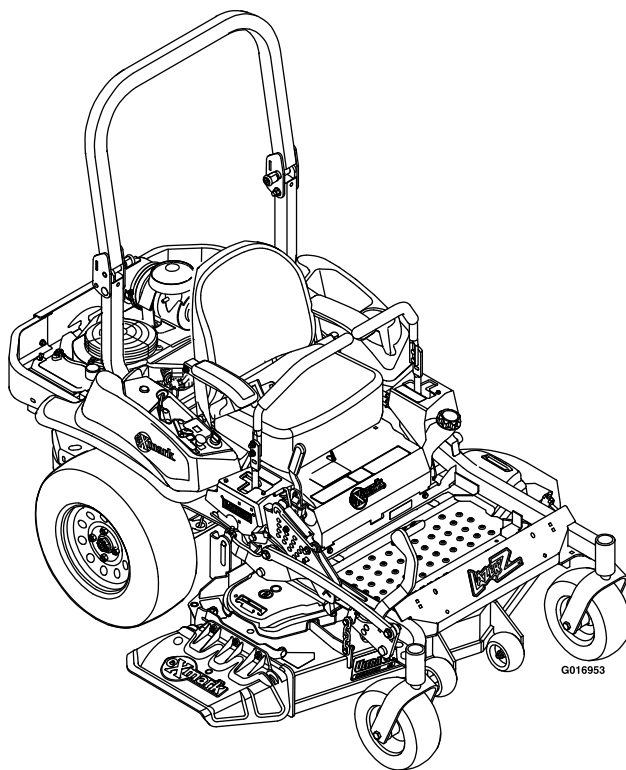




LAZER Z[®] E-SERIES

Model No. LZE740KC604—Serial No. 31200000 and Up

Picture below may not reflect actual product.



Parts Manual

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required	HJ: hex jam	PRH: phillips round head
ASM: assembly	HLH: hex lag head	PTH: phillips truss head
BBC: blade brake control	HOC: height-of-cut	PTO: power-take-off
BHTF: button head thread forming	HSBH: hex socket button head	RH: right hand
CARR: carriage	HSFH: hex socket flat head	ROPS: roll-over protection system
CCW: counter clockwise	HSH: hex socket head	RRB: rear roller brush
CW: clockwise	HWH: hex washer head	SFH: slotted fillister head
DEG: degrees	HWHTF: hex washer head thread forming	SHH: slotted hex head
DPA: Dual Point Adjustment	HYD: hydraulic	SHWH: slotted hex washer head
ECM: electronic control module	LH: left hand	SPH: slotted pan head
EXT: external	LP: Liquefied Petroleum Gas	SQH: square head
FH: flat head	LPG: Liquefied Petroleum Gas	SRH: slotted round head
GA: gauge	NI: nylon insert	STD: standard
HD: heavy-duty	NPTF: national pipe thread fine	TAP: self tapping
HF: hex flange	PFH: phillips flat head	TTH: torx truss head
HH: hex head	PPH: phillips pan head	
HHF: hex head flange	PPHTF: phillips pan head thread forming	
HHFTF: hex head flange thread forming		

Touch Up Paint

Exmark black touch up spray paint – gloss black.

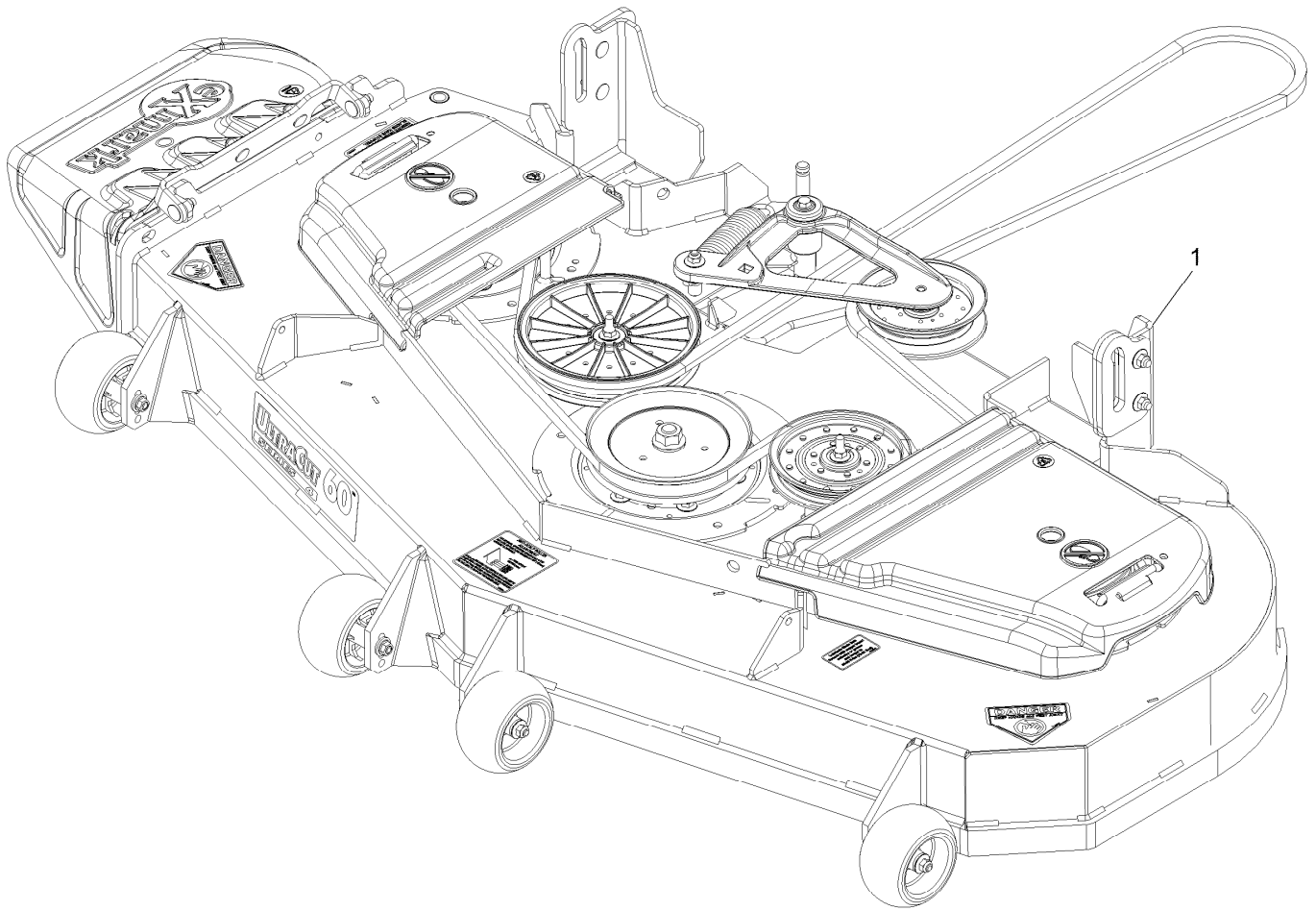
Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).



If your Exmark dealer does not have the Exmark part in stock, Exmark will get the parts to the dealer the next business day or the part will be FREE Guaranteed!! (Some restrictions apply. See your participating Exmark Dealer for details.)

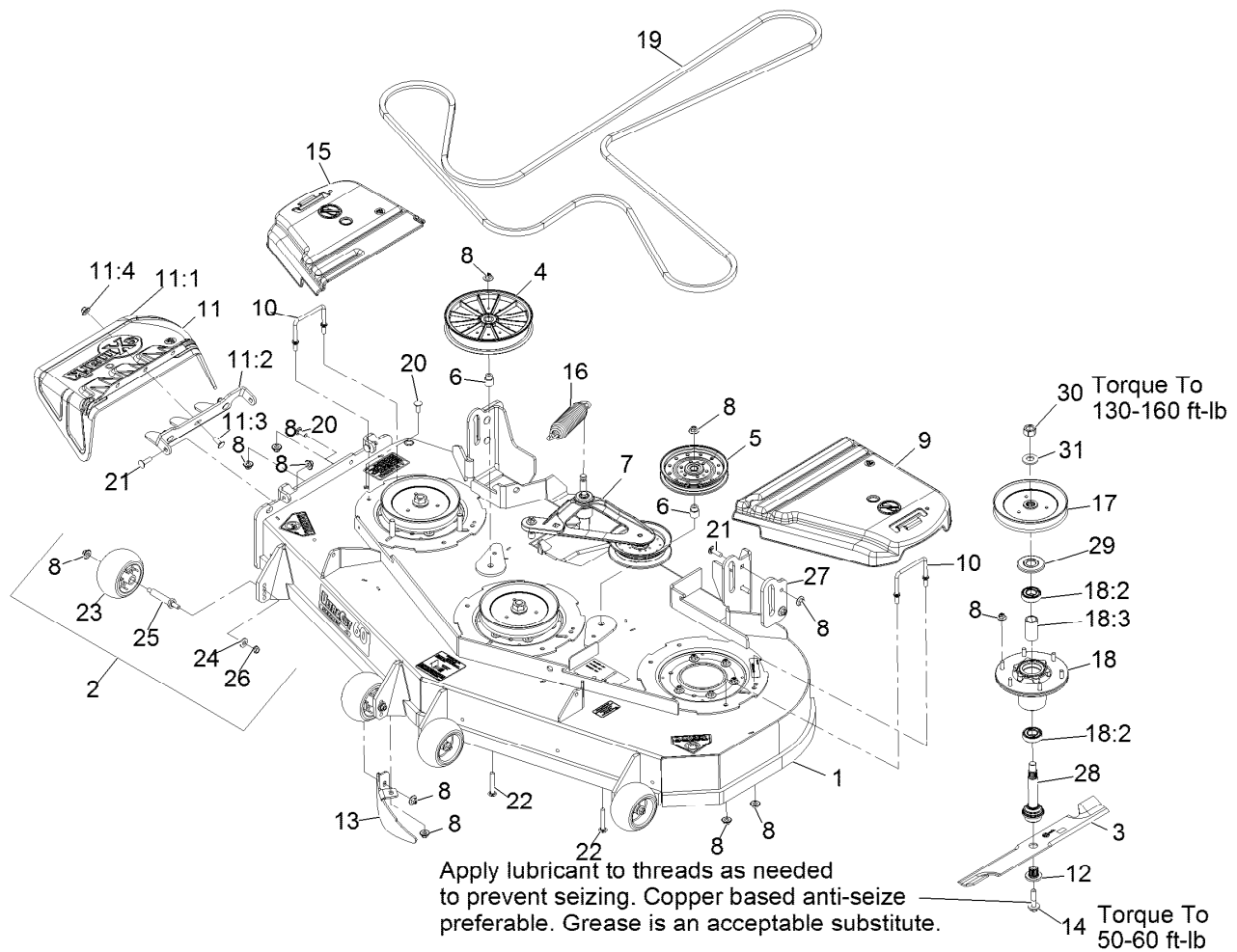
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Complete Deck Assembly

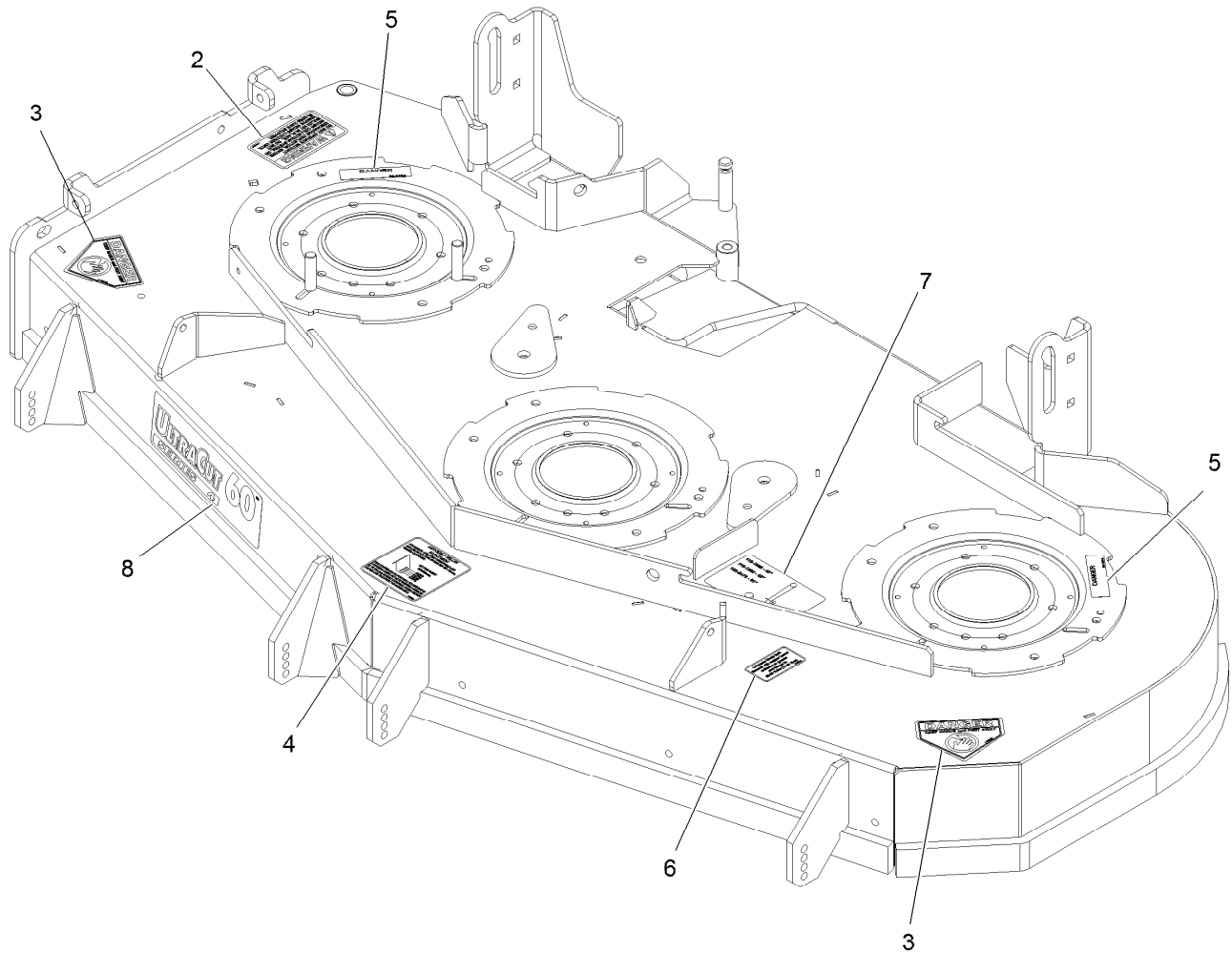
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-5653	1	ASM,Deck Complete 604



Deck Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	116-5651	1	Deck ASM,W/Decals 604	13	116-5614-01	1	Dogleg - Lz60
2	103-4051	4	Kit,Anti-Scalp Roller	14	109-9220	3	Screw-Sems 1/2-20 X 2.19
3	116-5174	3	Blade-Extreme 2, 20.50"	15	116-0094	1	Cover-Belt, RH
3	103-6403	3	Blade, Notched 20.5 (.94 Hole)	16	116-6317	1	Spring-Extension
3	103-6393	3	Blade, Mulch 20.5 (.94 Hole) ●	17	116-0676	3	Sheave,Blade Drive 7.25
3	103-6388	3	Blade- Low Lift 20.5 (.94 Hole)	18	116-3344	3	ASM-Cutter Hsg With Bearings
3	103-6383	3	Blade, Solid 20.5 (.94 Hole)	18:2	116-0720	2	Bearing-Ball
4	109-0996	1	Pulley,Idler 8"flat	18:3	116-3312	1	Spacer-Bearing
5	116-4667	1	Idler-Pulley, Flat	19	109-8073	1	Belt,V-5V-198.75
6	1-633456	2	Bushing,Idler	20	3231-22	2	Bolt-Carriage 3/8-16 X 1
7	116-3755	1	Deck Idler ASM	21	3231-28	6	Bolt-Carriage 3/8-16 X 1 1/4
8	109-6658	36	Nut-Nyloc 3/8-16 Flg	22	3231-44	2	Bolt-Carriage 3/8-16 X 2 1/2
9	109-6938	1	Cover-Belt, LH	23	1-603299	4	Roller-Scalp, Anti
10	109-6982	2	Wireform-Cover	24	98-5975	4	Washer-Spring Disc 3/8
11	109-7188	1	ASM,Discharge Chute	25	99-2842	4	Spacer
11:1	109-2738	1	Chute,Discharge	26	3290-357	4	Nut-Whizlock 3/8-16
11:2	109-8675-01	1	Bracket,Discharge Chute	27	116-3445	2	Plate-Reinf,Push Tower
11:3	3231-22	3	Bolt-Carriage 3/8-16 X 1	28	116-3341	3	ASM-Spindle And Seal
11:4	109-6658	3	Nut-Nyloc 3/8-16 Flg	29	116-1286	3	Guard,Bearing Top .989
12	103-3037	3	Bushing,Splined	30	116-7306	3	Nut-Hex
				31	103-2802	3	Washer-Spring Disc 3/4

● Requires installation of mulch kit for proper mulching. See your Exmark dealer for details.



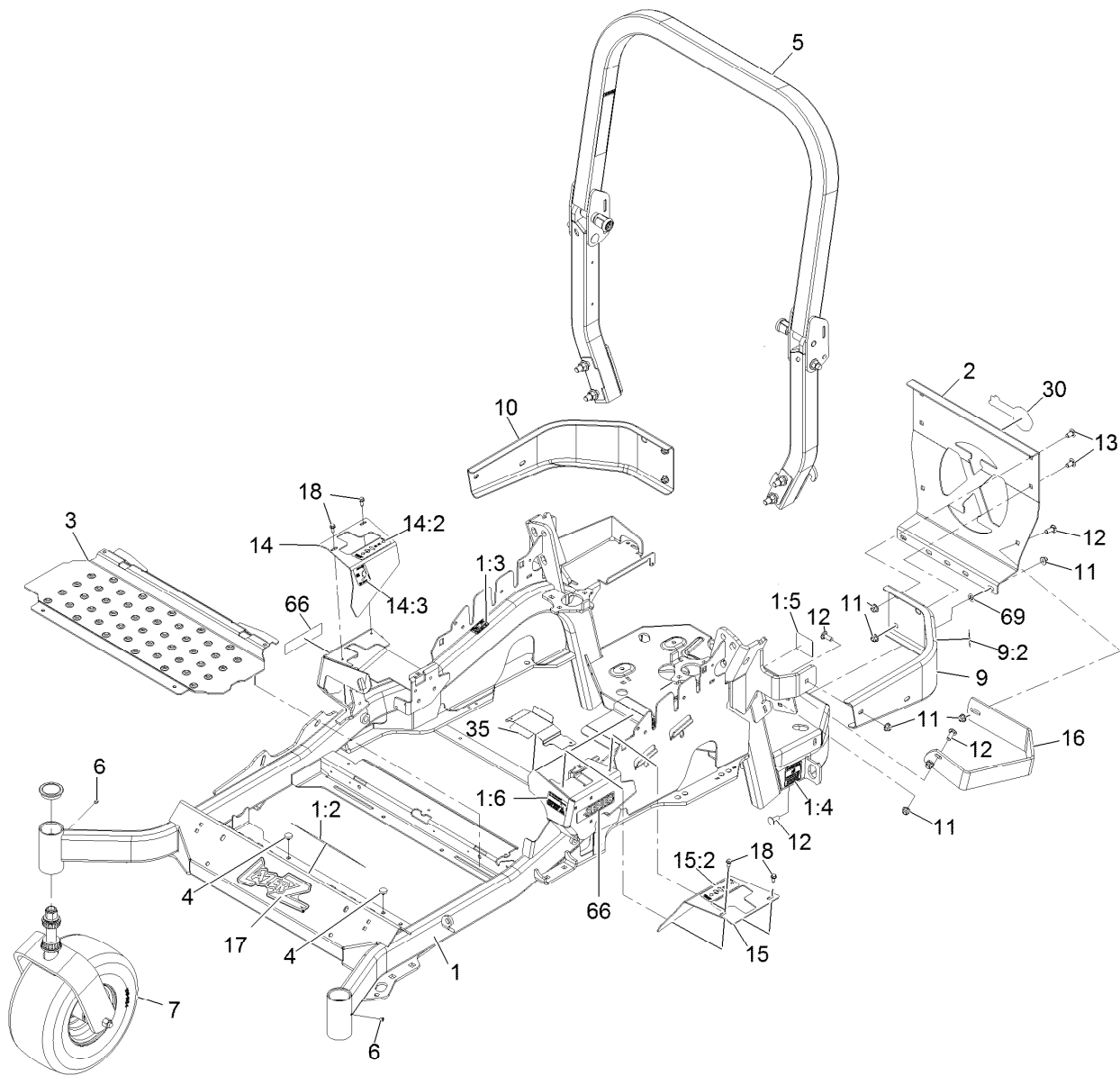
Deck W/Decals Assembly No. 116-5651

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	1-303508	1	Decal-Warning, Discharge
3	1-403005	2	Decal-Danger
4	1-633922	1	Decal,Antiscalp
5	98-5954	2	Decal-Cover, Missing
6	109-3148	1	Decal,Bolt Torque
7	116-2630	1	Decal-Belt Routing
8	116-0025	1	Decal,Ultracut 60 Series 4



Deck Idler Assembly No. 116-3755

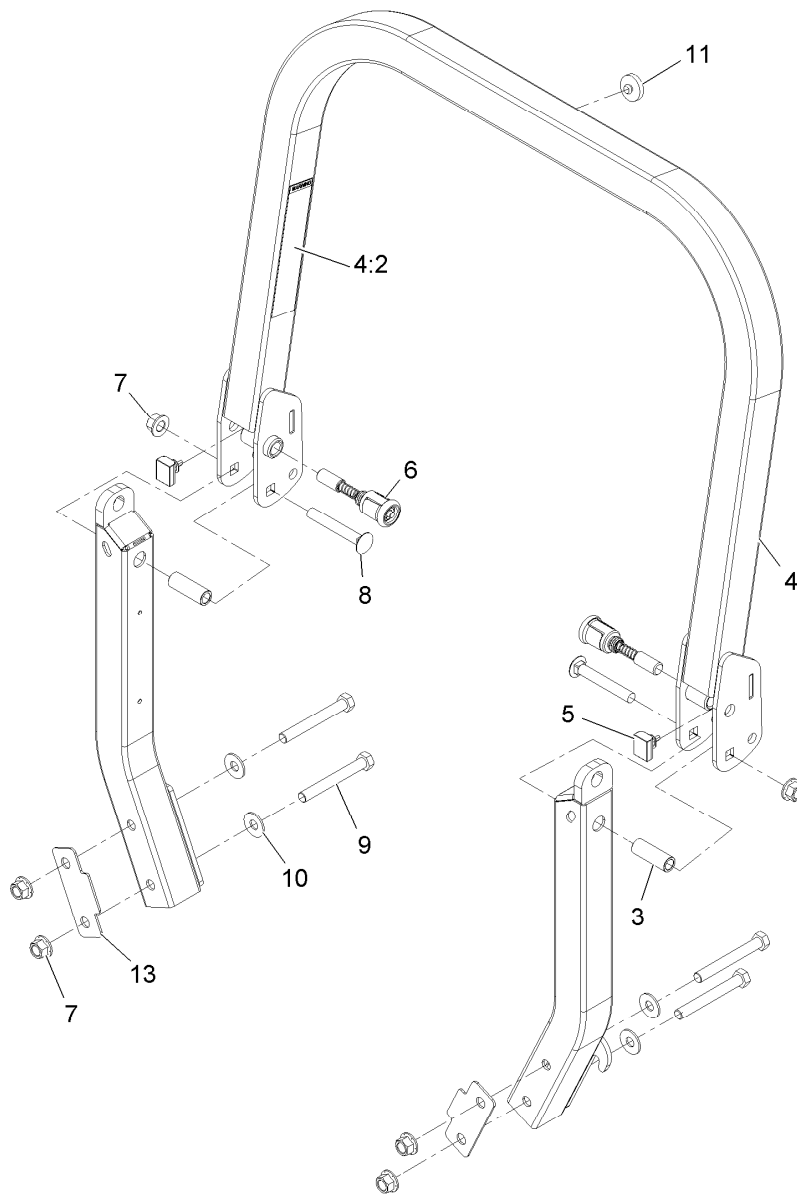
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	43-0940	1	Spacer
2	103-2916	1	Guard-Top
3	103-3504	2	Bearing-Spherical
4	103-3505	1	Seal-Double Lip
5	103-3506	1	Seal-Single Lip
6	116-4668	1	Idler-Pulley, Flanged
7	106-7159	2	O-Ring
9	116-3467	1	Pin-Spring, Anchor
10	109-6658	2	Nut-Nyloc 3/8-16 Flg
11	109-7409	1	Screw-Shoulder 3/8-16 X 5
12	323-8	1	Screw-HH 3/8-16 X 1 1/2
13	32120-10	2	Ring-Retaining
14	302-19	1	Zerk-1/4-28 Str



Main Frame Assembly

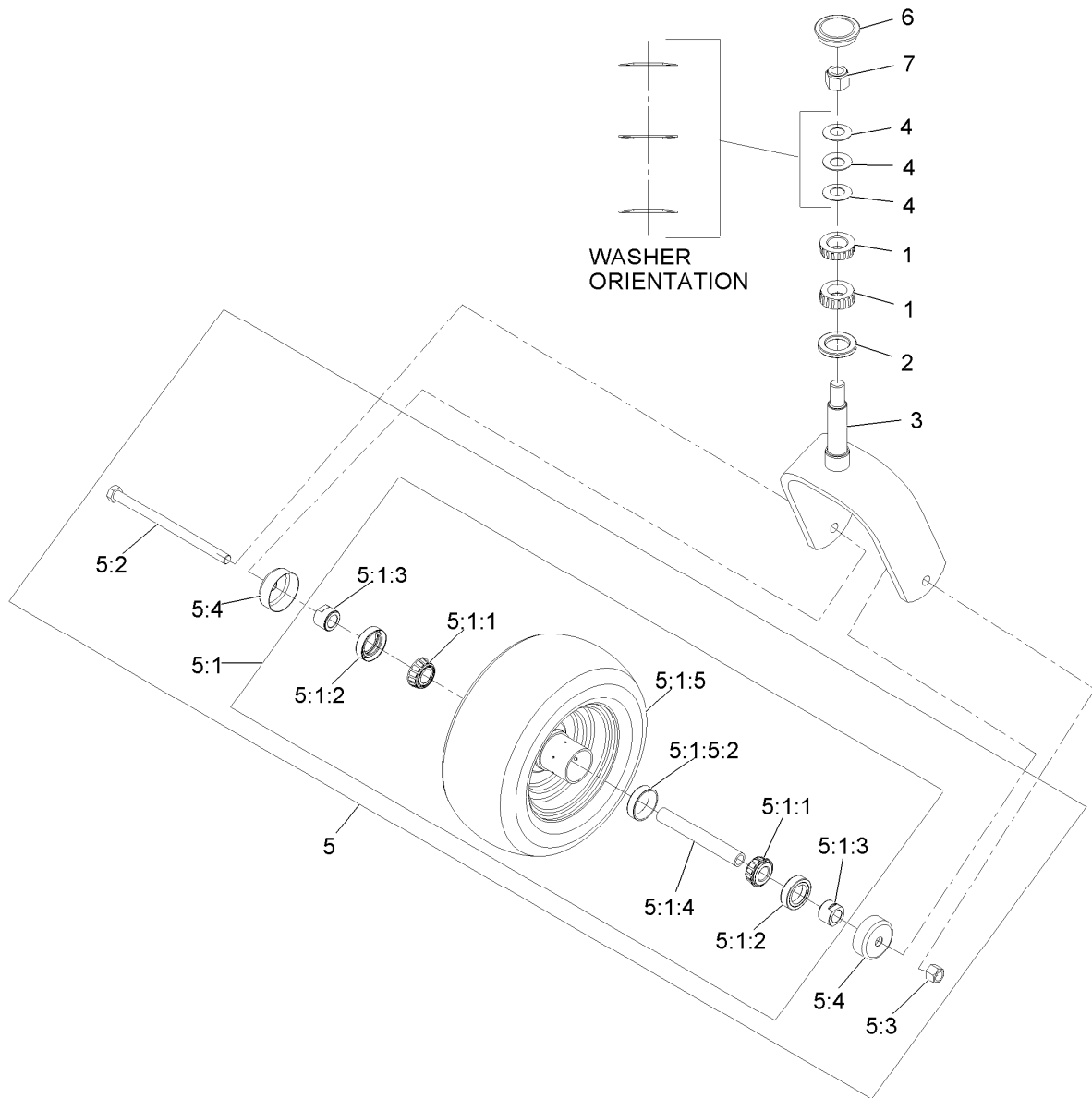
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	116-5902	1	Mainframe ASM	12	3231-22	7	Bolt-Carriage 3/8-16 X 1
1:2	116-3303	1	Decal-Slope	13	3231-21	4	Bolt-Carriage 3/8-16 X 3/4
1:3	103-2076	2	Decal-Caution	14	116-5899	1	RH Motion Control Cover ASM
1:4	116-0205	2	Decal-Belt Drive	14:2	109-7232	1	Decal-Motion Control
1:5	116-4858	1	Decal-Spark Arrester	14:3	116-5944	1	Decal-Park Brake
1:6	116-1654	1	Decal-Fuel Fill	15	116-0580	1	LH Motion Control Cover ASM
2	109-8863-03	1	Plate,Rear Guard	15:2	109-7232	1	Decal-Motion Control
3	116-0024-01	1	Floorpan	16	116-0043-03	1	Guard-Muffler
4	1-513658	2	Bumper	17	103-3113	1	Decal,Lazer Model
5	116-2882	1	ROPS ASM	18	32144-10	4	Screw-HWH 1/4-20 X .62
6	1-811010	2	Plug	30	103-2883	1	Decal
7		2	Castor W/Fork ASM ●	35	116-2999-01	1	Guard-Belt
9	116-0180	1	LH Bumper ASM	66	116-3885	2	Decal-E-Series
9:2	103-2076	1	Decal-Caution	69	107-3154	2	Nut-Push 3/8-16
10	116-0057-03	1	Bumper-RH				
11	104-8301	11	Nut-Nyloc 3/8-16 Flg				

● Not serviced separately



Roll-Over Protection System Assembly No. 116-2882

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	109-6653	2	Spacer
4	116-0019	1	Upper ROPS ASM
4:2	107-2102	1	Decal-Warning, Folding ROPS
5	109-5337	2	Bumper-ROPS
6	116-0104	2	Spring Pin ASM
7	99-5107	6	Nut-Lock 1/2-13
8	3233-10	2	Bolt-Carriage 1/2-13 X 3 1/2
9	325-17	4	Screw-HH 1/2-13 X 4
10	109-9505	4	Washer-Spring
11	109-9233	1	Bumper-Push-In, Rubber
13	116-0960	2	Spacer

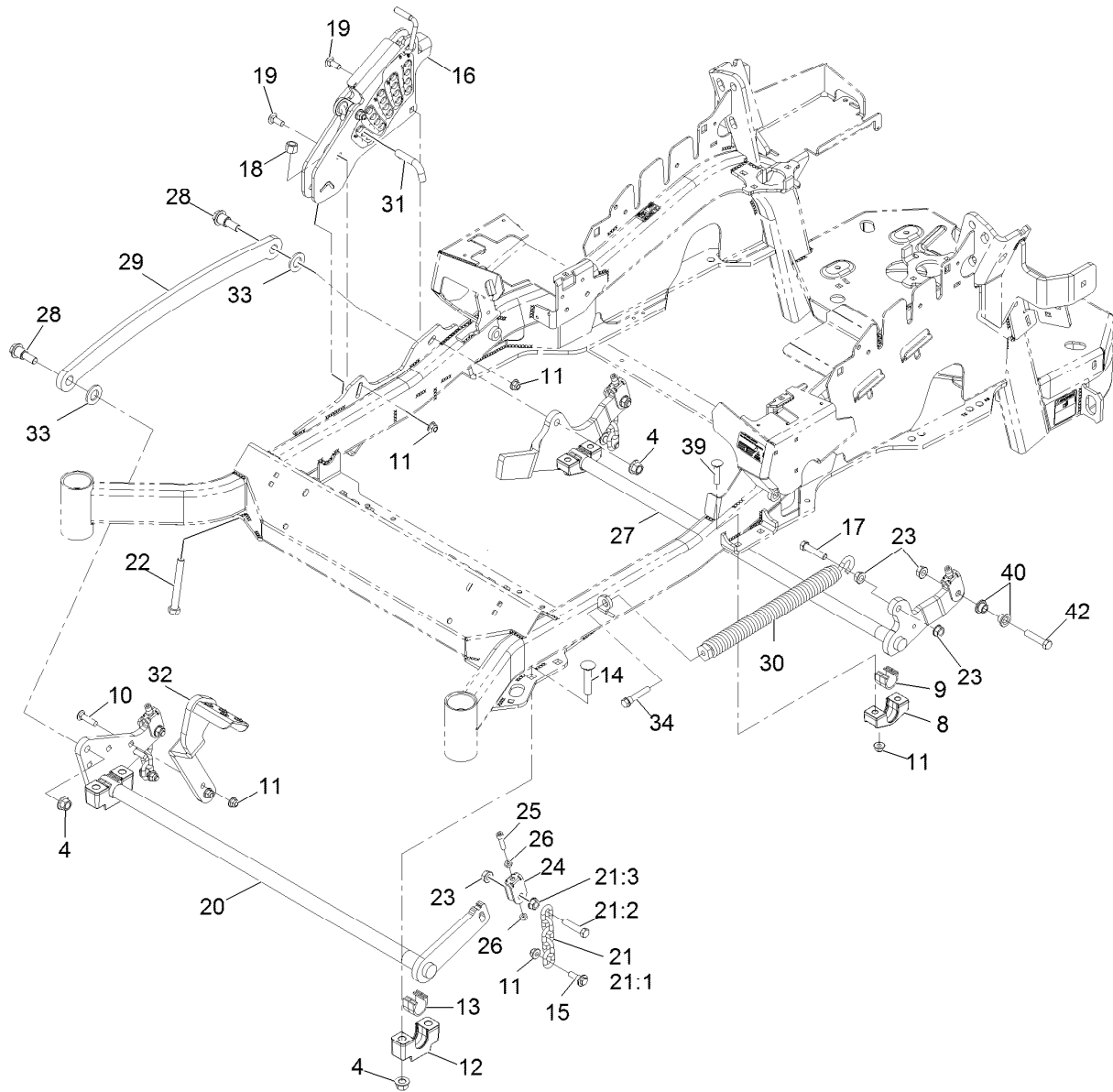


Caster Wheel and Fork Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	1-543509	2	Cone-Bearing Tapered Roller	5:1:3	103-3051	2	Spacer-Nut ■
2	1-543511	1	Seal-Grease	5:1:4	103-3155	1	Axle-Caster
3	116-1092-01	1	Wld,Caster	5:1:5		1	ASM,Wheel And Tire 13X5.00-6 ●
4	1-633508	3	Washer-Spring Disc	5:1:5:2	1-633584	2	Bearing-Cup
5	117-0362	1	Castor Wheel ASM	5:2	325-42	1	Screw-HH 1/2-13 X 8
5:1		1	ASM,Wheel, Tire And Brgs 13X5.00-6 ●	5:3	3296-23	1	Nut-Nyloc 1/2-13
5:1:1	1-633585	2	Bearing-Cone Tapered Roller	5:4	103-2768	2	Guard-Seal
5:1:2	103-0063	2	Seal-Double Lip	6	103-4882	1	Cap-Grease
				7	3296-51	1	Nut-Nyloc 3/4-10

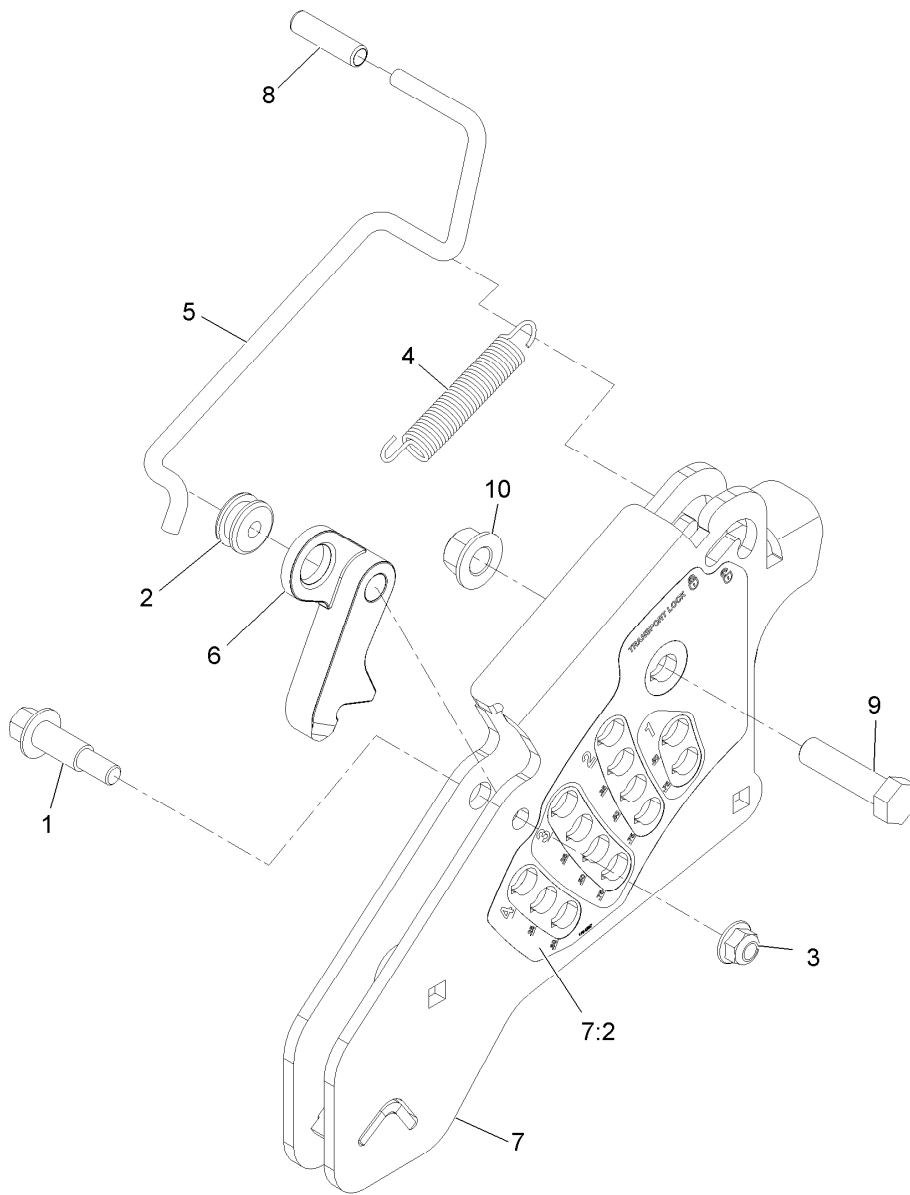
● Not serviced separately

■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



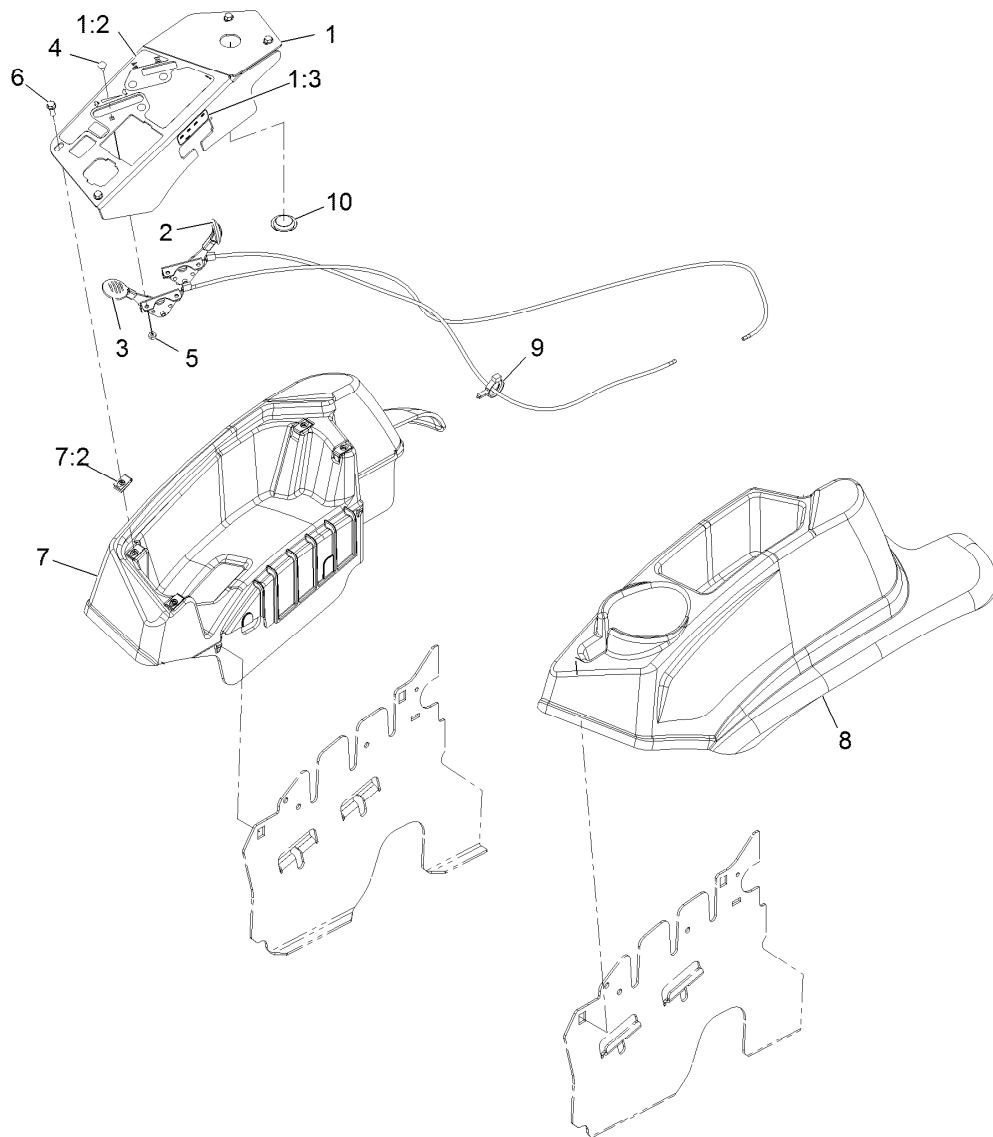
Deck Lift Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
4	99-5107	6	Nut-Lock	21:2	109-9065	1	Screw-HH
8	116-0818-03	2	Support-Cross Shaft, Rear Bearing	21:3	32128-37	1	Nut-HF
9	109-7173	2	Bearing-Cross Shaft, Rear	22	116-0559	1	Bolt-TAP
10	3231-4	2	Screw-CARR	23	32128-37	6	Nut-HF
11	104-8301	10	Nut-Flange, NI	24	109-9066	4	Yoke-Adjust, Deck
12	109-9409	2	Support-Cross Shaft, Front Bearing	25	3274-18	4	Screw-HSH
13	109-9410	2	Bearing-Cross Shaft, Front	26	3218-2	8	Nut-Jam
14	116-1700	4	Bolt-CARR	27	116-0459-03	1	Lift-Deck, Rear
15	109-9840	2	Screw-Shoulder, HHF	28	116-0780	2	Screw-HHF, Shoulder
16	116-1970	1	Height-Of-Cut ASM	29	116-0797-03	1	Link-Lift, Deck
17	109-9065	1	Screw-HH	30	116-0886	1	Extension Spring ASM
18	3296-23	1	Nut-Lock, NI	31	116-5584	1	Pin-HOC
19	3231-2	2	Bolt-CARR	32	116-3452-01	1	Foot Lever
20	116-2217-03	1	Front Cross Shaft ASM	33	3256-28	2	Washer-Flat
21	116-0756	2	Deck Lift Chain ASM	34	92-7674	1	Bolt-Shoulder
21:1	1-633447	1	Chain-Lift, Deck	39	3231-5	4	Screw-CARR
				40	116-2428	4	Bushing-Flanged
				42	324-10	2	Screw-HH



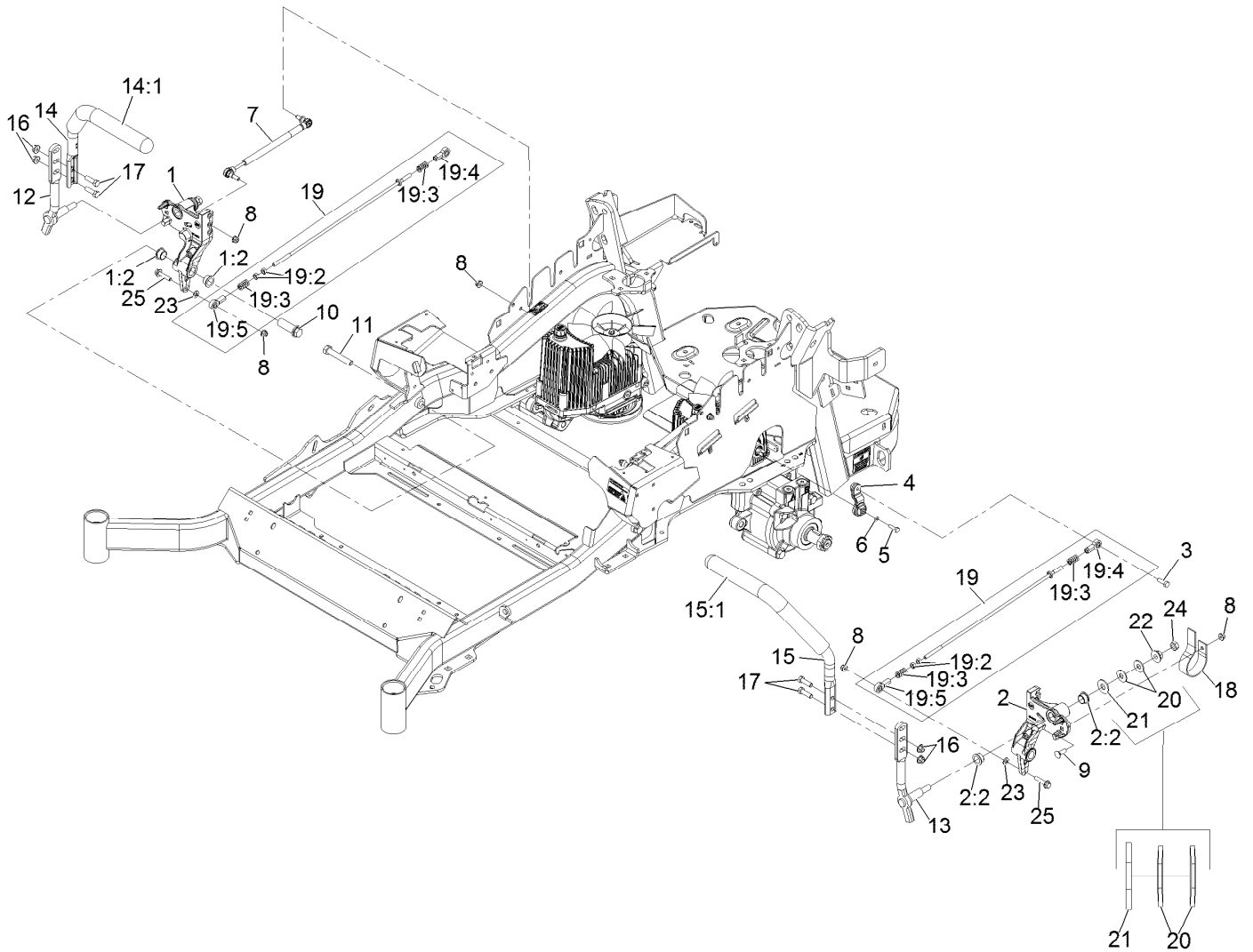
Height-of-Cut Assembly No. 116-1970

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	62-1330	1	Bolt-Shoulder
2	109-7130	1	Grommet
3	104-8301	1	Nut-Nyloc 3/8-16 Flg
4	109-7124	1	Spring-Extension
5	109-7128	1	Rod-Lock, Transport
6	116-0118	1	Pawl-Transport, HOC
7	116-1961	1	HOC Plate ASM
7:2	116-2927	1	Decal-HOC
8	109-8250	1	Grip-Lever
9	325-8	1	Screw-HH 1/2-13 X 1 1/4
10	99-5107	1	Nut-Lock 1/2-13



Control Assembly

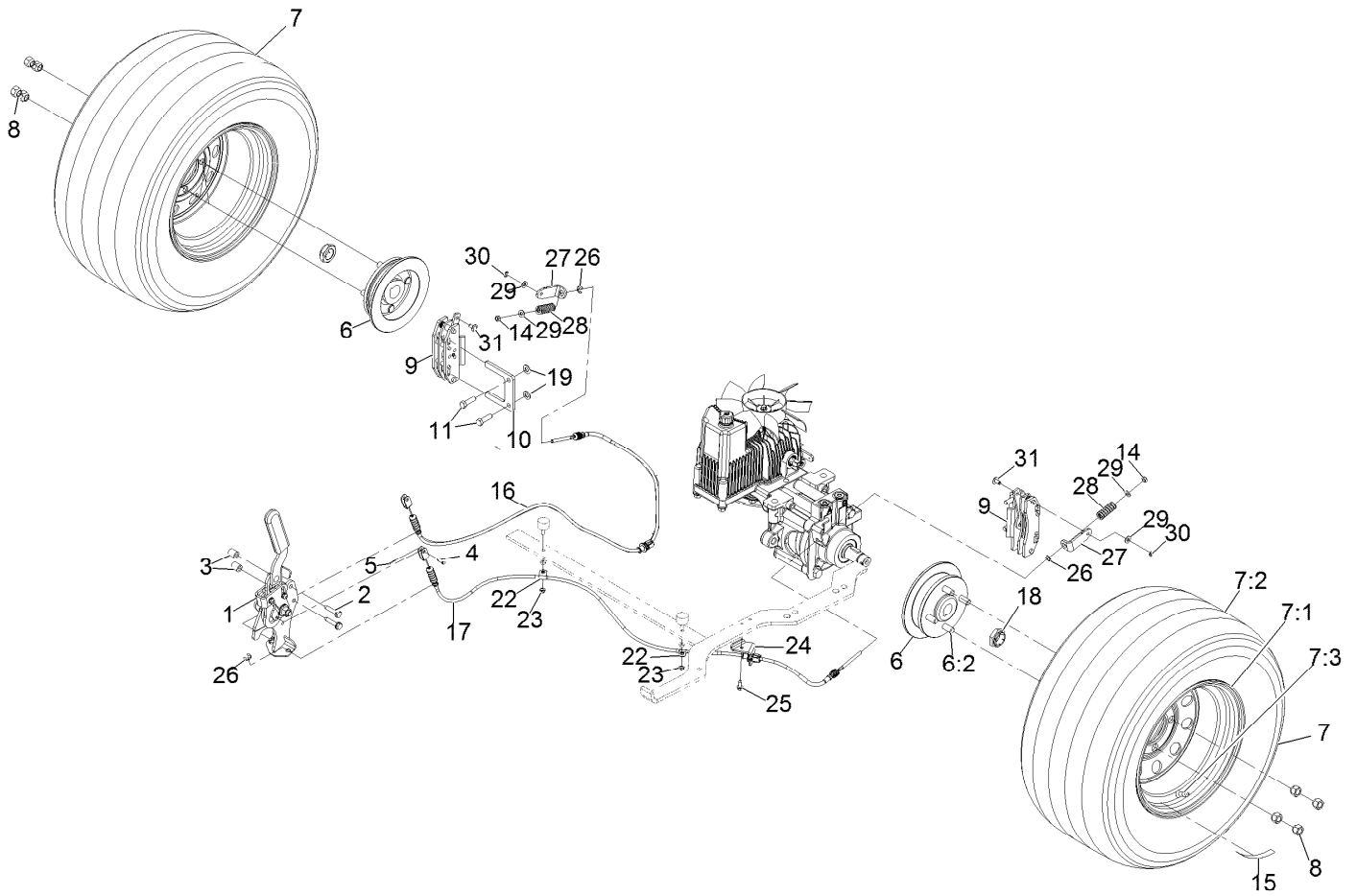
Ref.	Part Number	Qty.	Description
1	116-1845	1	ASM,Console Panel W/Decal
1:2	109-8483	1	Decal-Control Panel
1:3	109-7330	1	Decal-Fuse
2	109-8165	1	ASM, Choke Cable
3	116-0969	1	ASM,Throttle Cable
4	1-807513	4	Bolt-Carriage #10-24 X 1/2
5	3296-2	4	Nut-Nyloc #10-24
6	32105-15	4	Screw-Machine 1/4-20 X 3/4
7	116-1278	1	Console,RH As ASM
7:2	107069	4	Nut-Retainer-Panel 1/4-20
8	109-9457	1	Console, LH As
9	105-1853	1	Clamp-Hose
10	116-1875	1	Plug,Plastic



Motion Control Assembly

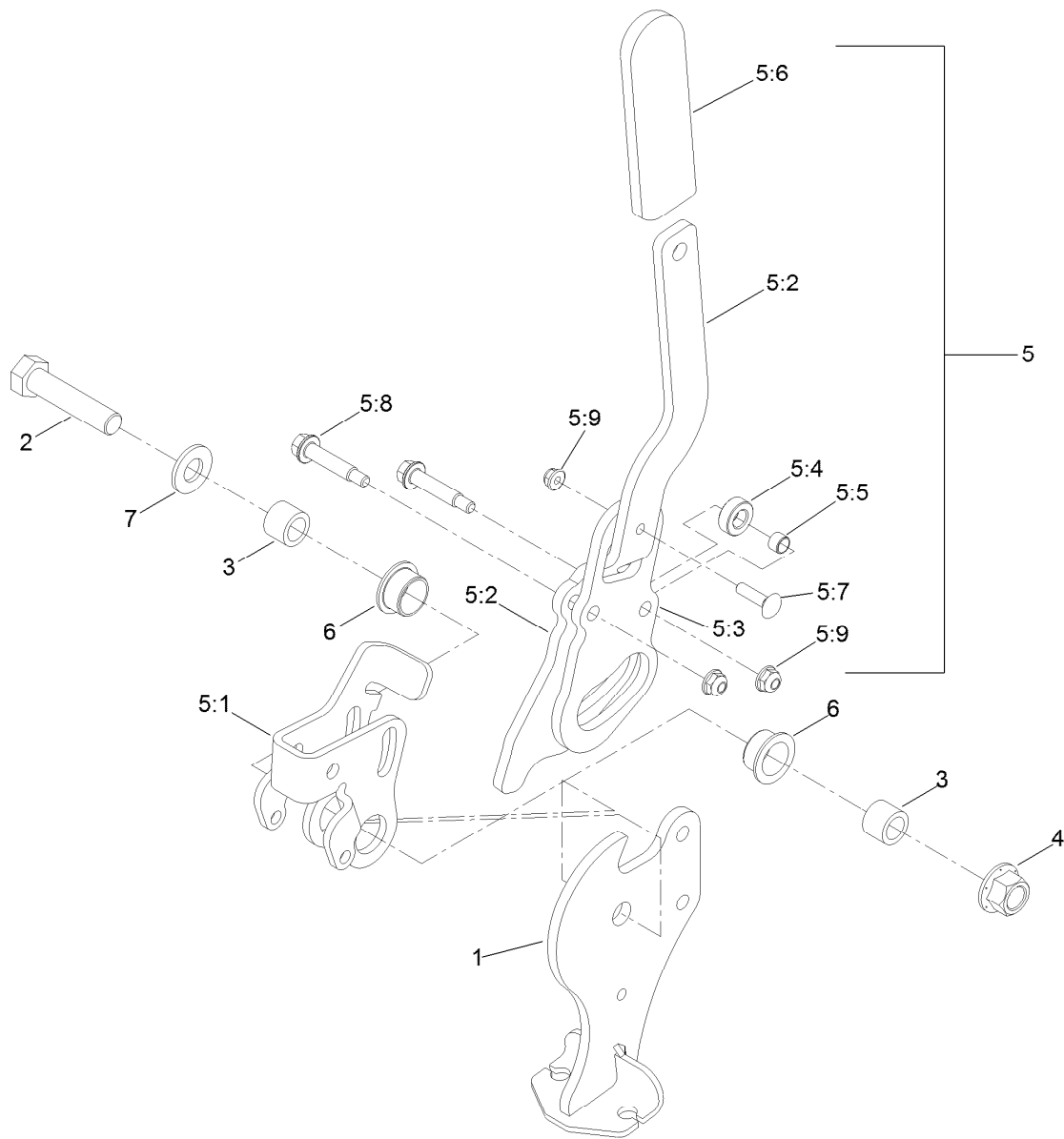
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	116-0880	1	RH Motion Control And Bushing ASM	14:1	109-5668	1	Grip-Control, Lever
1:2	109-8054	4	Bushing-Flanged	15	109-6590	1	LH Steering Handle ASM
2	116-0881	1	LH Motion Control And Bushing ASM	15:1	109-5668	1	Grip-Control, Lever
2:2	109-8054	4	Bushing-Flanged	16	104-8301	4	Nut-Nyloc 3/8-16 Flg
3	116-0648	2	Screw-HH 5/16-18 X 1 W/Patch ●	17	323-7	4	Screw-HH 3/8-16 X 1 1/4
4	109-4581	2	Arm-Control, Pump	18	109-5575	2	Spring-Leaf
5	9080046	2	Screw-HH 1/4-20 X 7/8 ●	19	109-8107	2	Pump Linkage Rear ASM
6	1-303435	2	Washer-Spring Disc 1/4	19:2	3219-2	2	Nut-Hex 5/16-24
7	116-0027	2	Damper-Control, Motion	19:3	1-323245	2	Spring-Compression
8	104-8300	8	Nut-Nyloc 5/16-18 Flg	19:4	1-633152	1	Balljoint
9	3230-2	2	Bolt-Carriage 5/16-18 X 1	19:5	1-543017	1	Balljoint
10	109-5891	2	Hub-Threaded	20	109-9505	4	Washer, Spring Disc 1/2
11	325-12	2	Screw-HH 1/2-13 X 3	21	3256-6	2	Washer
12	116-0039	1	Lever-Control Motion, RH	22	32128-56	2	Nut-Hex 1/2-13 Flange
13	116-0040	1	Lever-Control Motion, LH	23	3256-23	2	Washer-5/16 Sae
14	109-6589	1	RH Steering Handle ASM	24	3218-5	2	Nut-Jam 1/2-13
				25	115-1794	2	Screw-Hex Flange 5/16-18 X 1 1/2

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



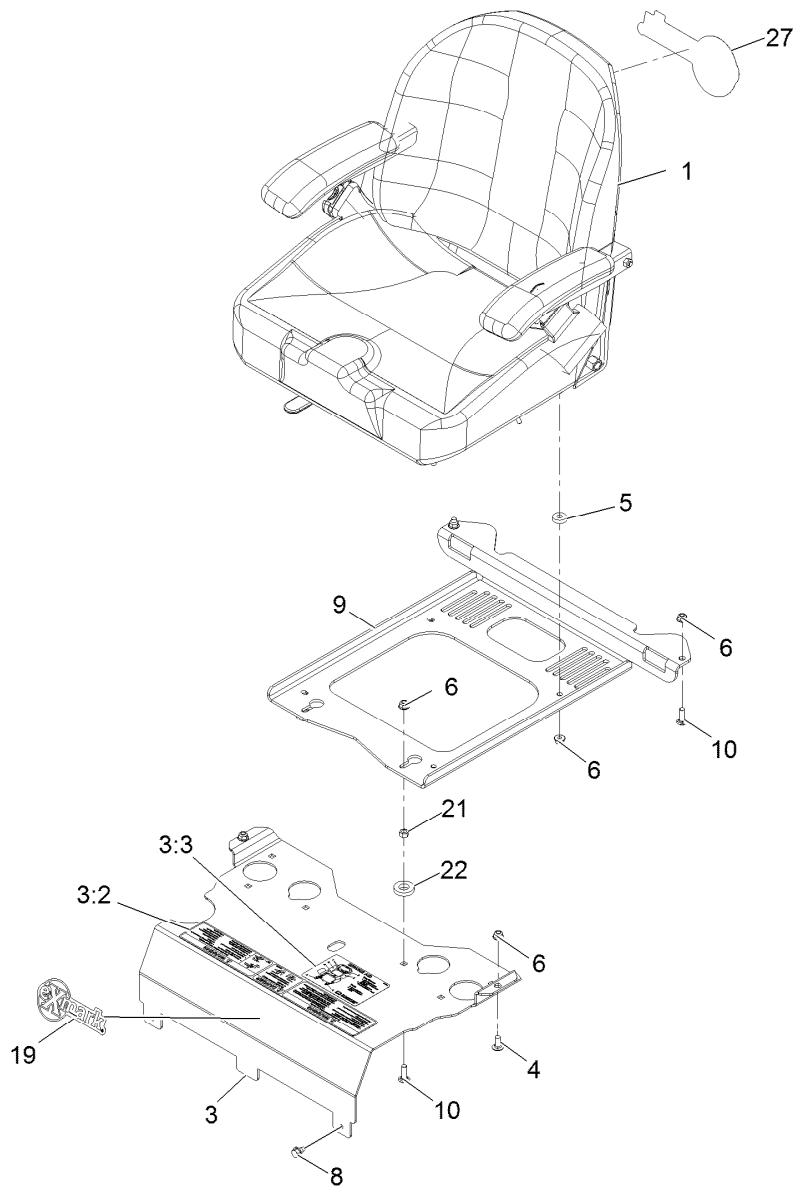
Rear Wheel and Park Brake Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	116-7551	1	Brake Handle ASM	14	3296-13	2	Nut-Nyloc 1/4-28
2	32144-57	2	Screw	15	116-2643	2	Decal-Wheel Nut Torque
3	82-6840	2	Spacer	16	116-6364	1	Cable-Park Brake, RH
4	60-1730	2	Pin-Clevis	17	116-6365	1	Cable-Park Brake, LH
5	3272-1	2	Pin-Cotter 1/16 X 1/2	18	116-1399	2	Locknut
6	116-1746	2	Wheel Hub ASM	19	3256-24	4	Washer-3/8 Sae
6:2	116-1696	4	Stud-Wheel	22	88-7970	2	Clip
7	116-3138	2	Tire And Wheel ASM	23	3296-56	2	Nut-Nyloc 1/4-20 Thin
7:1	109-2871	1	Rim ASM	24	116-6397	1	Bracket-Cable
7:2	116-3139	1	Tire-Turf Master	25	32144-10	1	Screw-HWH 1/4-20 X .62
7:3	232-27	1	Stem-Valve	26	32120-18	4	E-Ring
8	242-50	8	Nut-Lug 1/2-20	27	116-6182	2	Bracket-Brake, L
9	109-2889	2	Caliper-Brake	28	116-6347	2	Spring-Die
10	109-0958	2	Plate-Mount, Brake	29	3256-22	4	Washer-1/4 Sae
11	92-5727	4	Screw-HH 3/8-16 X 1 1/4 Patch Lock	30	32151-86	2	E-Ring
				31	116-6348	2	Pin-Brake



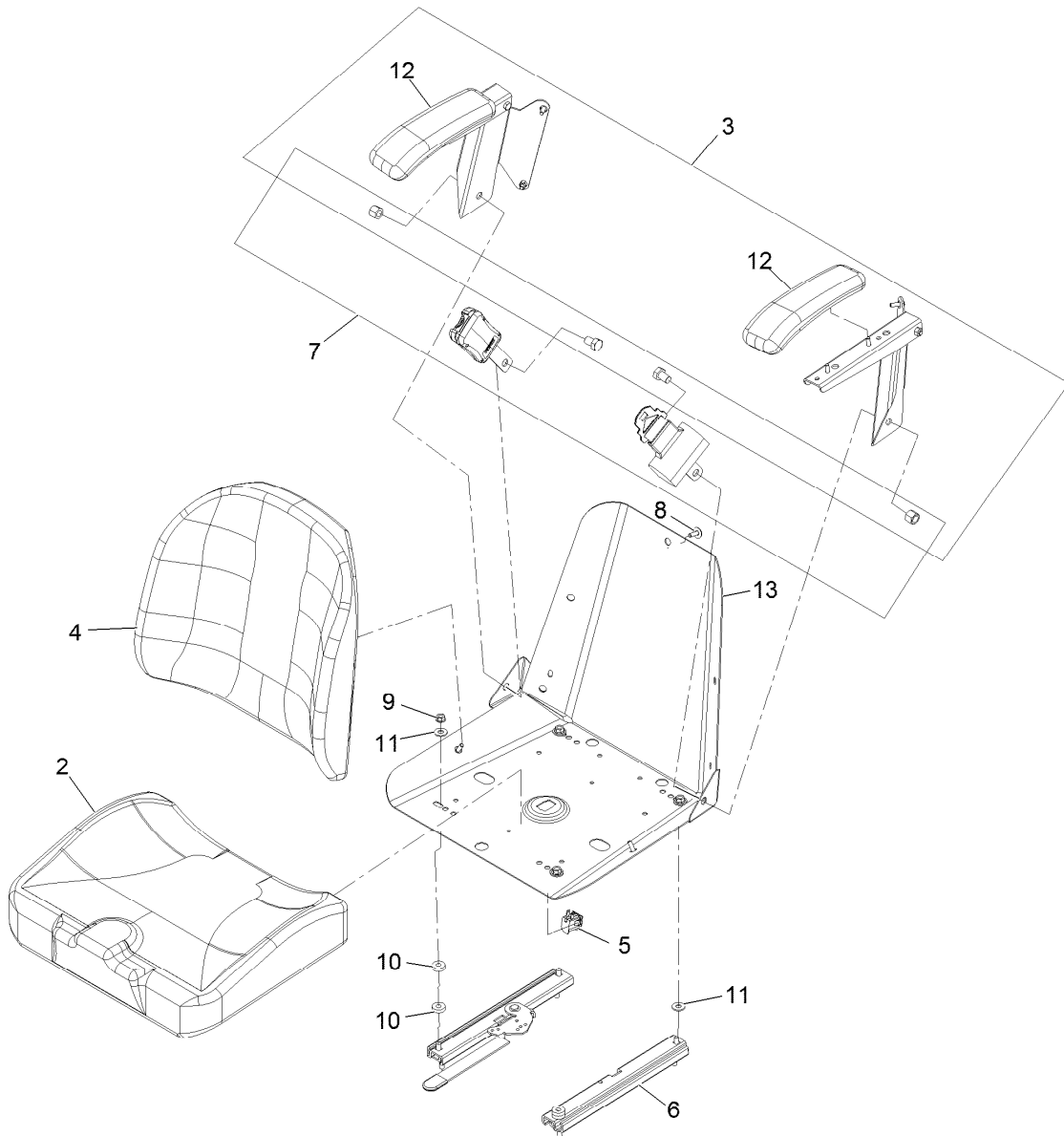
Parking Brake Handle Assembly No. 116-7551

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	116-7263	1	Brake Pivot ASM	5:4	116-6846	1	Roller-Brake
2	325-9	1	Screw-HH 1/2-13 X 2 1/4	5:5	116-6852	1	Bearing-Sleeve
3	116-5384	2	Spacer	5:6	1-633268	1	Grip-Lever
4	99-5107	1	Nut-Lock 1/2-13	5:7	3229-2	1	Bolt-Carriage 1/4-20 X 1
5	116-6860	1	Handle ASM	5:8	116-6876	2	Screw-Shoulder
5:1	116-6856	1	Bellcrank-Brake	5:9	104-7201	3	Nut-Nyloc 1/4-20 Flg
5:2	116-6857	1	Handle-Brake	6	109-8054	2	Bushing-Flanged
5:3	116-6858	1	Plate-Handle	7	3256-26	1	Washer-1/2 Sae



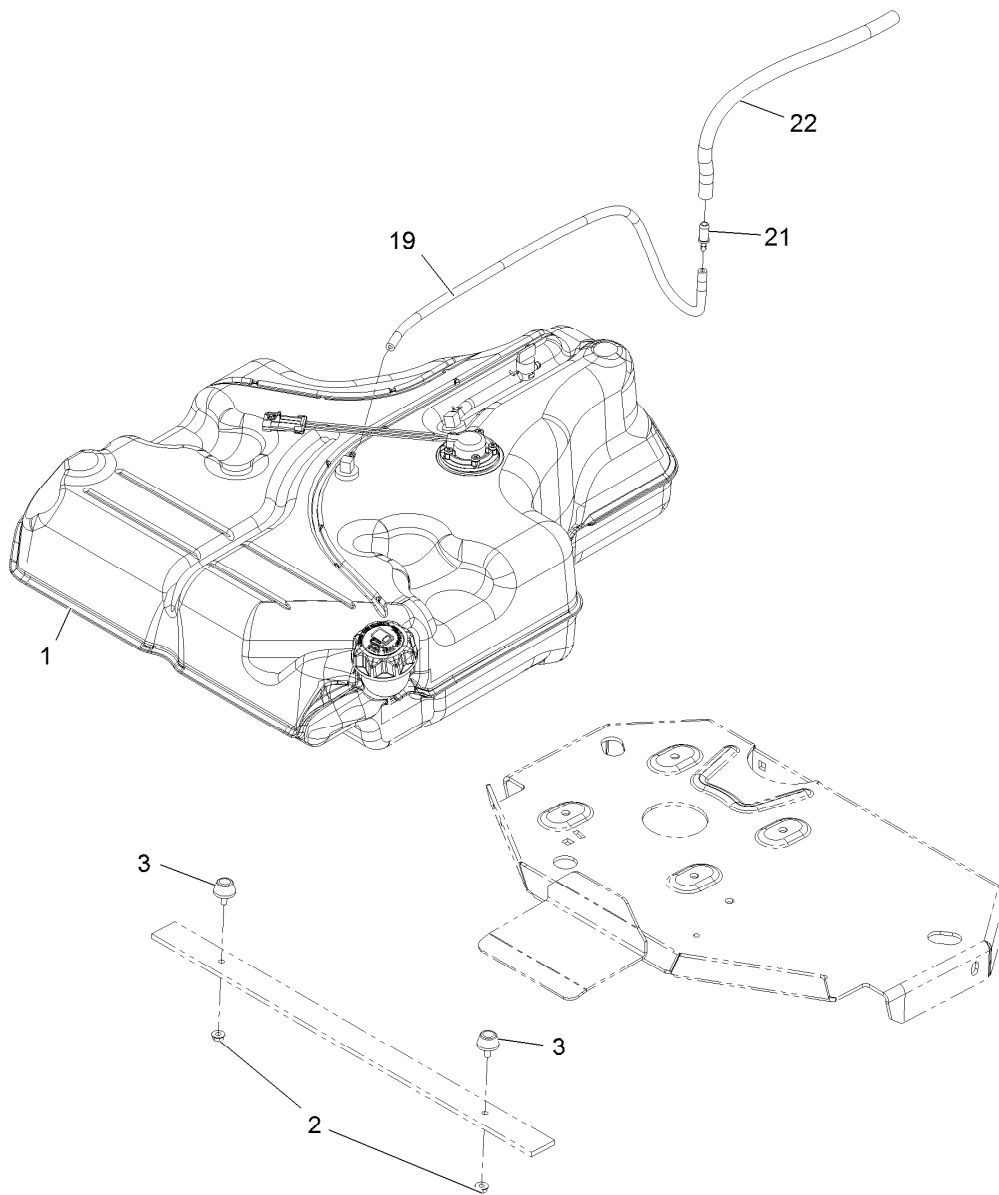
Seat Assembly

Ref.	Part Number	Qty.	Description
1	116-6192	1	ASM-Seat, Lze
3	116-2323	1	Mount-Seat
3:2	109-7069	1	Decal-Console
3:3	116-0211	1	Decal-Service Aid
4	3230-23	2	Bolt-Carriage 5/16-18 X 3/4 Short Neck
5	26-4840	4	Spacer-Pin, Mounting
6	104-8300	10	Nut-Nyloc 5/16-18 Flg
8	9266934	2	Screw-HWH 5/16 X 1/2 Tf
9	116-0192-03	1	Plate-Support, Seat
10	3230-22	4	Bolt-Carriage 5/16-18 X 1 Sp
19	103-2883	1	Decal
21	3217-6	2	Nut-Hex 5/16-18
22	1-323539	2	Spacer-Blade Drive
27	103-2882	1	Decal,Exmark Logo



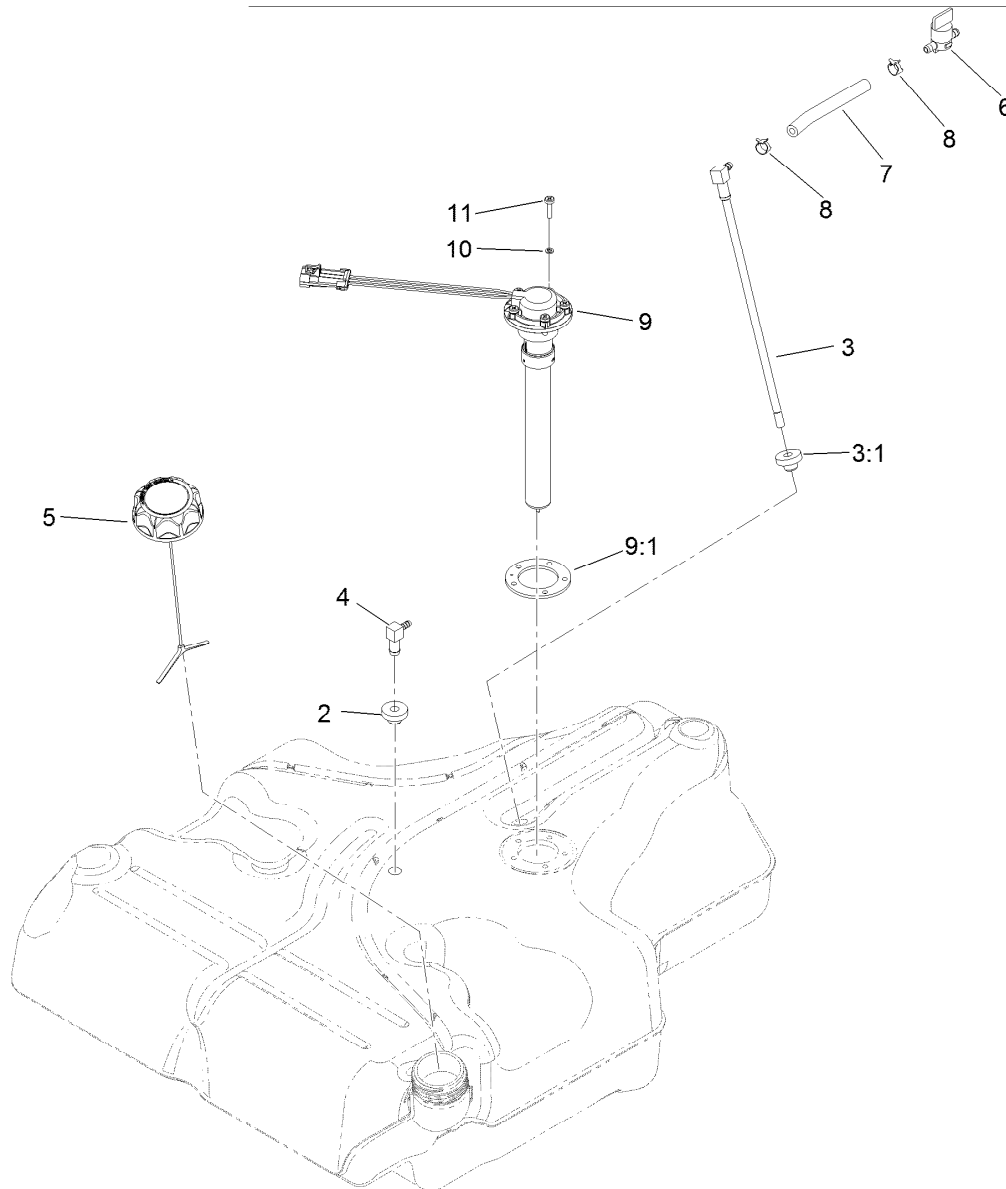
Seat W/Tracks Assembly No. 116-6192

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	116-7329	1	Cushion-Seat Bottom
3	110-5719	1	Armrest Kit
4	116-3738	1	Cushion,Seat Back
5	82-2190	1	Switch
6	1-643255	1	Track-Seat
7	116-2981	1	Seat Belt Kit
8	103-8383	7	Screw-HWH 1/4-20 X 3/4 Taptite
9	32128-20	4	Nut-Whizlock 5/16-18
10	26-4840	4	Spacer-Pin, Mounting
11	3256-3	6	Washer-5/16 Std
12	110-4163	2	Cushion-Rest, Arm
13	116-7496	1	Frame-Seat



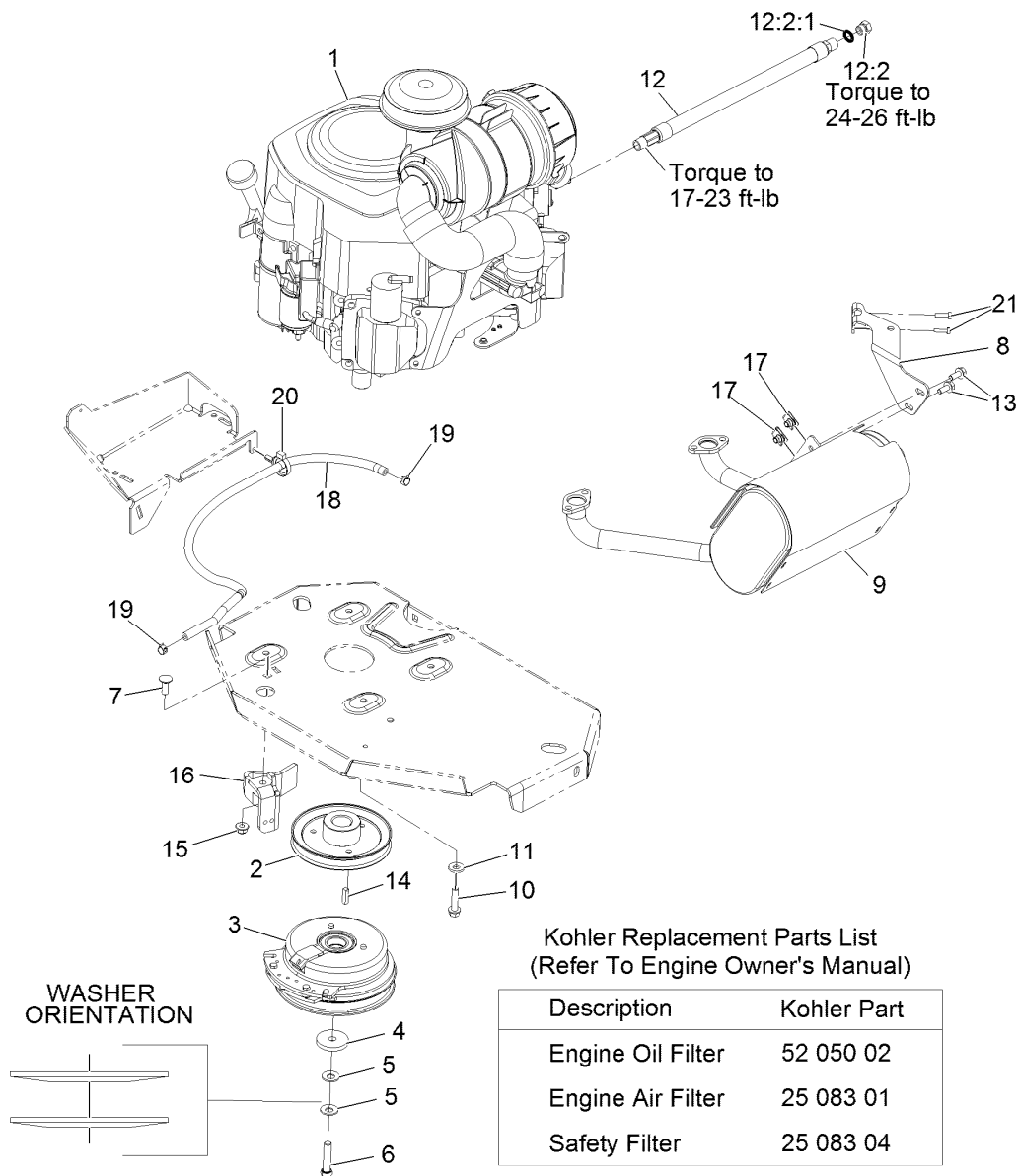
Fuel Tank Mounting Assembly

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-3978	1	Fuel Tank ASM
2	3218-1	2	Nut-Jam
3	116-6380	2	Bumper-Rubber (W/ Stud)
19	117-9569	1	Hose-Fuel
21	98-2952	1	Fitting-Straight
22	116-4344	1	Hose-Fuel



Fuel Tank Assembly No. 116-3978

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	46-6560	2	Bushing
3	116-2459	1	Fuel Line Kit (With Grommet)
3:1	46-6560	1	Bushing
4	116-2288	1	Fitting-90 Elbow, 0.043 Orifice
5	116-1704	1	Cap-Fuel, Ratcheting
6	1-603770	1	Valve-Fuel
7	109-0650	1	Hose-Fuel
8	2412-98	2	Clamp-Hose
9	116-1981	1	Sender-Fuel
9:1	109-9620	1	Gasket-Sender, Fuel
10	3253-17	5	Washer-Lock 3/16
11	9107944	5	Screw-Pan 10-24 X 3/4



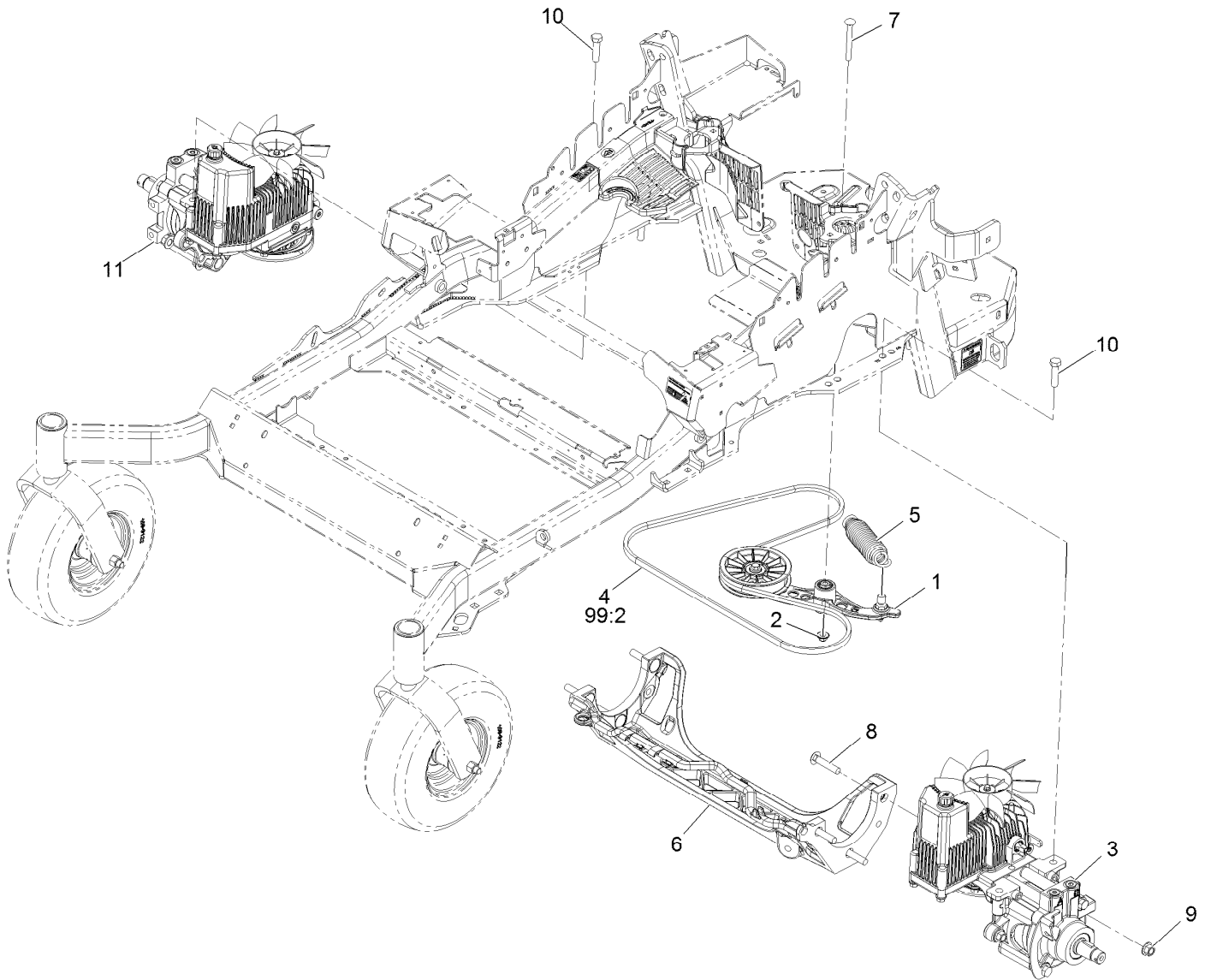
Engine Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1		1	Engine-Kohler, Ps-Cv740-3135 ●■	12	116-5316	1	Oil Drain Hose ASM
2	116-1946	1	Sheave-Pump, Drive	12:2	353-508	1	Plug-W/O-Ring
3	116-1620	1	Clutch Kit	12:2:1	237-42	1	O-Ring
4	109-6919	1	Washer-Clutch	13	3234-5	3	Screw-HH Flg 5/16-18 X 3/4
5	1-603610	2	Washer-Spring Disc 7/16	14	1-807259	1	Key-Machine 1/4 X 1/4 X 1
6	109-9762	1	Screw-HH 7/16-20 X 2 W/Loctite ▲	15	104-8301	1	Nut-Nyloc 3/8-16 Flg
7	3231-22	1	Bolt-Carriage 3/8-16 X 1	16	116-2612-01	1	Clutch-Anchor
8	116-4297	1	Muffler Bracket Kit	17	94-2413	3	U-Nut
9	116-1713	1	Muffler	18	109-0286	1	Hose-Fuel Line 35"
10	32144-102	4	Screw-HWH 3/8-16 X 1 1/2 Taptite	19	2412-98	2	Clamp-Hose
11	98-5975	4	Washer-Spring Disc 3/8	20	104-2490	1	Clamp-Hose
				21	116-4295	2	Screw-HH M6-1 X 20Mm W/Patch

● Not serviced separately

▲ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

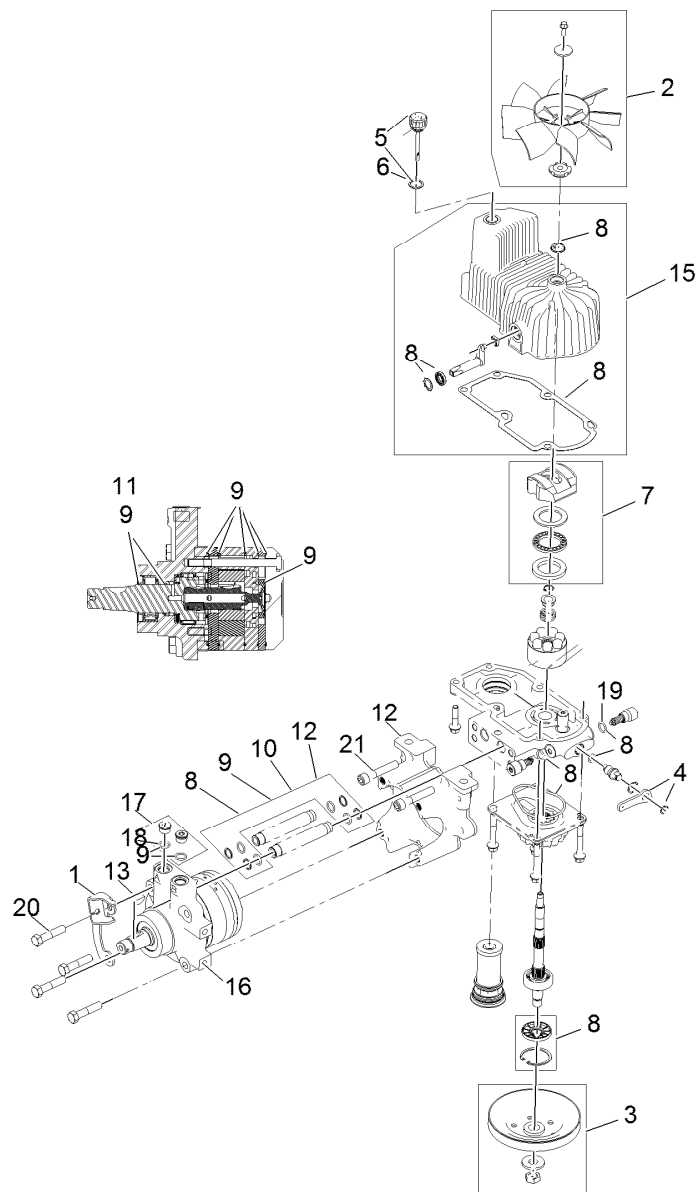
■ Obtain parts from www.kohlerplus.com



Hydraulic Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	116-1255	1	Pump Idler ASM	10	325-8	4	Screw-HH 1/2-13 X 1 1/4
2	109-6658	1	Nut-Nyloc 3/8-16 Flg	11	116-6414	1	RH Hydro ASM (12Cc W/Shock)
3	116-6413	1	LH Hydro ASM (12Cc W/Shock)	99	109-9828	1	Bottle-Oil, 32Oz Hydraulic ●
4	109-3388	1	Belt	99	116-0164	1	Filter-Hydro ●
5	116-6317	1	Spring-Extension	99	116-1218	1	Bottle,Oil 1 Gallon Hydraulic ●
6	109-9375	1	Cradle-Hydro	99	116-3270	1	Kit, Hydro Service ●
7	116-1502	1	Bolt-Carriage Shoulder 3/8-16 X 3 1/2	99:1	109-9828	4	Bottle-Oil, 32Oz Hydraulic ●
8	3233-34	6	Bolt-Carriage 1/2-13 X 2 1/2	99:2	109-3388	1	Belt
9	99-5107	6	Nut-Lock 1/2-13	99:3	116-0164	2	Filter-Hydro ●

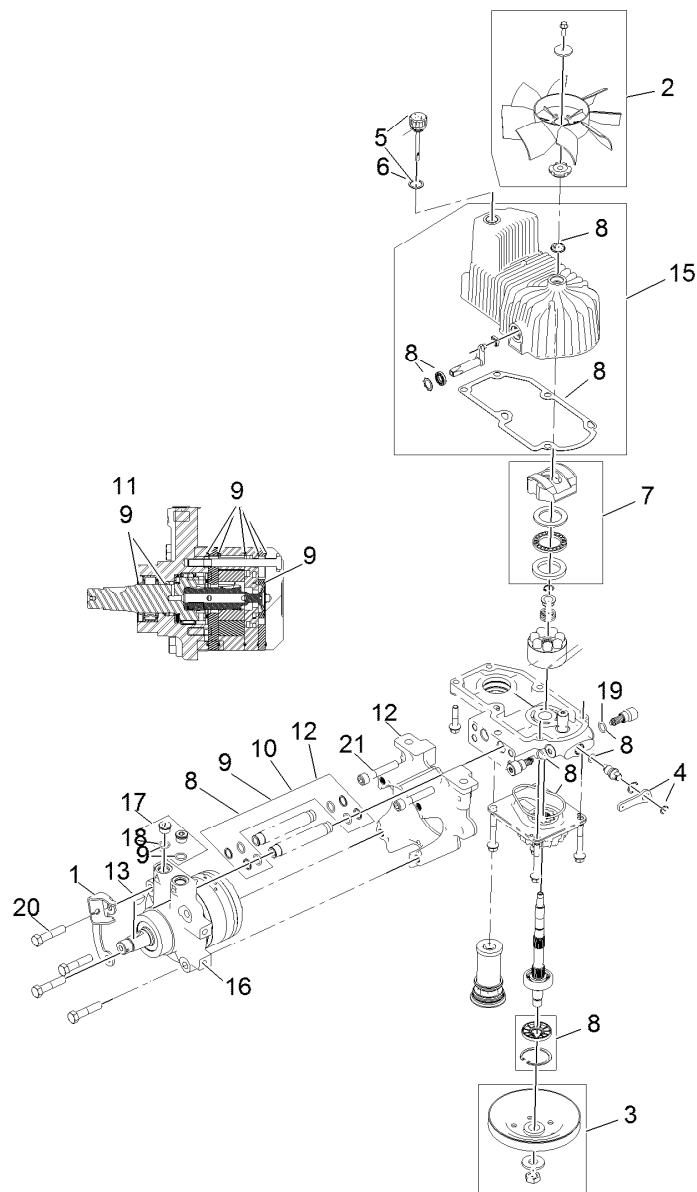
● Not illustrated



LH Hydro Assembly No. 116-6413

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	116-6859	1	Bracket-Anchor, Cable	11	116-1371	1	Output Shaft Seal Kit
2	116-0233	1	Fan Kit	12	116-5469	1	Nose Cup-Uht
3	116-0234	1	Pulley Kit	13	3257-42	1	Key-Woodruff 5/16 X 1
4	116-0235	1	Handle-Bypass Valve, Hydro	15	116-3287	1	Housing-Hydro, LH
5	116-0236	1	Dipstick-Hydro W/Gasket	16	116-8915	1	Motor-Hydraulic LH 240Cc
6	116-0237	1	Gasket-Dipstick, Hydro	17	116-7901	1	Magnetic Plugs Service Kit
7	116-1367	1	Swash Block Kit	18	76-1900	2	O-Ring
8	116-1368	1	Pump Seal Kit	19	116-8662	2	O-Ring-Check Valve
9	116-1369	1	Motor Seal Kit	20	116-8974	4	Screw-HH 1/2-20 X 2 1/4
10	116-1370	1	Tube Seal Kit	21	116-8975	2	Screw-HSH 1/2-20 X 2 3/4
				99	116-1373	1	Flow Test Kit ●

● Not illustrated



RH Hydro Assembly No. 116-6414

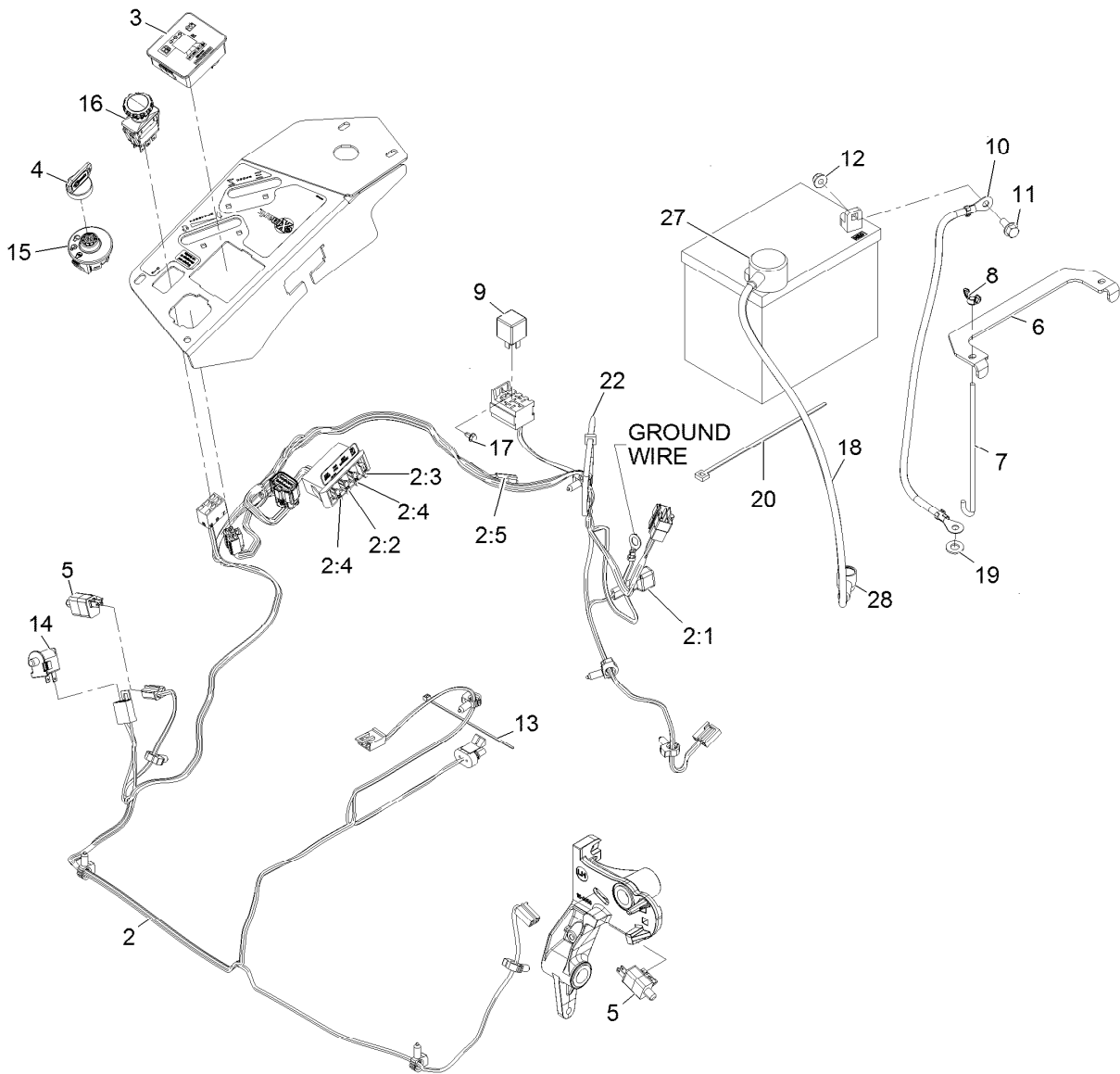
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	116-6859	1	Bracket-Anchor, Cable	11	116-1371	1	Output Shaft Seal Kit
2	116-0233	1	Fan Kit	12	116-5469	1	Nose Cup-Uht
3	116-0234	1	Pulley Kit	13	3257-42	1	Key-Woodruff 5/16 X 1
4	116-0235	1	Handle-Bypass Valve, Hydro	15	116-3288	1	Housing-RH
5	116-0236	1	Dipstick-Hydro W/Gasket	16	116-8916	1	Motor-Hydraulic RH 240Cc
6	116-0237	1	Gasket-Dipstick, Hydro	17	116-7901	1	Magnetic Plugs Service Kit
7	116-1367	1	Swash Block Kit	18	76-1900	2	O-Ring
8	116-1368	1	Pump Seal Kit	19	116-8662	2	O-Ring-Check Valve
9	116-1369	1	Motor Seal Kit	20	116-8974	4	Screw-HH 1/2-20 X 2 1/4
10	116-1370	1	Tube Seal Kit	21	116-8975	2	Screw-HSH 1/2-20 X 2 3/4
				99	116-1373	1	Flow Test Kit ●

● Not illustrated



Pump Idler Assembly No. 116-1255

Ref.	Part Number	Qty.	Description
2	43-0940	1	Spacer
3	103-3504	2	Bearing-Spherical
4	103-3505	1	Seal-Double Lip
5	103-3506	1	Seal-Single Lip
6	109-6658	1	Nut-Flange, NI
7	106-7159	2	O-Ring
8	323-8	1	Screw-HH
9	32120-10	2	Ring-Snap
10	302-19	1	Fitting-Grease
11	109-8076	1	Pulley-Idler
12	116-3467	1	Pin-Spring, Anchor



Electrical Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
2	116-6009	1	Harness-Wire, Main ●	10	114-1218	1	Cable-Battery, Negative
2:1	103-3895	1	Diode-Tvs	11	3234-5	2	Screw-HH Flg 5/16-18 X 3/4
2:2	218-578	1	Fuse-Blade, 10 Amp	12	104-8300	2	Nut-Nyloc 5/16-18 Flg
2:3	109355	1	Fuse-Blade, 15 Amp	13	1-303287	3	Tie-Cable 5 1/2 (Small)
2:4	109102	2	Fuse-Blade, 25 Amp	14	82-2190	1	Switch
2:5	116-0053	1	Cap-Plug	15	117-2221	1	Switch-Ignition
3	117-3882	1	Fuel/Hour Meter ASM	16	116-0124	1	Switch-PTO, 10A
4	1-603511	1	Key-Ignition	17	104-2065	1	Screw-HWH #10-24 X 3/8
4	103-2106	1	Key-Exmark Logo	18	115-3864	1	Cable-Battery, Positive
5	110-6765	2	Switch-Single Pole No	19	3256-24	1	Washer-3/8 Sae
6	116-0042-03	1	Strap-Tie Down, Battery	20	1-303335	1	Tie-Cable 7 15/16 (Large)
7	1-633651	2	Bolt-Holddown	22	1-303335	1	Tie-Cable 7 15/16 (Large)
8	1-543792	2	Wingnut-Nyloc 1/4-20	27	109-2407	1	Insulator-Battery
9	1-643275	1	Relay-12Vdc 40 Amp	28	1-543393	1	Insulator-Solenoid

● Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

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