2	172B05-72090	SEAL KIT, CYL.75X45	1	1						
6	3	172B05-72690	SEAL SET, PISTON 75	1	1						
7	3	172B05-72940	SEAL SET, HEAD 75X45	1	1						
8	2	172B05-72570	PISTON ASSY	1	1						
9	3	172B05-72580	PISTON	1	1						
10	3	172A79-72870	SCREW, M8	1	1						
11	3	24190-070002	BALL, STEEL 7/32	1	1						
12	2	172B04-72770	SEAL, DUST 40	4	4						
13	2	172B05-72960	TUBE ASSY, ANGLE	1	1						
14	3	172A23-70120	BUSH, PIN 40	1	1						
15	2	172B05-72970	HEAD ASSY, 75 45	1	1						
16	3	172B04-72270	BUSH, 45	1	1						
18	2	172B05-72990	ROD ASSY, ANGLE	1	1						
19	3	172A23-70120	BUSH, PIN 40	1	1						
20	2	22351-025022	PIN, SPRING 2.5X22	1	1						
21	2	24761-040000	NIPPLE, GREASE B	2	2						
22	1	172173-76121	CONNECTOR ASSY	2	2						
23	2	24315-000110	O-RING, 1BP11.0	2	2						
24	1	22157-100000	WASHER, 10	4	4						
25	1	26013-100252	BOLT, M10X 25	4	4						

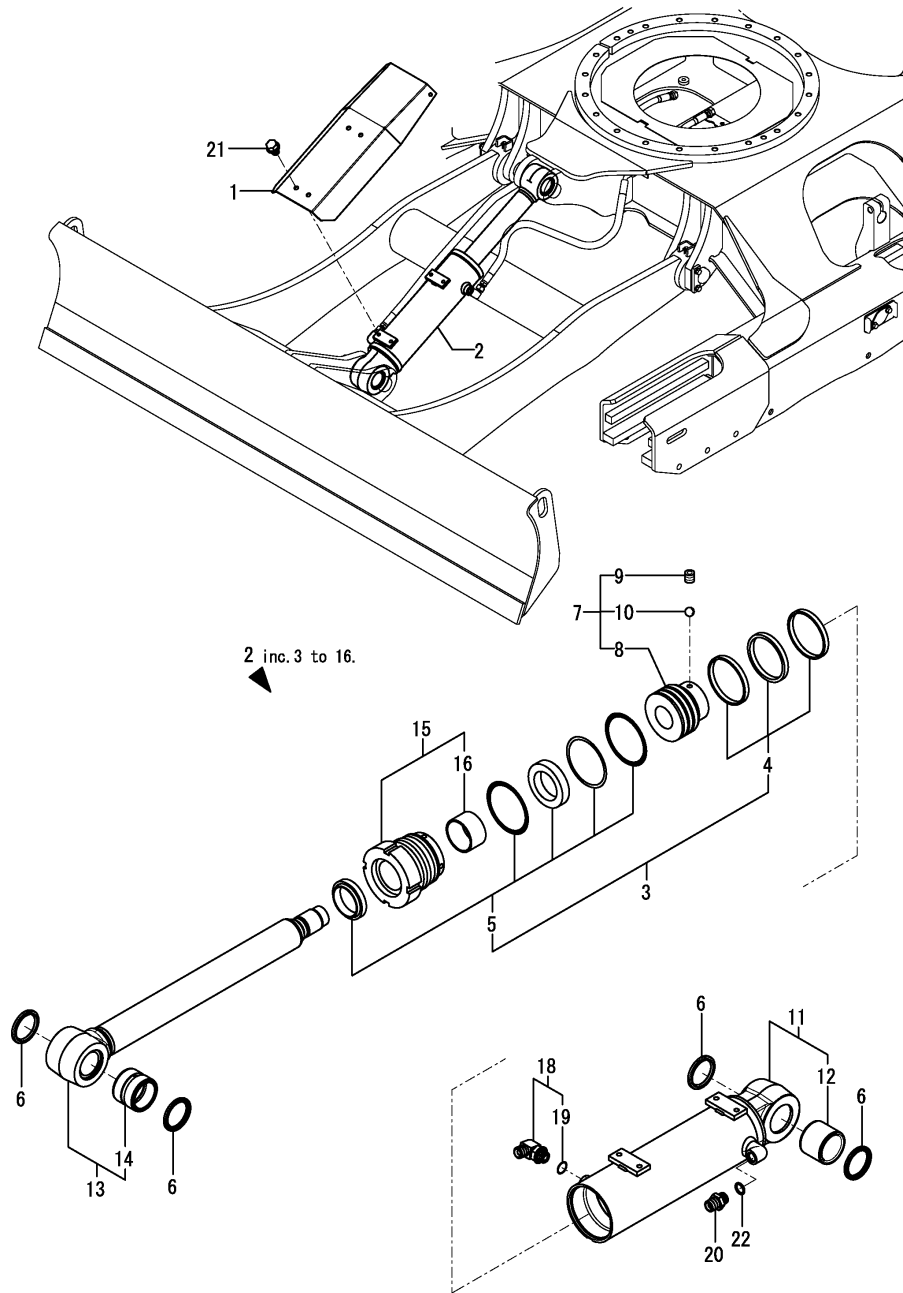
Remarks

\* Exclusive figure for angle blade specification.

Fig.231. (116C)BLADE CYLINDER

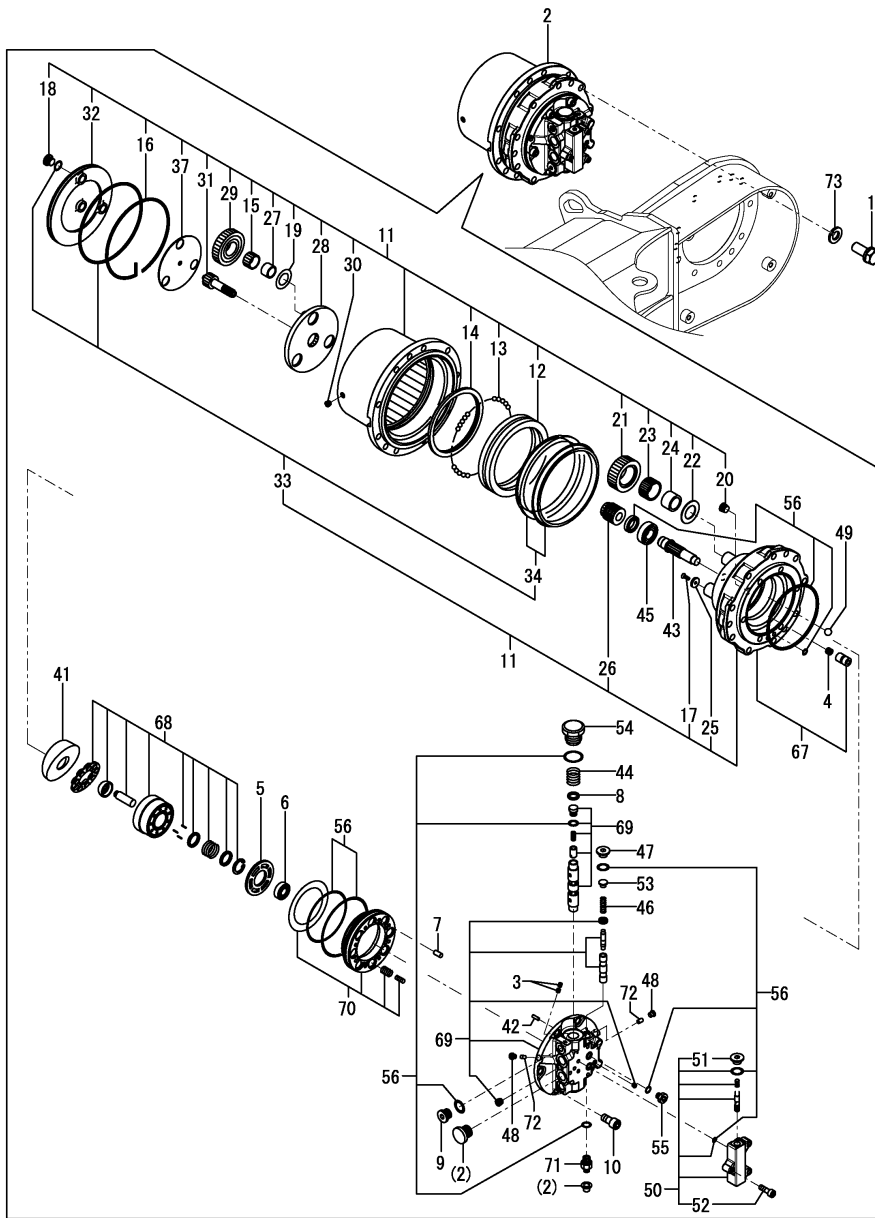
(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-71980	COVER ASSY, BLADE	1	1						
2	1	172B04-72800	CYLINDER ASSY, BLADE	1	1						
3	2	172B04-72080	SEAL KIT, CYL.95X55	1	1						
4	3	172B04-72290	SEAL SET, PISTON 95	1	1						
5	3	172B04-72880	SEAL SET, HEAD 95X55	1	1						
6	2	172B05-72490	SEAL, DUST 45	4	4						
7	2	172B04-72630	PISTON ASSY	1	1						
8	3	172B04-72640	PISTON	1	1						
9	3	172B04-72870	SCREW	1	1						
10	3	24190-080002	BALL, STEEL 1/4	1	1						
11	2	172B04-72810	TUBE ASSY, BLADE	1	1						
12	3	172B04-72820	BUSH, 45X55X60	1	1						
13	2	172B04-72830	ROD ASSY, BLADE	1	1						
14	3	172B04-72820	BUSH, 45X55X60	1	1						
15	2	172B04-72850	HEAD ASSY, 95 55	1	1						
16	3	172B04-72840	BUSH, 55	1	1						
18	1	172142-76181	JOINT, 90-3/8	1	1						
19	2	24315-000140	O-RING, 1BP14.0	1	1						
20	1	172186-76410	ADAPTER, M/M	1	1						
21	1	26106-100122	BOLT, M10X 12 PLATED	4	4						
22	1	41851-000140	O-RING, P 14.0 HNBR	1	1						

Fig.117. TRAVEL MOTOR



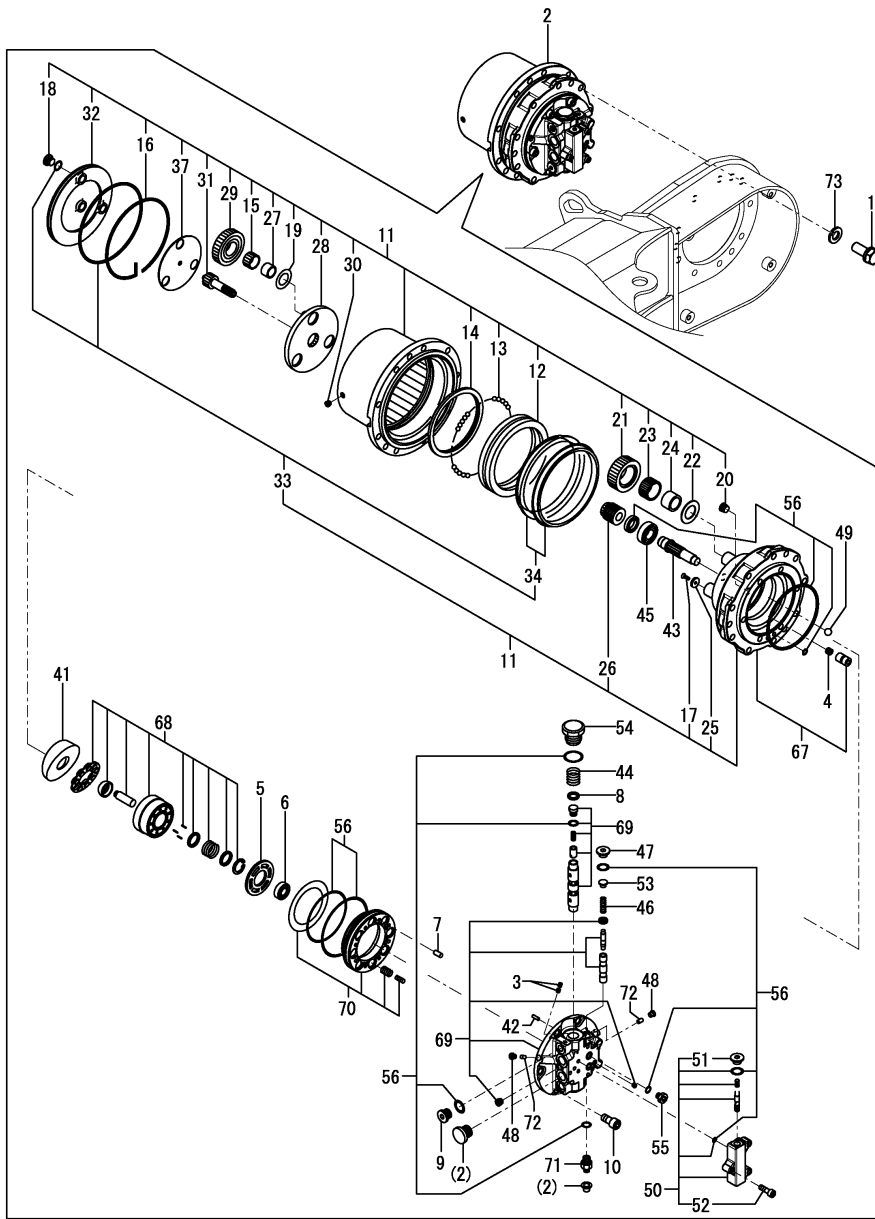
(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172455-29140	BOLT, 14X35	24	24						
2	1	172B05-73300	MOTOR ASSY, TRAVEL	2	2						
3	2	172148-70340	ORIFICE	8	8						
4	2	172147-70361	SPRING	4	4						
5	2	172147-70371	PLATE, VALVE	2	2						
5-1	2	172B04-73290	PLATE, VALVE	2	2						R
(A=M65589) (B=M65589)											
6	2	172147-70390	BEARING, BALL	2	2						
7	2	172122-70410	PIN	8	8						
8	2	172122-70460	SEAT, SPRING	4	4						
9	2	172147-70500	PLUG	4	4						
10	2	172147-70540	BOLT, SOCKET HEAD	12	12						
11	2	172B05-73350	GEAR ASSY, REDUCTION	2	2						
12	3	172124-70010	BEARING, ANGULAR	2	2						
13	3	172124-70030	BALL, STEEL	198	198						
14	3	172124-70051	NUT, RING	2	2						
15	3	172147-70120	GAUGE ASSY	6	6						
16	3	172147-70210	WIRE	2	2						
17	3	172162-70290	SCREW	8	8						
18	3	172147-70500	PLUG	6	6						
19	3	172A47-73310	WASHER, THRUST	6	6						
20	3	172423-73330	PLUG	4	4						
21	3	172B05-73360	GEAR, PLANETARY	8	8						
22	3	172423-73370	WASHER, THRUST	8	8						
23	3	172B05-73370	BEARING, NEEDLE	8	8						
24	3	172B05-73380	RING, WEAR	8	8						
25	3	172B05-73390	PLATE, THRUST	2	2						
26	3	172B05-73400	GEAR, SUN	2	2						
27	3	172423-73410	LACE, INNER	6	6						
28	3	172B05-73410	HOLDER	2	2						
29	3	172B05-73420	GEAR, PLANETARY	6	6						
30	3	172122-73430	PLUG	4	4						
31	3	172B05-73430	GEAR, DRIVE	2	2						
32	3	172B05-73440	COVER	2	2						
33	3	172B05-73610	SEAL KIT, REDUCTION	2	2						
34	4	172147-70020	SEAL, FLOATING	2	2						1
37	3	172460-73631	PLATE KIT, THRUST	2	2						
41	2	172B05-73460	PLATE, SWASH	2	2						
42	2	172122-73470	PIN	2	2						
43	2	172423-73470	SHAFT	2	2						
44	2	172B05-73470	SPRING, RETURN	4	4						
45	2	172423-73480	BEARING, BALL	2	2						
46	2	172B05-73480	SPRING	2	2						
47	2	172B05-73490	PLUG	2	2						
48	2	172B05-73500	PLUG ASSY	6	6						
49	2	172423-73510	BALL, STEEL	4	4						
50	2	172B05-73510	VALVE ASSY	2	2						
51	3	172147-70500	PLUG	4	4						
52	3	172A47-73320	BOLT, SOCKET HEAD	6	6						
53	2	172B05-73560	SEAT, SPRING	2	2						
54	2	172460-73570	CAP, STEERING WHEEL	4	4						

Remarks  
 (1)A package contains 2 floating seals.  
 1 package par 1 travel motor.

Fig.117. TRAVEL MOTOR



(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

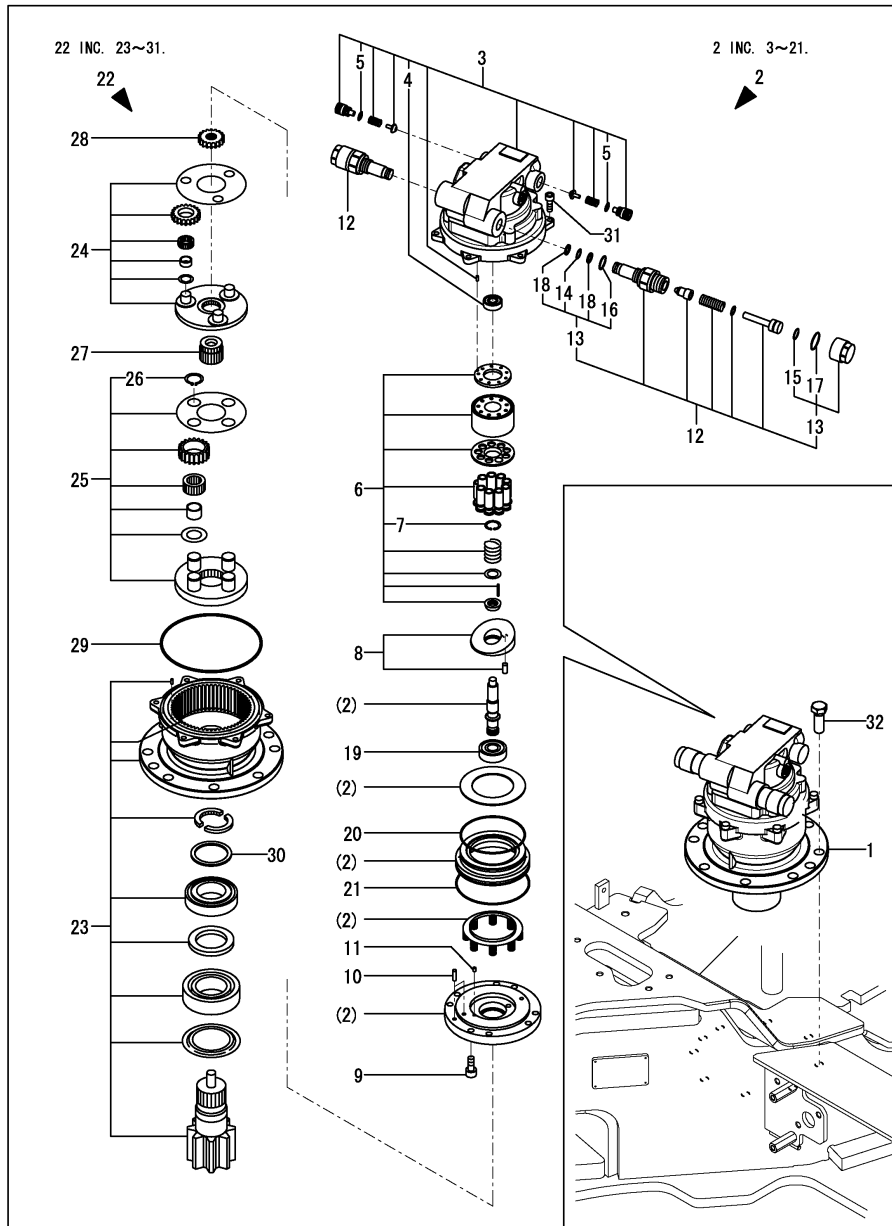
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
55	2	172460-73590	PLUG	4	4						
56	2	172B05-73620	SEAL KIT, MOTOR	2	2						
67	2	172B05-73630	REPAIR KIT, HOLDER	2	2						
68	2	172B05-73640	REPAIR KIT, BLOCK	2	2						
69	2	172B05-73650	REPAIR KIT, PLATE	2	2						
70	2	172B05-73660	SEAL KIT, BRAKE	2	2						
71	2	172458-73830	PLUG	2	2						
72	2	172312-74790	ORIFICE	12	12						
73	1	22217-140000	WASHER, SPRING 14	24	24						

Remarks  
 (1)A package contains 2 floating seals.  
 1 package par 1 travel motor.

Fig.118. TURNING MOTOR

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	(A)	(B)	Q'ty						I	R
				(C)	(D)	(E)	(F)						
1	1	172B06-73310	MOTOR ASSY, SWING	1	1								
1-1	1	172B04-73310	MOTOR ASSY, SWING	1	1							N	1
				(A=*2014.03)	(B=*2014.03)								
2	2	172B06-73490	MOTOR ASSY	1	1								
3	3	172B06-73320	BODY ASSY, H	1	1								
4	4	24101-062014	BEARING, BALL 6201	1	1								
5	4	24315-000110	O-RING, 1BP11.0	2	2								
6	3	172B06-73330	CYLINDER ASSY	1	1								
7	4	172126-73400	RING, SNAP	1	1								
8	3	172B06-73340	PLATE ASSY, SWASH	1	1								
9	3	172B06-73460	SCREW	8	8								
10	3	172B06-73470	PIN	3	3								
11	3	172425-73530	FILTER	1	1								
12	3	172461-73770	VALVE ASSY, RELIEF	2	2								
13	4	172460-73780	SEAL SET, VALVE	2	2								
14	5	24315-000140	O-RING, 1BP14.0	2	2								
15	5	24315-000180	O-RING, 1BP18.0	2	2								
16	5	24315-000220	O-RING, 1BP22.0	2	2								
17	5	24315-000280	O-RING, 1BP28.0	2	2								
18	5	24372-000140	RING, BACK UP T2P14	4	4								
19	3	24105-062044	BEARING, BALL 6204Z	1	1								
20	3	24325-001100	O-RING, 1BG110.0	1	1								
21	3	24325-001250	O-RING, 1BG125.0	1	1								
22	2	172B06-73500	GEAR ASSY, REDUCTION	1	1								
22-1	2	172B04-73500	GEAR ASSY, REDUCTION	1	1							N	1
				(A=*2014.03)	(B=*2014.03)								
23	3	172B06-73350	PINION KIT	1	1								
23-1	3	172B04-73380	PINION KIT	1	1							N	1
				(A=*2014.03)	(B=*2014.03)								
24	3	172B06-73360	CARRIER KIT, 2	1	1								
24-1	3	172B04-73360	CARRIER KIT, 2	1	1							N	1
				(A=*2014.03)	(B=*2014.03)								
25	3	172B06-73370	CARRIER KIT, 1	1	1								
25-1	3	172B04-73370	CARRIER KIT, 1	1	1							N	1
				(A=*2014.03)	(B=*2014.03)								
26	4	22252-000220	RING, 22	4	4								
27	3	172B06-73390	GEAR, S1	1	1								
27-1	3	172B04-73390	GEAR, S1	1	1							N	1
				(A=*2014.03)	(B=*2014.03)								
28	3	172B06-73400	GEAR, S2	1	1								
28-1	3	172B04-73400	GEAR, S2	1	1							N	1
				(A=*2014.03)	(B=*2014.03)								
29	3	172B06-73420	O-RING	1	1								
30	3	172425-73520	RING	1	1								
30-1	3	172B06-73480	RING	1	1							N	1
				(A=*2014.03)	(B=*2014.03)								
31	3	26450-080252	BOLT, M8X 25	6	6								
32	1	172460-73320	BOLT, 16X45	10	10								

Remarks

(1)The part itself is the same; only the part number has changed.

Fig.119. ACCUMULATOR

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B11-73600	ACCUMULATOR	1	1						
2	1	172B11-73630	CLAMP	1	1						
3	1	172423-76120	CONNECTOR, PF1/2X1/4	1	1						
4	1	26014-080202	BOLT, M8X 20	2	2						
4-1	1	26014-080162	BOLT, M8X 16	2	2						N
		(A=M6F486) (B=M6F486)									
5	1	41851-000180	O-RING, P 18.0 HNBR	1	1						

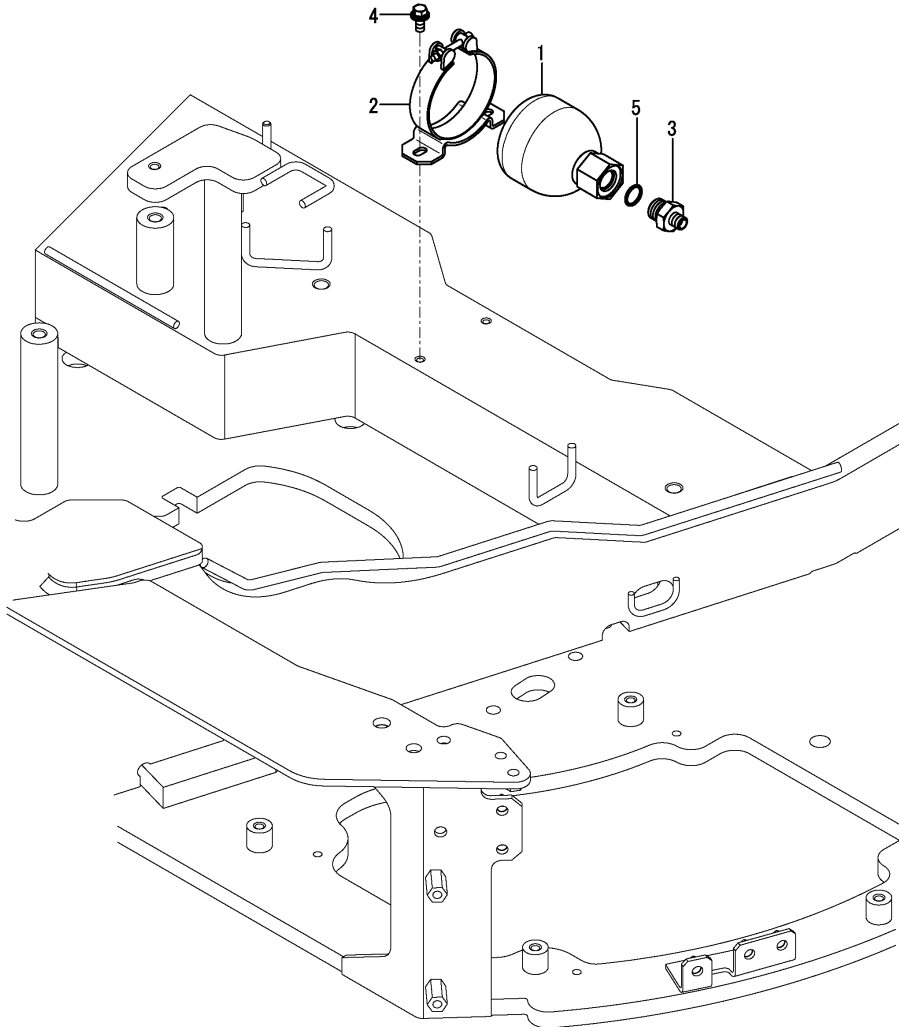
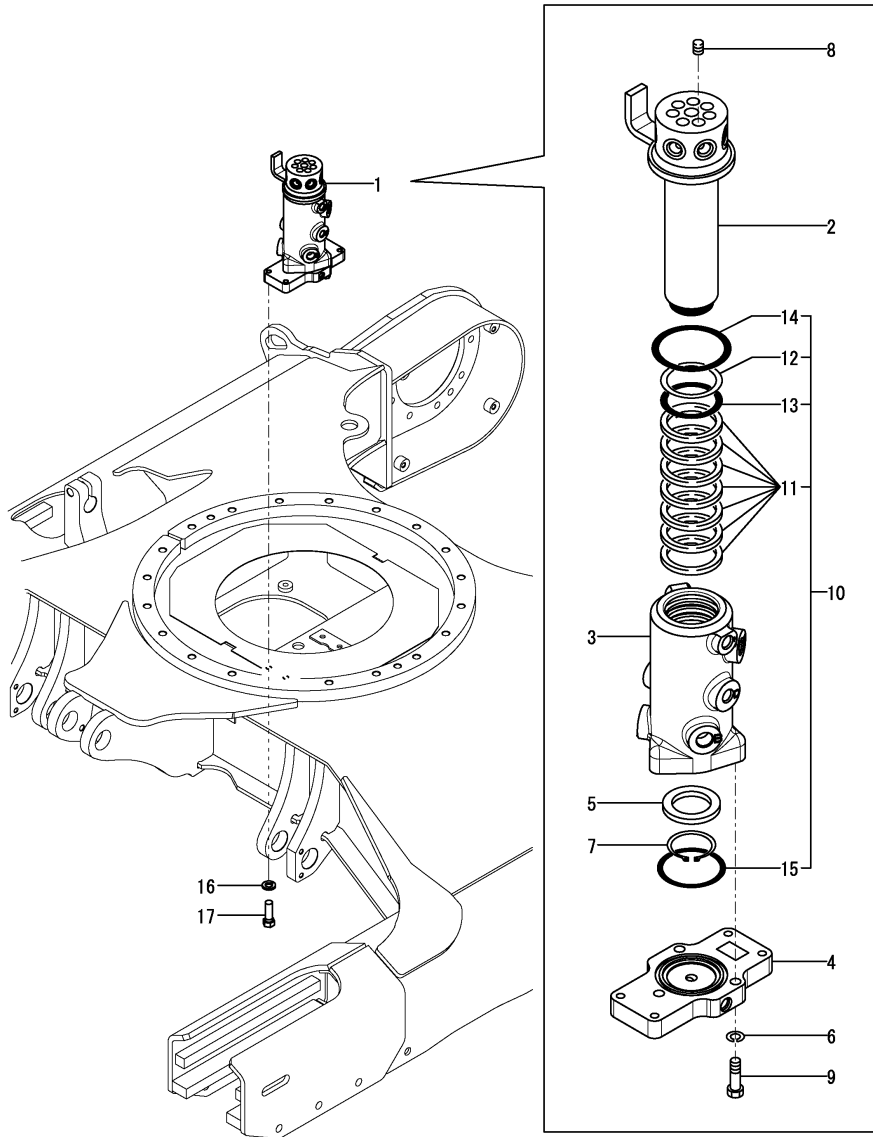


Fig.120. SWIVEL JOINT

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B02-73800	JOINT ASSY, SWIVEL	1	1						
2	2	172B02-73810	SHAFT ASSY, SWIVEL	1	1						
3	2	172B02-73840	HUB, SWIVEL	1	1						
4	2	172B02-73850	FLANGE, SWIVEL	1	1						
5	2	172B02-73860	SPACER, SWIVEL	1	1						
6	2	22217-100000	WASHER, SPRING 10	3	3						
7	2	22242-000451	RING, 45	1	1						
8	2	23871-020000	PLUG, R02	7	7						
9	2	26076-100352	BOLT, 10.910X 35	3	3						
10	2	172B02-73900	SEAL KIT, SWIVEL	1	1						
10-1	2	172B02-73910	SEAL KIT, SWIVEL	1	1						N
(A=*2014.04) (B=*2014.04)											
11	3	172B02-73870	SEAL, SWIVEL	7	7						
11-1	3	172B02-73890	SEAL, SWIVEL	7	7						N
(A=*2014.04) (B=*2014.04)											
12	3	172B02-73880	RING, BACK UP T3 55	1	1						
13	3	24315-000560	O-RING, 1BP56.0	1	1						
14	3	24315-000750	O-RING, 1BP75.0	1	1						
15	3	24325-000700	O-RING, 1BG70.0	1	1						
16	1	22217-100000	WASHER, SPRING 10	4	4						
17	1	26116-100302	BOLT, M10X 30 PLATED	4	4						

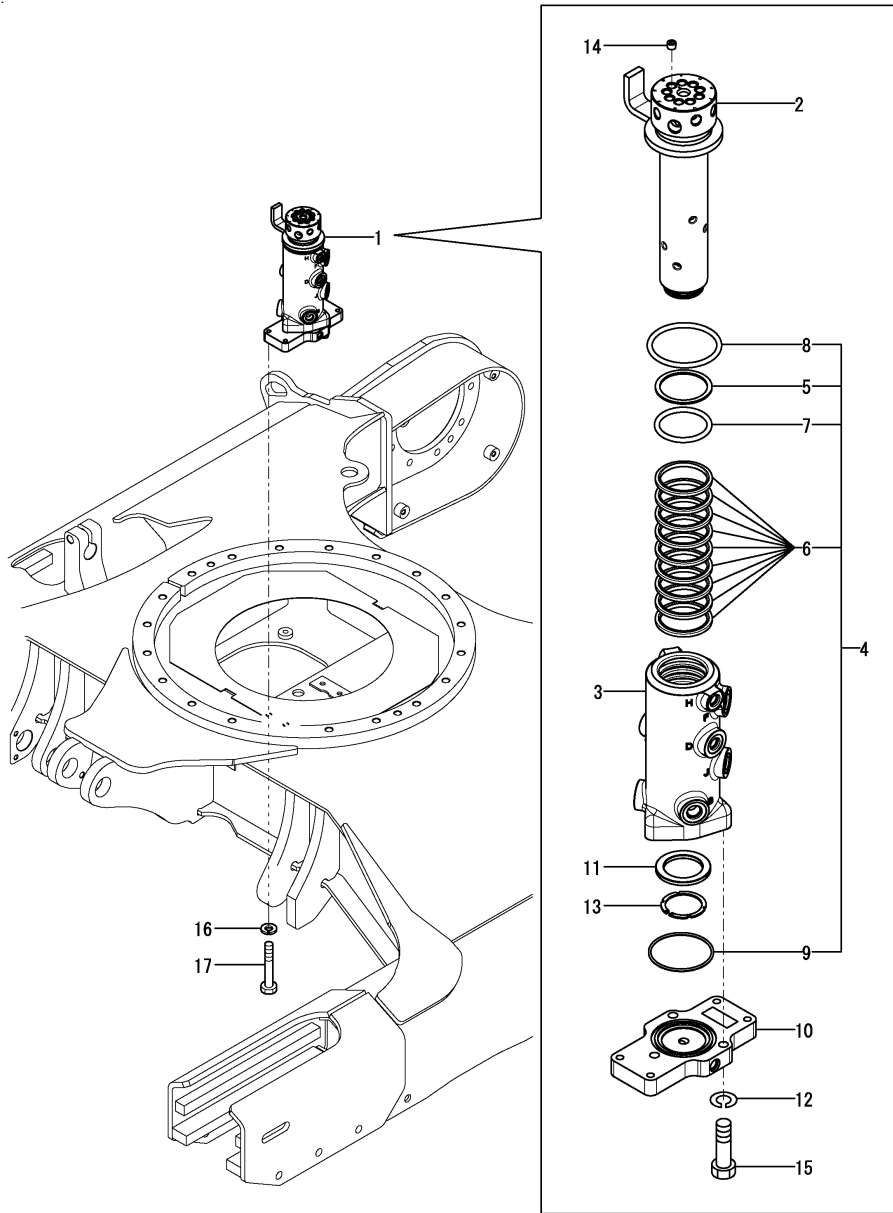
Remarks

\* Not applied for angle blade specification.

Fig.178. (120A)SWIVEL JOINT(ANGLE BLADE SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172A79-73700	JOINT ASSY, SWIVEL	1	1						
2	2	172A79-73710	SHAFT ASSY, SWIVEL	1	1						
3	2	172A79-73720	ROTOR	1	1						
4	2	172A79-73790	SEAL KIT, SWIVEL	1	1						
5	3	172B02-73880	RING, BACK UP T3 55	1	1						
6	3	172B02-73890	SEAL, SWIVEL	9	9						
7	3	24315-000560	O-RING, 1BP56.0	1	1						
8	3	24315-000750	O-RING, 1BP75.0	1	1						
9	3	24325-000700	O-RING, 1BG70.0	1	1						
10	2	172B02-73850	FLANGE, SWIVEL	1	1						
11	2	172B02-73860	SPACER, SWIVEL	1	1						
12	2	22217-100000	WASHER, SPRING 10	3	3						
13	2	22242-000451	RING, 45	1	1						
14	2	23871-010000	PLUG, R01	9	9						
15	2	26076-100352	BOLT, 10.910X 35	3	3						
16	1	22217-100000	WASHER, SPRING 10	4	4						
17	1	26116-100302	BOLT, M10X 30 PLATED	4	4						

Remarks  
 \* Exclusive figure for angle blade specification.

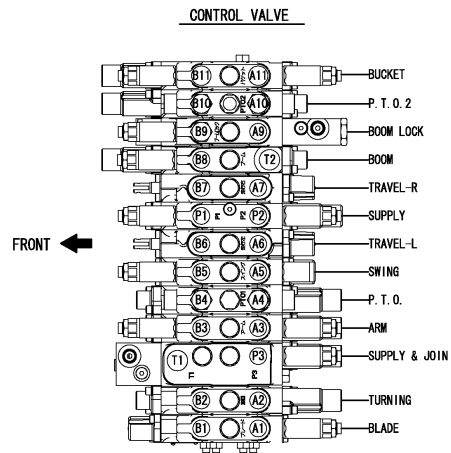
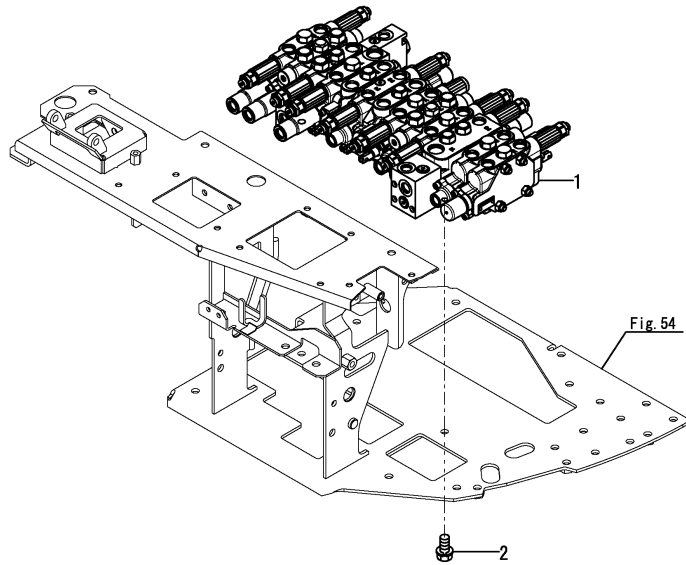


Fig.121. CONTROL VALVE(1/8)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

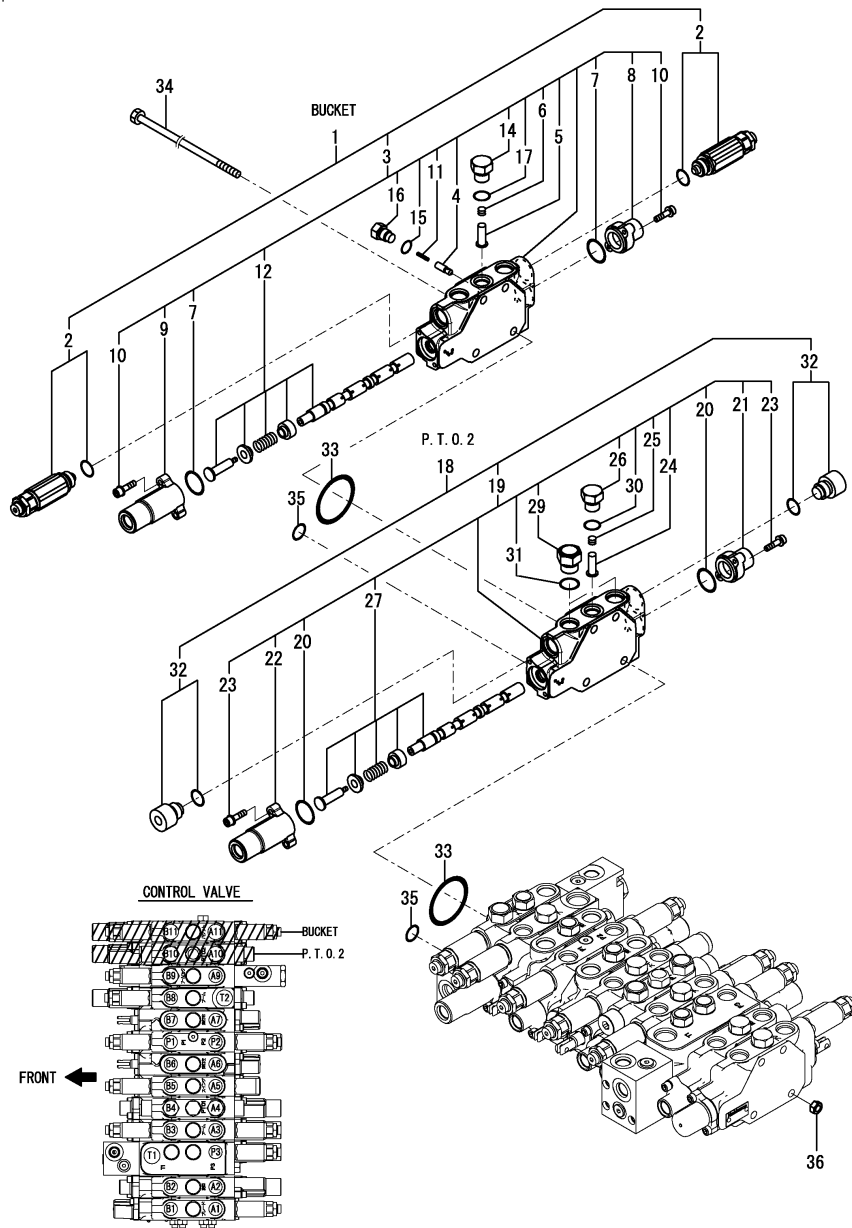
(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B05-74120	VALVE ASSY, CV EX	1	1						
2	1	26013-100162	BOLT, M10X 16	3	3						



Remarks  
 \* Not applied for angle blade specification.

Fig.155. (121A)CONTROL VALVE(2/8)



(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

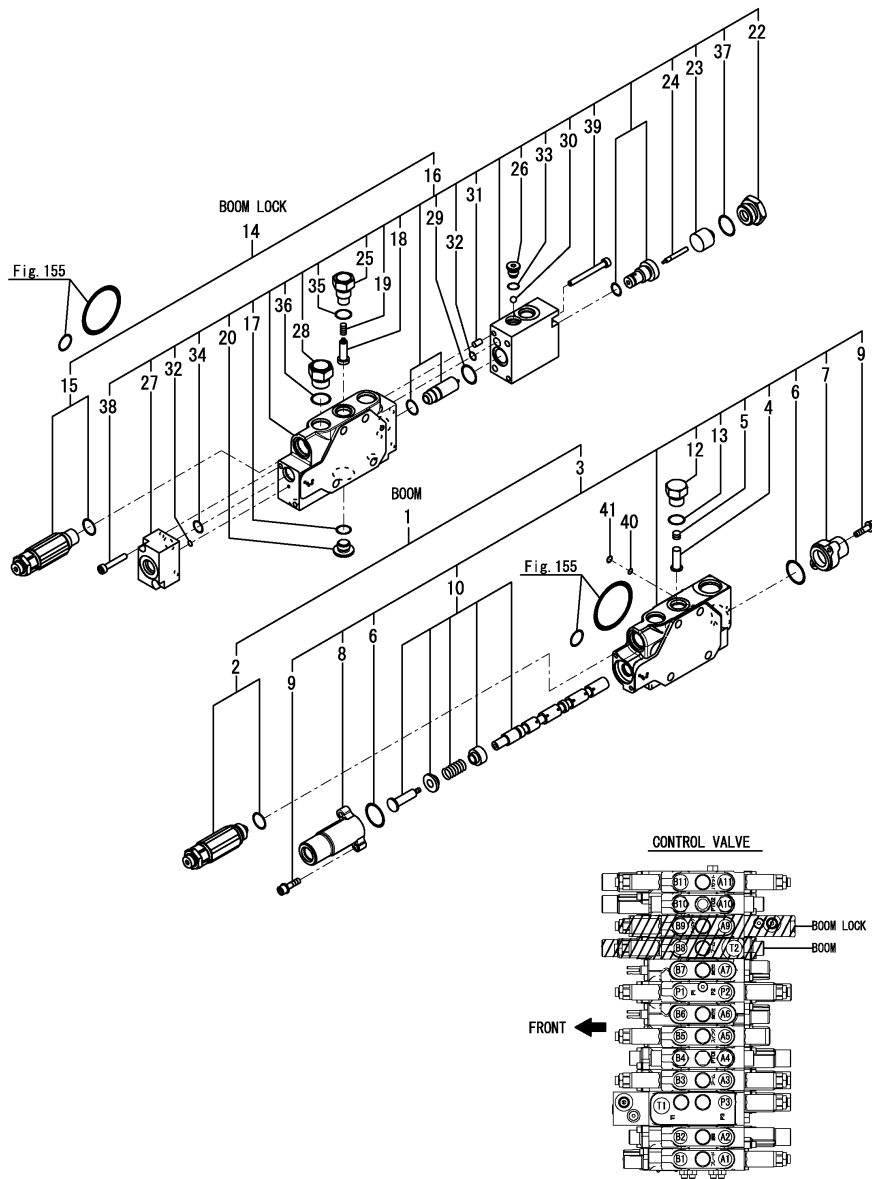
(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172B04-74390	VALVE ASSY, BUCKET	1	1						
2	3	172A48-74200	VALVE ASSY, OVERLOAD	2	2						
3	3	172B04-74400	SECTION ASSY, BUCKET	1	1						
4	4	172499-70180	VALVE ASSY, REVERSE	1	1						
5	4	172458-74150	VALVE, REVERSE	1	1						
6	4	172458-74160	SPRING, CHECK VALVE	1	1						
7	4	172458-74230	O-RING, 1B S22	2	2						
8	4	172458-74240	COVER, PILOT B1	1	1						
9	4	172458-74250	COVER, PILOT A1	1	1						
10	4	172458-74260	BOLT, HEXAGON 5X20	4	4						
11	4	172173-74280	SPRING, CHECK	1	1						
12	4	172A78-74370	SPOOL ASSY, BUCKET	1	1						
14	4	172458-74630	STAY, CHECK VALVE	1	1						
15	4	172A47-74950	O-RING, AS568-904	1	1						
16	4	172A47-74970	STAY, CHECK VALVE	1	1						
17	4	24315-000110	O-RING, 1BP11.0	1	1						
18	2	172A78-74590	SECTION ASSY, PTO2	1	1						
19	3	172A78-74490	SECTION ASSY, PTO2	1	1						
20	4	172458-74230	O-RING, 1B S22	2	2						
21	4	172458-74240	COVER, PILOT B1	1	1						
22	4	172458-74250	COVER, PILOT A1	1	1						
23	4	172458-74260	BOLT, HEXAGON 5X20	4	4						
24	4	172490-74310	VALVE, REVERSE	1	1						
25	4	172490-74320	SPRING, CHECK VALVE	1	1						
26	4	172490-74330	STAY, CHECK VALVE	1	1						
27	4	172A78-74360	SPOOL ASSY, PTO	1	1						
29	4	172A47-75620	STAY, CHECK VALVE	2	2						
30	4	24315-000110	O-RING, 1BP11.0	1	1						
31	4	24315-000140	O-RING, 1BP14.0	2	2						
32	3	172A47-75460	PLUG ASSY, VALVE	2	2						
33	2	172458-74720	O-RING, 1BW G4	12	12						
34	2	172A47-75450	BOLT, L=412	4	4						
35	2	24311-000200	O-RING, 1AP20.0	12	12						
36	2	26716-080002	NUT, M8	4	4						

Remarks

- \* Not applied for angle blade specification.
- \* Control valve assy is shown in Fig.121.

Fig.156. (121B)CONTROL VALVE(3/8)



(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172B04-74350	VALVE ASSY, BOOM	1	1						
2	3	172A48-74200	VALVE ASSY, OVERLOAD	1	1						
3	3	172B04-74360	SECTION ASSY, BOOM	1	1						
4	4	172458-74150	VALVE, REVERSE	1	1						
5	4	172458-74160	SPRING, CHECK VALVE	1	1						
6	4	172458-74230	O-RING, 1B S22	2	2						
7	4	172458-74240	COVER, PILOT B1	1	1						
8	4	172458-74250	COVER, PILOT A1	1	1						
9	4	172458-74260	BOLT, HEXAGON 5X20	4	4						
10	4	172B04-74370	SPOOL ASSY, BOOM	1	1						
12	4	172458-74630	STAY, CHECK VALVE	1	1						
13	4	24315-000110	O-RING, 1BP11.0	1	1						
14	2	172B02-74890	VALVE ASSY, LOCK	1	1						
15	3	172456-74440	VALVE, RELIEF 300/5	1	1						
16	3	172B02-74450	SECTION ASSY, LOCK	1	1						
17	4	172A47-74270	O-RING, 1B S16	1	1						
18	4	172458-74290	VALVE, REVERSE	1	1						
19	4	172458-74360	SPRING, CHECK VALVE	1	1						
20	4	172A47-74460	PLUG, M12X1.25	1	1						
22	4	172A47-74560	BUSH, PF1/2X1/4	1	1						
23	4	172A47-74570	PISTON, B	1	1						
24	4	172A47-74580	PISTON, A1	1	1						
25	4	172458-74640	STAY, CHECK VALVE	1	1						
26	4	172A47-74920	HOLDER, BALL	1	1						
27	4	172A47-74930	BODY, DISCHARGE	1	1						
28	4	172A47-75620	STAY, CHECK VALVE	1	1						
29	4	172A47-75680	O-RING, AS 1B17	1	1						
30	4	172A47-75690	BALL, STEEL 7MM	1	1						
31	4	22312-050100	PIN, PARALLEL M5X10	2	2						
32	4	24311-000060	O-RING, 1AP6.0	2	2						
33	4	24315-000080	O-RING, 1BP8.0	1	1						
34	4	24315-000100	O-RING, 1BP10.0	1	1						
35	4	24315-000110	O-RING, 1BP11.0	1	1						
36	4	24315-000140	O-RING, 1BP14.0	1	1						
37	4	24315-000180	O-RING, 1BP18.0	1	1						
38	4	26450-050302	BOLT, M5X 30	2	2						
39	4	26450-060652	BOLT, M6X 65	2	2						
40	2	24315-000090	O-RING, 1BP9.0	1	1						
41	2	24315-000100	O-RING, 1BP10.0	1	1						

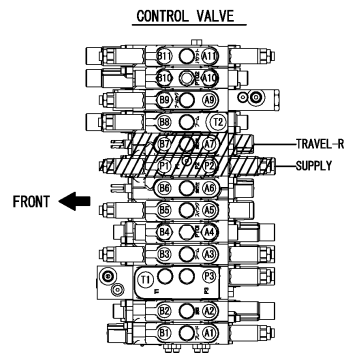
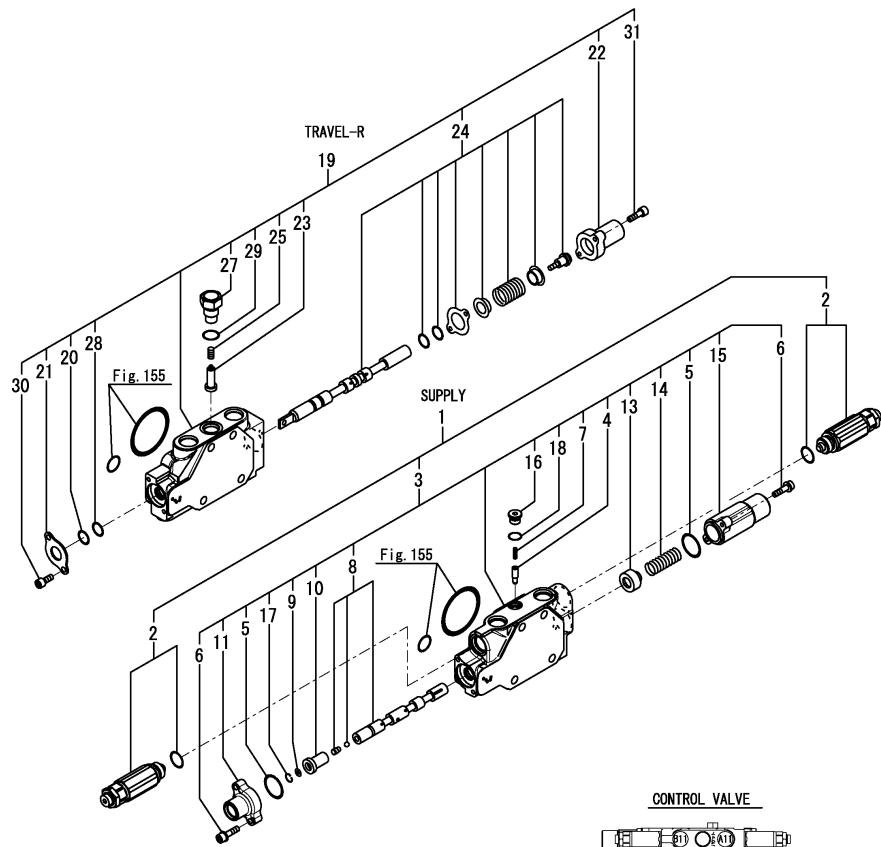
Remarks

- \* Not applied for angle blade specification.
- \* Control valve assy is shown in Fig.121.

Fig.157. (121C)CONTROL VALVE(4/8)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172A79-74240	SECTION ASSY, INLET	1	1						
2	3	172A48-74210	VALVE ASSY, RELIEF	2	2						
3	3	172A78-74450	SECTION ASSY, INLET	1	1						
4	4	172499-70180	VALVE ASSY, REVERSE	1	1						
5	4	172458-74230	O-RING, 1B S22	2	2						
6	4	172458-74260	BOLT, HEXAGON 5X20	4	4						
7	4	172173-74280	SPRING, CHECK	1	1						
8	4	172A47-74350	SPOOL ASSY, INLET	1	1						
9	4	172A47-74360	FILTER	1	1						
10	4	172A47-74370	PISTON	1	1						
11	4	172A47-74380	COVER, PILOT B5	1	1						
13	4	172458-74530	SEAT, SPRING	1	1						
14	4	172458-74540	SPRING, RETURN	1	1						
15	4	172458-74550	COVER, PILOT A2	1	1						
16	4	172458-74670	PLUG, PF1/8	1	1						
17	4	172A47-74980	CIRCLIP	1	1						
18	4	24315-000080	O-RING, 1BP8.0	1	1						
19	2	172B04-74320	SECTION ASSY,TRAVEL2	1	1						
20	3	172458-74130	WIPER, DUST	1	1						
21	3	172458-74140	RETAINER, SEAL	1	1						
22	3	172458-74170	CAP, SPRING	1	1						
23	3	172458-74290	VALVE, REVERSE	1	1						
24	3	172B04-74330	SPOOL ASSY, TRAVEL	1	1						
25	3	172458-74360	SPRING, CHECK VALVE	1	1						
27	3	172458-74640	STAY, CHECK VALVE	1	1						
28	3	24311-000120	O-RING, 1AP12.0	1	1						
29	3	24315-000110	O-RING, 1BP11.0	1	1						
30	3	26450-050102	BOLT, M5X 10	2	2						
31	3	26450-050182	BOLT, M5X 18	2	2						

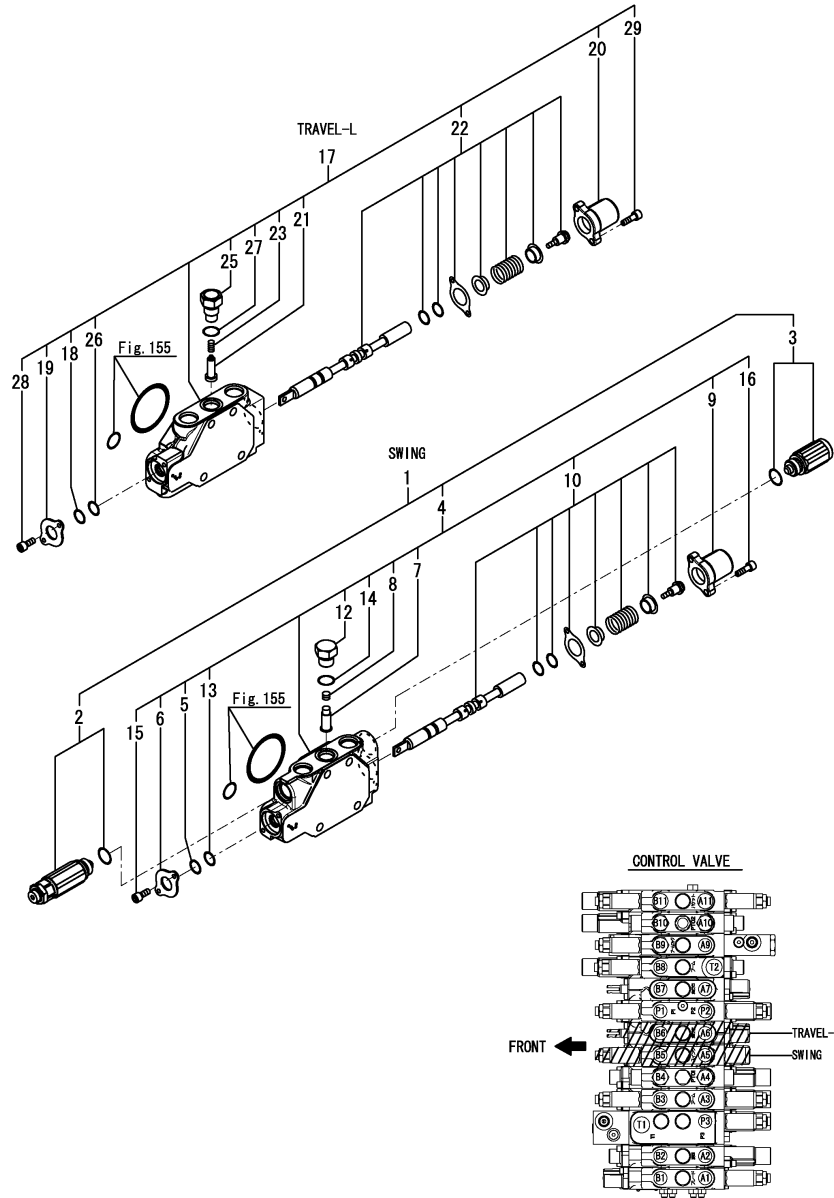
Remarks

- \* Not applied for angle blade specification.
- \* Control valve assy is shown in Fig.121.

Fig.158. (121D)CONTROL VALVE(5/8)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



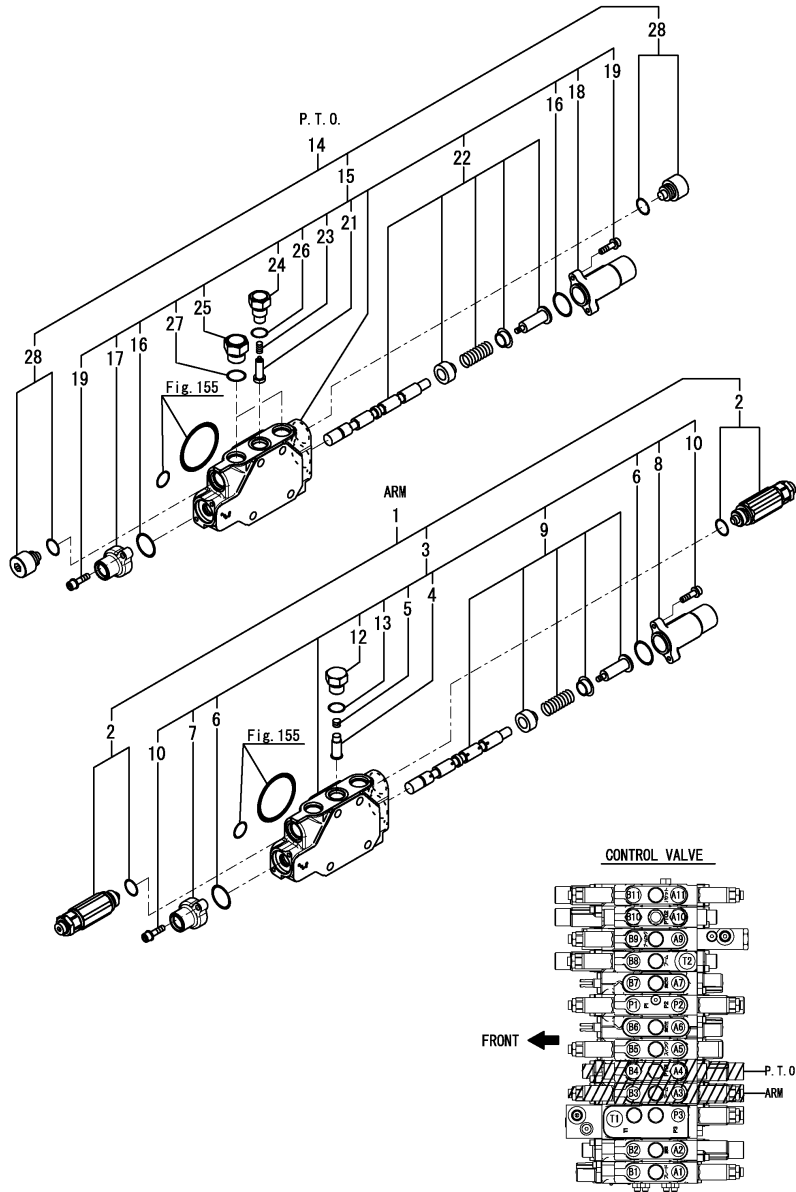
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172B04-74270	VALVE ASSY, SWING	1	1						
2	3	172A48-74200	VALVE ASSY, OVERLOAD	1	1						
3	3	172447-74230	ANTI-CAVITATION ASSY	1	1						
4	3	172B04-74280	SECTION ASSY, SWING	1	1						
5	4	172458-74130	WIPER, DUST	1	1						
6	4	172458-74140	RETAINER, SEAL	1	1						
7	4	172458-74150	VALVE, REVERSE	1	1						
8	4	172458-74160	SPRING, CHECK VALVE	1	1						
9	4	172458-74170	CAP, SPRING	1	1						
10	4	172A78-74330	SPOOL ASSY, SWING	1	1						
12	4	172458-74630	STAY, CHECK VALVE	1	1						
13	4	24311-000120	O-RING, 1AP12.0	1	1						
14	4	24315-000110	O-RING, 1BP11.0	1	1						
15	4	26450-050102	BOLT, M5X 10	2	2						
16	4	26450-050182	BOLT, M5X 18	2	2						
17	2	172B04-74310	SECTION ASSY,TRAVEL1	1	1						
18	3	172458-74130	WIPER, DUST	1	1						
19	3	172458-74140	RETAINER, SEAL	1	1						
20	3	172458-74170	CAP, SPRING	1	1						
21	3	172458-74290	VALVE, REVERSE	1	1						
22	3	172B04-74330	SPOOL ASSY, TRAVEL	1	1						
23	3	172458-74360	SPRING, CHECK VALVE	1	1						
25	3	172458-74640	STAY, CHECK VALVE	1	1						
26	3	24311-000120	O-RING, 1AP12.0	1	1						
27	3	24315-000110	O-RING, 1BP11.0	1	1						
28	3	26450-050102	BOLT, M5X 10	2	2						
29	3	26450-050182	BOLT, M5X 18	2	2						

Remarks  
 \* Not applied for angle blade specification.  
 \* Control valve assy is shown in Fig.121.

Fig.159. (121E)CONTROL VALVE(6/8)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

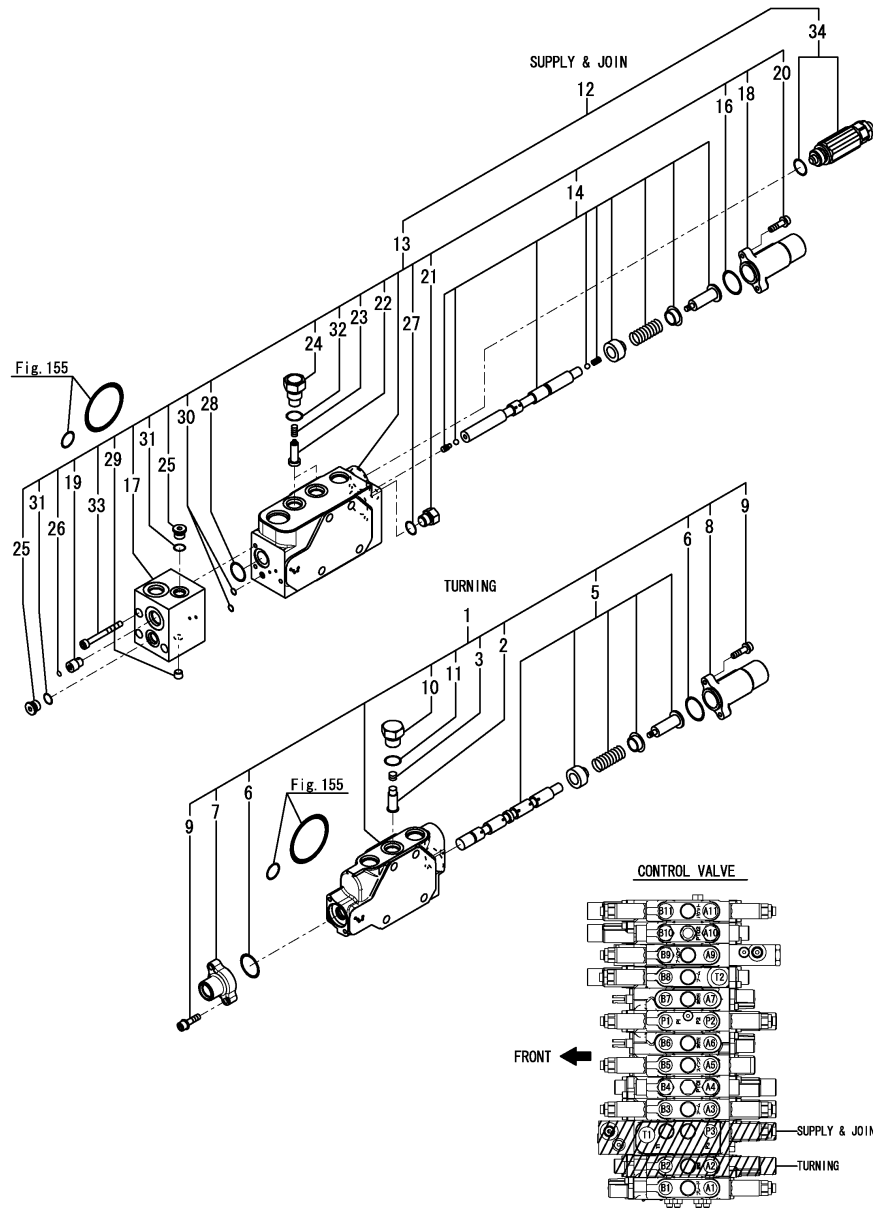


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172B04-74230	VALVE ASSY, ARM	1	1						
2	3	172A48-74200	VALVE ASSY, OVERLOAD	2	2						
3	3	172B04-74240	SECTION ASSY, ARM	1	1						
4	4	172458-74150	VALVE, REVERSE	1	1						
5	4	172458-74160	SPRING, CHECK VALVE	1	1						
6	4	172458-74230	O-RING, 1B S22	2	2						
7	4	172458-74240	COVER, PILOT B1	1	1						
8	4	172458-74250	COVER, PILOT A1	1	1						
9	4	172B04-74250	SPOOL ASSY, ARM	1	1						
10	4	172458-74260	BOLT, HEXAGON 5X20	4	4						
12	4	172458-74630	STAY, CHECK VALVE	1	1						
13	4	24315-000110	O-RING, 1BP11.0	1	1						
14	2	172B02-74850	VALVE ASSY, PTO	1	1						
15	3	172B02-74290	SECTION ASSY, PTO	1	1						
16	4	172458-74230	O-RING, 1B S22	2	2						
17	4	172458-74240	COVER, PILOT B1	1	1						
18	4	172458-74250	COVER, PILOT A1	1	1						
19	4	172458-74260	BOLT, HEXAGON 5X20	4	4						
21	4	172490-74310	VALVE, REVERSE	1	1						
22	4	172B02-74310	SPOOL ASSY, PTO	1	1						
23	4	172490-74320	SPRING, CHECK VALVE	1	1						
24	4	172490-74330	STAY, CHECK VALVE	1	1						
25	4	172A47-75620	STAY, CHECK VALVE	2	2						
26	4	24315-000110	O-RING, 1BP11.0	1	1						
27	4	24315-000140	O-RING, 1BP14.0	2	2						
28	3	172A47-75460	PLUG ASSY, VALVE	2	2						

Remarks

- \* Not applied for angle blade specification.
- \* Control valve assy is shown in Fig.121.

Fig.160. (121F)CONTROL VALVE(7/8)



(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172B04-74190	SECTION ASSY, SWING	1	1						
2	3	172458-74150	VALVE, REVERSE	1	1						
3	3	172458-74160	SPRING, CHECK VALVE	1	1						
5	3	172B04-74200	SPOOL ASSY, TURNING	1	1						
6	3	172458-74230	O-RING, 1B S22	2	2						
7	3	172458-74240	COVER, PILOT B1	1	1						
8	3	172458-74250	COVER, PILOT A1	1	1						
9	3	172458-74260	BOLT, HEXAGON 5X20	4	4						
10	3	172458-74630	STAY, CHECK VALVE	1	1						
11	3	24315-000110	O-RING, 1BP11.0	1	1						
12	2	172B05-74210	VALVE ASSY, CONFLUX	1	1						
13	3	172B03-74160	SECTION ASSY, CONFLUX	1	1						
14	4	172B03-74170	SPOOL ASSY, CONFLUX	1	1						
16	4	172458-74230	O-RING, 1B S22	1	1						
17	4	172B02-74240	BLOCK, PILOT	1	1						
18	4	172458-74250	COVER, PILOT A1	1	1						
19	4	172B02-74250	PLUG, THROTTLE	1	1						
20	4	172458-74260	BOLT, HEXAGON 5X20	2	2						
21	4	172A47-74260	PLUG, SAE1/4	1	1						
22	4	172458-74290	VALVE, REVERSE	2	2						
23	4	172458-74360	SPRING, CHECK VALVE	2	2						
24	4	172458-74640	STAY, CHECK VALVE	2	2						
25	4	172458-74670	PLUG, PF1/8	2	2						
26	4	172499-74860	FILTER, COIN	1	1						
27	4	172A47-74950	O-RING, AS568-904	1	1						
28	4	172A47-75680	O-RING, AS 1B17	1	1						
29	4	172A47-75720	PLUG, NPT1/16	1	1						
30	4	24315-000050	O-RING, 1BP5.0	2	2						
31	4	24315-000080	O-RING, 1BP8.0	2	2						
32	4	24315-000110	O-RING, 1BP11.0	2	2						
33	4	26450-050502	BOLT, M5X 50	3	3						
34	3	172A48-74210	VALVE ASSY, RELIEF	1	1						

Remarks

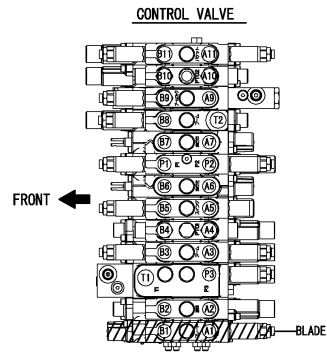
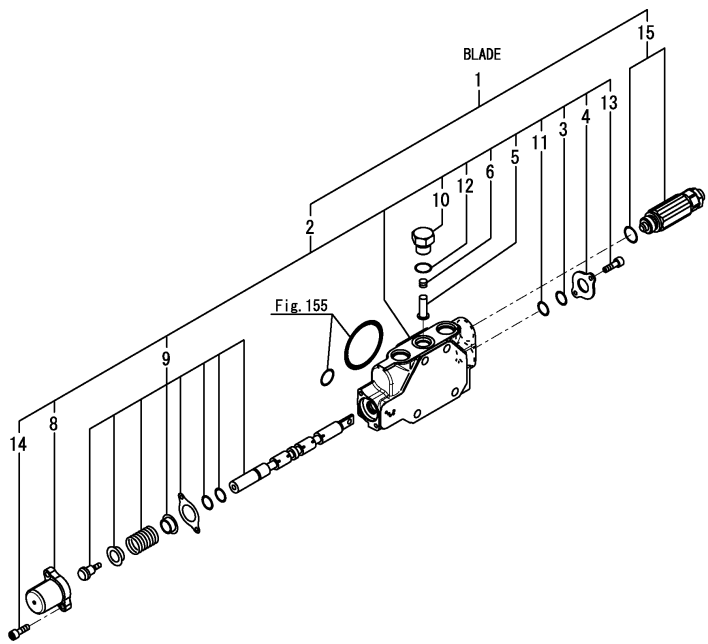
- \* Not applied for angle blade specification.
- \* Control valve assy is shown in Fig.121.

Fig.161. (121G)CONTROL VALVE(8/8)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172B04-74150	VALVE ASSY, BLADE	1	1						
2	3	172B04-74160	SECTION ASSY, BLADE	1	1						
3	4	172458-74130	WIPER, DUST	1	1						
4	4	172458-74140	RETAINER, SEAL	1	1						
5	4	172458-74150	VALVE, REVERSE	1	1						
6	4	172458-74160	SPRING, CHECK VALVE	1	1						
8	4	172458-74170	CAP, SPRING	1	1						
9	4	172B04-74170	SPOOL ASSY, BLADE	1	1						
10	4	172458-74630	STAY, CHECK VALVE	1	1						
11	4	24311-000120	O-RING, 1AP12.0	1	1						
12	4	24315-000110	O-RING, 1BP11.0	1	1						
13	4	26450-050102	BOLT, M5X 10	2	2						
14	4	26450-050182	BOLT, M5X 18	2	2						
15	3	172A47-75480	VALVE ASSY, OVERLOAD	1	1						



Remarks  
 \* Not applied for angle blade specification.  
 \* Control valve assy is shown in Fig.121.

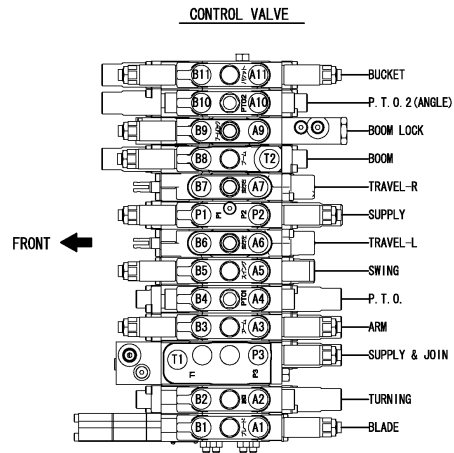
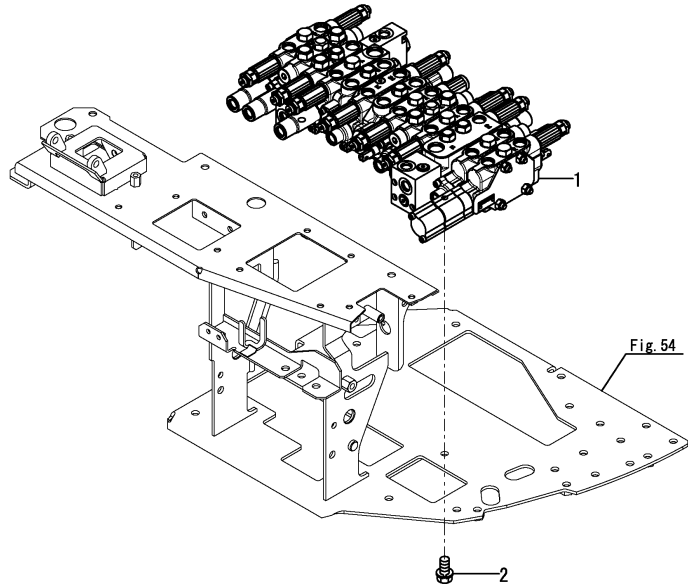


Fig.179. (121H)CONTROL VALVE(1/8)(ANGLE BLADE SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B05-74130	VALVE ASSY, CV ANGLE	1	1						
2	1	26013-100162	BOLT, M10X 16	3	3						

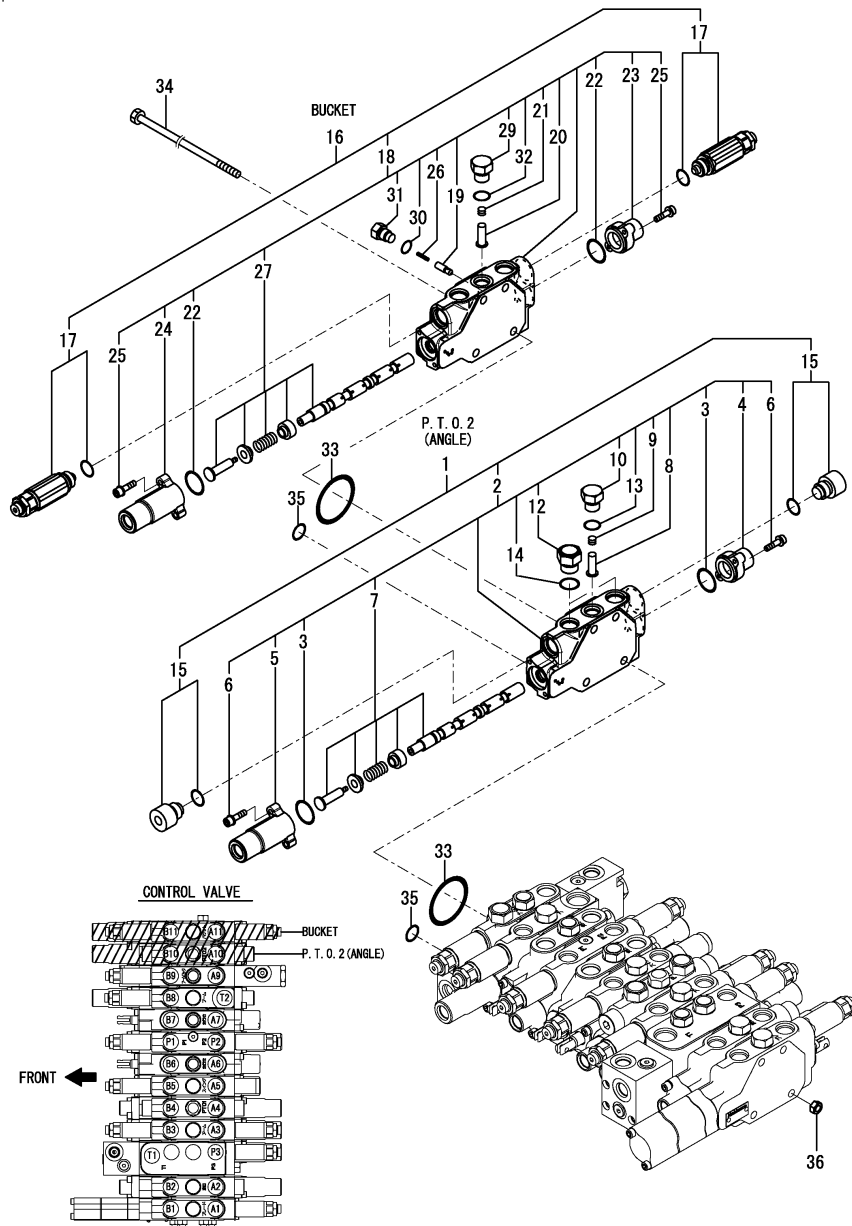


Remarks  
 \* Exclusive figure for angle blade specification.

Fig.180. (1211)CONTROL VALVE(2/8)(ANGLE BLADE SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



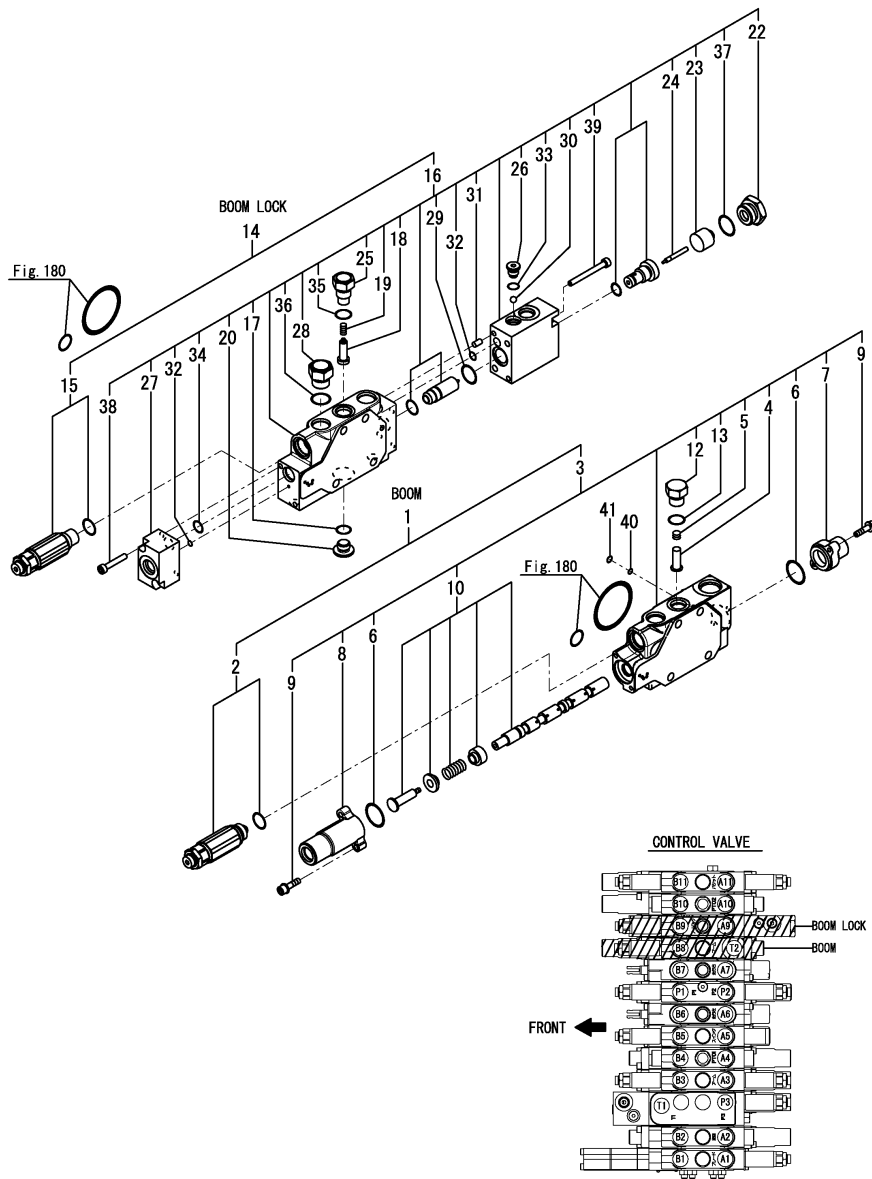
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172B05-74250	VALVE ASSY, ANGLE	1	1						
2	3	172B05-74260	SECTION ASSY, ANGLE	1	1						
3	4	172458-74230	O-RING, 1B S22	2	2						
4	4	172458-74240	COVER, PILOT B1	1	1						
5	4	172458-74250	COVER, PILOT A1	1	1						
6	4	172458-74260	BOLT, HEXAGON 5X20	4	4						
7	4	172B05-74270	SPOOL ASSY, ANGLE	1	1						
8	4	172490-74310	VALVE, REVERSE	1	1						
9	4	172490-74320	SPRING, CHECK VALVE	1	1						
10	4	172490-74330	STAY, CHECK VALVE	1	1						
12	4	172A47-75620	STAY, CHECK VALVE	2	2						
13	4	24315-000110	O-RING, 1BP11.0	1	1						
14	4	24315-000140	O-RING, 1BP14.0	2	2						
15	3	172A47-75460	PLUG ASSY, VALVE	2	2						
16	2	172B04-74390	VALVE ASSY, BUCKET	1	1						
17	3	172A48-74200	VALVE ASSY, OVERLOAD	2	2						
18	3	172B04-74400	SECTION ASSY, BUCKET	1	1						
19	4	172499-70180	VALVE ASSY, REVERSE	1	1						
20	4	172458-74150	VALVE, REVERSE	1	1						
21	4	172458-74160	SPRING, CHECK VALVE	1	1						
22	4	172458-74230	O-RING, 1B S22	2	2						
23	4	172458-74240	COVER, PILOT B1	1	1						
24	4	172458-74250	COVER, PILOT A1	1	1						
25	4	172458-74260	BOLT, HEXAGON 5X20	4	4						
26	4	172173-74280	SPRING, CHECK	1	1						
27	4	172A78-74370	SPOOL ASSY, BUCKET	1	1						
29	4	172458-74630	STAY, CHECK VALVE	1	1						
30	4	172A47-74950	O-RING, AS568-904	1	1						
31	4	172A47-74970	STAY, CHECK VALVE	1	1						
32	4	24315-000110	O-RING, 1BP11.0	1	1						
33	2	172458-74720	O-RING, 1BW G4	12	12						
34	2	172A47-75450	BOLT, L=412	4	4						
35	2	24311-000200	O-RING, 1AP20.0	12	12						
36	2	26716-080002	NUT, M8	4	4						

Remarks  
 \* Exclusive figure for angle blade specification.  
 \* Control valve assy is shown in Fig.179.

Fig.181. (121J)CONTROL VALVE(3/8)(ANGLE BLADE SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



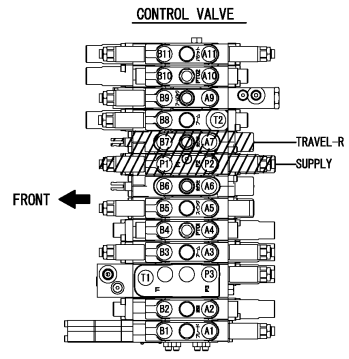
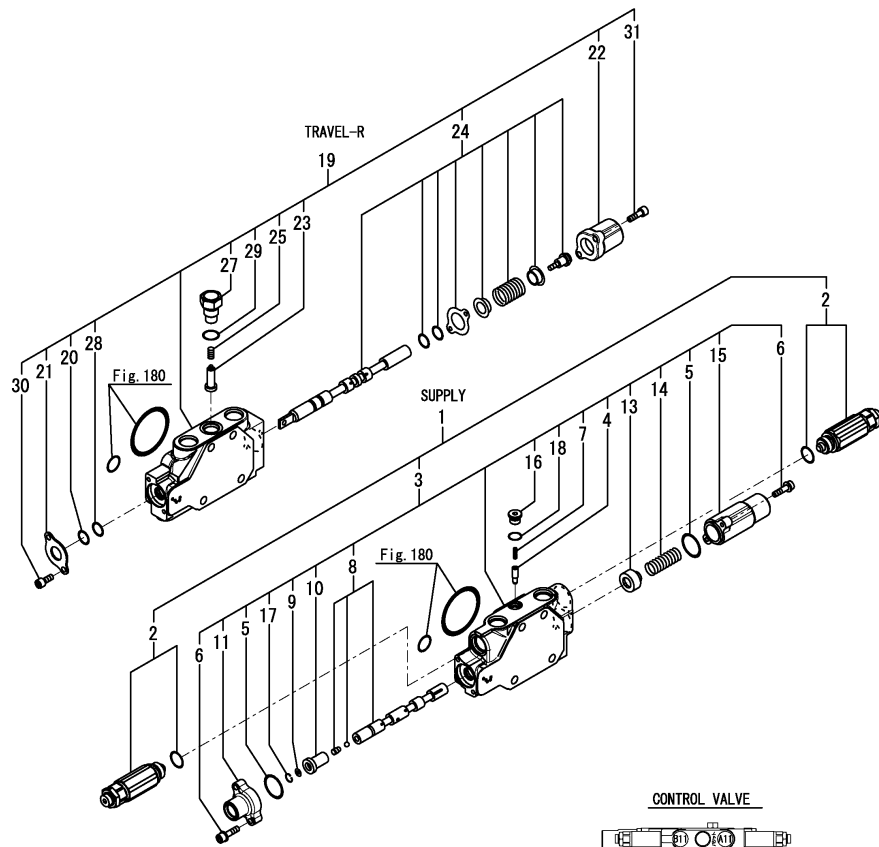
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172B04-74350	VALVE ASSY, BOOM	1	1						
2	3	172A48-74200	VALVE ASSY, OVERLOAD	1	1						
3	3	172B04-74360	SECTION ASSY, BOOM	1	1						
4	4	172458-74150	VALVE, REVERSE	1	1						
5	4	172458-74160	SPRING, CHECK VALVE	1	1						
6	4	172458-74230	O-RING, 1B S22	2	2						
7	4	172458-74240	COVER, PILOT B1	1	1						
8	4	172458-74250	COVER, PILOT A1	1	1						
9	4	172458-74260	BOLT, HEXAGON 5X20	4	4						
10	4	172B04-74370	SPOOL ASSY, BOOM	1	1						
12	4	172458-74630	STAY, CHECK VALVE	1	1						
13	4	24315-000110	O-RING, 1BP11.0	1	1						
14	2	172B02-74890	VALVE ASSY, LOCK	1	1						
15	3	172456-74440	VALVE, RELIEF 300/5	1	1						
16	3	172B02-74450	SECTION ASSY, LOCK	1	1						
17	4	172A47-74270	O-RING, 1B S16	1	1						
18	4	172458-74290	VALVE, REVERSE	1	1						
19	4	172458-74360	SPRING, CHECK VALVE	1	1						
20	4	172A47-74460	PLUG, M12X1.25	1	1						
22	4	172A47-74560	BUSH, PF1/2X1/4	1	1						
23	4	172A47-74570	PISTON, B	1	1						
24	4	172A47-74580	PISTON, A1	1	1						
25	4	172458-74640	STAY, CHECK VALVE	1	1						
26	4	172A47-74920	HOLDER, BALL	1	1						
27	4	172A47-74930	BODY, DISCHARGE	1	1						
28	4	172A47-75620	STAY, CHECK VALVE	1	1						
29	4	172A47-75680	O-RING, AS 1B17	1	1						
30	4	172A47-75690	BALL, STEEL 7MM	1	1						
31	4	22312-050100	PIN, PARALLEL M5X10	2	2						
32	4	24311-000060	O-RING, 1AP6.0	2	2						
33	4	24315-000080	O-RING, 1BP8.0	1	1						
34	4	24315-000100	O-RING, 1BP10.0	1	1						
35	4	24315-000110	O-RING, 1BP11.0	1	1						
36	4	24315-000140	O-RING, 1BP14.0	1	1						
37	4	24315-000180	O-RING, 1BP18.0	1	1						
38	4	26450-050302	BOLT, M5X 30	2	2						
39	4	26450-060652	BOLT, M6X 65	2	2						
40	2	24315-000090	O-RING, 1BP9.0	1	1						
41	2	24315-000100	O-RING, 1BP10.0	1	1						

Remarks  
 \* Exclusive figure for angle blade specification.  
 \* Control valve assy is shown in Fig.179.

Fig.182. (121K)CONTROL VALVE(4/8)(ANGLE BLADE SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



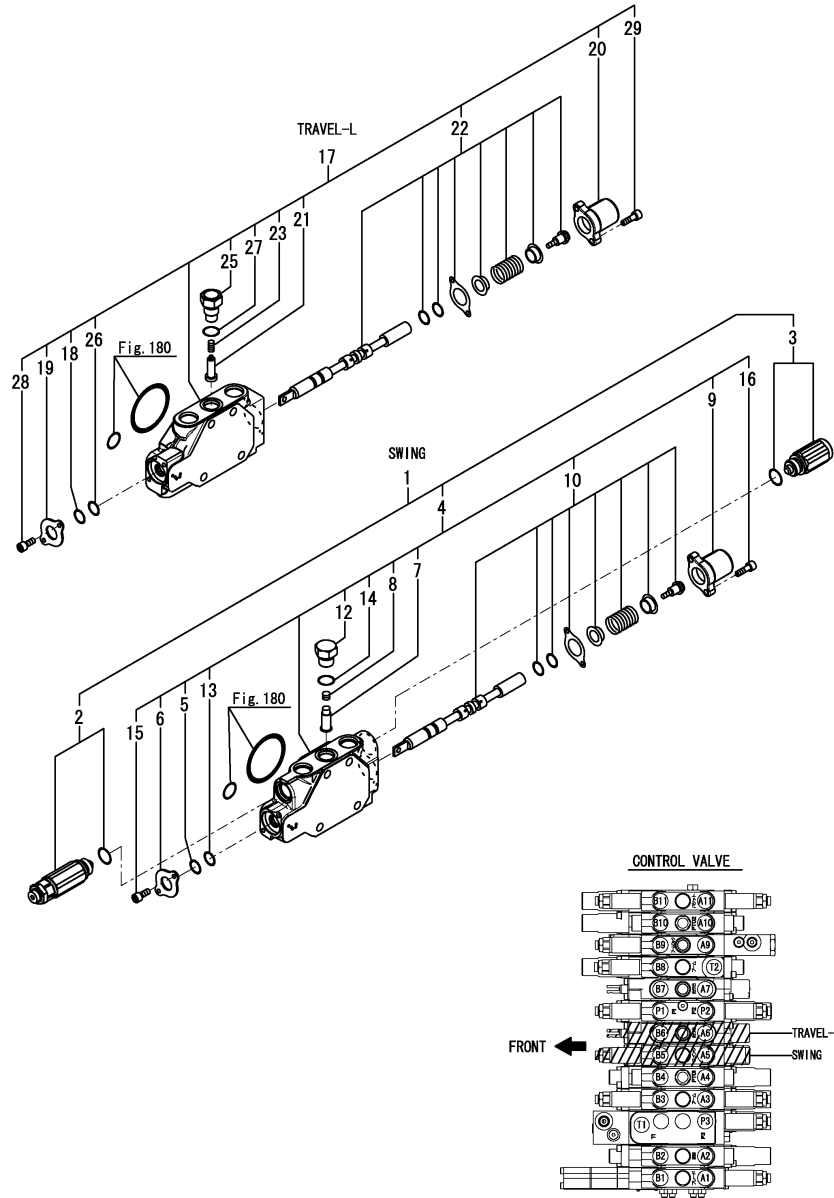
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172A79-74240	SECTION ASSY, INLET	1	1						
2	3	172A48-74210	VALVE ASSY, RELIEF	2	2						
3	3	172A78-74450	SECTION ASSY, INLET	1	1						
4	4	172499-70180	VALVE ASSY, REVERSE	1	1						
5	4	172458-74230	O-RING, 1B S22	2	2						
6	4	172458-74260	BOLT, HEXAGON 5X20	4	4						
7	4	172173-74280	SPRING, CHECK	1	1						
8	4	172A47-74350	SPOOL ASSY, INLET	1	1						
9	4	172A47-74360	FILTER	1	1						
10	4	172A47-74370	PISTON	1	1						
11	4	172A47-74380	COVER, PILOT B5	1	1						
13	4	172458-74530	SEAT, SPRING	1	1						
14	4	172458-74540	SPRING, RETURN	1	1						
15	4	172458-74550	COVER, PILOT A2	1	1						
16	4	172458-74670	PLUG, PF1/8	1	1						
17	4	172A47-74980	CIRCLIP	1	1						
18	4	24315-000080	O-RING, 1BP8.0	1	1						
19	2	172B04-74320	SECTION ASSY,TRAVEL2	1	1						
20	3	172458-74130	WIPER, DUST	1	1						
21	3	172458-74140	RETAINER, SEAL	1	1						
22	3	172458-74170	CAP, SPRING	1	1						
23	3	172458-74290	VALVE, REVERSE	1	1						
24	3	172B04-74330	SPOOL ASSY, TRAVEL	1	1						
25	3	172458-74360	SPRING, CHECK VALVE	1	1						
27	3	172458-74640	STAY, CHECK VALVE	1	1						
28	3	24311-000120	O-RING, 1AP12.0	1	1						
29	3	24315-000110	O-RING, 1BP11.0	1	1						
30	3	26450-050102	BOLT, M5X 10	2	2						
31	3	26450-050182	BOLT, M5X 18	2	2						

Remarks  
 \* Exclusive figure for angle blade specification.  
 \* Control valve assy is shown in Fig.179.

Fig.183. (121L)CONTROL VALVE(5/8)(ANGLE BLADE SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



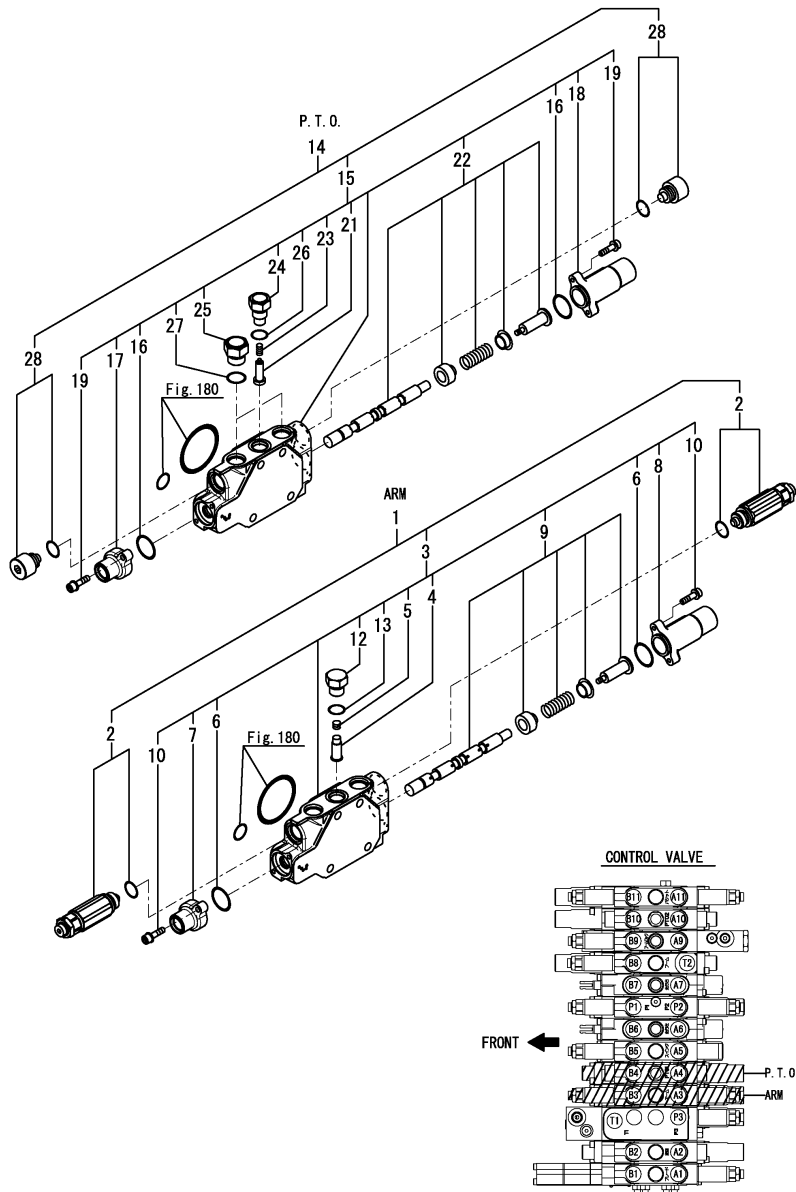
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172B04-74270	VALVE ASSY, SWING	1	1						
2	3	172A48-74200	VALVE ASSY, OVERLOAD	1	1						
3	3	172447-74230	ANTI-CAVITATION ASSY	1	1						
4	3	172B04-74280	SECTION ASSY, SWING	1	1						
5	4	172458-74130	WIPER, DUST	1	1						
6	4	172458-74140	RETAINER, SEAL	1	1						
7	4	172458-74150	VALVE, REVERSE	1	1						
8	4	172458-74160	SPRING, CHECK VALVE	1	1						
9	4	172458-74170	CAP, SPRING	1	1						
10	4	172A78-74330	SPOOL ASSY, SWING	1	1						
12	4	172458-74630	STAY, CHECK VALVE	1	1						
13	4	24311-000120	O-RING, 1AP12.0	1	1						
14	4	24315-000110	O-RING, 1BP11.0	1	1						
15	4	26450-050102	BOLT, M5X 10	2	2						
16	4	26450-050182	BOLT, M5X 18	2	2						
17	2	172B04-74310	SECTION ASSY,TRAVEL1	1	1						
18	3	172458-74130	WIPER, DUST	1	1						
19	3	172458-74140	RETAINER, SEAL	1	1						
20	3	172458-74170	CAP, SPRING	1	1						
21	3	172458-74290	VALVE, REVERSE	1	1						
22	3	172B04-74330	SPOOL ASSY, TRAVEL	1	1						
23	3	172458-74360	SPRING, CHECK VALVE	1	1						
25	3	172458-74640	STAY, CHECK VALVE	1	1						
26	3	24311-000120	O-RING, 1AP12.0	1	1						
27	3	24315-000110	O-RING, 1BP11.0	1	1						
28	3	26450-050102	BOLT, M5X 10	2	2						
29	3	26450-050182	BOLT, M5X 18	2	2						

Remarks  
 \* Exclusive figure for angle blade specification.  
 \* Control valve assy is shown in Fig.179.

Fig.184. (121M)CONTROL VALVE(6/8)(ANGLE BLADE SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

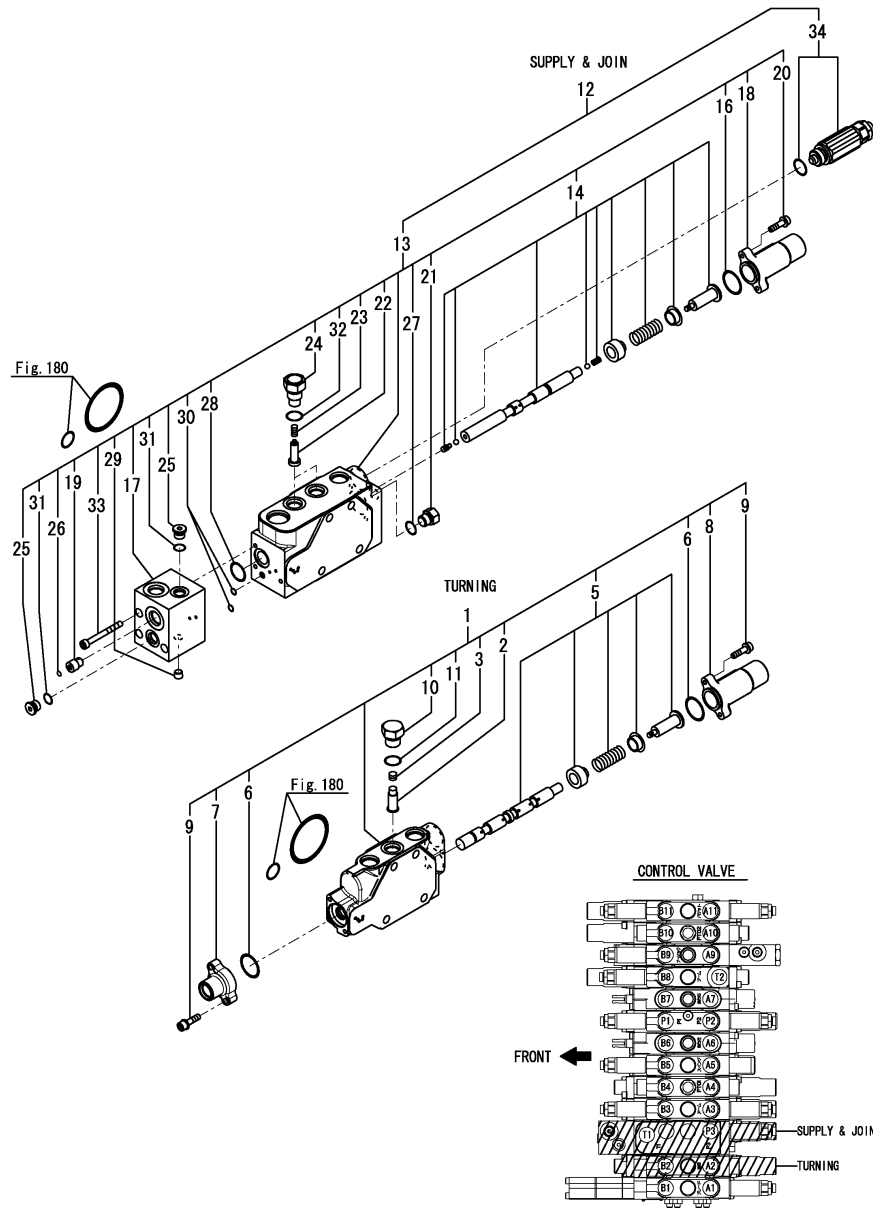
(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172B04-74230	VALVE ASSY, ARM	1	1						
2	3	172A48-74200	VALVE ASSY, OVERLOAD	2	2						
3	3	172B04-74240	SECTION ASSY, ARM	1	1						
4	4	172458-74150	VALVE, REVERSE	1	1						
5	4	172458-74160	SPRING, CHECK VALVE	1	1						
6	4	172458-74230	O-RING, 1B S22	2	2						
7	4	172458-74240	COVER, PILOT B1	1	1						
8	4	172458-74250	COVER, PILOT A1	1	1						
9	4	172B04-74250	SPOOL ASSY, ARM	1	1						
10	4	172458-74260	BOLT, HEXAGON 5X20	4	4						
12	4	172458-74630	STAY, CHECK VALVE	1	1						
13	4	24315-000110	O-RING, 1BP11.0	1	1						
14	2	172B02-74850	VALVE ASSY, PTO	1	1						
15	3	172B02-74290	SECTION ASSY, PTO	1	1						
16	4	172458-74230	O-RING, 1B S22	2	2						
17	4	172458-74240	COVER, PILOT B1	1	1						
18	4	172458-74250	COVER, PILOT A1	1	1						
19	4	172458-74260	BOLT, HEXAGON 5X20	4	4						
21	4	172490-74310	VALVE, REVERSE	1	1						
22	4	172B02-74310	SPOOL ASSY, PTO	1	1						
23	4	172490-74320	SPRING, CHECK VALVE	1	1						
24	4	172490-74330	STAY, CHECK VALVE	1	1						
25	4	172A47-75620	STAY, CHECK VALVE	2	2						
26	4	24315-000110	O-RING, 1BP11.0	1	1						
27	4	24315-000140	O-RING, 1BP14.0	2	2						
28	3	172A47-75460	PLUG ASSY, VALVE	2	2						

Remarks  
 \* Exclusive figure for angle blade specification.  
 \* Control valve assy is shown in Fig.179.

Fig.185. (121N)CONTROL VALVE(7/8)(ANGLE BLADE SPEC.)



(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

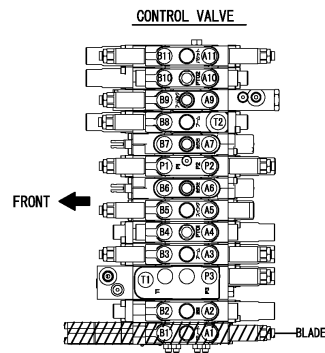
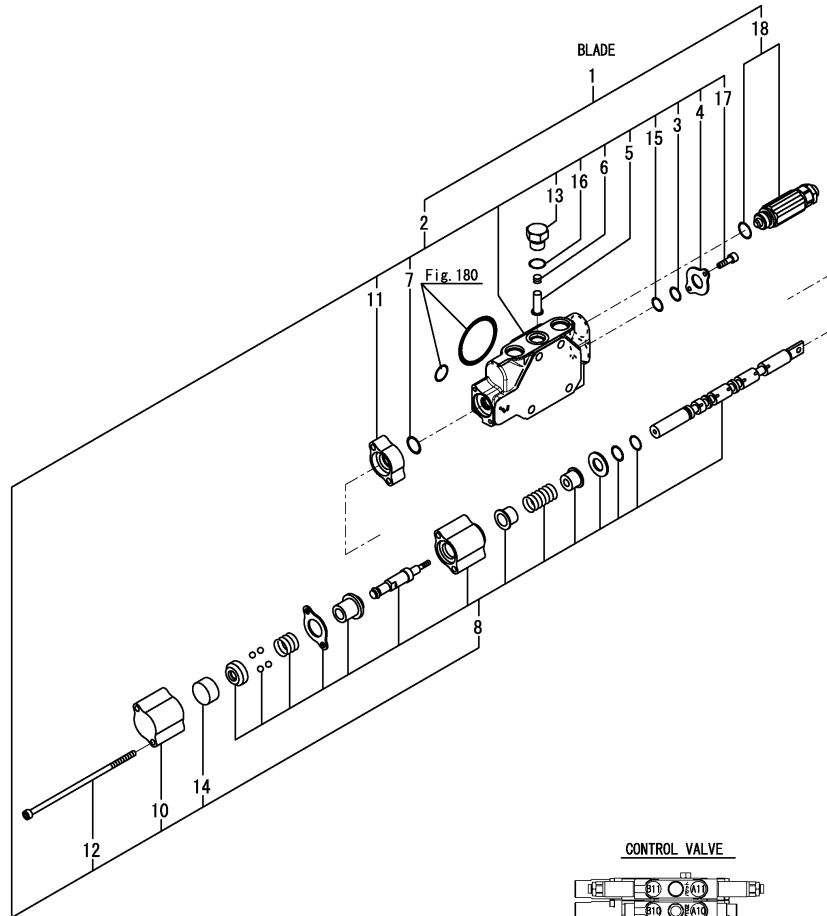
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172B05-74180	SECTION ASSY, SWING F	1	1						
2	3	172458-74150	VALVE, REVERSE	1	1						
3	3	172458-74160	SPRING, CHECK VALVE	1	1						
5	3	172B04-74200	SPOOL ASSY, TURNING	1	1						
6	3	172458-74230	O-RING, 1B S22	2	2						
7	3	172458-74240	COVER, PILOT B1	1	1						
8	3	172458-74250	COVER, PILOT A1	1	1						
9	3	172458-74260	BOLT, HEXAGON 5X20	4	4						
10	3	172458-74630	STAY, CHECK VALVE	1	1						
11	3	24315-000110	O-RING, 1BP11.0	1	1						
12	2	172B05-74210	VALVE ASSY, CONFLUX	1	1						
13	3	172B03-74160	SECTION ASSY, CONFLUX	1	1						
14	4	172B03-74170	SPOOL ASSY, CONFLUX	1	1						
16	4	172458-74230	O-RING, 1B S22	1	1						
17	4	172B02-74240	BLOCK, PILOT	1	1						
18	4	172458-74250	COVER, PILOT A1	1	1						
19	4	172B02-74250	PLUG, THROTTLE	1	1						
20	4	172458-74260	BOLT, HEXAGON 5X20	2	2						
21	4	172A47-74260	PLUG, SAE1/4	1	1						
22	4	172458-74290	VALVE, REVERSE	2	2						
23	4	172458-74360	SPRING, CHECK VALVE	2	2						
24	4	172458-74640	STAY, CHECK VALVE	2	2						
25	4	172458-74670	PLUG, PF1/8	2	2						
26	4	172499-74860	FILTER, COIN	1	1						
27	4	172A47-74950	O-RING, AS568-904	1	1						
28	4	172A47-75680	O-RING, AS 1B17	1	1						
29	4	172A47-75720	PLUG, NPT1/16	1	1						
30	4	24315-000050	O-RING, 1BP5.0	2	2						
31	4	24315-000080	O-RING, 1BP8.0	2	2						
32	4	24315-000110	O-RING, 1BP11.0	2	2						
33	4	26450-050502	BOLT, M5X 50	3	3						
34	3	172A48-74210	VALVE ASSY, RELIEF	1	1						

Remarks  
 \* Exclusive figure for angle blade specification.  
 \* Control valve assy is shown in Fig.179.

Fig.186. (1210)CONTROL VALVE(8/8)(ANGLE BLADE SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172B05-74310	VALVE ASSY, BLADE	1	1						
2	3	172B05-74320	SECTION ASSY, BLADE	1	1						
3	4	172458-74130	WIPER, DUST	1	1						
4	4	172458-74140	RETAINER, SEAL	1	1						
5	4	172458-74150	VALVE, REVERSE	1	1						
6	4	172458-74160	SPRING, CHECK VALVE	1	1						
7	4	172458-74230	O-RING, 1B S22	1	1						
8	4	172B05-74330	SPOOL ASSY, BLADE	1	1						
10	4	172B05-74350	COVER, RETURN SPRING	1	1						
11	4	172B05-74360	CASE, SEAL	1	1						
12	4	172B05-74370	BOLT, M5X100	2	2						
13	4	172458-74630	STAY, CHECK VALVE	1	1						
14	4	172531-74710	STOPPER	1	1						
15	4	24311-000120	O-RING, 1AP12.0	1	1						
16	4	24315-000110	O-RING, 1BP11.0	1	1						
17	4	26450-050102	BOLT, M5X 10	2	2						
18	3	172A47-75480	VALVE ASSY, OVERLOAD	1	1						

Remarks  
 \* Exclusive figure for angle blade specification.  
 \* Control valve assy is shown in Fig.179.

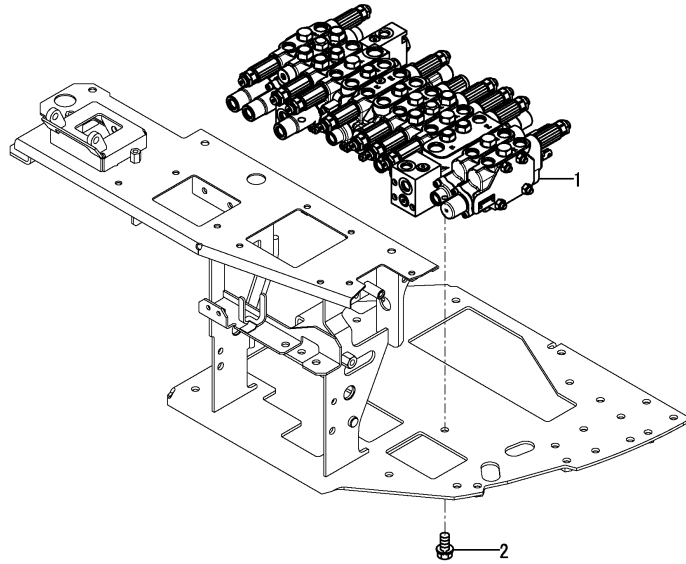


Fig.208. (121P)CONTROL VALVE(1/8)(THUMB BRACKET SPEC.)

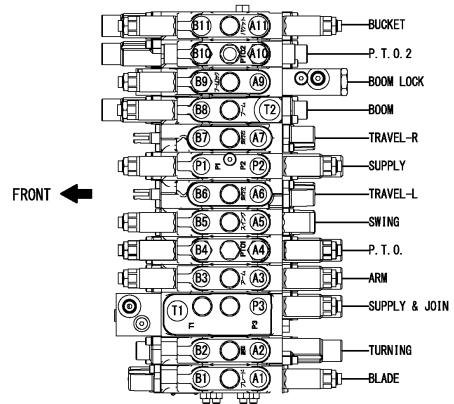
(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B05-74150	VALVE ASSY,CV US	1	1						
2	1	26013-100162	BOLT, M10X 16	3	3						

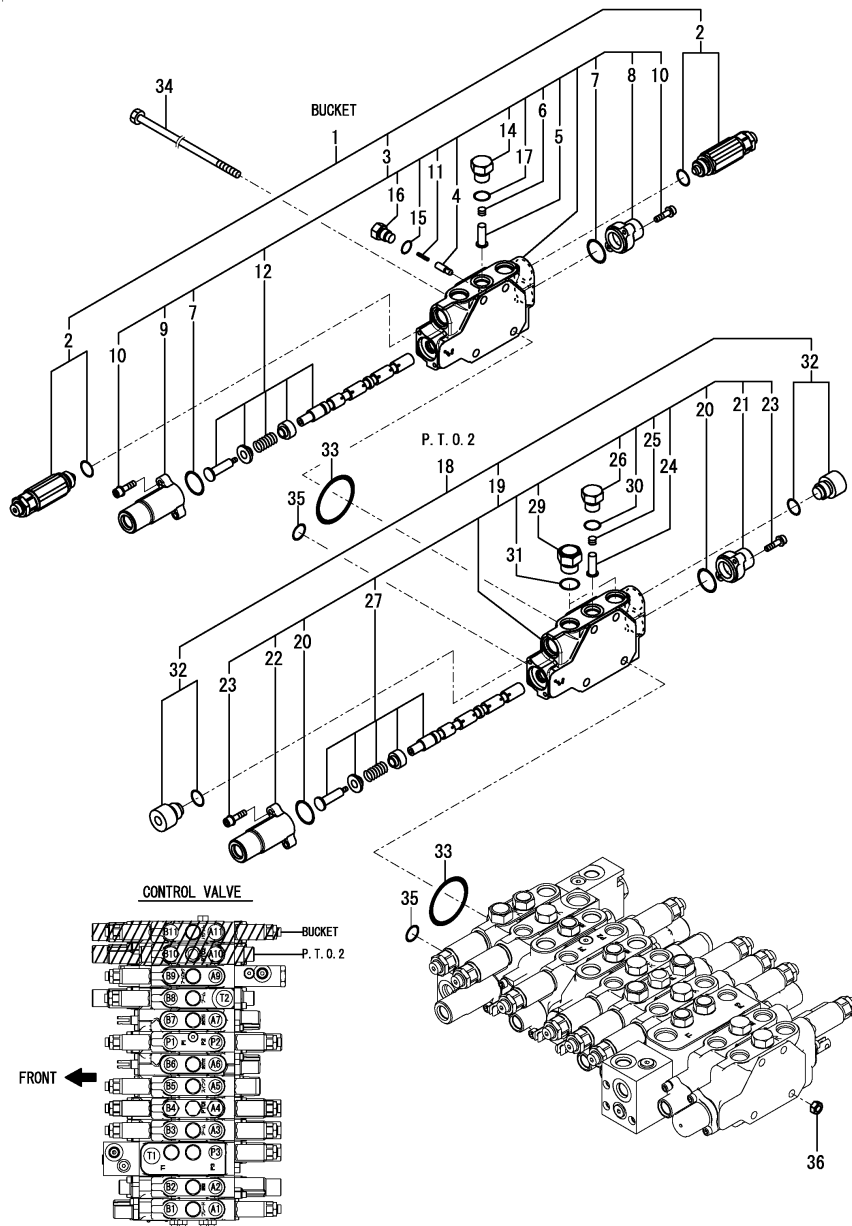


CONTROL VALVE



Remarks  
 \* Not applied for angle blade specification.

Fig.209. (121Q)CONTROL VALVE(2/8)(THUMB BRACKET SPEC.)



(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172B04-74390	VALVE ASSY, BUCKET	1	1						
2	3	172A48-74200	VALVE ASSY, OVERLOAD	2	2						
3	3	172B04-74400	SECTION ASSY, BUCKET	1	1						
4	4	172499-70180	VALVE ASSY, REVERSE	1	1						
5	4	172458-74150	VALVE, REVERSE	1	1						
6	4	172458-74160	SPRING, CHECK VALVE	1	1						
7	4	172458-74230	O-RING, 1B S22	2	2						
8	4	172458-74240	COVER, PILOT B1	1	1						
9	4	172458-74250	COVER, PILOT A1	1	1						
10	4	172458-74260	BOLT, HEXAGON 5X20	4	4						
11	4	172173-74280	SPRING, CHECK	1	1						
12	4	172A78-74370	SPOOL ASSY, BUCKET	1	1						
14	4	172458-74630	STAY, CHECK VALVE	1	1						
15	4	172A47-74950	O-RING, AS568-904	1	1						
16	4	172A47-74970	STAY, CHECK VALVE	1	1						
17	4	24315-000110	O-RING, 1BP11.0	1	1						
18	2	172A78-74590	SECTION ASSY, PTO2	1	1						
19	3	172A78-74490	SECTION ASSY, PTO2	1	1						
20	4	172458-74230	O-RING, 1B S22	2	2						
21	4	172458-74240	COVER, PILOT B1	1	1						
22	4	172458-74250	COVER, PILOT A1	1	1						
23	4	172458-74260	BOLT, HEXAGON 5X20	4	4						
24	4	172490-74310	VALVE, REVERSE	1	1						
25	4	172490-74320	SPRING, CHECK VALVE	1	1						
26	4	172490-74330	STAY, CHECK VALVE	1	1						
27	4	172A78-74360	SPOOL ASSY, PTO	1	1						
29	4	172A47-75620	STAY, CHECK VALVE	2	2						
30	4	24315-000110	O-RING, 1BP11.0	1	1						
31	4	24315-000140	O-RING, 1BP14.0	2	2						
32	3	172A47-75460	PLUG ASSY, VALVE	2	2						
33	2	172458-74720	O-RING, 1BW G4	12	12						
34	2	172A47-75450	BOLT, L=412	4	4						
35	2	24311-000200	O-RING, 1AP20.0	12	12						
36	2	26716-080002	NUT, M8	4	4						

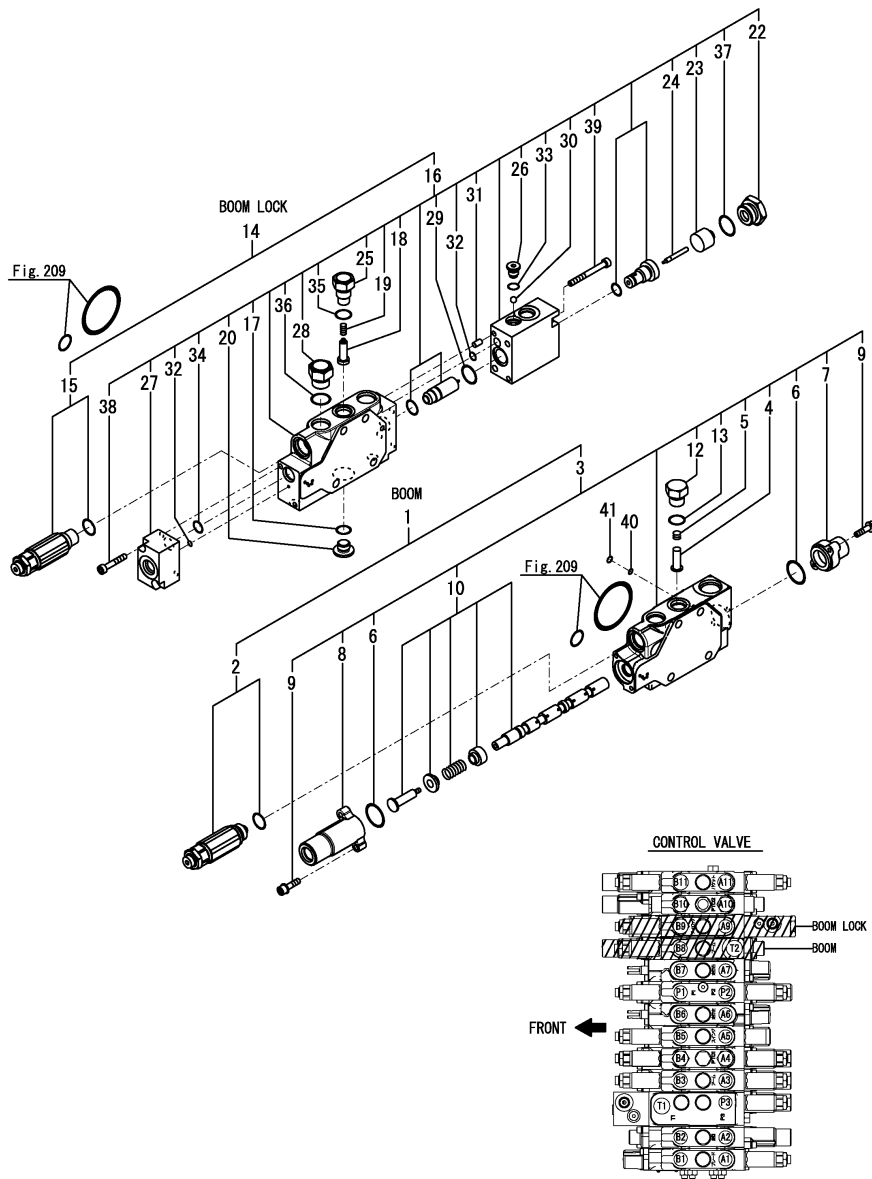
Remarks

- \* Not applied for angle blade specification.
- \* Control valve assy is shown in Fig.208(121P).

Fig.210. (121R)CONTROL VALVE(3/8)(THUMB BRACKET SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172B04-74350	VALVE ASSY, BOOM	1	1						
2	3	172A48-74200	VALVE ASSY, OVERLOAD	1	1						
3	3	172B04-74360	SECTION ASSY, BOOM	1	1						
4	4	172458-74150	VALVE, REVERSE	1	1						
5	4	172458-74160	SPRING, CHECK VALVE	1	1						
6	4	172458-74230	O-RING, 1B S22	2	2						
7	4	172458-74240	COVER, PILOT B1	1	1						
8	4	172458-74250	COVER, PILOT A1	1	1						
9	4	172458-74260	BOLT, HEXAGON 5X20	4	4						
10	4	172B04-74370	SPOOL ASSY, BOOM	1	1						
12	4	172458-74630	STAY, CHECK VALVE	1	1						
13	4	24315-000110	O-RING, 1BP11.0	1	1						
14	2	172B02-74890	VALVE ASSY, LOCK	1	1						
15	3	172456-74440	VALVE, RELIEF 300/5	1	1						
16	3	172B02-74450	SECTION ASSY, LOCK	1	1						
17	4	172A47-74270	O-RING, 1B S16	1	1						
18	4	172458-74290	VALVE, REVERSE	1	1						
19	4	172458-74360	SPRING, CHECK VALVE	1	1						
20	4	172A47-74460	PLUG, M12X1.25	1	1						
22	4	172A47-74560	BUSH, PF1/2X1/4	1	1						
23	4	172A47-74570	PISTON, B	1	1						
24	4	172A47-74580	PISTON, A1	1	1						
25	4	172458-74640	STAY, CHECK VALVE	1	1						
26	4	172A47-74920	HOLDER, BALL	1	1						
27	4	172A47-74930	BODY, DISCHARGE	1	1						
28	4	172A47-75620	STAY, CHECK VALVE	1	1						
29	4	172A47-75680	O-RING, AS 1B17	1	1						
30	4	172A47-75690	BALL, STEEL 7MM	1	1						
31	4	22312-050100	PIN, PARALLEL M5X10	2	2						
32	4	24311-000060	O-RING, 1AP6.0	2	2						
33	4	24315-000080	O-RING, 1BP8.0	1	1						
34	4	24315-000100	O-RING, 1BP10.0	1	1						
35	4	24315-000110	O-RING, 1BP11.0	1	1						
36	4	24315-000140	O-RING, 1BP14.0	1	1						
37	4	24315-000180	O-RING, 1BP18.0	1	1						
38	4	26450-050302	BOLT, M5X 30	2	2						
39	4	26450-060652	BOLT, M6X 65	2	2						
40	2	24315-000090	O-RING, 1BP9.0	1	1						
41	2	24315-000100	O-RING, 1BP10.0	1	1						

Remarks

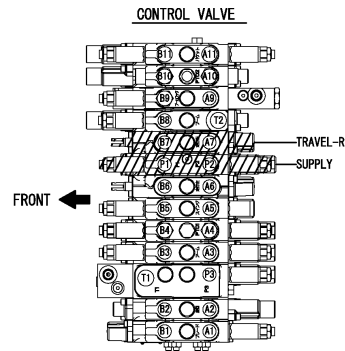
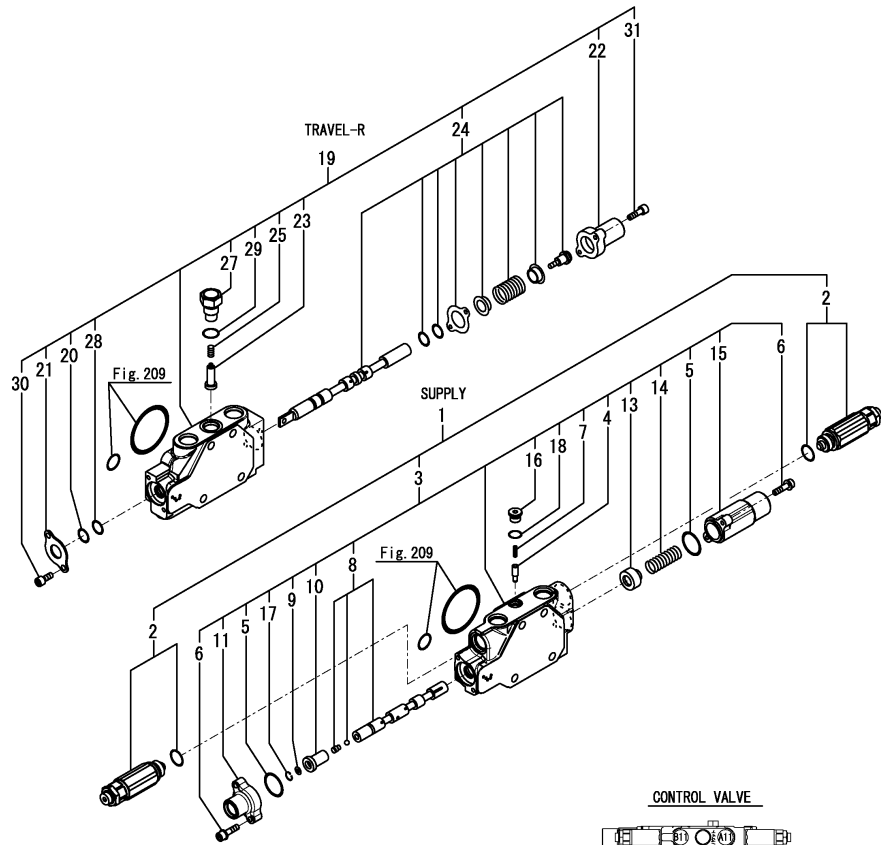
\* Not applied for angle blade specification.

\* Control valve assy is shown in Fig.208(121P).

Fig.211. (121S)CONTROL VALVE(4/8)(THUMB BRACKET SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172A79-74240	SECTION ASSY, INLET	1	1						
2	3	172A48-74210	VALVE ASSY, RELIEF	2	2						
3	3	172A78-74450	SECTION ASSY, INLET	1	1						
4	4	172499-70180	VALVE ASSY, REVERSE	1	1						
5	4	172458-74230	O-RING, 1B S22	2	2						
6	4	172458-74260	BOLT, HEXAGON 5X20	4	4						
7	4	172173-74280	SPRING, CHECK	1	1						
8	4	172A47-74350	SPOOL ASSY, INLET	1	1						
9	4	172A47-74360	FILTER	1	1						
10	4	172A47-74370	PISTON	1	1						
11	4	172A47-74380	COVER, PILOT B5	1	1						
13	4	172458-74530	SEAT, SPRING	1	1						
14	4	172458-74540	SPRING, RETURN	1	1						
15	4	172458-74550	COVER, PILOT A2	1	1						
16	4	172458-74670	PLUG, PF1/8	1	1						
17	4	172A47-74980	CIRCLIP	1	1						
18	4	24315-000080	O-RING, 1BP8.0	1	1						
19	2	172B04-74320	SECTION ASSY,TRAVEL2	1	1						
20	3	172458-74130	WIPER, DUST	1	1						
21	3	172458-74140	RETAINER, SEAL	1	1						
22	3	172458-74170	CAP, SPRING	1	1						
23	3	172458-74290	VALVE, REVERSE	1	1						
24	3	172B04-74330	SPOOL ASSY, TRAVEL	1	1						
25	3	172458-74360	SPRING, CHECK VALVE	1	1						
27	3	172458-74640	STAY, CHECK VALVE	1	1						
28	3	24311-000120	O-RING, 1AP12.0	1	1						
29	3	24315-000110	O-RING, 1BP11.0	1	1						
30	3	26450-050102	BOLT, M5X 10	2	2						
31	3	26450-050182	BOLT, M5X 18	2	2						

Remarks

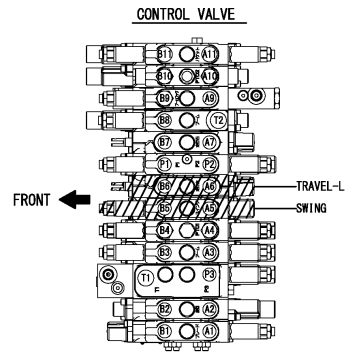
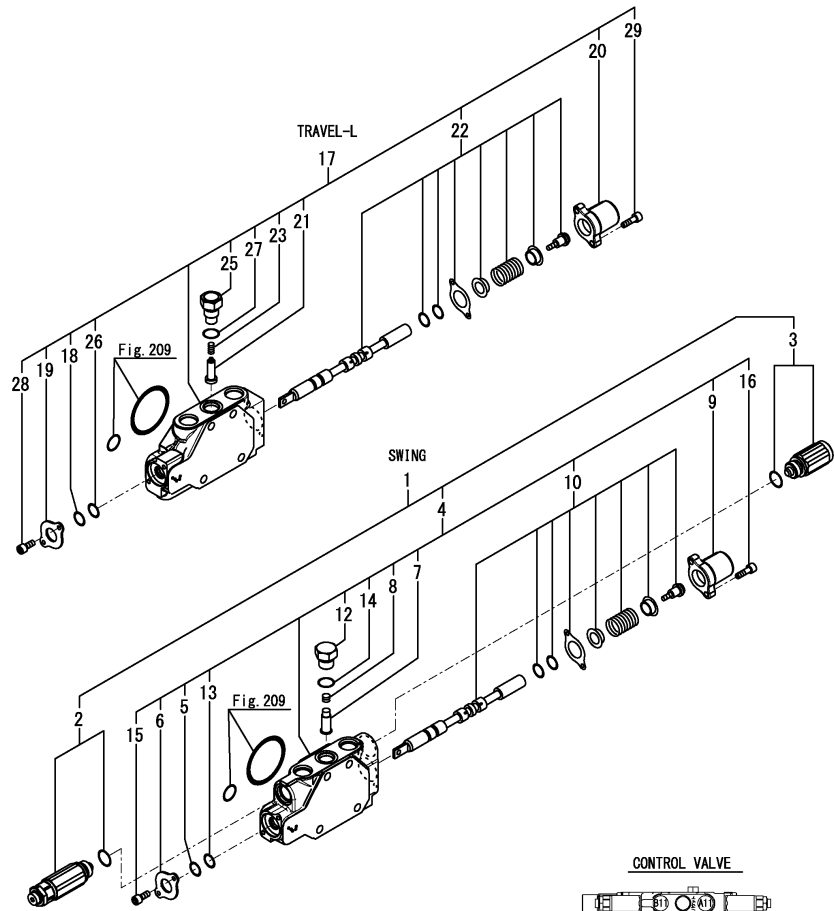
\* Not applied for angle blade specification.

\* Control valve assy is shown in Fig.208(121P).

Fig.212. (121T)CONTROL VALVE(5/8)(THUMB BRACKET SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



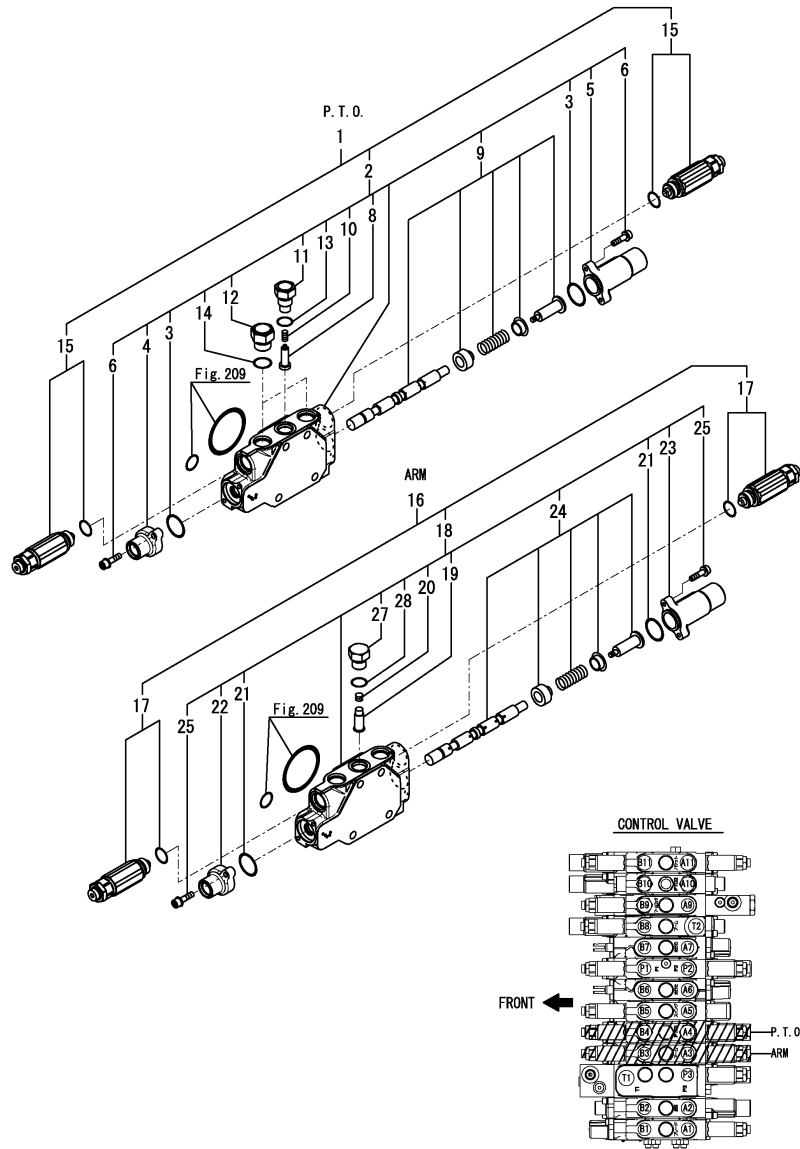
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172B04-74270	VALVE ASSY, SWING	1	1						
2	3	172A48-74200	VALVE ASSY, OVERLOAD	1	1						
3	3	172447-74230	ANTI-CAVITATION ASSY	1	1						
4	3	172B04-74280	SECTION ASSY, SWING	1	1						
5	4	172458-74130	WIPER, DUST	1	1						
6	4	172458-74140	RETAINER, SEAL	1	1						
7	4	172458-74150	VALVE, REVERSE	1	1						
8	4	172458-74160	SPRING, CHECK VALVE	1	1						
9	4	172458-74170	CAP, SPRING	1	1						
10	4	172A78-74330	SPOOL ASSY, SWING	1	1						
12	4	172458-74630	STAY, CHECK VALVE	1	1						
13	4	24311-000120	O-RING, 1AP12.0	1	1						
14	4	24315-000110	O-RING, 1BP11.0	1	1						
15	4	26450-050102	BOLT, M5X 10	2	2						
16	4	26450-050182	BOLT, M5X 18	2	2						
17	2	172B04-74310	SECTION ASSY,TRAVEL1	1	1						
18	3	172458-74130	WIPER, DUST	1	1						
19	3	172458-74140	RETAINER, SEAL	1	1						
20	3	172458-74170	CAP, SPRING	1	1						
21	3	172458-74290	VALVE, REVERSE	1	1						
22	3	172B04-74330	SPOOL ASSY, TRAVEL	1	1						
23	3	172458-74360	SPRING, CHECK VALVE	1	1						
25	3	172458-74640	STAY, CHECK VALVE	1	1						
26	3	24311-000120	O-RING, 1AP12.0	1	1						
27	3	24315-000110	O-RING, 1BP11.0	1	1						
28	3	26450-050102	BOLT, M5X 10	2	2						
29	3	26450-050182	BOLT, M5X 18	2	2						

Remarks  
 \* Not applied for angle blade specification.  
 \* Control valve assy is shown in Fig.208(121P).

Fig.213. (121U)CONTROL VALVE(6/8)(THUMB BRACKET SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

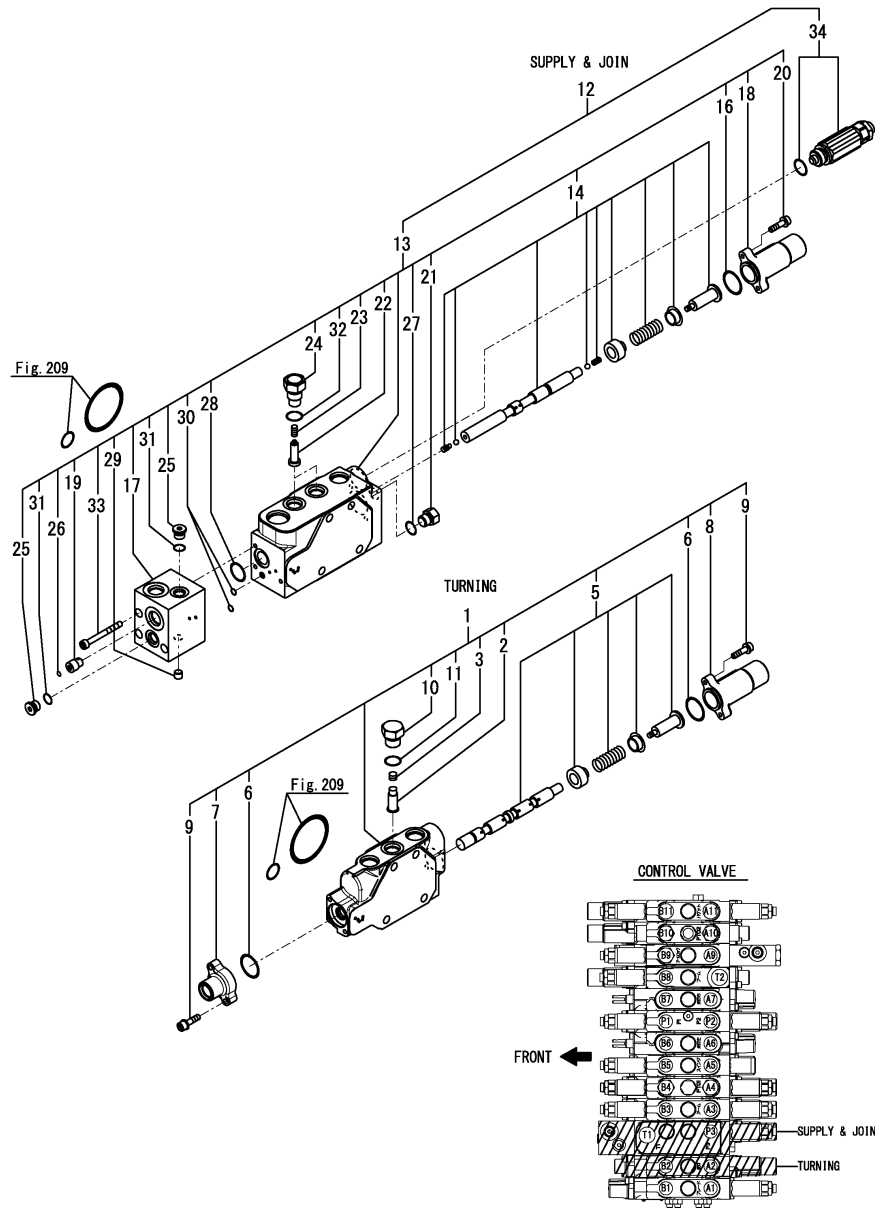


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172B05-74220	VALVE ASSY, PTO US	1	1						
2	3	172B02-74290	SECTION ASSY, PTO	1	1						
3	4	172458-74230	O-RING, 1B S22	2	2						
4	4	172458-74240	COVER, PILOT B1	1	1						
5	4	172458-74250	COVER, PILOT A1	1	1						
6	4	172458-74260	BOLT, HEXAGON 5X20	4	4						
8	4	172490-74310	VALVE, REVERSE	1	1						
9	4	172B02-74310	SPOOL ASSY, PTO	1	1						
10	4	172490-74320	SPRING, CHECK VALVE	1	1						
11	4	172490-74330	STAY, CHECK VALVE	1	1						
12	4	172A47-75620	STAY, CHECK VALVE	2	2						
13	4	24315-000110	O-RING, 1BP11.0	1	1						
14	4	24315-000140	O-RING, 1BP14.0	2	2						
15	3	172B05-74820	RELIEF ASSY,ORV 22.0	1	1						
16	2	172B04-74230	VALVE ASSY, ARM	1	1						
17	3	172A48-74200	VALVE ASSY, OVERLOAD	2	2						
18	3	172B04-74240	SECTION ASSY, ARM	1	1						
19	4	172458-74150	VALVE, REVERSE	1	1						
20	4	172458-74160	SPRING, CHECK VALVE	1	1						
21	4	172458-74230	O-RING, 1B S22	2	2						
22	4	172458-74240	COVER, PILOT B1	1	1						
23	4	172458-74250	COVER, PILOT A1	1	1						
24	4	172B04-74250	SPOOL ASSY, ARM	1	1						
25	4	172458-74260	BOLT, HEXAGON 5X20	4	4						
27	4	172458-74630	STAY, CHECK VALVE	1	1						
28	4	24315-000110	O-RING, 1BP11.0	1	1						

Remarks

- \* Not applied for angle blade specification.
- \* Control valve assy is shown in Fig.208(121P).
- \* P.T.O.2 kit is shown in Fig.244.
- \* P.T.O.2 kit(QUICK COUPLER) is shown in Fig.245.

Fig.214. (121V)CONTROL VALVE(7/8)(THUMB BRACKET SPEC.)



(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172B04-74190	SECTION ASSY, SWING	1	1						
2	3	172458-74150	VALVE, REVERSE	1	1						
3	3	172458-74160	SPRING, CHECK VALVE	1	1						
5	3	172B04-74200	SPOOL ASSY, TURNING	1	1						
6	3	172458-74230	O-RING, 1B S22	2	2						
7	3	172458-74240	COVER, PILOT B1	1	1						
8	3	172458-74250	COVER, PILOT A1	1	1						
9	3	172458-74260	BOLT, HEXAGON 5X20	4	4						
10	3	172458-74630	STAY, CHECK VALVE	1	1						
11	3	24315-000110	O-RING, 1BP11.0	1	1						
12	2	172B05-74210	VALVE ASSY, CONFLUX	1	1						
13	3	172B03-74160	SECTION ASSY, CONFLUX	1	1						
14	4	172B03-74170	SPOOL ASSY, CONFLUX	1	1						
16	4	172458-74230	O-RING, 1B S22	1	1						
17	4	172B02-74240	BLOCK, PILOT	1	1						
18	4	172458-74250	COVER, PILOT A1	1	1						
19	4	172B02-74250	PLUG, THROTTLE	1	1						
20	4	172458-74260	BOLT, HEXAGON 5X20	2	2						
21	4	172A47-74260	PLUG, SAE1/4	1	1						
22	4	172458-74290	VALVE, REVERSE	2	2						
23	4	172458-74360	SPRING, CHECK VALVE	2	2						
24	4	172458-74640	STAY, CHECK VALVE	2	2						
25	4	172458-74670	PLUG, PF1/8	2	2						
26	4	172499-74860	FILTER, COIN	1	1						
27	4	172A47-74950	O-RING, AS568-904	1	1						
28	4	172A47-75680	O-RING, AS 1B17	1	1						
29	4	172A47-75720	PLUG, NPT1/16	1	1						
30	4	24315-000050	O-RING, 1BP5.0	2	2						
31	4	24315-000080	O-RING, 1BP8.0	2	2						
32	4	24315-000110	O-RING, 1BP11.0	2	2						
33	4	26450-050502	BOLT, M5X 50	3	3						
34	3	172A48-74210	VALVE ASSY, RELIEF	1	1						

Remarks

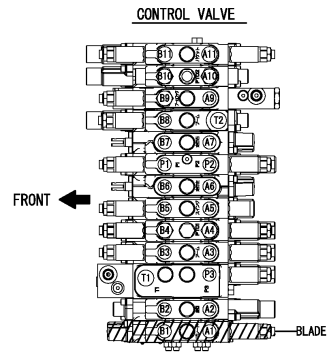
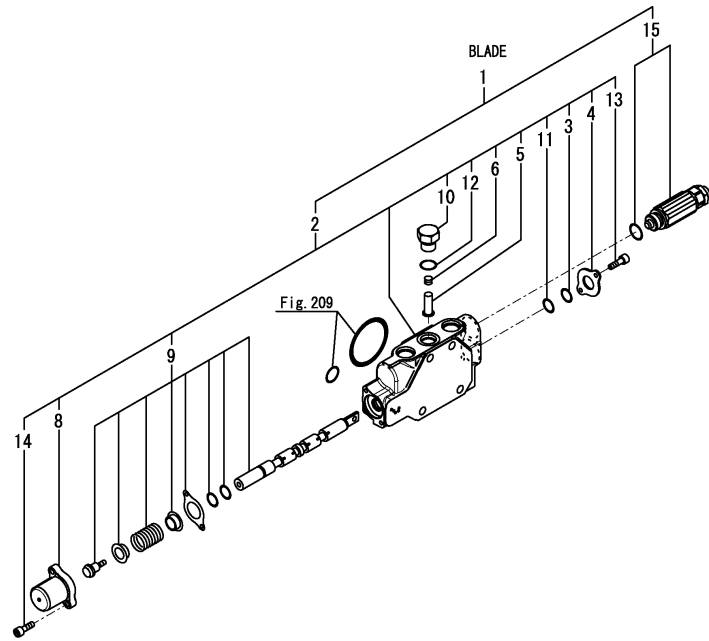
- \* Not applied for angle blade specification.
- \* Control valve assy is shown in Fig.208(121P).

Fig.215. (121W)CONTROL VALVE(8/8)(THUMB BRACKET SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172B04-74150	VALVE ASSY, BLADE	1	1						
2	3	172B04-74160	SECTION ASSY, BLADE	1	1						
3	4	172458-74130	WIPER, DUST	1	1						
4	4	172458-74140	RETAINER, SEAL	1	1						
5	4	172458-74150	VALVE, REVERSE	1	1						
6	4	172458-74160	SPRING, CHECK VALVE	1	1						
8	4	172458-74170	CAP, SPRING	1	1						
9	4	172B04-74170	SPOOL ASSY, BLADE	1	1						
10	4	172458-74630	STAY, CHECK VALVE	1	1						
11	4	24311-000120	O-RING, 1AP12.0	1	1						
12	4	24315-000110	O-RING, 1BP11.0	1	1						
13	4	26450-050102	BOLT, M5X 10	2	2						
14	4	26450-050182	BOLT, M5X 18	2	2						
15	3	172A47-75480	VALVE ASSY, OVERLOAD	1	1						



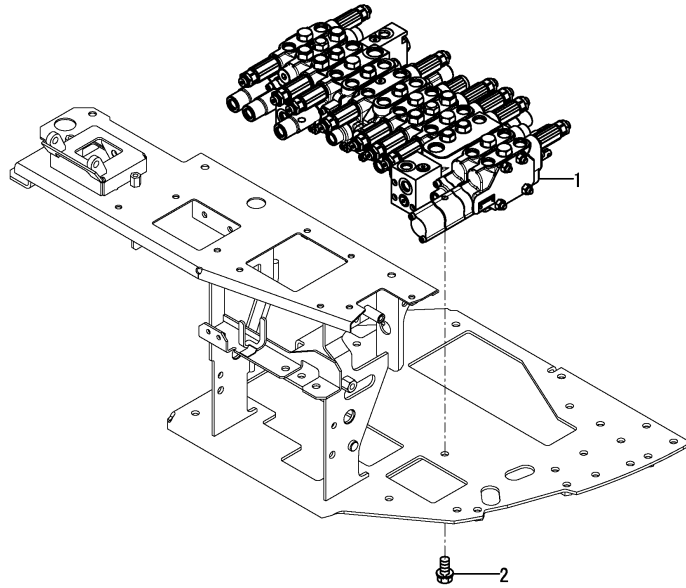
Remarks  
 \* Not applied for angle blade specification.  
 \* Control valve assy is shown in Fig.208(121P).



Fig.216. (121X)CONTROL VALVE(1/8)(ANGLE BLADE SPEC.)(THUMB BRACKET SPEC.)

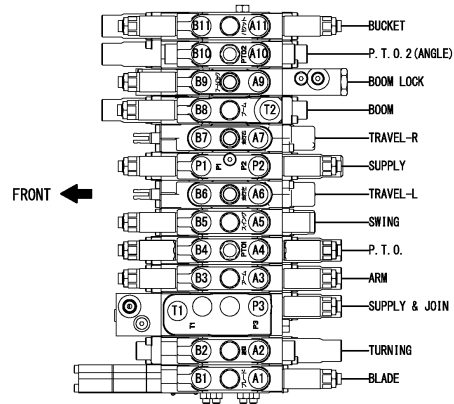
(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B05-74160	VALVE ASSY,CV ANG US	1	1						
2	1	26013-100162	BOLT, M10X 16	3	3						

CONTROL VALVE

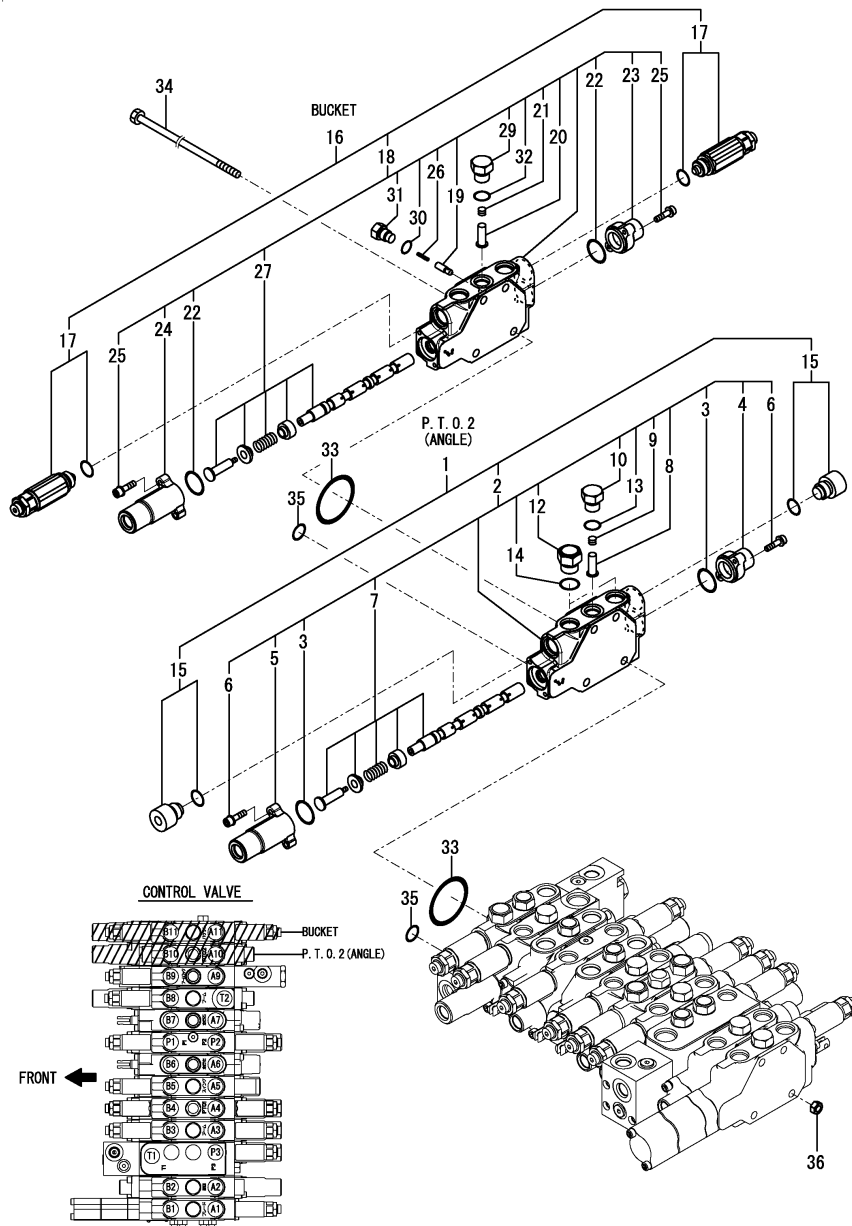


Remarks  
 \* Exclusive figure for angle blade specification.

Fig.217. (121Y)CONTROL VALVE(2/8)(ANGLE BLADE SPEC.)(THUMB BRACKET SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172B05-74250	VALVE ASSY, ANGLE	1	1						
2	3	172B05-74260	SECTION ASSY, ANGLE	1	1						
3	4	172458-74230	O-RING, 1B S22	2	2						
4	4	172458-74240	COVER, PILOT B1	1	1						
5	4	172458-74250	COVER, PILOT A1	1	1						
6	4	172458-74260	BOLT, HEXAGON 5X20	4	4						
7	4	172B05-74270	SPOOL ASSY, ANGLE	1	1						
8	4	172490-74310	VALVE, REVERSE	1	1						
9	4	172490-74320	SPRING, CHECK VALVE	1	1						
10	4	172490-74330	STAY, CHECK VALVE	1	1						
12	4	172A47-75620	STAY, CHECK VALVE	2	2						
13	4	24315-000110	O-RING, 1BP11.0	1	1						
14	4	24315-000140	O-RING, 1BP14.0	2	2						
15	3	172A47-75460	PLUG ASSY, VALVE	2	2						
16	2	172B04-74390	VALVE ASSY, BUCKET	1	1						
17	3	172A48-74200	VALVE ASSY, OVERLOAD	2	2						
18	3	172B04-74400	SECTION ASSY, BUCKET	1	1						
19	4	172499-70180	VALVE ASSY, REVERSE	1	1						
20	4	172458-74150	VALVE, REVERSE	1	1						
21	4	172458-74160	SPRING, CHECK VALVE	1	1						
22	4	172458-74230	O-RING, 1B S22	2	2						
23	4	172458-74240	COVER, PILOT B1	1	1						
24	4	172458-74250	COVER, PILOT A1	1	1						
25	4	172458-74260	BOLT, HEXAGON 5X20	4	4						
26	4	172173-74280	SPRING, CHECK	1	1						
27	4	172A78-74370	SPOOL ASSY, BUCKET	1	1						
29	4	172458-74630	STAY, CHECK VALVE	1	1						
30	4	172A47-74950	O-RING, AS568-904	1	1						
31	4	172A47-74970	STAY, CHECK VALVE	1	1						
32	4	24315-000110	O-RING, 1BP11.0	1	1						
33	2	172458-74720	O-RING, 1BW G4	12	12						
34	2	172A47-75450	BOLT, L=412	4	4						
35	2	24311-000200	O-RING, 1AP20.0	12	12						
36	2	26716-080002	NUT, M8	4	4						

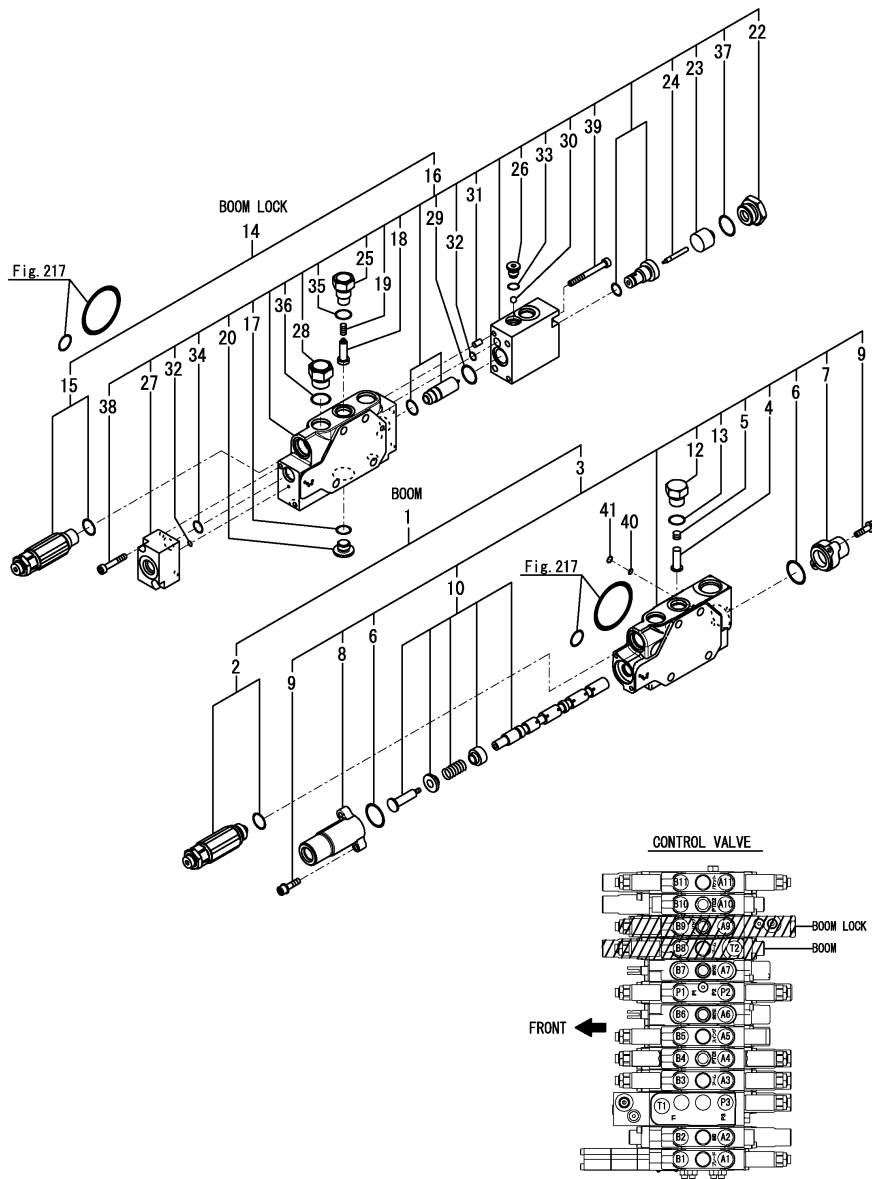
Remarks

- \* Exclusive figure for angle blade specification.
- \* Control valve assy is shown in Fig.216(121X).

Fig.218. (121Z)CONTROL VALVE(3/8)(ANGLE BLADE SPEC.)(THUMB BRACKET SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



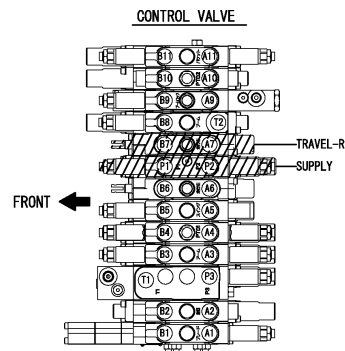
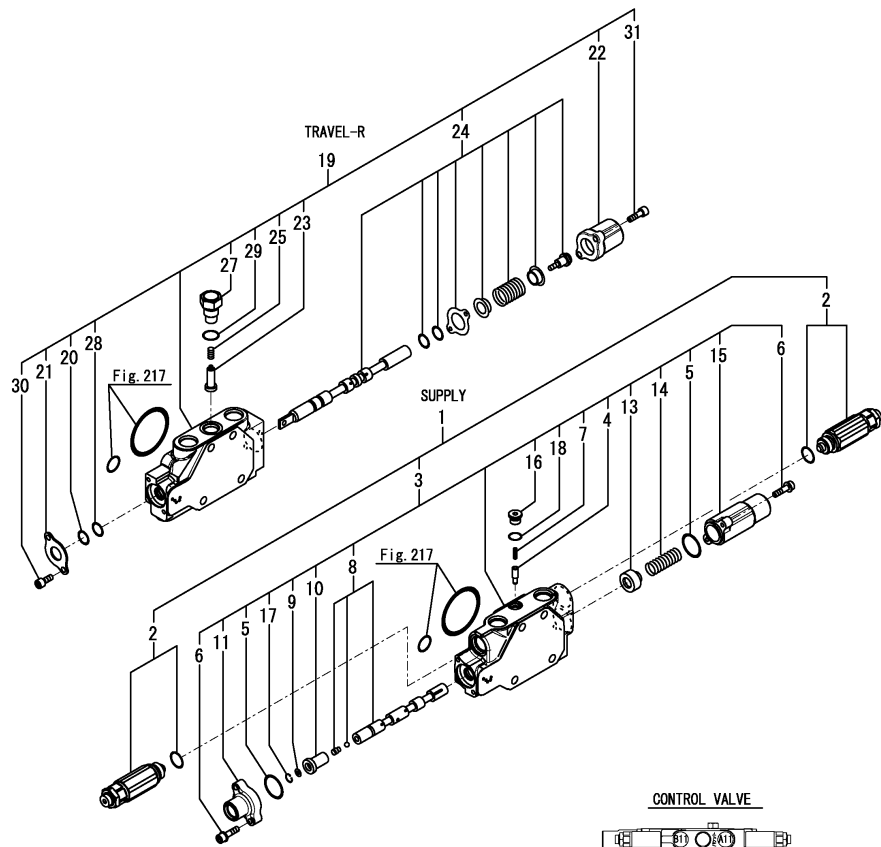
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172B04-74350	VALVE ASSY, BOOM	1	1						
2	3	172A48-74200	VALVE ASSY, OVERLOAD	1	1						
3	3	172B04-74360	SECTION ASSY, BOOM	1	1						
4	4	172458-74150	VALVE, REVERSE	1	1						
5	4	172458-74160	SPRING, CHECK VALVE	1	1						
6	4	172458-74230	O-RING, 1B S22	2	2						
7	4	172458-74240	COVER, PILOT B1	1	1						
8	4	172458-74250	COVER, PILOT A1	1	1						
9	4	172458-74260	BOLT, HEXAGON 5X20	4	4						
10	4	172B04-74370	SPOOL ASSY, BOOM	1	1						
12	4	172458-74630	STAY, CHECK VALVE	1	1						
13	4	24315-000110	O-RING, 1BP11.0	1	1						
14	2	172B02-74890	VALVE ASSY, LOCK	1	1						
15	3	172456-74440	VALVE, RELIEF 300/5	1	1						
16	3	172B02-74450	SECTION ASSY, LOCK	1	1						
17	4	172A47-74270	O-RING, 1B S16	1	1						
18	4	172458-74290	VALVE, REVERSE	1	1						
19	4	172458-74360	SPRING, CHECK VALVE	1	1						
20	4	172A47-74460	PLUG, M12X1.25	1	1						
22	4	172A47-74560	BUSH, PF1/2X1/4	1	1						
23	4	172A47-74570	PISTON, B	1	1						
24	4	172A47-74580	PISTON, A1	1	1						
25	4	172458-74640	STAY, CHECK VALVE	1	1						
26	4	172A47-74920	HOLDER, BALL	1	1						
27	4	172A47-74930	BODY, DISCHARGE	1	1						
28	4	172A47-75620	STAY, CHECK VALVE	1	1						
29	4	172A47-75680	O-RING, AS 1B17	1	1						
30	4	172A47-75690	BALL, STEEL 7MM	1	1						
31	4	22312-050100	PIN, PARALLEL M5X10	2	2						
32	4	24311-000060	O-RING, 1AP6.0	2	2						
33	4	24315-000080	O-RING, 1BP8.0	1	1						
34	4	24315-000100	O-RING, 1BP10.0	1	1						
35	4	24315-000110	O-RING, 1BP11.0	1	1						
36	4	24315-000140	O-RING, 1BP14.0	1	1						
37	4	24315-000180	O-RING, 1BP18.0	1	1						
38	4	26450-050302	BOLT, M5X 30	2	2						
39	4	26450-060652	BOLT, M6X 65	2	2						
40	2	24315-000090	O-RING, 1BP9.0	1	1						
41	2	24315-000100	O-RING, 1BP10.0	1	1						

Remarks  
 \* Exclusive figure for angle blade specification.  
 \* Control valve assy is shown in Fig.216(121X).

Fig.219. (121ZA)CONTROL VALVE(4/8)(ANGLE BLADE SPEC.)(THUMB BRACKET SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



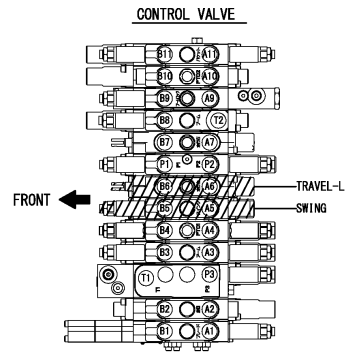
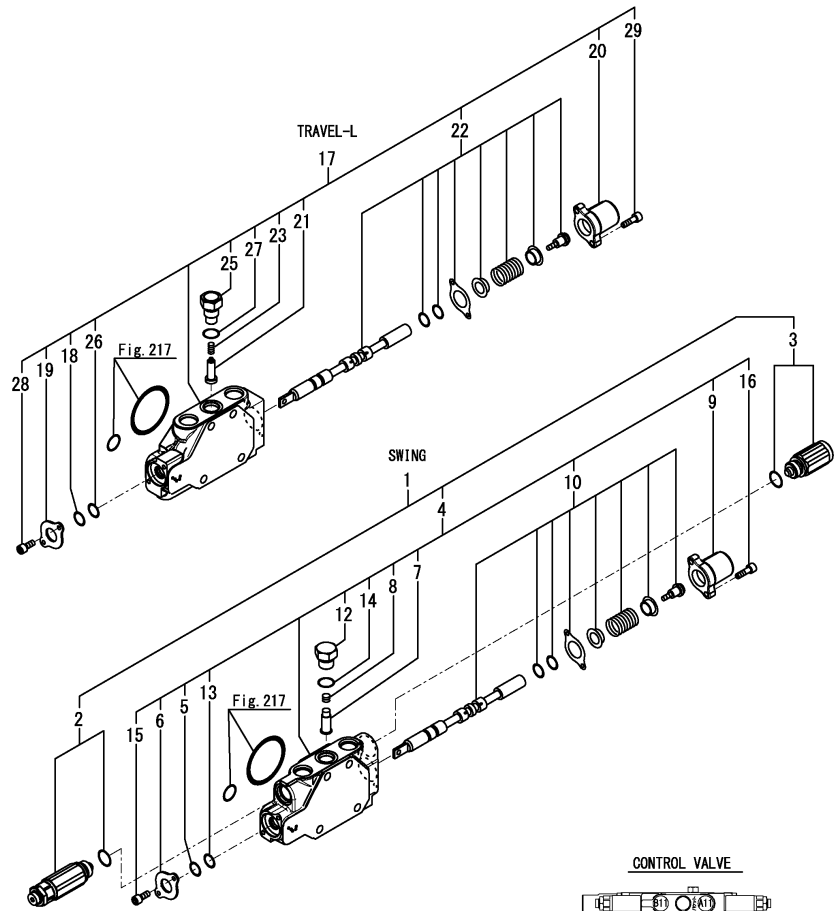
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172A79-74240	SECTION ASSY, INLET	1	1						
2	3	172A48-74210	VALVE ASSY, RELIEF	2	2						
3	3	172A78-74450	SECTION ASSY, INLET	1	1						
4	4	172499-70180	VALVE ASSY, REVERSE	1	1						
5	4	172458-74230	O-RING, 1B S22	2	2						
6	4	172458-74260	BOLT, HEXAGON 5X20	4	4						
7	4	172173-74280	SPRING, CHECK	1	1						
8	4	172A47-74350	SPOOL ASSY, INLET	1	1						
9	4	172A47-74360	FILTER	1	1						
10	4	172A47-74370	PISTON	1	1						
11	4	172A47-74380	COVER, PILOT B5	1	1						
13	4	172458-74530	SEAT, SPRING	1	1						
14	4	172458-74540	SPRING, RETURN	1	1						
15	4	172458-74550	COVER, PILOT A2	1	1						
16	4	172458-74670	PLUG, PF1/8	1	1						
17	4	172A47-74980	CIRCLIP	1	1						
18	4	24315-000080	O-RING, 1BP8.0	1	1						
19	2	172B04-74320	SECTION ASSY,TRAVEL2	1	1						
20	3	172458-74130	WIPER, DUST	1	1						
21	3	172458-74140	RETAINER, SEAL	1	1						
22	3	172458-74170	CAP, SPRING	1	1						
23	3	172458-74290	VALVE, REVERSE	1	1						
24	3	172B04-74330	SPOOL ASSY, TRAVEL	1	1						
25	3	172458-74360	SPRING, CHECK VALVE	1	1						
27	3	172458-74640	STAY, CHECK VALVE	1	1						
28	3	24311-000120	O-RING, 1AP12.0	1	1						
29	3	24315-000110	O-RING, 1BP11.0	1	1						
30	3	26450-050102	BOLT, M5X 10	2	2						
31	3	26450-050182	BOLT, M5X 18	2	2						

Remarks  
 \* Exclusive figure for angle blade specification.  
 \* Control valve assy is shown in Fig.216(121X).

Fig.220. (121ZB)CONTROL VALVE(5/8)(ANGLE BLADE SPEC.)(THUMB BRACKET SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



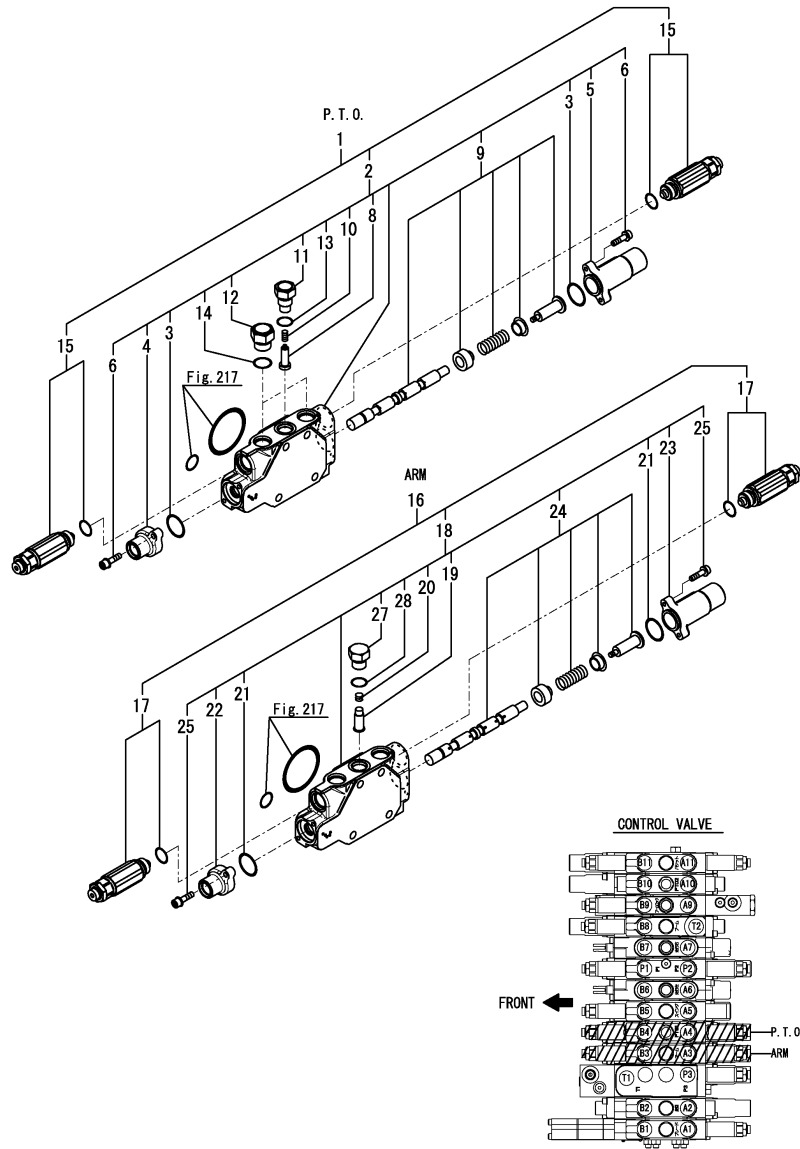
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172B04-74270	VALVE ASSY, SWING	1	1						
2	3	172A48-74200	VALVE ASSY, OVERLOAD	1	1						
3	3	172447-74230	ANTI-CAVITATION ASSY	1	1						
4	3	172B04-74280	SECTION ASSY, SWING	1	1						
5	4	172458-74130	WIPER, DUST	1	1						
6	4	172458-74140	RETAINER, SEAL	1	1						
7	4	172458-74150	VALVE, REVERSE	1	1						
8	4	172458-74160	SPRING, CHECK VALVE	1	1						
9	4	172458-74170	CAP, SPRING	1	1						
10	4	172A78-74330	SPOOL ASSY, SWING	1	1						
12	4	172458-74630	STAY, CHECK VALVE	1	1						
13	4	24311-000120	O-RING, 1AP12.0	1	1						
14	4	24315-000110	O-RING, 1BP11.0	1	1						
15	4	26450-050102	BOLT, M5X 10	2	2						
16	4	26450-050182	BOLT, M5X 18	2	2						
17	2	172B04-74310	SECTION ASSY, TRAVEL1	1	1						
18	3	172458-74130	WIPER, DUST	1	1						
19	3	172458-74140	RETAINER, SEAL	1	1						
20	3	172458-74170	CAP, SPRING	1	1						
21	3	172458-74290	VALVE, REVERSE	1	1						
22	3	172B04-74330	SPOOL ASSY, TRAVEL	1	1						
23	3	172458-74360	SPRING, CHECK VALVE	1	1						
25	3	172458-74640	STAY, CHECK VALVE	1	1						
26	3	24311-000120	O-RING, 1AP12.0	1	1						
27	3	24315-000110	O-RING, 1BP11.0	1	1						
28	3	26450-050102	BOLT, M5X 10	2	2						
29	3	26450-050182	BOLT, M5X 18	2	2						

Remarks  
 \* Exclusive figure for angle blade specification.  
 \* Control valve assy is shown in Fig.216(121X).

Fig.221. (121ZC)CONTROL VALVE(6/8)(ANGLE BLADE SPEC.)(THUMB BRACKET SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



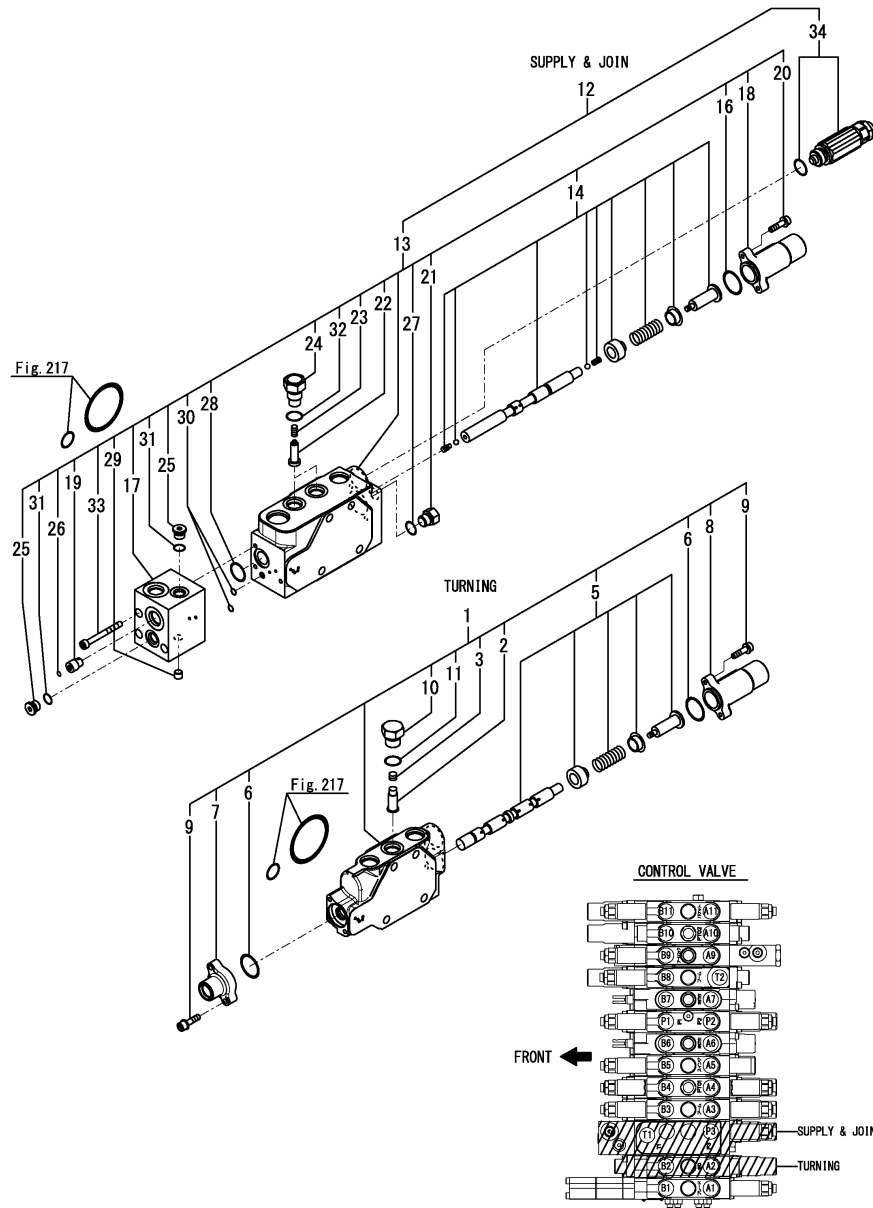
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172B05-74220	VALVE ASSY, PTO US	1	1						
2	3	172B02-74290	SECTION ASSY, PTO	1	1						
3	4	172458-74230	O-RING, 1B S22	2	2						
4	4	172458-74240	COVER, PILOT B1	1	1						
5	4	172458-74250	COVER, PILOT A1	1	1						
6	4	172458-74260	BOLT, HEXAGON 5X20	4	4						
8	4	172490-74310	VALVE, REVERSE	1	1						
9	4	172B02-74310	SPOOL ASSY, PTO	1	1						
10	4	172490-74320	SPRING, CHECK VALVE	1	1						
11	4	172490-74330	STAY, CHECK VALVE	1	1						
12	4	172A47-75620	STAY, CHECK VALVE	2	2						
13	4	24315-000110	O-RING, 1BP11.0	1	1						
14	4	24315-000140	O-RING, 1BP14.0	2	2						
15	3	172B05-74820	RELIEF ASSY,ORV 22.0	1	1						
16	2	172B04-74230	VALVE ASSY, ARM	1	1						
17	3	172A48-74200	VALVE ASSY, OVERLOAD	2	2						
18	3	172B04-74240	SECTION ASSY, ARM	1	1						
19	4	172458-74150	VALVE, REVERSE	1	1						
20	4	172458-74160	SPRING, CHECK VALVE	1	1						
21	4	172458-74230	O-RING, 1B S22	2	2						
22	4	172458-74240	COVER, PILOT B1	1	1						
23	4	172458-74250	COVER, PILOT A1	1	1						
24	4	172B04-74250	SPOOL ASSY, ARM	1	1						
25	4	172458-74260	BOLT, HEXAGON 5X20	4	4						
27	4	172458-74630	STAY, CHECK VALVE	1	1						
28	4	24315-000110	O-RING, 1BP11.0	1	1						

Remarks  
 \* Exclusive figure for angle blade specification.  
 \* Control valve assy is shown in Fig.216(121X).  
 \* P.T.O.2 kit is shown in Fig.244.  
 \* P.T.O.2 kit(QUICK COUPLER) is shown in Fig.245.

Fig.222. (121ZD)CONTROL VALVE(7/8)(ANGLE BLADE SPEC.)(THUMB BRACKET SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



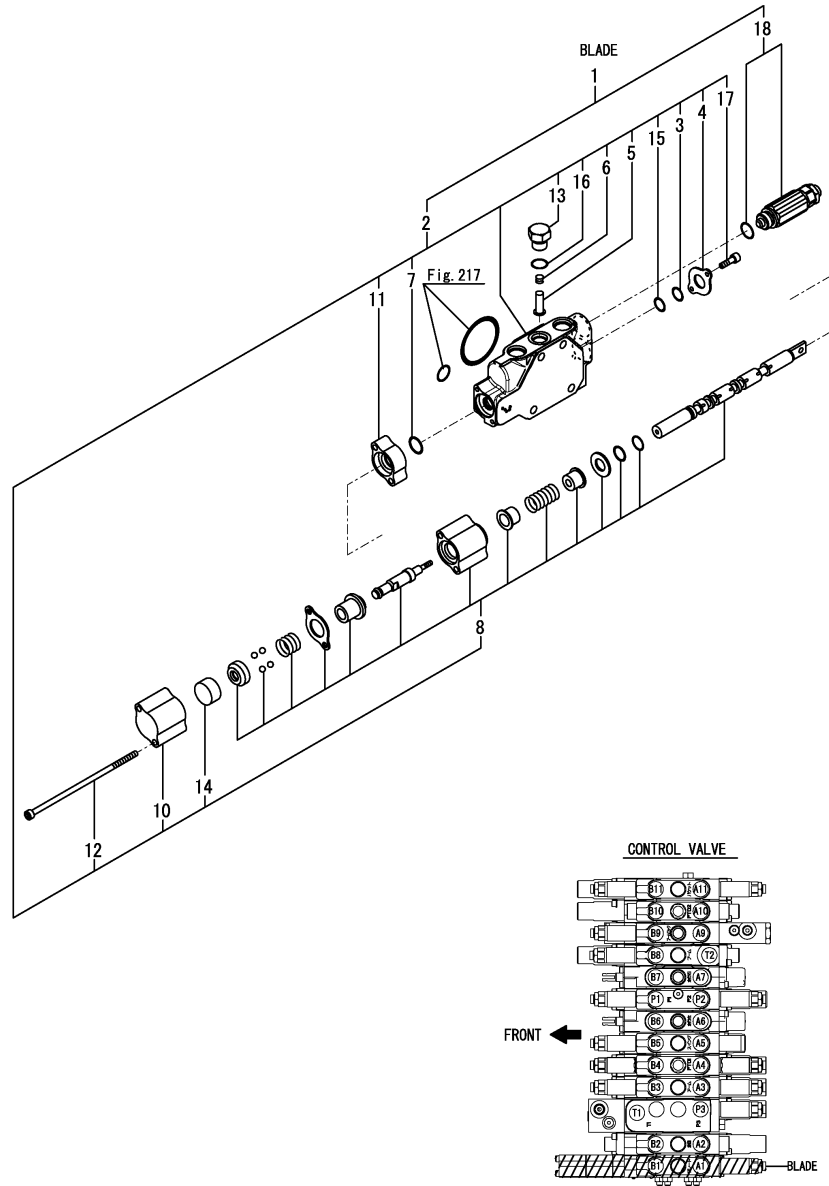
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172B05-74180	SECTION ASSY, SWING F	1	1						
2	3	172458-74150	VALVE, REVERSE	1	1						
3	3	172458-74160	SPRING, CHECK VALVE	1	1						
5	3	172B04-74200	SPOOL ASSY, TURNING	1	1						
6	3	172458-74230	O-RING, 1B S22	2	2						
7	3	172458-74240	COVER, PILOT B1	1	1						
8	3	172458-74250	COVER, PILOT A1	1	1						
9	3	172458-74260	BOLT, HEXAGON 5X20	4	4						
10	3	172458-74630	STAY, CHECK VALVE	1	1						
11	3	24315-000110	O-RING, 1BP11.0	1	1						
12	2	172B05-74210	VALVE ASSY, CONFLUX	1	1						
13	3	172B03-74160	SECTION ASSY, CONFLUX	1	1						
14	4	172B03-74170	SPOOL ASSY, CONFLUX	1	1						
16	4	172458-74230	O-RING, 1B S22	1	1						
17	4	172B02-74240	BLOCK, PILOT	1	1						
18	4	172458-74250	COVER, PILOT A1	1	1						
19	4	172B02-74250	PLUG, THROTTLE	1	1						
20	4	172458-74260	BOLT, HEXAGON 5X20	2	2						
21	4	172A47-74260	PLUG, SAE1/4	1	1						
22	4	172458-74290	VALVE, REVERSE	2	2						
23	4	172458-74360	SPRING, CHECK VALVE	2	2						
24	4	172458-74640	STAY, CHECK VALVE	2	2						
25	4	172458-74670	PLUG, PF1/8	2	2						
26	4	172499-74860	FILTER, COIN	1	1						
27	4	172A47-74950	O-RING, AS568-904	1	1						
28	4	172A47-75680	O-RING, AS 1B17	1	1						
29	4	172A47-75720	PLUG, NPT1/16	1	1						
30	4	24315-000050	O-RING, 1BP5.0	2	2						
31	4	24315-000080	O-RING, 1BP8.0	2	2						
32	4	24315-000110	O-RING, 1BP11.0	2	2						
33	4	26450-050502	BOLT, M5X 50	3	3						
34	3	172A48-74210	VALVE ASSY, RELIEF	1	1						

Remarks  
 \* Exclusive figure for angle blade specification.  
 \* Control valve assy is shown in Fig.216(121X).

Fig.223. (121ZE)CONTROL VALVE(8/8)(ANGLE BLADE SPEC.)(THUMB BRACKET SPEC.)

(A)=V1O55-6A P(US)  
 (B)=V1O55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172B05-74310	VALVE ASSY, BLADE	1	1						
2	3	172B05-74320	SECTION ASSY, BLADE	1	1						
3	4	172458-74130	WIPER, DUST	1	1						
4	4	172458-74140	RETAINER, SEAL	1	1						
5	4	172458-74150	VALVE, REVERSE	1	1						
6	4	172458-74160	SPRING, CHECK VALVE	1	1						
7	4	172458-74230	O-RING, 1B S22	1	1						
8	4	172B05-74330	SPOOL ASSY, BLADE	1	1						
10	4	172B05-74350	COVER, RETURN SPRING	1	1						
11	4	172B05-74360	CASE, SEAL	1	1						
12	4	172B05-74370	BOLT, M5X100	2	2						
13	4	172458-74630	STAY, CHECK VALVE	1	1						
14	4	172531-74710	STOPPER	1	1						
15	4	24311-000120	O-RING, 1AP12.0	1	1						
16	4	24315-000110	O-RING, 1BP11.0	1	1						
17	4	26450-050102	BOLT, M5X 10	2	2						
18	3	172A47-75480	VALVE ASSY, OVERLOAD	1	1						

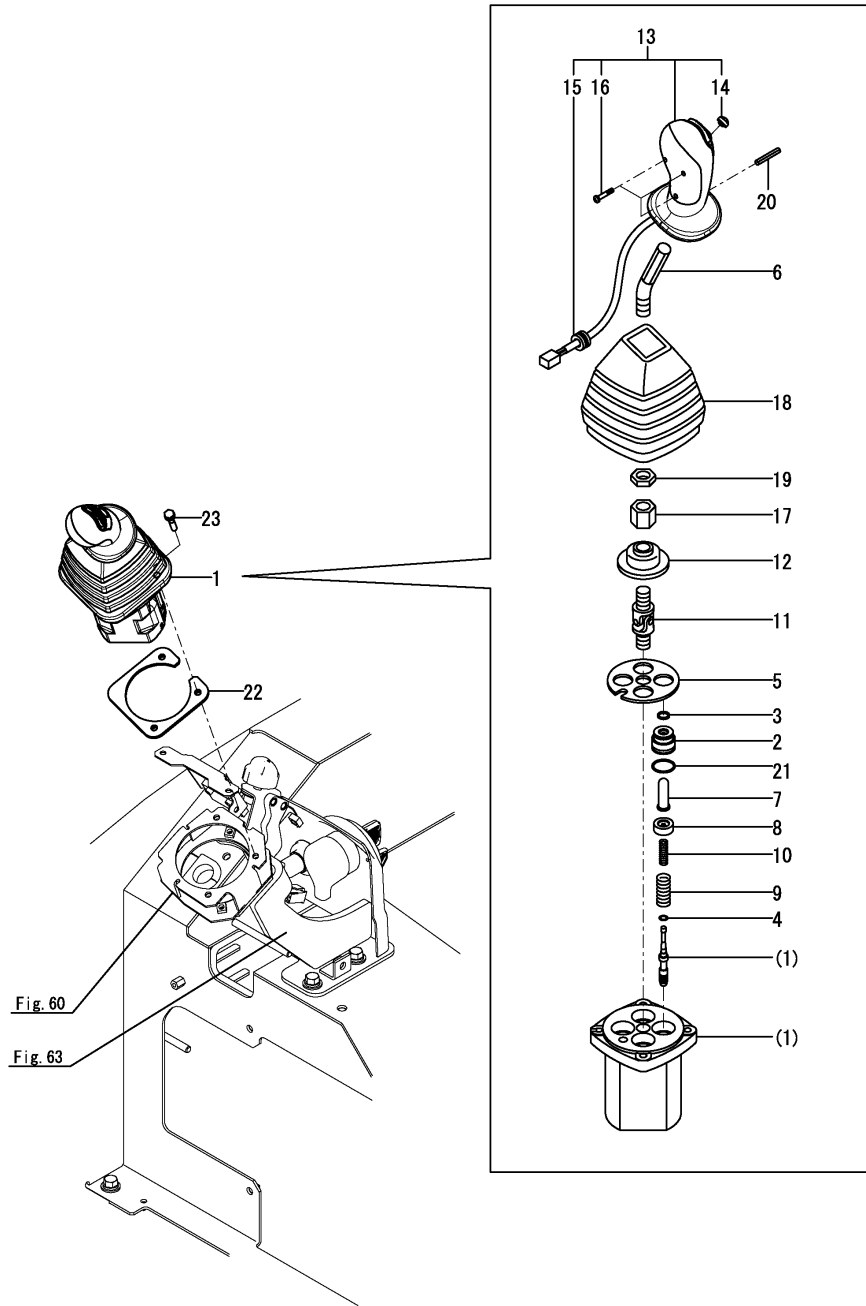
Remarks  
 \* Exclusive figure for angle blade specification.  
 \* Control valve assy is shown in Fig.216(121X).



Fig.122. REMOTE CONTROL VALVE(RIGHT)(TO MAF876)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

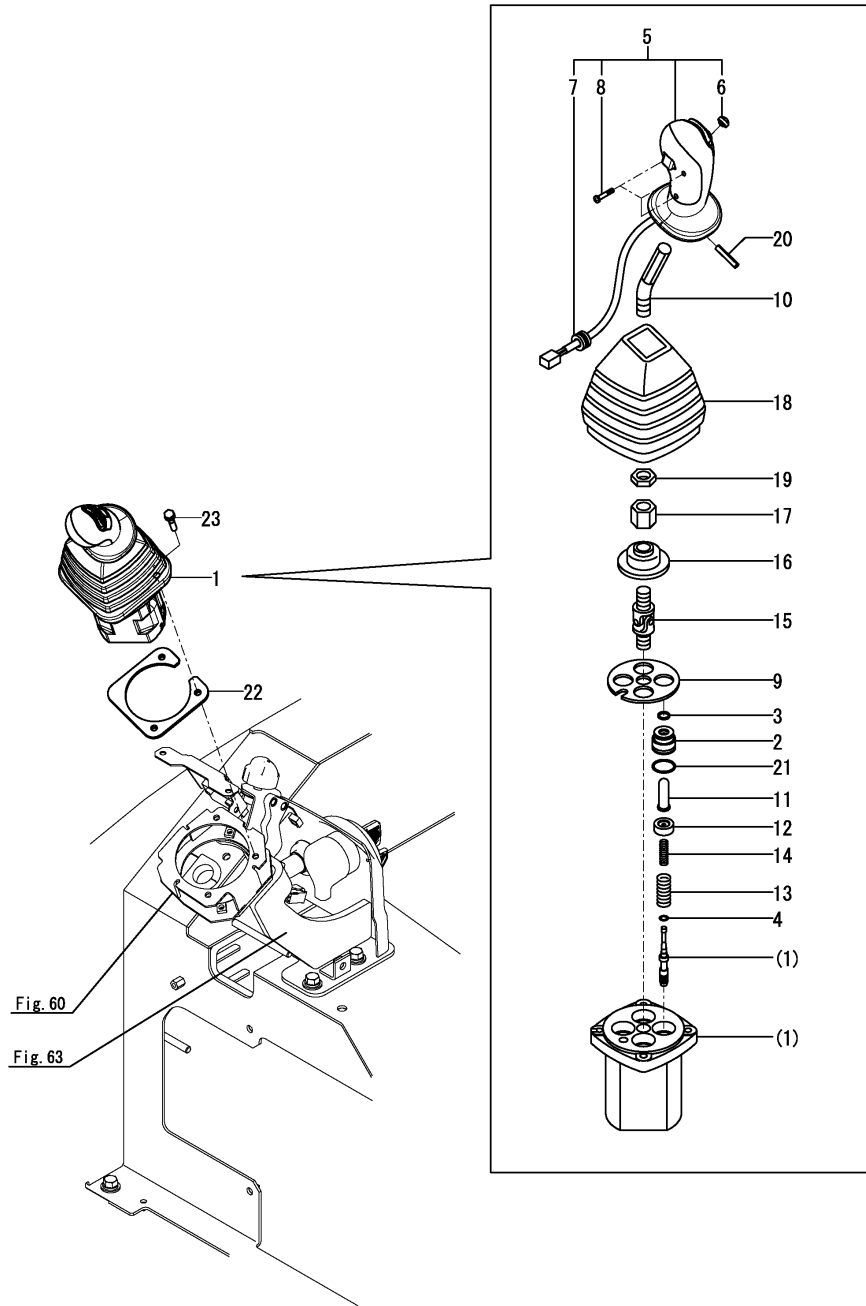


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-74530	VALVE ASSY, R-PB	1	1						
2	2	172151-73400	PLUG	4	4						
3	2	172151-73420	SEAL	4	4						
4	2	172151-73450	WASHER	4	4						
5	2	172A64-74590	PLATE	1	1						
6	2	172B03-74590	LEVER	1	1						
7	2	172A64-74600	ROD, PUSH	4	4						
8	2	172A64-74610	SEAT, SPRING	4	4						
9	2	172A64-74620	SPRING	4	4						
10	2	172A64-74630	SPRING	4	4						
11	2	172A64-74640	JOINT	1	1						
12	2	172A64-74650	PLATE, CIRCULAR	1	1						
13	2	172B03-74650	HANDLE ASSY, PB	1	1						
14	3	172B03-74660	COVER, SWITCH	1	1						
15	3	172A64-74670	BUSH	1	1						
16	3	22853-300161	SCREW, 3.0 X 16	3	3						
17	2	172A64-74660	NUT, ADJUST	1	1						
18	2	172A64-74680	BELLOWS	1	1						
19	2	172A64-74900	NUT, LOCK	1	1						
20	2	172A64-74930	PIN, SPRING	1	1						
21	2	24315-000200	O-RING, 1BP20.0	4	4						
22	1	172A78-74650	PLATE ASSY, VALVE	1	1						
23	1	26013-060302	BOLT, M6X 30	3	3						

Fig.232. (122A)REMOTE CONTROL VALVE(RIGHT)(FROM MAF877)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B16-74500	VALVE ASSY, R-PBH	1	1						
2	2	172151-73400	PLUG	4	4						
3	2	172151-73420	SEAL	4	4						
4	2	172151-73450	WASHER	4	4						
5	2	172B16-74510	HANDLE ASSY, PBH	1	1						
6	3	172B03-74660	COVER, SWITCH	1	1						
7	3	172A64-74670	BUSH	1	1						
8	3	22853-300161	SCREW, 3.0 X 16	3	3						
9	2	172A64-74590	PLATE	1	1						
10	2	172B03-74590	LEVER	1	1						
11	2	172A64-74600	ROD, PUSH	4	4						
12	2	172A64-74610	SEAT, SPRING	4	4						
13	2	172A64-74620	SPRING	4	4						
14	2	172A64-74630	SPRING	4	4						
15	2	172A64-74640	JOINT	1	1						
16	2	172A64-74650	PLATE, CIRCULAR	1	1						
17	2	172A64-74660	NUT, ADJUST	1	1						
18	2	172A64-74680	BELLOWS	1	1						
19	2	172A64-74900	NUT, LOCK	1	1						
20	2	172A64-74930	PIN, SPRING	1	1						
21	2	24315-000200	O-RING, 1BP20.0	4	4						
22	1	172A78-74651	PLATE, VALVE	1	1						
23	1	26014-060352	BOLT, M6X 35	3	3						

Fig.123. REMOTE CONTROL VALVE(LEFT)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-74560	VALVE ASSY, L-N	1	1						
2	2	172151-73400	PLUG	4	4						
3	2	172151-73420	SEAL	4	4						
4	2	172151-73450	WASHER	4	4						
5	2	172A64-74590	PLATE	1	1						
6	2	172B03-74590	LEVER	1	1						
7	2	172A64-74600	ROD, PUSH	4	4						
8	2	172A64-74610	SEAT, SPRING	4	4						
9	2	172A64-74620	SPRING	4	4						
10	2	172A64-74630	SPRING	4	4						
11	2	172A64-74640	JOINT	1	1						
12	2	172A64-74650	PLATE, CIRCULAR	1	1						
13	2	172A64-74660	NUT, ADJUST	1	1						
14	2	172A64-74680	BELLOWS	1	1						
15	2	172B03-74680	HANDLE ASSY, N	1	1						
16	3	22853-300161	SCREW, 3.0 X 16	3	3						
17	2	172A64-74900	NUT, LOCK	1	1						
18	2	172A64-74930	PIN, SPRING	1	1						
19	2	24315-000200	O-RING, 1BP20.0	4	4						
20	1	172A78-74650	PLATE ASSY, VALVE	1	1						
21	1	26013-060302	BOLT, M6X 30	3	3						

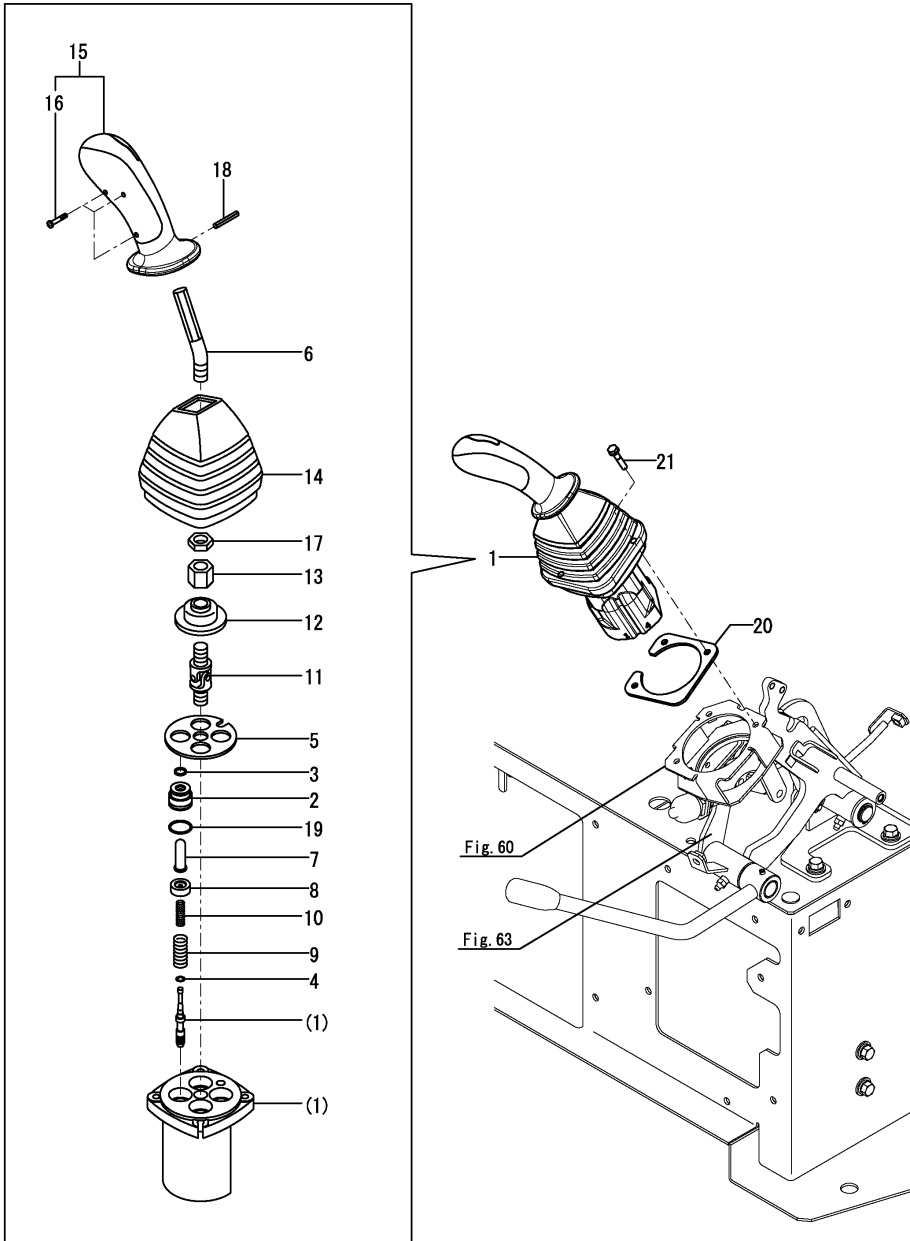
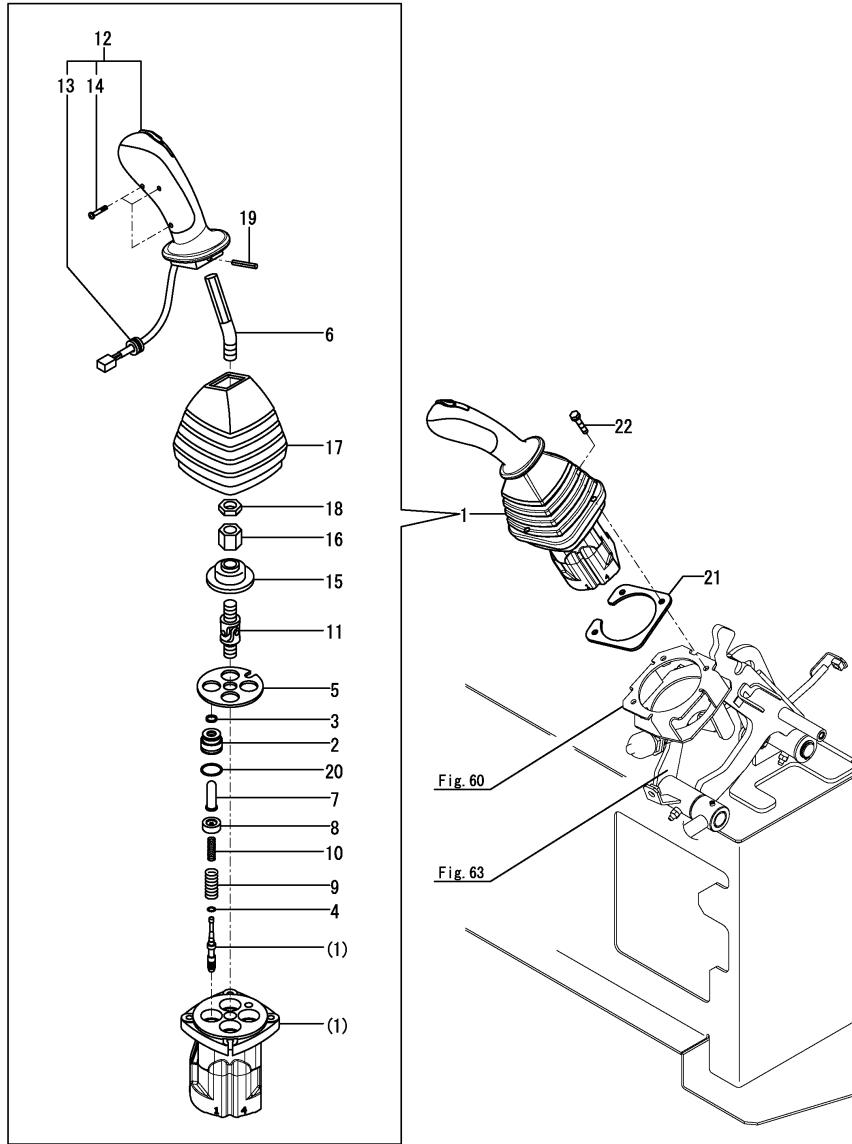


Fig.233. (123A)REMOTE CONTROL VALVE(LEFT)(P.T.O.2 SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-74570	VALVE ASSY,L-P	1	1						
2	2	172151-73400	PLUG	4	4						
3	2	172151-73420	SEAL	4	4						
4	2	172151-73450	WASHER	4	4						
5	2	172A64-74590	PLATE	1	1						
6	2	172B03-74590	LEVER	1	1						
7	2	172A64-74600	ROD, PUSH	4	4						
8	2	172A64-74610	SEAT, SPRING	4	4						
9	2	172A64-74620	SPRING	4	4						
10	2	172A64-74630	SPRING	4	4						
11	2	172A64-74640	JOINT	1	1						
12	2	172B03-74640	HANDLE ASSY,P	1	1						
13	3	172A64-74670	BUSH	1	1						
14	3	22853-300161	SCREW, 3.0 X 16	3	3						
15	2	172A64-74650	PLATE, CIRCULAR	1	1						
16	2	172A64-74660	NUT, ADJUST	1	1						
17	2	172A64-74680	BELLOWS	1	1						
18	2	172A64-74900	NUT, LOCK	1	1						
19	2	172A64-74930	PIN, SPRING	1	1						
20	2	24315-000200	O-RING, 1BP20.0	4	4						
21	1	172A78-74651	PLATE, VALVE	1	1						
22	1	26014-060352	BOLT, M6X 35	3	3						

Remarks

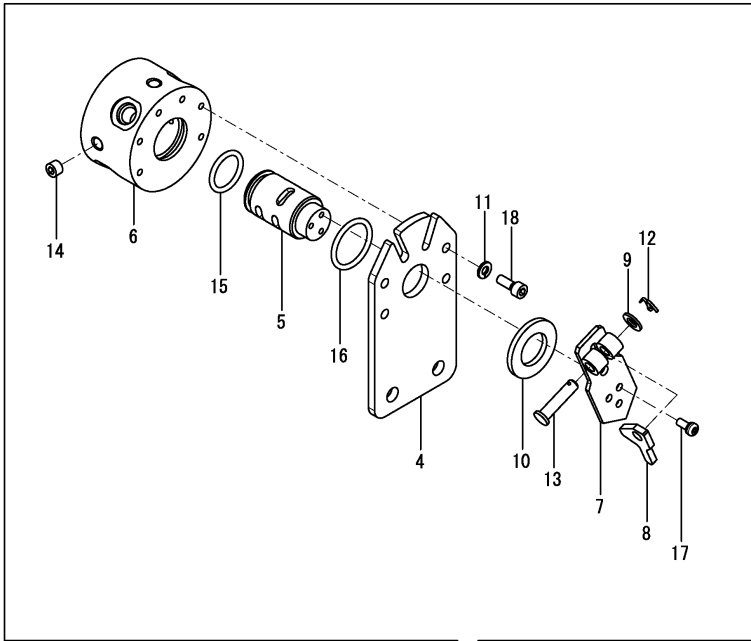
\* P.T.O.2 kit is shown in Fig.244.

\* P.T.O.2 kit(QUICK COUPLER) is shown in Fig.245.

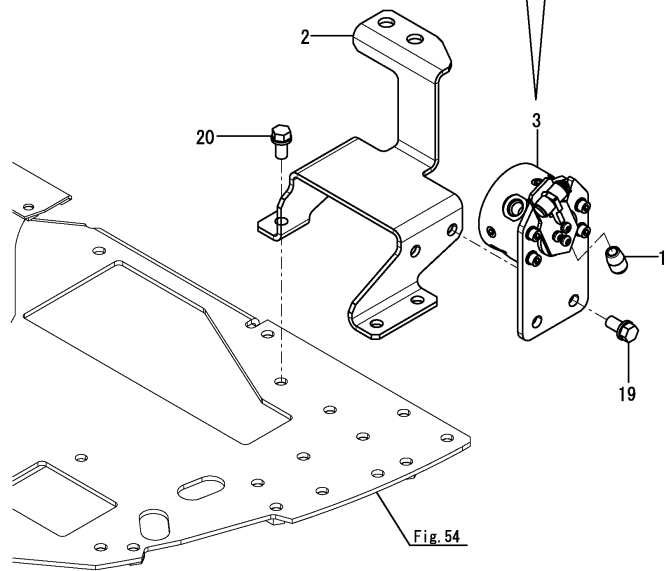
Fig.124. 2-WAY VALVE

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172157-58830	KNOB, 6.5X18X35	1	1						
2	1	172B03-74370	BRACKET ASSY, 2WAY	1	1						
3	1	172B03-74700	VALVE ASSY, 2WAY	1	1						
4	2	172B03-74420	STAY, 2WAY	1	1						
5	2	172437-74711	SHAFT	1	1						
6	2	172437-74720	BLOCK, VALVE	1	1						
7	2	172A36-74750	LEVER ASSY	1	1						
8	2	172A36-74780	PLATE, LOCK	1	1						
9	2	22117-080000	WASHER, 8	1	1						
10	2	22137-240000	WASHER, 24	1	1						
11	2	22217-060000	WASHER, SPRING 6	4	4						
12	2	22417-200160	PIN, COTTER 2.0X16	1	1						
13	2	22487-080300	PIN, 8X 30	1	1						
14	2	23871-010000	PLUG, R01	4	4						
15	2	24311-000250	O-RING, 1AP25.0	1	1						
16	2	24311-000320	O-RING, 1AP32.0	1	1						
17	2	26022-050122	SCREW, M5X12	3	3						
18	2	26450-060162	BOLT, M6X 16	4	4						
19	1	26013-100202	BOLT, M10X 20	2	2						
20	1	26013-100202	BOLT, M10X 20	3	3						

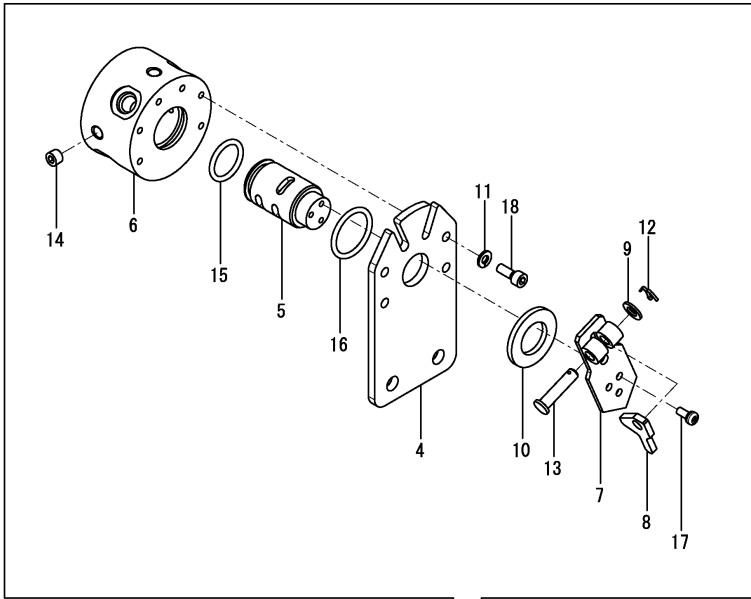


Remarks  
 \* Not applied for angle blade specification.

Fig.187. (124A)2-WAY VALVE(ANGLE BLADE SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172157-58830	KNOB, 6.5X18X35	1	1						
2	1	172B03-74440	BRACKET ASSY,2WAY A	1	1						
3	1	172B03-74700	VALVE ASSY, 2WAY	1	1						
4	2	172B03-74420	STAY, 2WAY	1	1						
5	2	172437-74711	SHAFT	1	1						
6	2	172437-74720	BLOCK, VALVE	1	1						
7	2	172A36-74750	LEVER ASSY	1	1						
8	2	172A36-74780	PLATE, LOCK	1	1						
9	2	22117-080000	WASHER, 8	1	1						
10	2	22137-240000	WASHER, 24	1	1						
11	2	22217-060000	WASHER, SPRING 6	4	4						
12	2	22417-200160	PIN, COTTER 2.0X16	1	1						
13	2	22487-080300	PIN, 8X 30	1	1						
14	2	23871-010000	PLUG, R01	4	4						
15	2	24311-000250	O-RING, 1AP25.0	1	1						
16	2	24311-000320	O-RING, 1AP32.0	1	1						
17	2	26022-050122	SCREW, M5X12	3	3						
18	2	26450-060162	BOLT, M6X 16	4	4						
19	1	26013-100202	BOLT, M10X 20	2	2						
20	1	26013-100202	BOLT, M10X 20	3	3						

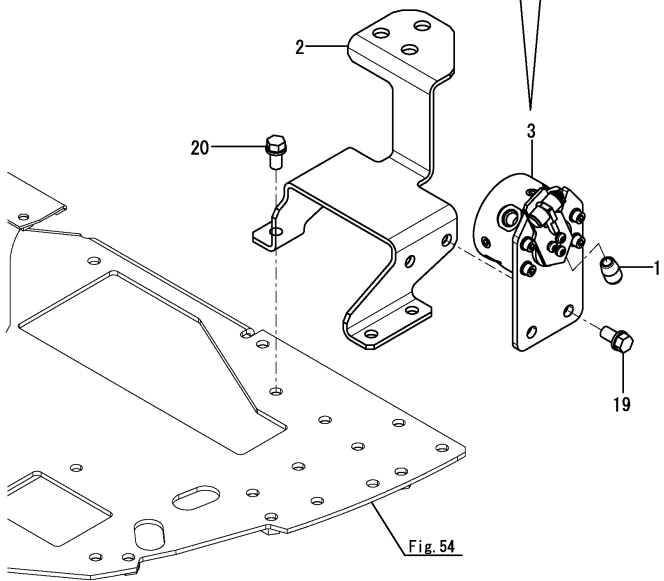


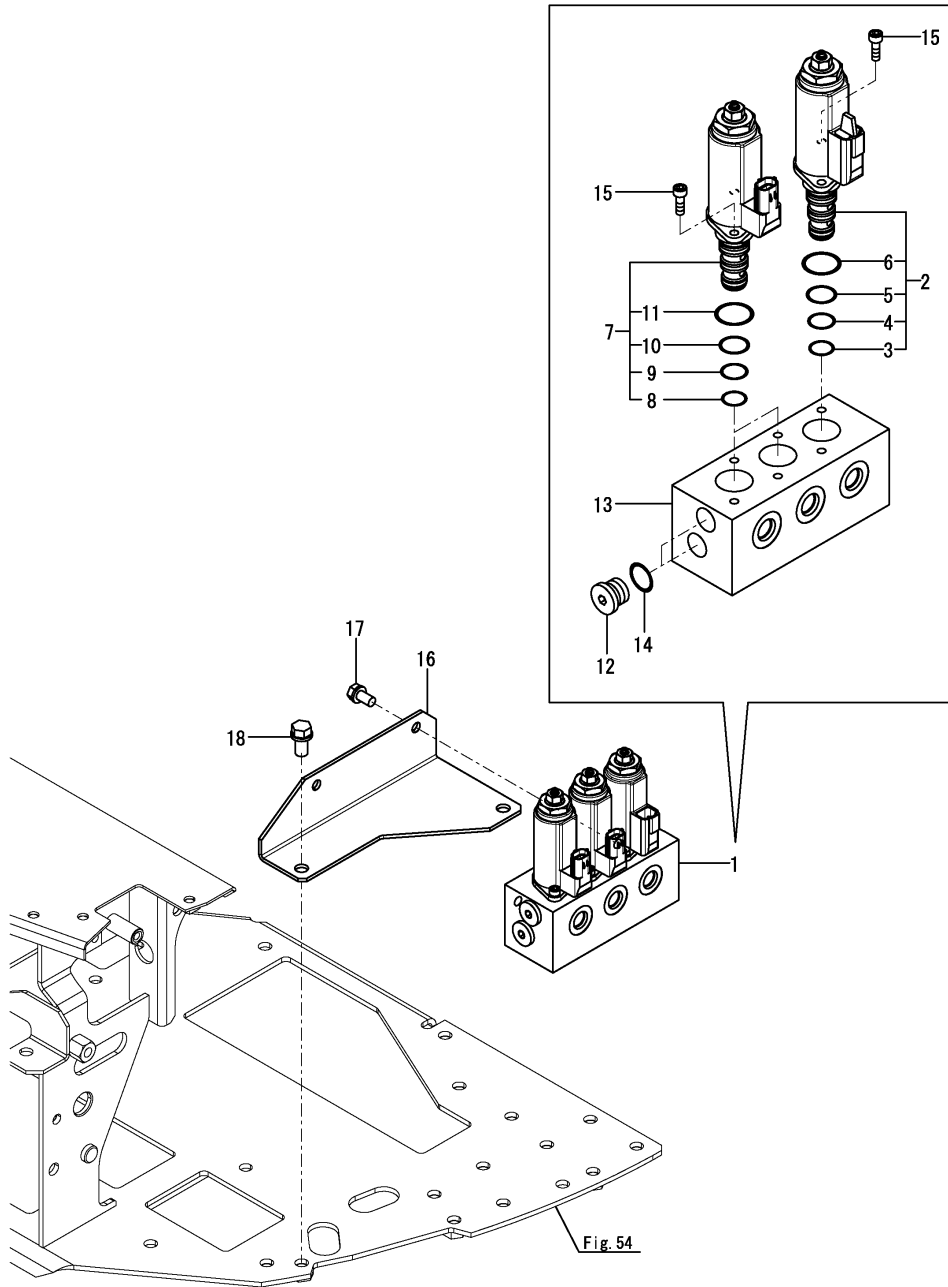
Fig. 54

Remarks  
 \* Exclusive figure for angle blade specification.

Fig.125. SOLENOID VALVE(P.T.O.)(E.S.S. SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

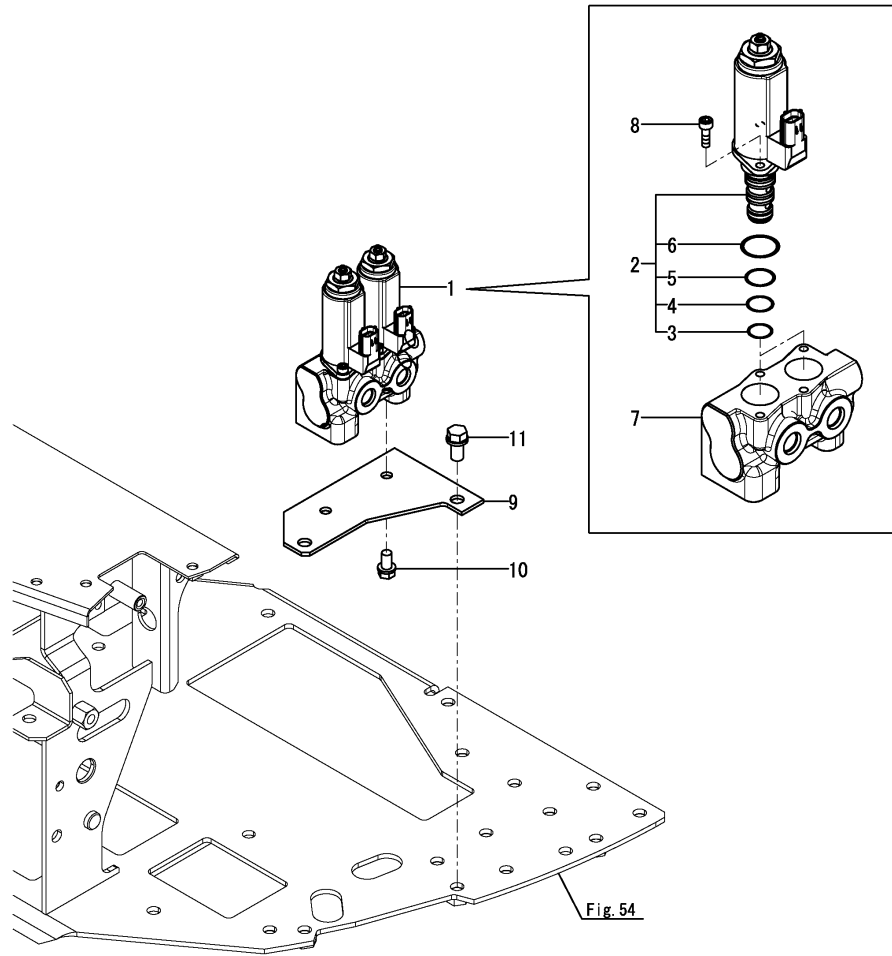


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-74730	VALVE ASSY, PPP		1						
2	2	172B03-74740	CARTRIDGE ASSY,P0.7A		1						
3	3	172B03-74860	O-RING, 1B AS 013		1						
4	3	172B03-74870	O-RING, 1B AS 014		1						
5	3	172B03-74880	O-RING, 1B AS 015		1						
6	3	24315-000200	O-RING, 1BP20.0		1						
7	2	172B03-74750	CARTRIDGE ASSY,P1.6A		2						
8	3	172B03-74860	O-RING, 1B AS 013		2						
9	3	172B03-74870	O-RING, 1B AS 014		2						
10	3	172B03-74880	O-RING, 1B AS 015		2						
11	3	24315-000200	O-RING, 1BP20.0		2						
12	2	172A47-74770	PLUG, RO		2						
13	2	172B03-74780	BLOCK, 3		1						
14	2	24315-000110	O-RING, 1BP11.0		2						
15	2	26450-050122	BOLT, M5X 12		6						
16	1	172B03-74950	STAY, SOLENOID 3 K		1						
17	1	26013-080162	BOLT, M8X 16		2						
18	1	26013-100202	BOLT, M10X 20		2						

Fig.126. SOLENOID VALVE(P.T.O.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



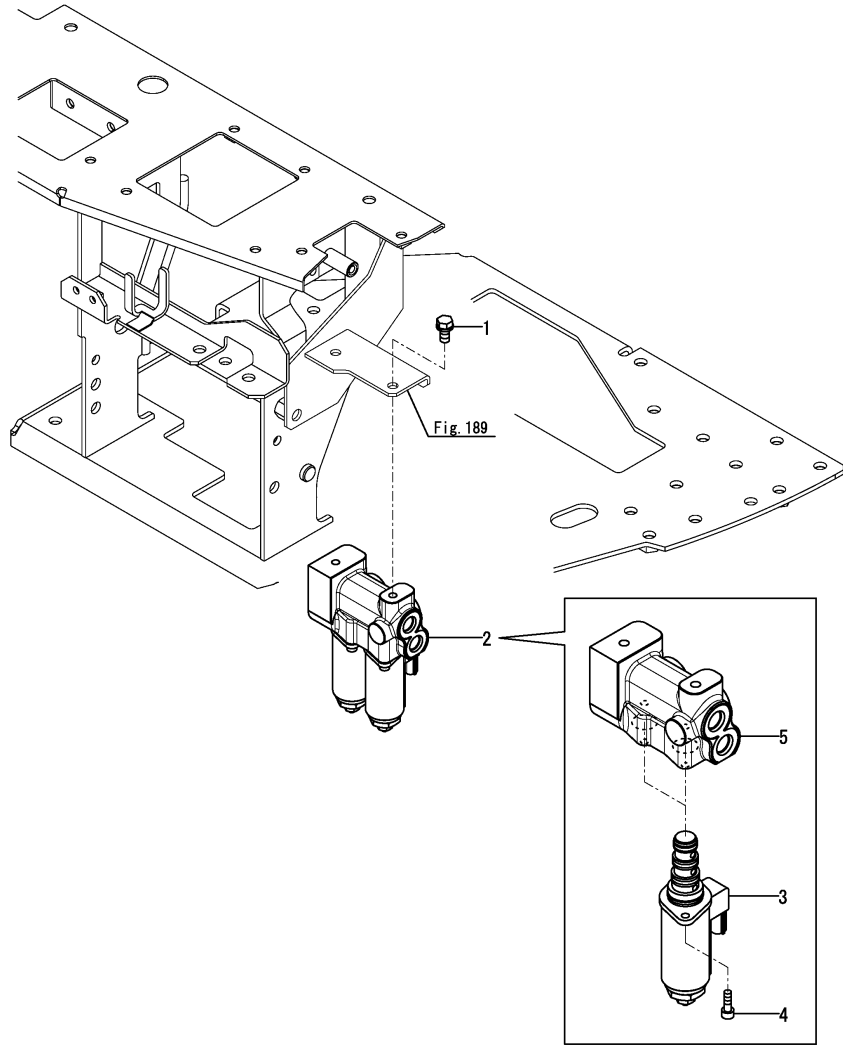
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-74720	VALVE ASSY, PP	1	1						
2	2	172B03-74750	CARTRIDGE ASSY,P1.6A	2	2						
3	3	172B03-74860	O-RING, 1BAS 013	2	2						
4	3	172B03-74870	O-RING, 1BAS 014	2	2						
5	3	172B03-74880	O-RING, 1BAS 015	2	2						
6	3	24315-000200	O-RING, 1BP20.0	2	2						
7	2	172B03-74770	BLOCK, 2	1	1						
8	2	172B03-74790	BOLT, 10.9 M5X12	4	4						
8-1	2	172B05-74730	BOLT, SOCKET M5X12	4	4						N
		(A=*2016.06.)	(B=*2016.06.)								
9	1	172B03-74930	STAY, SOLENOID 2 K	1	1						
10	1	26013-080162	BOLT, M8X 16	2	2						
11	1	26013-100202	BOLT, M10X 20	2	2						



Fig.188. (126A)SOLENOID VALVE(P.T.O. 2)(ANGLE BLADE SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



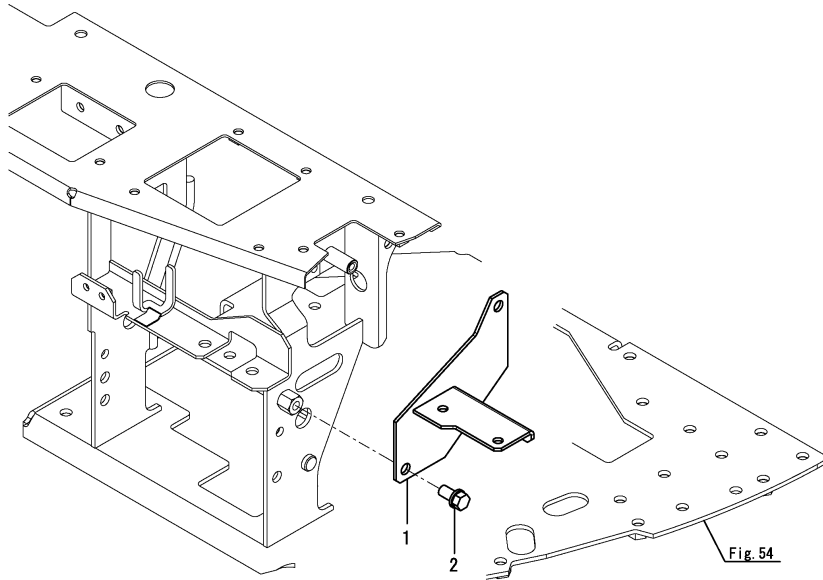
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	26013-080162	BOLT, M8X 16	2	2						
2	1	172B05-74710	VALVE ASSY, CC	1	1						
3	2	172B05-74720	CARTRIDGE ASSY,C	2	2						W
4	2	172B05-74730	BOLT, SOCKET M5X12	4	4						W
5	2	172B03-74770	BLOCK, 2	1	1						W

Remarks  
 \* Exclusive figure for angle blade specification.

Fig.189. (126B)SOLENOID VALVE BRACKET(P.T.O. 2)(ANGLE BLADE SPEC.)(P.T.O.2 SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-74460	BRACKET ASSY, PTO2	1	1						
2	1	26013-100202	BOLT, M10X 20	2	2						

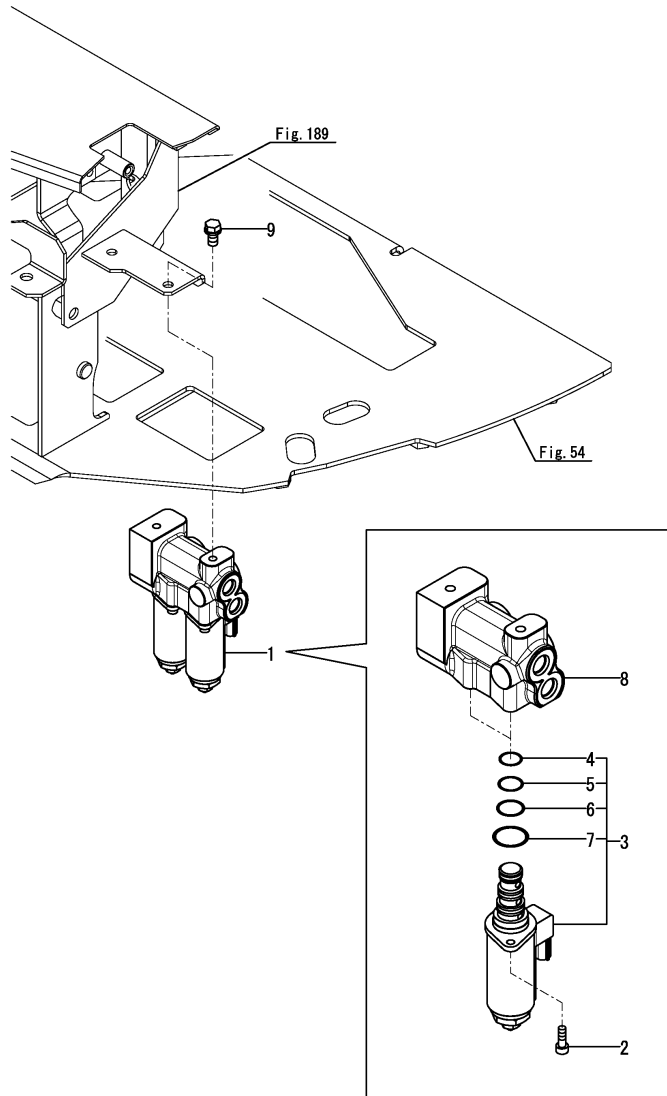
Remarks

- \* Exclusive figure for angle blade specification & P.T.O.2 specification.
- \* P.T.O.2 kit is shown in Fig.244.
- \* P.T.O.2 kit(QUICK COUPLER) is shown in Fig.245.

Fig.234. (126C)SOLENOID VALVE(P.T.O.2)(P.T.O.2 SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-74720	VALVE ASSY, PP	1	1						
2	2	172B05-74730	BOLT, SOCKET M5X12	4	4						
3	2	172B03-74750	CARTRIDGE ASSY,P1.6A	2	2						
4	3	172B03-74860	O-RING, 1B AS 013	2	2						
5	3	172B03-74870	O-RING, 1B AS 014	2	2						
6	3	172B03-74880	O-RING, 1B AS 015	2	2						
7	3	24315-000200	O-RING, 1BP20.0	2	2						
8	2	172B03-74770	BLOCK, 2	1	1						
9	1	26013-080162	BOLT, M8X 16	2	2						

Remarks

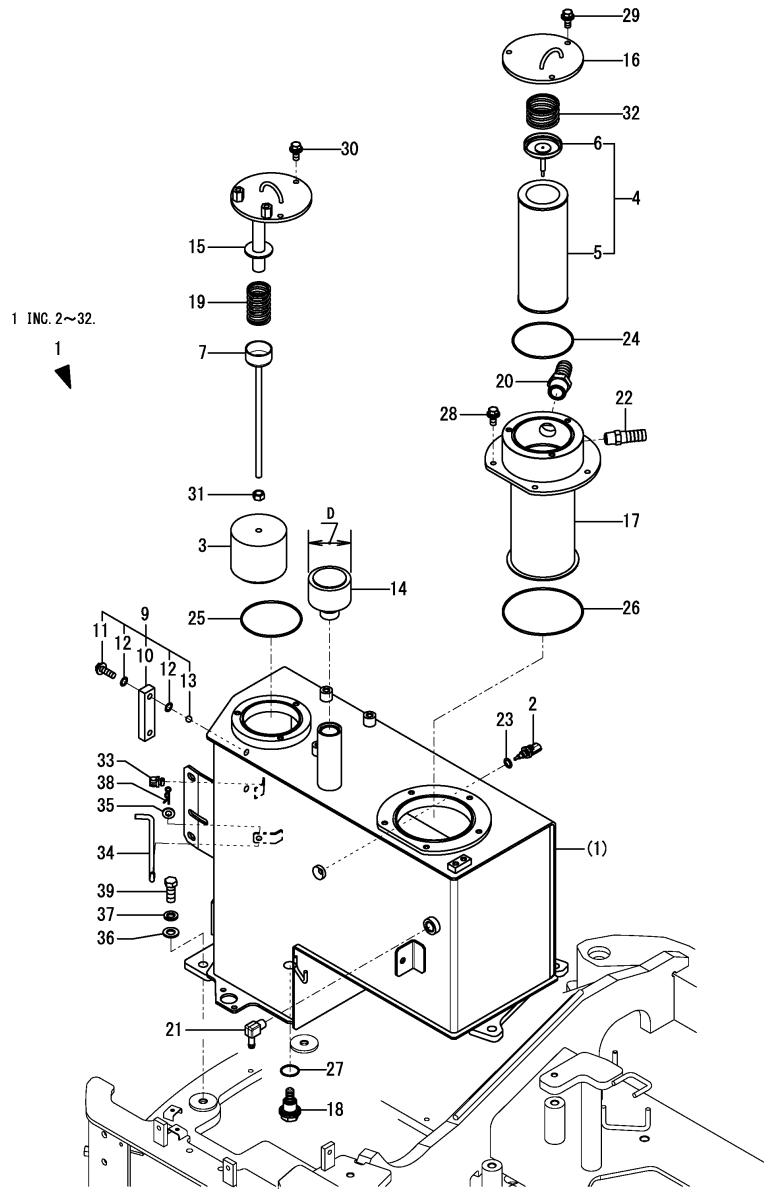
\* P.T.O.2 kit is shown in Fig.244.

\* P.T.O.2 kit(QUICK COUPLER) is shown in Fig.245.

Fig.127. HYD. OIL TANK

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-08380	TANK KIT, RESERVOIR	1	1						1
1-1	1	172B04-08381	RESERVOIR KIT	1	1						N
		(A=M60610) (B=M60610)									
2	2	129927-44900	SENSOR, TEMPERATURE	1	1						
3	2	172137-73700	FILTER, SUCTION	1	1						
4	2	172175-73700	FILTER ASSY, RETURN	1	1						
5	3	172175-73710	ELEMENT, FILTER	1	1						
6	3	172141-73770	VALVE ASSY, BYPASS	1	1						
7	2	172137-73710	ROD ASSY, FILTER	1	1						
9	2	172455-75270	GAUGE ASSY, OIL	1	1						
10	3	172455-75280	GAUGE	1	1						
11	3	172455-75290	BOLT, OIL M10	2	2						
12	3	172455-75300	O-RING	4	4						
13	3	172455-75310	FLOAT	1	1						
14	2	172B06-75370	BREATHER ASSY	1	1						
14-1	2	172446-75250	CAP, RESERVOIR	1	1						N 3
		(A=M60610) (B=M60610)									
15	2	172B04-75400	COVER ASSY	1	1						
16	2	172141-75430-5	COVER ASSY, INTAKE	1	1						
17	2	172B04-75450	FLANGE ASSY, RETURN	1	1						
18	2	172187-75500	PLUG, MAGNET 24	1	1						
19	2	172112-75780	SPRING, FILTER	1	1						
20	2	172187-76180	NIPPLE, HOSE 101-25	1	1						
21	2	172168-76370	ELBOW, 90 3/8-1/2	1	1						
22	2	172438-76460	NIPPLE, HOSE 80	1	1						
23	2	22190-120002	WASHER, SEAL 12	1	1						
24	2	24321-001050	O-RING, 1AG105.0	1	1						
25	2	24321-001050	O-RING, 1AG105.0	1	1						
26	2	24321-001400	O-RING, 1AG140.0	1	1						
27	2	24341-000300	O-RING, 1AS30.0	1	1						
28	2	26014-080202	BOLT, M8X 20	5	5						
29	2	26014-080202	BOLT, M8X 20	3	3						
30	2	26014-080202	BOLT, M8X 20	3	3						
31	2	26716-100002	NUT, M10	1	1						
32	2	933152-02710	SPRING, CLUTCH	1	1						
32A	1	172B04-03490	LABEL, RESERVOIR EX	1	1						2
33	1	1A7400-61250	HOLDER, ROD 8	1	1						
34	1	172B04-65780	HOOK, BONNET R	1	1						
35	1	22137-080000	WASHER, 8	1	1						
36	1	22137-140000	WASHER, 14	4	4						
37	1	22217-140000	WASHER, SPRING 14	4	4						
38	1	22372-080000	PIN, SNAP 8	1	1						
39	1	26116-140352	BOLT, M14X 35 PLATED	4	4						

Remarks  
 (1)Attach the No.32A label to this part.  
 (2)Label is not illustrated.  
 (3)D=No.14 : 76mm, No.14-1 : 42mm.

Fig.145. QUICK COUPLER(HITCH CYLINDER)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172960-72800-N	CYLINDER ASSY, HITCH	1	1						
2	2	172141-72580	U-NUT, M20	1	1						
3	2	172960-72810-N	TUBE, HITCH	1	1						
5	3	172960-72950	BUSH, 40-50-17	2	2						
6	2	172960-72860	HEAD ASSY, 65 35	1	1						
8	3	24550-035200	BUSH, 35X20	1	1						
9	2	172960-72880	ROD ASSY, HITCH	1	1						
11	3	172960-72920	BUSH, 35-45-45	1	1						
12	2	172960-72890	PISTON, 65 35	1	1						
13	2	172960-72900	WASHER, LOCK 65	1	1						
14	2	172958-72950	O-RING, P8	1	1						
15	2	172958-72960	O-RING, P14	1	1						
16	2	172960-72960	SEAL SET, HEAD 65X35	1	1						
21	2	172960-72970	SEAL SET,PISTON 50-2	1	1						
24	2	172958-72983-N	VALVE ASSY, OPERATE	1	1						
32	2	23871-005000	PLUG, R005	2	2						
33	2	26450-060302	BOLT, M6X 30	4	4						

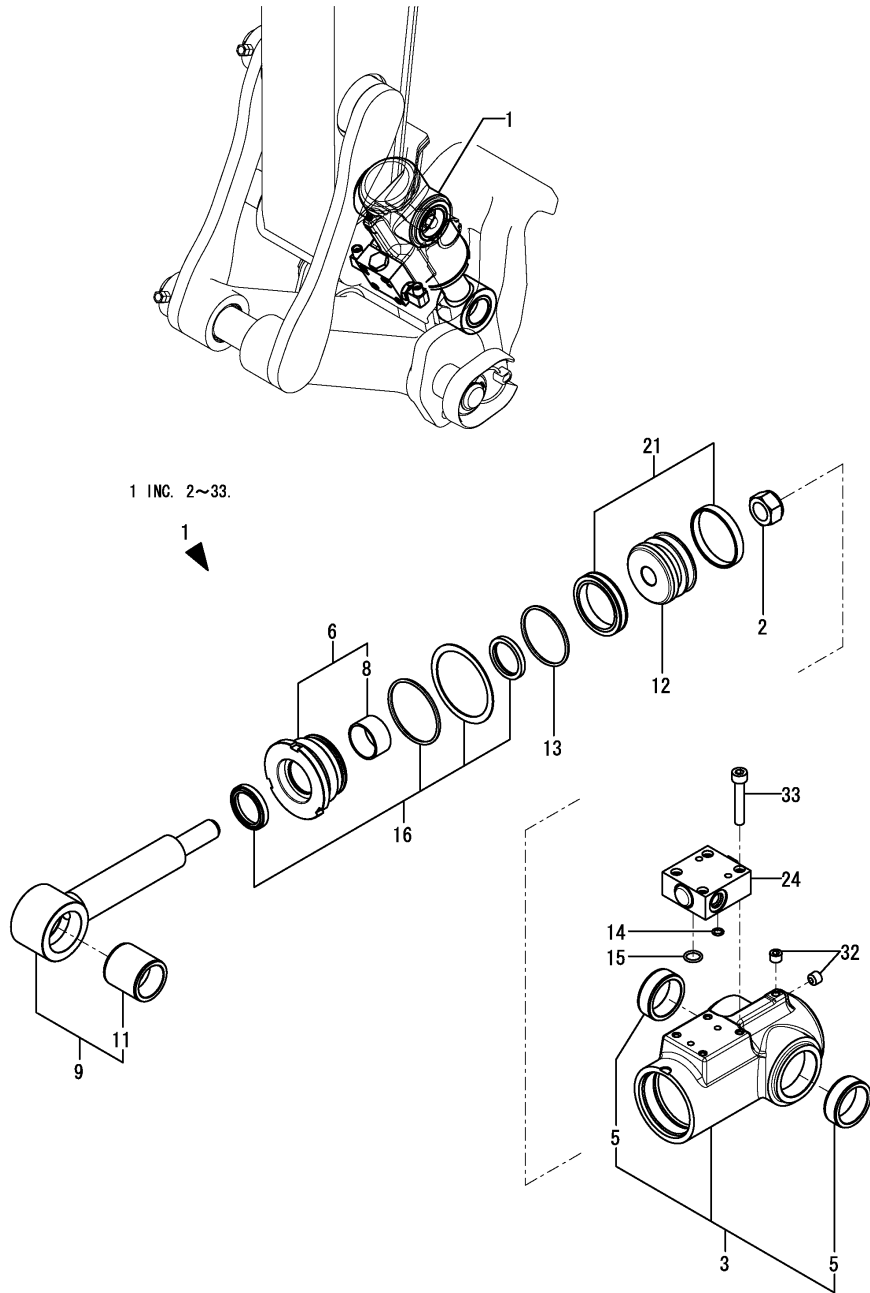
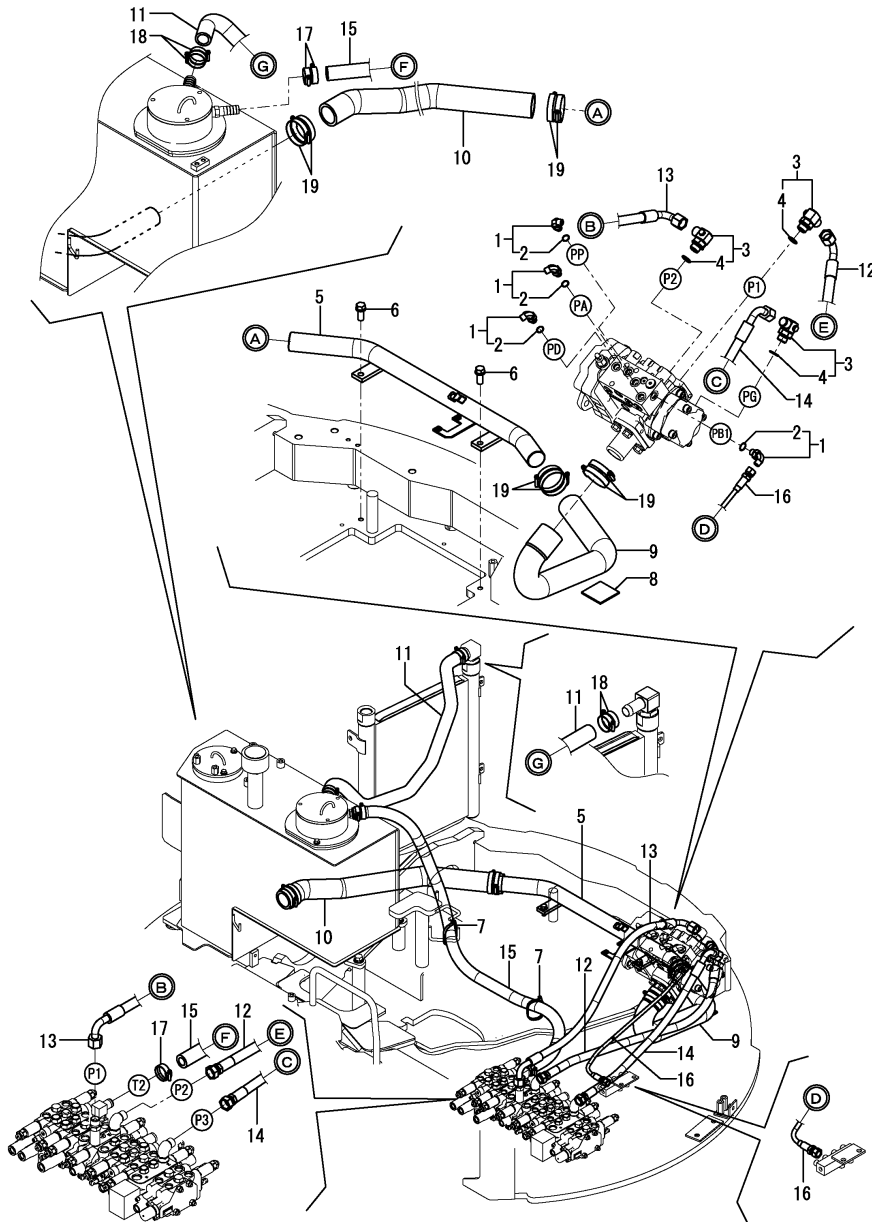


Fig.128. TANK - PUMP & CONTROL VALVE

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-76010	ELBOW, G1/4	4	4						
2	2	41851-000110	O-RING, P11.0 HNBR	4	4						
3	1	172A47-76151	ELBOW, 90 G1/2-G1/2	3	3						
4	2	41851-000180	O-RING, P 18.0 HNBR	3	3						
5	1	172B04-76700	TUBE ASSY, SUCTION	1	1						
6	1	26013-100252	BOLT, M10X 25	2	2						
7	1	172126-11510	BAND, BINDING 300	2	2						
8	1	172446-14250	PLATE, RUBBER C	1	1						
9	1	172B04-78100	HOSE, SUCTION A	1	1						
10	1	172B04-78110	HOSE, SUCTION B	1	1						
11	1	172B04-78120	HOSE, 25.4X35.4	1	1						
12	1	172B04-78130	HOSE, H108BC075S	1	1						
13	1	172B04-78140	HOSE, H108CC077S	1	1						
14	1	172B04-78150	HOSE, H108BC066S	1	1						
15	1	172B04-78310	HOSE, G612YY124S	1	1						
16	1	172B04-78600	HOSE, F403BB060S	1	1						
17	1	23001-035000	CLAMP, HOSE 35	3	3						
18	1	23001-041000	CLAMP, HOSE 41	4	4						
19	1	23001-060000	CLAMP, HOSE 60	8	8						

Remarks

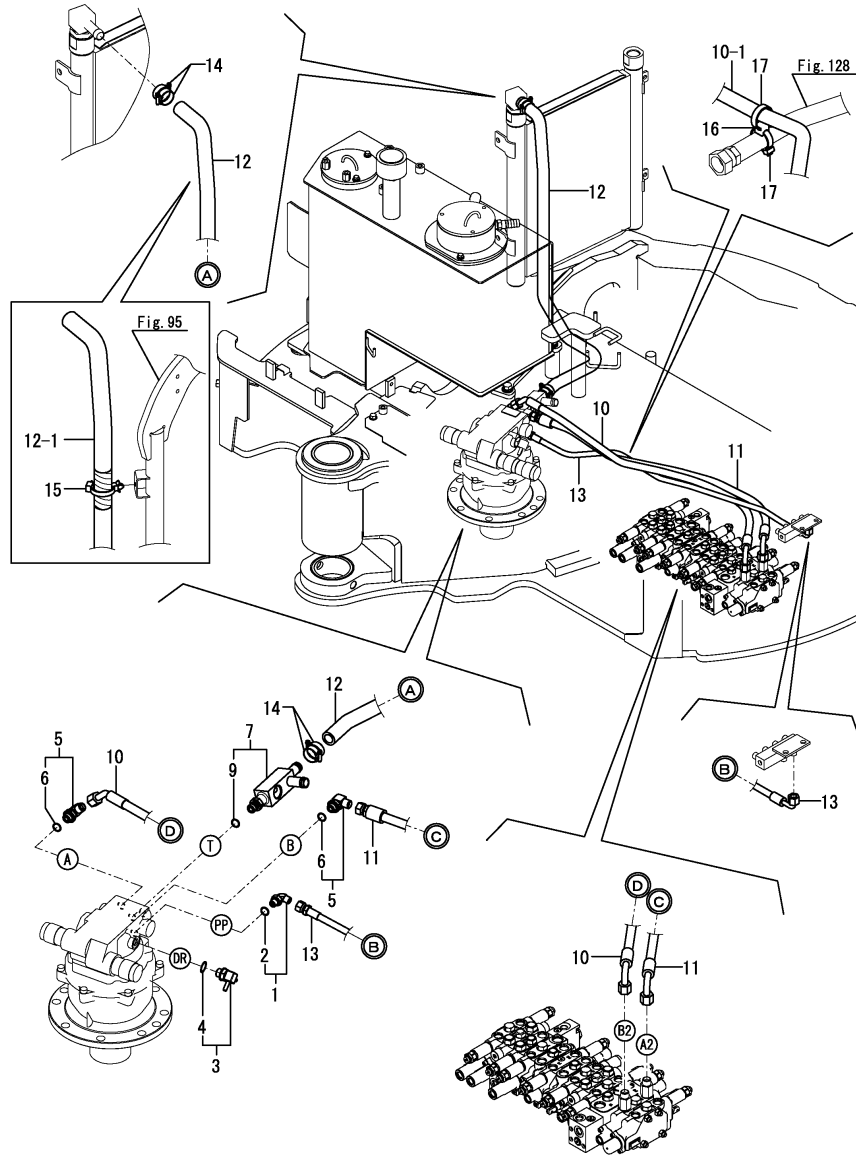
\* Standard blade specification : Fitting(control valve) is shown in Fig.130 & 131.

\* Angle blade specification : Fitting(control valve) is shown in Fig.190 & 191.

Fig.129. CONTROL VALVE - TURNING MOTOR

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-76010	ELBOW, G1/4	1	1						
2	2	41851-000110	O-RING, P11.0 HNBR	1	1						
3	1	172A52-76110	NIPPLE, TEE G3/8	1	1						
4	2	24315-000140	O-RING, 1BP14.0	1	1						
5	1	172142-76181	JOINT, 90-3/8	2	2						
6	2	24315-000140	O-RING, 1BP14.0	2	2						
7	1	172B04-76910	CONNECTOR ASSY, G3/8	1	1						
9	2	41851-000140	O-RING, P 14.0 HNBR	1	1						
10	1	172B04-78260	HOSE, F206CE092S	1	1						
10-1	1	172B04-78261	HOSE, F206CE088S	1	1						F 1
		(A=MAF700) (B=MAF700)									
11	1	172B04-78270	HOSE, F206BC084S	1	1						
12	1	172B04-78510	HOSE, 19.0X29.0	1	1						
12-1	1	172B04-78511	HOSE, 19.0X29.0	1	1						S
		(A=M60531) (B=M60531)									
13	1	172B04-78610	HOSE, F403BC088S	1	1						
14	1	23001-035000	CLAMP, HOSE 35	4	4						
15	1	194680-51670	BAND, CLIP	1	1						W
		(A=M60531) (B=M60531)									
16	1	172544-16060	CLIP, CROSS	1	1						W
		(A=MAF700) (B=MAF700)									
17	1	172122-79890	CLAMP, HOSE 350	2	2						W
		(A=MAF700) (B=MAF700)									

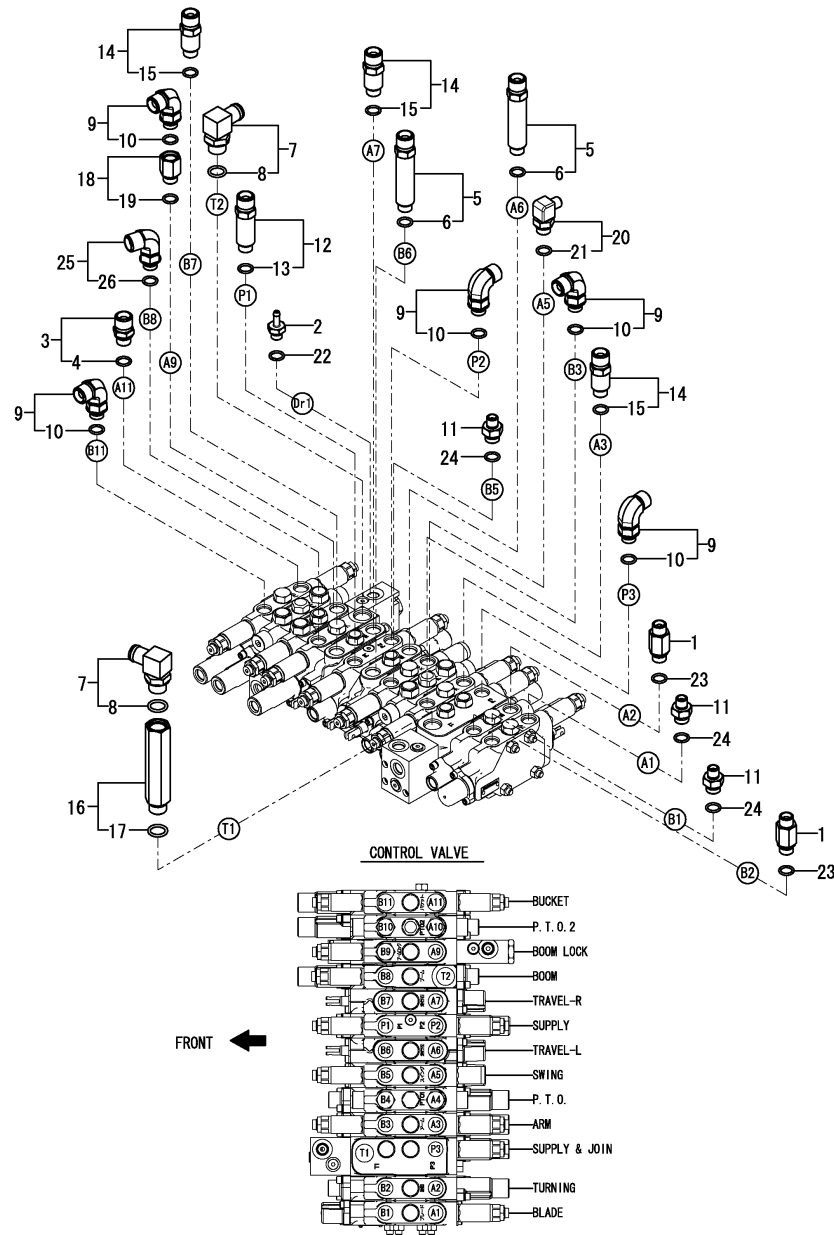
Remarks

- \* Standard blade specification : Fitting(control valve) is shown in Fig.130 & 131.
- \* Angle blade specification : Fitting(control valve) is shown in Fig.190 & 191.
- (1)Interchangeable by simultaneous replacement with No.16 & 17.

Fig.130. CONTROL VALVE(FITTING)(1)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-76070	CONNECTOR, G3/8X3/8	2	2						
2	1	172B03-76080	NIPPLE, G1/4	1	1						
3	1	172B03-76110	CONNECTOR, G1/2X3/8	1	1						
4	2	41851-000140	O-RING, P 14.0 HNBR	1	1						
5	1	172B03-76120	CONNECTOR, G1/2X3/8 L	2	2						
6	2	41851-000140	O-RING, P 14.0 HNBR	2	2						
7	1	172164-76131	ELBOW, 90 3/4-1/2	2	2						
8	2	24315-000180	O-RING, 1BP18.0	2	2						
9	1	172B03-76130	ELBOW, G1/2-3/8	5	5						
10	2	41851-000140	O-RING, P 14.0 HNBR	5	5						
11	1	172124-76160	CONNECTOR	3	3						
12	1	172B03-76160	CONNECTOR, G1/2X3/8 M	1	1						
13	2	41851-000140	O-RING, P 14.0 HNBR	1	1						
14	1	172B03-76170	CONNECTOR, G1/2X3/8 S	3	3						
15	2	41851-000140	O-RING, P 14.0 HNBR	3	3						
16	1	172B03-76190	ADAPTER, G1/2	1	1						
17	2	41851-000180	O-RING, P 18.0 HNBR	1	1						
18	1	172B03-76630	ADAPTER, G3/8	1	1						
19	2	41851-000140	O-RING, P 14.0 HNBR	1	1						
20	1	172141-76920	CONNECTOR ASSY	1	1						
21	2	24315-000140	O-RING, 1BP14.0	1	1						
22	1	41851-000110	O-RING, P11.0 HNBR	1	1						
23	1	41851-000140	O-RING, P 14.0 HNBR	2	2						
24	1	41851-000140	O-RING, P 14.0 HNBR	3	3						
25	1	172B03-76130	ELBOW, G1/2-3/8	1	1						
26	2	41851-000140	O-RING, P 14.0 HNBR	1	1						

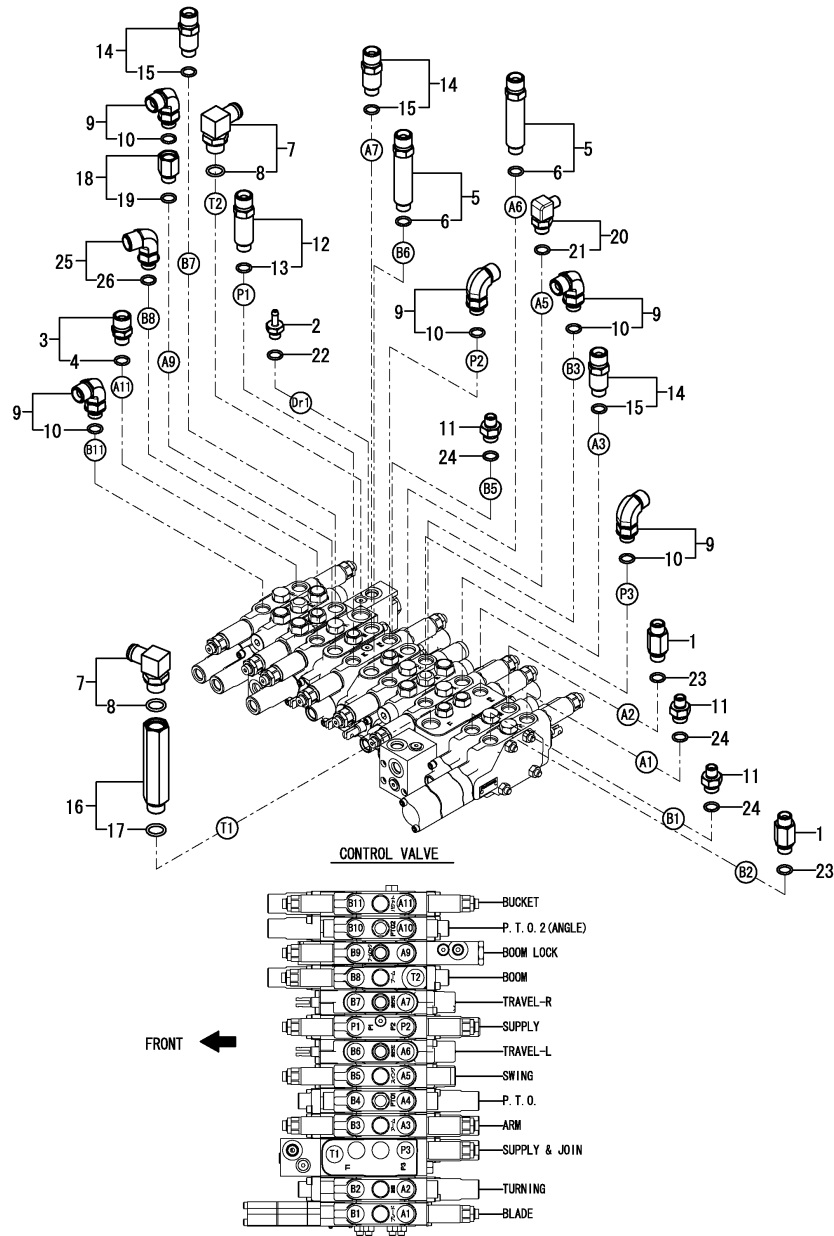
Remarks  
 \* Not applied for angle blade specification.



Fig.190. (130A)CONTROL VALVE(FITTING)(1)(ANGLE BLADE SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



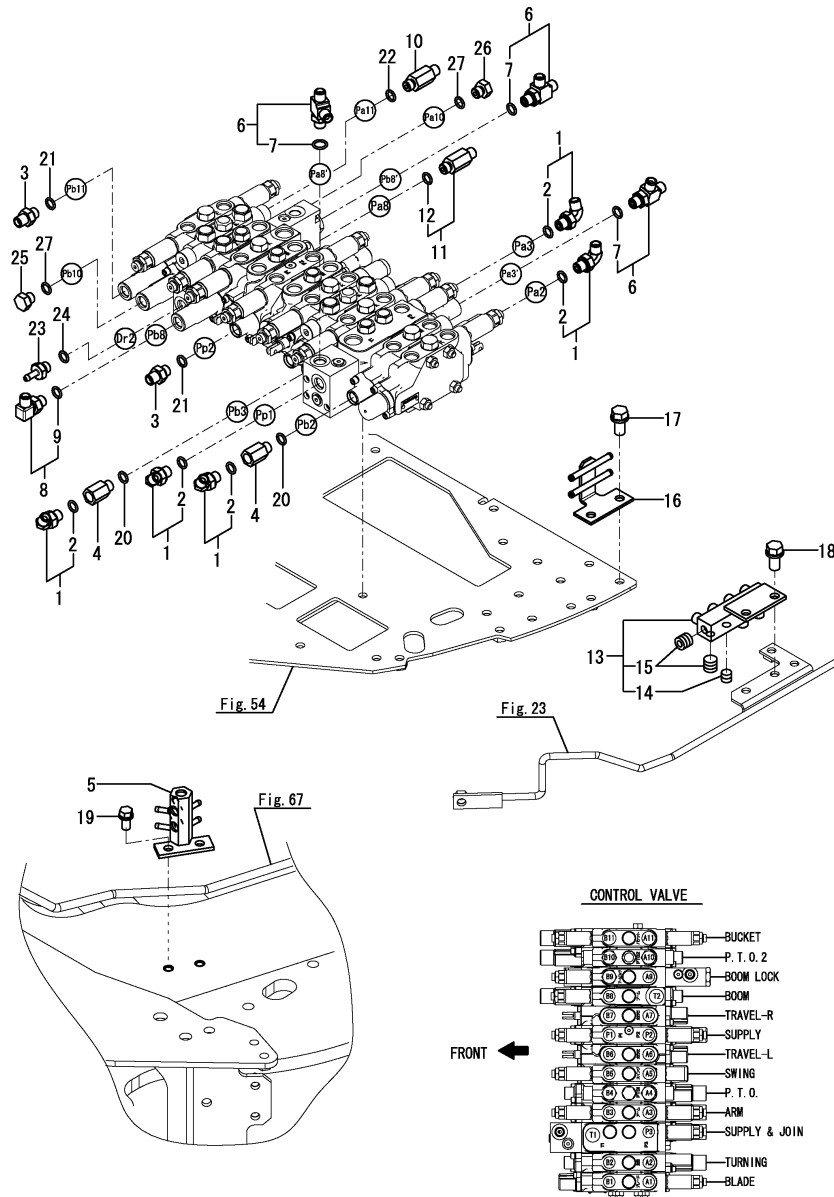
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-76070	CONNECTOR, G3/8X3/8	2	2						
2	1	172B03-76080	NIPPLE, G1/4	1	1						
3	1	172B03-76110	CONNECTOR, G1/2X3/8	1	1						
4	2	41851-000140	O-RING, P 14.0 HNBR	1	1						
5	1	172B03-76120	CONNECTOR,G1/2X3/8 L	2	2						
6	2	41851-000140	O-RING, P 14.0 HNBR	2	2						
7	1	172164-76131	ELBOW, 90 3/4-1/2	2	2						
8	2	24315-000180	O-RING, 1BP18.0	2	2						
9	1	172B03-76130	ELBOW, G1/2-3/8	5	5						
10	2	41851-000140	O-RING, P 14.0 HNBR	5	5						
11	1	172124-76160	CONNECTOR	3	3						
12	1	172B03-76160	CONNECTOR,G1/2X3/8 M	1	1						
13	2	41851-000140	O-RING, P 14.0 HNBR	1	1						
14	1	172B03-76170	CONNECTOR,G1/2X3/8 S	3	3						
15	2	41851-000140	O-RING, P 14.0 HNBR	3	3						
16	1	172B03-76190	ADAPTER, G1/2	1	1						
17	2	41851-000180	O-RING, P 18.0 HNBR	1	1						
18	1	172B03-76630	ADAPTER, G3/8	1	1						
19	2	41851-000140	O-RING, P 14.0 HNBR	1	1						
20	1	172141-76920	CONNECTOR ASSY	1	1						
21	2	24315-000140	O-RING, 1BP14.0	1	1						
22	1	41851-000110	O-RING, P11.0 HNBR	1	1						
23	1	41851-000140	O-RING, P 14.0 HNBR	2	2						
24	1	41851-000140	O-RING, P 14.0 HNBR	3	3						
25	1	172B03-76130	ELBOW, G1/2-3/8	1	1						
26	2	41851-000140	O-RING, P 14.0 HNBR	1	1						

Remarks  
 \* Exclusive figure for angle blade specification.

Fig.131. CONTROL VALVE(FITTING)(2)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



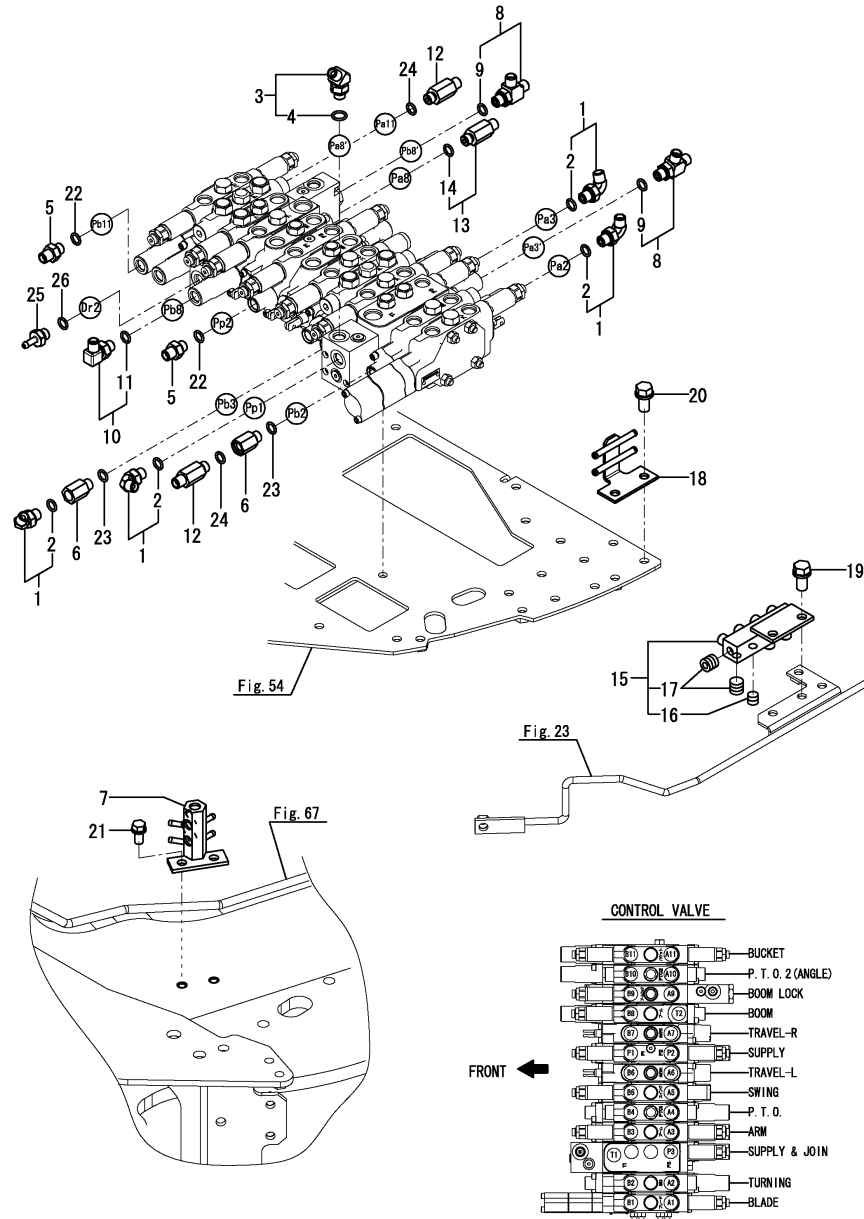
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-76010	ELBOW, G1/4	5	5						
2	2	41851-000110	O-RING, P11.0 HNBR	5	5						
3	1	172123-76121	ADAPTER, M/M PF1/4	2	2						
4	1	172422-76140	CONNECTOR, PF1/4	2	2						
5	1	172445-76153	BLOCK, DRAIN	1	1						
6	1	172162-76181	JOINT ASSY, 1/4 T	3	3						
7	2	41851-000110	O-RING, P11.0 HNBR	3	3						
8	1	172A47-76180	ELBOW, 90 G1/4-0.6	1	1						
9	2	41851-000110	O-RING, P11.0 HNBR	1	1						
10	1	172183-76200	CONNECTOR, 1/4-1/4	1	1						
11	1	172A47-76290	CONNECTOR, G1/4L-0.6	1	1						
12	2	41851-000110	O-RING, P11.0 HNBR	1	1						
13	1	172A47-76310	BLOCK, PILOT	1	1						
14	2	23871-010000	PLUG, R01	1	1						
15	2	23871-020000	PLUG, R02	2	2						
16	1	172B03-76310	CONNECTOR ASSY	1	1						
17	1	26013-100202	BOLT, M10X 20	2	2						
18	1	26013-100202	BOLT, M10X 20	2	2						
19	1	26013-100202	BOLT, M10X 20	2	2						
20	1	41851-000110	O-RING, P11.0 HNBR	2	2						
21	1	41851-000110	O-RING, P11.0 HNBR	2	2						
22	1	41851-000110	O-RING, P11.0 HNBR	1	1						
23	1	172B03-76080	NIPPLE, G1/4	1	1						
24	1	41851-000110	O-RING, P11.0 HNBR	1	1						
25	1	172A47-76270	PLUG, PILOT	1	1						1
26	1	172A47-76280	PLUG, PILOT	1	1						1
27	1	41851-000110	O-RING, P11.0 HNBR	2	2						1

Remarks  
 \* Not applied for angle blade specification.  
 (1)Not applied for P.T.O.2 specification.

Fig.191. (131A)CONTROL VALVE(FITTING)(2)(ANGLE BLADE SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



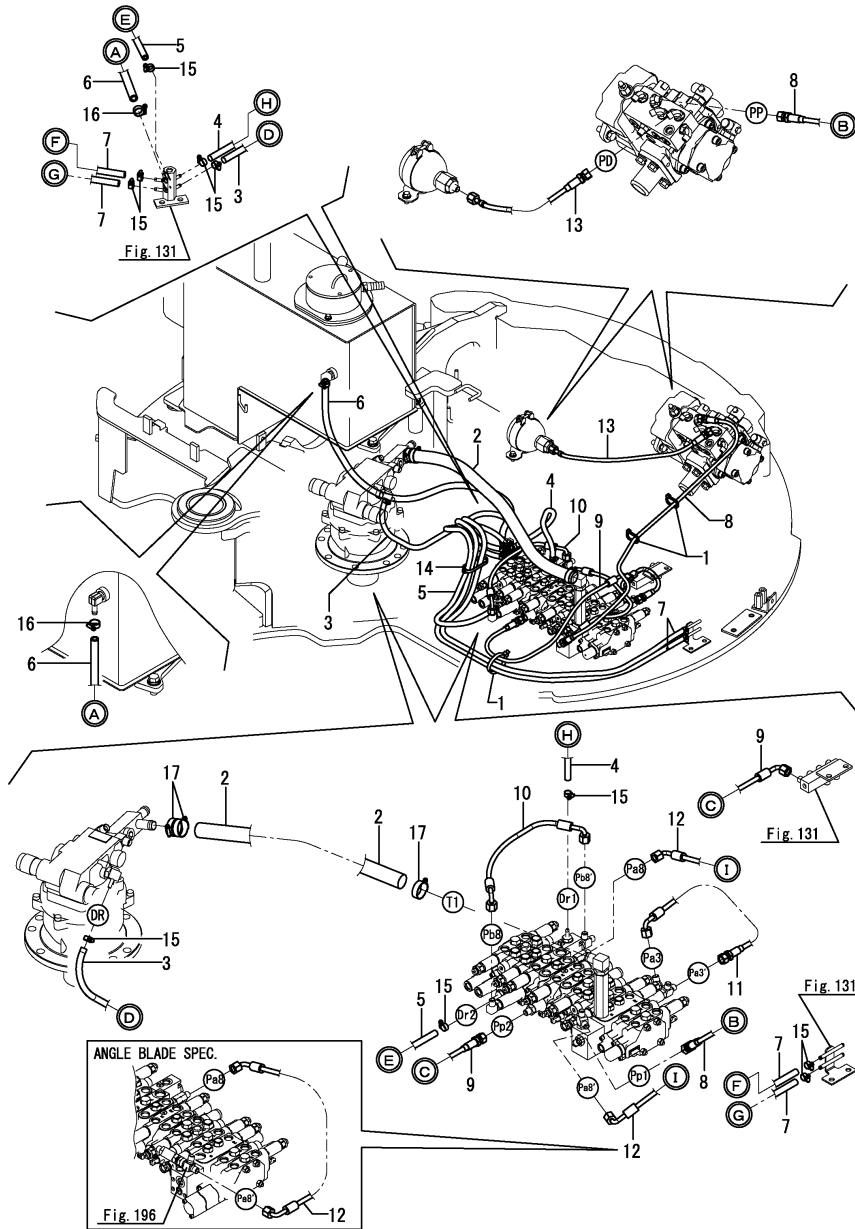
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-76010	ELBOW, G1/4	4	4						
2	2	41851-000110	O-RING, P11.0 HNBR	4	4						
3	1	172173-76102	CONNECTOR ASSY	1	1						
4	2	41851-000110	O-RING, P11.0 HNBR	1	1						
5	1	172123-76121	ADAPTER, M/M PF1/4	2	2						
6	1	172422-76140	CONNECTOR, PF1/4	2	2						
7	1	172445-76153	BLOCK, DRAIN	1	1						
8	1	172162-76181	JOINT ASSY, 1/4 T	2	2						
9	2	41851-000110	O-RING, P11.0 HNBR	2	2						
10	1	172A47-76180	ELBOW, 90 G1/4-0.6	1	1						
11	2	41851-000110	O-RING, P11.0 HNBR	1	1						
12	1	172183-76200	CONNECTOR, 1/4-1/4	2	2						
13	1	172A47-76290	CONNECTOR, G1/4L-0.6	1	1						
14	2	41851-000110	O-RING, P11.0 HNBR	1	1						
15	1	172A47-76310	BLOCK, PILOT	1	1						
16	2	23871-010000	PLUG, R01	1	1						
17	2	23871-020000	PLUG, R02	2	2						
18	1	172B03-76310	CONNECTOR ASSY	1	1						
19	1	26013-100202	BOLT, M10X 20	2	2						
20	1	26013-100202	BOLT, M10X 20	2	2						
21	1	26013-100202	BOLT, M10X 20	2	2						
22	1	41851-000110	O-RING, P11.0 HNBR	2	2						
23	1	41851-000110	O-RING, P11.0 HNBR	2	2						
24	1	41851-000110	O-RING, P11.0 HNBR	2	2						
25	1	172B03-76080	NIPPLE, G1/4	1	1						
26	1	41851-000110	O-RING, P11.0 HNBR	1	1						

Remarks  
 \* Exclusive figure for angle blade specification.

Fig.132. CONTROL VALVE - RETURN & DRAIN

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



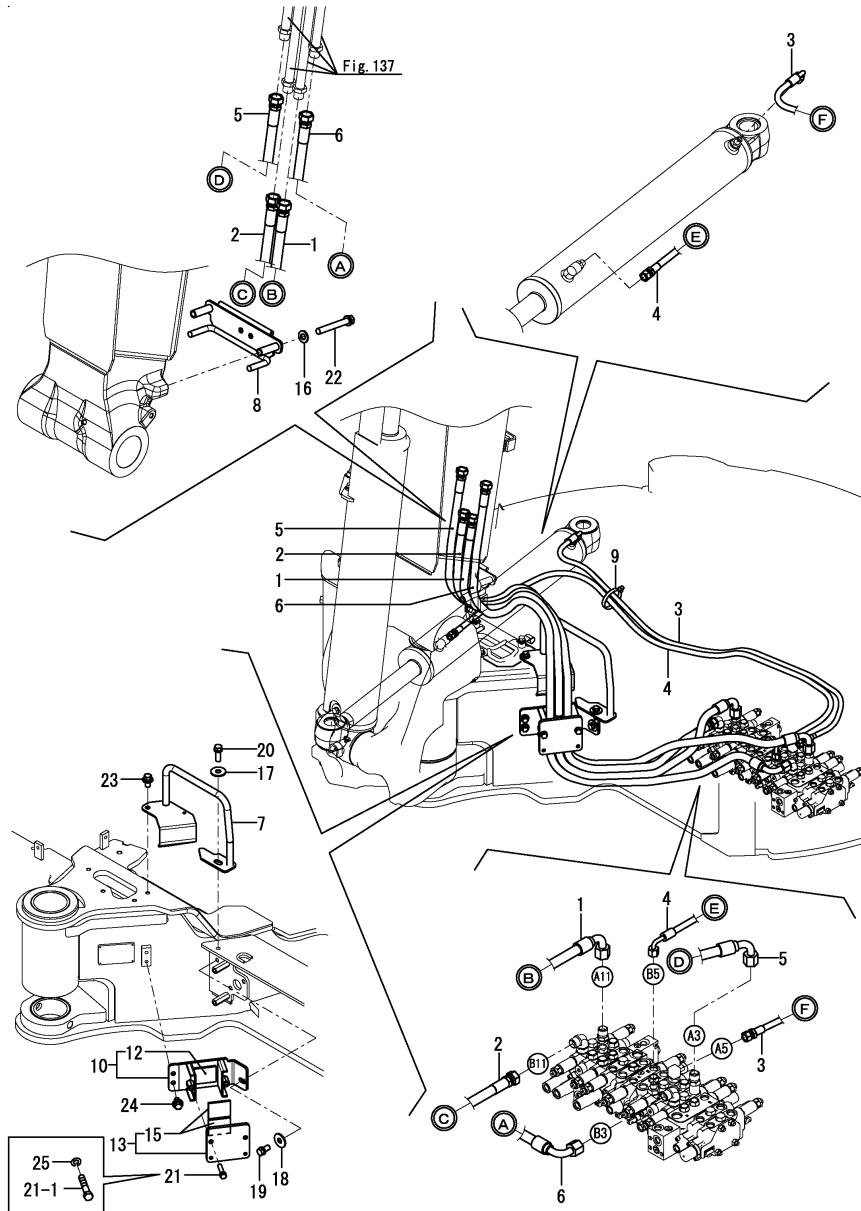
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194202-56460	BAND, BINDING 200	3	3						
2	1	172B04-78300	HOSE, G612YY077S	1	1						
3	1	172B04-78530	HOSE, G804YY057	1	1						
4	1	172B04-78540	HOSE, G804YY060S	1	1						
5	1	172B04-78550	HOSE, G804YY117S	1	1						
6	1	172B04-78560	HOSE, G806YY099S	1	1						
7	1	172B04-78570	HOSE, G804YY152S	2	2						
8	1	172B04-78620	HOSE, F403BB102S	1	1						
9	1	172B04-78640	HOSE, F403BC080S	1	1						
10	1	172B03-78650	HOSE, F403CC040S	1	1						
11	1	172B03-78701	HOSE, H603BC023S	1	1						
12	1	172B03-78720	HOSE, F403CC056	1	1						
13	1	172B04-78760	HOSE, F403BB057S	1	1						
14	1	172126-11510	BAND, BINDING 300	1	1						
15	1	23000-013000	CLAMP, 13	10	10						
16	1	23001-019000	CLAMP, HOSE 19	2	2						
17	1	23001-035000	CLAMP, HOSE 35	3	3						

Remarks

\* Standard blade specification : Fitting(control valve) is shown in Fig.130 & 131.

\* Angle blade specification : Fitting(control valve) is shown in Fig.190 & 191.

Fig.133. CONTROL VALVE - BOOM BULKHEAD & SWING



(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-78161	HOSE, H108BC167K	1	1						
2	1	172B04-78171	HOSE, H108BB159K	1	1						
3	1	172B04-78220	HOSE, H104BC138S	1	1						
4	1	172B04-78230	HOSE, H104BC170S	1	1						
5	1	172B04-78241	HOSE, H108BC201K	1	1						
6	1	172B04-78251	HOSE, H108BC192K	1	1						
7	1	172B04-79720	GUIDE ASSY, HOSE	1	1						
8	1	172B04-79800	GUIDE ASSY, HOSE	1	1						
8-1	1	172B04-79800-1	GUIDE ASSY, HOSE	1	1						W
(A=*2020.04) (B=*2020.04)											
9	1	172126-11510	BAND, BINDING 300	1	1						
10	1	172B04-79900	SUPPORT ASSY, HOSE	1	1						
12	2	172B03-79970	CLAMP, HOSE	1	1						
13	1	172B04-79950	PLATE ASSY, HOSE	1	1						
15	2	172B03-79970	CLAMP, HOSE	2	2						
16	1	22137-100000	WASHER, 10	2	2						
17	1	22157-100000	WASHER, 10	1	1						
18	1	22157-100000	WASHER, 10	1	1						
19	1	26013-100202	BOLT, M10X 20	1	1						
20	1	26013-100302	BOLT, M10X 30	1	1						
21	1	26013-100452	BOLT, M10X 45	2	2						
21-1	1	26116-100454	BOLT, M10X 45 PLATED	2	2						F 1
(A=*2014.01) (B=*2014.01)											
22	1	26013-100752	BOLT, M10X 75	2	2						
23	1	26014-100202	BOLT, M10X 20	1	1						
24	1	26014-100202	BOLT, M10X 20	2	2						
25	1	22212-100000	SPRING WASHER 10	2	2						W
(A=*2014.01) (B=*2014.01)											

Remarks

\* Standard blade specification : Fitting(control valve) is shown in Fig.130 & 131.

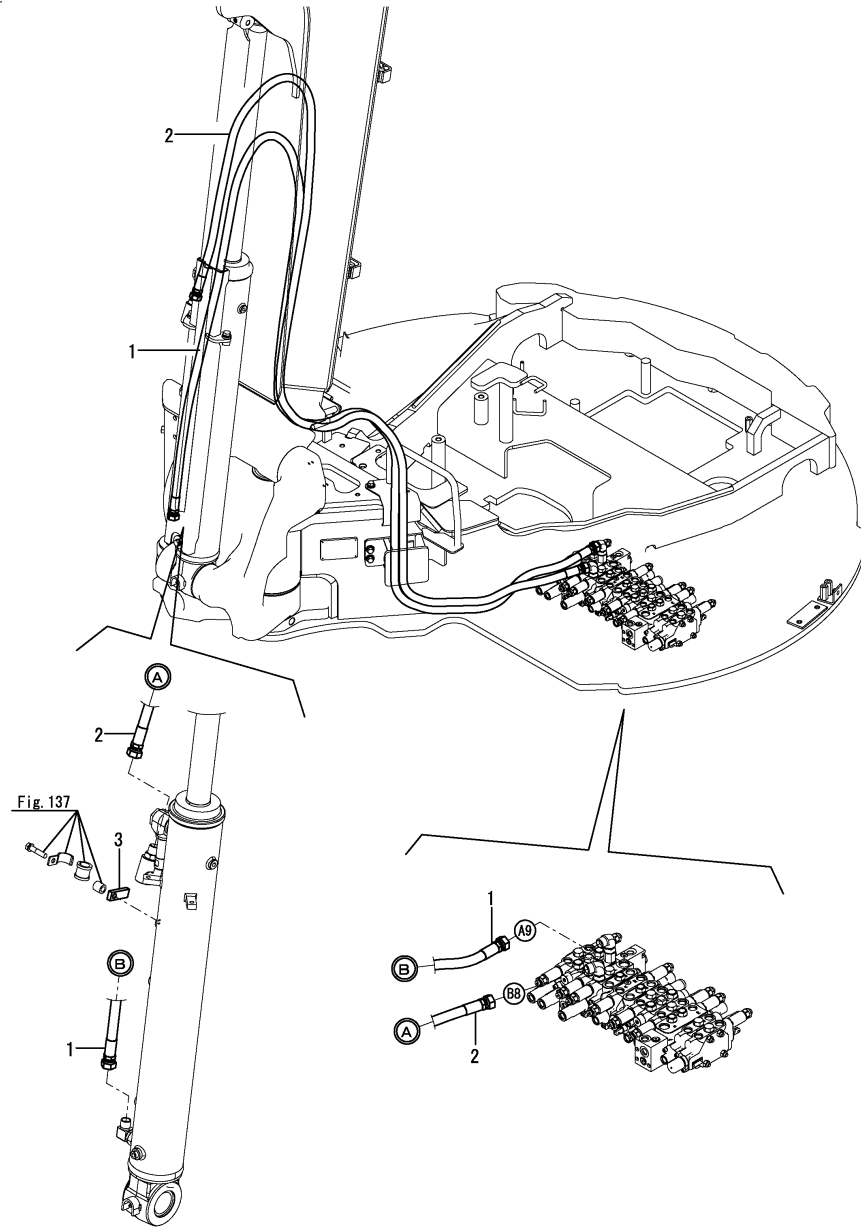
\* Angle blade specification : Fitting(control valve) is shown in Fig.190 & 191.

(1)Interchangeable by simultaneous replacement with No.25.

Fig.134. CONTROL VALVE - BOOM CYLINDER

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-78181	HOSE, H108BB355K	1	1						
2	1	172B04-78191	HOSE, H108BB301K	1	1						
3	1	172B03-79880	PLATE, HOSE CLAMP	1	1						

Remarks

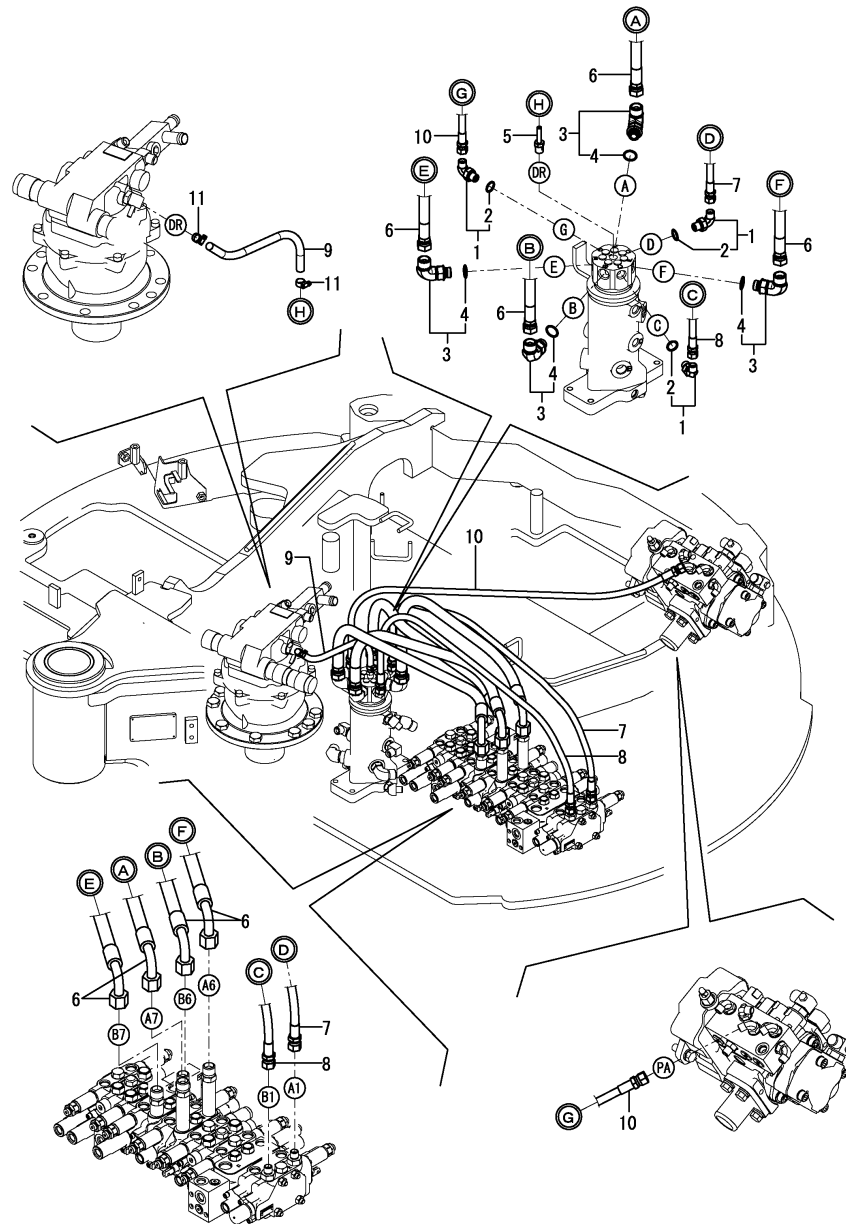
\* Standard blade specification : Fitting(control valve) is shown in Fig.130 & 131.

\* Angle blade specification : Fitting(control valve) is shown in Fig.190 & 191.

Fig.135. CONTROL VALVE - SWIVEL JOINT

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-76010	ELBOW, G1/4	3	3						
2	2	41851-000110	O-RING, P11.0 HNBR	3	3						
3	1	172B03-76130	ELBOW, G1/2-3/8	4	4						
4	2	41851-000140	O-RING, P 14.0 HNBR	4	4						
5	1	172141-76220	NIPPLE, 02	1	1						
6	1	172B04-78200	HOSE, H108BC069S	4	4						
7	1	172B04-78280	HOSE, F204BB102S	1	1						
8	1	172B04-78290	HOSE, F204BB097S	1	1						
9	1	172B04-78520	HOSE, G804YY037	1	1						
10	1	172B04-78630	HOSE, F403BB089S	1	1						
10-1	1	172B03-78750	HOSE, F403BB089S	1	1						N
		(A=*2020.09) (B=*2020.09)									
11	1	23000-013000	CLAMP, 13	2	2						

Remarks

\* Not applied for angle blade specification.

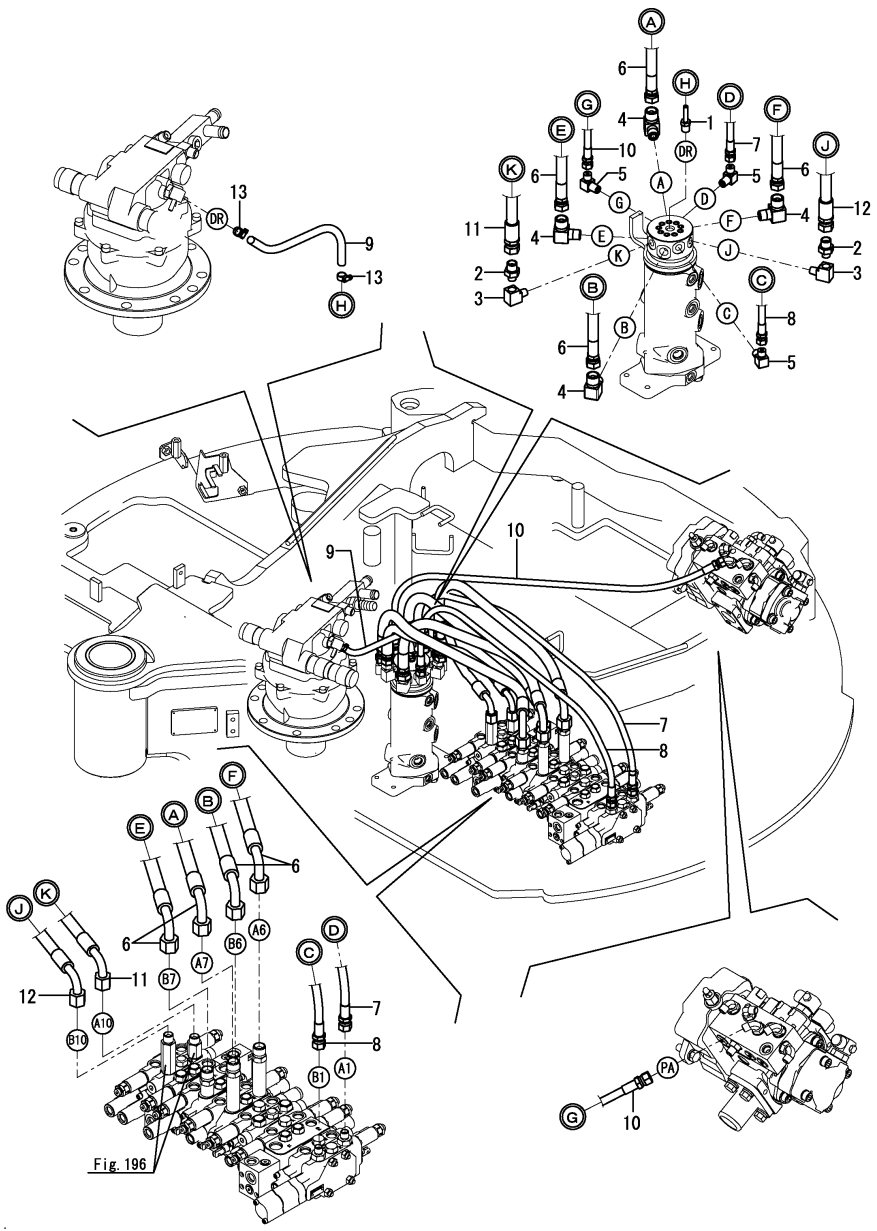
\* Fitting(control valve) is shown in Fig.130 & 131.

Fig.192. (135A)CONTROL VALVE - SWIVEL JOINT(ANGLE BLADE SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

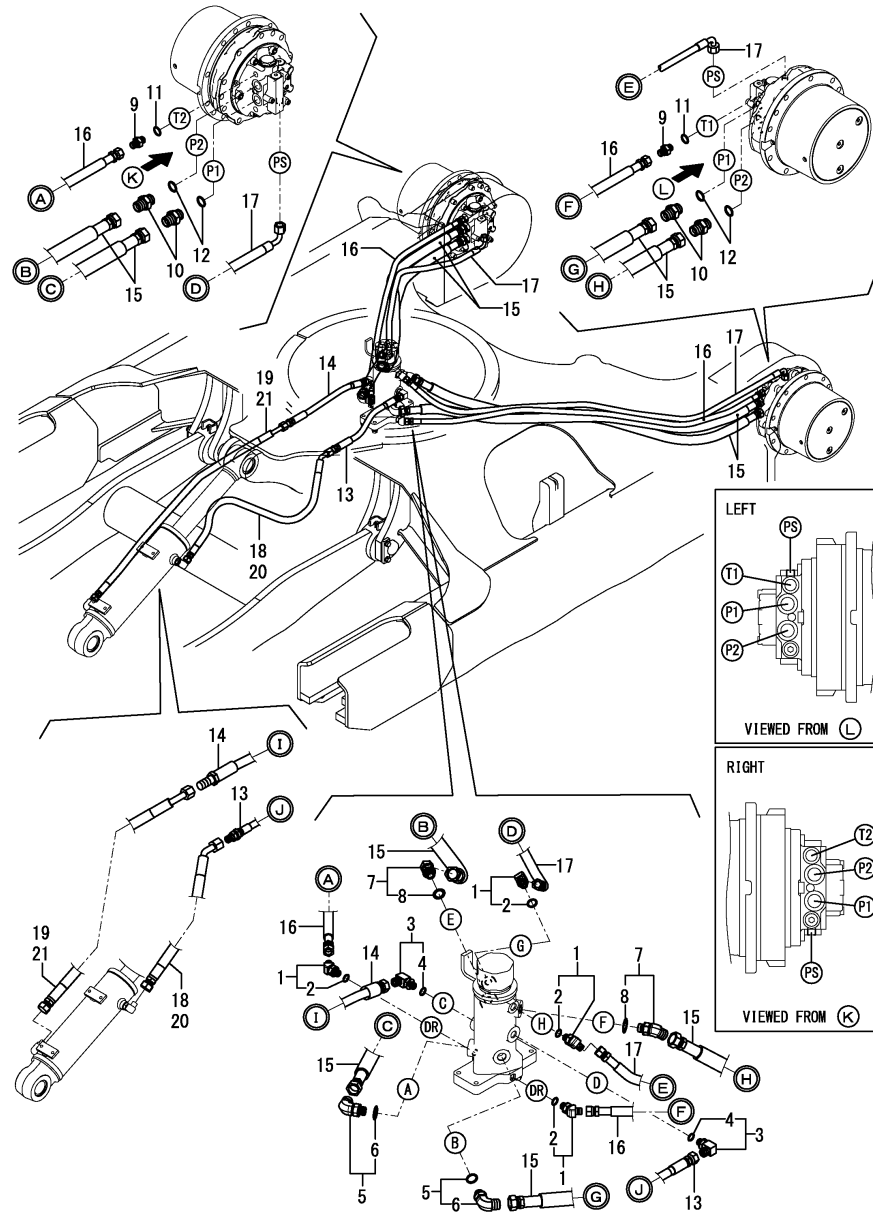
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172141-76220	NIPPLE, 02	1	1						
2	1	172312-76240	NIPPLE, 1/4-3/8	2	2						
3	1	172312-76250	ELBOW, PT1/4	2	2						
4	1	172141-76990	ELBOW, 90 1/2-3/8	4	4						
5	1	23393-020000	JOINT, 90RGI-1/4	3	3						
6	1	172B04-78200	HOSE, H108BC069S	4	4						
7	1	172B04-78280	HOSE, F204BB102S	1	1						
8	1	172B04-78290	HOSE, F204BB097S	1	1						
9	1	172B04-78520	HOSE, G804YY037	1	1						
10	1	172B04-78630	HOSE, F403BB089S	1	1						
10-1	1	172B03-78750	HOSE, F403BB089S	1	1						N
(A=*2020.09) (B=*2020.09)											
11	1	172B05-79060	HOSE, F206BC055S	1	1						
12	1	172B05-79070	HOSE, F206BC053S	1	1						
13	1	23000-013000	CLAMP, 13	2	2						



Remarks  
 \* Exclusive figure for angle blade specification.  
 \* Fitting(control valve) is shown in Fig.190 & 191.



Fig.136. TRAVEL FRAME



(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

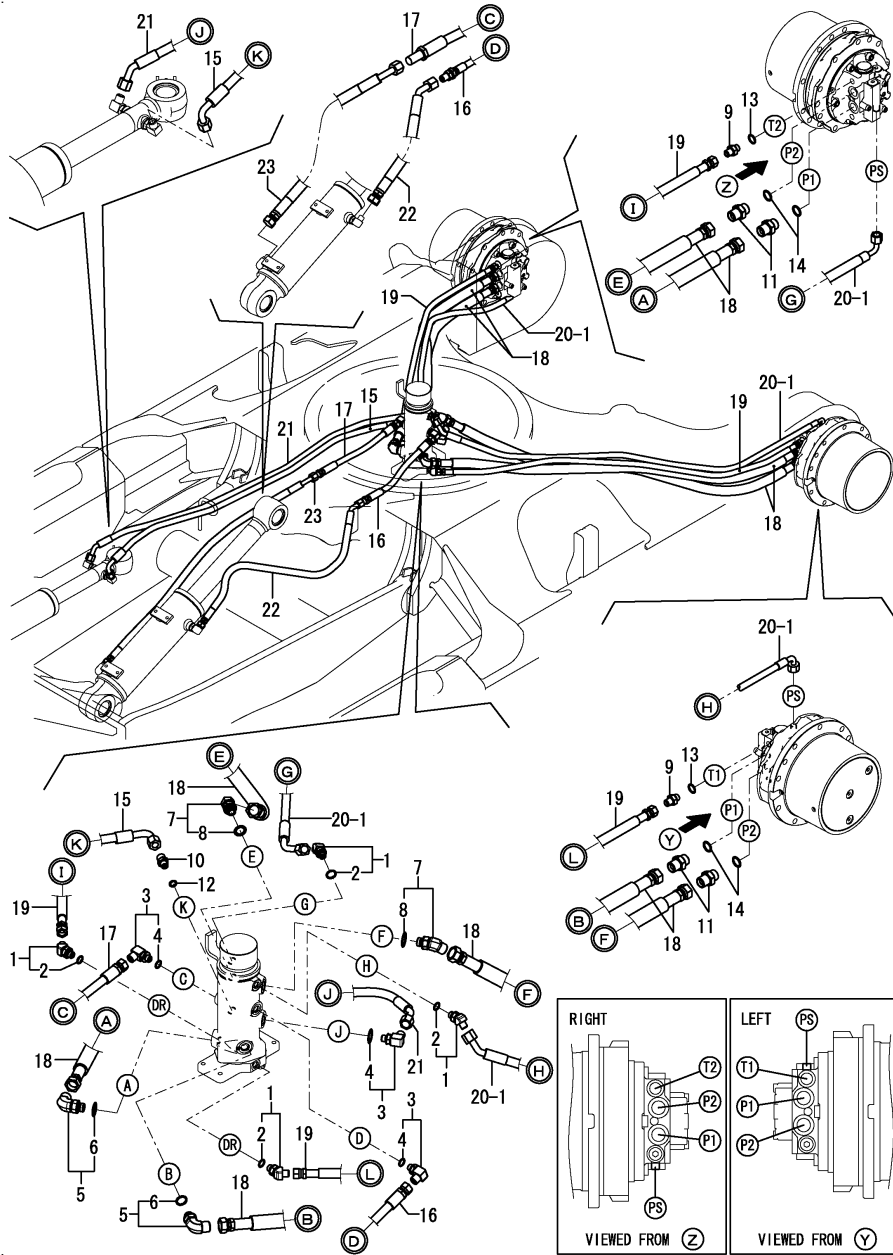
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172173-76102	CONNECTOR ASSY	4	4						
2	2	41851-000110	O-RING, P11.0 HNBR	4	4						
3	1	172173-76121	CONNECTOR ASSY	2	2						
4	2	24315-000110	O-RING, 1BP11.0	2	2						
5	1	172B03-76130	ELBOW, G1/2-3/8	2	2						
6	2	41851-000140	O-RING, P 14.0 HNBR	2	2						
7	1	172B03-76150	ELBOW, 45 G1/2-3/8	2	2						
8	2	41851-000140	O-RING, P 14.0 HNBR	2	2						
9	1	172124-76160	CONNECTOR	2	2						
10	1	172112-77361	CONNECTOR, PF1/2-1/2	4	4						
11	1	41851-000140	O-RING, P 14.0 HNBR	2	2						
12	1	41851-000180	O-RING, P 18.0 HNBR	4	4						
13	1	172B04-78320	HOSE, H106BX037	1	1						
14	1	172B04-78350	HOSE, H206BX035	1	1						
15	1	172B04-78360	HOSE, H108BB126W	4	4						
16	1	172B04-78380	HOSE, F204BB123W	2	2						
17	1	172B04-78390	HOSE, F204BC140W	2	2						
18	1	172B05-78330	HOSE, F206BE094W	1	1						1
19	1	172B05-78340	HOSE, H106BE120W	1	1						1
20	1	172B04-78330	HOSE, F206BE077W	1	1						
21	1	172B04-78340	HOSE, H106BE105W	1	1						

Remarks

\* Not applied for angle blade specification.

(1)Quick coupler specification.

Fig.193. (136A)TRAVEL FRAME(ANGLE BLADE SPEC.)



(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

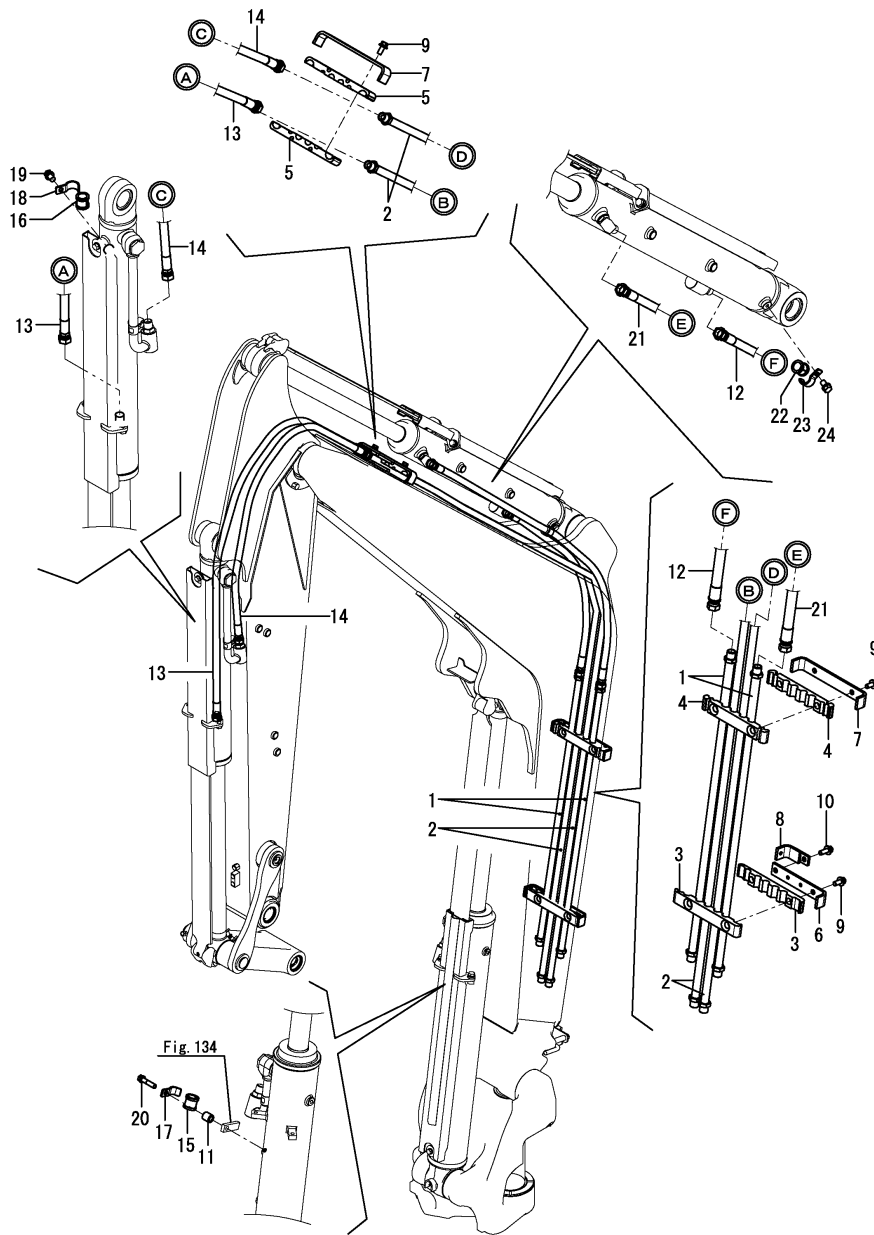
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172173-76102	CONNECTOR ASSY	4	4						
2	2	41851-000110	O-RING, P11.0 HNBR	4	4						
3	1	172173-76121	CONNECTOR ASSY	3	3						
4	2	24315-000110	O-RING, 1BP11.0	3	3						
5	1	172B03-76130	ELBOW, G1/2-3/8	2	2						
6	2	41851-000140	O-RING, P 14.0 HNBR	2	2						
7	1	172B03-76150	ELBOW, 45 G1/2-3/8	2	2						
8	2	41851-000140	O-RING, P 14.0 HNBR	2	2						
9	1	172124-76160	CONNECTOR	2	2						
10	1	172638-76190	CONNECTOR, PF1/4X3/8	1	1						
11	1	172112-77361	CONNECTOR, PF1/2-1/2	4	4						
12	1	41851-000110	O-RING, P11.0 HNBR	1	1						
13	1	41851-000140	O-RING, P 14.0 HNBR	2	2						
14	1	41851-000180	O-RING, P 18.0 HNBR	4	4						
15	1	172A79-78220	HOSE, F206CC116W	1	1						
16	1	172B04-78320	HOSE, H106BX037	1	1						
17	1	172B04-78350	HOSE, H206BX035	1	1						
18	1	172B04-78360	HOSE, H108BB126W	4	4						
19	1	172B04-78380	HOSE, F204BB123W	2	2						
20-1	1	172B05-79100	HOSE, F204CE150W	2	2						
21	1	172B05-79090	HOSE, F206EE142W	1	1						
22	1	172B05-78790	HOSE, F206BE084W	1	1						
23	1	172B05-78800	HOSE, H106BE112W	1	1						

Remarks  
 \* Exclusive figure for angle blade specification.

Fig.137. ARM CYLINDER & BUCKET CYLINDER

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-76220	TUBE ASSY, ARM	2	2						1
1-1	1	172B04-76220-1	TUBE ASSY, ARM	2	2						W 1
(A=*2020.04) (B=*2020.04)											
2	1	172B05-76250	TUBE ASSY, BUCKET	2	2						1
2-1	1	172B05-76250-1	TUBE ASSY, BUCKET	2	2						W 1
(A=*2020.04) (B=*2020.04)											
3	1	172B03-76400	RUBBER, CLAMP A	2	2						1
4	1	172B03-76410	RUBBER, CLAMP B	2	2						1
5	1	172B04-76420	RUBBER, CLAMP C	2	2						1
6	1	172B03-76440	CLAMP, TUBE A	1	1						1
6-1	1	172B03-76440-N	CLAMP, TUBE A	1	1						W 1
(A=*2020.04) (B=*2020.04)											
7	1	172B03-76450	CLAMP, TUBE B	2	2						1
7-1	1	172B03-76450-N	CLAMP, TUBE B	2	2						W 1
(A=*2020.04) (B=*2020.04)											
8	1	172B03-76470	CLAMP ASSY, BOOM	1	1						1
8-1	1	172B03-76470-N	CLAMP ASSY, BOOM	1	1						W 1
(A=*2020.04) (B=*2020.04)											
9	1	26014-100252	BOLT, M10X 25	5	5						1
10	1	26014-100302	BOLT, M10X 30	1	1						1
11	1	172A47-76460	COLLAR, 12.2X20X20	1	1						
12	1	172B05-78400	HOSE, H108BB091K	1	1						
13	1	172B05-78420	HOSE, H108BB156K	1	1						
14	1	172B05-78430	HOSE, H108BB119K	1	1						
15	1	172B03-79861	RUBBER, HOSE CLAMP	1	1						
16	1	172B03-79861	RUBBER, HOSE CLAMP	1	1						
17	1	172B03-79871	CLAMP, HOSE	1	1						
18	1	172B03-79871	CLAMP, HOSE	1	1						
19	1	26013-100162	BOLT, M10X 16	1	1						
20	1	26013-100452	BOLT, M10X 45	1	1						
21	1	172B05-78410	HOSE, H108BB159K	1	1						
22	1	172B03-79861	RUBBER, HOSE CLAMP	1	1						
23	1	172B03-79871	CLAMP, HOSE	1	1						
24	1	26013-100162	BOLT, M10X 16	1	1						

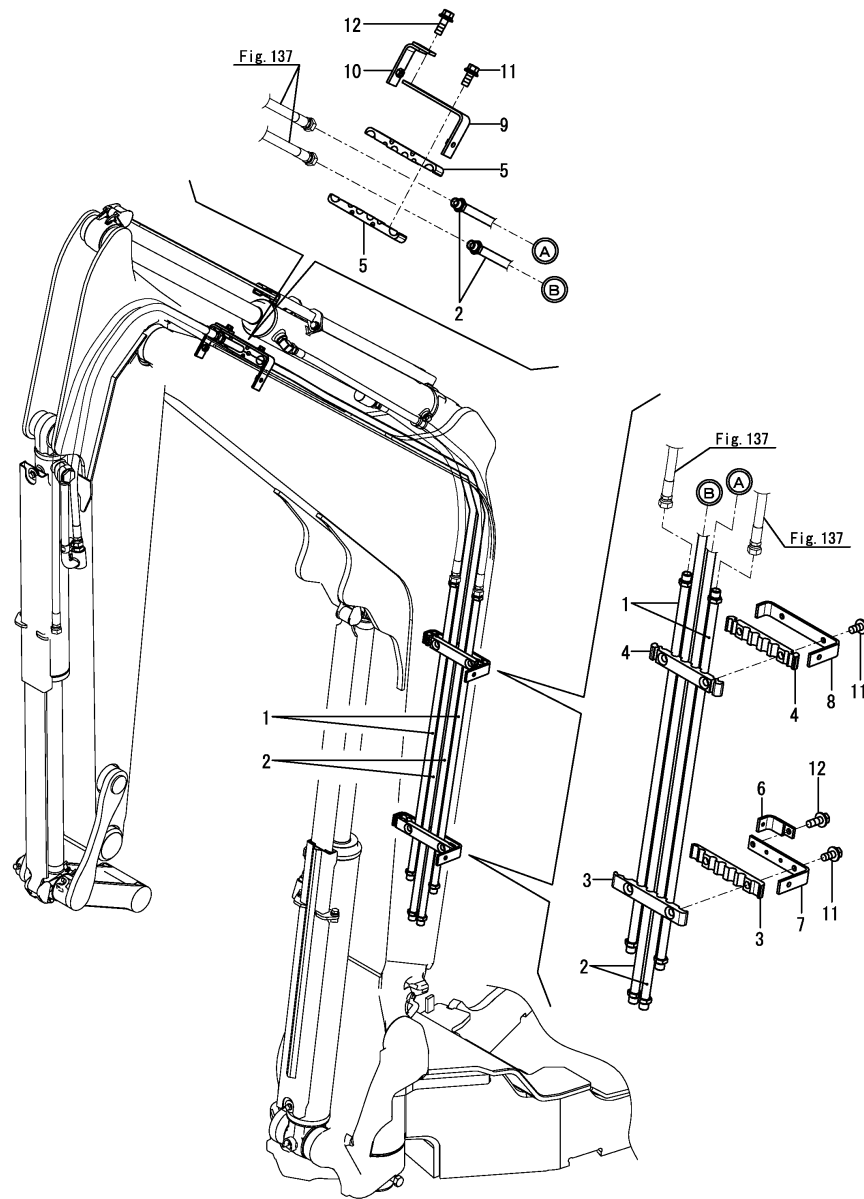
Remarks

(1)Not applied for P.T.O.2 specification.

Fig.235. (137A)ARM CYLINDER & BUCKET CYLINDER(TUBE)(P.T.O.2 SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-76220	TUBE ASSY, ARM	2	2						
1-1	1	172B04-76220-1	TUBE ASSY, ARM	2	2						W
(A=*2020.04) (B=*2020.04)											
2	1	172B05-76250	TUBE ASSY, BUCKET	2	2						
2-1	1	172B05-76250-1	TUBE ASSY, BUCKET	2	2						W
(A=*2020.04) (B=*2020.04)											
3	1	172B03-76400	RUBBER, CLAMP A	2	2						
4	1	172B03-76410	RUBBER, CLAMP B	2	2						
5	1	172B04-76420	RUBBER, CLAMP C	2	2						
6	1	172B03-76470	CLAMP ASSY, BOOM	1	1						
6-1	1	172B03-76470-N	CLAMP ASSY, BOOM	1	1						W
(A=*2020.04) (B=*2020.04)											
7	1	172B33-76900	CLAMP ASSY, TUBE A	1	1						
7-1	1	172B33-76900-N	CLAMP ASSY, TUBE A	1	1						W
(A=*2020.04) (B=*2020.04)											
8	1	172B33-76920	CLAMP ASSY, TUBE B	1	1						
8-1	1	172B33-76920-N	CLAMP ASSY, TUBE B	1	1						W
(A=*2020.04) (B=*2020.04)											
9	1	172B33-76950	CLAMP ASSY, TUBE C	1	1						
9-1	1	172B33-76950-N	CLAMP ASSY, TUBE C	1	1						W
(A=*2020.04) (B=*2020.04)											
10	1	172B33-76970	CLAMP ASSY, TUBE D	1	1						
10-1	1	172B33-76970-N	CLAMP ASSY, TUBE D	1	1						W
(A=*2020.04) (B=*2020.04)											
11	1	26014-100252	BOLT, M10X 25	4	4						
12	1	26014-100302	BOLT, M10X 30	2	2						

Remarks

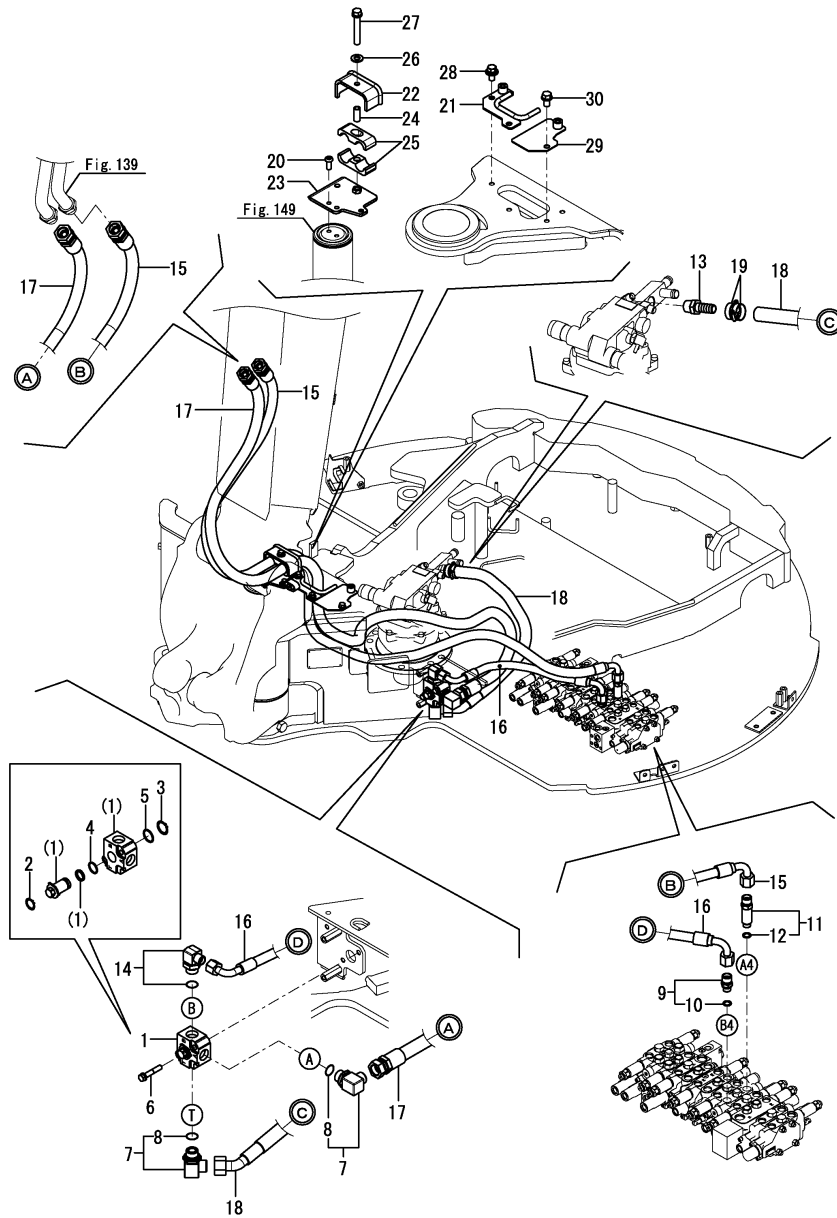
\* P.T.O.2 kit is shown in Fig.244.

\* P.T.O.2 kit(QUICK COUPLER) is shown in Fig.245.

Fig.138. P.T.O.(CONTROL VALVE - BOOM)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

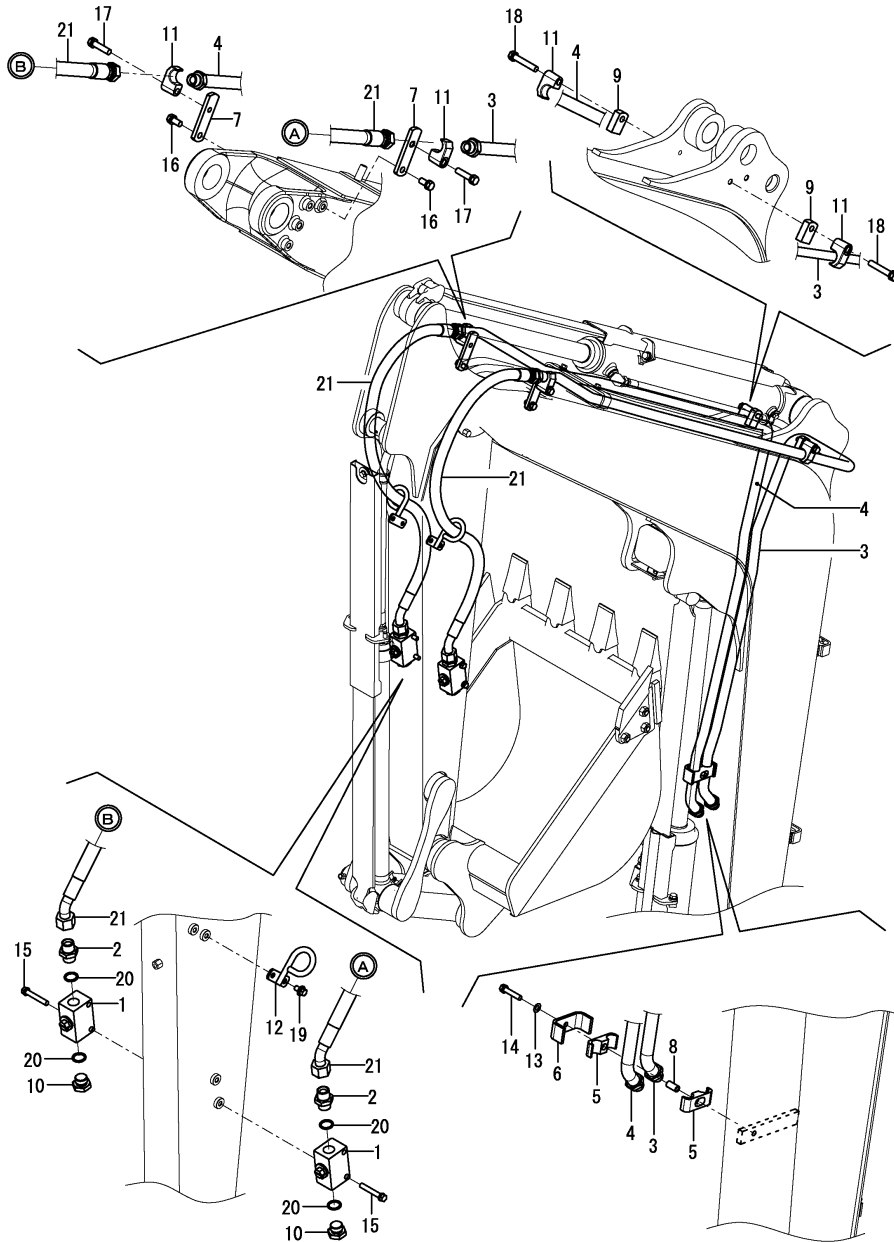


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172A47-74121	VALVE ASSY, SELECTOR	1	1						
2	2	22242-000210	RING, 21	1	1						
3	2	22242-000250	RING, 25	1	1						
4	2	24315-000210	O-RING, 1BP21.0	1	1						
5	2	24315-000250	O-RING, 1BP25.0	1	1						
6	1	26013-100552	BOLT, M10X 55	2	2						
7	1	172141-76090	CONNECTOR ASSY	2	2						
8	2	24315-000240	O-RING, 1BP24.0	2	2						
9	1	172B03-76110	CONNECTOR, G1/2X3/8	1	1						
10	2	41851-000140	O-RING, P 14.0 HNBR	1	1						
11	1	172B03-76160	CONNECTOR, G1/2X3/8 M	1	1						
12	2	41851-000140	O-RING, P 14.0 HNBR	1	1						
13	1	172165-76220	NIPPLE, 06	1	1						
14	1	172534-76760	ELBOW, G3/4-G1/2	1	1						
15	1	172B04-79110	HOSE, G110BC237K	1	1						
16	1	172B04-79120	HOSE, H108CC053S	1	1						
17	1	172B04-79130	HOSE, G112BB269K	1	1						
18	1	172B04-79140	HOSE, G612EY069S	1	1						
19	1	23001-035000	CLAMP, HOSE 35	2	2						
20	1	172458-46720	BOLT, BUTTON	2	2						
21	1	172B04-77600	GUIDE ASSY, PTO	1	1						
22	1	172B04-77650	CLAMP ASSY, HOSE PTO	1	1						
22-1	1	172B04-77650-1	CLAMP ASSY, HOSE PTO	1	1						W
		(A=*2020.04) (B=*2020.04)									
23	1	172B04-77850	CLAMP ASSY, PTO	1	1						
23-2	1	172B04-77851-1	CLAMP ASSY, PTO	1	1						W
		(A=*2020.04) (B=*2020.04)									
24	1	172455-79140	COLLAR, CLAMP	1	1						
25	1	172455-79180	RUBBER, CLAMP A	2	2						
26	1	22137-100000	WASHER, 10	1	1						
27	1	26013-100652	BOLT, M10X 65	1	1						
28	1	26014-100202	BOLT, M10X 20	2	2						
29	1	172B04-77750	COVER ASSY, FRAME	1	1						1
30	1	26106-100162	BOLT, M10X 16 PLATED	1	1						1

Remarks

(1)Not applied for quick coupler specification.  
 Not applied for P.T.O.2 specification.

Fig.139. P.T.O.(BOOM - ARM END)



(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-74900	VALVE ASSY,STOP G3/4	2	2						
2	1	172142-76240	JOINT, PF3/4	2	2						
3	1	172B05-76350	TUBE ASSY, PTO L	1	1						
3-1	1	172B05-76350-1 (A=*2020.04)	TUBE ASSY, PTO L (B=*2020.04)	1	1						W
4	1	172B05-76370	TUBE ASSY, PTO R	1	1						
4-1	1	172B05-76370-1 (A=*2020.04)	TUBE ASSY, PTO R (B=*2020.04)	1	1						W
5	1	172A69-76410	CLAMP, RUBBER B	2	2						
6	1	172A69-76440-Y	CLAMP, TUBE B	1	1						
6-1	1	172A69-76440-N (A=*2020.04)	CLAMP, TUBE B (B=*2020.04)	1	1						W
7	1	172B03-76511	STAY, CLAMP PTO	2	2						
8	1	172187-76520	COLLAR, CLAMP	1	1						
9	1	172187-76690-Y	PLATE, SPACER T16	2	2						
9-1	1	172187-76690-N (A=*2020.04)	PLATE, SPACER T16 (B=*2020.04)	2	2						W
10	1	172162-76850	PLUG, HEXAGON PF3/4	2	2						1
11	1	172142-76940-Y	CLAMP, 3/4	4	4						
12	1	172B03-77900	GUIDE ASSY, HOSE PTO	2	2						
13	1	22137-100000	WASHER, 10	1	1						
14	1	26013-100502	BOLT, M10X 50	1	1						
15	1	26013-100652	BOLT, M10X 65	4	4						
16	1	26013-120252	BOLT, M12X 25	2	2						
17	1	26013-120502	BOLT, M12X 50	2	2						
17-1	1	26014-120552 (A=*2016.05.)	BOLT, M12X 55 (B=*2016.05.)	2	2						N
18	1	26013-120702	BOLT, M12X 70	2	2						
18-1	1	26014-120752 (A=*2016.05.)	BOLT, 12 X 75 (B=*2016.05.)	2	2						N
19	1	26014-100202	BOLT, M10X 20	4	4						
20	1	41851-000240	O-RING, P 24.0 HNBR	4	4						
21	1	172B05-79170	HOSE, H112BE145W	2	2						

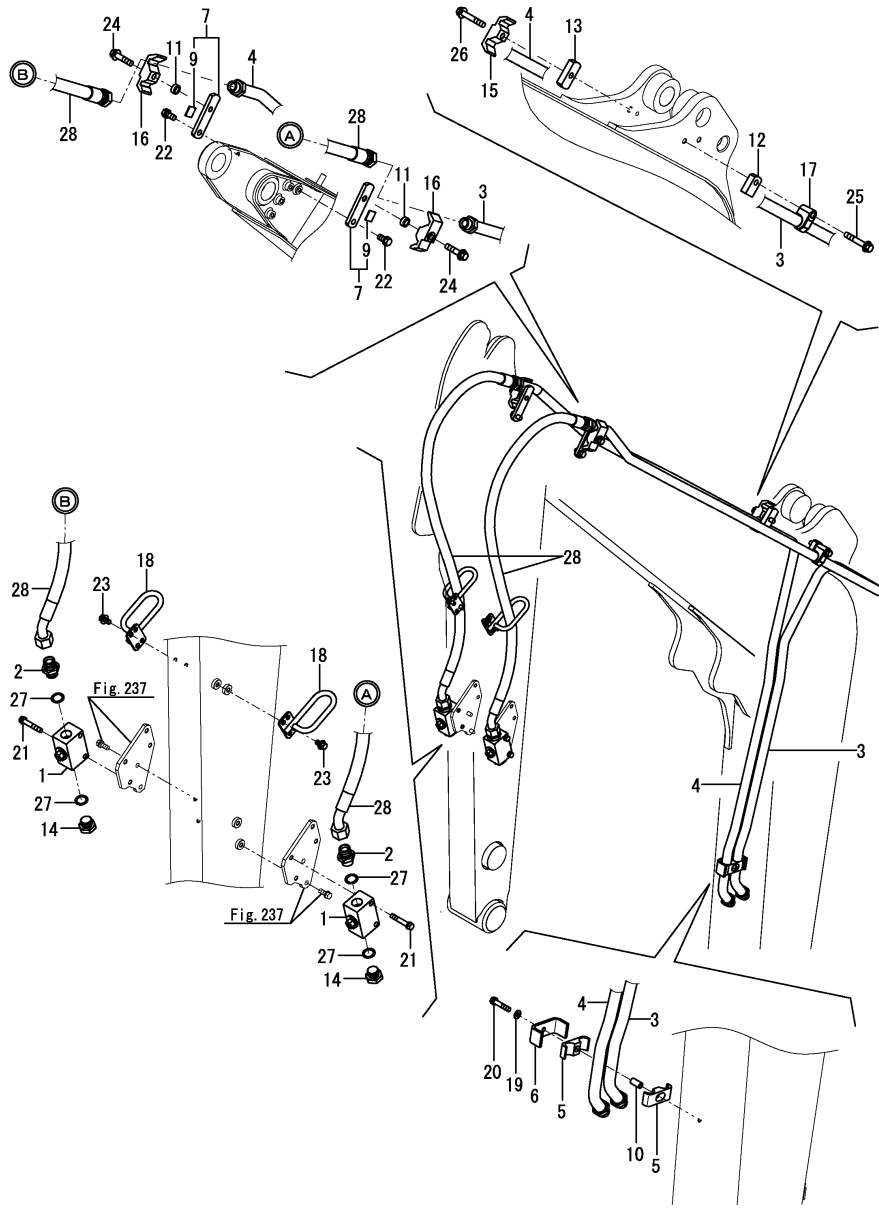
Remarks

(1)Refer to Fig.162 when installing a device with the cap diameter R(PT)1/2.

Fig.236. (139A)P.T.O.(BOOM - ARM END)(P.T.O.2 SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-74900	VALVE ASSY,STOP G3/4	2	2						
2	1	172142-76240	JOINT, PF3/4	2	2						
3	1	172B05-76350	TUBE ASSY, PTO L	1	1						
3-1	1	172B05-76350-1 (A=*2020.04) (B=*2020.04)	TUBE ASSY, PTO L	1	1						W
4	1	172B05-76370	TUBE ASSY, PTO R	1	1						
4-1	1	172B05-76370-1 (A=*2020.04) (B=*2020.04)	TUBE ASSY, PTO R	1	1						W
5	1	172A69-76410	CLAMP, RUBBER B	2	2						
6	1	172A69-76440-Y	CLAMP, TUBE B	1	1						
6-1	1	172A69-76440-N (A=*2020.04) (B=*2020.04)	CLAMP, TUBE B	1	1						W
7	1	172B04-76510	STAY ASSY, CLAMP	2	2						
9	2	172B04-76520	RUBBER,PLATE	2	2						
10	1	172187-76520	COLLAR, CLAMP	1	1						
11	1	172B04-76530	COLLAR, 14X22X8	2	2						
12	1	172187-76690-Y	PLATE, SPACER T16	1	1						
12-1	1	172187-76690-N (A=*2020.04) (B=*2020.04)	PLATE, SPACER T16	1	1						W
13	1	172B04-76690	PLATE,T16	1	1						
13-1	1	172B04-76690-1 (A=*2020.04) (B=*2020.04)	PLATE,T16	1	1						W
14	1	172162-76850	PLUG, HEXAGON PF3/4	2	2						
15	1	172125-76900-2	CLAMP	1	1						
15-1	1	172125-76900-5 (A=*2020.04) (B=*2020.04)	CLAMP	1	1						W
16	1	172125-76900-2	CLAMP	2	2						
16-1	1	172125-76900-5 (A=*2020.04) (B=*2020.04)	CLAMP	2	2						W
17	1	172142-76941	CLAMP, 3/4	1	1						
17-1	1	172142-76941-N (A=*2020.04) (B=*2020.04)	CLAMP, 3/4	1	1						W
18	1	172B05-77930	GUIDE ASSY,HOSE	2	2						
19	1	22137-100000	WASHER, 10	1	1						
20	1	26013-100502	BOLT, M10X 50	1	1						
21	1	26013-100602	BOLT, M10X 60	4	4						
22	1	26013-120252	BOLT, M12X 25	2	2						
23	1	26014-100202	BOLT, M10X 20	4	4						
24	1	26014-120552	BOLT, M12X 55	2	2						
25	1	26014-120752	BOLT, 12 X 75	1	1						
26	1	26014-120752	BOLT, 12 X 75	1	1						
27	1	41851-000240	O-RING, P 24.0 HNBR	4	4						
28	1	172B05-79170	HOSE, H112BE145W	2	2						

Remarks

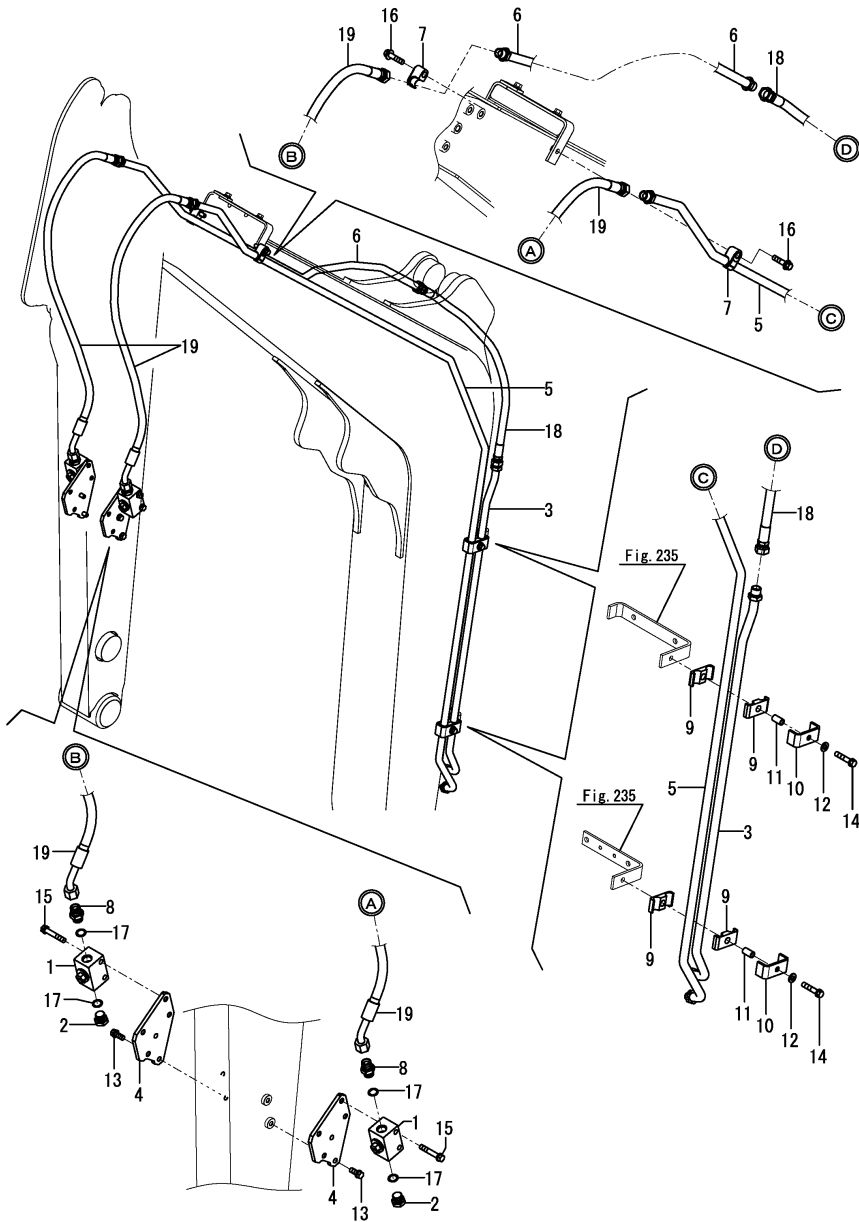
\* P.T.O.2 kit is shown in Fig.244.

\* P.T.O.2 kit(QUICK COUPLER) is shown in Fig.245.

Fig.237. (139B)P.T.O.2(BOOM - ARM END)(P.T.O.2 SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-74900	VALVE ASSY,STOP G1/2	2	2						
2	1	172165-76580	PLUG, HEXAGON PF1/2	2	2						
3	1	172B04-76800	TUBE ASSY,PTO2 R A	1	1						
3-1	1	172B04-76800-1 (A=*2020.04) (B=*2020.04)	TUBE ASSY,PTO2 R A	1	1						W
4	1	172B04-76840	STAY,PTO2 ARM	2	2						
5	1	172B05-76850	TUBE ASSY,PTO2 L	1	1						
5-1	1	172B05-76850-1 (A=*2020.04) (B=*2020.04)	TUBE ASSY,PTO2 L	1	1						W
6	1	172B04-76870	TUBE ASSY,PTO2 R B	1	1						
6-1	1	172B04-76870-1 (A=*2020.04) (B=*2020.04)	TUBE ASSY,PTO2 R B	1	1						W
7	1	172142-76951	CLAMP, 1/2	2	2						
7-1	1	172142-76951-N (A=*2020.04) (B=*2020.04)	CLAMP, 1/2	2	2						W
8	1	172112-77361	CONNECTOR, PF1/2-1/2	2	2						
9	1	172445-78950	SUPPORT, HOSE C	4	4						
10	1	172445-78960-1	CLAMP, HOSE	2	2						
10-1	1	172445-78960-N (A=*2020.04) (B=*2020.04)	CLAMP, HOSE	2	2						W
11	1	172445-78980	COLLAR, CLAMP	2	2						
12	1	22137-100000	WASHER, 10	2	2						
13	1	26013-100252	BOLT, M10X 25	4	4						
14	1	26013-100502	BOLT, M10X 50	2	2						
15	1	26013-100602	BOLT, M10X 60	4	4						
16	1	26014-100452	BOLT, M10X 45	2	2						
17	1	41851-000180	O-RING, P 18.0 HNBR	4	4						
18	1	172B05-79040	HOSE, H108BB067K	1	1						
19	1	172B05-79190	HOSE, H108BE128W	2	2						

Remarks

\* P.T.O.2 kit is shown in Fig.244.

\* P.T.O.2 kit(QUICK COUPLER) is shown in Fig.245.

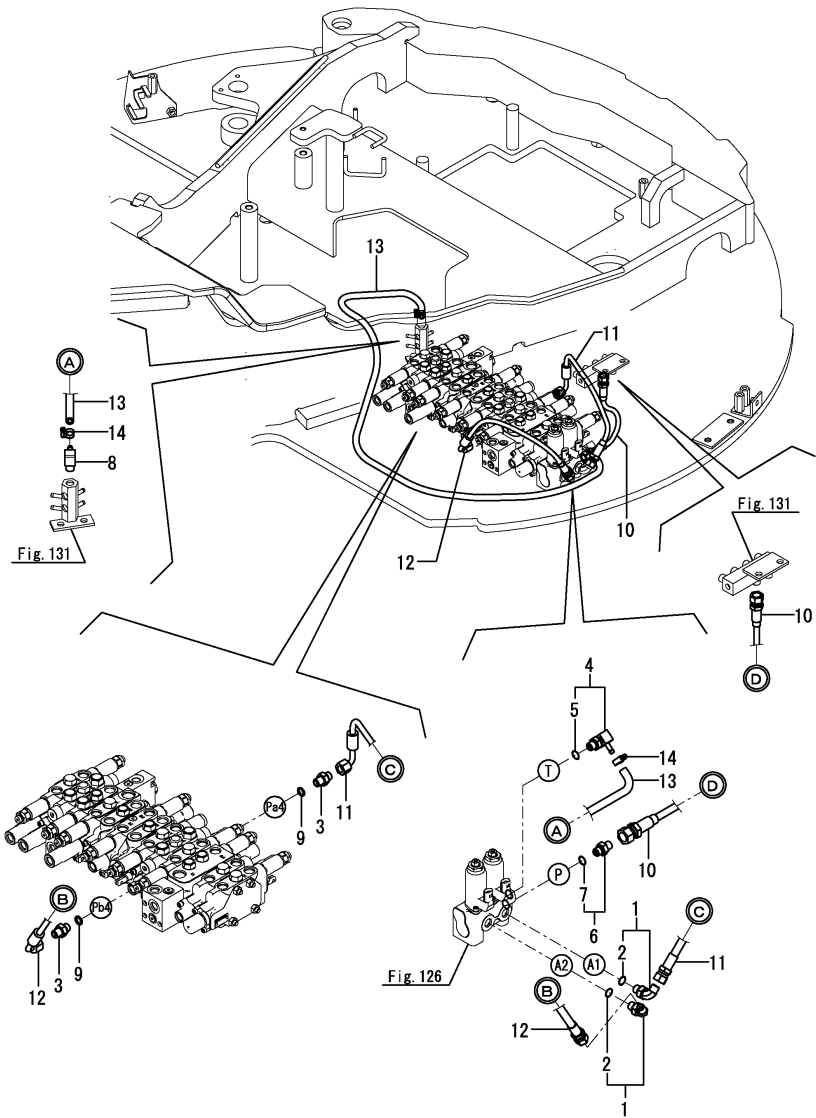


Fig.140. P.T.O.(SOLENOID VALVE)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-76010	ELBOW, G1/4	2	2						
2	2	41851-000110	O-RING, P11.0 HNBR	2	2						
3	1	172123-76121	ADAPTER, M/M PF1/4	2	2						
4	1	172458-76150	NIPPLE, ELBOW PF1/4	1	1						
5	2	24315-000110	O-RING, 1BP11.0	1	1						
6	1	172B03-76180	CONNECTOR, G1/4	1	1						
7	2	41851-000110	O-RING, P11.0 HNBR	1	1						
8	1	172186-76390	NIPPLE, ELBOW 1/4	1	1						
9	1	41851-000110	O-RING, P11.0 HNBR	2	2						
10	1	172B03-79211	HOSE, H603BB029S	1	1						
11	1	172B03-79230	HOSE, F403BC041S	1	1						
12	1	172B03-79240	HOSE, F403BC047S	1	1						
13	1	172B04-79250	HOSE, G804YY155S	1	1						
14	1	23000-013000	CLAMP, 13	2	2						



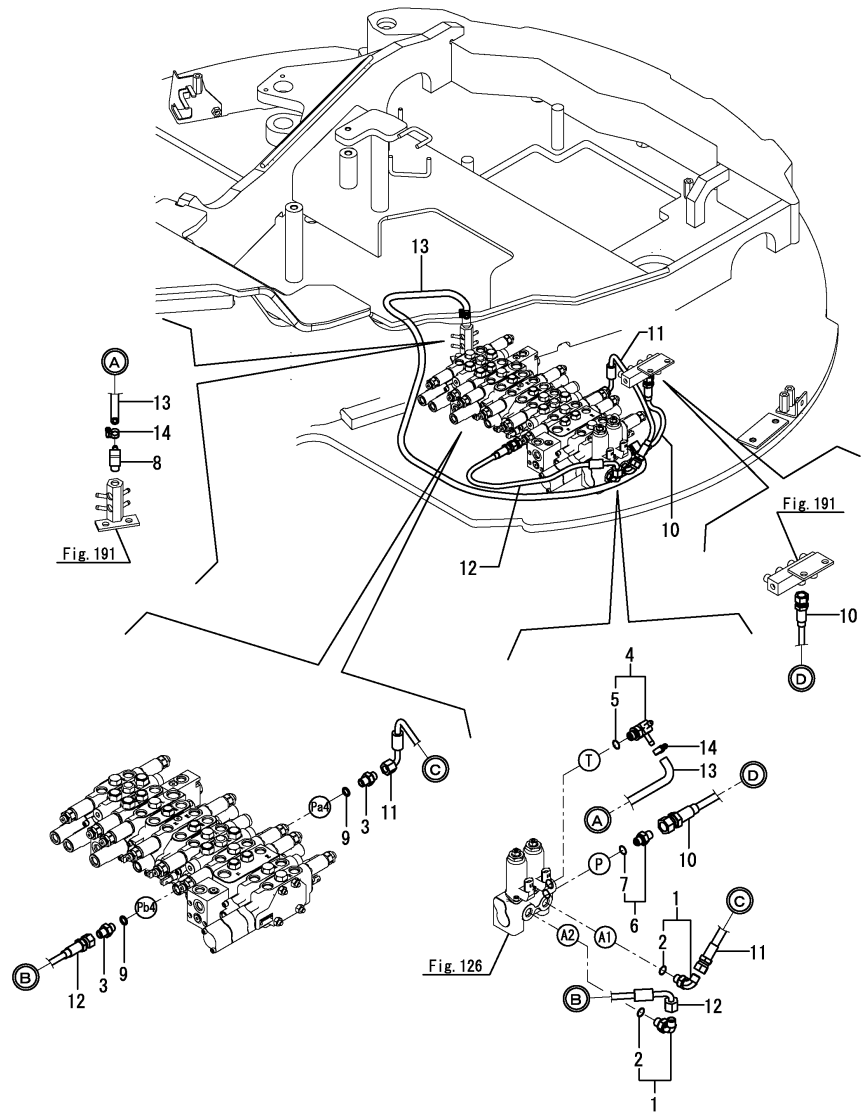
Remarks  
 \* Not applied for angle blade specification.

Fig.194. (140A)P.T.O.(SOLENOID VALVE)(ANGLE BLADE SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-76010	ELBOW, G1/4	2	2						
2	2	41851-000110	O-RING, P11.0 HNBR	2	2						
3	1	172123-76121	ADAPTER, M/M PF1/4	2	2						
4	1	172A79-76140	NIPPLE, TEE G1/4	1	1						
5	2	41851-000110	O-RING, P11.0 HNBR	1	1						
6	1	172B03-76180	CONNECTOR, G1/4	1	1						
7	2	41851-000110	O-RING, P11.0 HNBR	1	1						
8	1	172186-76390	NIPPLE, ELBOW 1/4	1	1						
9	1	41851-000110	O-RING, P11.0 HNBR	2	2						
10	1	172B03-79211	HOSE, H603BB029S	1	1						
11	1	172B03-79230	HOSE, F403BC041S	1	1						
12	1	172B03-79241	HOSE, F403BC050S	1	1						
13	1	172B04-79250	HOSE, G804YY155S	1	1						
14	1	23000-013000	CLAMP, 13	2	2						



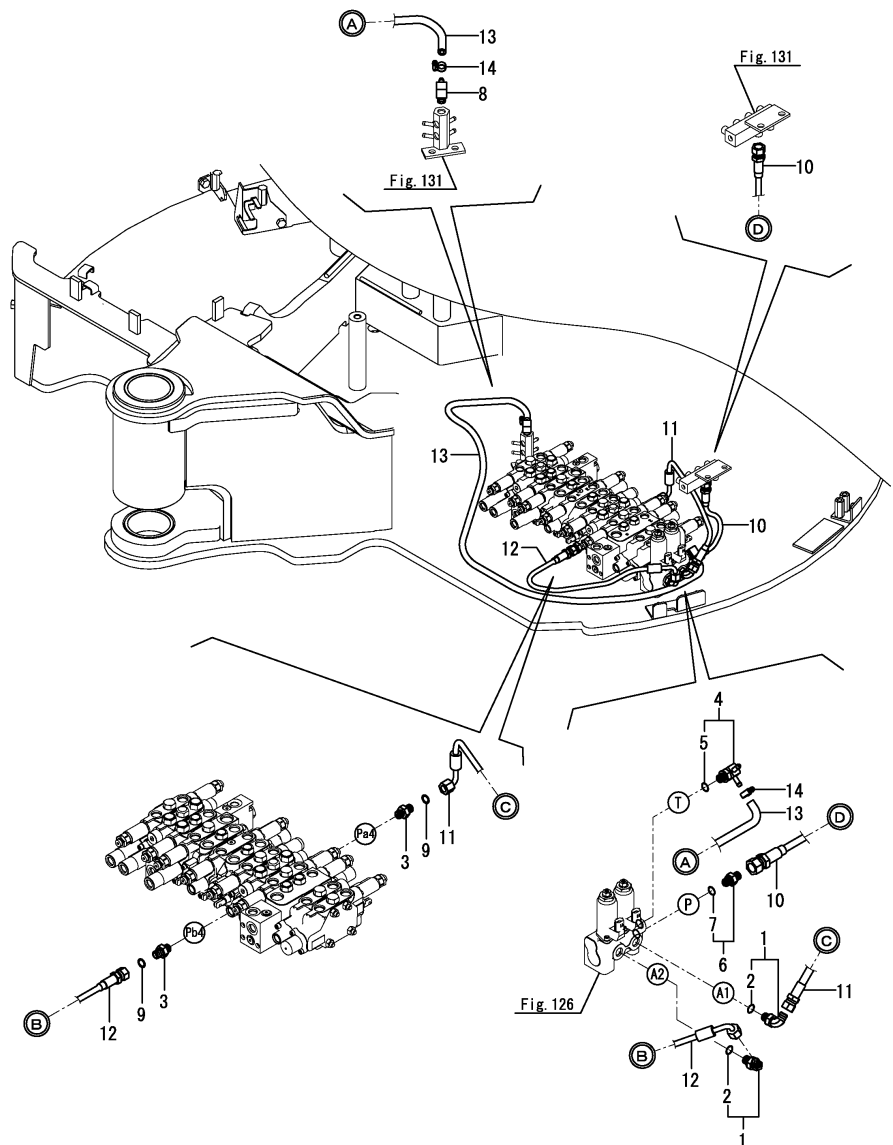
Remarks  
 \* Exclusive figure for angle blade specification.

Fig.238. (140B)P.T.O.(SOLENOID VALVE)(P.T.O.2 SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-76010	ELBOW, G1/4	2	2						
2	2	41851-000110	O-RING, P11.0 HNBR	2	2						
3	1	172123-76121	ADAPTER, M/M PF1/4	2	2						
4	1	172A79-76140	NIPPLE, TEE G1/4	1	1						
5	2	41851-000110	O-RING, P11.0 HNBR	1	1						
6	1	172B03-76180	CONNECTOR, G1/4	1	1						
7	2	41851-000110	O-RING, P11.0 HNBR	1	1						
8	1	172186-76390	NIPPLE, ELBOW 1/4	1	1						
9	1	41851-000110	O-RING, P11.0 HNBR	2	2						
10	1	172B03-79211	HOSE, H603BB029S	1	1						
11	1	172B03-79230	HOSE, F403BC041S	1	1						
12	1	172B03-79241	HOSE, F403BC050S	1	1						
13	1	172B04-79250	HOSE, G804YY155S	1	1						
14	1	23000-013000	CLAMP, 13	2	2						

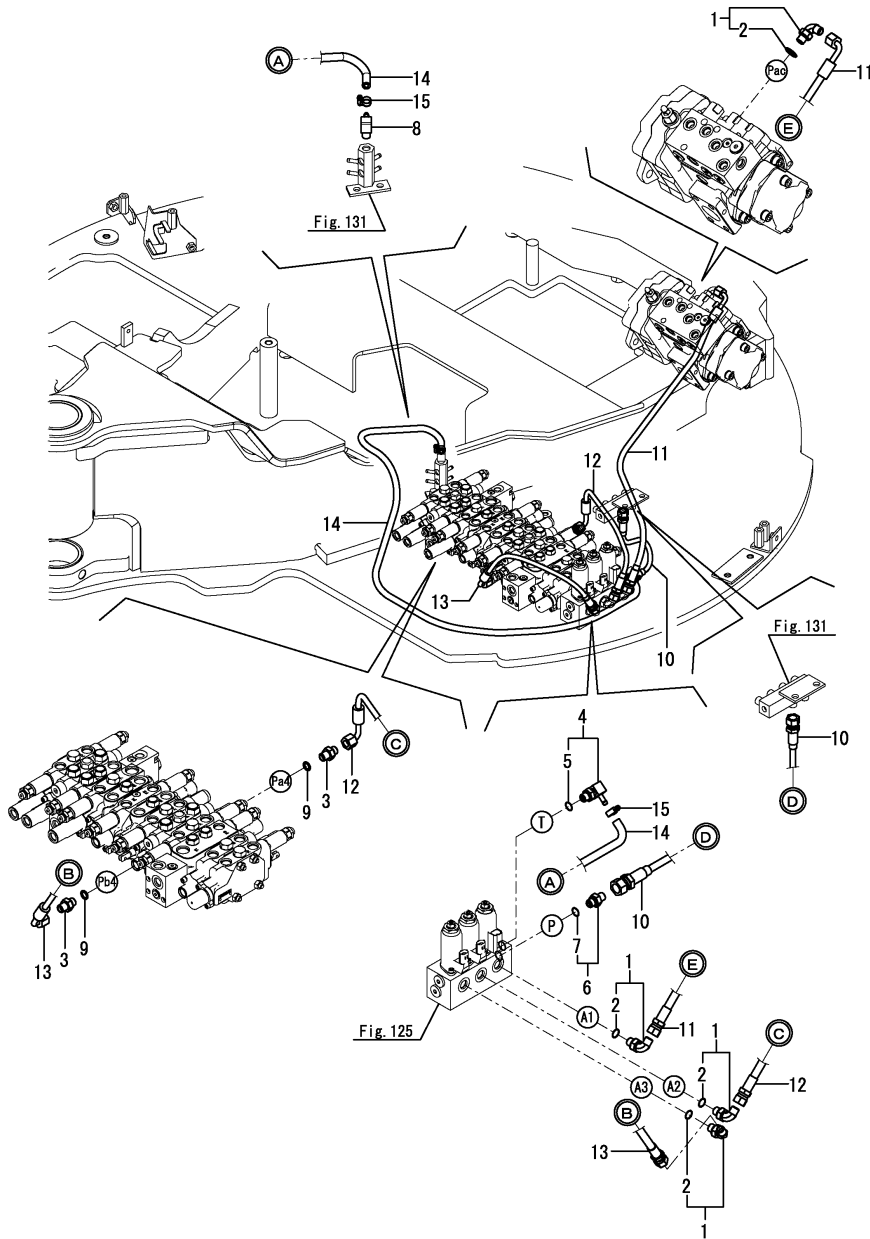


Remarks  
 \* P.T.O.2 kit is shown in Fig.244.  
 \* P.T.O.2 kit(QUICK COUPLER) is shown in Fig.245.

Fig.141. P.T.O.(SOLENOID VALVE & E.S.S.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-76010	ELBOW, G1/4		4						
2	2	41851-000110	O-RING, P11.0 HNBR		4						
3	1	172123-76121	ADAPTER, M/M PF1/4		2						
4	1	172458-76150	NIPPLE, ELBOW PF1/4		1						
5	2	24315-000110	O-RING, 1BP11.0		1						
6	1	172B03-76180	CONNECTOR, G1/4		1						
7	2	41851-000110	O-RING, P11.0 HNBR		1						
8	1	172186-76390	NIPPLE, ELBOW 1/4		1						
9	1	41851-000110	O-RING, P11.0 HNBR		2						
10	1	172B03-79211	HOSE, H603BB029S		1						
11	1	172B04-79220	HOSE, F403BC081S		1						
12	1	172B03-79230	HOSE, F403BC041S		1						
13	1	172B03-79240	HOSE, F403BC047S		1						
14	1	172B04-79250	HOSE, G804YY155S		1						
15	1	23000-013000	CLAMP, 13		2						

Remarks

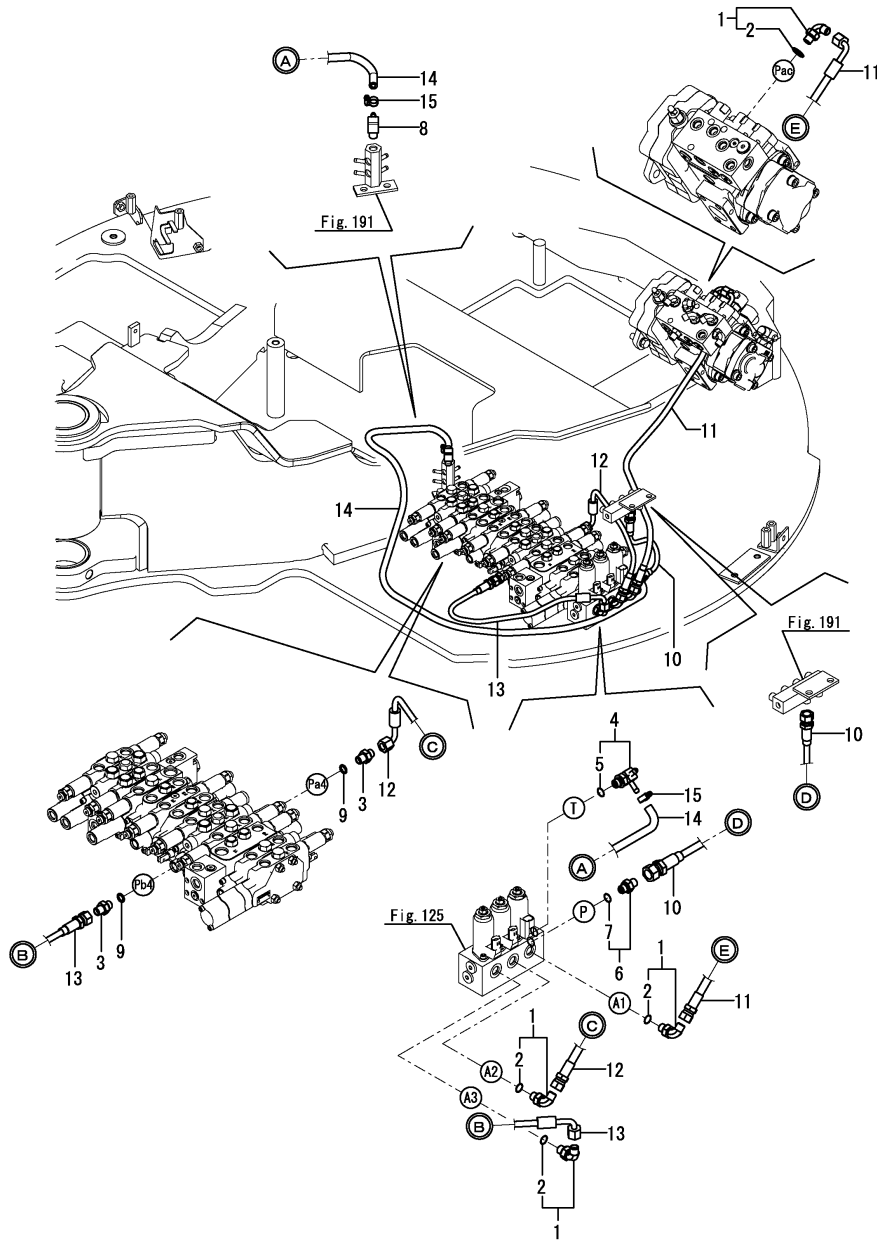
\* Not applied for angle blade specification.

Fig.195. (141A)P.T.O.(SOLENOID VALVE & E.S.S.)(ANGLE BLADE SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

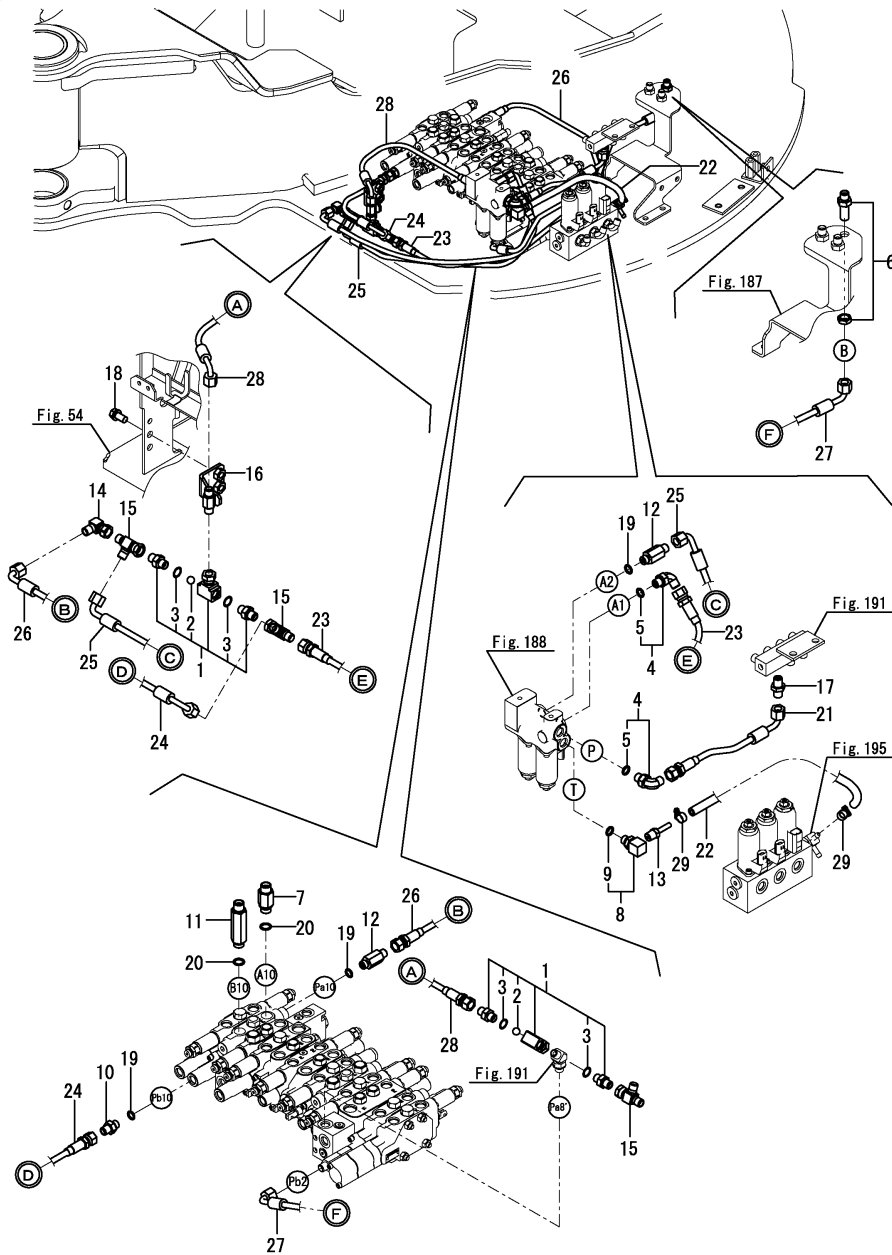
(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-76010	ELBOW, G1/4		4						
2	2	41851-000110	O-RING, P11.0 HNBR		4						
3	1	172123-76121	ADAPTER, M/M PF1/4		2						
4	1	172A79-76140	NIPPLE, TEE G1/4		1						
5	2	41851-000110	O-RING, P11.0 HNBR		1						
6	1	172B03-76180	CONNECTOR, G1/4		1						
7	2	41851-000110	O-RING, P11.0 HNBR		1						
8	1	172186-76390	NIPPLE, ELBOW 1/4		1						
9	1	41851-000110	O-RING, P11.0 HNBR		2						
10	1	172B03-79211	HOSE, H603BB029S		1						
11	1	172B04-79220	HOSE, F403BC081S		1						
12	1	172B03-79230	HOSE, F403BC041S		1						
13	1	172B03-79241	HOSE, F403BC050S		1						
14	1	172B04-79250	HOSE, G804YY155S		1						
15	1	23000-013000	CLAMP, 13		2						



Remarks  
 \* Exclusive figure for angle blade specification.

Fig.196. (141B)P.T.O.2(ANGLE BLADE)(ANGLE BLADE SPEC.)



(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

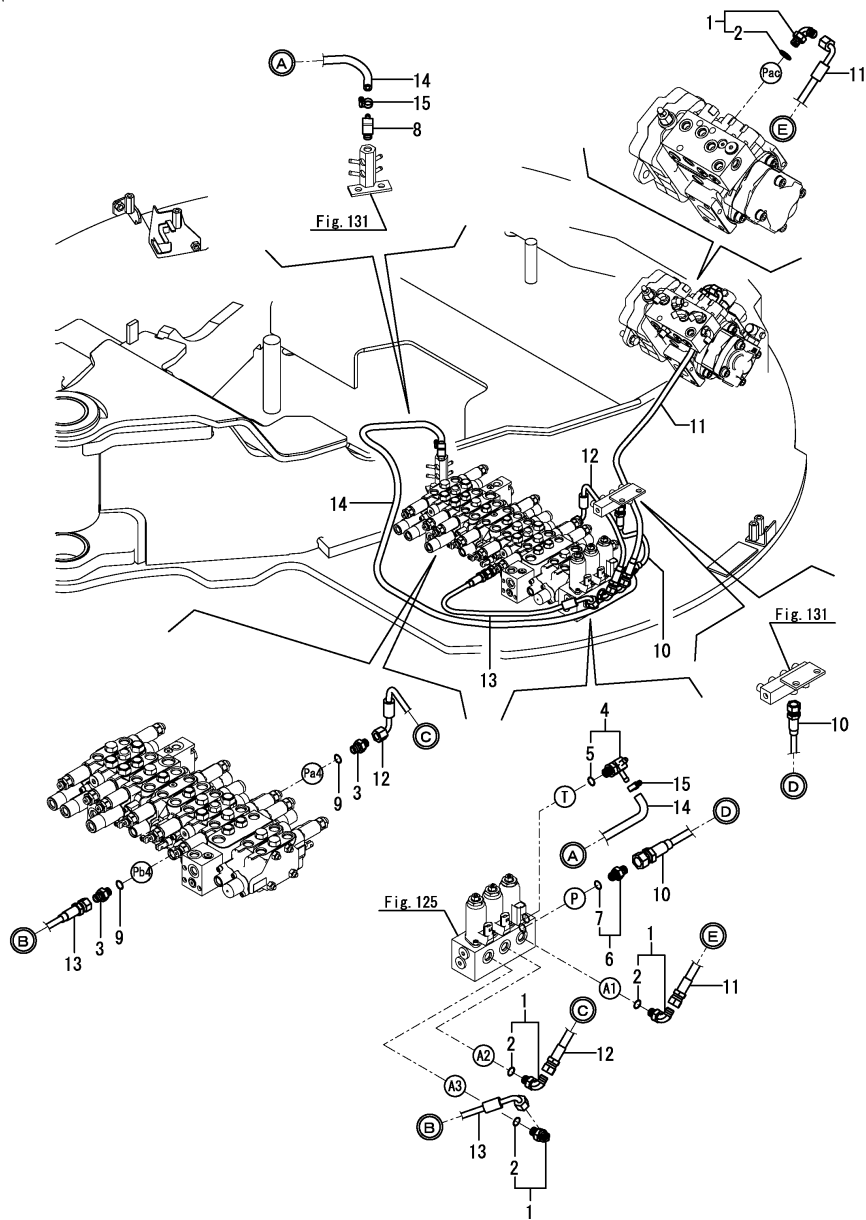
(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172A86-74500	VALVE, SHUTTLE	2	2						
2	2	24190-140001	BALL, STEEL 7/16	2	2						
3	2	41851-000110	O-RING, P11.0 HNBR	4	4						
4	1	172B03-76010	ELBOW, G1/4	2	2						
5	2	41851-000110	O-RING, P11.0 HNBR	2	2						
6	1	172151-76050	JOINT	1	1						
7	1	172B03-76070	CONNECTOR, G3/8X3/8	1	1						
7-1	1	172116-76381	ADAPTER, 64	1	1						N
		(A=*2014.09.) (B=*2014.09.)									
8	1	172137-76100	ELBOW, PT PF1/4	1	1						
9	2	24315-000110	O-RING, 1BP11.0	1	1						
10	1	172123-76121	ADAPTER, M/M PF1/4	1	1						
11	1	172162-76131	ADAPTER, M/M	1	1						
12	1	172183-76200	CONNECTOR, 1/4-1/4	2	2						
13	1	172141-76220	NIPPLE, 02	1	1						
14	1	172828-76330	CONNECTOR, 1/4X1/4	1	1						
15	1	172B03-76620	CONNECTOR, 3-G1/4	3	3						
16	1	172B03-76650	STAY ASSY, VALVE	1	1						
17	1	23391-020000	JOINT, RGI-1/4	1	1						
18	1	26013-100202	BOLT, M10X 20	2	2						
19	1	41851-000110	O-RING, P11.0 HNBR	3	3						
20	1	41851-000140	O-RING, P 14.0 HNBR	2	2						
21	1	172B03-79280	HOSE, F403BC026S	1	1						
22	1	172B03-79290	HOSE, G804YY034S	1	1						
23	1	172B03-79360	HOSE, F403BB042S	1	1						
23-1	1	172B03-78600	HOSE, F403BB042S	1	1						N
		(A=*2020.09) (B=*2020.09)									
24	1	172B03-79370	HOSE, F403BC028S	1	1						
25	1	172B03-79380	HOSE, F403CC062S	1	1						
26	1	172B03-79390	HOSE, F403BC137S	1	1						
27	1	172B03-79590	HOSE, F403CC065S	1	1						
28	1	172B05-79790	HOSE, F403BC043S	1	1						
29	1	23000-013000	CLAMP, 13	2	2						

Remarks

\* Exclusive figure for angle blade specification.

Fig.239. (141C)P.T.O.(SOLENOID VALVE & E.S.S.)(P.T.O.2 SPEC.)



(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-76010	ELBOW, G1/4		4						
2	2	41851-000110	O-RING, P11.0 HNBR		4						
3	1	172123-76121	ADAPTER, M/M PF1/4		2						
4	1	172A79-76140	NIPPLE, TEE G1/4		1						
5	2	41851-000110	O-RING, P11.0 HNBR		1						
6	1	172B03-76180	CONNECTOR, G1/4		1						
7	2	41851-000110	O-RING, P11.0 HNBR		1						
8	1	172186-76390	NIPPLE, ELBOW 1/4		1						
9	1	41851-000110	O-RING, P11.0 HNBR		2						
10	1	172B03-79211	HOSE, H603BB029S		1						
11	1	172B04-79221	HOSE, F403BC081S		1						
12	1	172B03-79230	HOSE, F403BC041S		1						
13	1	172B03-79241	HOSE, F403BC050S		1						
14	1	172B04-79250	HOSE, G804YY155S		1						
15	1	23000-013000	CLAMP, 13		2						

Remarks

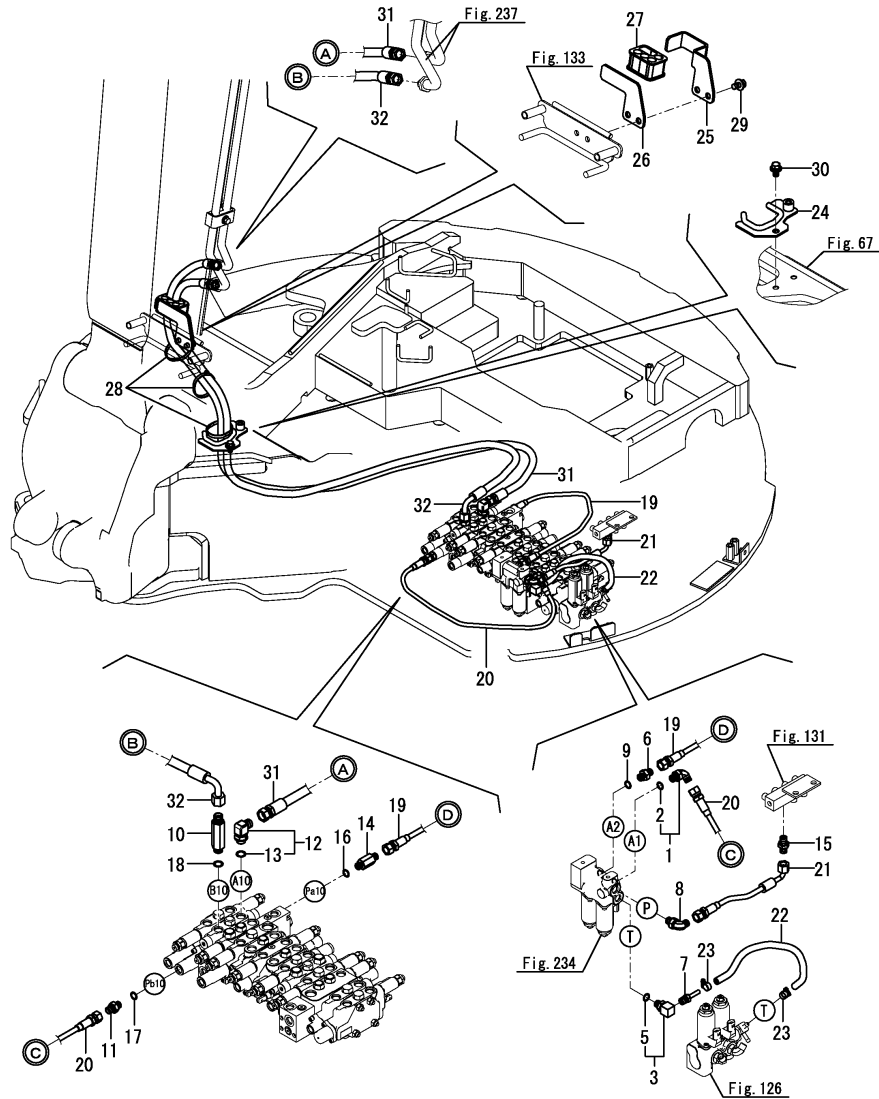
\* P.T.O.2 kit is shown in Fig.244.

\* P.T.O.2 kit(QUICK COUPLER) is shown in Fig.245.

Fig.240. (141D)P.T.O.2(SOLENOID VALVE)(P.T.O.2 SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



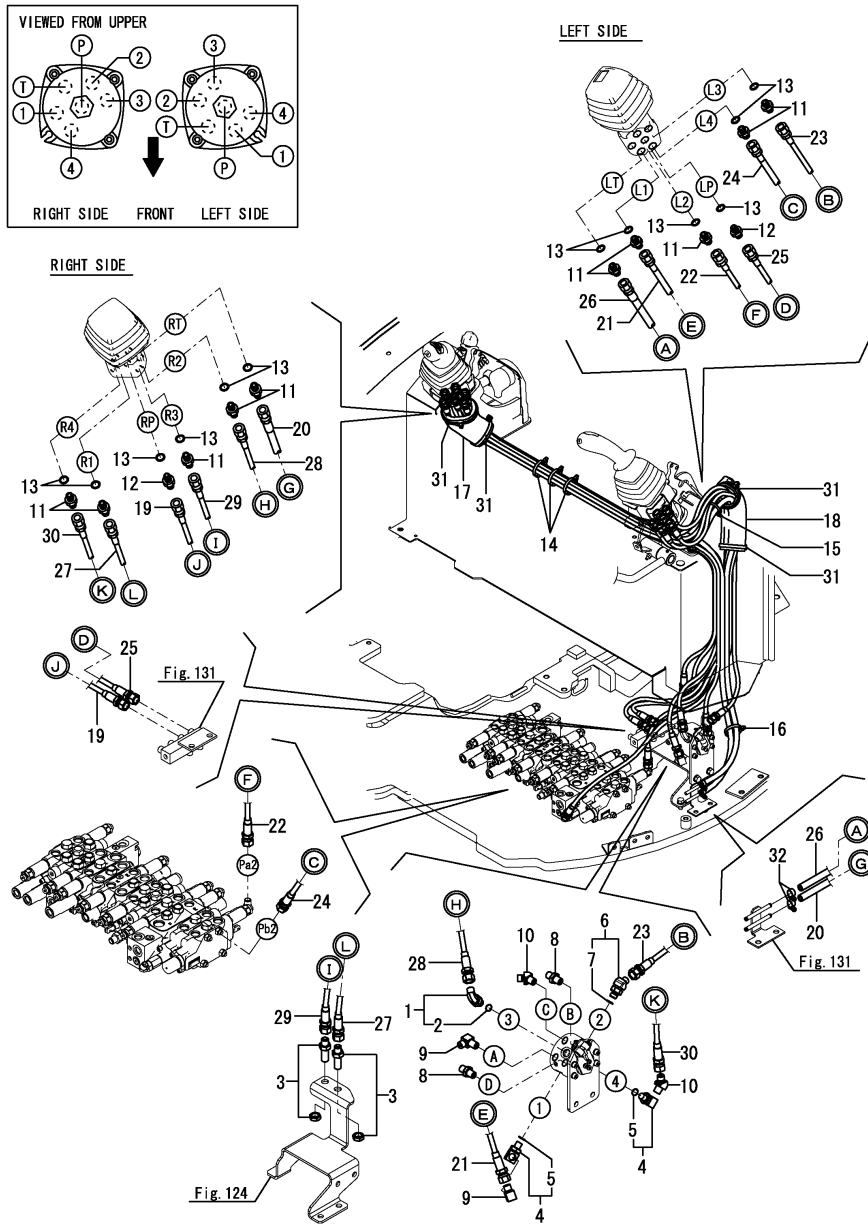
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-76010	ELBOW, G1/4	1	1						
2	2	41851-000110	O-RING, P11.0 HNBR	1	1						
3	1	172137-76100	ELBOW, PT PF1/4	1	1						
5	2	24315-000110	O-RING, 1BP11.0	1	1						
6	1	172123-76121	ADAPTER, M/M PF1/4	1	1						
7	1	172141-76220	NIPPLE, 02	1	1						
8	1	172B03-76240	ELBOW,90FILTER G1/4	1	1						
9	1	41851-000110	O-RING, P11.0 HNBR	1	1						
10	1	172730-75141	ADAPTER, M/M C	1	1						
11	1	172123-76121	ADAPTER, M/M PF1/4	1	1						
12	1	172142-76181	JOINT, 90-3/8	1	1						
13	2	24315-000140	O-RING, 1BP14.0	1	1						
14	1	172183-76200	CONNECTOR, 1/4-1/4	1	1						
15	1	23391-020000	JOINT, RGI-1/4	1	1						
16	1	41851-000110	O-RING, P11.0 HNBR	1	1						
17	1	41851-000110	O-RING, P11.0 HNBR	1	1						
18	1	41851-000140	O-RING, P 14.0 HNBR	1	1						
19	1	172845-78140	HOSE,F403BB076S	1	1						
20	1	172845-78150	HOSE,F403BB069S	1	1						
21	1	172B03-79280	HOSE, F403BC026S	1	1						
22	1	172B03-79290	HOSE, G804YY034S	1	1						
23	1	23000-013000	CLAMP, 13	2	2						
24	1	172B04-77700	GUIDE ASSY, Q-K	1	1						
25	1	172B04-79650	PLATE, CLAMP A	1	1						
25-1	1	172B04-79650-1	PLATE, CLAMP A	1	1						W
		(A=*2020.04) (B=*2020.04)									
26	1	172B04-79660	PLATE, CLAMP B	1	1						
26-1	1	172B04-79660-1	PLATE, CLAMP B	1	1						W
		(A=*2020.04) (B=*2020.04)									
27	1	172845-79690	RUBBER, CLAMP G	1	1						
28	1	172122-79890	CLAMP, HOSE 350	4	4						
29	1	26014-100202	BOLT, M10X 20	2	2						
30	1	26014-100202	BOLT, M10X 20	1	1						
31	1	172845-78100	HOSE,H106BB226K	1	1						
32	1	172845-78110	HOSE,H106BC189K	1	1						

Remarks

\* P.T.O.2 kit is shown in Fig.244.

\* P.T.O.2 kit(QUICK COUPLER) is shown in Fig.245.





(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

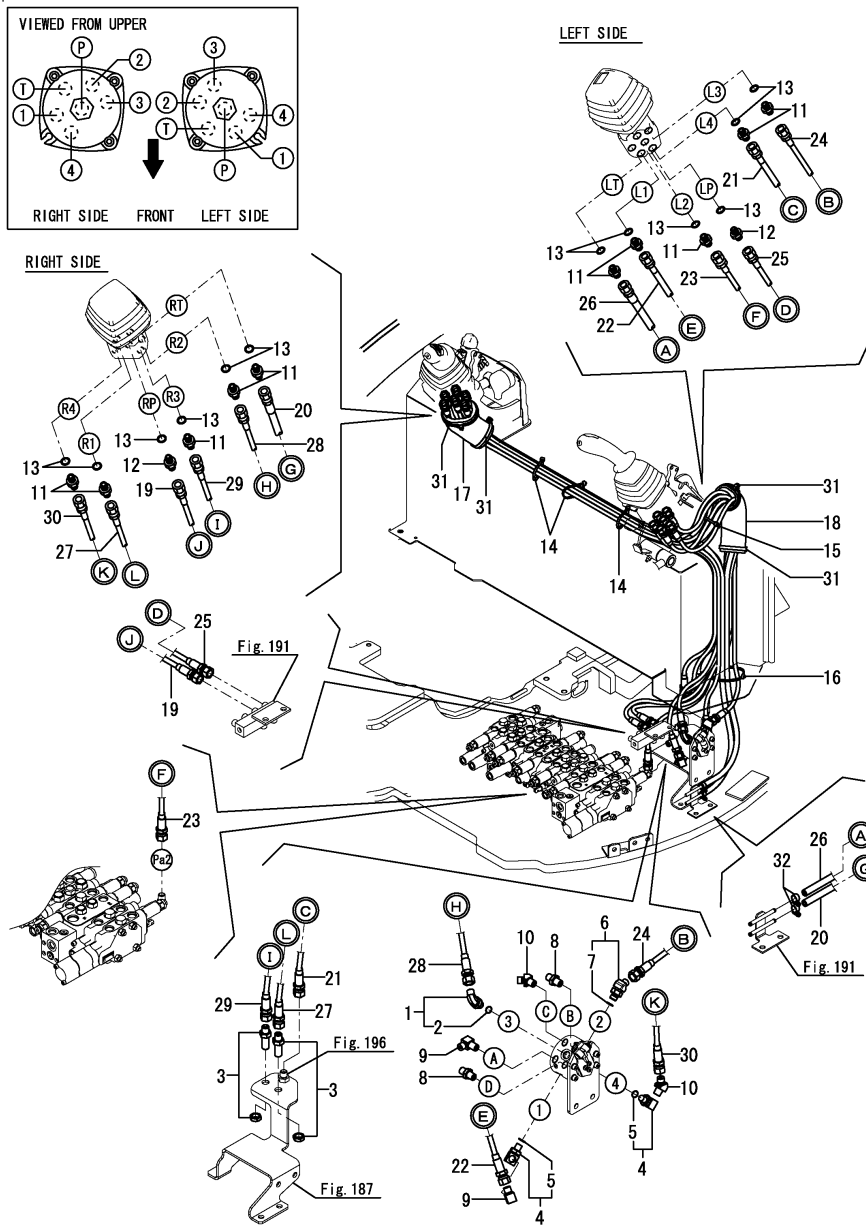
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-76010	ELBOW, G1/4	1	1						
2	2	41851-000110	O-RING, P11.0 HNBR	1	1						
3	1	172151-76050	JOINT	2	2						
4	1	172137-76100	ELBOW, PT PF1/4	2	2						
5	2	24315-000110	O-RING, 1BP11.0	2	2						
6	1	172173-76102	CONNECTOR ASSY	1	1						
7	2	41851-000110	O-RING, P11.0 HNBR	1	1						
8	1	23391-020000	JOINT, RGI-1/4	2	2						
9	1	23393-020000	JOINT, 90RGI-1/4	2	2						
10	1	23394-020000	JOINT, 45RGI-1/4	2	2						
11	1	172123-76121	ADAPTER, M/M PF1/4	10	10						
12	1	172455-76220	CONNECTOR, PF1/4	2	2						
13	1	41851-000110	O-RING, P11.0 HNBR	12	12						
14	1	172126-11510	BAND, BINDING 300	3	3						
15	1	172126-11510	BAND, BINDING 300	1	1						
16	1	172183-16560	CLIP, HOSE 400	1	1						
17	1	172458-63641	SPONGE, HOSE 120	1	1						
18	1	172458-78571	SPONGE, HOSE	1	1						
19	1	172B03-78910	HOSE, F403BB165S	1	1						
20	1	172B03-78920	HOSE, G804BY165S	1	1						
21	1	172B03-79610	HOSE, F403BB110S	1	1						
22	1	172B03-79620	HOSE, F403BB113S	1	1						
23	1	172B03-79630	HOSE, F403BB095S	1	1						
24	1	172B03-79640	HOSE, F403BB138S	1	1						
25	1	172B03-79650	HOSE, F403BB110S	1	1						
26	1	172B03-79660	HOSE, G804BY115S	1	1						
27	1	172B03-79670	HOSE, F403BB140S	1	1						
28	1	172B03-79680	HOSE, F403BB148S	1	1						
29	1	172B03-79690	HOSE, F403BB136S	1	1						
30	1	172B03-79700	HOSE, F403BB148S	1	1						
31	1	172122-79930	CLAMP, HOSE B	4	4						
32	1	23000-013000	CLAMP, 13	2	2						

Remarks  
 \* Not applied for angle blade specification.  
 \* Fitting(control valve) is shown in Fig.130 & 131.

Fig.197. (142A)CONTROL PIPING(1)(ANGLE BLADE SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



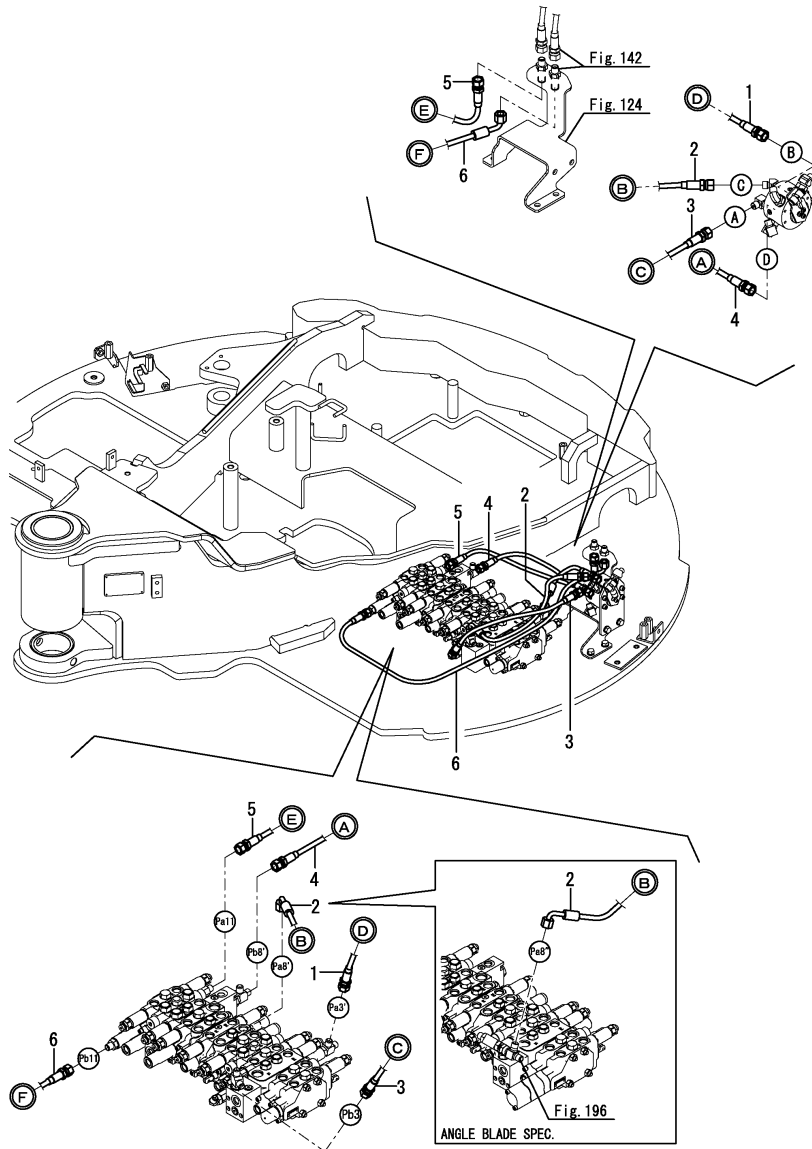
No.	Lev.	Parts No.	Description	(A)	(B)	(C)	(D)	(E)	(F)	Q'ty	I	R
1	1	172B03-76010	ELBOW, G1/4	1	1							
2	2	41851-000110	O-RING, P11.0 HNBR	1	1							
3	1	172151-76050	JOINT	2	2							
4	1	172137-76100	ELBOW, PT PF1/4	2	2							
5	2	24315-000110	O-RING, 1BP11.0	2	2							
6	1	172173-76102	CONNECTOR ASSY	1	1							
7	2	41851-000110	O-RING, P11.0 HNBR	1	1							
8	1	23391-020000	JOINT, RGI-1/4	2	2							
9	1	23393-020000	JOINT, 90RGI-1/4	2	2							
10	1	23394-020000	JOINT, 45RGI-1/4	2	2							
11	1	172123-76121	ADAPTER, M/M PF1/4	10	10							
12	1	172455-76220	CONNECTOR, PF1/4	2	2							
13	1	41851-000110	O-RING, P11.0 HNBR	12	12							
14	1	172126-11510	BAND, BINDING 300	3	3							
15	1	172126-11510	BAND, BINDING 300	1	1							
16	1	172183-16560	CLIP, HOSE 400	1	1							
17	1	172458-63641	SPONGE, HOSE 120	1	1							
18	1	172458-78571	SPONGE, HOSE	1	1							
19	1	172B03-78910	HOSE, F403BB165S	1	1							
20	1	172B03-78920	HOSE, G804BY165S	1	1							
21	1	172B03-79580	HOSE, F403BB083S	1	1							
22	1	172B03-79610	HOSE, F403BB110S	1	1							
23	1	172B03-79620	HOSE, F403BB113S	1	1							
24	1	172B03-79630	HOSE, F403BB095S	1	1							
25	1	172B03-79650	HOSE, F403BB110S	1	1							
26	1	172B03-79660	HOSE, G804BY115S	1	1							
27	1	172B03-79670	HOSE, F403BB140S	1	1							
28	1	172B03-79680	HOSE, F403BB148S	1	1							
29	1	172B03-79690	HOSE, F403BB136S	1	1							
30	1	172B03-79700	HOSE, F403BB148S	1	1							
31	1	172122-79930	CLAMP, HOSE B	4	4							
32	1	23000-013000	CLAMP, 13	2	2							

Remarks  
 \* Exclusive figure for angle blade specification.  
 \* Fitting(control valve) is shown in Fig.190 & 191.

Fig.143. CONTROL PIPING(2)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



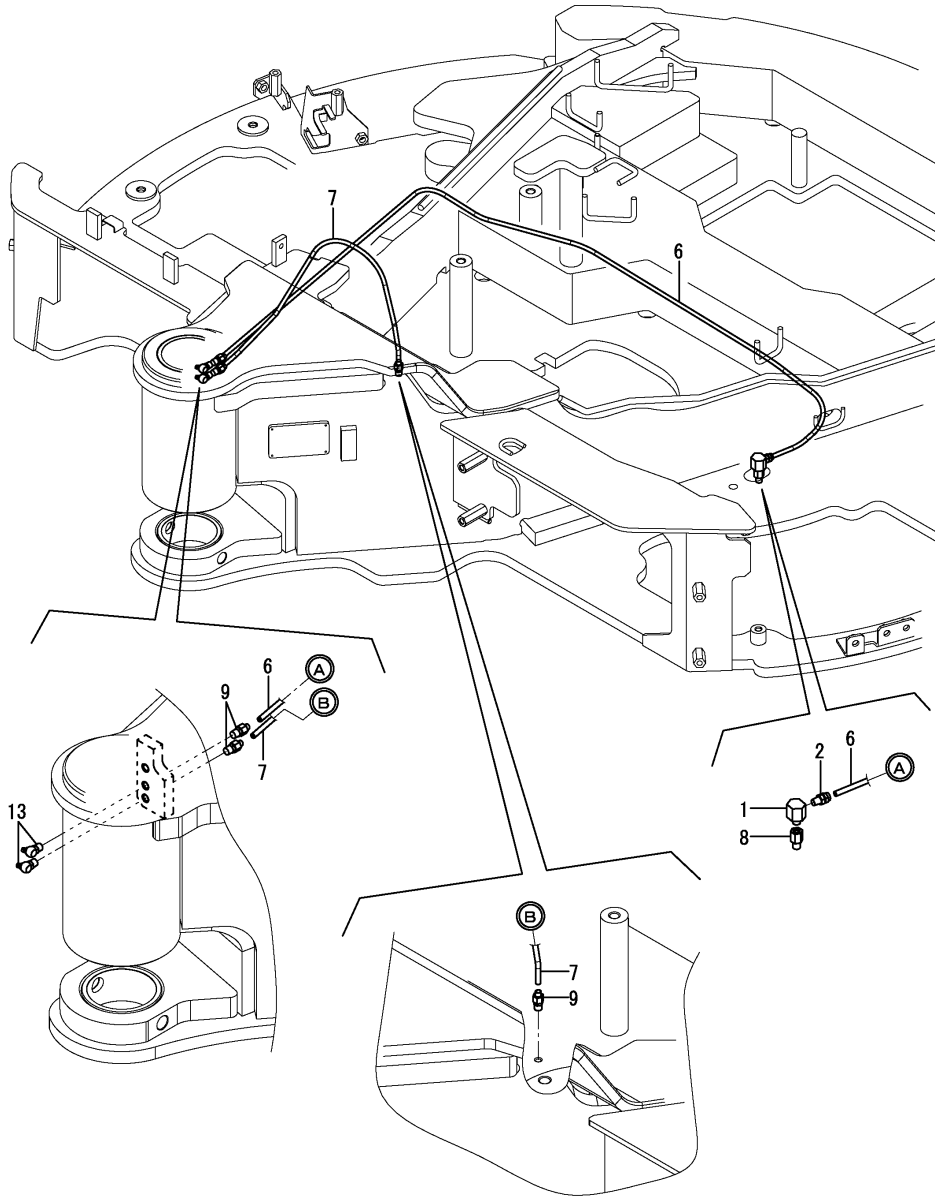
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-79510	HOSE, F403BC023	1	1						
2	1	172B03-79520	HOSE, F403BC045S	1	1						
3	1	172B03-79530	HOSE, F403BB047S	1	1						
3-1	1	172B03-79540 (A=*2020.09) (B=*2020.09)	HOSE, F403BB047S	1	1						N
4	1	172B03-79540	HOSE, F403BB047S	1	1						
5	1	172B03-79550	HOSE, F403BB050S	1	1						
6	1	172B03-79560	HOSE, F403BC111S	1	1						

Remarks

\* Standard blade specification : Fitting(control valve) is shown in Fig.130 & 131.

\* Angle blade specification : Fitting(control valve) is shown in Fig.190 & 191.

Fig.144. GREASING

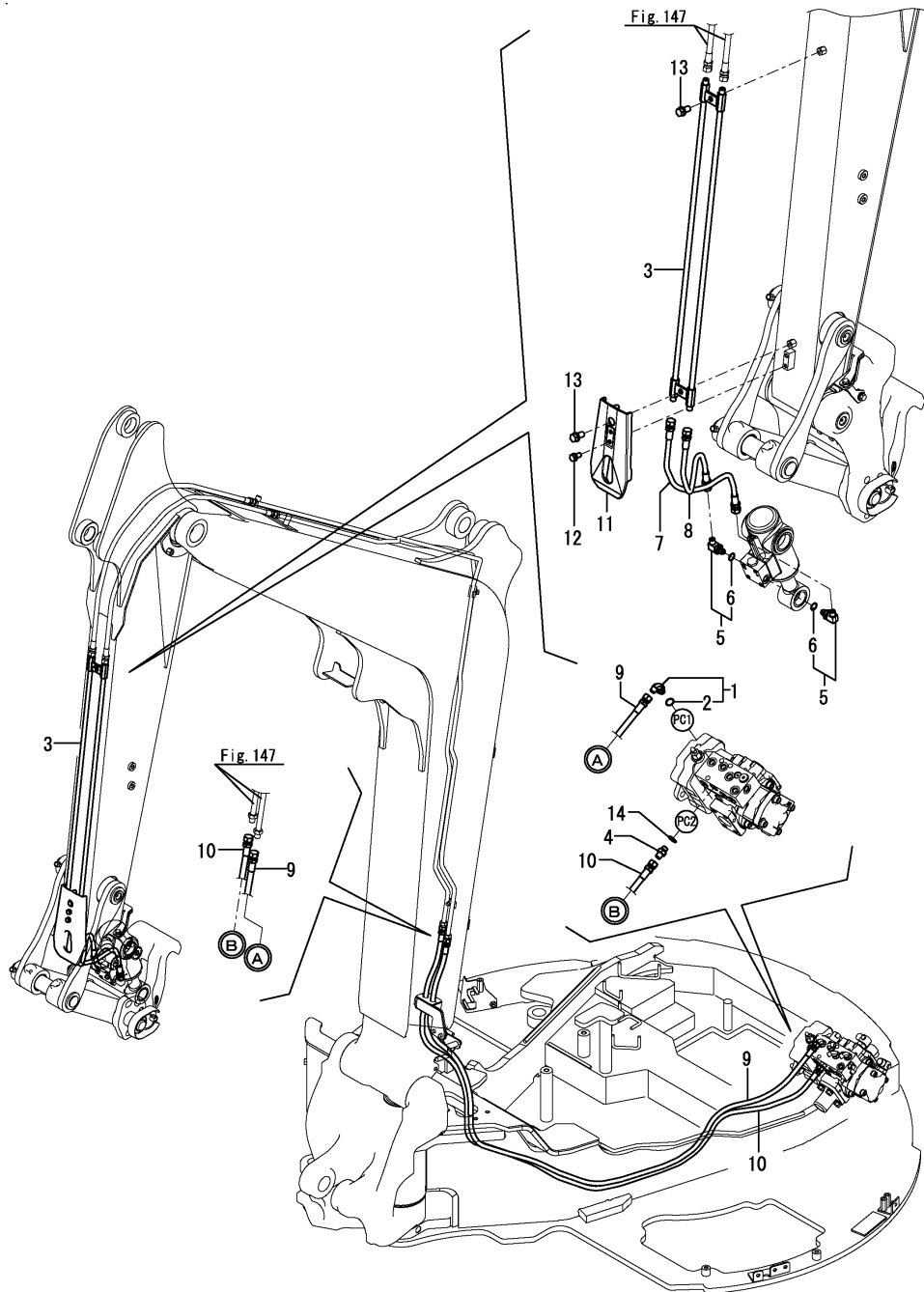


(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172112-77480	ELBOW, 90 1/8	1	1						
2	1	172A47-77820	JOINT, GREASE	1	1						
6	1	172B04-77800	HOSE, P602YY150	1	1						
7	1	172B04-77810	HOSE, P602YY061	1	1						
8	1	172312-77820	FITTING, GREASE	1	1						
9	1	172A47-77820	JOINT, GREASE	3	3						
13	1	24761-040000	NIPPLE, GREASE B	2	2						

Fig.146. QUICK COUPLER(HYD. OIL PIPING)(1)

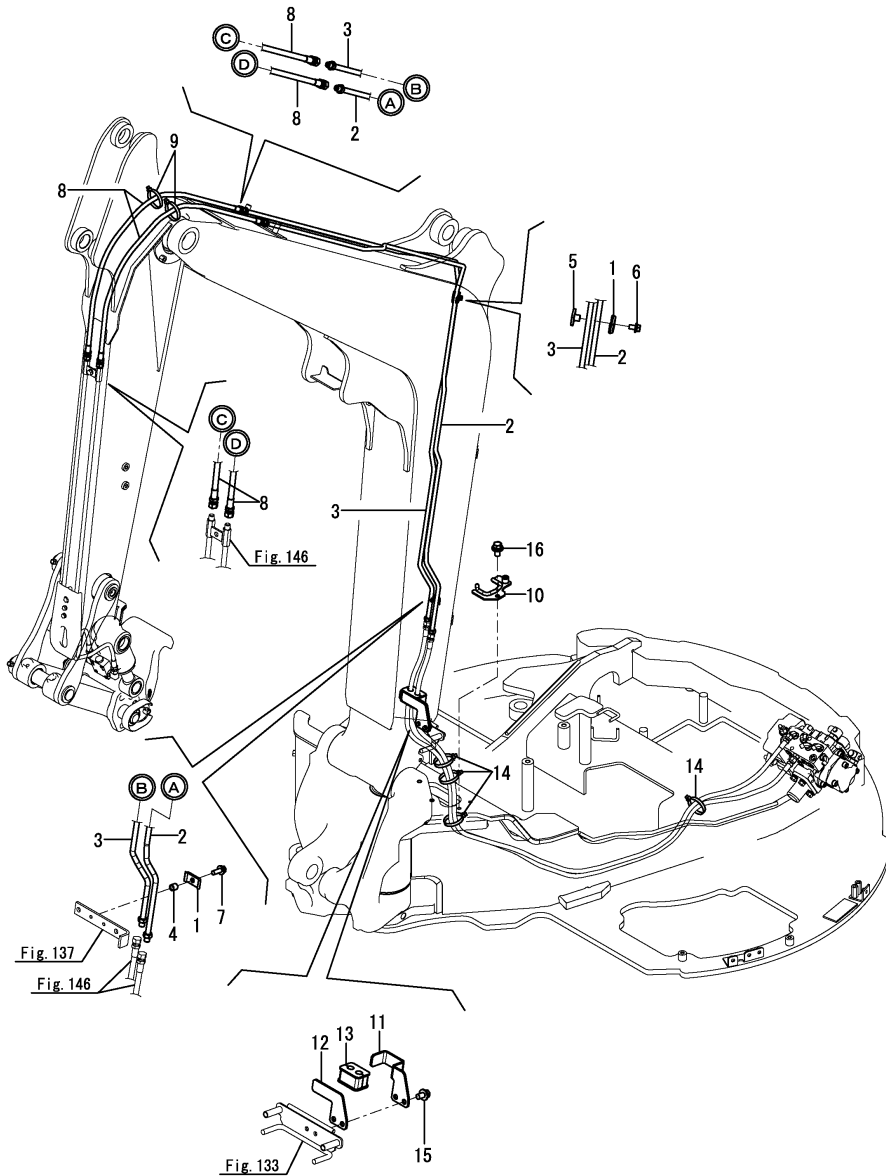


(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-76010	ELBOW, G1/4	1	1						
2	2	41851-000110	O-RING, P11.0 HNBR	1	1						
3	1	172960-76100-Y	TUBE, HITCH	1	1						
3-1	1	172960-76100-4	TUBE, HITCH	1	1						W
		(A=*2020.04) (B=*2020.04)									
4	1	172123-76121	ADAPTER, M/M PF1/4	1	1						
5	1	172958-76130	ELBOW, PF-1/4-PF1/4	2	2						
6	2	24315-000110	O-RING, 1BP11.0	2	2						
7	1	172958-78120	HOSE, G604BB048W	1	1						
8	1	172958-78160	HOSE, G604BB049W	1	1						
9	1	172B04-79011	HOSE, H604BB261K	1	1						
10	1	172B04-79021	HOSE, H604BB268K	1	1						
11	1	172960-81953-Y	COVER ASSY	1	1						
11-1	1	172Q04-81950-Y	COVER,ARM	1	1						N
		(A=M6F301) (B=M6F301)									
11-2	1	172Q04-81950-3	COVER,ARM	1	1						W
		(A=*2020.04) (B=*2020.04)									
12	1	26013-080162	BOLT, M8X 16	2	2						
13	1	26013-100202	BOLT, M10X 20	2	2						
14	1	41851-000110	O-RING, P11.0 HNBR	1	1						

Fig.147. QUICK COUPLER(HYD. OIL PIPING)(2)



(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172110-76170	PLATE	2	2						
1-1	1	172110-76170-N	PLATE	2	2						W
		(A=*2020.04)	(B=*2020.04)								
2	1	172B05-76550	TUBE ASSY, L QH	1	1						
2-1	1	172B05-76550-1	TUBE ASSY, L QH	1	1						W
		(A=*2020.04)	(B=*2020.04)								
3	1	172B05-76570	TUBE ASSY, R QH	1	1						
3-1	1	172B05-76570-1	TUBE ASSY, R QH	1	1						W
		(A=*2020.04)	(B=*2020.04)								
4	1	172137-76580	COLLAR, 9X11	1	1						
5	1	172B04-77400	CLAMP ASSY, TUBE	1	1						
6	1	26014-080162	BOLT, M8X 16	1	1						
7	1	26014-080252	BOLT, M8X 25	1	1						
8	1	172B05-79030	HOSE, H604BB122K	2	2						
9	1	172122-79930	CLAMP, HOSE B	2	2						
9-1	1	172122-79890	CLAMP, HOSE 350	2	2						N
		(A=M60554)	(B=M60554)								
10	1	172B04-77700	GUIDE ASSY, Q-K	1	1						1
11	1	172B04-79650	PLATE, CLAMP A	1	1						1
11-1	1	172B04-79650-1	PLATE, CLAMP A	1	1						W 1
		(A=*2020.04)	(B=*2020.04)								
12	1	172B04-79660	PLATE, CLAMP B	1	1						1
12-1	1	172B04-79660-1	PLATE, CLAMP B	1	1						W 1
		(A=*2020.04)	(B=*2020.04)								
13	1	172B04-79680	RUBBER, CLAMP Q	1	1						1
14	1	172122-79890	CLAMP, HOSE 350	4	4						1
15	1	26014-100202	BOLT, M10X 20	2	2						1
16	1	26014-100202	BOLT, M10X 20	1	1						1

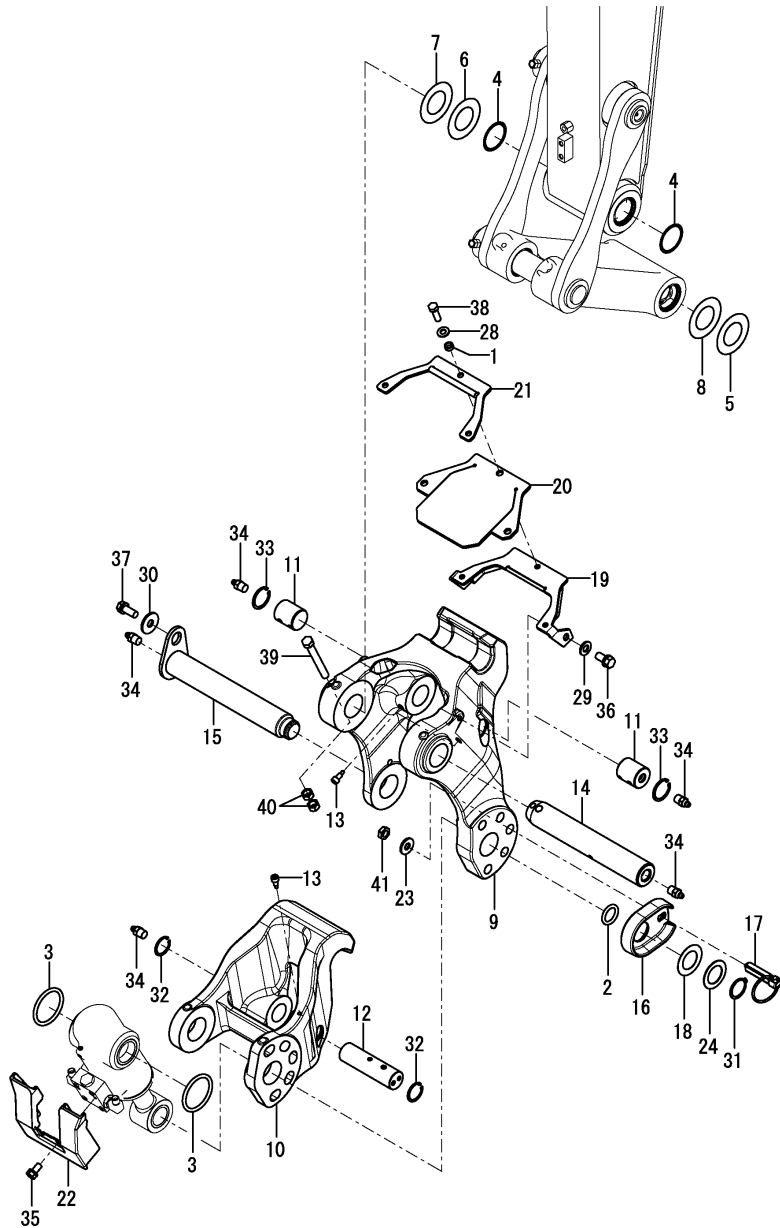
Remarks

(1)Not applied for P.T.O.2 specification.

Fig.148. QUICK COUPLER(BODY)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

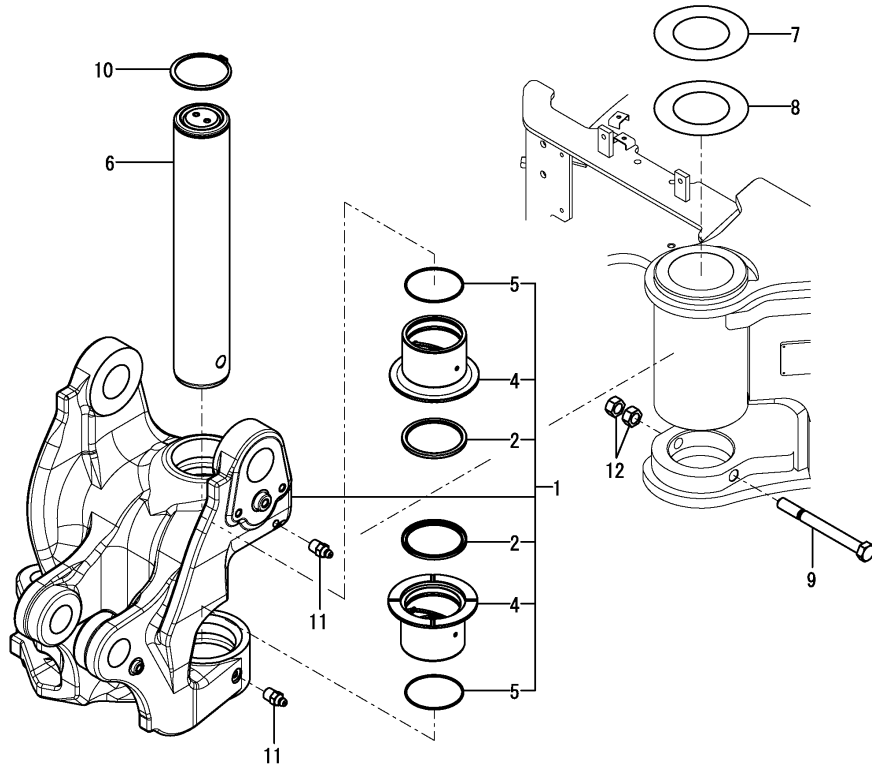


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172958-17121	COLLAR, 9X4	3	3						
2	1	172124-46200	O-RING, 27.6X5.7	1	1						
3	1	172171-81270	O-RING, 61X6.0	2	2						
4	1	172125-81280	O-RING, 81-8	2	2						
5	1	172165-82550	SHIM, 45X80X0.5	1	1						
6	1	172165-82550	SHIM, 45X80X0.5	1	1						
7	1	172165-82560	SHIM, 45X80X1.2	1	1						
8	1	172165-82560	SHIM, 45X80X1.2	1	1						
9	1	172960-83102-Y	BRACKET, A	1	1						
9-1	1	172960-83102-3	BRACKET, A	1	1						W
		(A=*2020.04) (B=*2020.04)									
10	1	172960-83113-Y	BRACKET, B	1	1						
10-1	1	172960-83113-3	BRACKET, B	1	1						W
		(A=*2020.04) (B=*2020.04)									
11	1	172960-83121	PIN, 40X45.5	2	2						
12	1	172960-83131	PIN, 35X166	1	1						
13	1	172958-83140	BOLT, HEX SOCKET	3	3						
14	1	172960-83141	PIN, 45X261	1	1						
15	1	172960-83152	PIN ASSY, 45X299	1	1						
16	1	172958-83171-Y	PLATE, LOCK	1	1						
16-1	1	172958-83171-N	PLATE, LOCK	1	1						W
		(A=*2020.04) (B=*2020.04)									
17	1	172960-83192	PIN ASSY, LOCK	1	1						
18	1	172960-83210	COLLAR, 35.5X55X1.6	1	1						
19	1	172960-83252-Y	GUARD ASSY	1	1						
19-1	1	172960-83252-4	GUARD ASSY	1	1						W
		(A=*2020.04) (B=*2020.04)									
20	1	172960-83282	PLATE, RUBBER	1	1						
21	1	172960-83292-Y	PLATE ASSY	1	1						
21-1	1	172960-83292-4	PLATE ASSY	1	1						W
		(A=*2020.04) (B=*2020.04)									
22	1	172960-83312-Y	COVER ASSY	1	1						
22-1	1	172960-83312-4	COVER ASSY	1	1						W
		(A=*2020.04) (B=*2020.04)									
23	1	172958-83330	WASHER, 6.4X15.5X1.5	1	1						
24	1	172141-84601	SHIM ASSY, 35	1	1						
28	1	22137-080000	WASHER, 8	3	3						
29	1	22137-100000	WASHER, 10	2	2						
30	1	22157-120000	WASHER, 12	1	1						
31	1	22242-000350	RING, 35	1	1						
32	1	22252-000350	RING, 35	2	2						
33	1	22252-000400	RING, 40	2	2						
34	1	24761-020000	NIPPLE, GREASE PT1/8	5	5						
35	1	26013-080162	BOLT, M8X 16	2	2						
36	1	26013-100202	BOLT, M10X 20	2	2						
37	1	26013-120302	BOLT, M12X 30	1	1						
38	1	26116-080252	BOLT, M8X 25 PLATED	3	3						
39	1	26116-100802	BOLT, M10X 80 PLATED	1	1						
40	1	26716-100002	NUT, M10	2	2						
41	1	26756-060002	NUT, LOCK M6	1	1						

Fig.149. BOOM BRACKET

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

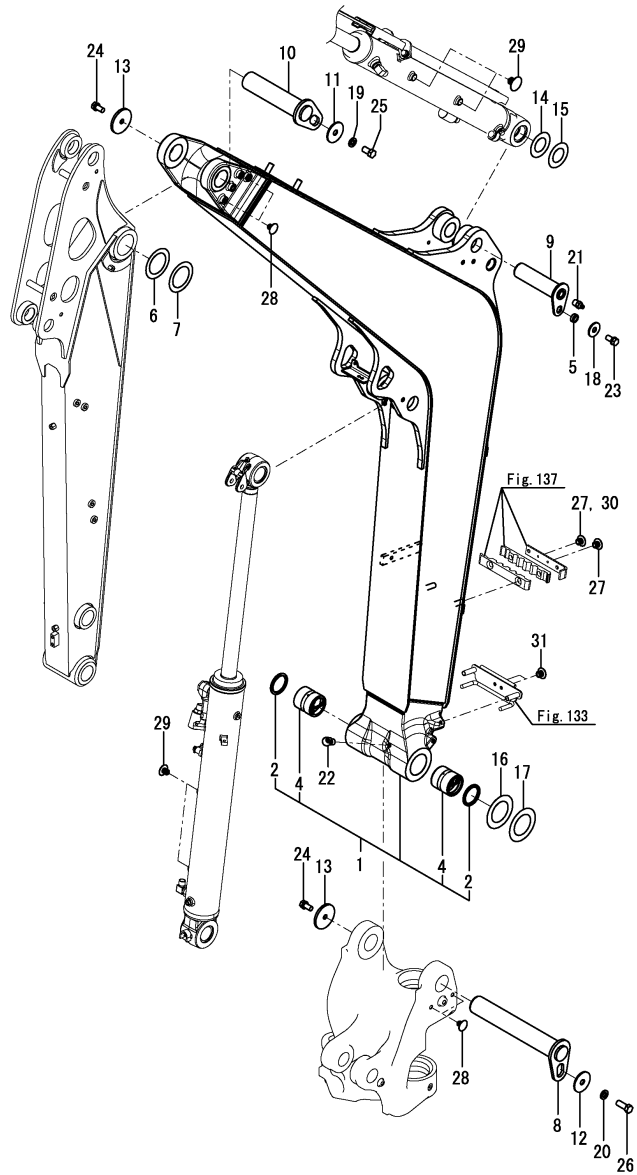
(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-82300	BRACKET ASSY, BOOM	1	1						
1-1	1	172B04-82300-1	BRACKET ASSY, BOOM	1	1						W
		(A=*2020.04)	(B=*2020.04)								
2	2	172455-81380	SEAL, DUST 90X105X6	2	2						
4	2	172B04-82320	BUSH, 105X90	2	2						
5	2	24321-000900	O-RING, 1AG90.0	2	2						
6	1	172B04-82350	PIN ASSY, 90X507	1	1						
7	1	172B04-82380	SHIM, 90X150X0.5	1	1						
8	1	172B04-82390	SHIM, 90X150X0.8	1	1						
9	1	172455-83480	BOLT, 18X190	1	1						
10	1	22242-000900	RING, 90	1	1						
11	1	24761-020000	NIPPLE, GREASE PT1/8	2	2						
12	1	26716-180002	NUT, M18	2	2						



Fig.150. BOOM



(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B05-81100	BOOM ASSY	1	1						1
1-1	1	172B05-81100-1	BOOM ASSY	1	1						1
		(A=*2020.04) (B=*2020.04)									
2	2	172020-10620	SEAL, DUST 60X75X5	2	2						
4	2	172460-81400	BUSH, 60X75	2	2						
4A	1	172437-03461	LABEL, BOOM	2	2						2
5	1	172164-81670	SPACER	1	1						
6	1	172175-81700	SHIM, 60X110X0.8	1	1						
7	1	172175-81710	SHIM, 60X110X0.5	1	1						
8	1	172B04-81800	PIN ASSY, 60X385	1	1						
9	1	172B04-81840	PIN ASSY, 50X189	1	1						
10	1	172A47-81921	PIN ASSY, 60X255	1	1						
11	1	172187-81970	WASHER, 15X58X3.2	1	1						
12	1	172187-81970	WASHER, 15X58X3.2	1	1						
13	1	172147-82140	WASHER, 13X70X6	2	2						
14	1	172165-82520	SHIM, 50X90X0.5	1	1						
15	1	172165-82530	SHIM, 50X90X1.2	1	1						
16	1	172162-83560	SHIM, 60X120X0.5	1	1						
17	1	172162-83570	SHIM, 60X120X1.2	1	1						
18	1	22157-120000	WASHER, 12	1	1						
19	1	22217-140000	WASHER, SPRING 14	1	1						
20	1	22217-140000	WASHER, SPRING 14	1	1						
21	1	24761-020000	NIPPLE, GREASE PT1/8	1	1						
22	1	24761-040000	NIPPLE, GREASE B	1	1						
23	1	26013-120252	BOLT, M12X 25	1	1						
24	1	26013-120252	BOLT, M12X 25	2	2						
25	1	26116-140252	BOLT, M14X 25 PLATED	1	1						
26	1	26116-140352	BOLT, M14X 35 PLATED	1	1						
27	1	172444-17660	CLIP, TREE 8	2	2						
27-1	1	172B11-76900	CLIP, TREE 8	1	1						N
		(A=M6F287) (B=M6F287)									
28	1	172176-68210	CLIP, TREE D25XL15	4	4						
29	1	172183-81160	CLIP, TREE 9.5	4	4						
30	1	172444-17660	CLIP, TREE 8	1	1						3
30-1	1	172B11-76900	CLIP, TREE 8	2	2						N 3
		(A=M6F287) (B=M6F287)									
31	1	172183-81160	CLIP, TREE 9.5	2	2						4

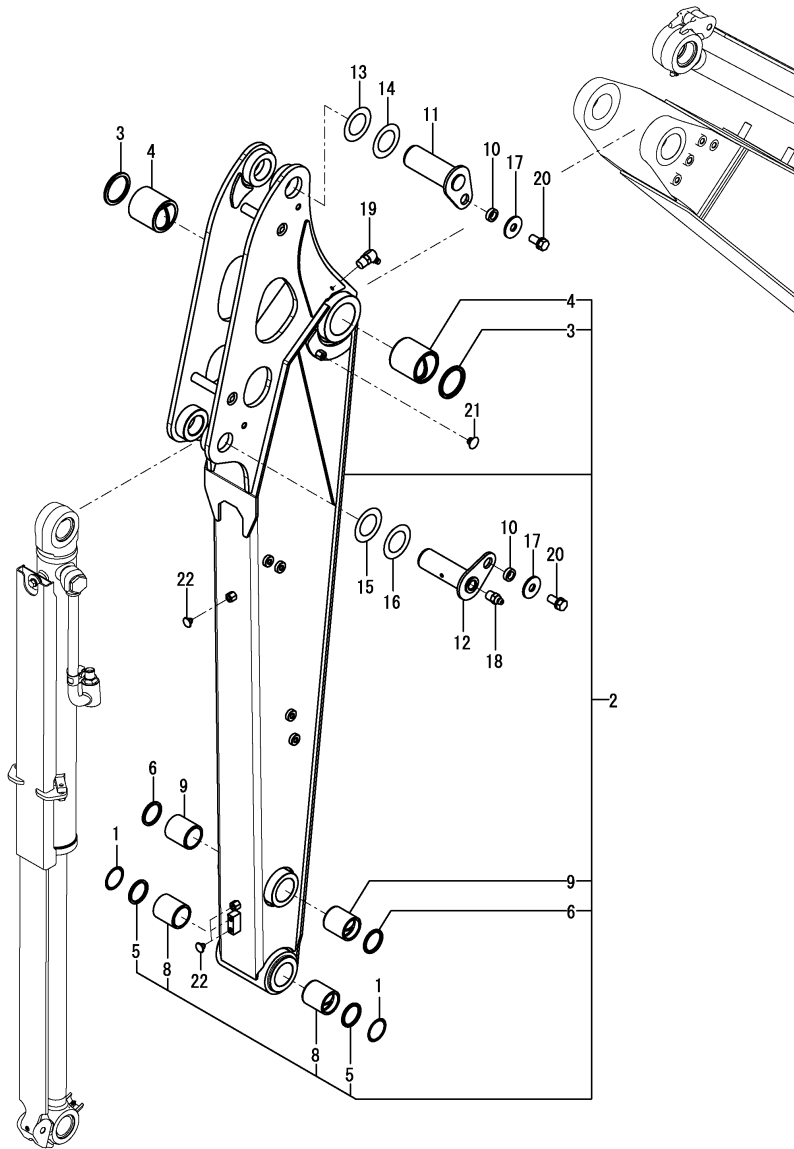
Remarks

- (1) Attach the No.4A label to this part.
- (2) Label is not illustrated.
- (3) Not applied for quick coupler specification.
- (4) Not applied for P.T.O.2 specification.

Fig.151. ARM

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172125-81280	O-RING, 81-8	2	2						
2	1	172B05-81500	ARM ASSY, 1650	1	1						1
2-1	1	172B05-81500-1	ARM ASSY, 1650	1	1						1
(A=*2020.04) (B=*2020.04)											
3	2	172020-10620	SEAL, DUST 60X75X5	2	2						
4	2	172445-81360	BUSH, 60X75	2	2						
5	2	172168-81410	SEAL, DUST 45X55X4	2	2						
6	2	172168-81410	SEAL, DUST 45X55X4	2	2						
8	2	172112-83500	BUSH, 45X55X60 A	2	2						
9	2	172112-83500	BUSH, 45X55X60 A	2	2						
9A	1	172472-03261	LABEL, FINGER	1	1						2
9B	1	172472-03330	LABEL, LOCK PIN	1	1						2
10	1	172164-81670	SPACER	2	2						
11	1	172B04-81870	PIN ASSY, 50X135	1	1						
12	1	172B04-81920	PIN ASSY, 45X135	1	1						
13	1	172165-82520	SHIM, 50X90X0.5	1	1						
14	1	172165-82530	SHIM, 50X90X1.2	1	1						
15	1	172165-82550	SHIM, 45X80X0.5	1	1						
16	1	172165-82560	SHIM, 45X80X1.2	1	1						
17	1	22157-120000	WASHER, 12	2	2						
18	1	24761-020000	NIPPLE, GREASE PT1/8	1	1						
19	1	24761-040000	NIPPLE, GREASE B	1	1						
20	1	26013-120252	BOLT, M12X 25	2	2						
21	1	172183-81160	CLIP, TREE 9.5	1	1						
22	1	172444-17660	CLIP, TREE 8	4	4						3

Remarks

(1)Attach the No.9A & 9B label to this part.

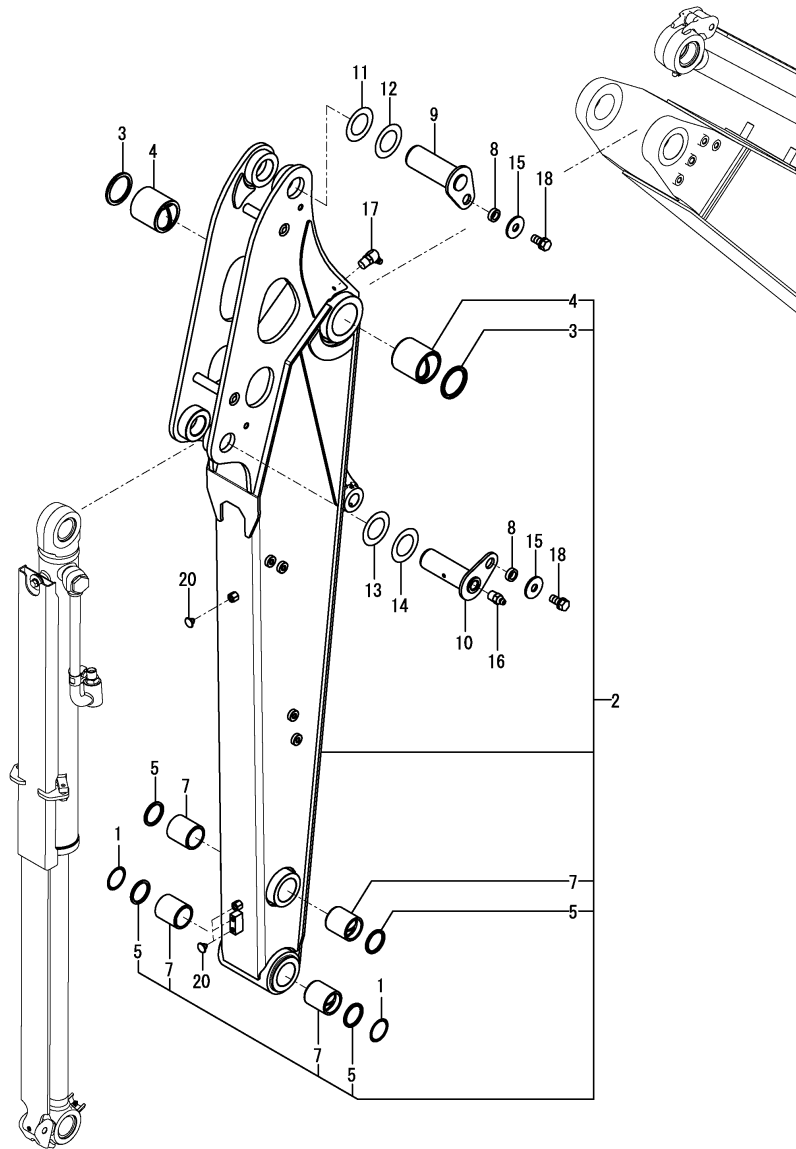
(2)Label is not illustrated.

(3)Not applied for quick coupler specification.

Fig.224. (151A)ARM(THUMB BRACKET SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172125-81280	O-RING, 81-8	2	2						
2	1	172B05-81470	ARM ASSY, 1650 THUMB	1	1						1
2-1	1	172B05-81470-1	ARM ASSY, 1650 THUMB	1	1						W 1
		(A=*2020.04)	(B=*2020.04)								
3	2	172020-10620	SEAL, DUST 60X75X5	2	2						
4	2	172445-81360	BUSH, 60X75	2	2						
5	2	172168-81410	SEAL, DUST 45X55X4	4	4						
7	2	172112-83500	BUSH, 45X55X60 A	4	4						
7A	1	172472-03261	LABEL, FINGER	1	1						2
7B	1	172472-03330	LABEL, LOCK PIN	1	1						2
8	1	172164-81670	SPACER	2	2						
9	1	172B04-81870	PIN ASSY, 50X135	1	1						
10	1	172B04-81920	PIN ASSY, 45X135	1	1						
11	1	172165-82520	SHIM, 50X90X0.5	1	1						
12	1	172165-82530	SHIM, 50X90X1.2	1	1						
13	1	172165-82550	SHIM, 45X80X0.5	1	1						
14	1	172165-82560	SHIM, 45X80X1.2	1	1						
15	1	22157-120000	WASHER, 12	2	2						
16	1	24761-020000	NIPPLE, GREASE PT1/8	1	1						
17	1	24761-040000	NIPPLE, GREASE B	1	1						
18	1	26013-120252	BOLT, M12X 25	2	2						
20	1	172444-17660	CLIP, TREE 8	4	4						3

Remarks

(1) Attach the No.7A & 7B label to this part.

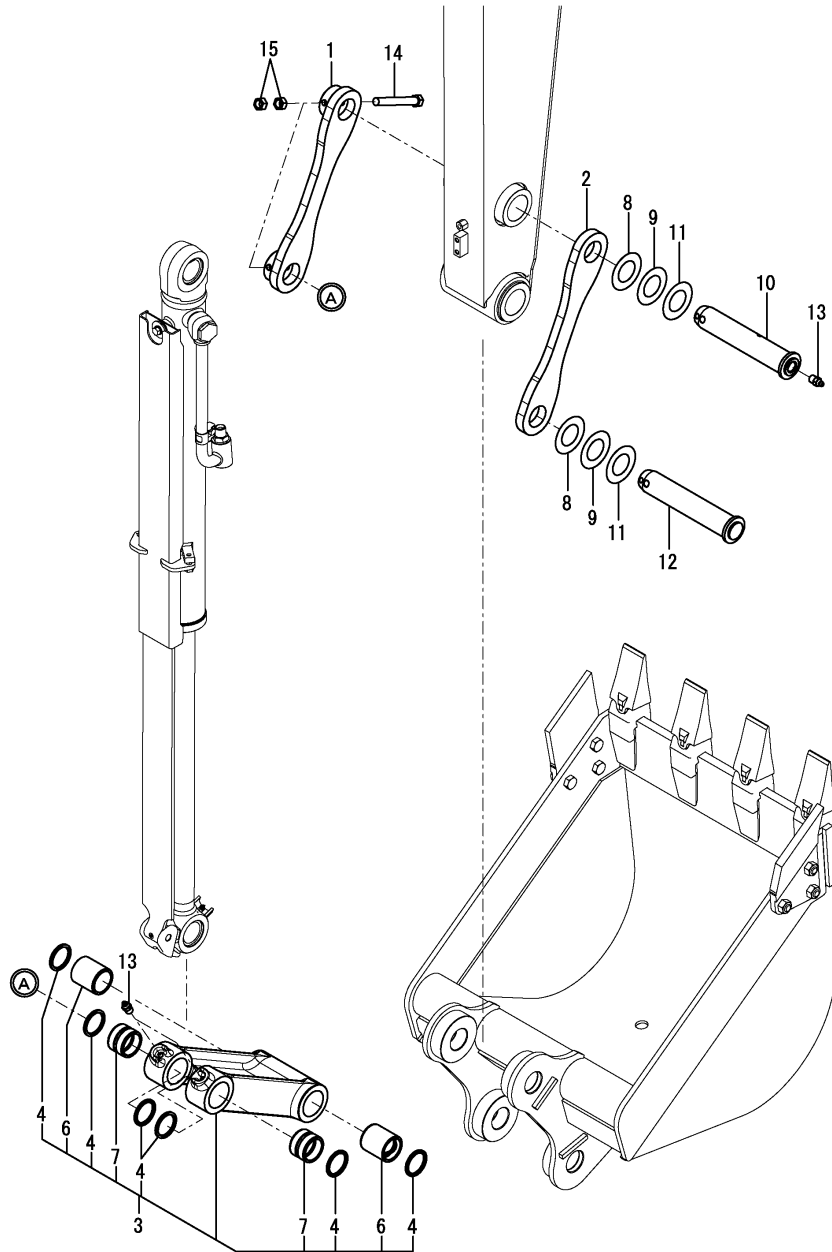
(2) Label is not illustrated.

(3) Not applied for quick coupler specification.

Fig.152. BUCKET ARM & LINK

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

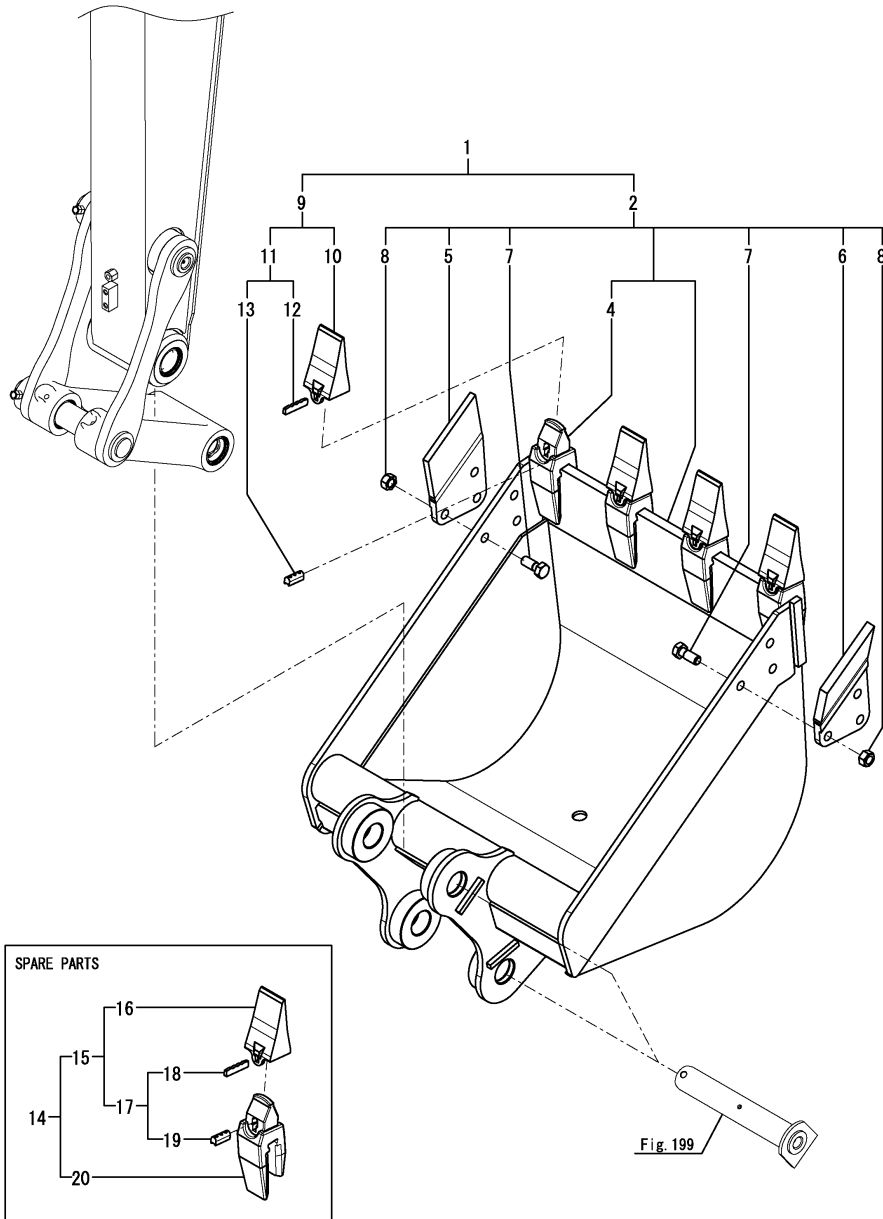
(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172460-82350-Y	ARM, BUCKET	1	1						
1-1	1	172460-82350-3	ARM, BUCKET	1	1						W
		(A=*2020.04) (B=*2020.04)									
2	1	172460-82360-Y	ARM, BUCKET	1	1						
2-1	1	172460-82360-3	ARM, BUCKET	1	1						W
		(A=*2020.04) (B=*2020.04)									
3	1	172460-82380-Y	LINK ASSY, BUCKET	1	1						
4	2	172168-81410	SEAL, DUST 45X55X4	6	6						
6	2	172112-83500	BUSH, 45X55X60 A	2	2						
7	2	172112-86250	BUSH, PIN 45X39	2	2						
8	1	172165-82550	SHIM, 45X80X0.5	2	2						
9	1	172165-82560	SHIM, 45X80X1.2	2	2						
10	1	172460-82561	PIN ASSY, 45X217 A	1	1						
11	1	172165-82570	SHIM, 45X80X1.6	2	2						
12	1	172460-82591	PIN ASSY, 45X217 B	1	1						
13	1	24761-020000	NIPPLE, GREASE PT1/8	3	3						
14	1	26116-100802	BOLT, M10X 80 PLATED	2	2						
15	1	26716-100002	NUT, M10	4	4						

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B05-82100	BUCKET ASSY, 700S	1	1						
2	2	172B05-82110	BUCKET ASSY, 700S	1	1						
4	4	172151-81611-W	ADAPTER	4	4						
5	3	172B04-82210	CUTTER, SIDE R	1	1						
6	3	172B04-82240	CUTTER, SIDE L	1	1						
7	3	172B04-82250	BOLT, M16X40 1.5	6	6						
8	3	172B04-82260	NUT, M16X1.5	6	6						
9	2	172448-82950	TEETH KIT, POINT	4	4						
10	3	172448-82570	TEETH, POINT 18S	4	4						
11	3	172448-82960	PIN ASSY, LOCK	4	4						
12	4	172448-82580	PIN, LOCK	4	4						
13	4	172448-82590	RUBBER, PIN	4	4						
14	1	772151-81611-W	TEETH ASSY	4	4						1
15	2	172448-82950	TEETH KIT, POINT	4	4						1
16	3	172448-82570	TEETH, POINT 18S	4	4						1
17	3	172448-82960	PIN ASSY, LOCK	4	4						1
18	4	172448-82580	PIN, LOCK	4	4						1
19	4	172448-82590	RUBBER, PIN	4	4						1
20	2	172151-81611-W	ADAPTER	4	4						1

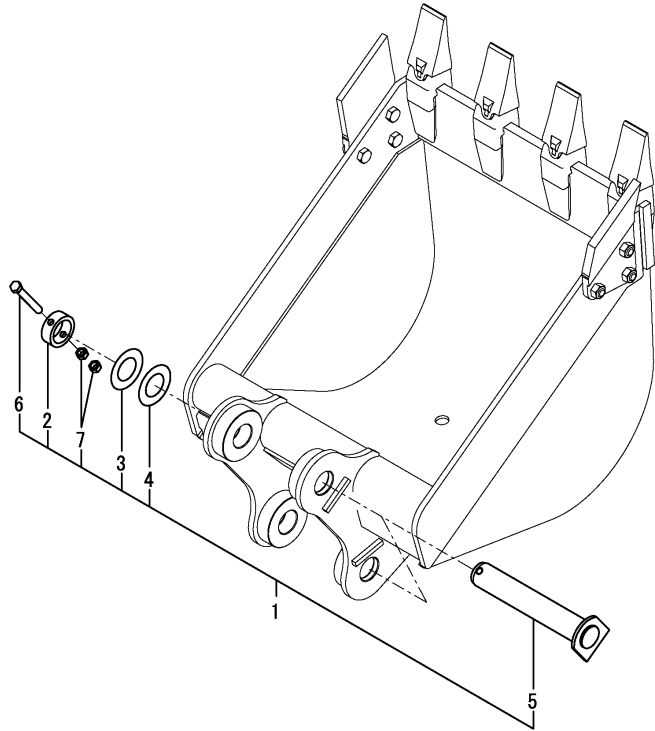
Fig. 199

Remarks  
 (1) Spare parts.

Fig.199. (152B)BUCKET PIN(QUICK COUPLER SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

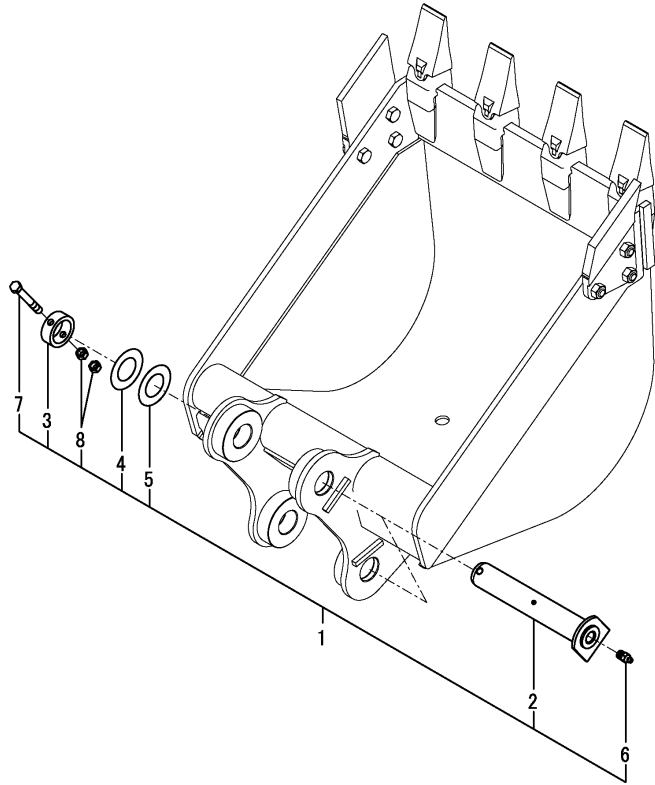


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172960-81600	PIN KIT, BUCKET	2	2						
2	2	172176-81640	COLLAR, 45X60.5X22	2	2						
3	2	172165-82550	SHIM, 45X80X0.5	1	1						
4	2	172165-82560	SHIM, 45X80X1.2	1	1						
5	2	172960-83170	PIN ASSY, 45X271 Q	2	2						
6	2	26116-100752	BOLT, M10X 75 PLATED	2	2						
7	2	26716-100002	NUT, M10	4	4						

Fig.241. (152C)BUCKET PIN

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

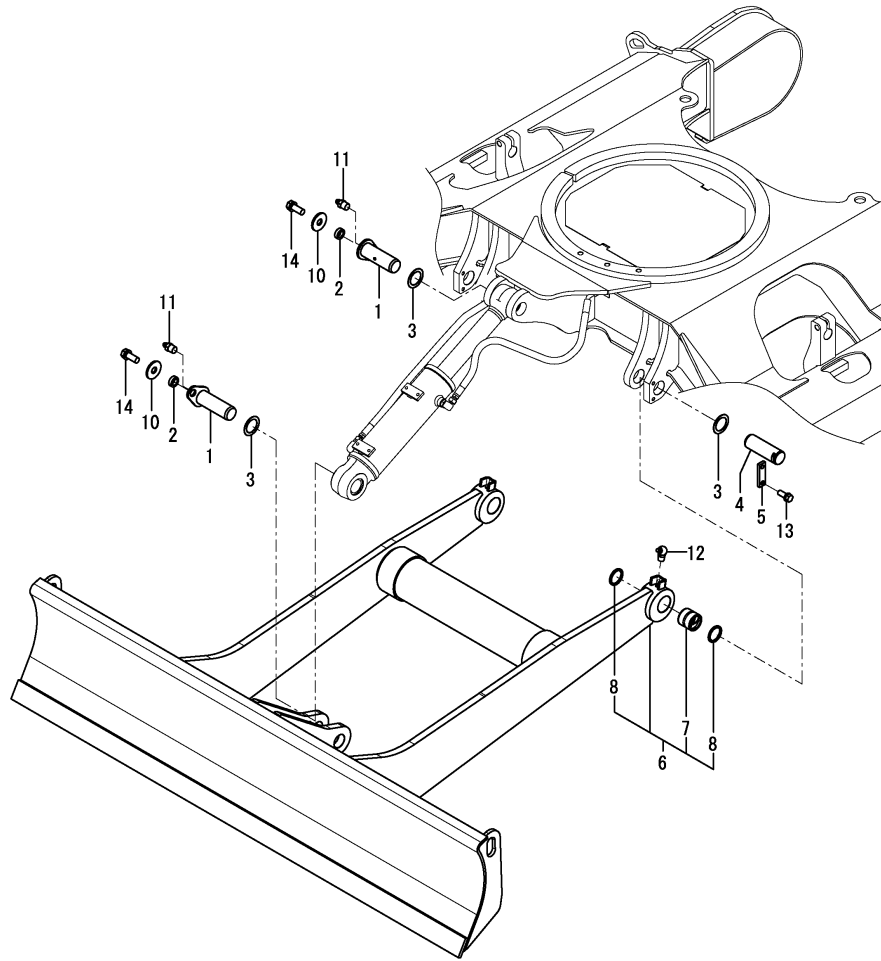


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172176-81950	PIN KIT, BUCKET	2	2						
2	2	172176-81561	PIN ASSY, 45X271	2	2						
3	2	172176-81640	COLLAR, 45X60.5X22	2	2						
4	2	172165-82550	SHIM, 45X80X0.5	2	2						
5	2	172165-82560	SHIM, 45X80X1.2	2	2						
6	2	24761-020000	NIPPLE, GREASE PT1/8	2	2						
7	2	26116-100752	BOLT, M10X 75 PLATED	2	2						
8	2	26716-100002	NUT, M10	4	4						

Fig.153. BLADE(QUICK COUPLER SPEC.)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

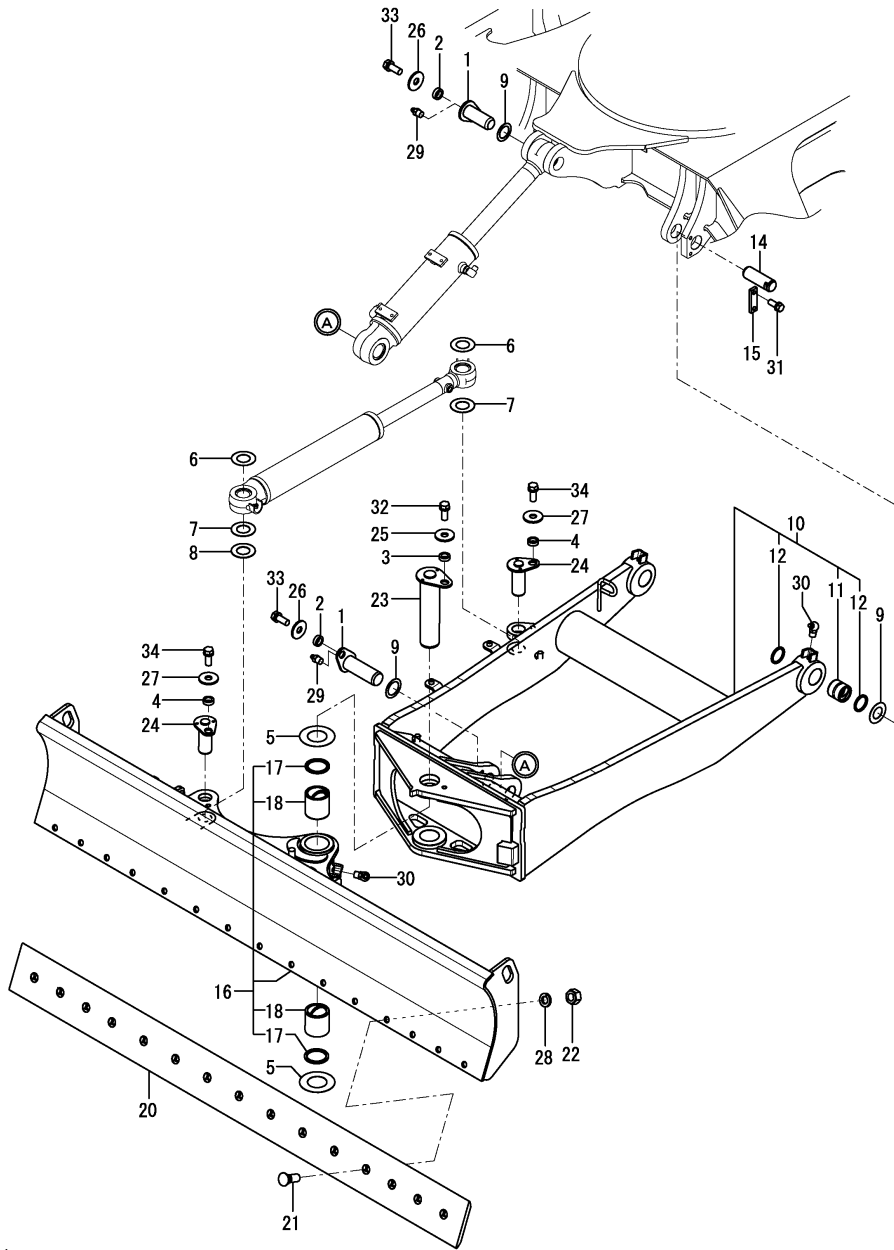


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-81650	PIN ASSY, 45X132	2	2						
2	1	172164-81670	SPACER	2	2						
3	1	172112-87840	SHIM, PIN 45X1	4	4						
4	1	172423-94211	PIN, 45X120	2	2						
5	1	172124-94310-5	PLATE, LOCK	2	2						
6	1	172B04-94500	BLADE ASSY, 1970 Q	1	1						
7	2	172A79-72240	BUSH, 45X55X50	2	2						
8	2	172168-81410	SEAL, DUST 45X55X4	4	4						
10	1	22157-120000	WASHER, 12	2	2						
11	1	24761-020000	NIPPLE, GREASE PT1/8	2	2						
12	1	24761-040000	NIPPLE, GREASE B	2	2						
13	1	26013-100252	BOLT, M10X 25	4	4						
14	1	26013-120302	BOLT, M12X 30	2	2						

Remarks  
 \* Not applied for angle blade specification.



Fig.200. (153A)BLADE(ANGLE BLADE SPEC.)



(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

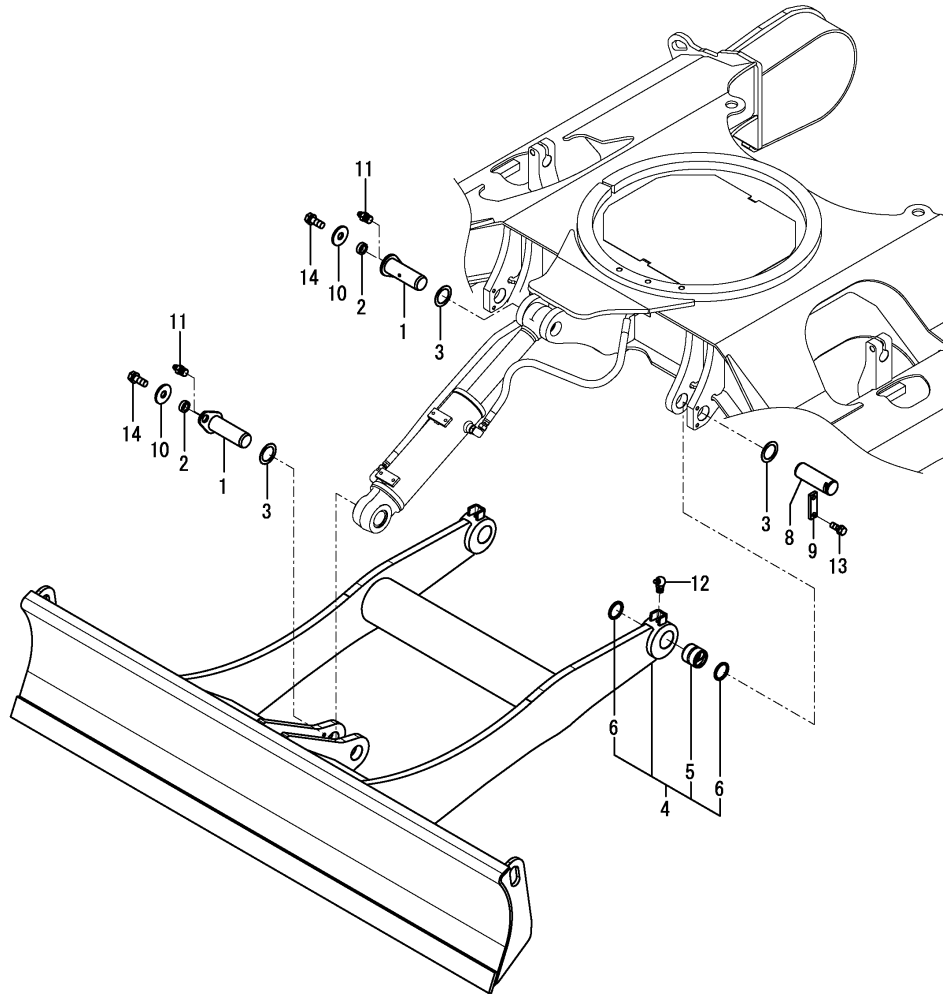
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-81650	PIN ASSY, 45X132	2	2						
2	1	172164-81670	SPACER	2	2						
3	1	172164-81670	SPACER	1	1						
4	1	172164-81670	SPACER	2	2						
5	1	172175-81700	SHIM, 60X110X0.8	2	2						
6	1	172165-82580	SHIM, 40X75X0.5	2	2						
7	1	172165-82590	SHIM, 40X75X1.2	2	2						
8	1	172165-82600	SHIM, 40X75X1.6	1	1						
9	1	172112-87840	SHIM, PIN 45X1	4	4						
10	1	172B05-94100	BLADE ASSY, ANGLE R	1	1						
11	2	172A79-72240	BUSH, 45X55X50	2	2						
12	2	172168-81410	SEAL, DUST 45X55X4	4	4						
14	1	172423-94211	PIN, 45X120	2	2						
15	1	172124-94310-5	PLATE, LOCK	2	2						
16	1	172B05-94500	BLADE ASSY, ANGLE F	1	1						
17	2	172020-10620	SEAL, DUST 60X75X5	2	2						
18	2	172445-81360	BUSH, 60X75	2	2						
20	1	172A79-94800	PLATE, CUTTING EX	1	1						
21	1	172A79-94810	BOLT, 5/8-11 UNC	15	15						
22	1	172A79-94820	NUT, 5/8-11 UNC	15	15						
23	1	172A79-95101	PIN ASSY, 60X253	1	1						
24	1	172A79-95301	PIN ASSY, 40X102	2	2						
25	1	22157-120000	WASHER, 12	1	1						
26	1	22157-120000	WASHER, 12	2	2						
27	1	22157-120000	WASHER, 12	2	2						
28	1	22217-160000	WASHER, SPRING 16	15	15						
29	1	24761-020000	NIPPLE, GREASE PT1/8	2	2						
30	1	24761-040000	NIPPLE, GREASE B	3	3						
31	1	26013-100252	BOLT, M10X 25	4	4						
32	1	26013-120302	BOLT, M12X 30	1	1						
33	1	26013-120302	BOLT, M12X 30	2	2						
34	1	26013-120302	BOLT, M12X 30	2	2						

Remarks

\* Exclusive figure for angle blade specification.

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

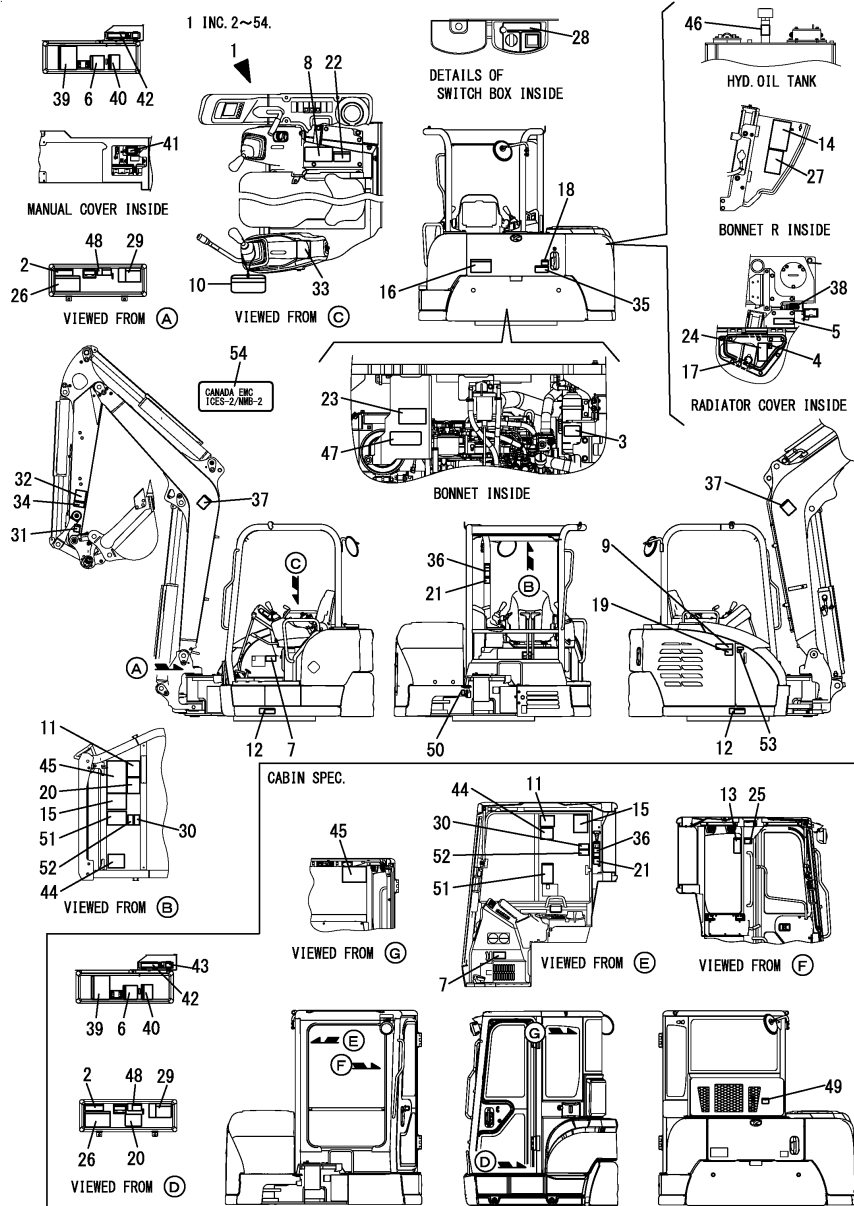


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-81650	PIN ASSY, 45X132	2	2						
2	1	172164-81670	SPACER	2	2						
3	1	172112-87840	SHIM, PIN 45X1	4	4						
4	1	172B04-94100	BLADE ASSY, 1970	1	1						
5	2	172A79-72240	BUSH, 45X55X50	2	2						
6	2	172168-81410	SEAL, DUST 45X55X4	4	4						
8	1	172423-94211	PIN, 45X120	2	2						
9	1	172124-94310-5	PLATE, LOCK	2	2						
10	1	22157-120000	WASHER, 12	2	2						
11	1	24761-020000	NIPPLE, GREASE PT1/8	2	2						
12	1	24761-040000	NIPPLE, GREASE B	2	2						
13	1	26013-100252	BOLT, M10X 25	4	4						
14	1	26013-120302	BOLT, M12X 30	2	2						

Fig.154. LABEL KIT(FOR CANADA)(OPTIONAL)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



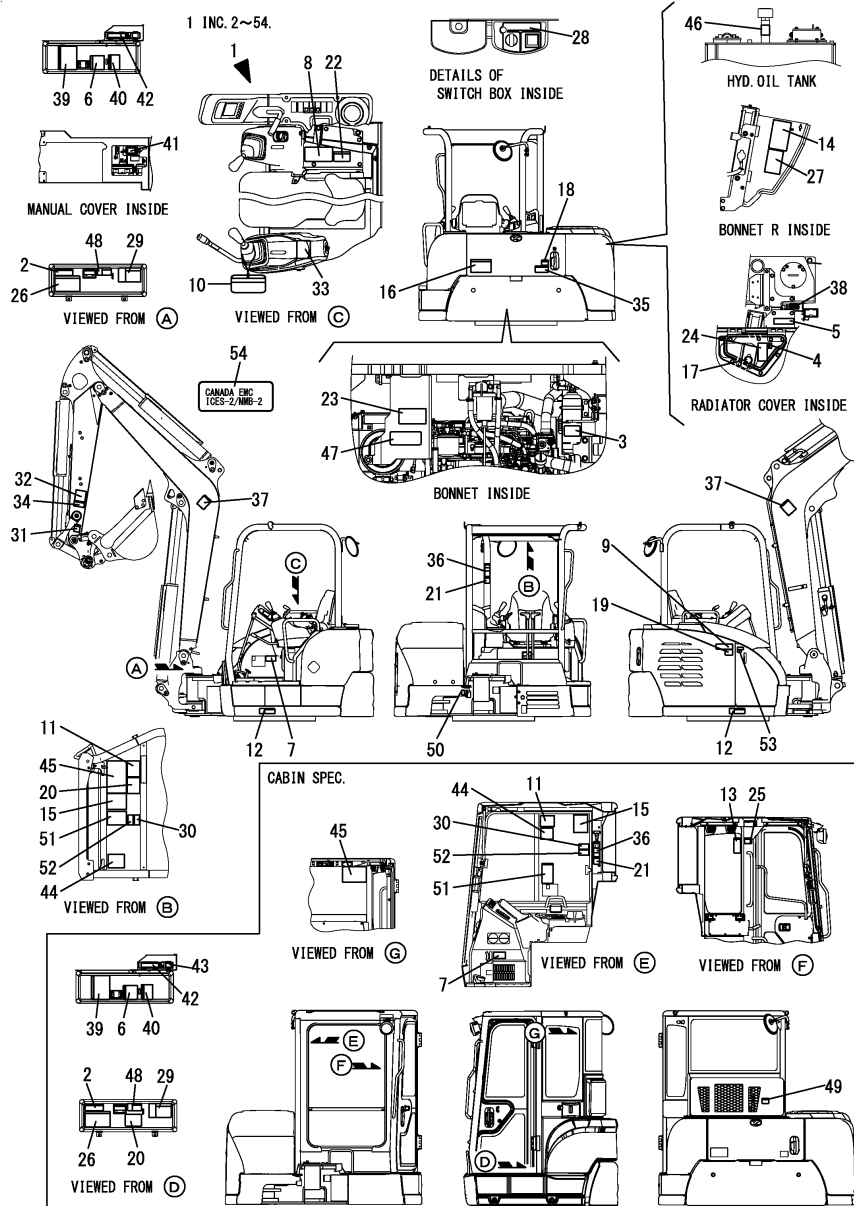
No.	Lev.	Parts No.	Description	(A)	(B)	(C)	(D)	(E)	(F)	Q'ty	I	R
1	1	172B05-03020	LABEL KIT,CA VIO55-6	1	1							
2	2	172B05-03080	LABEL, SPEC CA	1	1							
3	2	172A37-03150	LABEL, SUB TANK CA	1	1							
4	2	172A37-03160	LABEL, ANTI-FREEZING	1	1							
5	2	172A37-03180	LABEL, AIR CLEANER J	1	1							
6	2	172A37-03220	LABEL,ADJUST CRAWLER	1	1							
7	2	172A37-03231	LABEL, MANUAL CA.	1	1							
8	2	172A37-03241	LABEL, SLOPE CA	1	1							
9	2	172A37-03250	LABEL, RESERVOIR CA	1	1							
10	2	172469-03261	TAG ASSY, CAUTION	1	1							
11	2	172A37-03271	LABEL, TRANSPORT CA.	1	1							
12	2	172A37-03280	LABEL, GREASE CYL CA	2	2							
13	2	172478-03290	LABEL, F/W LOWER	1	1							1
14	2	172A37-03290	LABEL, BATTERY CA	1	1							
15	2	172A37-03300	LABEL, NEUTRAL CA	1	1							
16	2	172A37-03310	LABEL, SWING AREA CA	1	1							
16-1	2	172A64-03390	LABEL, SWING AREA CA	1	1							N
				(A=*2017.08.)		(B=*2017.08.)						
17	2	172469-03320	LABEL, RADIATOR CAP	1	1							
18	2	172A37-03330	LABEL, ENG. COVER CA	1	1							
19	2	172469-03360	LABEL, OIL	1	1							
20	2	172A37-03360	LABEL, STERRING CA	1	1							
21	2	172A37-03370	LABEL, ROPS CA	1	1							
22	2	172A37-03400	LABEL, LEVER LOCK CA	1	1							
23	2	172A07-03410	LABEL, WATER DRAIN	1	1							
24	2	172A37-03410	LABEL, RADIATOR CA	1	1							
25	2	172A37-03420	LABEL, WINDOW CA	1	1							1
26	2	172A37-03430	LABEL, 2WAY CA	1	1							
27	2	172A69-03450	LABEL, BATTERY COVER	1	1							
28	2	172469-03480	LABEL, SWITCH	1	1							
29	2	172A37-03500	LABEL, SUPPORT CA	1	1							
30	2	172A37-03520	LABEL, PIN CA	1	1							
31	2	172A37-03530	LABEL, FINGER CA	1	1							
32	2	172469-03540	LABEL, OPERATION PIN	1	1							
33	2	172A47-03651	LABEL, PTO CA	1	1							
34	2	172A37-03680	LABEL, LOCK PIN CA	1	1							
35	2	172A37-03710	LABEL, ENG. ROOM CA	1	1							
36	2	172A37-03720	LABEL, SEAT BELT CA	1	1							
37	2	172A37-03730	LABEL, BOOM CA	2	2							
38	2	172B04-03800	LABEL, FUSE CA	1	1							
39	2	172B04-03810	LABEL, OIL&WATER CA	1	1							
40	2	172B04-03820	LABEL, GREASING CA	1	1							
41	2	172B04-03830	LABEL, FUSE BOX CA	1	1							
42	2	172B04-03840	LABEL, RELAY BOX STD	1	1							
43	2	172B04-03850	LABEL, RELAY BOX OP	1	1							1
44	2	172B04-03860	LABEL, DPF CA	1	1							
45	2	172B05-03870	LABEL,LIFT CA	1	1							
46	2	172B04-03880	LABEL, RESERVOIR CA	1	1							
47	2	172B03-04530	LABEL, SILENCER CA	1	1							
48	2	172B03-04540	LABEL, SEAT TILT UP	1	1							
49	2	172B03-04550	LABEL,WARNING A/C CA	1	1							1

Remarks  
 \* DPF: DPF stands for DIESEL PARTICULATE FILTER.  
 \* Not applied for angle blade specification.  
 (1)Cabin specification.

Fig.154. LABEL KIT(FOR CANADA)(OPTIONAL)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
50	2	172B03-04580	LABEL, GREASE CA	1	1						
51	2	172B03-04600	LABEL, WARNING HITCH	1	1						
52	2	172B03-04610	LABEL, SAND CA	1	1						
53	2	129942-07761	LABEL, FUEL CAUTION	1	1						
54	2	172B03-03230	LABEL, EMC	1	1						W
		(A)*2016.10.)	(B)*2016.10.)								

Remarks

\* DPF: DPF stands for DIESEL PARTICULATE FILTER.

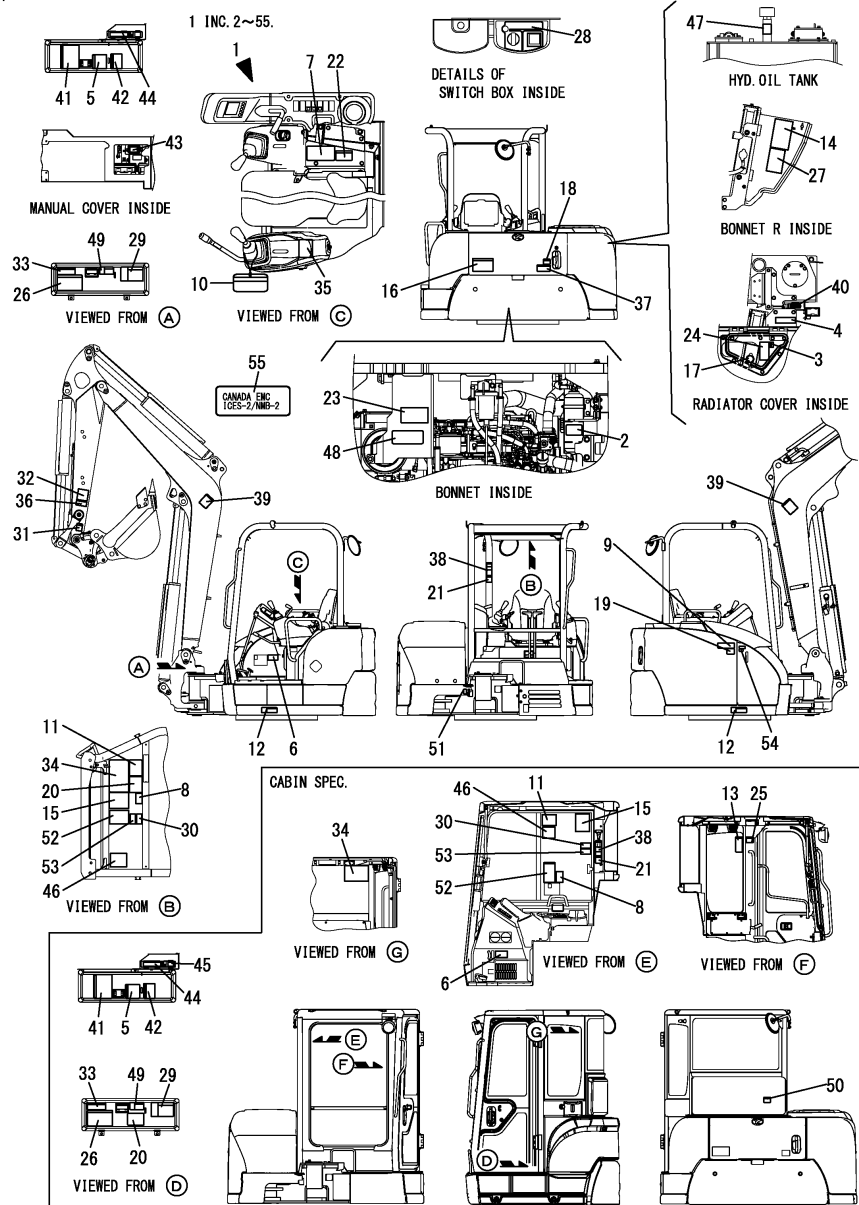
\* Not applied for angle blade specification.

(1)Cabin specification.

Fig.201. (154A)LABEL KIT(FOR CANADA)(ANGLE BLADE SPEC.)(OPTIONAL)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



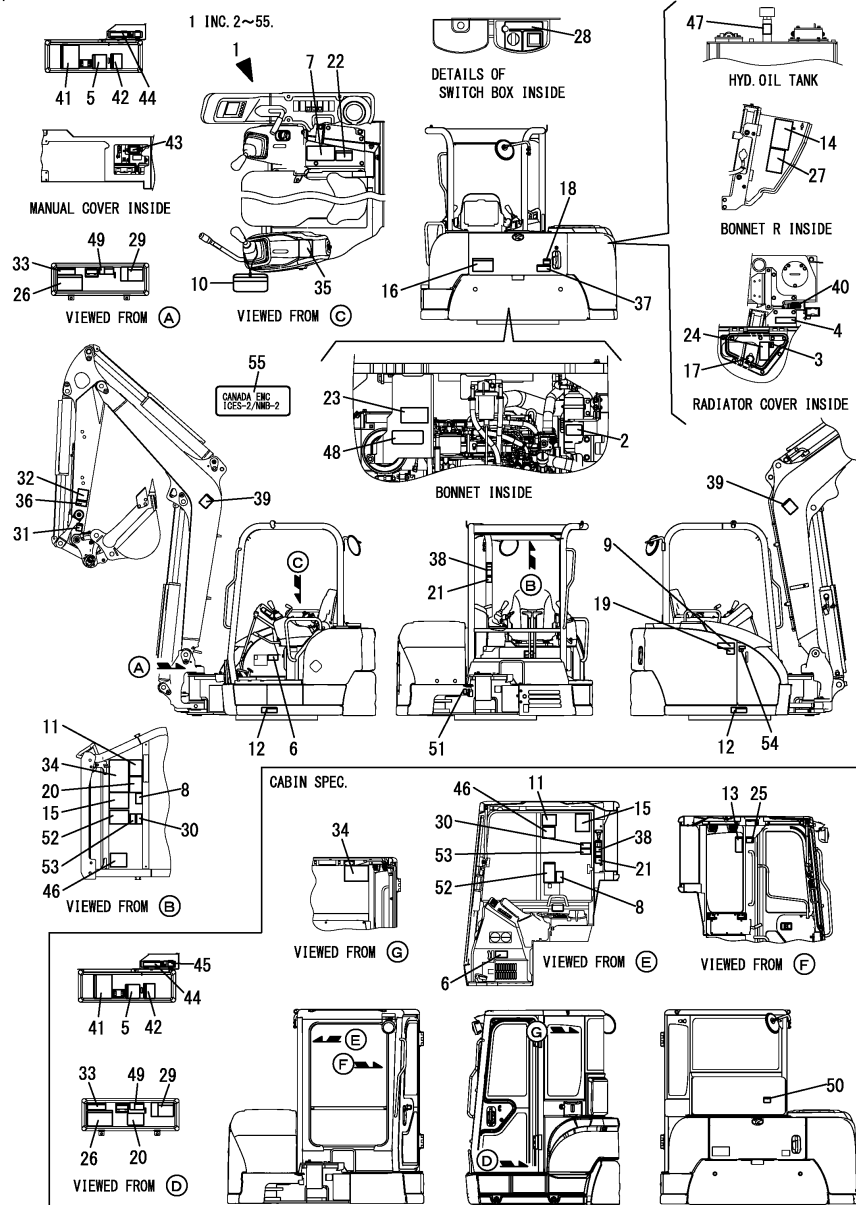
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B05-03030	LABEL KIT,CA ANGLE	1	1						
2	2	172A37-03150	LABEL, SUB TANK CA	1	1						
3	2	172A37-03160	LABEL, ANTI-FREEZING	1	1						
4	2	172A37-03180	LABEL, AIR CLEANER J	1	1						
5	2	172A37-03220	LABEL,ADJUST CRAWLER	1	1						
6	2	172A37-03231	LABEL, MANUAL CA.	1	1						
7	2	172A37-03241	LABEL, SLOPE CA	1	1						
8	2	172A79-03240	LABEL, WARNING	1	1						
9	2	172A37-03250	LABEL, RESERVOIR CA	1	1						
10	2	172469-03261	TAG ASSY, CAUTION	1	1						
11	2	172A37-03271	LABEL, TRANSPORT CA.	1	1						
12	2	172A37-03280	LABEL, GREASE CYL CA	2	2						
13	2	172478-03290	LABEL, F/W LOWER	1	1						1
14	2	172A37-03290	LABEL, BATTERY CA	1	1						
15	2	172A37-03300	LABEL, NEUTRAL CA	1	1						
16	2	172A37-03310	LABEL, SWING AREA CA	1	1						
16-1	2	172A64-03390	LABEL, SWING AREA CA	1	1						N
(A=*2017.08.) (B=*2017.08.)											
17	2	172469-03320	LABEL, RADIATOR CAP	1	1						
18	2	172A37-03330	LABEL, ENG. COVER CA	1	1						
19	2	172469-03360	LABEL, OIL	1	1						
20	2	172A37-03360	LABEL, STERRING CA	1	1						
21	2	172A37-03370	LABEL, ROPS CA	1	1						
22	2	172A37-03400	LABEL, LEVER LOCK CA	1	1						
23	2	172A07-03410	LABEL, WATER DRAIN	1	1						
24	2	172A37-03410	LABEL, RADIATOR CA	1	1						
25	2	172A37-03420	LABEL, WINDOW CA	1	1						1
26	2	172A37-03430	LABEL, 2WAY CA	1	1						
27	2	172A69-03450	LABEL, BATTERY COVER	1	1						
28	2	172469-03480	LABEL, SWITCH	1	1						
29	2	172A37-03500	LABEL, SUPPORT CA	1	1						
30	2	172A37-03520	LABEL, PIN CA	1	1						
31	2	172A37-03530	LABEL, FINGER CA	1	1						
32	2	172469-03540	LABEL, OPERATION PIN	1	1						
33	2	172B05-03630	LABEL,SPEC US ANG CA	1	1						
34	2	172B05-03640	LABEL,LIFT ANGLE CA	1	1						
35	2	172A47-03651	LABEL, PTO CA	1	1						
36	2	172A37-03680	LABEL, LOCK PIN CA	1	1						
37	2	172A37-03710	LABEL, ENG. ROOM CA	1	1						
38	2	172A37-03720	LABEL, SEAT BELT CA	1	1						
39	2	172A37-03730	LABEL, BOOM CA	2	2						
40	2	172B04-03800	LABEL, FUSE CA	1	1						
41	2	172B04-03810	LABEL, OIL&WATER CA	1	1						
42	2	172B04-03820	LABEL, GREASING CA	1	1						
43	2	172B04-03830	LABEL, FUSE BOX CA	1	1						
44	2	172B04-03840	LABEL, RELAY BOX STD	1	1						
45	2	172B04-03850	LABEL, RELAY BOX OP	1	1						1
46	2	172B04-03860	LABEL, DPF CA	1	1						
47	2	172B04-03880	LABEL, RESERVOIR CA	1	1						
48	2	172B03-04530	LABEL, SILENCER CA	1	1						
49	2	172B03-04540	LABEL, SEAT TILT UP	1	1						

Remarks  
 \* Exclusive figure for angle blade specification.  
 \* DPF: DPF stands for DIESEL PARTICULATE FILTER.  
 (1)Cabin specification.

Fig.201. (154A)LABEL KIT(FOR CANADA)(ANGLE BLADE SPEC.)(OPTIONAL)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
50	2	172B03-04550	LABEL,WARNING A/C CA	1	1						1
51	2	172B03-04580	LABEL, GREASE CA	1	1						
52	2	172B03-04600	LABEL, WARNING HITCH	1	1						
53	2	172B03-04610	LABEL, SAND CA	1	1						
54	2	129942-07761	LABEL, FUEL CAUTION	1	1						
55	2	172B03-03230	LABEL, EMC	1	1						W
		(A)*2016.10.)	(B)*2016.10.)								

Remarks

\* Exclusive figure for angle blade specification.

\* DPF: DPF stands for DIESEL PARTICULATE FILTER.

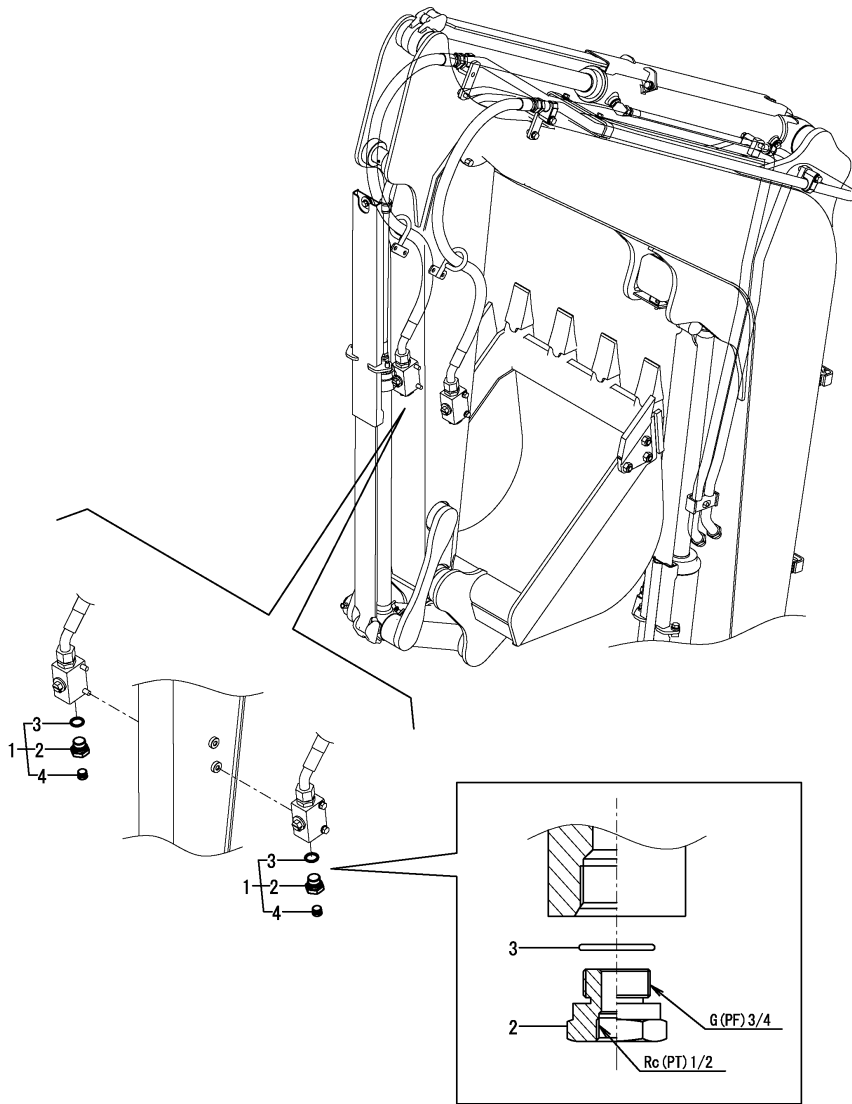
(1)Cabin specification.

Fig.162. P.T.O. STOP VALVE CONNECTER KIT(OPTIONAL)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-08740	FITTING SET, VALVE	2	2						1
2	2	172B04-76930	CONNECTOR, G3/4-R1/2	2	2						
3	2	41851-000240	O-RING, P 24.0 HNBR	2	2						
4	2	23871-040000	PLUG, R04	1	1						W
		(A=*2014.03) (B=*2014.03)									



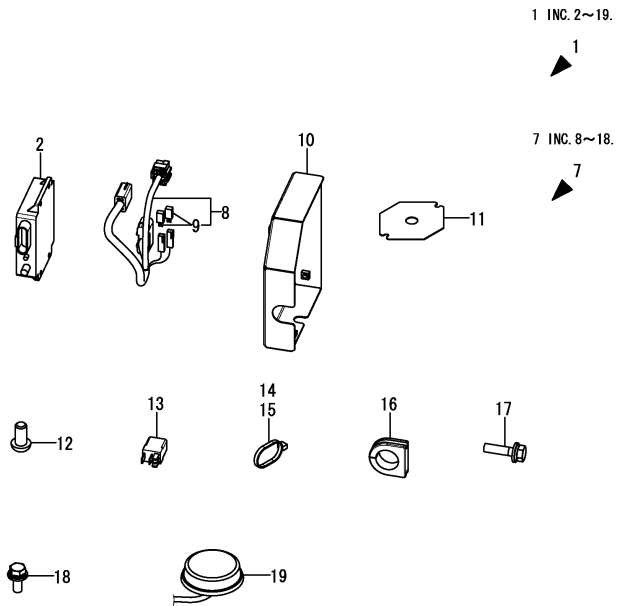
Remarks

(1)The cap diameter of the installation device is for R(PT)1/2.

Fig.163. REMOTE CONTROLLER KIT(OPTIONAL)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B04-08310	CONTROLLER KIT, EX	1	1						1
2	2	1RF001-00022	CONTROLLER,MOBILE,O	1	1						1
7	2	172B04-16000	PARTS ASSY, GPS	1	1						
8	3	172B04-16620	HARNESS ASSY, GPS	1	1						
9	4	1E8235-84910	DIODE, 090 31	2	2						
10	3	172B04-17800	COVER ASSY, GPS	1	1						
11	3	172B03-17980	PLATE, ANTENNA	1	1						
12	3	172186-45840	BOLT, BUTTON 8X16	5	5						
13	3	1A7522-52950	RELAY, ACM13221M19	1	1						
14	3	194202-56460	BAND, BINDING 200	8	8						
15	3	194202-56460	BAND, BINDING 200	2	2						
16	3	172165-62800	GROMMET, 26	1	1						
17	3	26014-060162	BOLT, M6X 16	4	4						
18	3	26014-060162	BOLT, M6X 16	2	2						
19	2	172B11-16590	ANTENNA ASSY, MOBILE	1	1						

Remarks

(1)To install proper information, go to an authorized distributor.

Note : Carrier registration is required when replacing this part.

\* For more information, contact the service department of the dealer you purchased from.

Note : Registration is required when replacing this part.

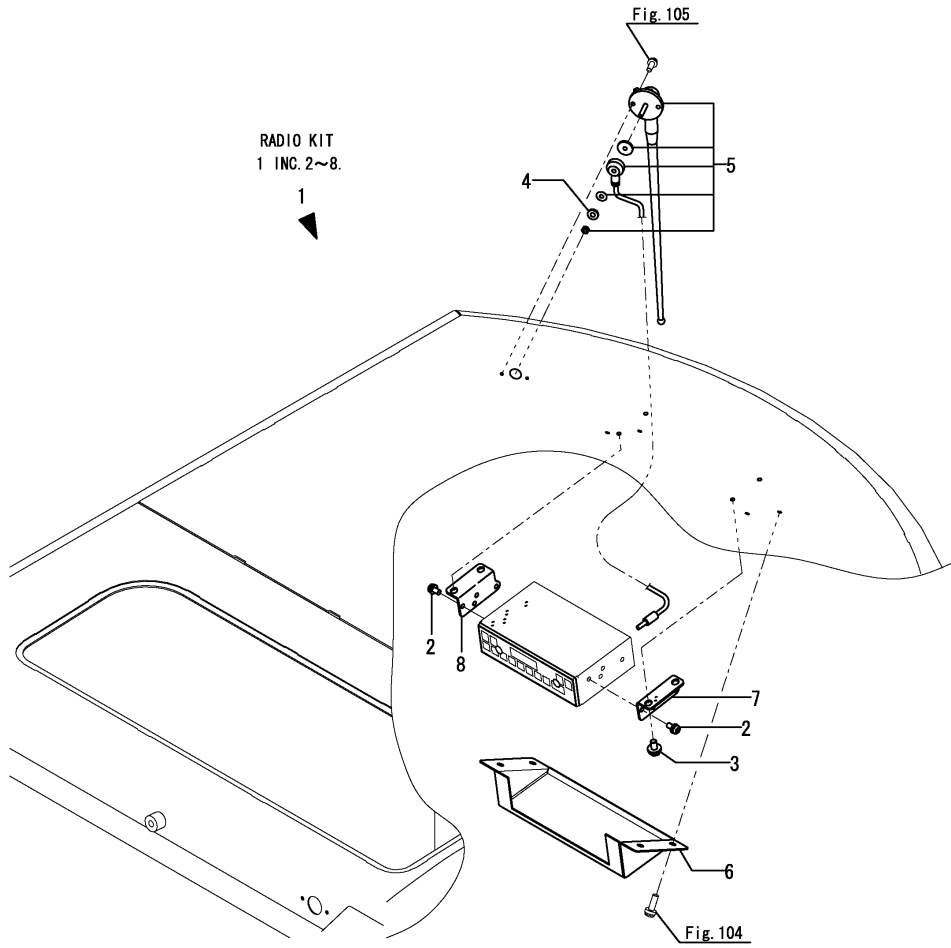
\* For more information, contact the service department of the dealer you purchased from.



Fig.164. RADIO KIT(OPTIONAL)(WITHOUT RADIO)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

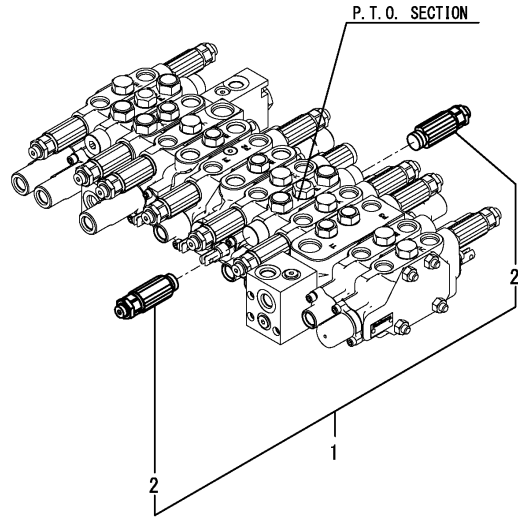


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B02-08180	RADIO KIT, ANTENNA		1						
2	2	172B02-67010	SCREW, SEMS 5X10		4						
3	2	172B02-67160	BOLT, SEMS 6X16		4						
4	2	172B02-67550	WASHER, 6		1						
5	2	172B02-67900	ANTENNA, RADIO		1						
6	2	172B02-67920	COVER, RADIO		1						
7	2	172B02-67930	BRACKET, RADIO L		1						
8	2	172B02-67940	BRACKET, RADIO R		1						

# Fig.165. P.T.O. OVER LOAD VALVE KIT(OPTIONAL)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

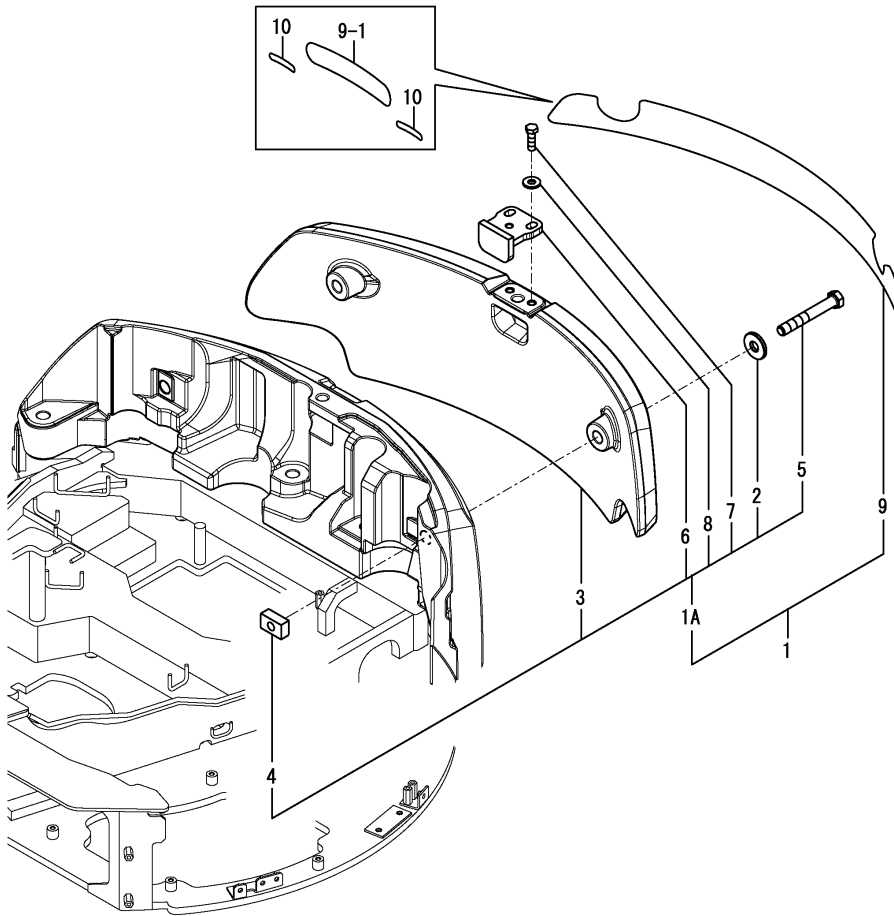


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B03-08590	VALVE ASSY, OVERLOAD	1	1						
2	2	172A47-75480	VALVE ASSY, OVERLOAD	2	2						

Fig.166. ADDITIONAL WEIGHT KIT(OPTIONAL)(TO M6F000)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

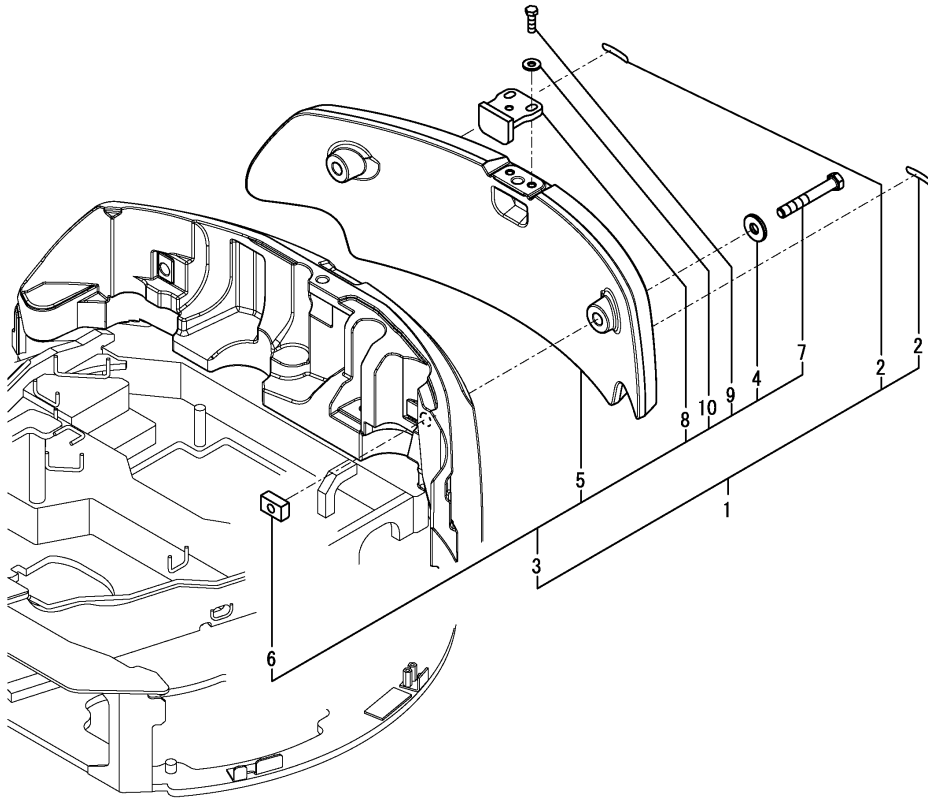


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B05-08680	WEIGHT KIT, ADD	1	1						
1-1	1	172B05-08681	WEIGHT KIT, ADD D	1	1						S
		(A=MAF001) (B=MAF001)									
1A	2	172B05-09200	WEIGHT ASSY, ADD	1	1						
2	3	172187-53321	WASHER, 24.5X65X8	2	2						
3	3	172B04-53320	WEIGHT, ADD 195	1	1						
4	3	172A46-53360	NUT, M24	2	2						
5	3	172A48-53371	BOLT, M24X170	2	2						
6	3	172B03-53410	BRACKET ASSY, WEIGHT	1	1						
7	3	26116-160502	BOLT, M16X 50 PLATED	2	2						
8	3	933147-08501	WASHER, WHEEL SHAFT	2	2						
9	2	172B04-03160	LABEL, REAR 45 55	1	1						
9-1	2	172B04-04790	LABEL, REAR 45	1	1						S
		(A=MAF001) (B=MAF001)									
10	2	172B04-03980	LABEL, REFLECTOR M	2	2						W
		(A=MAF001) (B=MAF001)									

Fig.225. (166A)ADDITIONAL WEIGHT KIT(OPTIONAL)(FROM M6F001)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



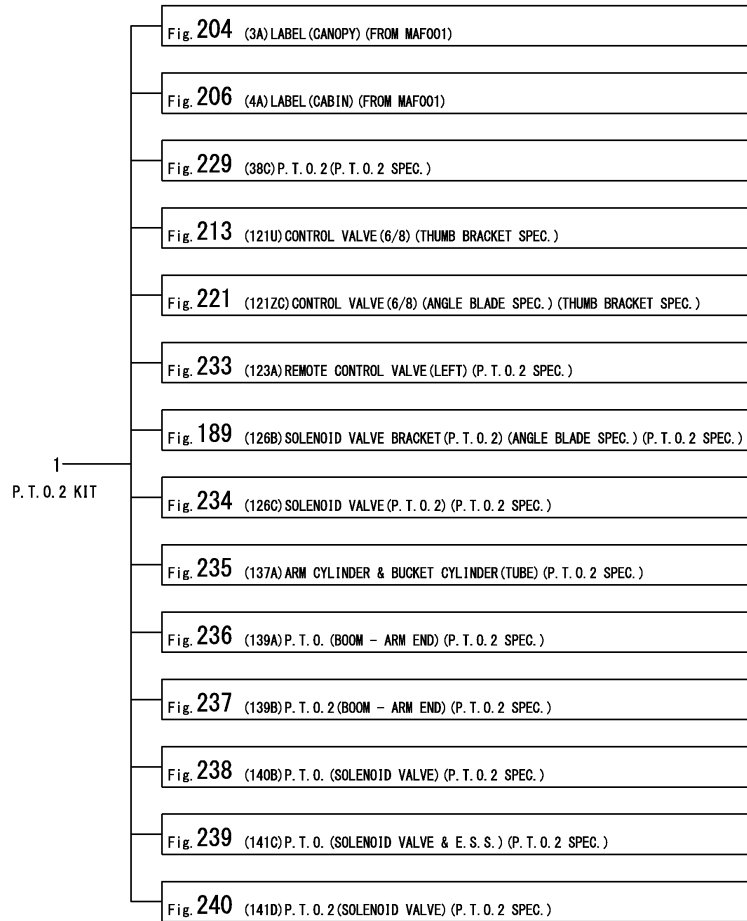
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B05-08880 (A=*2017.08.) (B=*2017.08.)	WEIGHT KIT,ADD EX D	1	1						W
2	2	172B04-03980	LABEL, REFLECTOR M	2	2						
3	2	172B05-09200	WEIGHT ASSY, ADD	1	1						
4	3	172187-53321	WASHER, 24.5X65X8	2	2						
5	3	172B04-53320	WEIGHT, ADD 195	1	1						
6	3	172A46-53360	NUT, M24	2	2						
7	3	172A48-53371	BOLT, M24X170	2	2						
8	3	172B03-53410	BRACKET ASSY, WEIGHT	1	1						
9	3	26116-160502	BOLT, M16X 50 PLATED	2	2						
10	3	933147-08501	WASHER, WHEEL SHAFT	2	2						

Fig.244. P.T.O.2 KIT(OPTIONAL)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B05-08040	PTO2 KIT,US M2 J	1	1						1



Remarks

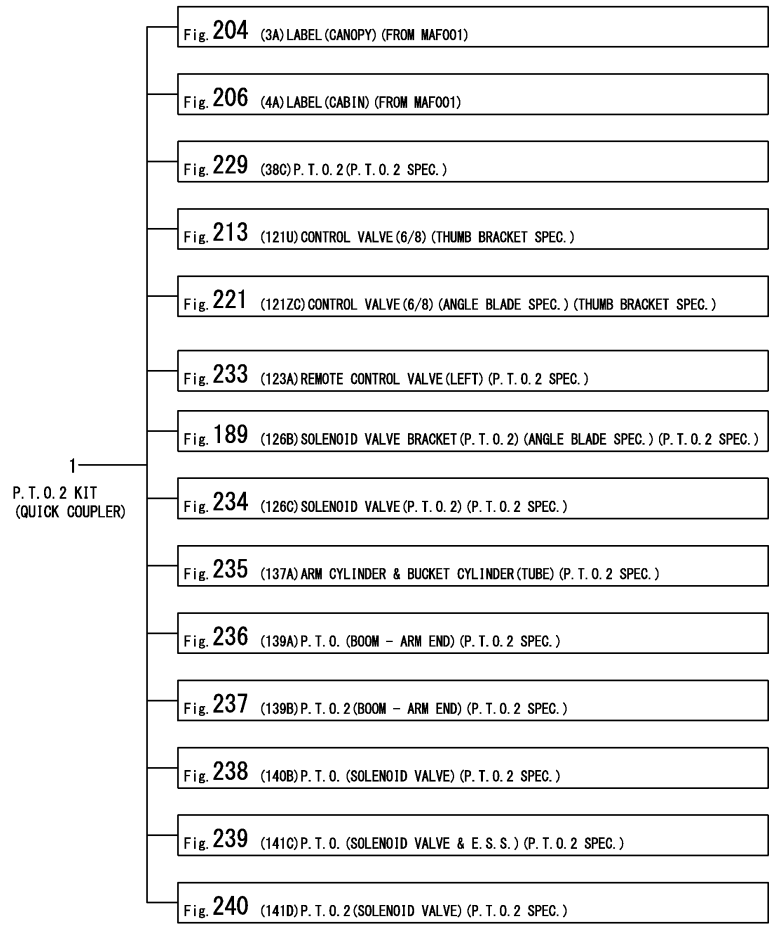
(1) Refer to each figure, showing details of kit parts.

Fig.245. P.T.O.2 KIT(QUICK COUPLER)(OPTIONAL)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B05-08050	PTO2 KIT,US Q M2 J	1	1						1



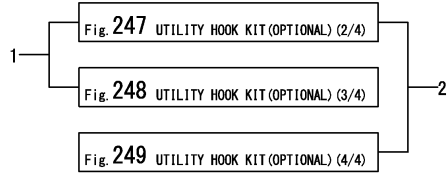
Remarks  
 (1) Refer to each figure, showing details of kit parts.

Fig.246. UTILITY HOOK KIT(OPTIONAL)(1/4)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172B05-09010	HOOK KIT,Q-G	1	1						1
2	1	172B05-09020	HOOK KIT,QN-G	1	1						2



Remarks

\* Refer to each figure, showing details of kit parts.

(1)Quick coupler specification.

(2)Without quick coupler specification.

Fig.247. UTILITY HOOK KIT(OPTIONAL)(2/4)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172B05-03483	LABEL,LIFT EX	1	1						
2	2	172B04-03520	LABEL,U HOOK US	1	1						
3	2	172B04-03530	LABEL,U HOOK CAPA US	1	1						
4	2	172B05-03643	LABEL,LIFT ANGLE CA	1	1						
5	2	172B05-03683	LABEL,LIFT ANGLE	1	1						
6	2	172B05-03873	LABEL,LIFT CA	1	1						
7	2	172B04-03890	LABEL,U HOOK CA	1	1						
8	2	172B04-03900	LABEL,U HOOK CAPA CA	1	1						
9	2	172B03-05150	BAG,UTILITY HOOK	1	1						
10	2	172A85-05200	GAUGE ASSY, S	1	1						
11	3	172A85-05300	JIG, S	1	1						
12	3	172A85-05350	PLATE	1	1						
13	3	26645-060122	BOLT, WING M6X12	2	2						
14	2	172B03-05200	GAUGE, CLEARANCE	1	1						
15	2	0AKZ2-EN0010	OPERATION MANUAL	1	1						

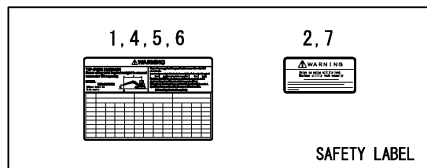
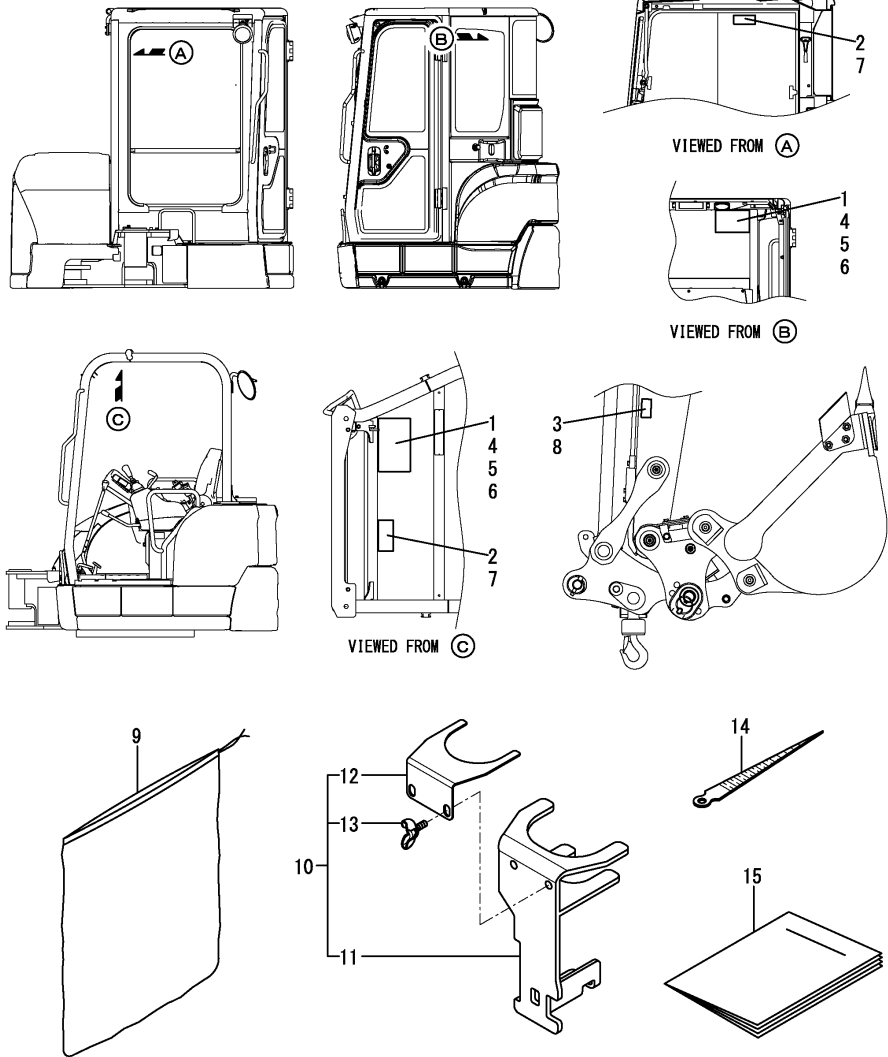
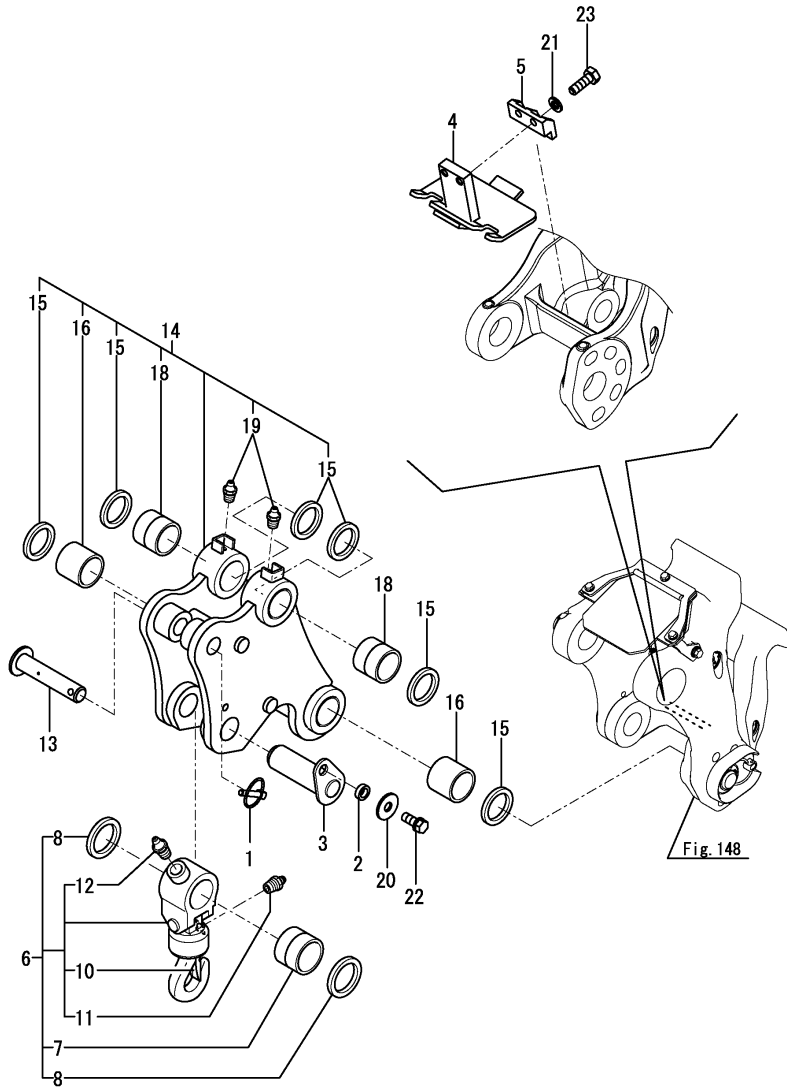




Fig.248. UTILITY HOOK KIT(OPTIONAL)(3/4)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=

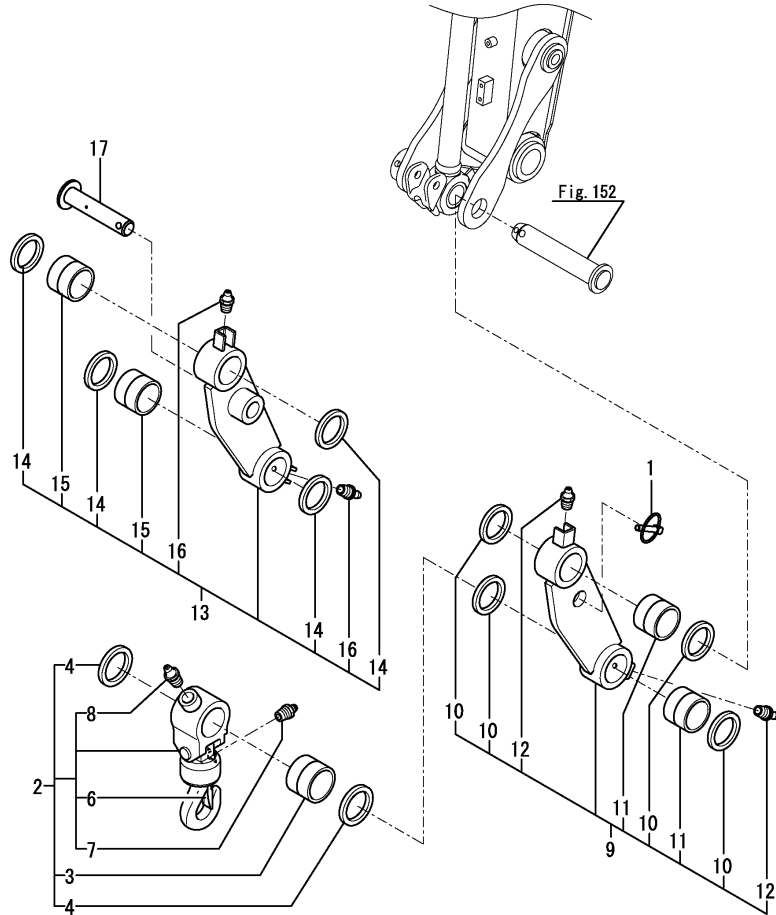


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	794130-71410	PIN ASSY,BALL SOCKET	1	1						
2	2	172164-81670	SPACER	1	1						
3	2	172422-83421	PIN ASSY, 45X138	1	1						
4	2	172960-83900	COVER ASSY	1	1						
5	2	172960-83940	CLAMP, COVER	1	1						
6	2	172A78-84100-1	HOOK ASSY, LIFT	1	1						
7	3	172151-72670	BUSH, 45-50	1	1						
8	3	172168-81410	SEAL, DUST 45X55X4	2	2						
10	4	172460-84161	LATCH ASSY, CRANE	1	1						
11	4	24761-010000	NIPPLE, GREASE M6F	1	1						
12	4	24761-020000	NIPPLE, GREASE PT1/8	1	1						
13	2	172425-84471	PIN ASSY, HOOK	1	1						
14	2	172A47-84502-1	LINK ASSY, BUCKET Q	1	1						
15	3	172168-81410	SEAL, DUST 45X55X4	6	6						
16	3	172112-83500	BUSH, 45X55X60 A	2	2						
18	3	172112-86250	BUSH, PIN 45X39	2	2						
19	3	24761-020000	NIPPLE, GREASE PT1/8	2	2						
20	2	22157-120000	WASHER, 12	1	1						
21	2	22217-100000	WASHER, SPRING 10	2	2						
22	2	26013-120302	BOLT, M12X 30	1	1						
23	2	26076-100302	BOLT, 10.910X 30	2	2						

Fig.249. UTILITY HOOK KIT(OPTIONAL)(4/4)

(A)=VIO55-6A P(US)  
 (B)=VIO55-6A C(US)  
 (C)=

(D)=  
 (E)=  
 (F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	794130-71410	PIN ASSY,BALL SOCKET	1	1						
2	2	172A78-84100-1	HOOK ASSY, LIFT	1	1						
3	3	172151-72670	BUSH, 45-50	1	1						
4	3	172168-81410	SEAL, DUST 45X55X4	2	2						
6	4	172460-84161	LATCH ASSY, CRANE	1	1						
7	4	24761-010000	NIPPLE, GREASE M6F	1	1						
8	4	24761-020000	NIPPLE, GREASE PT1/8	1	1						
9	2	172425-84402-2	LINK ASSY, BUCKET R	1	1						
10	3	172168-81410	SEAL, DUST 45X55X4	4	4						
11	3	172112-86250	BUSH, PIN 45X39	2	2						
12	3	24761-020000	NIPPLE, GREASE PT1/8	2	2						
13	2	172425-84452-2	LINK ASSY, BUCKET L	1	1						
14	3	172168-81410	SEAL, DUST 45X55X4	4	4						
15	3	172112-86250	BUSH, PIN 45X39	2	2						
16	3	24761-020000	NIPPLE, GREASE PT1/8	2	2						
17	2	172425-84471	PIN ASSY, HOOK	1	1						

## Parts No. Index

Parts No.	Fig. No.	Ref. No.
0AKZ2-EN0010	247	15
106990-44660	17	45
		46 -1
	18	21
114110-07761	1	15
	203	15
120147-44810	96	2
121250-49121	15	6
121256-44600-3	14	17
121450-44531	14	12
121470-44581	14	14
124450-44550	14	16
124450-44560	14	13
124766-59050	15	12
		13
	17	46
128300-77920	104	27
129107-44590	14	2
129242-55740	18	30
129400-13201	7	3
129612-52100	18	22
129927-44900	127	2
129927-77920	25	49
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