

OCT10-M16701EN

SPECIFICATIONS

Model	YM155T	YM155DT
	2-Wheel drive	4-Wheel drive
Dimensions		
Overall length		
with-3-point hitch	99.4" (2525 mm)	
without 3-point hitch	81.5" (2070 mm)	
Overall width	37.6" (956 mm)	
Overall height		
to muffler end	64.8" (1645 mm)	
to setting wheel	46.1" (1170 mm)	
Wheel base	48.8" (1240 mm)	
Tread front	28.7" (730 mm)	27.6" (700 mm)
Tread rear	27.6 ~ 33.5" (700 ~ 850 mm)	
Ground clearance		
Front axle	11.8" (300 mm)	9.8" (250 mm)
Drawbar	10.0" (255 mm)	10.0" (255 mm)
Weights		
Total weight	1047.4 lb. (475 kg)	1135.6 lb. (515 kg)
Front	474.1 lb. (215 kg)	551.3 lb. (250 kg)
Rear	573.3 lb. (260 kg)	584.3 lb. (265 kg)
Engine		
Model	2TR13Y	
Type	Vertical, water cooled, 4-cycle diesel	
No. of cylinders	2	
Piston displacement	40.4 cu. inch (662 cc)	
Bore x stroke	2.953" x 2.953" (75 x 75 mm)	
Max. bare horse power	15 HP at 2700 rpm	
Compression ratio	23 : 1	
Capacity		
Fuel tank	3.7 U.S. gal.	(14 ltr.)
Cooling System	0.8 U.S. gal.	(3.0 ltr.)
Crankcase	0.7 U.S. gal.	(2.5 ltr.)
Air cleaner	Oil bath type	
Transmission-hydraulic system	2.4 U.S. gal.	(9.0 ltr.)

Electrical system	
Battery	12 V – 35
A.C. generator	12 V – 8
Starter motor	12 V – 1.5
Thermostart (Optional)	12 V –

Clutch Dry, single disc, mechanical

Transmission Mechanical, constant-mesh/selective-mesh gears combined
6-speed for forward, 2-speed for reverse

Final drive Helical gears reduction

Differential lock Foot operated mechanical

Travel speed	
Forward	1st 0.58 mph (0.94
	2nd 0.93 mph (1.49
	3rd 1.57 mph (2.53
	4th 2.98 mph (4.79
	5th 4.69 mph (7.54
	6th 7.96 mph (12.81
Reverse	1st 0.74 mph (1.19
	2nd 3.76 mph (6.05

Brakes Dry, internal expansion mechanical

Tires	
Front	4.50–10–2 ply rating 5–12–2 ply rating
Rear	8–16–4 ply rating 8–16–4 ply rating

P.T.O.

Spline SAE 1-3/4

Direction of rotation Clockwise viewed from driving shaft

Speed 540 and 800 rpm (at 2640 rpm engine speed)

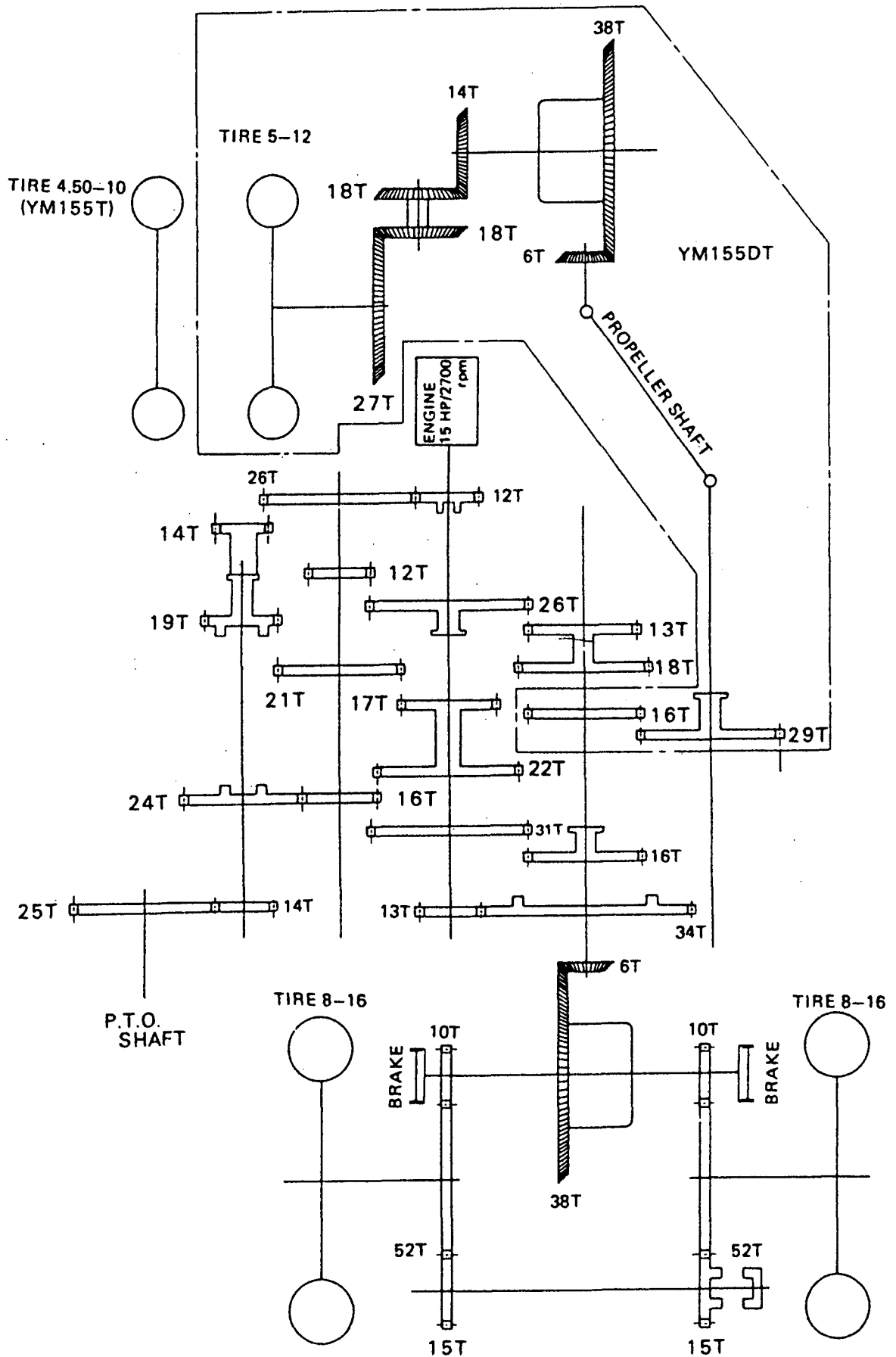
Power lift

Type Hydraulic, 3-point
Category 0 or 1 with selector lever

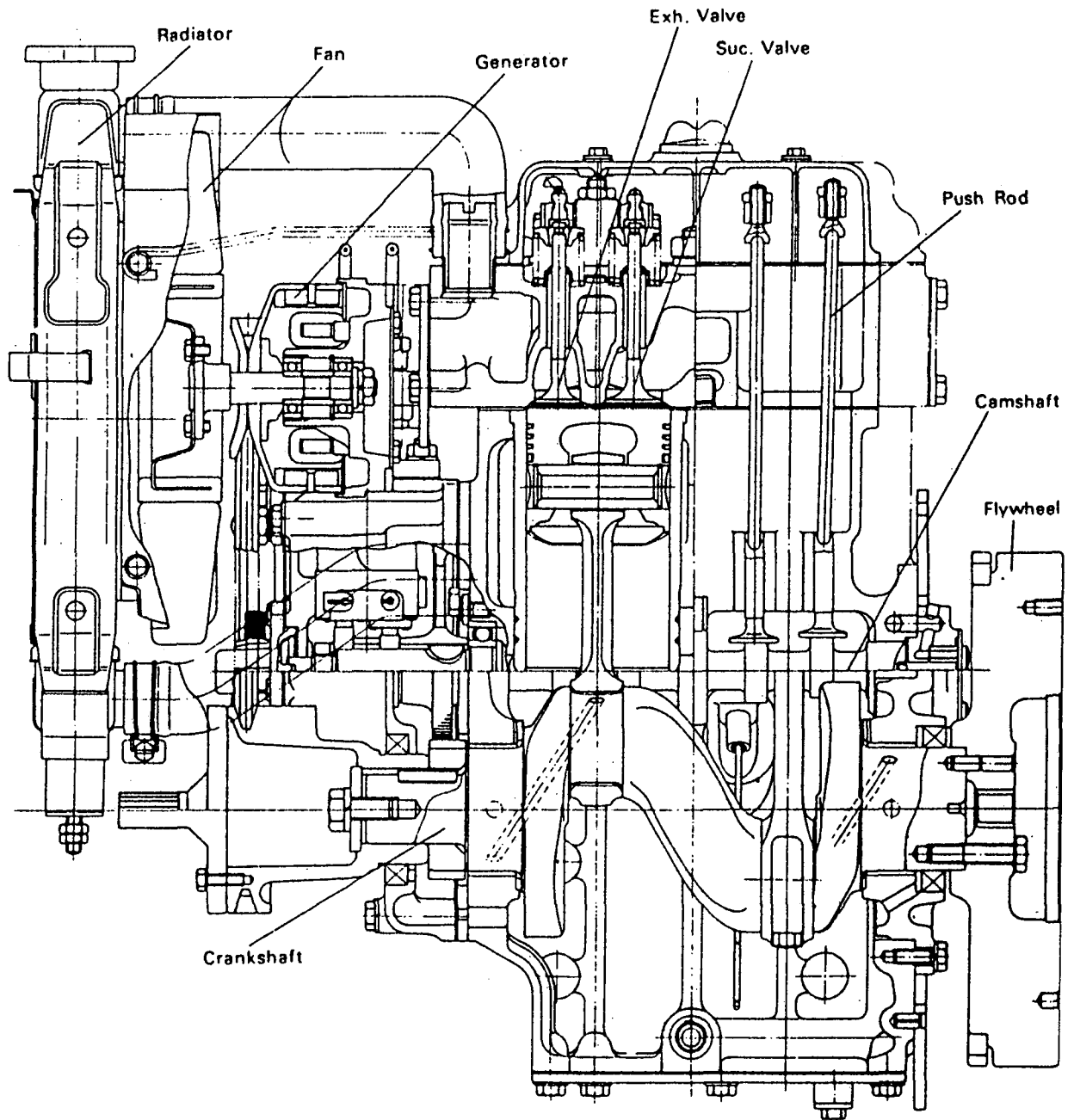
Max. lift capacity 882 lb. (400 kg)

Drawbar Offset

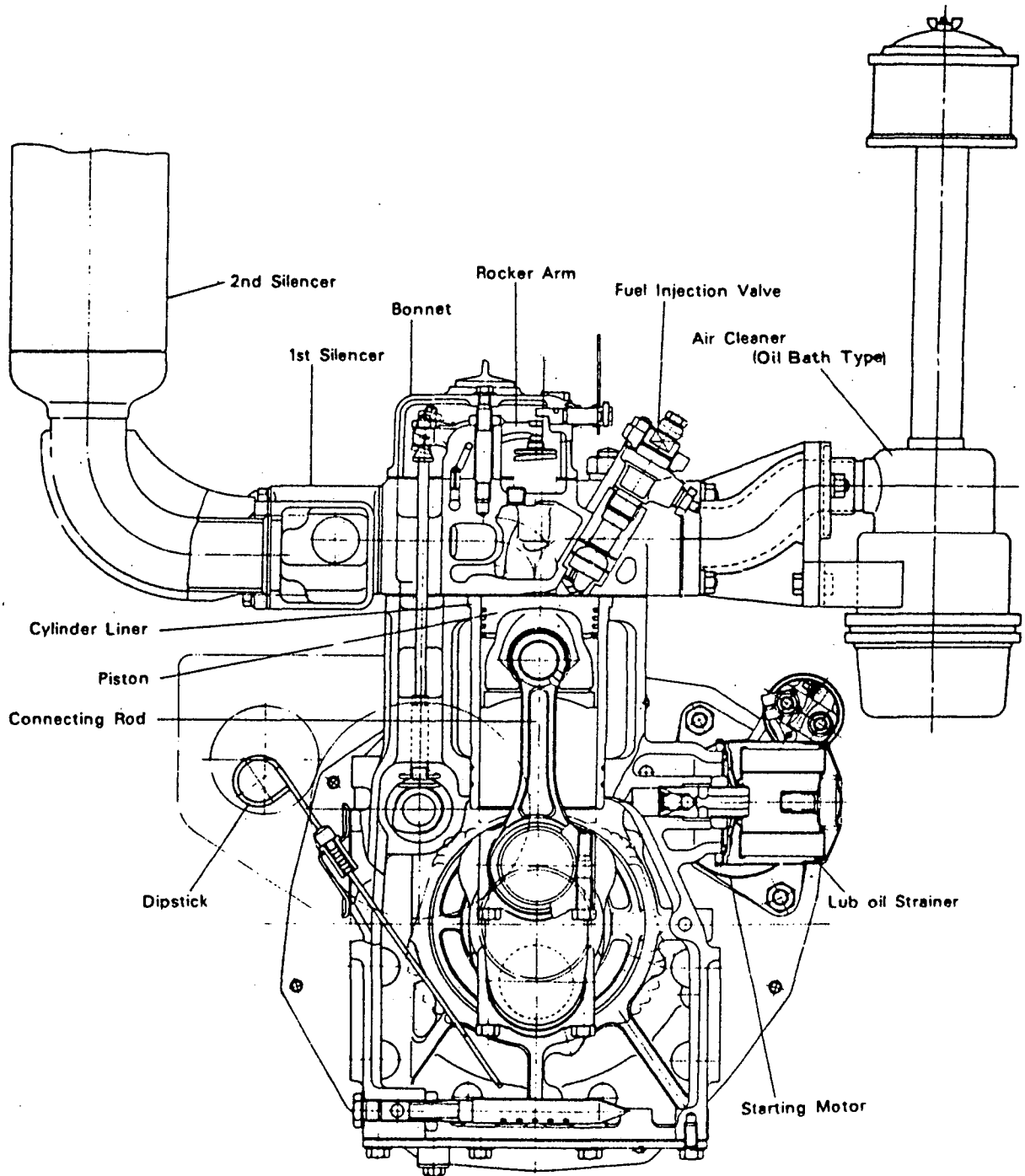
YM155T, YM155DT POWER TRANSMISSION STRUCTURAL DRAWING



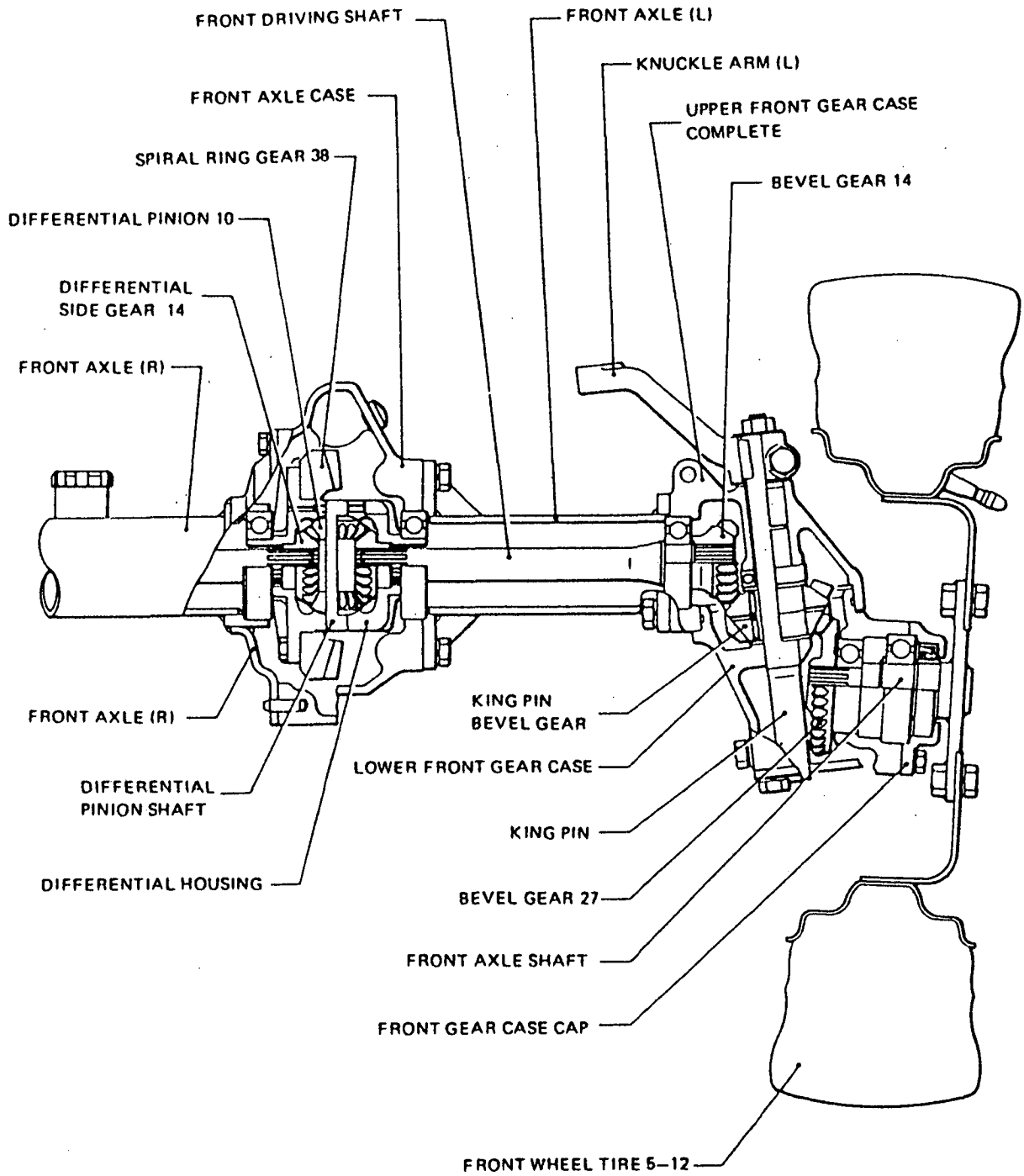
2TR13Y ENGINE SECTIONAL VIEW (1)



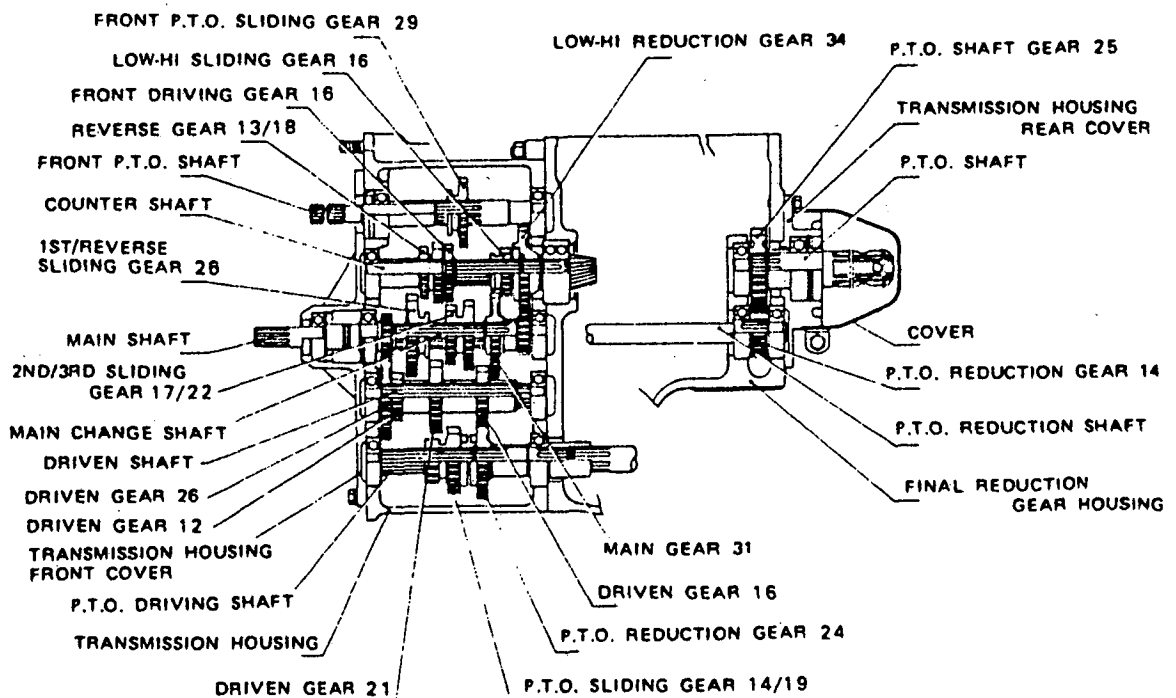
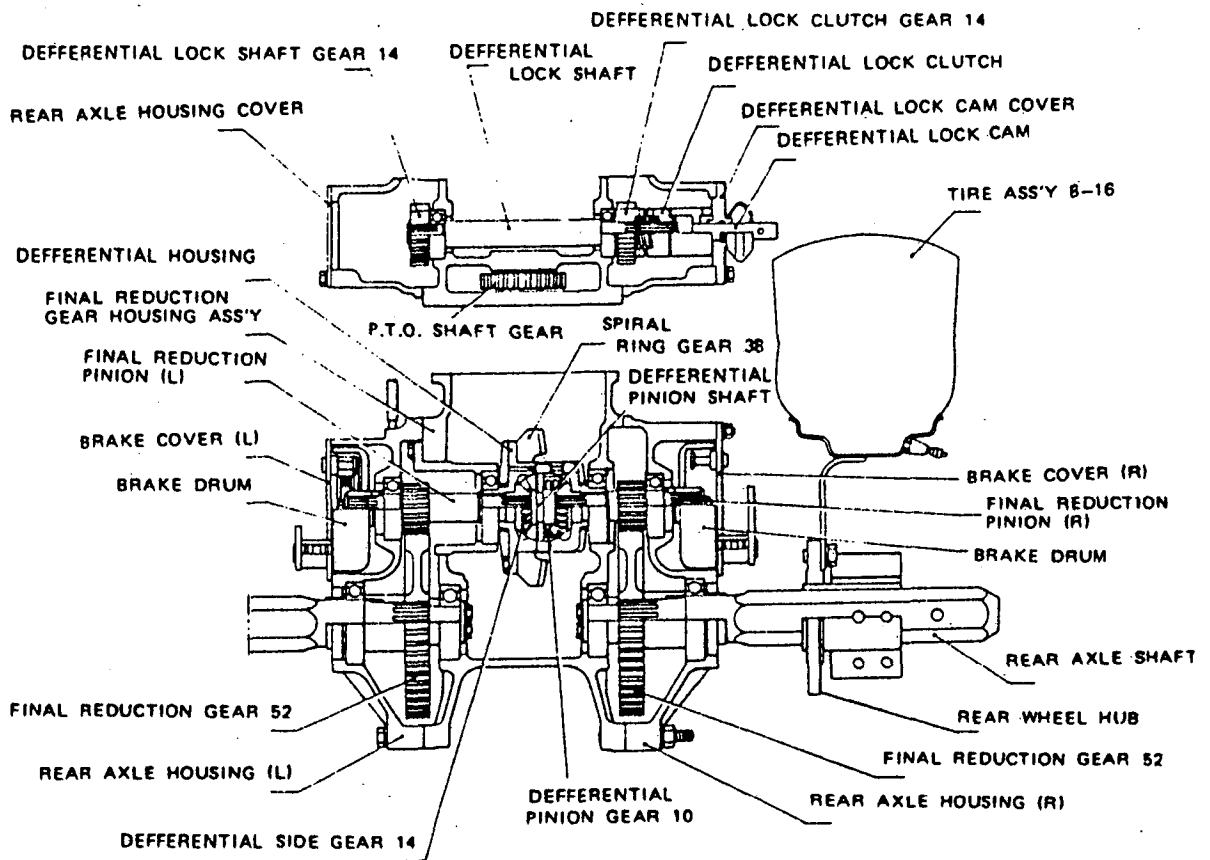
2TR13Y ENGINE SECTIONAL VIEW (2)

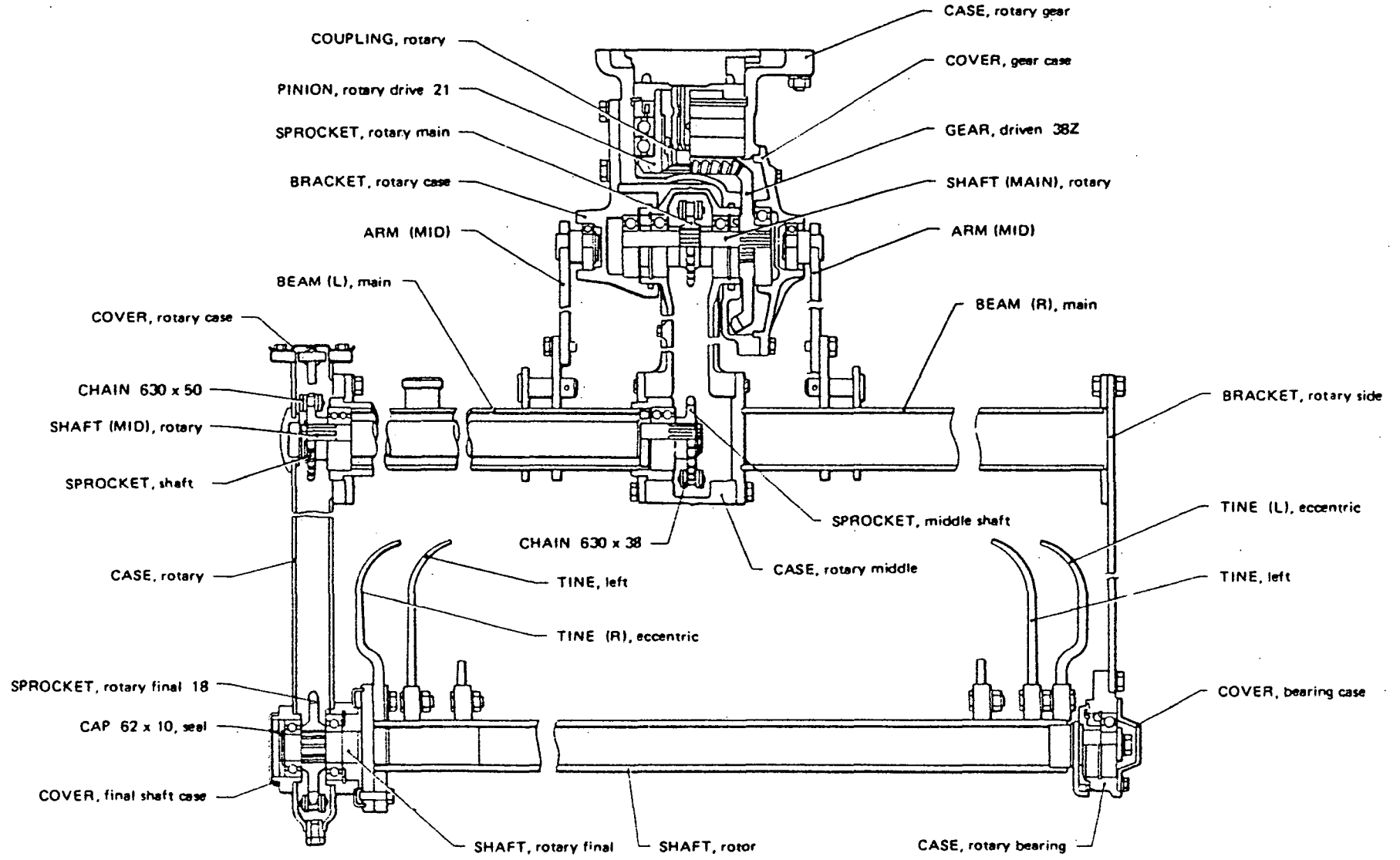


YM155(D) TRAVELLING TRANSMISSION SECTIONAL VIEW (1)

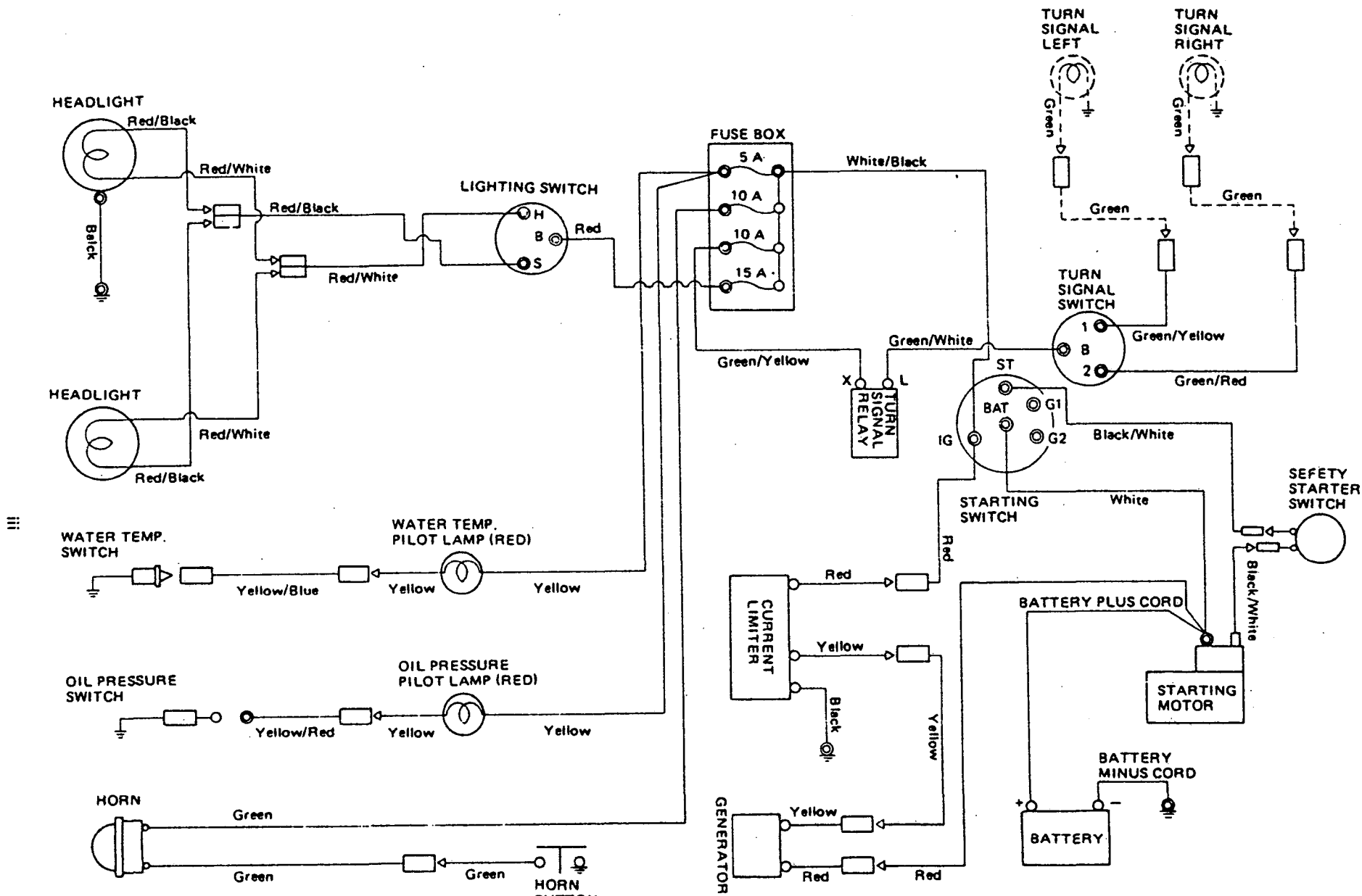


YM155T, YM155DT TRAVELLING TRANSMISSION SECTIONAL VIEW (2)





RS15T ROTARY SECTIONAL VIEW



YM155T, YM155DT WIRING DIAGRAM

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ENGINE(2TR13Y)		23.	STEERING SYSTEM
1.	CYLINDER BLOCK	24.	CLUTCH
2.	GEAR CASE	25.	TRANSMISSION CASE & COVER
3.	CYLINDER HEAD	26.	TRANSMISSION INNER SYSTEM
4.	AIR CLEANER & SILENCER	27.	TRANSMISSION CONTROL
5.	CAMSHAFT	28.	REAR AXLE
6.	MAIN BEARING & CRANKSHAFT	29.	DIFFERENTIAL LOCK
7.	PISTON & CONNECTING ROD	30.	BRAKES
8.	LUBRICATING OIL SYSTEM	31.	TIRES (FRONT & REAR) YM155DT
9.	COOLING WATER SYSTEM	32.	TIRES (FRONT & REAR) YM155DT
10.	FUEL INJECTION PUMP	33.	TIRES (FRONT & REAR) YM155T
11.	FUEL INJECTION VALVE	34.	HYDRAULIC LIFT
12.	FUEL OIL SYSTEM	35.	HYDRAULIC CONTROL VALVE
13.	GOVERNOR SYSTEM	36.	HYDRAULIC PIPING
14.	ELECTRIC STARTING SYSTEM	37.	ELECTRIC PARTS
15.	STARTING MOTOR	38.	HOOD
16.	GENERATOR	39.	FENDERS, STEPS & SEAT
17.	THERMOSTART. & SILENCER(OPTION	40.	TOOLS
CHASSIS(YM155T/DT)		41.	REAR HITCH
18.	ENGINE CONTROL SYSTEM	42.	THREE-POINT HITCH CATEGORY 0
19.	FUEL OIL TANK	43.	THREE-POINT HITCH CATEGORY 1
20.	FRONT AXLE (YM155T)	44.	LABELS
21.	FRONT AXLE (YM155DT)	45.	REAR & FRONT WEIGHT (OPTIONAL)
22.	FRONT AXLE INTERIOR (YM155DT)		

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Fig. No. Fig. Name

ROTARY(RS15T)

46. ROTARY GEAR CASE

47. ROTARY CASE

48. ROTOR SHAFT

49. ROTARY CARRIER

50. ROTARY DEPTH ADJUSTER

51. LABELS

ENGINE(SERVICE PART)

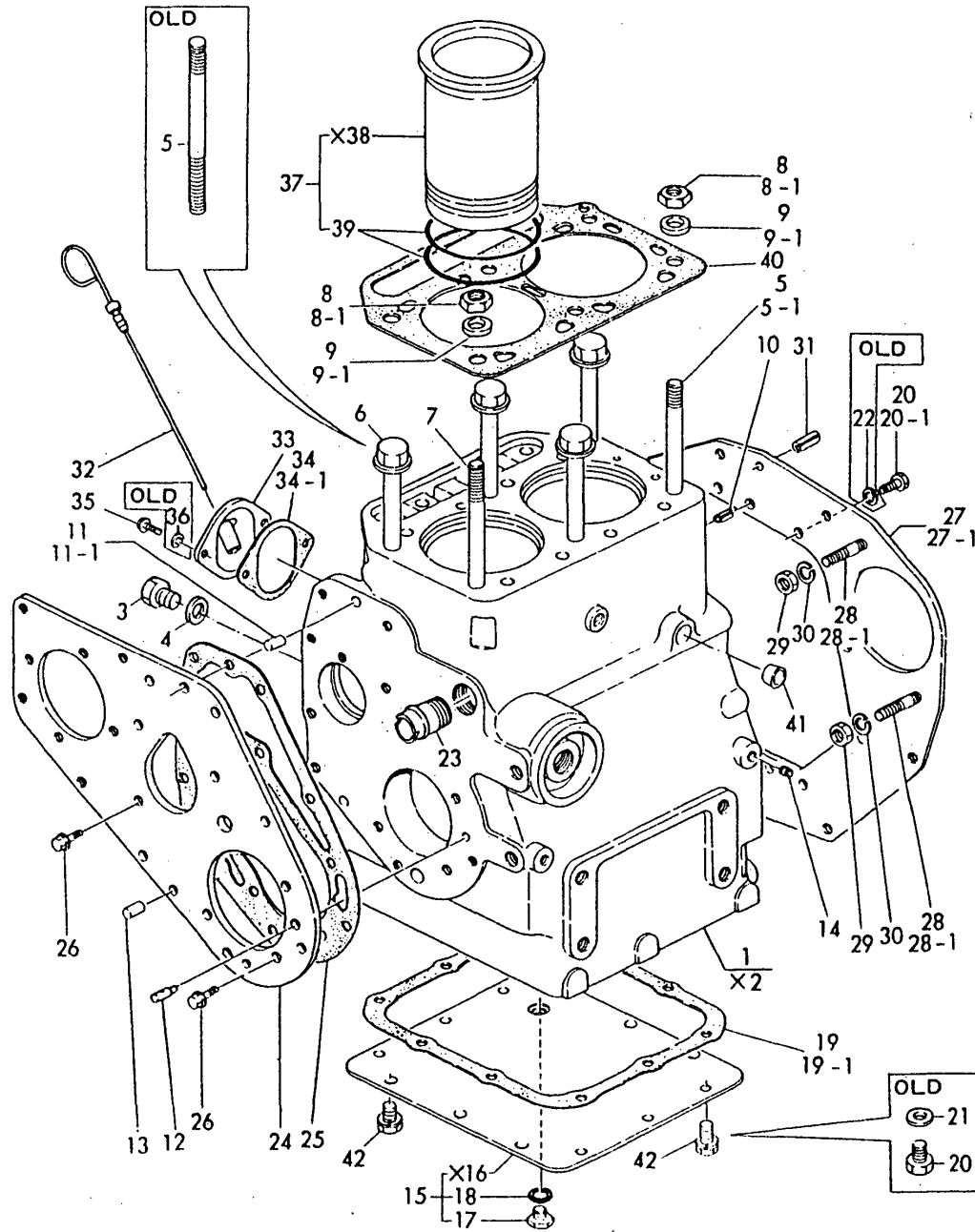
52. REPAIR KIT (FOR ENGINE)

53. GASKET KIT (FOR ENGINE)

Fig. No. Fig. Name

Fig.1. CYLINDER BLOCK

1. CYLINDER BLOCK



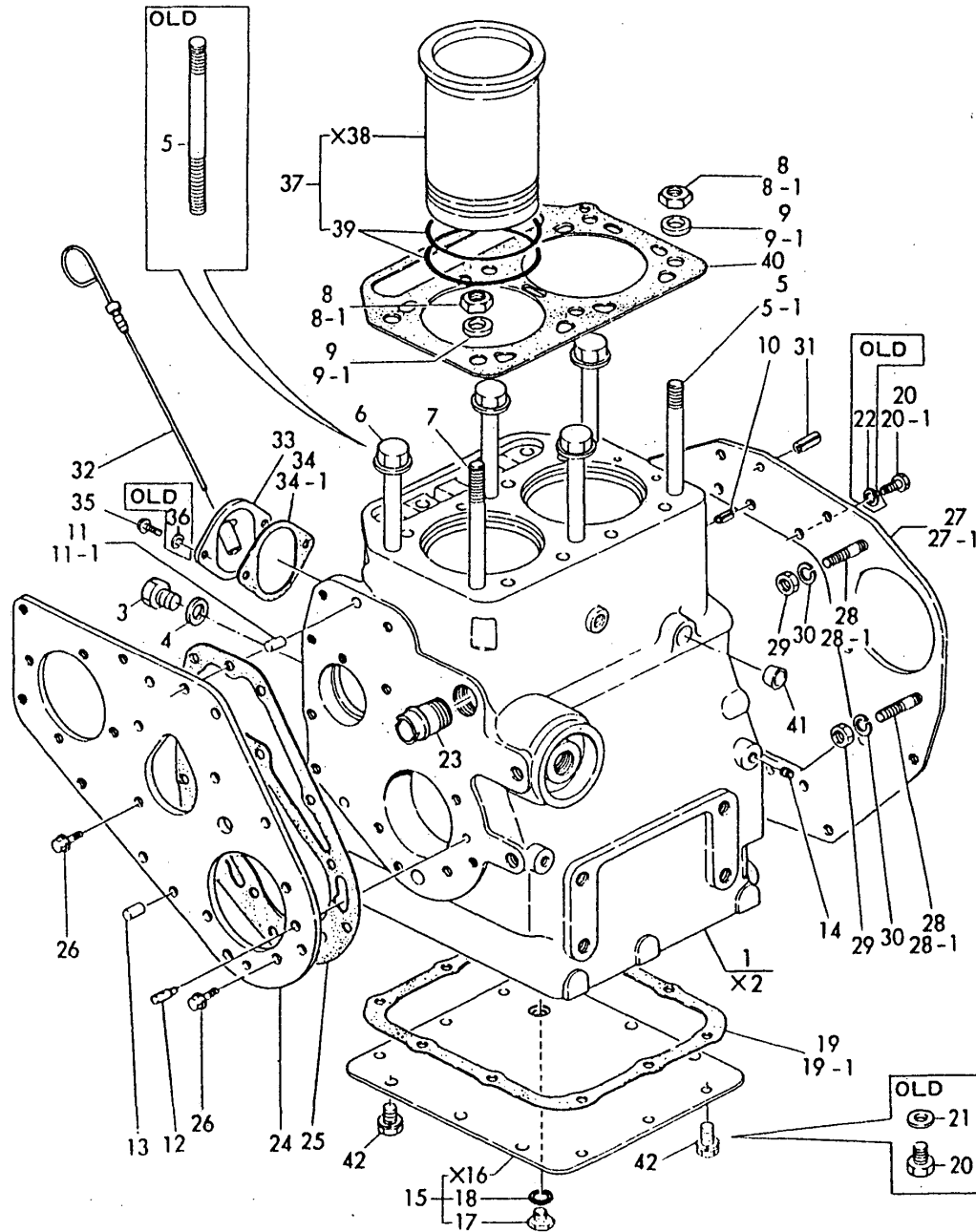
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(B)=
(C)=

(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Qty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	724060-01561	BLOCK ASSY, CYLINDER	1							
3	2	23893-020002	PLUG, G1/4	1							
4	2	23414-120000	GASKET, 12X1.0	1							
5	2	124060-01200	BOLT, HEAD	5							
5-1	2	124060-01200	BOLT, HEAD	1							K
		(A=*)									
6	2	124060-01201	BOLT, HEAD	4							W
		(A=*)									
7	2	124160-01210	BOLT, HEAD	1							
8	2	104300-01220	NUT, CYLINDER HEAD	6							
8-1	2	104300-01220	NUT, CYLINDER HEAD	2							K
		(A=*)									
9	2	103338-01240	WASHER	6							
9-1	2	103338-01240	WASHER	2							K
		(A=*)									
10	2	22351-080014	PIN, SPRING 8.0X14	2							
11	2	124060-01660	PIN, M8X22	1							
11-1	2	22312-080120	PIN, PARALLEL M8X12	1							N
		(A=*)									
12	2	124060-01540	PIECE	1							
13	2	22312-080220	PIN, PARALLEL M8X22	1							
14	2	124060-01050	PLUG, PT1/8	6							
15	2	724060-01542	COVER ASSY	1							
17	3	124060-01640	PLUG, M12	1							
18	3	24311-000140	O-RING, 1AP14.0	1							
19	2	124060-01741	GASKET	1							
19-1	2	124060-01742	GASKET	1							N
		(A=*)									
20	2	26116-080162	BOLT, M8X 16 PLATED	21							
20-1	2	26116-080142	BOLT M 8X 14 PLATED	9							K
		(A=1983.03)									
21	2	22137-080000	WASHER, 8	12							Z
		(A=1983.03)									
22	2	22217-080000	WASHER, SPRING 8	9							Z
		(A=1983.03)									
23	2	124160-49480	JOINT, PIPE	1							
24	1	124060-01551	FLANGE, GEAR CASE	1							
25	1	124060-01560	GASKET, GEAR CASE	1							
26	1	26106-080142	BOLT, M8X 14 PLATED	7							
27	1	124060-01601	FLANGE, MOUNTING	1							
27-1	1	124060-01602	FLANGE, MOUNTING	1							N
		(A=*)									
28	1	124060-01650	STUD	2							
28-1	1	121462-01650	BOLT	2							N
		(A=*)									
29	1	26706-100002	NUT, M10	2							
30	1	22217-100000	WASHER, SPRING 10	2							
31	1	22351-060016	PIN, SPRING 6.0X16	2							
32	1	124060-34800	DIPSTICK, OIL	1							
33	1	124060-34830	BRACKET	1							
34	1	124060-34841	GASKET	1							

Fig.1. CYLINDER BLOCK

1. CYLINDER BLOCK



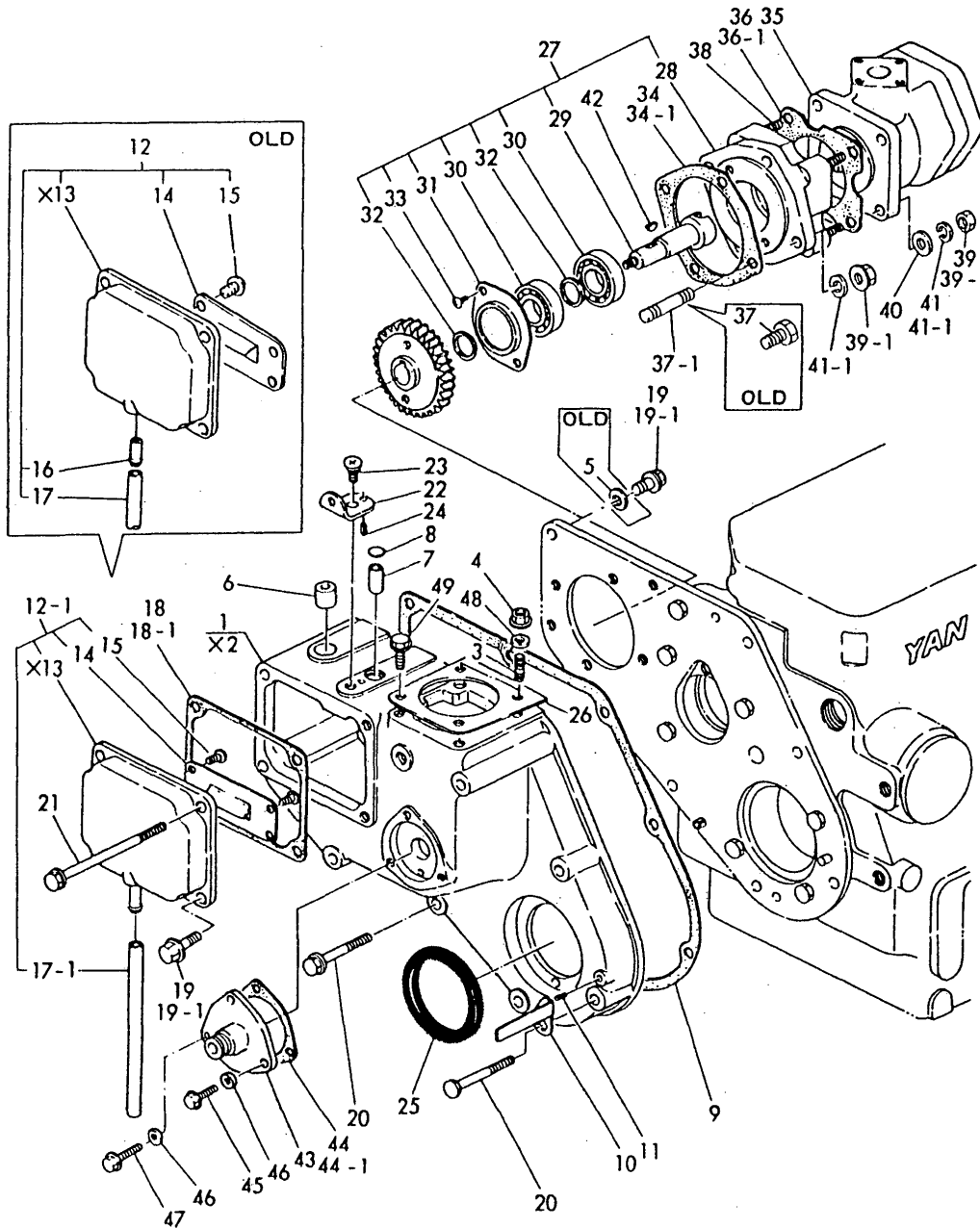
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(B)=
(C)=

(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
34-1	1	124060-34842	GASKET	1							N
		(A=*)									
35	1	26013-060122	BOLT, M6X 12	2							
36	1	22217-060000	WASHER, SPRING 6	2							Z
		(A=*)									
37	1	724060-01900	LINER ASSY, CYLINDER	2							
39	2	124060-01300	GASKET, LINER	4							
40	1	124060-01330	GASKET, HEAD	1							
41	1	27241-300000	PLUG 30	1							
42	1	26106-080142	BOLT, M8X 14 PLATED	12							W
		(A=*)									

Fig.2. GEAR CASE

2. GEAR CASE



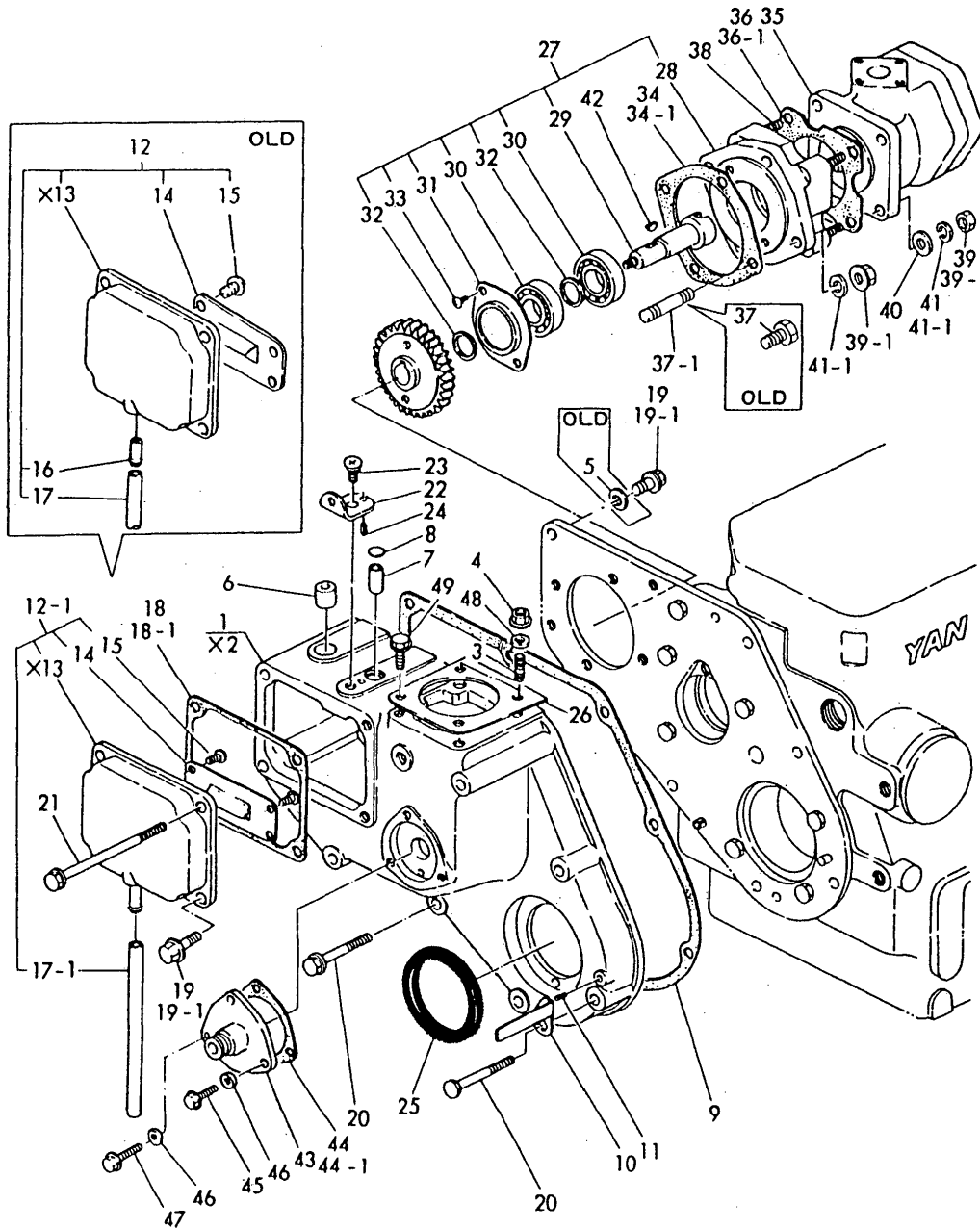
(A)=2TR13Y
(B)=
(C)=

(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Qty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	724060-01613	CASE ASSY, GEAR	1							
3	2	26226-080222	STUD, M8X 22	2							
4	2	26366-080002	NUT, M8	2							
5	2	22217-080000	WASHER, SPRING 8	2							Z
		(A=*)									
6	2	124060-01900	BUSH	1							
7	2	124060-01910	BUSH	1							
8	2	27231-150000	PLUG 15	1							
9	1	124060-01512	GASKET, GEAR CASE	1							
10	1	124060-07300	POINTER	1							
11	1	22351-040008	PIN, SPRING 4.0X 8	1							
12	1	724060-01520	COVER ASSY	1							
12-1	1	724060-01521	COVER ASSY	1							N
		(A=*)									
14	2	124060-03080	PLATE, BAFFLE	1							
15	2	26557-060102	SCREW, M6X10	4							
16	2	124060-03200	JOINT	1							Z
		(A=*)									
17	2	23065-090150	PIPE 9X 150	1							
17-1	2	23065-140150	PIPE, 14X 150	1							S
		(A=1980.12)									
18	1	124060-01531	GASKET	1							
18-1	1	124060-01532	GASKET	1							N
		(A=*)									
19	1	26116-080252	BOLT, M8X 25 PLATED	5							
19-1	1	26106-080222	BOLT, M8X 22 PLATED	3							S
		(A=*)									
20	1	26106-080552	BOLT, M8X 55 PLATED	4							
21	1	26106-080152	BOLT M 8X 15 PLATED	4							
22	1	124060-01570	PLATE	1							
23	1	26577-080122	SCREW, M8X12	1							
24	1	22351-040008	PIN, SPRING 4.0X 8	1							
25	1	124450-01800	SEAL, HTC588012	1							
26	1	124550-51951	SHIM SET, ADJUSTING	1							
27	1	124060-26101	DRIVE ASSY, PUMP	1							W
		(A=*)									
28	2	124060-26052	BRACKET, PUMP	1							
29	2	124060-26401	SHAFT, PUMP DRIVING	1							
30	2	24107-062034	BEARING, BALL 6203ZZ	2							
31	2	124060-26410	RETAINER	1							
32	2	124060-26420	SPACER	2							
33	2	26581-050082	SCREW, M5X8	2							
34	1	124060-26062	GASKET	1							
34-1	1	124060-26063	GASKET	1							N
		(A=*)									
35	1	124064-26020	PUMP ASSY, HYDRAULIC	1							
36	1	124060-01882	GASKET	1							
36-1	1	124060-01883	GASKET	1							N
		(A=*)									
37	1	26116-080202	BOLT, M8X 20 PLATED	4							
37-1	1	124060-01580	STUD	4							S

Fig.2. GEAR CASE

2. GEAR CASE



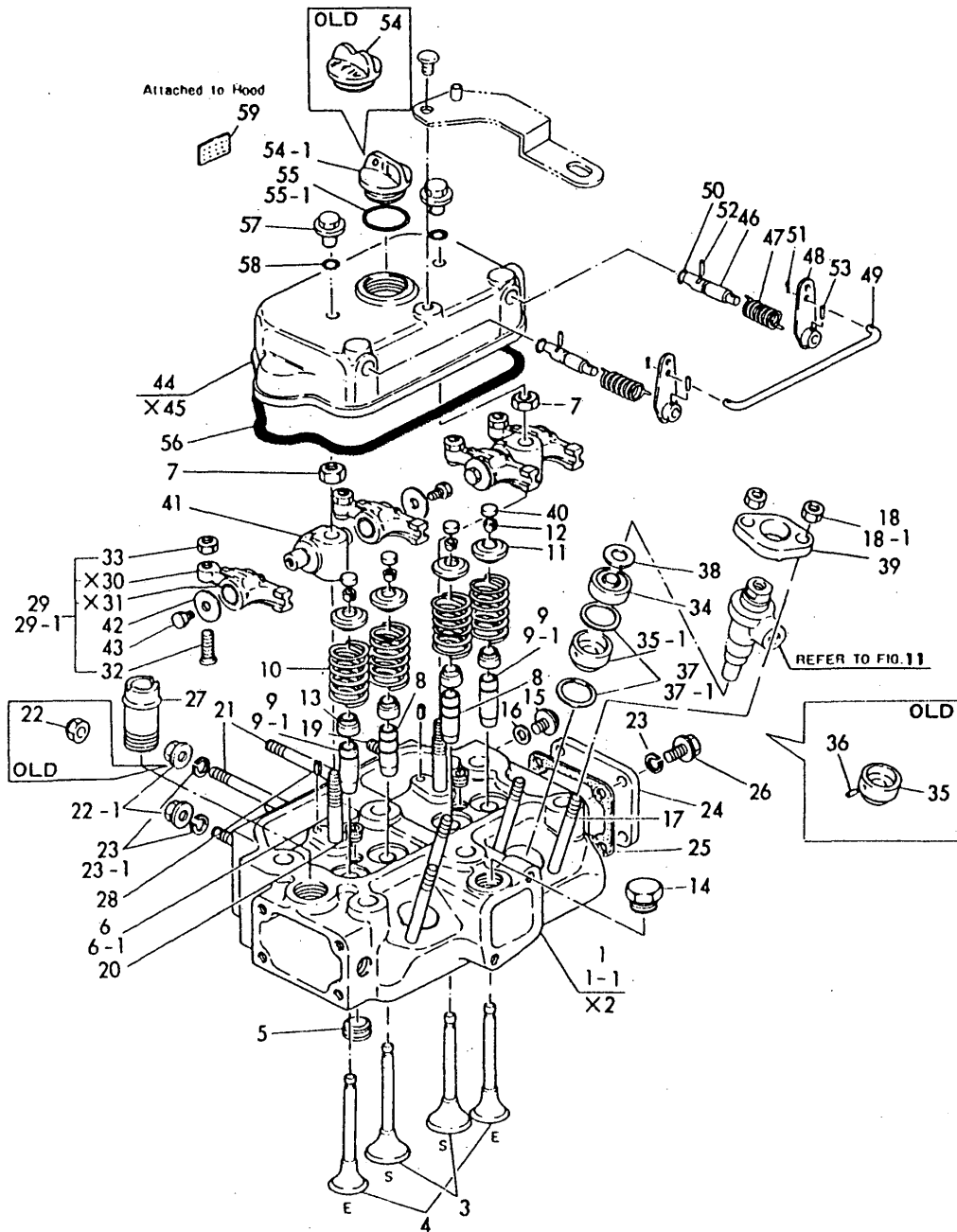
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(C)=

(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
		(A=*)									
38	1	26216-080222	STUD, M8X 22	4							
39	1	26716-080002	NUT, M8	4							
39-1	1	26716-080002	NUT, M8	8							K
		(A=*)									
40	1	22137-080000	WASHER, 8	4							
41	1	22212-080000	WASHER 8	4							
41-1	1	22212-080000	WASHER 8	8							K
		(A=*)									
42	1	22522-040130	KEY, WOODRUFF 4X13	1							
43	1	124250-91400	GEAR	1							
44	1	124250-91411	GASKET	1							
44-1	1	124250-91412	GASKET	1							N
		(A=*)									
45	1	26106-060142	BOLT, M6X 14 PLATED	2							
46	1	22117-060000	WASHER, 6	3							
47	1	26106-060302	BOLT, M6X 30 PLATED	1							
48	1	43400-500410	WASHER 8, SEAL	2							
49	1	26106-080252	BOLT, M8X 25 PLATED	2							W
		(A=*)									

Fig.3. CYLINDER HEAD

3. CYLINDER HEAD



(A)=2TR13Y
(B)=
(C)=

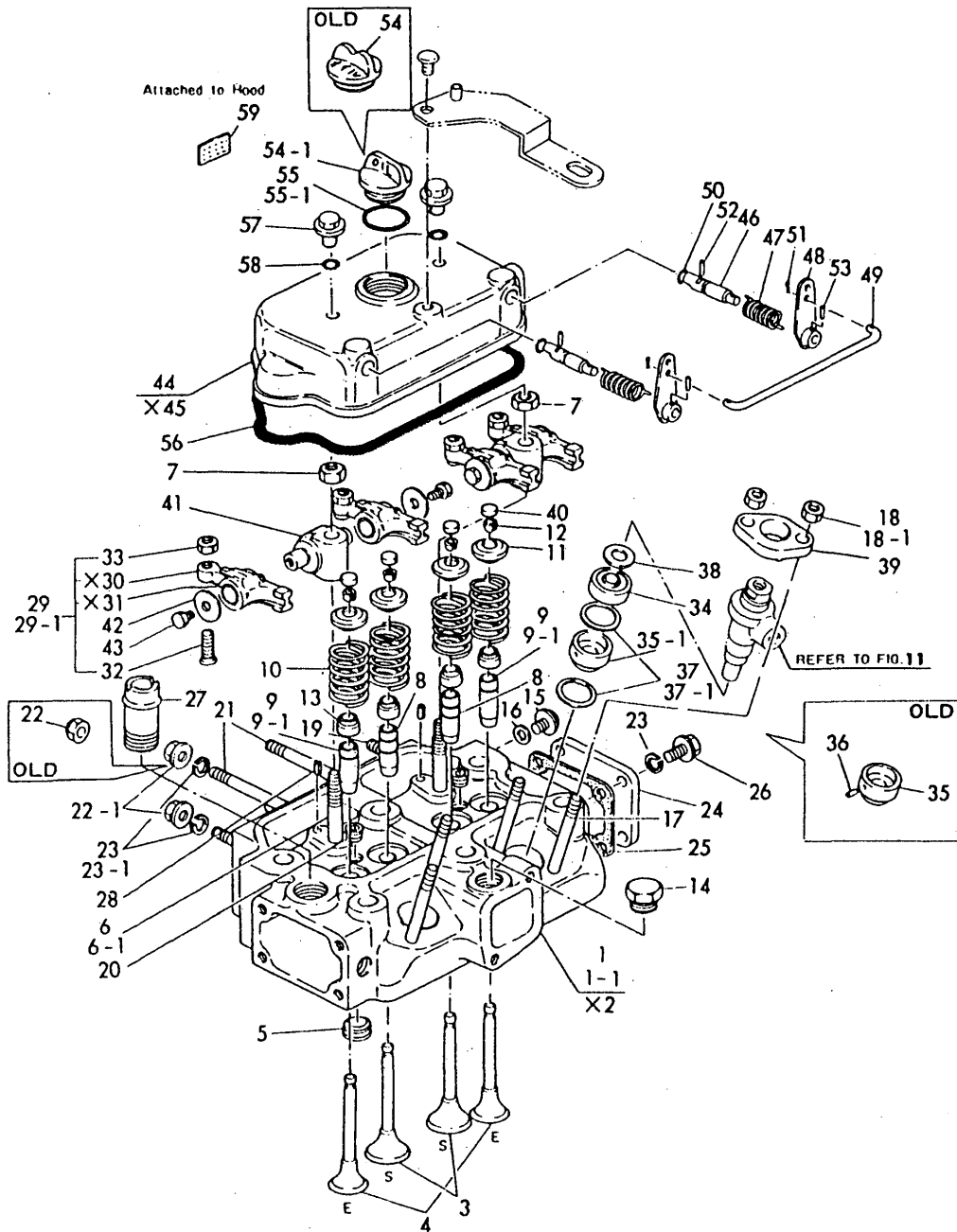
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	724060-11701	HEAD ASSY, CYLINDER	1							
1-1	1	724060-11702 (A=*)	HEAD ASSY, CYLINDER	1							N
3	2	104200-11100	VALVE, INTAKE	2							
4	2	104200-11110	VALVE, EXHAUST	2							
5	2	23873-040000	PLUG, R04	1							
6	2	104200-11350	BOLT	2							
6-1	2	106100-11350 (A=1981.01)	BOLT	2							N
7	2	26606-100002	NUT, M10	2							
8	2	124060-11160	GUIDE, VALVE	2							
9	2	124060-11170	GUIDE, VALVE	2							
9-1	2	128272-11170 (A=1985.07)	GUIDE, VALVE	2							S
10	2	124060-11120	SPRING, VALVE	4							
11	2	104200-11180	RETAINER, SPRING	4							
12	2	101158-11190	COTTER	4							
13	2	124160-11340	SEAL, VALVE STEM	4							
14	2	124450-11320	PLUG	1							
15	2	26106-080102	BOLT, M8X 10 PLATED	1							
16	2	23414-080000	GASKET, 8X1.0	1							
17	2	26216-080702	STUD, M8X 70	4							
18	2	26716-080002	NUT, M8	4							
18-1	2	121465-11950	NUT	4							N
19	2	26216-080162	STUD, M8X 16	2							
20	2	23871-020000	PLUG, R02	2							
21	2	26216-080822	STUD, M8X 82	4							
22	2	26657-080002	NUT, CAP M8	4							
22-1	2	26366-080002	NUT, M8	4							N
23	2	22217-080000	WASHER, SPRING 8	8							
23-1	2	22217-080000	WASHER, SPRING 8	4							K
24	2	124450-11671	COVER, CYLINDER HEAD	1							
25	2	124450-11681	GASKET	1							
26	2	26106-080122	BOLT, M8X 12 PLATED	4							
27	2	124160-49480	JOINT, PIPE	1							
28	2	124060-11280	PIN	1							
29	1	724060-11650	ARM ASSY, ROCKER	4							
29-1	1	124060-11380	ARM, ROCKER	4							R
32	2	101158-11230	SCREW, VALVE ADJUST	4							
33	2	26756-080002	NUT, LOCK M8	4							
34	1	104200-11410	CHAMBER	2							
35	1	104200-11420	CHAMBER	2							
35-1	1	106200-11400	CHAMBER	2							N
36	2	103338-11430 (A=*)	PIN	2							Z
37	1	101204-11450 (A=*)	GASKET, CHAMBER	4							

N:Old $\frac{Yes}{No}$ New, Q:Old $\frac{No}{Yes}$ New, R:Old $\frac{Yes}{Yes}$ New, S:Old $\frac{No}{No}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change
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Fig.3. CYLINDER HEAD

3. CYLINDER HEAD



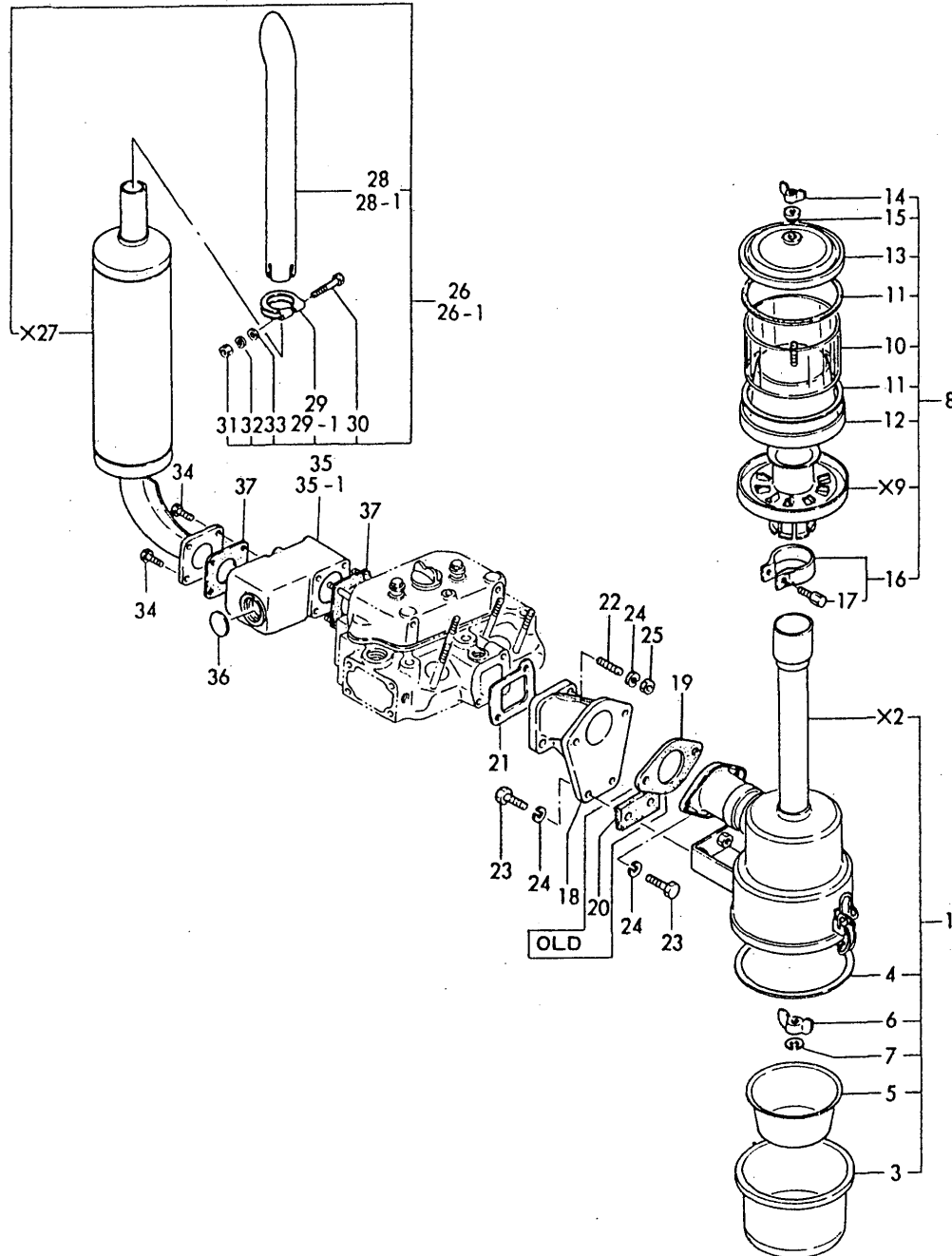
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(B)=
(C)=

(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
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37-1	1	101204-11452 (A=*)	GASKET, CHAMBER	4							N
38	1	103854-11490	INSULATOR	2							
39	1	101147-11900	RETAINER	2							
40	1	104211-11370	CAP, VALVE	4							
41	1	124060-11260	SUPPORT, ROCKER ARM	2							
42	1	124060-11290	WASHER	4							
43	1	26106-060082	BOLT, M6X 8 PLATED	4							
44	1	724060-11521	BONNET ASSY, HEAD	1							
46	2	104200-03600	SHAFT, DECOMPRESSION	2							
47	2	104200-03641	SPRING, DECOMPRESSION	2							
48	2	124060-03750	LEVER, DECOMPRESSION	2							
49	2	124060-03760	CONNECTOR	1							
50	2	24311-000070	O-RING, 1AP7.0	2							
51	2	22417-200100	COTTER PIN 2.0X10	2							
52	2	22312-030180	PIN, PARALLEL M3X18	2							
53	2	22322-030160	PIN, TAPER 3X16	2							
54	2	124160-01750	COVER	1							
54-1	2	124160-01751 (A=1986.)	COVER, FILLER	1							N
55	2	24321-000350	O-RING, 1AG35.0	1							
55-1	2	24311-000320 (A=1984.07)	O-RING, 1AP32.0	1							N
56	2	124160-11360	KNOB	2							
57	2	24311-000120	O-RING, 1AP12.0	2							
58	1	124060-11311	GASKET, BONNET	1							
59	1	124064-07150	LABEL, WATER DRAIN	1							

Fig.4. AIR CLEANER & SILENCER

4. AIR CLEANER & SILENCER



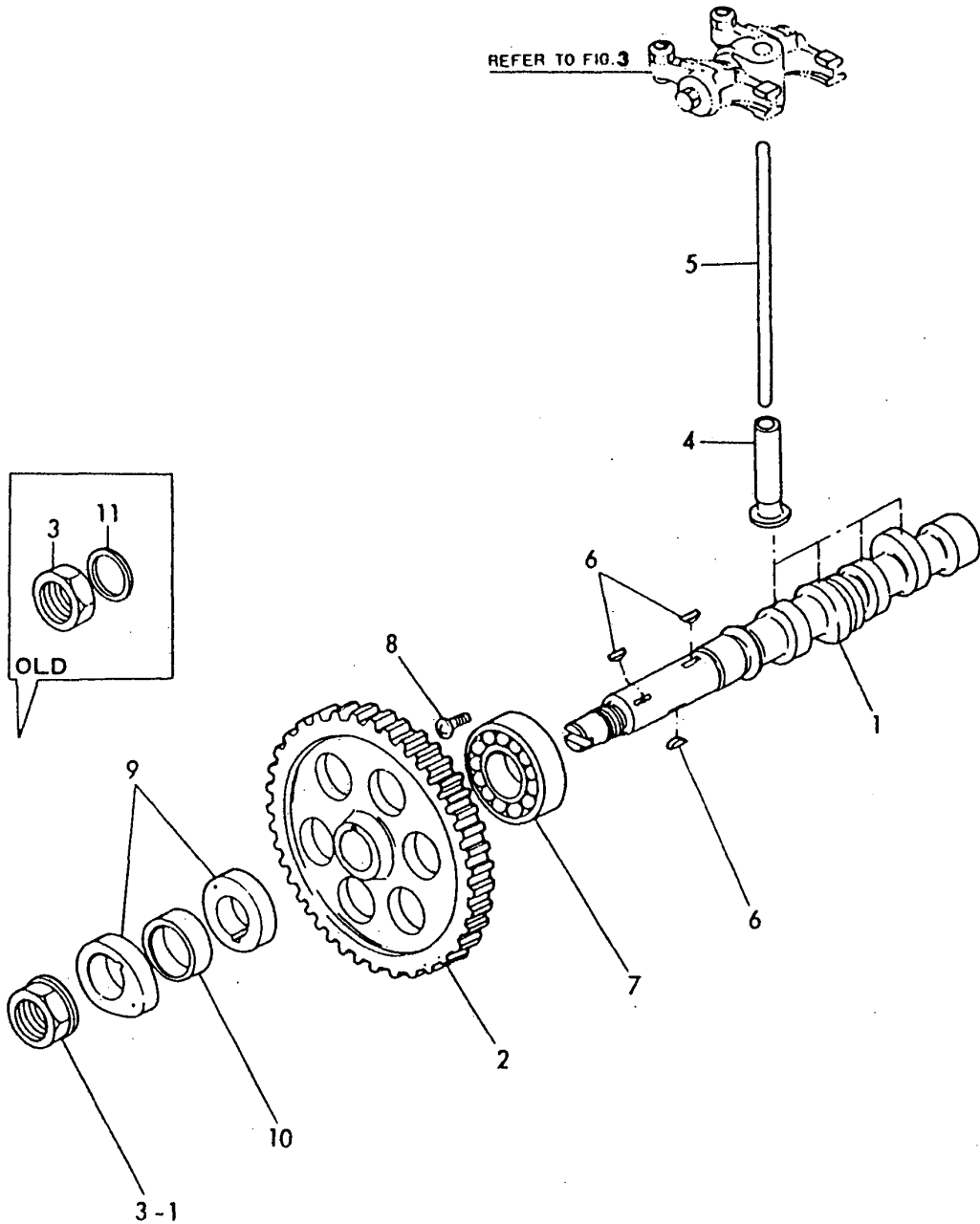
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(B)=
(C)=

(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Qty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	124067-12501	CLEANER, AIR	1							
3	2	124067-12630	SUMP, OIL	1							
4	2	124067-12620	GASKET	1							
5	2	124067-12640	DAMPER	1							
6	2	124067-12650	NUT, WING	1							
7	2	22217-060000	WASHER, SPRING 6	1							
8	1	124064-12400	CLEANER ASSY, PRE	1							
10	2	124064-12420	TUBE	1							
11	2	124064-12430	GASKET	2							
12	2	124064-12470	CASE	1							
13	2	124064-12440	COVER	1							
14	2	101147-12560	NUT	1							
15	2	124450-12571	WASHER	1							
16	2	124064-12450	CLAMP	1							
17	2	124064-12460	BOLT	1							
18	1	124067-12100	BRACKET, AIR CLEANER	1							
19	1	124067-12050	GASKET	1							
20	1	124067-12060	GASKET	1							Z
(A=*)											
21	1	124060-12030	GASKET	1							
22	1	26216-080222	STUD, M8X 22	2							
23	1	26013-080222	BOLT, M8X 22	4							
24	1	22217-080000	WASHER, SPRING 8	2							
25	1	26366-080002	NUT, M8	2							
26	1	724160-13700	SILENCER ASSY	1							
26-1	1	724160-13701	SILENCER ASSY	1							N
(A=*)											
28	2	121250-13571	PIPE	1							
28-1	2	121120-13570	PIPE	1							N
(A=*)											
29	2	121250-12580	BAND, AIR CLEANER	1							
29-1	2	121120-13580	CLAMP	1							S
(A=*)											
30	2	26106-100652	BOLT, M10X 65 PLATED	1							
31	2	26706-100002	NUT, M10	1							
32	2	22217-100000	WASHER, SPRING 10	1							
33	2	22117-100000	WASHER, 10	1							W
(A=1980.05)											
34	1	26216-080222	STUD, M8X 22	4							
35	1	124060-13811	SILENCER	1							
35-1	1	124060-13510	SILENCER	1							N
(A=*)											
36	1	27231-350000	PLUG 35	1							
37	1	124450-11900	GASKET	2							

Fig.5. CAMSHAFT

5. CAMSHAFT



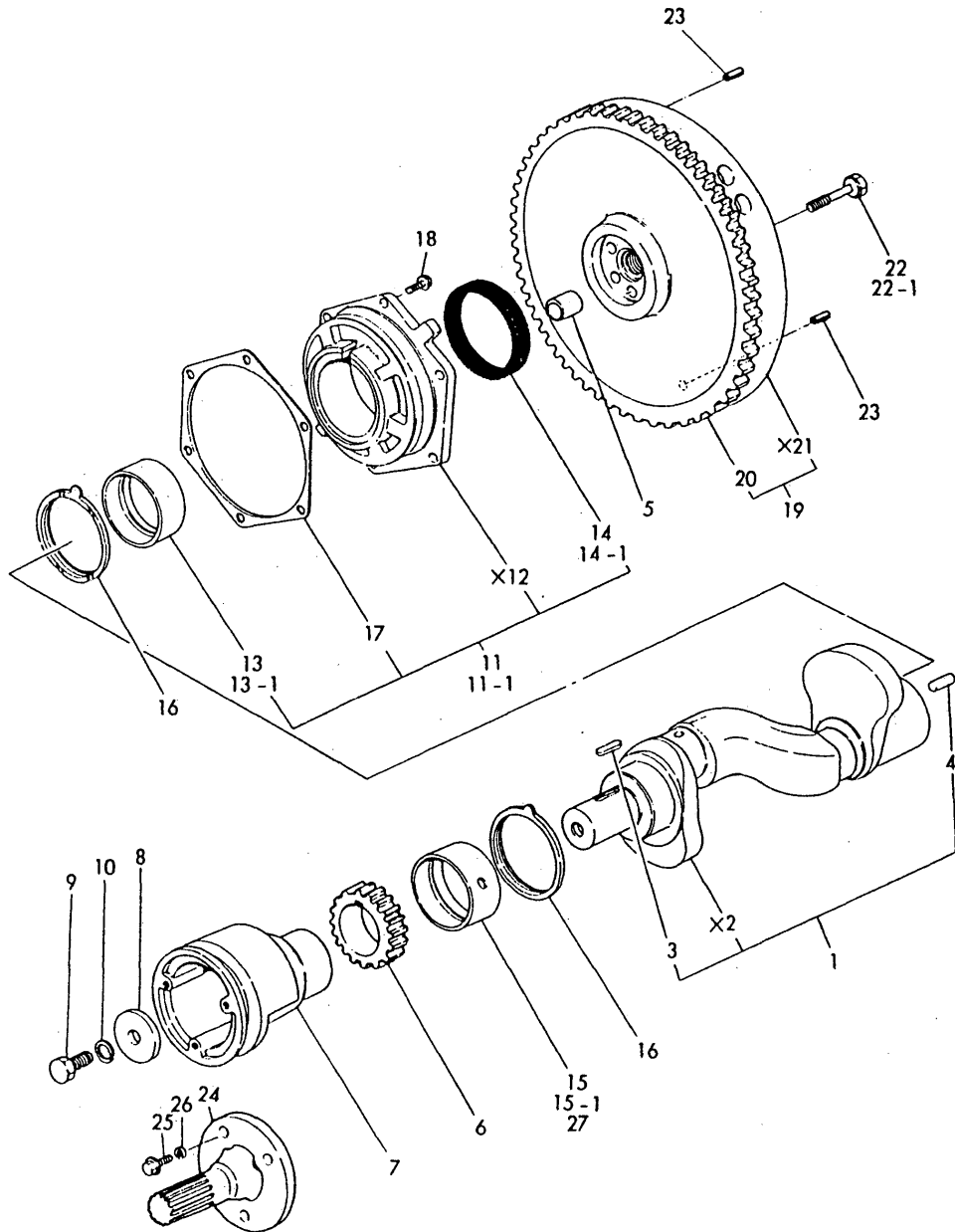
(A)=2TR13Y
(B)=
(C)=

(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	124060-14010	CAMSHAFT	1							
2	1	124060-14100	GEAR, CAMSHAFT	1							
3	1	104300-76460	NUT	1							
3-1	1	121450-14120	NUT	1							N
		(A=*1981.)									
4	1	104200-14200	TAPPET	4							
5	1	124060-14400	ROD, PUSH	4							
6	1	22522-050190	KEY, WOODRUFF 5X19	3							
7	1	24101-062054	BEARING, BALL 6205	1							
8	1	26587-080102	SCREW, M8X10	1							
9	1	124060-14090	CAM, FUEL	2							
10	1	124060-14950	SPACER	1							
11	1	124060-14470	WASHER	1							Z
		(A=*)									

Fig.6. MAIN BEARING & CRANKSHAFT

6. MAIN BEARING & CRANKSHAFT



(A)=2TR13Y
(B)=
(C)=

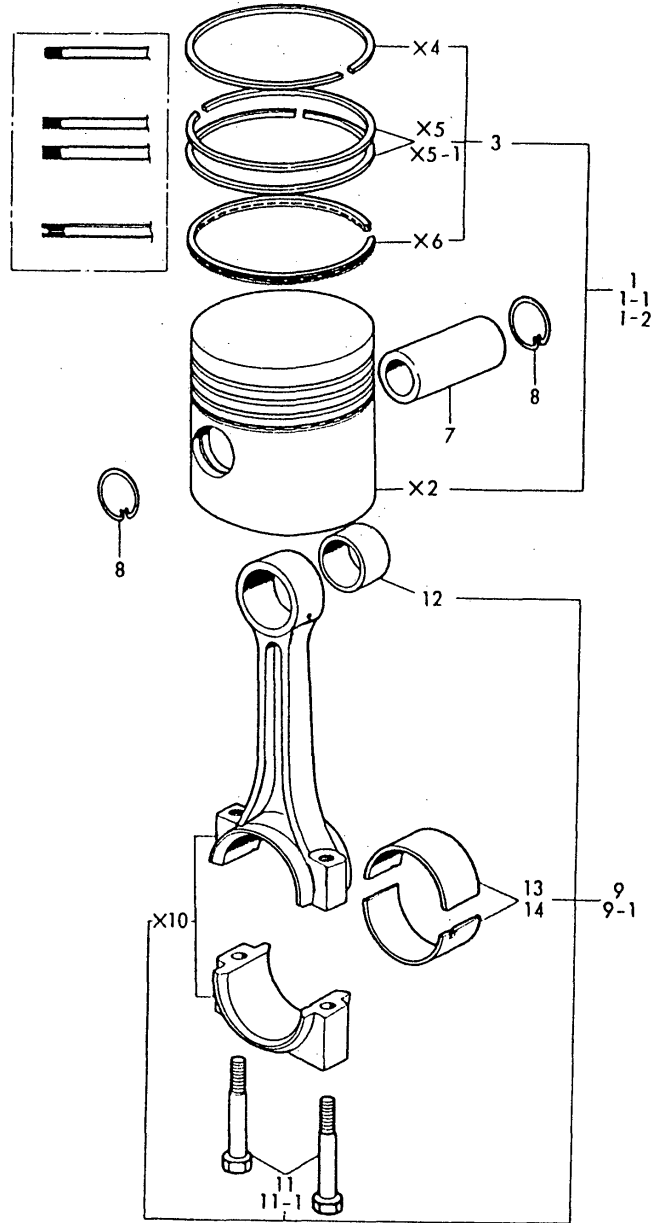
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	724060-21700	CRANKSHAFT ASSY	1							
3	2	22512-070282	KEY, 7X 28	1							
4	2	22312-080160	PIN, PARALLEL M8X16	1							
5	1	124450-21230	BUSH	1							
6	1	124060-21200	GEAR, CRANKSHAFT	1							
7	1	124060-21651	V-PULLEY	1							
8	1	124060-21660	WASHER	1							
9	1	105582-21950	BOLT	1							
10	1	22212-120000	WASHER 12	1							
11	1	724060-02500	HOUSING ASSY, METAL	1							
11-1	1	724060-02501	HOUSING ASSY, METAL	1							N
(A=*1984.03)											
13	2	124060-02101	BEARING, MAIN	1							
13-1	2	121550-02110	BEARING, MAIN	1							N
(A=*1984.03)											
14	2	124060-02220	SEAL, OIL	1							
14-1	2	121551-02220	SEAL, OIL	1							N
(A=*1980.09)											
15	1	124060-02101	BEARING, MAIN	1							
15-1	1	121550-02110	BEARING, MAIN	1							N
(A=*1984.03)											
16	1	124060-02110	BEARING, THRUST	2							
17	1	124060-02020	GASKET	1							
18	1	26013-080222	BOLT, M8X 22	6							
19	1	124060-21590	FLYWHEEL ASSY	1							
20	2	124060-21600	GEAR, RING	1							
22	1	124160-21500	BOLT	5							
22-1	1	124160-21501	BOLT, FLYWHEEL	5							N
(A=*1983.09)											
23	1	22351-080016	PIN, SPRING 8.0X16	2							
24	1	124060-21680	SHAFT	1							
25	1	26106-100252	BOLT, M10X 25 PLATED	3							
26	1	22217-100000	WASHER, SPRING 10	3							Z
(A=*1982.)											
27	1	124064-02130	BEARING, 0.25 US	2							A

Remarks
A) UNDERSIZE BEARING

Fig.7. PISTON & CONNECTING ROD

7. PISTON & CONNECTING ROD



(A)=2TR13Y
(B)=
(C)=

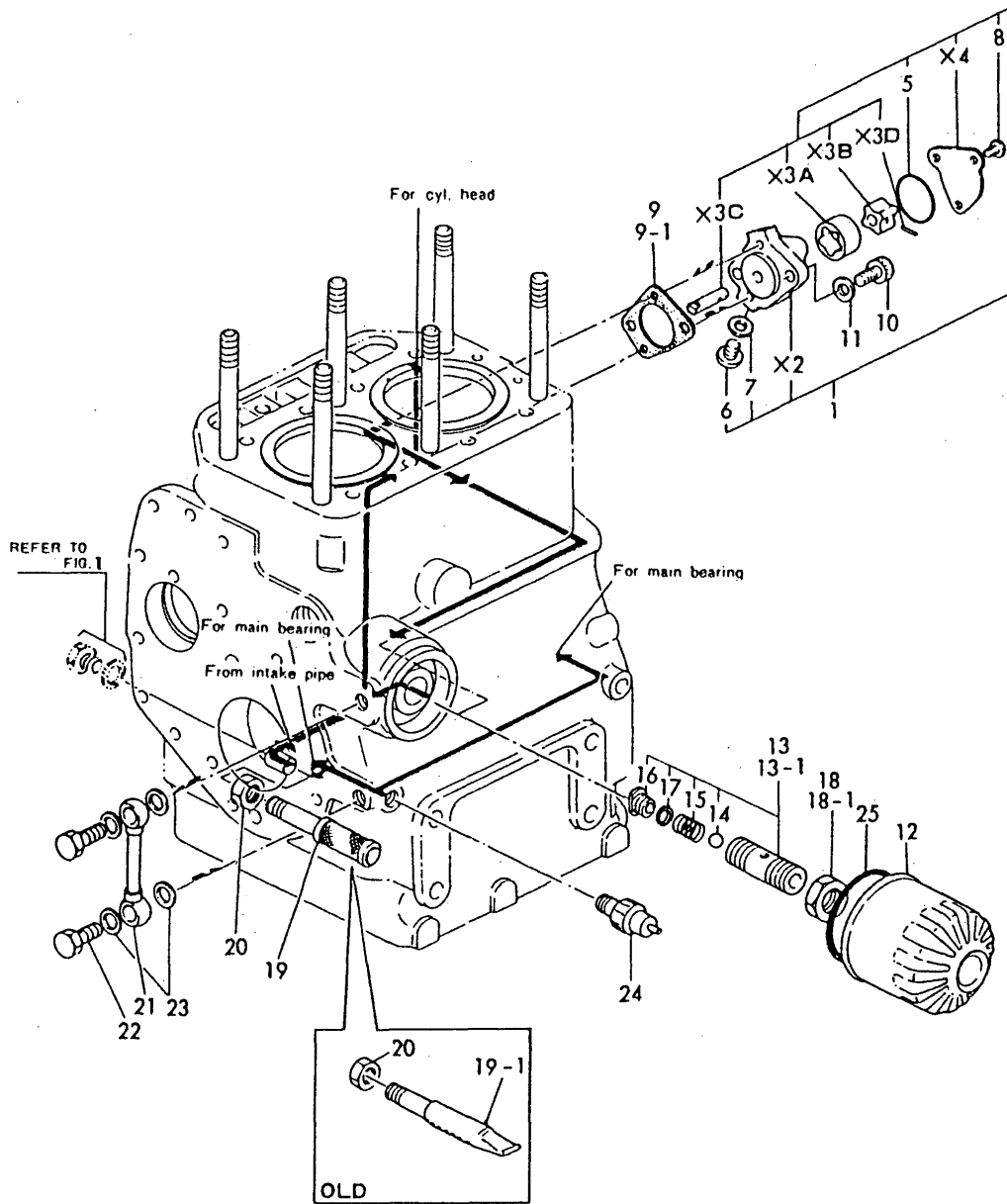
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	724060-22721	PISTON ASSY	2							
1-1	1	724060-22722 (A=*)	PISTON ASSY	2							N
1-2	1	124060-22090 (A=*1984.10)	PISTON ASSY	2							N
3	2	724066-22501 (A=*1984.10)	RING SET, PISTON	2							
7	1	104200-22300	PIN, PISTON	2							
8	1	172100-22400	CIRCLIP	4							
9	1	724660-23100	ROD ASSY, CONNECTING	2							
9-1	1	724660-23101 (A=*1981.09)	ROD ASSY, CONNECTING	2							N
11	2	124060-23201	BOLT, CONNECTING ROD	4							
11-1	2	104500-23201 (A=*1981.09)	BOLT, CONNECTING ROD	4							N
12	2	124060-23100	BEARING, PISTON PIN	2							
13	2	124060-23300	BEARING, CRANK PIN	2							
14	1	724064-23610	BEARING ASSY, 0.25	2							A

Remarks
A) UNDERSIZE BEARING

Fig.8. LUBRICATING OIL SYSTEM

8. LUBRICATING OIL SYSTEM



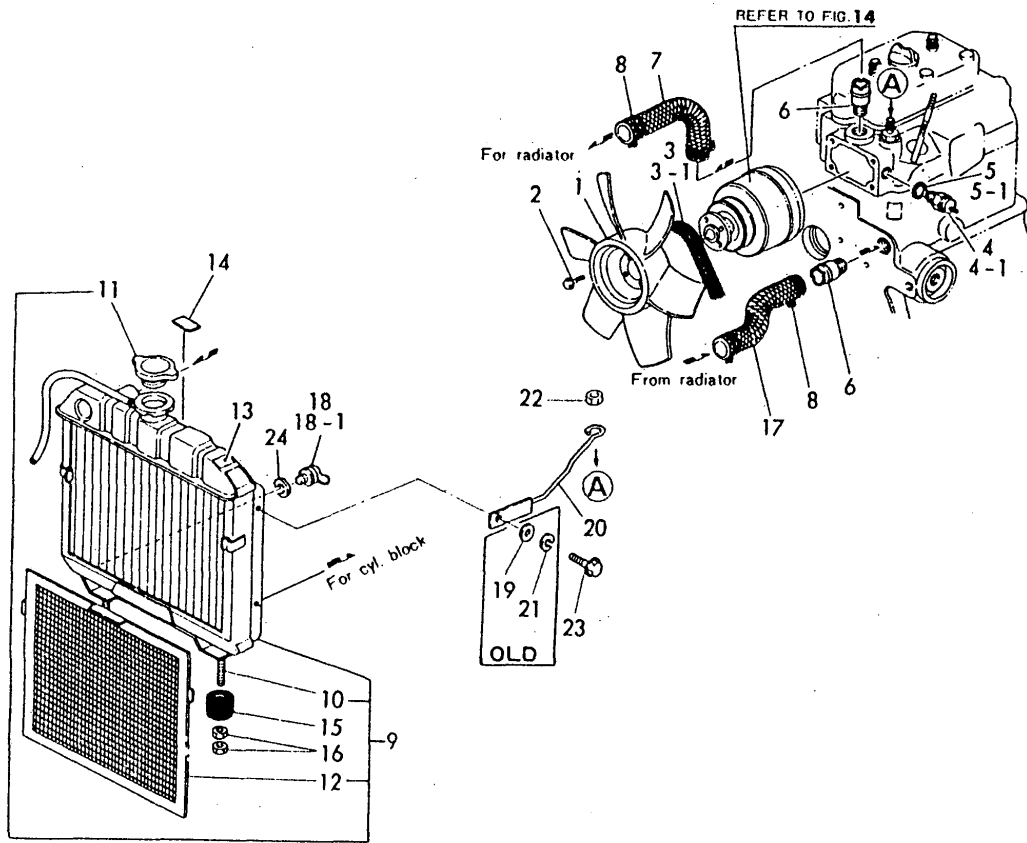
(A)=2TR13Y
(B)=
(C)=

(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Qty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	724060-32701	PUMP ASSY, OIL	1							
5	2	103338-32570	O-RING	1							
6	2	124060-32990	PLUG	2							
7	2	23414-080000	GASKET, 8X1.0	2							
8	2	26587-060102	SCREW, M6X10	3							
9	1	124060-32091	GASKET	1							
9-1	1	124060-32092	GASKET, PUMP	1							N
		(A=*)									
10	1	26450-080252	BOLT, M8X 25	2							
11	1	124060-32130	WASHER	2							
12	1	124450-35100	FILTER, OIL	1							
13	1	121250-35300	VALVE ASSY, CONTROL	1							
13-1	1	124085-35300	VALVE ASSY, CONTROL	1							N
		(A=*1981.05)									
14	2	24190-100001	BALL, STEEL 5/16	1							
15	2	121250-35320	SPRING, VALVE	1							
16	2	121250-35330	RETAINER, SPRING	1							
17	2	121250-35340	SHIM	1							
18	1	124450-35350	NUT, LOCK	1							
18-1	1	124085-35350	NUT, M20	1							N
		(A=*1981.12)									
19	1	124060-35060	PIPE, OIL INLET	1							
19-1	1	124732-35090	PIPE ASSY, OIL INLET	1							N
		(A=*1981.11)									
20	1	124450-35070	NUT, PF1/4	1							
21	1	124060-39200	PIPE, OIL	1							
22	1	124450-39140	BOLT, PIPE JOINT	2							
23	1	23414-120000	GASKET, 12X1.0	4							
24	1	124060-39451	SWITCH, 0.2KG	1							
25	1	124450-35110	O-RING	1							

Fig.9. COOLING WATER SYSTEM

9. COOLING WATER SYSTEM



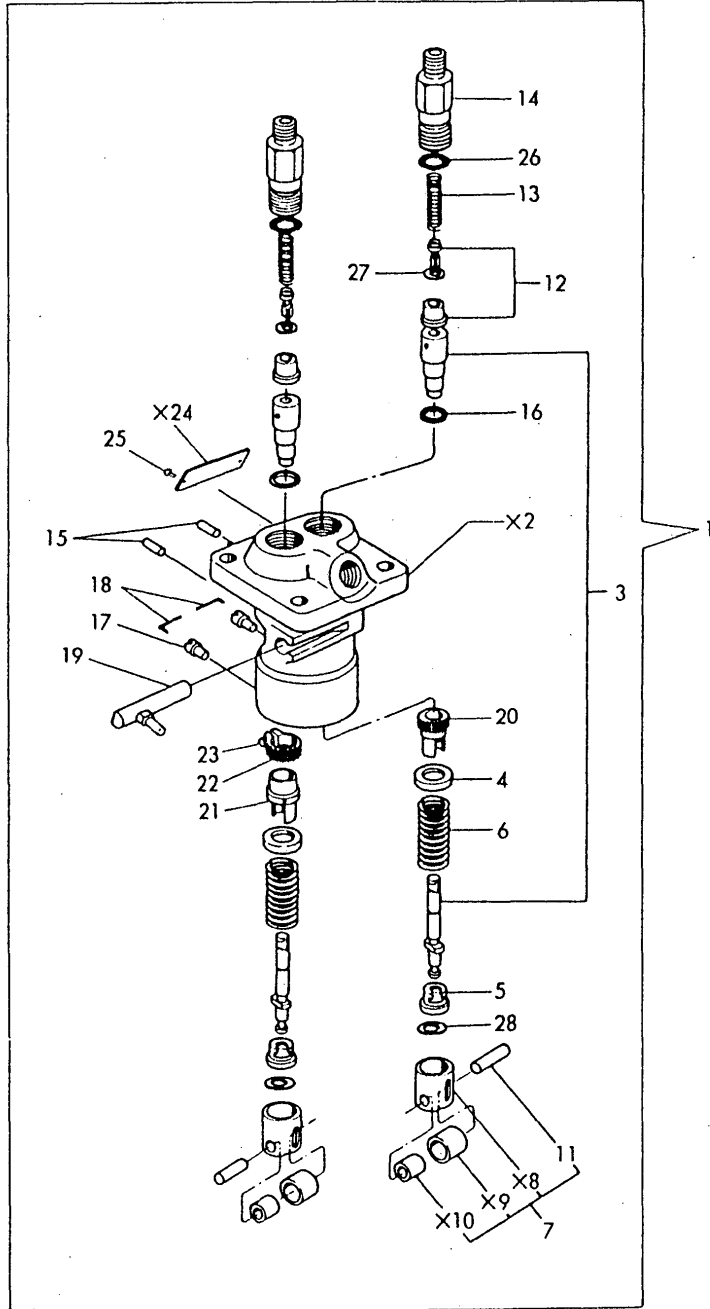
(A)=2TR13Y
(B)=
(C)=

(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	124450-44740	FAN, COOLING	1							
2	1	26013-060122	BOLT, M6X 12	4							
3	1	124060-42290	V-BELT	1							
3-1	1	124064-42290 (A=*1980.10)	V-BELT, AX28	1							N
4	1	124450-44901	SWITCH	1							
4-1	1	124450-44902 (A=*1979.01)	SWITCH, 120	1							N
5	1	23414-160000	GASKET, 16X1.0	1							
5-1	1	124465-44950 (A=*)	GASKET, 16	1							N
6	1	124160-49480	JOINT, PIPE	2							
7	1	124060-49010	PIPE, WATER	1							
8	1	23010-038000	CLAMP, 38	4							
9	1	124064-44500	RADIATOR	1							
10	2	124060-44800	STUD	2							
11	2	124756-44590	CAP	1							
12	2	124160-44580	SCREEN, RADIATOR	1							
13	1	124764-44920	LABEL, ANTI-FREEZING	1							
14	1	124064-44920	LABEL, RADIATOR	1							
15	1	124060-44650	ABSORBER	2							
16	1	26756-080002	NUT, LOCK M8	4							
17	1	124060-49020	PIPE, WATER	1							
18	1	124550-44690	COCK, WATER	1							
18-1	1	124060-44510 (A=*)	COCK, DRAIN	1							N
19	1	22137-060000	WASHER, 6	4							Z
20	1	124067-44600 (A=*1982.)	RETAINER	1							
21	1	22217-060000	WASHER, SPRING 6	4							Z
22	1	26776-140002 (A=*1982.)	NUT, LOCK M14	1							
23	1	26014-060102	BOLT, M6X 10	3							
24	1	124060-44520 (A=*)	GASKET	1							W

Fig.10. FUEL INJECTION PUMP

10. FUEL INJECTION PUMP



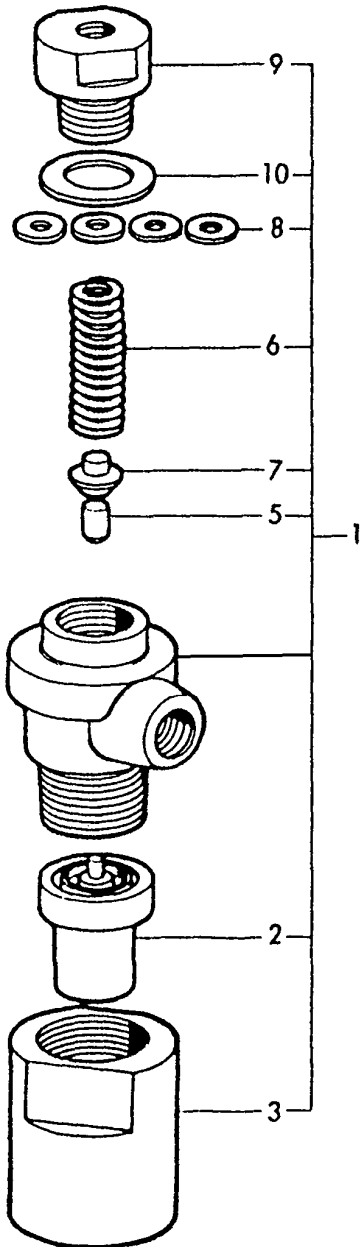
(A)=2TR13Y
(B)=
(C)=

(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	724060-51701	PUMP ASSY, INJECTION	1							
3	2	124230-51100	PLUNGER ASSY	2							
4	2	174307-51170	RETAINER, SPRING A	2							
5	2	174307-51181	RETAINER, SPRING B	2							
6	2	174307-51190	SPRING, PLUNGER	2							
7	2	724550-51520	GUIDE, PLUNGER	2							
11	3	174100-54120	PIN	2							
12	2	124060-51300	VALVE ASSY, DELIVERY	2							
13	2	124550-51320	SPRING, DELIVERY	2							
14	2	124550-51341	HOLDER, DELIVERY L43	2							
15	2	174307-51250	PIN, LOCK	2							
16	2	174307-51270	GASKET	2							
17	2	174307-51450	PIECE	2							
18	2	174307-51460	PIN, LOCK	2							
19	2	724060-51530	RACK ASSY, CONTROL	1							
20	2	174307-51510	SLEEVE	1							
21	2	174307-51550	SLEEVE, PINION	1							
22	2	174307-51560	PINION	1							
23	2	122117-51560	SCREW	1							
25	2	124220-51890	RIVET	2							
26	2	124550-51370	O-RING	2							
27	2	124550-51350	GASKET, DELIVERY	2							
28	2	174307-51700	SHIM SET	2							

Fig.11. FUEL INJECTION VALVE

11. FUEL INJECTION VALVE



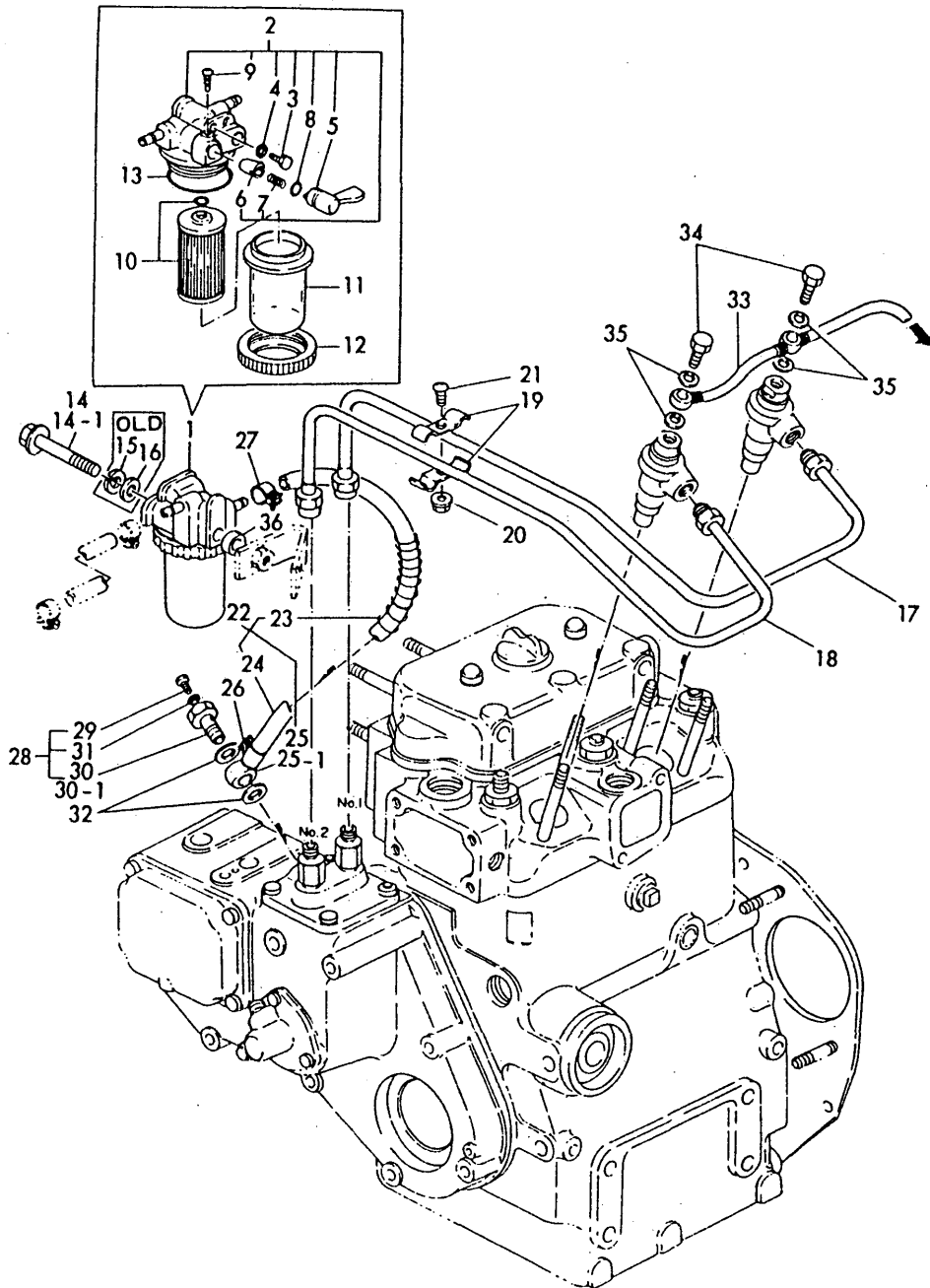
(A)=2TR13Y
(B)=
(C)=

(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	724060-53101	VALVE ASSY,INJECTION	2							
2	2	124770-53000	VALVE ASSY,INJECTION	2							
3	2	104200-53080	NUT, NOZZLE	2							
5	2	113200-53110	SPINDLE, INTER	2							
6	2	103854-53120	SPRING, NOZZLE	2							
7	2	113200-53120	RETAINER, SPRING	2							
8	2	110250-53150	PLATE ASSY, ADJUST	2							
9	2	103854-53180	RETAINER, SPRING	2							
10	2	172100-53200	GASKET	2							

Fig.12. FUEL OIL SYSTEM

12. FUEL OIL SYSTEM



(A)=2TR13Y
(B)=
(C)=

(D)=
(E)=
(F)=

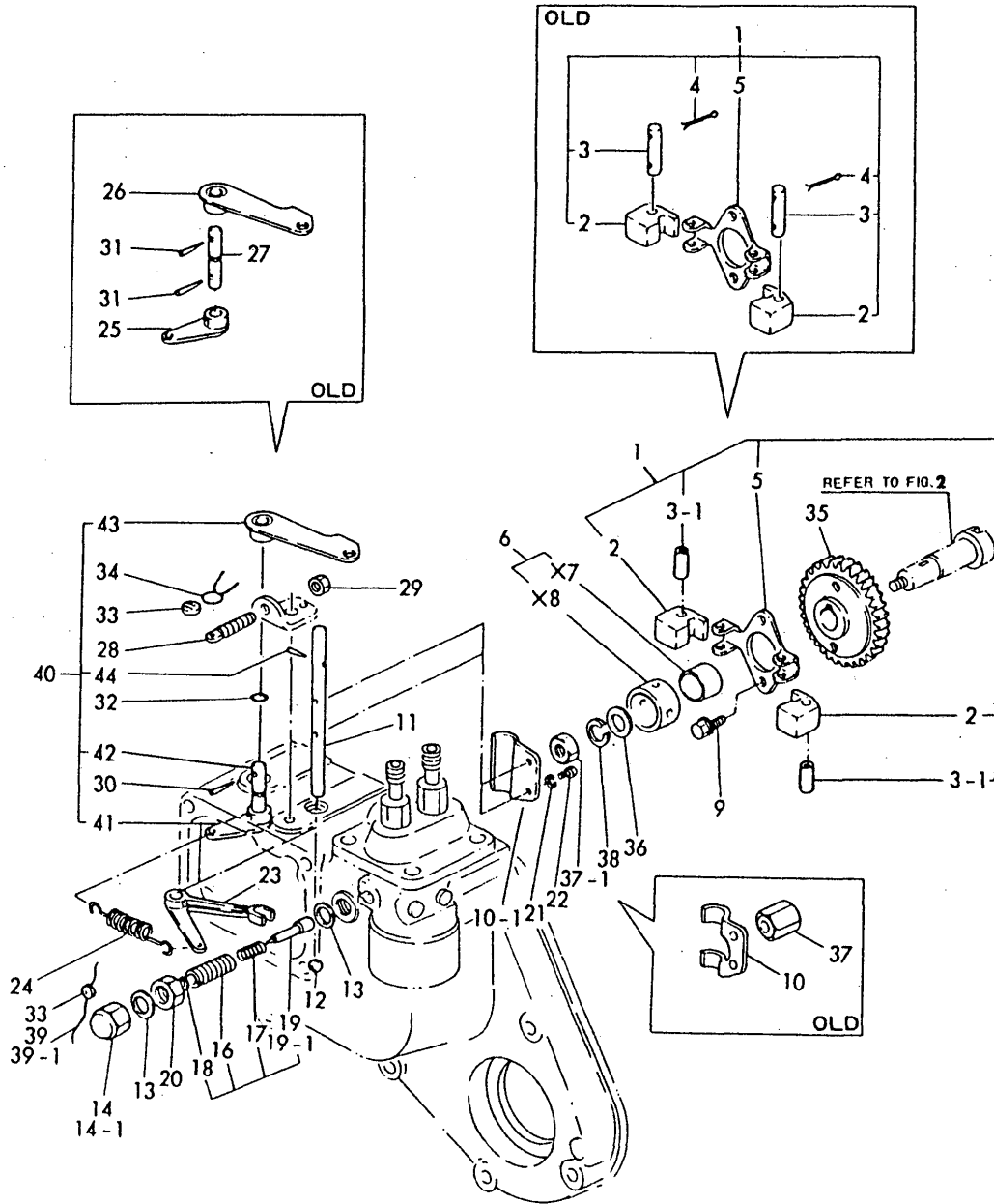
No.	Lev.	Parts No.	Description	Qty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	124064-55600	FILTER ASSY, FUEL	1							
2	2	724160-55200	BODY ASSY, FILTER	1							
3	3	101720-55750	PLUG, 6	2							
4	3	23418-060000	GASKET, 6X1.0	2							
5	3	104200-55341	HANDLE	1							
6	3	104200-55321	VALVE, TAPER	1							
7	3	104200-55330	SPRING, VALVE	1							
8	3	24311-240100	O-RING, 1AP10A	1							
9	3	104200-55750	SCREW, M4	1							
10	2	104500-55710	ELEMENT	1							
11	2	124064-55510	COVER	1							
12	2	110250-55610	RING, RETAINING	1							
13	2	102103-55520	O-RING	1							
14	1	26116-080702	BOLT, M8X 70 PLATED	1							
14-1	1	26106-080602	BOLT, M8X 60 PLATED	1							N
		(A=*1983.03)									
15	1	22217-080000	WASHER, SPRING 8	1							Z
		(A=*1983.03)									
16	1	22137-080000	WASHER, 8	1							Z
		(A=*1983.03)									
17	1	124060-59801	PIPE ASSY, INJECTION	1							
18	1	124060-59811	PIPE ASSY, INJECTION	1							
19	1	124060-59900	RETAINER, PIPE	2							
20	1	26366-060002	NUT, M6	1							
21	1	26557-060122	SCREW, M6X12	1							
22	1	124060-59012	PIPE ASSY, FUEL	1							W
		(A=*1981.08)									
23	2	124060-59101	SPRING, PROTECTE	1							
24	2	124160-59080	PIPE, FUEL D12X220	1							
25	2	124250-59260	JOINT, PIPE 12	1							
25-1	2	101304-59020	JOINT, PIPE 12	1							N
		(A=*1981.08)									
26	1	124766-59050	CLIP, HOSE 12	1							
27	1	124766-59050	CLIP, HOSE 12	1							
28	1	103854-59191	BOLT ASSY, JOINT M12	1							W
		(A=*1981.08)									
29	2	124060-59380	PLUG, 6	1							
30	2	124060-59391	BOLT, PIPE JOINT M12	1							
30-1	2	103854-59201	BOLT, PIPE JOINT M12	1							N
		(A=*1981.08)									
31	2	43400-500390	SEAL WASHER 6	1							
32	1	104200-59170	GASKET, 12	2							
33	1	124160-59500	PIPE ASSY, RETURN	1							
34	1	101147-59810	BOLT, PIPE JOINT M8	2							
35	1	23414-080012	GASKET, 8X1.0	4							
36	1	124060-61130	WASHER, 8	1							

Fig.13. GOVERNOR SYSTEM

(A)=2TR13Y
(B)=
(C)=

(D)=
(E)=
(F)=

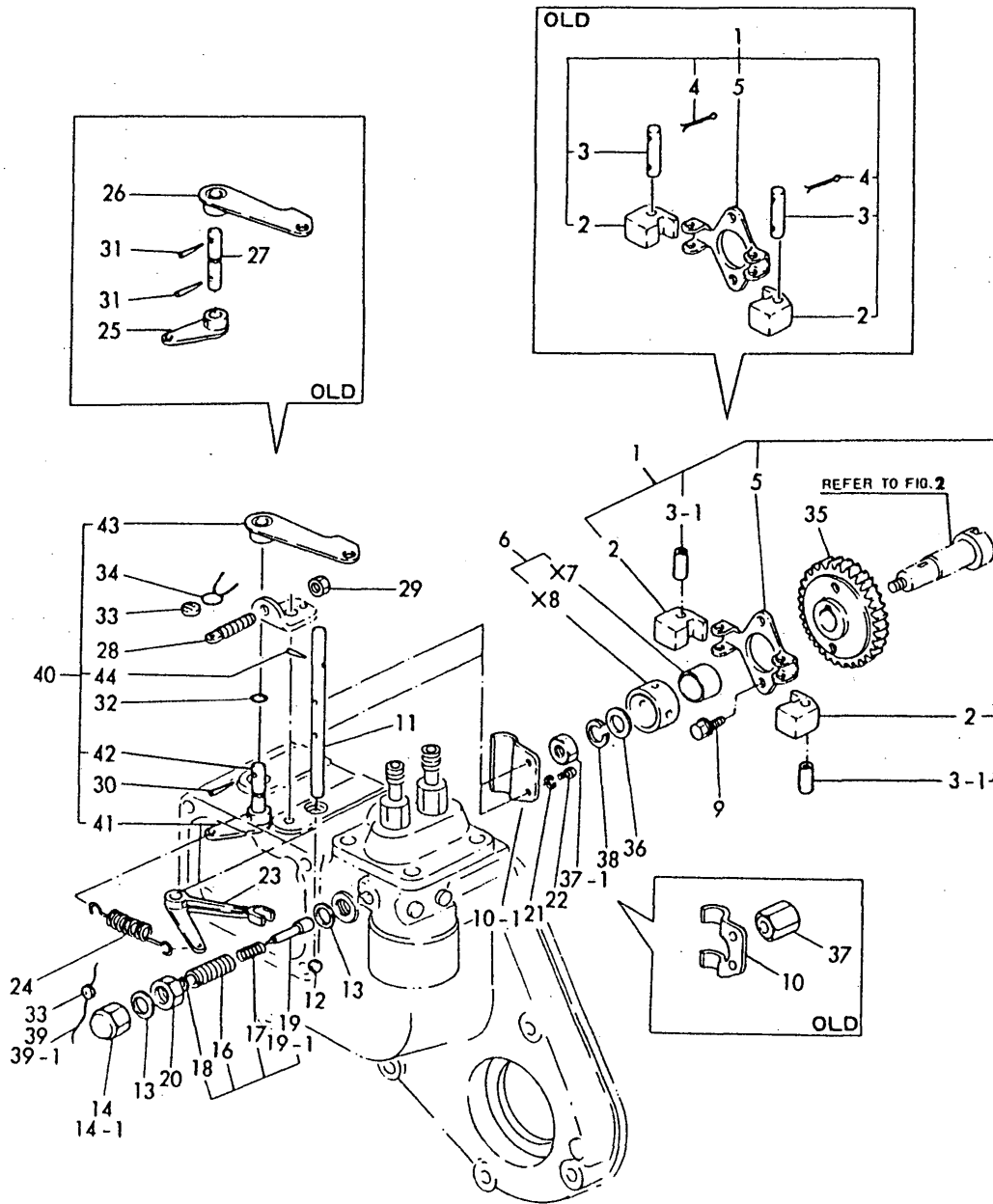
13. GOVERNOR SYSTEM



No.	Lev.	Parts No.	Description	Qty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	724060-61520	SUPPORT ASSY, WEIGHT	1							
2	2	104200-61200	WEIGHT, GOVERNOR	2							
3	2	104200-61220	PIN, GOVERNOR WEIGHT	2							
3-1	2	119660-61220	PIN, GOVERNOR WEIGHT	2							N
(A=*1985.10)											
4	2	22417-200200	PIN, COTTER 2.0X20	4							Z
(A=*)											
5	2	124060-61110	SUPPORT, WEIGHT	1							
6	1	724060-61600	SLEEVE ASSY	1							
9	1	26106-060102	BOLT, M6X 10 PLATED	2							
10	1	124060-61500	LEVER, GOVERNOR	1							
10-1	1	124060-61501	LEVER, GOVERNOR	1							N
(A=*)											
11	1	124060-61610	LEVER, GOVERNOR	1							
12	1	24190-090001	BALL, STEEL 9/32	1							
13	1	43400-500430	SEAL WASHER 10	2							
14	1	26667-100002	NUT, CAP M10	1							
14-1	1	124060-66950	NUT, CAP M10	1							N
(A=*1983.)											
15	1	124060-66550	LIMITER ASSY, FUEL	1							
15-1	1	124060-66551	LIMITER ASSY, FUEL	1							N
(A=*)											
16	2	124060-66560	BODY, FUEL LIMITER	1							
17	2	124060-66580	SPRING, CONTROLLER	1							
18	2	124060-66590	WASHER	1							
19	2	124060-66570	PIN, CONTROLLER	1							
19-1	2	124060-66571	PIN, CONTROLLER	1							N
(A=*)											
20	1	124060-66890		1							
21	1	22217-040000	WASHER, SPRING 4	2							
22	1	26116-040102	BOLT M 4X 10 PLATED	2							
23	1	124060-66150	LEVER, GOVERNOR	1							
24	1	124060-66010	SPRING, REGULATOR	1							
25	1	124060-66090	LEVER, REGULATOR	1							Z
(A=*1981.09)											
26	1	124060-66060	HANDLE, REGULATOR	1							Z
(A=*1981.09)											
27	1	124060-66040	SHAFT, HANDLE	1							Z
(A=*1981.09)											
28	1	103854-66420	SCREW	1							
29	1	124240-66371	NUT	1							
30	1	22322-030180	PIN, TAPER 3X18	1							
31	1	22322-030160	PIN, TAPER 3X16	2							Z
(A=*1981.09)											
32	1	24311-000050	O-RING, 1AP5.0	2							
33	1	135210-61090	LEAD	2							
34	1	22451-060000	WIRE, 0.6	1							
35	1	124060-61120	CASE, GOVERNOR	1							
36	1	124060-61130	WASHER, 8	1							
37	1	124060-61550	NUT	1							
37-1	1	26716-080002	NUT, M8	1							N

Fig.13. GOVERNOR SYSTEM

13. GOVERNOR SYSTEM



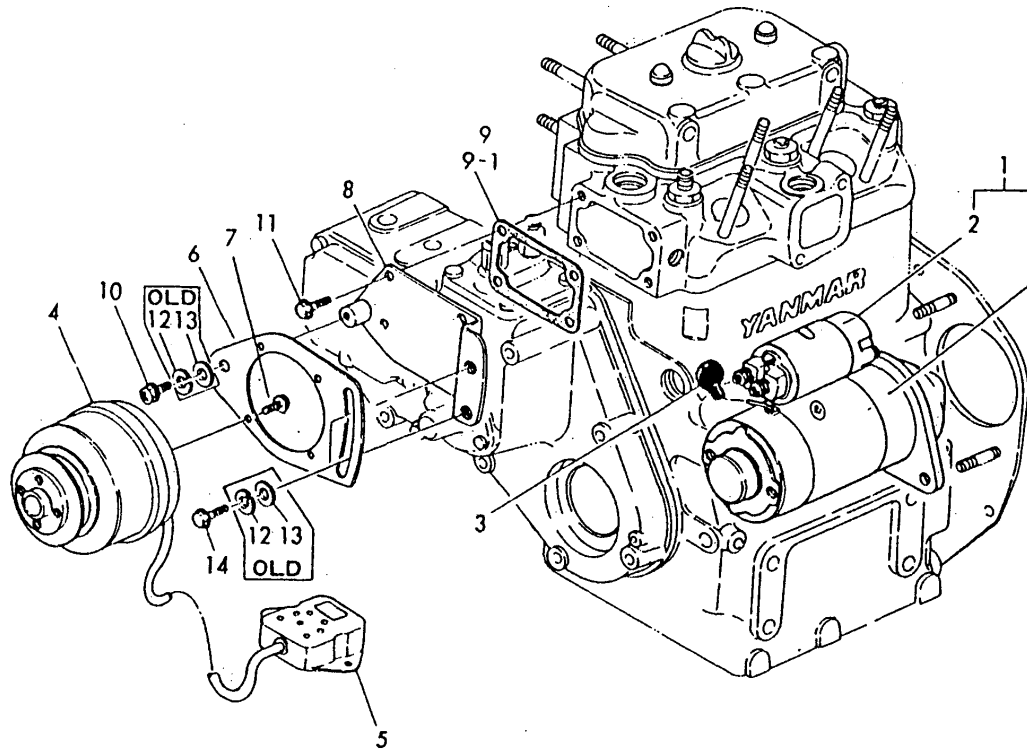
(A)=2TR13Y
(B)=
(C)=

(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
		(A=*)									
38	1	22217-080000	WASHER, SPRING 8	1							
39	1	22451-100000	WIRE, 1.0	1							
39-1	1	22451-060000	WIRE, 0.6	1							N
		(A=*1981.10)									
40	1	724060-66531	HANDLE ASSY	1							W
		(A=*1981.10)									
41	2	124060-66070	LEVER, REGULATOR	1							W
		(A=*1981.10)									
42	2	124060-66060	HANDLE, REGULATOR	1							W
		(A=*1981.10)									
43	2	124060-66040	SHAFT, HANDLE	1							W
		(A=*1981.10)									
44	2	22322-030160	PIN, TAPER 3X16	1							W
		(A=*1981.10)									

Fig.14. ELECTRIC STARTING SYSTEM

14. ELECTRIC STARTING SYSTEM



(A)=2TR13Y
(B)=
(C)=

(D)=
(E)=
(F)=

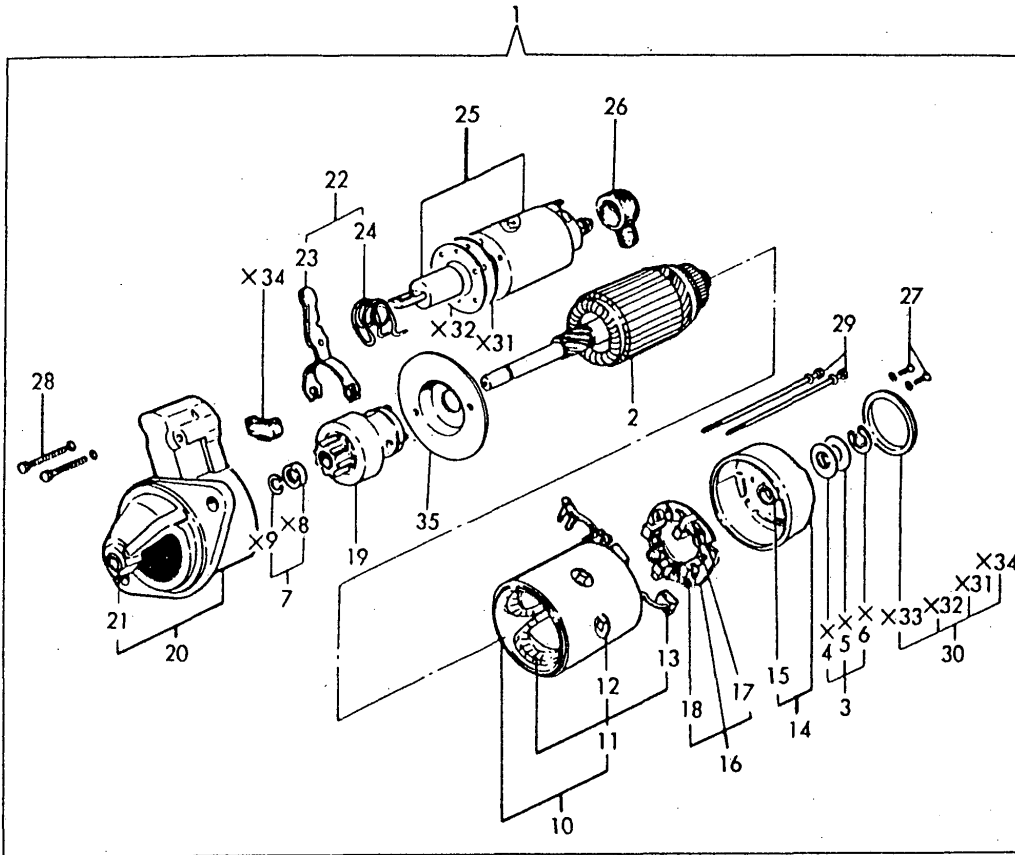
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	124060-77011	STARTER, 1.2KW	1							
2	2	X211437002	SWITCH ASSY, MAGNET	1							
3	1	124160-77020	COVER, TERMINAL	1							
4	1	124660-77201	GENERATOR, GP8108A	1							
5	1	124660-77710	LIMITER, CURRENT	1							
6	1	124060-77110	BRACKET, GENERATOR	1							
7	1	26106-060162	BOLT, M6X 16 PLATED	4							
8	1	124060-77151	BRACKET, GENERATOR	1							
9	1	124060-77170	GASKET	1							
9-1	1	124060-77171	GASKET	1							N
		(A=*1981.12)									
10	1	26106-080122	BOLT, M8X 12 PLATED	1							
11	1	26106-080162	BOLT, M8X 16 PLATED	4							
12	1	22212-080000	WASHER 8	3							
13	1	22137-080000	WASHER, 8	2							
14	1	26106-080202	BOLT, M8X 20 PLATED	2							

Fig.15. STARTING MOTOR

15. STARTING MOTOR

(A)=2TR13Y
(B)=
(C)=

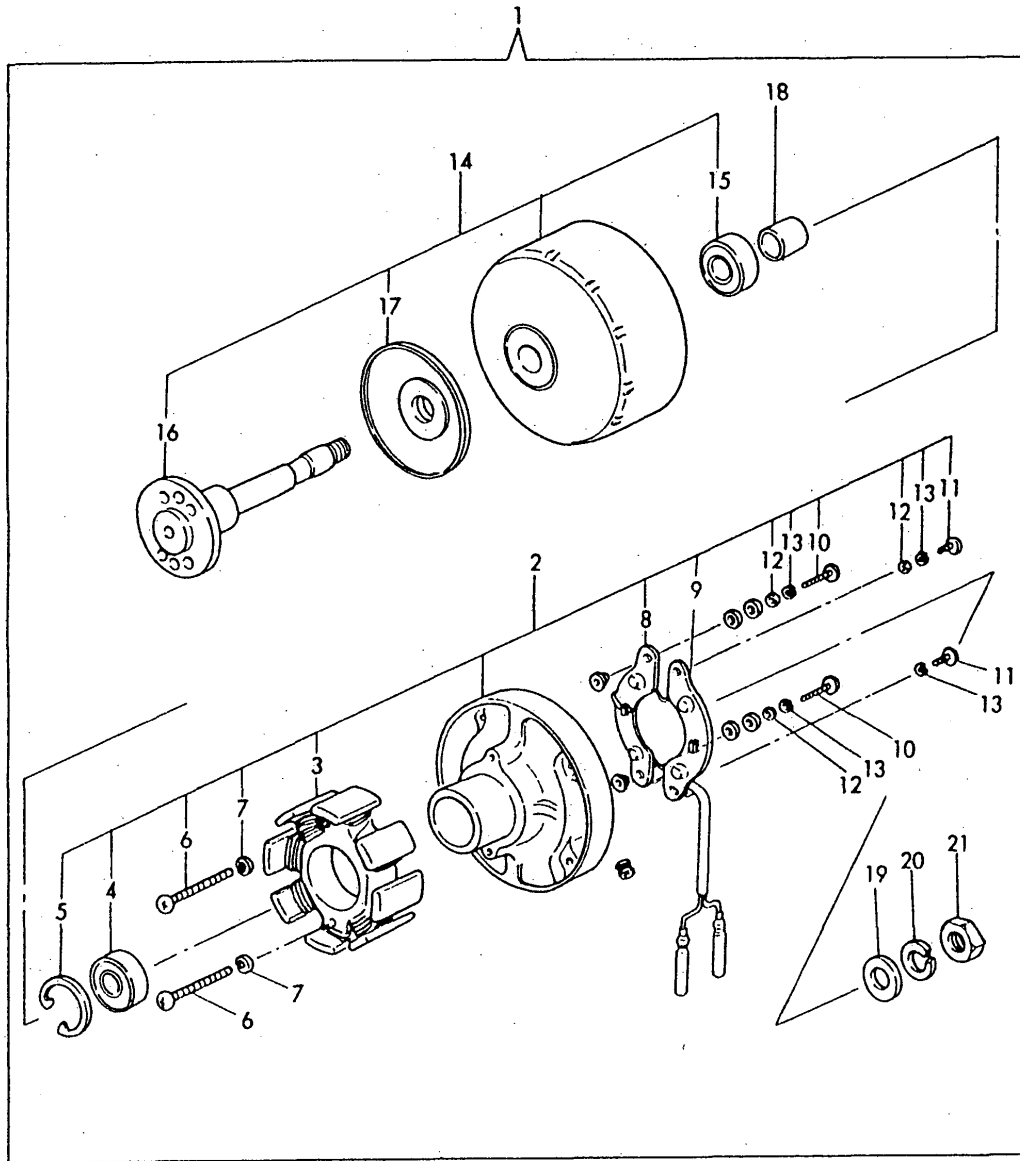
(D)=
(E)=
(F)=



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	124060-77011	STARTER, 1.2KW	1							
2	2	X211491001	ARMATURE ASSY	1							
3	2	X21148110	WASHER SET, THRUST	1							
7	2	X21147155	STOPPER SET, PINION	1							
11	3	X211432001	COIL ASSY, FIELD	1							
12	4	X21147215	SCREW, POLE CORE	4							
13	4	X21145312	BRUSH, +	2							
14	2	X211453002	COVER ASSY, REAR	1							
15	3	X21145352	METAL	1							
16	2	X21141360	HOLDER ASSY, BRUSH	1							
17	3	X21145313	BRUSH (-)	2							
18	3	X21144314	SPRING, BRUSH	4							
19	2	X211455003	PINION ASSY	1							
20	2	X211416007	CASE ASSY, GEAR	1							
21	3	X21144661	METAL, GEAR CASE	1							
22	2	X211448652	LEVER SET, SHIFT	1							
25	2	X211437002	SWITCH ASSY, MAGNET	1							
26	2	X21142742	COVER (A), RUBBER	1							
27	2	26557-040122	SCREW, M4X12	2							
28	2	26116-060322	BOLT, M6X 32 PLATED	2							
29	2	X21147854	BOLT	2							
30	2	X21143963	COVER SET, DUST	1							
35	1	X21143454	PLATE, CENTER	1							

Fig.16. GENERATOR

16. GENERATOR



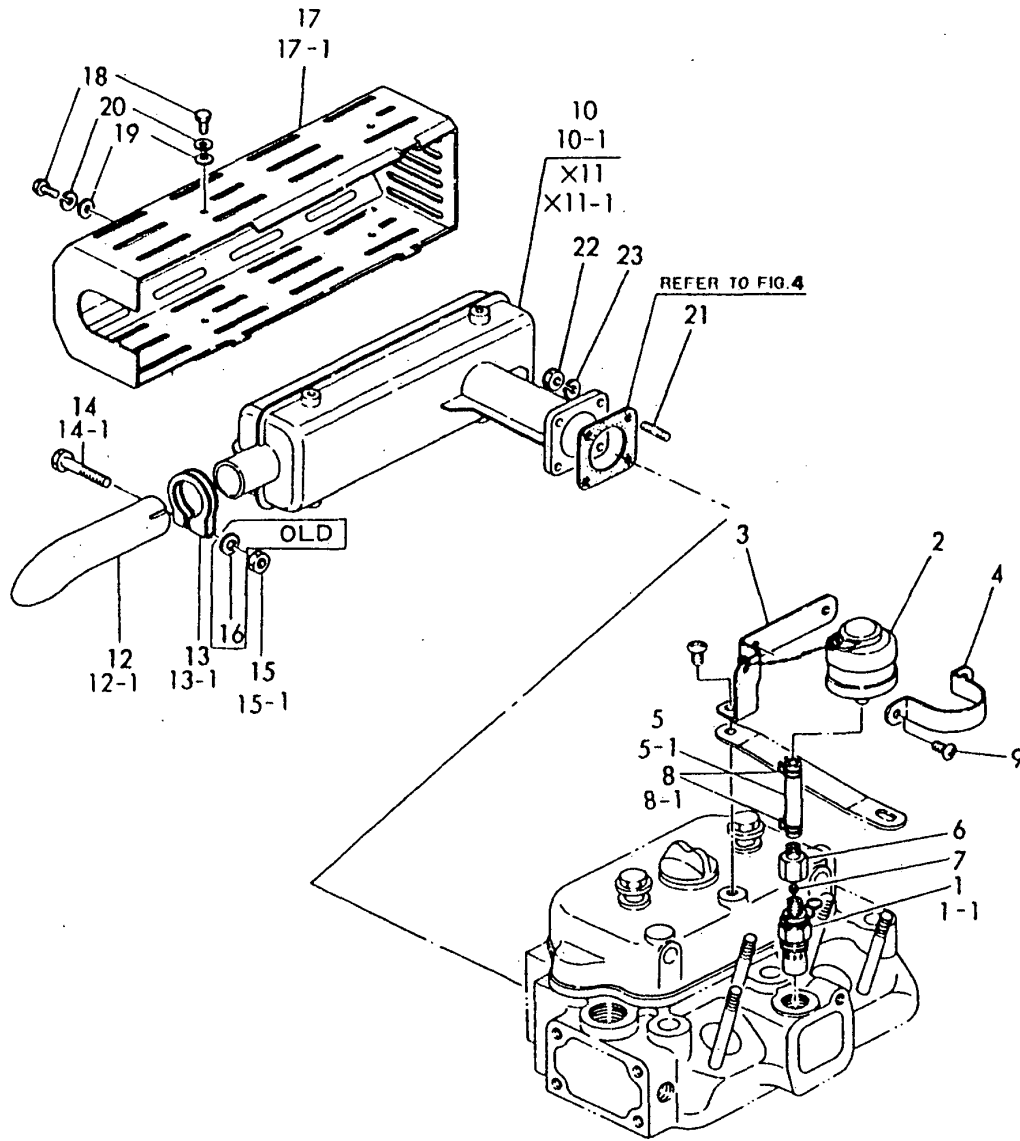
(A)=2TR13Y
(B)=
(C)=

(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Qty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	124660-77201	GENERATOR, GP8108A	1							
2	2	942701-41407	PLATE ASSY	1							
3	3	942131-41410	CORE ASSY	1							
4	3	942151-86124	BEARING #6201Z	1							
5	3	942151-86024	CIRCLIP	1							
6	3	26557-040202	SCREW, M4X20	2							
7	3	22217-040000	WASHER, SPRING 4	2							
8	3	942141-41416	CONTROL UNIT (B)	1							
9	3	942141-41417	CONTROL UNIT (A)	1							
10	3	26557-040152	SCREW M 4X 15	2							
11	3	26557-040082	SCREW, M4X 8	2							
12	3	22137-040000	WASHER, 4	3							
13	3	22217-040000	WASHER, SPRING 4	4							
14	2	942741-42299	WHEEL ASSY, MAGNET	1							
15	3	942151-86124	BEARING #6201Z	1							
16	3	942141-42303	SHAFT	1							
17	3	942141-42306	V-PULLEY	1							
18	2	942151-32983	SPACER	1							
19	2	942151-86025	WASHER	1							
20	2	942151-21923	SPRING WASHER	1							
21	2	942151-86372	NUT	1							

Fig.17. THERMOSTART. & SILENCER(OPTION)

17. THERMOSTARTING EQUIPMENT & SILENCER



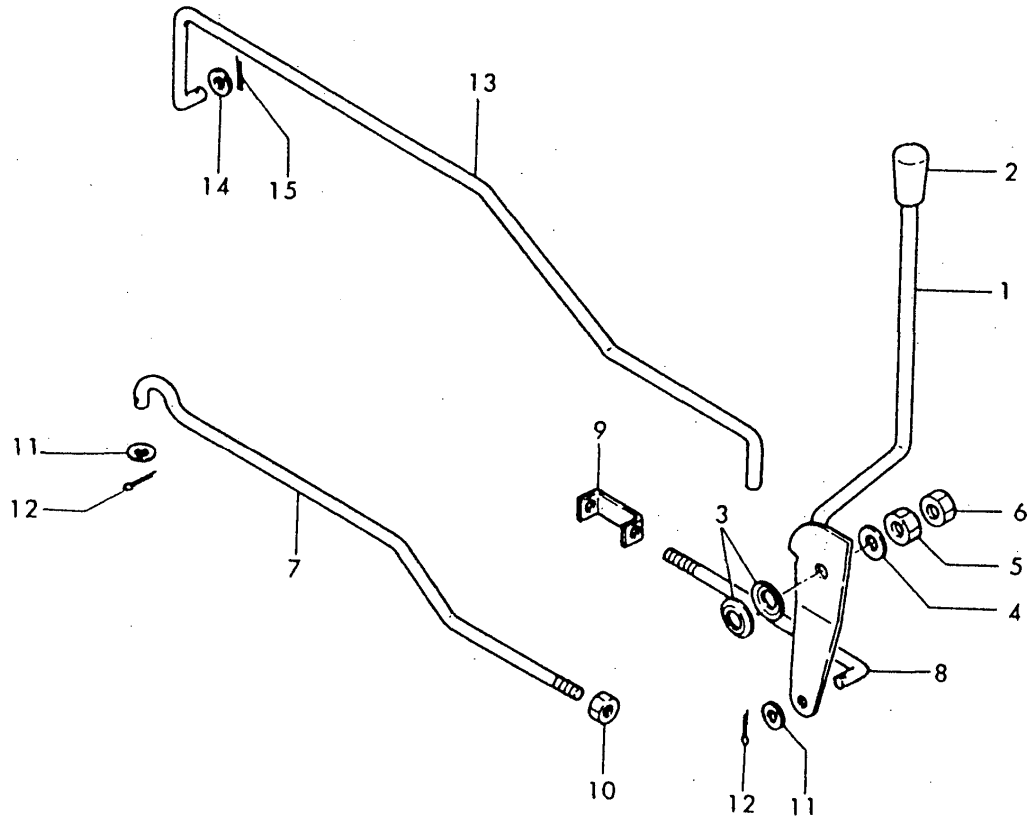
(A)=2TR13Y
(B)=
(C)=

(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	124450-77910	PLUG, THERMOSTAT	1							
1-1	1	121023-77910 (A=*)	PLUG, THERMOSTAT	1							N
2	1	124460-77802	TANK ASSY, HEADER	1							
3	1	124060-77811	RETAINER	1							
4	1	124460-77820	RETAINER	1							
5	1	124060-77700	PIPE, FUEL	1							
5-1	1	124160-77702 (A=*)	PIPE, FUEL	1							N
6	1	124460-77660 (A=*)	JOINT, PIPE	1							Z
7	1	124450-77980 (A=*)	RETAINER	1							Z
8	1	124060-77690		2							
8-1	1	106100-44680 (A=*)	CLIP, HOSE	2							N
9	1	26557-060082	SCREW, M6X 8	2							
10	1	724660-13700	SILENCER ASSY	1							
10-1	1	724660-13701 (A=*)	SILENCER ASSY	1							N
12	2	124660-13570		1							
12-1	2	124664-13520 (A=*)	PIPE	1							N
13	2	124660-13530	CLAMP	1							
13-1	2	124664-13580 (A=*)	CLAMP	1							N
14	2	26116-100502	BOLT, M10X 50 PLATED	1							
14-1	2	26106-080602 (A=*)	BOLT, M8X 60 PLATED	1							S
15	2	26716-100002	NUT, M10	1							
15-1	2	26366-080002 (A=*)	NUT, M8	1							S
16	2	22217-100000 (A=*)	WASHER, SPRING 10	1							Z
17	2	124660-13540	COVER	1							
17-1	2	124664-13540 (A=*)	COVER, SILENCER	1							N
18	2	26116-060102	BOLT, M6X 10 PLATED	6							
19	2	22137-060000	WASHER, 6	6							
20	2	22217-060000	WASHER, SPRING 6	6							
21	1	26216-080202	STUD, M8X 20	4							
22	1	26716-080002	NUT, M8	4							
23	1	22217-080000	WASHER, SPRING 8	4							

Fig.18. ENGINE CONTROL SYSTEM

18. ENGINE CONTROL SYSTEM



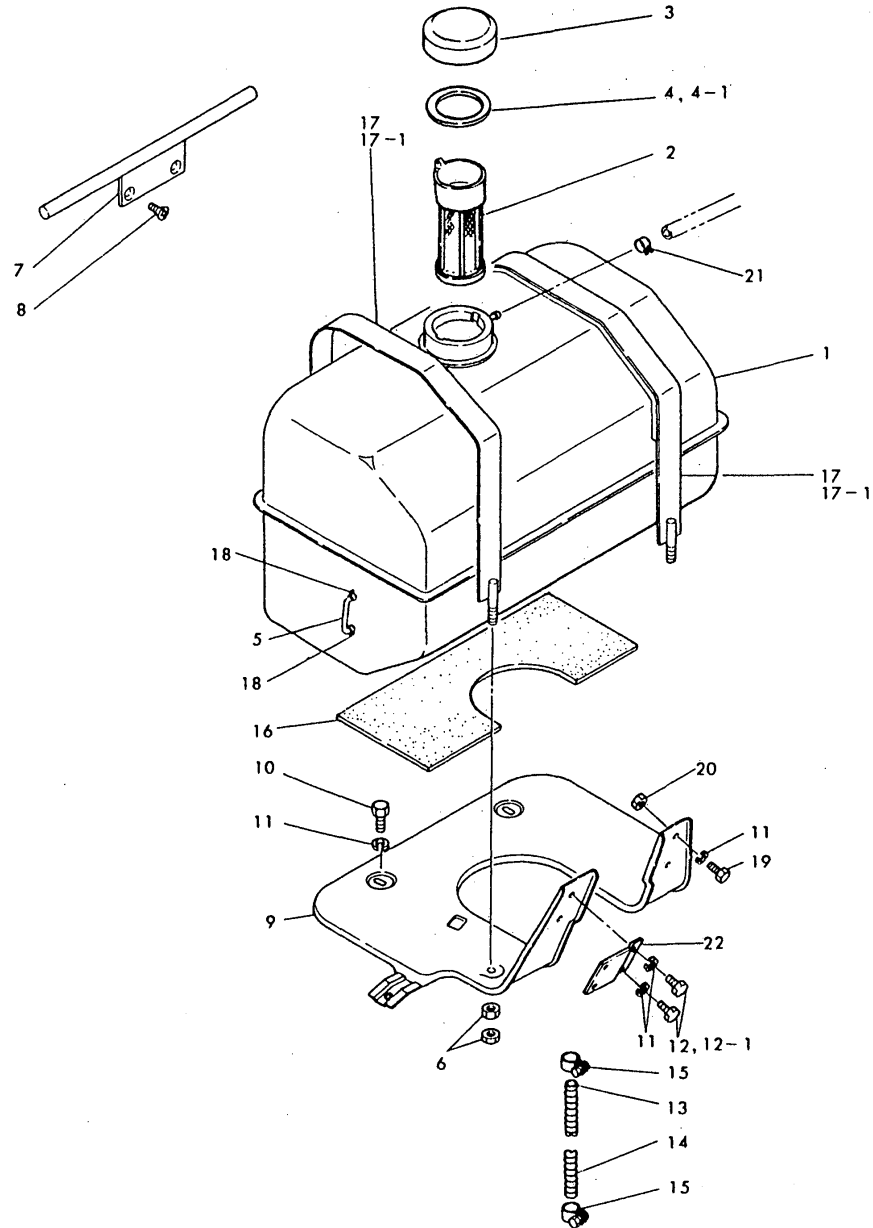
(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194200-01101	LEVER, THROTTLE	1	1						
2	1	194150-01190	KNOB, LEVER	1	1						
3	1	194200-01150	SPRING	2	2						
4	1	22117-100000	WASHER, 10	1	1						
5	1	26716-100002	NUT, M10	1	1						
6	1	26756-100002	NUT, LOCK M10	1	1						
7	1	194200-01172	ROD, FRONT	1	1						
8	1	194200-01182	ROD, REAR	1	1						
9	1	194200-01190	ADJUSTER	1	1						
10	1	26716-080002	NUT, M8	1	1						
11	1	22117-080000	WASHER, 8	2	2						
12	1	22417-200120	COTTER PIN 2.0X12	2	2						
13	1	194200-01200	LEVER, DECOMPRESSION	1	1						
14	1	22117-060000	WASHER, 6	1	1						
15	1	22417-200100	COTTER PIN 2.0X10	1	1						

Fig.19. FUEL OIL TANK

19. FUEL OIL TANK



(A)=YM155T
(B)=YM155DT
(C)=

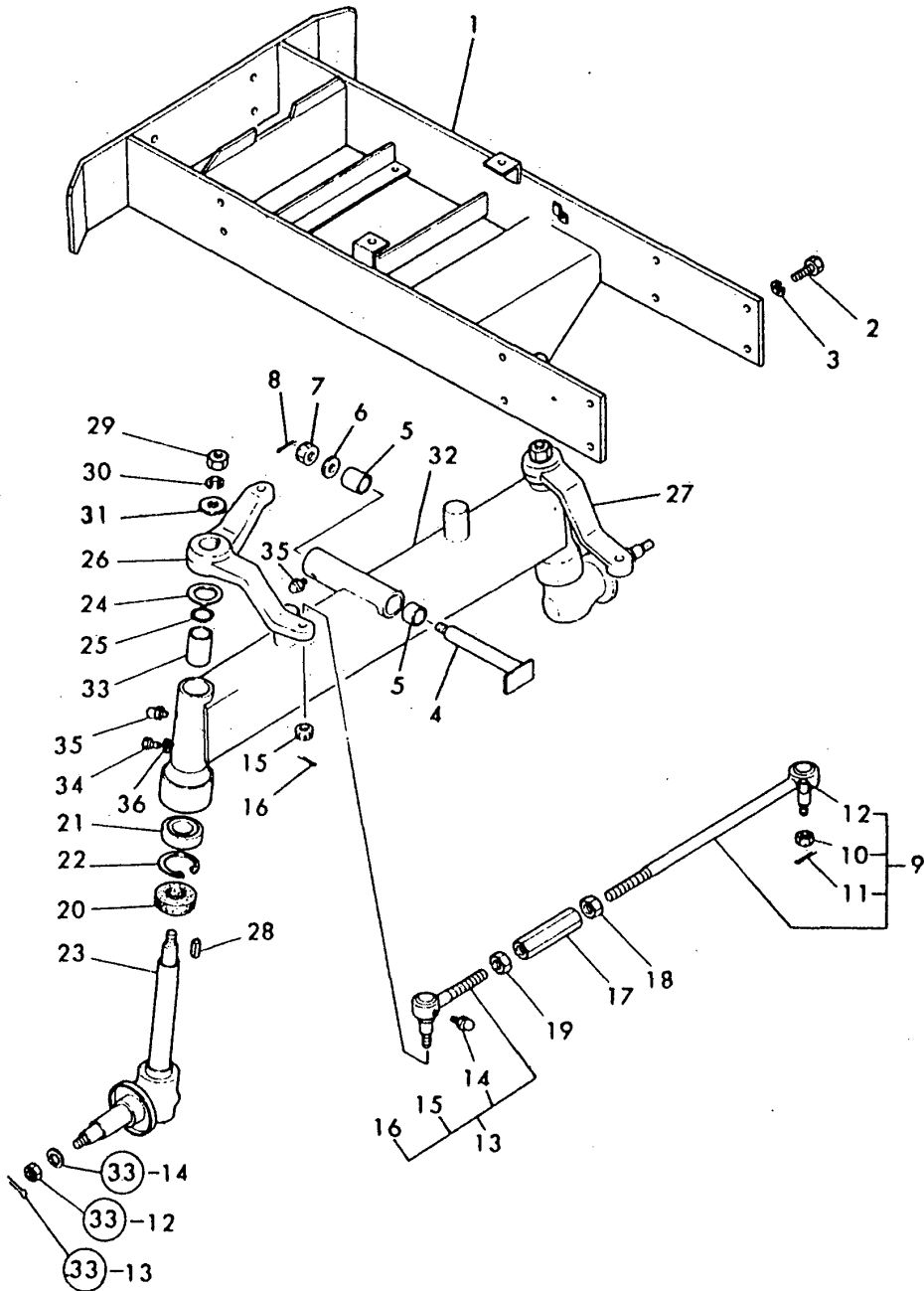
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194350-04100	TANK, FUEL	1	1						
2	1	101504-55101	STRAINER, FUEL	1	1						
3	1	124766-55040	CAP ASSY	1	1						
4-1	1	101504-55051	GASKET	1	1						
5	1	23093-060060	PIPE 6X 60	1	1						
6	1	26716-080002	NUT, M8	4	4						
7	1	194200-04350	FITTING ASSY, BAND	1	1						
8	1	26577-080162	SCREW, M8X16	2	2						
9	1	194200-04503	BRACKET, FUEL TANK	1	1						
10	1	26116-080202	BOLT, M8X 20 PLATED	2	2						
11	1	22217-080000	WASHER, SPRING 8	6	6						Z
		(B=FXXXXX)									
12	1	26116-080162	BOLT, M8X 16 PLATED	4	4						
12-1	1	26013-080162	BOLT, M8X 16		2						N
		(B=FXXXXX)									
13	1	194200-04650	PIPE, TANK	1	1						
14	1	194200-04660	SPRING, PROTECT	1	1						
15	1	124460-59060	BAND	2	2						
16	1	194200-04271	PAD, FUEL TANK	1	1						
17	1	194350-04300	BAND, FUEL TANK	2	2						
17-1	1	194200-04301	BAND, FUEL OIL TANK		2						N
		(B=FXXXXX)									
18	1	124766-59050	CLIP, HOSE 12		2						W
		(B=*1983.)									
19	1	26013-080122	BOLT, M8X 12		2						W
		(B=FXXXXX)									
20	1	26716-080002	NUT, M8		2						W
		(B=FXXXXX)									
21	1	124060-77680	CLIP, HOSE 10		1						W
		(B=*1981.)									
22	1	194345-52490-X	BRACKET, FUSE BOX		1						W
		(B=FXXXXX)									

Remarks
(M) MISPRINT.

Fig.20. FRONT AXLE (YM155T)

20. FRONT AXLE (YM155T)



(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

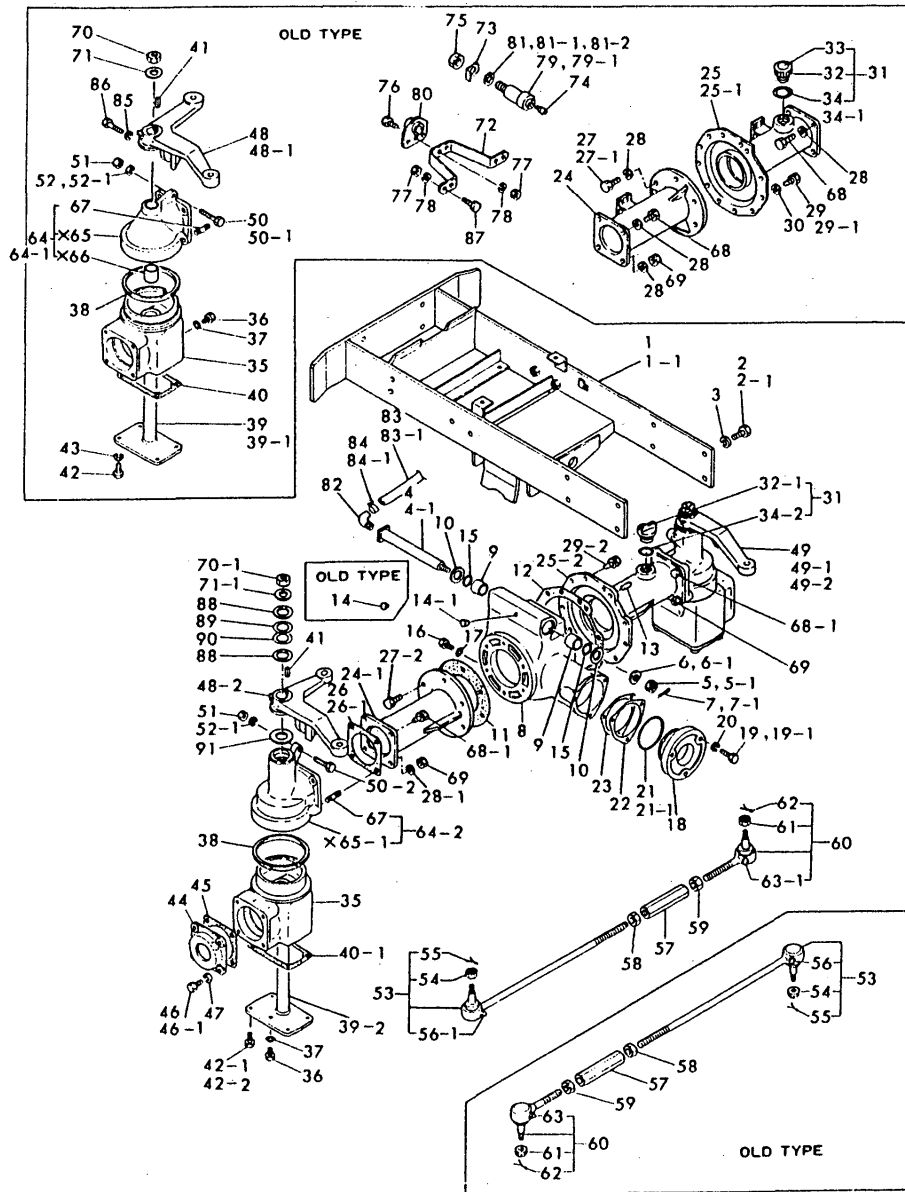
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194340-11350-X	BRACKET, FRONT AXLE	1							
2	1	26116-120302	BOLT, M12X 30 PLATED	8							
3	1	22217-120000	WASHER, SPRING 12	8							
4	1	194210-13212	PIN,CENTER	1							
5	1	194200-11570	BUSH	2							
6	1	22137-160000	WASHER, 16	1							
7	1	194210-13250	NUT	1							
8	1	22417-400300	PIN, COTTER 4.0X30	1							
9	1	194200-14611	ROD ASSY, TIE	1							
10	2	194730-57241	NUT M12	1							
11	2	22417-300250	PIN, COTTER 3.0X25	1							
12	2	194730-57411	NIPPLE, GREASE	1							
13	1	794730-57122	END ASSY, TIE-ROD	1							
14	2	194730-57411	NIPPLE, GREASE	1							
15	2	194730-57241	NUT M12	1							
16	2	22417-300250	PIN, COTTER 3.0X25	1							
17	1	194150-12410	TURNBUCKLE M17X95	1							
18	1	194990-22830	NUT M17	1							
19	1	194990-22840	NUT M17	1							
20	1	194150-12720	SEAL TC35 52 11, OIL	2							
21	1	24101-062054	BEARING, BALL 6205	2							
22	1	22252-000480	RING, 48	2							
23	1	194151-11600	PIN ASSY, KING	2							
24	1	194151-11840	COVER, KING PIN	2							
25	1	194151-11860	O-RING, 1A-2025	2							
26	1	194200-11782	ARM, KNUCKLE	1							
27	1	194200-11792	ARM, KNUCKLE	1							
28	1	194151-11660	KEY 7X26	2							
29	1	194151-11640	NUT 18	2							
30	1	22217-180000	WASHER, SPRING 18	2							
31	1	194151-11650	WASHER, 18X36X2.3	2							
32	1	194340-11500-X	AXLE ASSY, FRONT	1							
33	1	194151-11360	BUSH	2							
34	1	194151-11490	BOLT	2							
35	1	194151-11480	GREASE NIPPLE A	3							
36	1	23418-060000	GASKET, 6X1.0	2							

Fig.21. FRONT AXLE (YM155DT)

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

21. FRONT AXLE (YM155DT)



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194351-11100	BRACKET ASSY, AXLE	1							
1-1	1	194341-11101-X (B=FXXXXX)	BRACKET, FRONT AXLE	1							S
2	1	26116-120302	BOLT, M12X 30 PLATED		8						
2-1	1	26013-120302 (B=FXXXXX)	BOLT, M12X 30		8						N
3	1	22217-120000 (B=*1981.)	WASHER, SPRING 12		8						Z
4	1	194210-13212	PIN,CENTER		1						
4-1	1	194351-13211 (B=*1982.)	PIN, CENTER		1						S
5	1	194210-13250	NUT		1						
5-1	1	26877-200002 (B=FXXXXX)	NUT, CASTLE M20		1						S
6	1	22137-160000	WASHER, 16		1						
6-1	1	22137-200000 (B=FXXXXX)	WASHER, 20		1						S
7	1	22417-400300	PIN, COTTER 4.0X30		1						
7-1	1	22417-400400 (B=FXXXXX)	PIN, COTTER 4.0X40		1						N
8	1	194210-13512	CASE, AXLE		1						
9	1	194210-13520	METAL 22X28X22		2						
10	1	194210-13530	LINER 22.5X34X2		2						
11	1	194210-13540	PACKING		1						
12	1	194210-13551	PACKING (R)		1						
13	1	1A1040-26060	PIN, 8X28		2						
14	1	194210-13561	BREATHER, 10		1						
14-1	1	194351-13560 (B=FXXXXX)	BREATHER		1						S
15	1	24311-350220	O-RING, 1AP22A		2						
16	1	1A1040-48070	PLUG 10		2						
17	1	24311-000120	O-RING, 1AP12.0		2						
18	1	194210-13570	CAP		1						
19	1	26116-080302	BOLT, M8X 30 PLATED		3						
19-1	1	26013-080302 (B=FXXXXX)	BOLT, M8X 30		3						N
20	1	22217-080000 (B=FXXXXX)	WASHER, SPRING 8		3						Z
21	1	24321-000600	O-RING, 1AG60.0		1						
21-1	1	24322-000600 (B=FXXXXX)	O-RING, 2G60.0		1						N
22	1	194210-14450	SHIM, T=0.1		1						A
23	1	194210-14460	SHIM, T=0.2		1						A
24	1	194351-13610	CASE, AXLE		1						
24-1	1	194341-13610 (B=FXXXXX)	AXLE, FRONT		1						S
25-1	1	194351-13620	CASE ASSY, AXLE		1						
25-2	1	194346-13620-X (B=FXXXXX)	CASE, AXLE		1						S
26	1	194210-13740	PACKING		2						
26-1	1	194341-13740	PACKING		2						S

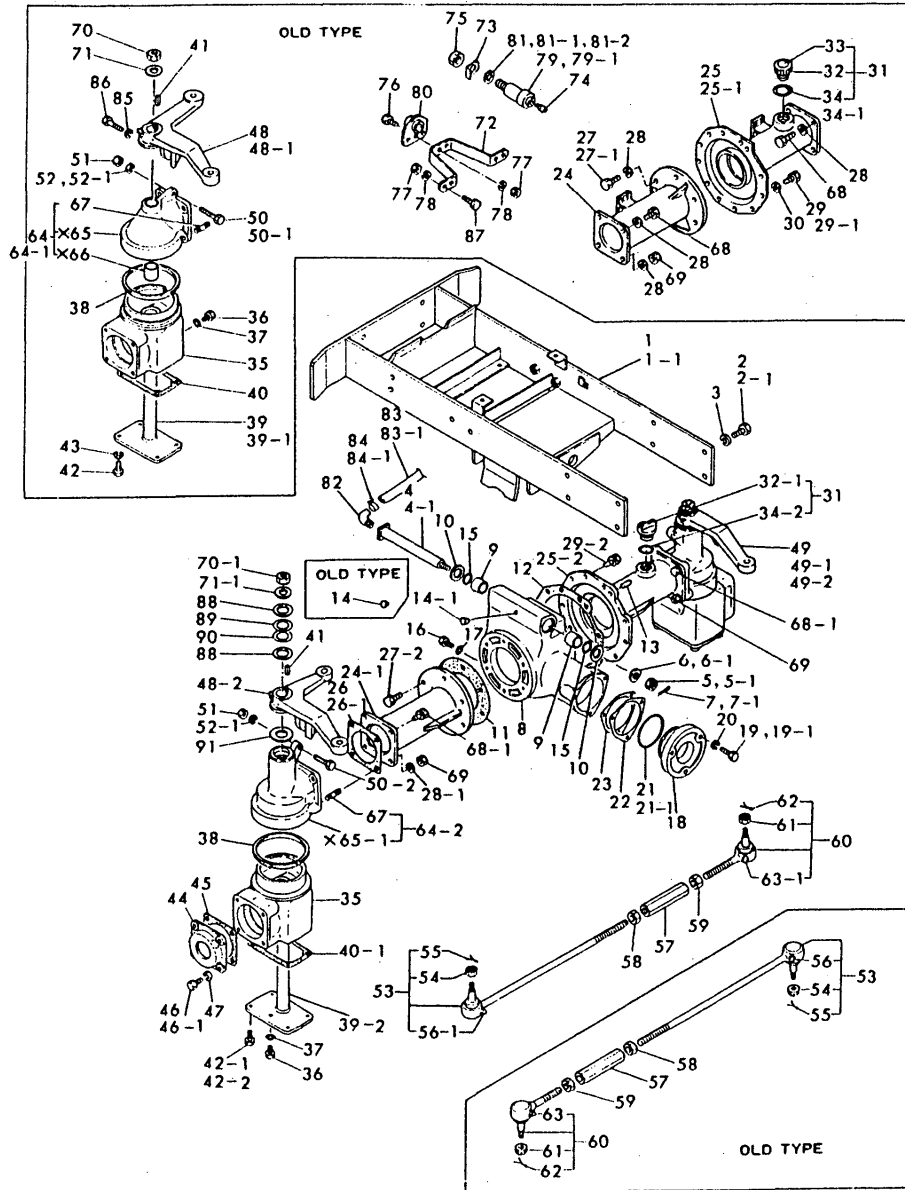
Remarks
(M) MISPRINT.
(A) USE THE PROPER PART BY CAREFULLY CHOOSING.

Fig.21. FRONT AXLE (YM155DT)

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

21. FRONT AXLE (YM155DT)



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
			(B=FXXXXX)								
27	1	26116-100282	BOLT M10X 28 PLATED		6						
27-1	1	26013-100282	BOLT, M10X 28		8						N
			(B=FXXXXX)								
27-2	1	26013-100282	BOLT, M10X 28		6						K
			(B=FXXXXX)								
28	1	22217-100000	WASHER, SPRING 10		14						
28-1	1	22217-100000	WASHER, SPRING 10		4						K
			(B=FXXXXX)								
29	1	26116-080222	BOLT, M8X 22 PLATED		11						
29-1	1	26013-080222	BOLT, M8X 22		11						N
			(B=FXXXXX)								
29-2	1	26013-080252	BOLT, M8X 25		11						N
			(B=FXXXXX)								
30	1	22217-080000	WASHER, SPRING 8		11						Z
			(B=FXXXXX)								
31	1	794210-13750	PLUG, OIL		1						
32	2	194200-24380	PLUG, OIL		1						
32-1	2	194346-13630	PLUG, 20		1						S
			(B=FXXXXX)								
33	2	194341-65311	LABEL, OIL INSTRUCT.		1						Z
			(B=FXXXXX)								
34	2	24341-000300	O-RING, 1AS30.0		2						
34-1	2	24341-000280	O-RING, 1AS28.0		1						S
			(B=FXXXXX)								
34-2	2	24311-000180	O-RING, 1AP18.0		1						S
			(B=FXXXXX)								
35	1	194210-13822	CASE, GEAR		2						
36	1	1A1040-48070	PLUG 10		2						
37	1	24311-000120	O-RING, 1AP12.0		2						
38	1	194210-13841	SEAL, 1SW10012012		2						
39	1	194210-13902			2						
39-1	1	194210-13903	PIN, KING		2						S
			(B=FXXXXX)								
39-2	1	194341-13900	PIN, KING		2						S
			(B=FXXXXX)								
40	1	194210-13950	PACKING		2						
40-1	1	194341-13950	PACKING		2						S
			(B=FXXXXX)								
41	1	194151-11660	KEY 7X26		2						
42	1	26116-100222	BOLT, M10X 22 PLATED		8						
42-1	1	26013-100222	BOLT, M10X 22		8						N
			(B=FXXXXX)								
42-2	1	26013-100282	BOLT, M10X 28		8						N
			(B=FXXXXX)								
43	1	22217-100000	WASHER, SPRING 10		8						Z
			(B=FXXXXX)								
44	1	194210-13930	CAP, GEAR CASE		2						
45	1	194210-13940	PACKING		2						
46	1	26116-080222	BOLT, M8X 22 PLATED		8						
46-1	1	26013-080222	BOLT, M8X 22		8						N

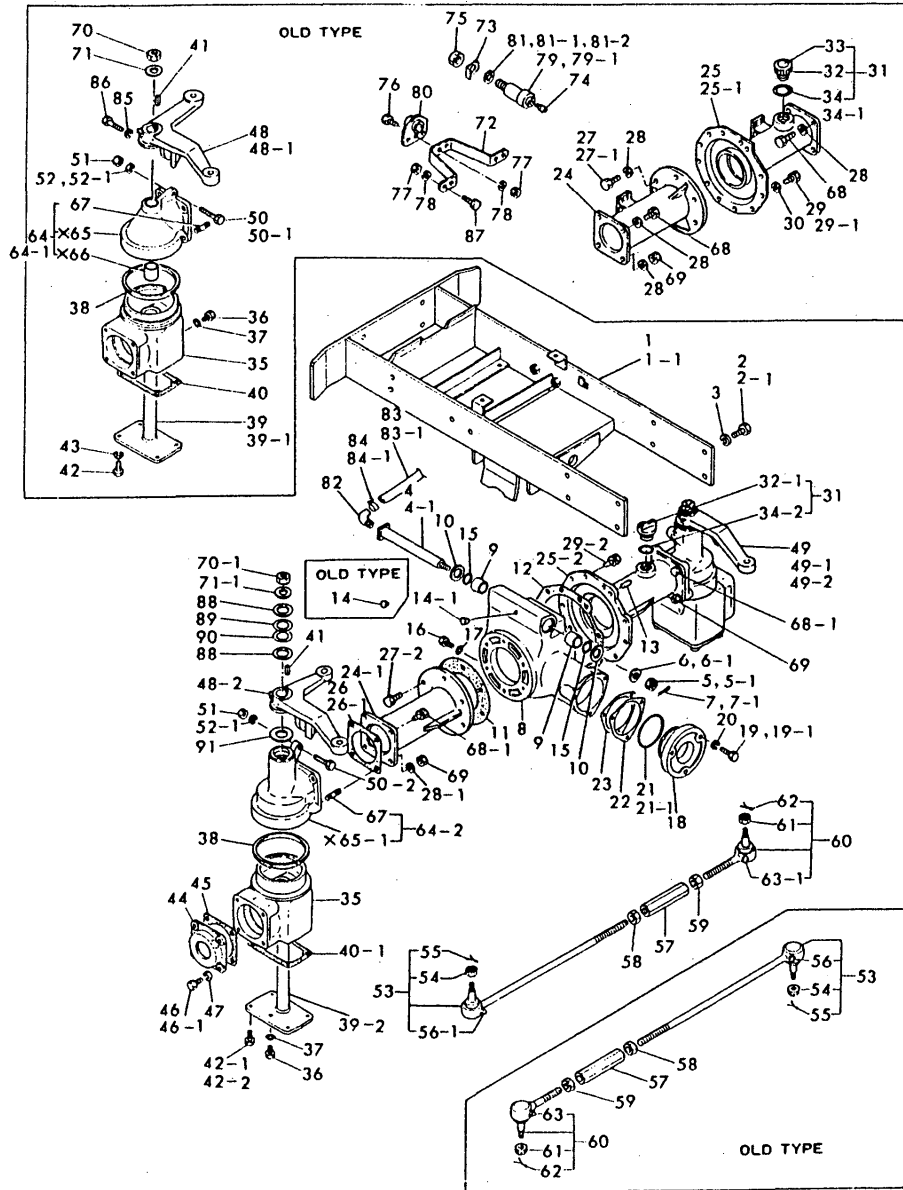
Remarks
(M) MISPRINT.
(A) USE THE PROPER PART BY CAREFULLY CHOOSING.

Fig.21. FRONT AXLE (YM155DT)

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

21. FRONT AXLE (YM155DT)



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
			(B=FXXXXX)								
47	1	22217-080000	WASHER, SPRING 8		8						Z
			(B=FXXXXX)								
48	1	194210-14510	ARM, KNUCKLE		1						S
48-1	1	194210-14511	ARM, KNUCKLE		1						S
			(B=FXXXXX)								
48-2	1	194341-14530-X	ARM, KNUCKLE		1						S
			(B=FXXXXX)								
49	1	194210-14520	ARM, KNUCKLE		1						S
49-1	1	194210-14521	ARM, KNUCKLE		1						S
			(B=FXXXXX)								
49-2	1	194341-14520-X	ARM, KNUCKLE		1						S
			(B=FXXXXX)								
50	1	194210-14550	BOLT M14X 55		4						N
50-1	1	26116-100404	BOLT, M10X 40 PLATED		2						N
			(B=FXXXXX)								
50-2	1	26116-100504	BOLT, M10X 50 PLATED		2						N
			(B=FXXXXX)								
51	1	26756-100002	NUT, LOCK M10		2						K
52	1	22217-100000	WASHER, SPRING 10		4						K
52-1	1	22217-100000	WASHER, SPRING 10		2						K
			(B=FXXXXX)								
53	1	194200-14611	ROD ASSY, TIE		1						
54	2	194730-57241	NUT M12		1						
55	2	22417-300250	PIN, COTTER 3.0X25		1						
56	2	194730-57411	NIPPLE, GREASE		1						
56-1	2	24761-060000	NIPPLE, GREASE MT6X1		1						S
			(B=*1981.)								
57	1	194150-12410	TURNBUCKLE M17X95		1						
58	1	194990-22830	NUT M17		1						
59	1	194990-22840	NUT M17		1						
60	1	794730-57122	END ASSY, TIE-ROD		1						
61	2	194730-57241	NUT M12		1						
62	2	22417-300250	PIN, COTTER 3.0X25		1						
63	2	194730-57411	NIPPLE, GREASE		1						
63-1	2	24761-060000	NIPPLE, GREASE MT6X1		1						S
			(B=*1981.)								
64	1	794210-13802	CASE ASSY, GEAR		2						
64-1	1	194351-13800	CASE ASSY, GEAR		2						S
			(B=FXXXXX)								
64-2	1	794341-13800	CASE ASSY, GEAR		2						S
			(B=FXXXXX)								
67	2	194210-13881	STUD		4						
68	1	26116-100282	BOLT M10X 28 PLATED		4						
68-1	1	26013-100282	BOLT, M10X 28		4						N
			(B=FXXXXX)								
69	1	26716-100002	NUT, M10		4						
70	1	194151-11640	NUT 18		2						
70-1	1	26736-180002	NUT, M18		2						S
			(B=FXXXXX)								
71	1	194151-11650	WASHER, 18X36X2.3		2						

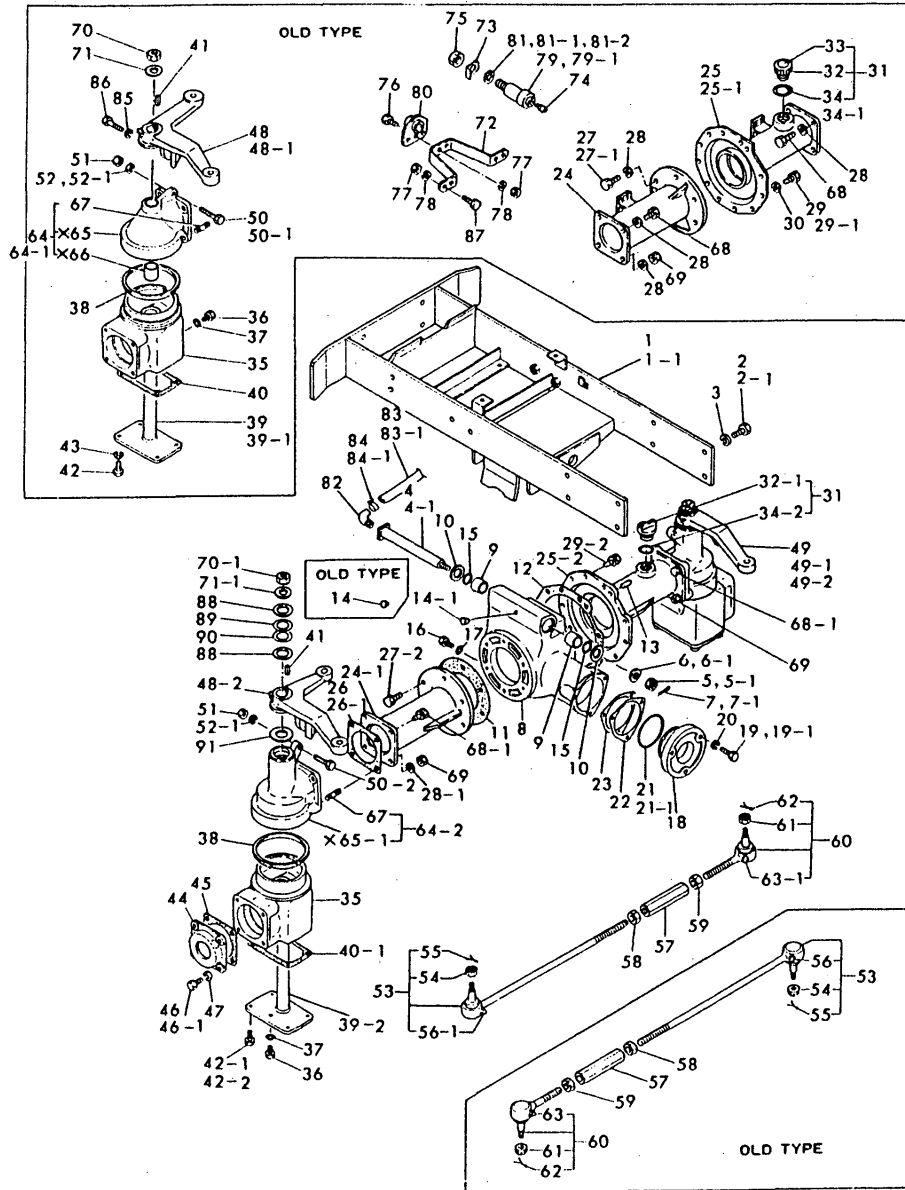
Remarks
(M) MISPRINT.
(A) USE THE PROPER PART BY CAREFULLY CHOOSING.

Fig.21. FRONT AXLE (YM155DT)

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

21. FRONT AXLE (YM155DT)



No.	Lev.	Parts No.	Description	Qty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
71-1	1	22117-180000 (B=FXXXXX)	WASHER, 18		2						N
72	1	194351-19630 (B=FXXXXX)	STABILIZER		1						Z
73	1	194351-19570 (B=FXXXXX)	WASHER		1						Z
74	1	24764-050000 (B=FXXXXX)	NIPPLE, GREASE C		1						Z
75	1	26716-200002 (B=FXXXXX)	NUT, M20		1						Z
76	1	26116-140402 (B=FXXXXX)	BOLT, M14X 40 PLATED		3						Z
77	1	26716-140002 (B=FXXXXX)	NUT, M14		7						Z
78	1	22217-140000 (B=FXXXXX)	WASHER, SPRING 14		7						Z
79-1	1	194351-19550 (B=FXXXXX)	PIN, BRACKET		1						Z
80	1	194351-19580 (B=FXXXXX)	BRACKET ASSY		1						Z
81	1	194351-13960 (B=FXXXXX)	LINER		1						S
81-1	1	194210-13960 (B=FXXXXX)	SHIM (T=1.0)		1						Z
81-2	1	194210-13960 (B=FXXXXX)	SHIM (T=1.0)		1						Z
82	1	194351-13241 (B=FXXXXX)	BREATHER		1						N
83	1	194351-13250 (B=FXXXXX)	RUBBER PIPE		1						N
83-1	1	194351-13251 (B=*1985.)	RUBBER PIPE		1						N
84	1	124060-77680 (B=*1985.)	CLIP, HOSE 10		1						N
84-1	1	23080-012000 (B=*1985.)	CLAMP, 12		1						N
85	1	22217-120000 (B=FXXXXX)	WASHER, SPRING 12		2						Z
86	1	194210-14551 (B=FXXXXX)	BOLT M12X 50		2						Z
87	1	26116-140352 (B=FXXXXX)	BOLT, M14X 35 PLATED		4						Z
88	1	194341-13790	LINER, 22.5X40X1		4						A
89	1	194341-13980	SHIM		2						A
90	1	194341-13990	SHIM		2						A
91	1	194341-13960	LINER, 25.5X60X1.6		2						

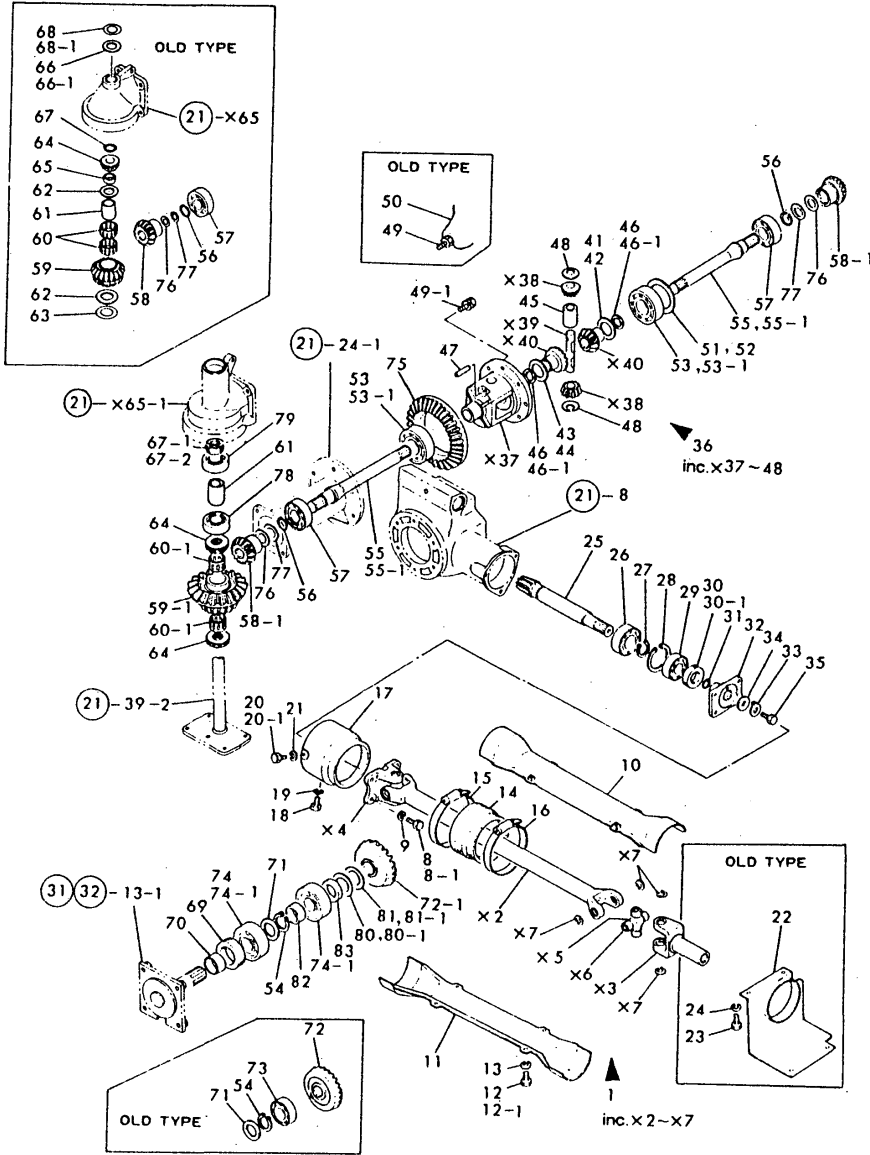
Remarks
(M) MISPRINT.
(A) USE THE PROPER PART BY CAREFULLY CHOOSING.

Fig.22. FRONT AXLE INTERIOR (YM155DT)

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

22. FRONT AXLE INTERIOR (YM155DT)

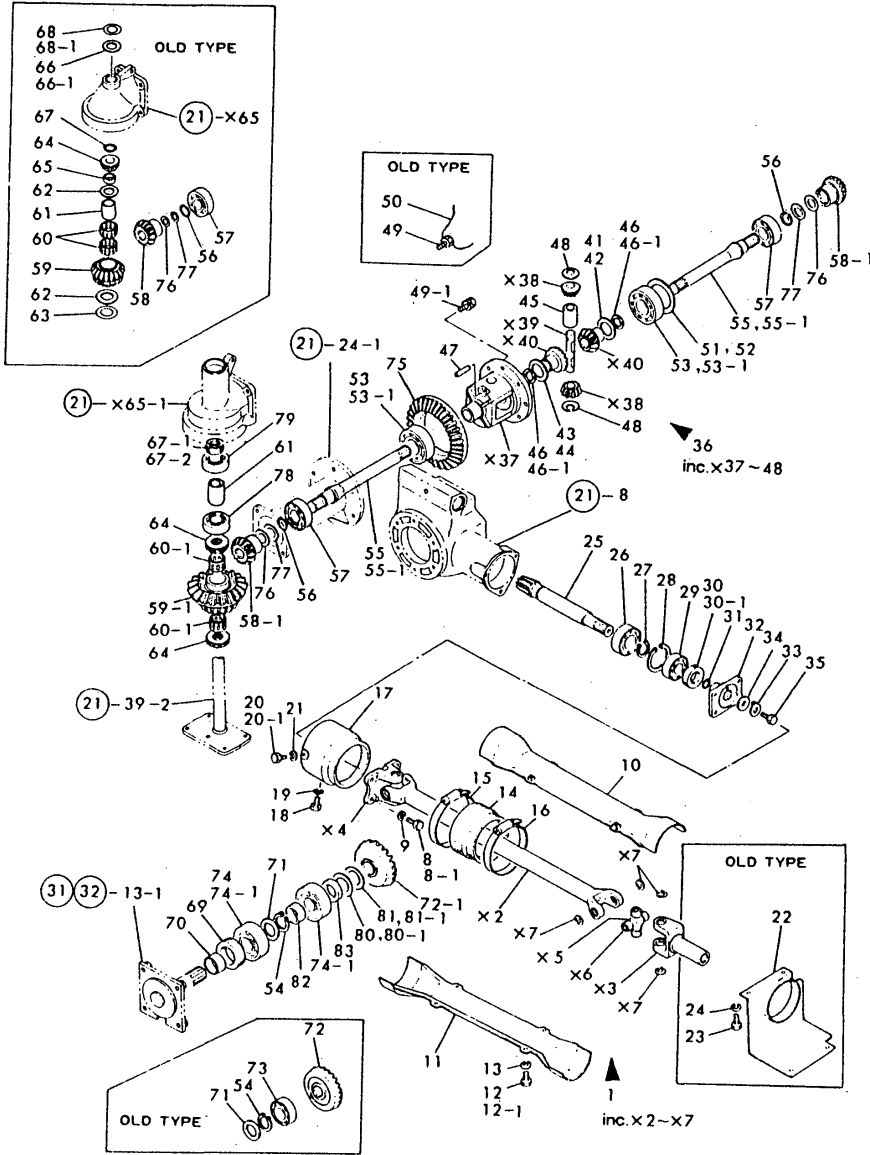


No.	Lev.	Parts No.	Description	Qty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	794210-13300	SHAFT ASSY		1						
8	1	26116-080202	BOLT, M8X 20 PLATED		4						
8-1	1	26013-080202	BOLT, M8X 20		4						N
9	1	22217-080000 (B=FXXXXX) (B=FXXXXX)	WASHER, SPRING 8		4						Z
10	1	194210-13410	COVER, SHAFT		1						
11	1	194210-13420	COVER, SHAFT		1						
12	1	26116-060122	BOLT, M6X 12 PLATED		4						
12-1	1	26013-060129 (B=FXXXXX)	BOLT, M6X 12		4						N
13	1	22217-060000 (B=FXXXXX)	WASHER, SPRING 6		4						Z
14	1	194210-13430	RUBBER		1						
15	1	194210-13490	BAND		1						
16	1	23010-100000	CLAMP, 100		1						
17	1	194210-13451	SUPPORT, COVER		1						
18	1	26116-080102	BOLT, M8X 10 PLATED		1						
19	1	22217-080000	WASHER, SPRING 8		1						
20	1	26116-060162	BOLT, M6X 16 PLATED		4						
20-1	1	26013-060169	BOLT, M6X 16		4						N
21	1	22217-060000 (B=FXXXXX) (B=FXXXXX)	WASHER, SPRING 6		4						Z
22	1	194210-13461 (B=FXXXXX)	SUPPORT, COVER		1						Z
23	1	26116-080162 (B=FXXXXX)	BOLT, M8X 16 PLATED		4						Z
24	1	22217-080000 (B=FXXXXX)	WASHER, SPRING 8		4						Z
25	1	194210-14100	SHAFT, PINION		1						
26	1	24101-063054	BEARING, BALL 6305		1						
27	1	22242-000250	RING, 25		1						
28	1	22252-000520	RING, 52		1						
29	1	24101-063044	BEARING, BALL 6304		1						
30	1	194210-13590	SEAL, OIL		1						
30-1	1	24421-304508 (B=*1985.)	SEAL, OIL TC304508		1						N
31	1	24311-000200	O-RING, 1AP20.0		1						
32	1	194210-14121	FLANGE, UNIVERSAL		1						
33	1	194200-14160	PLATE, LOCK		1						
34	1	194200-14171	WASHER		1						
35	1	26116-080162	BOLT, M8X 16 PLATED		1						
36	1	794200-31551	CASE ASSY		1						
41	2	194200-31851	SPACER		1						A
42	2	194200-31861	SPACER, T=1.0		1						A
43	2	194200-31871	SPACER, GEAR		1						A
44	2	194200-31881	SPACER		1						A
45	2	194200-31901	COLLAR, THRUST		1						
46	2	194200-31910	LINER, 22.5X30X1		2						
46-1	2	194341-14210	LINER 25.5X32X1		2						S

Remarks
(A) USE THE PROPER PART BY CAREFULLY CHOOSING.
(B) USE THE PROPER PART BY CAREFULLY CHOOSING.

Fig.22. FRONT AXLE INTERIOR (YM155DT)

22. FRONT AXLE INTERIOR (YM155DT)



(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
			(B=FXXXXX)								
47	2	194200-31940	PIN, LOCK		1						
48	2	194200-31931	WASHER, DIFFERENTIAL		2						
49	1	26116-080186	BOLT, M8X 18 PLATED		8						
49-1	1	194201-32150	BOLT, SEAL M8X20		8						N
			(B=FXXXXX)								
50	1	194200-32110	WIRE 0.8X180		1						Z
			(B=FXXXXX)								
51	1	194200-32330	SHIM, T=0.1		1						B
52	1	194200-32340	SHIM, T=0.3		1						B
53	1	24101-062074	BEARING, BALL 6207		2						
53-1	1	24101-063054	BEARING, BALL 6305		2						S
			(B=FXXXXX)								
54	1	22242-000300	RING, 30		2						
55	1	194341-14200	SHAFT, DRIVE		2						
55-1	1	194341-14201	SHAFT		2						S
			(B=FXXXXX)								
56	1	194210-14210	RING 25		2						
57	1	24101-063054	BEARING, BALL 6305		2						
58	1	194210-14230	GEAR, BEVEL		2						
58-1	1	194341-14230	GEAR, BEVEL		2						S
			(B=FXXXXX)								
59	1	194210-14251	GEAR, SHAFT		2						
59-1	1	194341-14250	GEAR, BEVEL		2						S
			(B=FXXXXX)								
60	1	194210-14260	NEEDLE BEARING		4						
60-1	1	194341-14260	BEARING, KJ253120		4						S
			(B=FXXXXX)								
61	1	194210-14270	COLLAR, 22X28X33		2						
62	1	194210-14280	LINER 22X41X2.3		4						Z
			(B=FXXXXX)								
63	1	194210-14290	SHIM		2						Z
			(B=FXXXXX)								
64	1	194210-14300	THRUST BEARING		4						
65	1	194210-14310	COLLAR		2						Z
			(B=FXXXXX)								
66	1	194210-13960	SHIM (T=1.0)		2						
66-1	1	194351-13960	LINER		2						Z
			(B=FXXXXX)								
67	1	24311-000220	O-RING, 1AP22.0		2						
67-1	1	194274-22190	SEAL, OIL		2						S
			(B=*1985.)								
67-2	1	194341-14340	SEAL, OIL TC25458		2						S
			(B=FXXXXX)								
68	1	194210-13970	SHIM, 22X34X0.5		2						
68-1	1	194351-13970	SHIM		2						Z
			(B=FXXXXX)								
69	1	1A1040-28810	SEAL, OIL TC6X406212		2						
70	1	194210-14400	RING, SEAL 354017		2						
71	1	194210-14410	LINER, 30X42X2		2						
72	1	194210-14420	GEAR, BEVEL		2						

Remarks

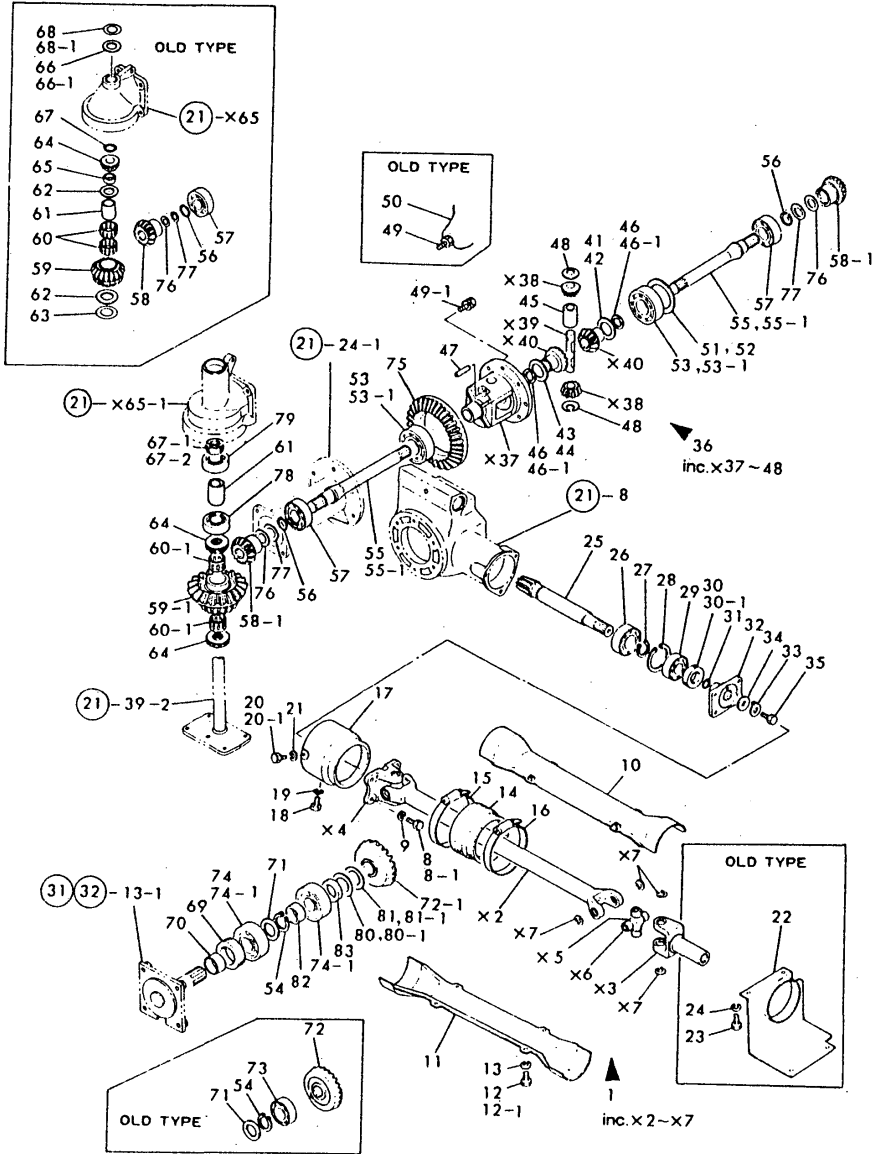
- (A) USE THE PROPER PART BY CAREFULLY CHOOSING.
- (B) USE THE PROPER PART BY CAREFULLY CHOOSING.

Fig.22. FRONT AXLE INTERIOR (YM155DT)

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

22. FRONT AXLE INTERIOR (YM155DT)



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
72-1	1	194341-14420	GEAR, BEVEL (B=FXXXXX)		2						S
73	1	24101-063054	BEARING, BALL 6305 (B=FXXXXX)		2						Z
74	1	24101-063064	BEARING, BALL 6306		2						
74-1	1	24101-063064	BEARING, BALL 6306 (B=FXXXXX)		4						K
75	1	194200-32100	GEAR, RING 38		1						
76	1	194341-14220	SHIM, 26X33X0.1		4						
77	1	194341-14240	SHIM, 26X33X0.3		2						
78	1	24101-062050	BEARING, BALL 6205C3		2						
79	1	24102-062054	BEARING, BALL 6205U		2						
80	1	194341-14220	SHIM, 26X33X0.1		4						
80-1	1	195140-13700	SHIM (B=FXXXXX)		4						S
81	1	194341-14240	SHIM, 26X33X0.3		2						
81-1	1	195140-13710	SHIM (B=FXXXXX)		2						S
82	1	194341-14430	COLLAR		2						
83	1	194341-14480	COLLAR		2						

Remarks

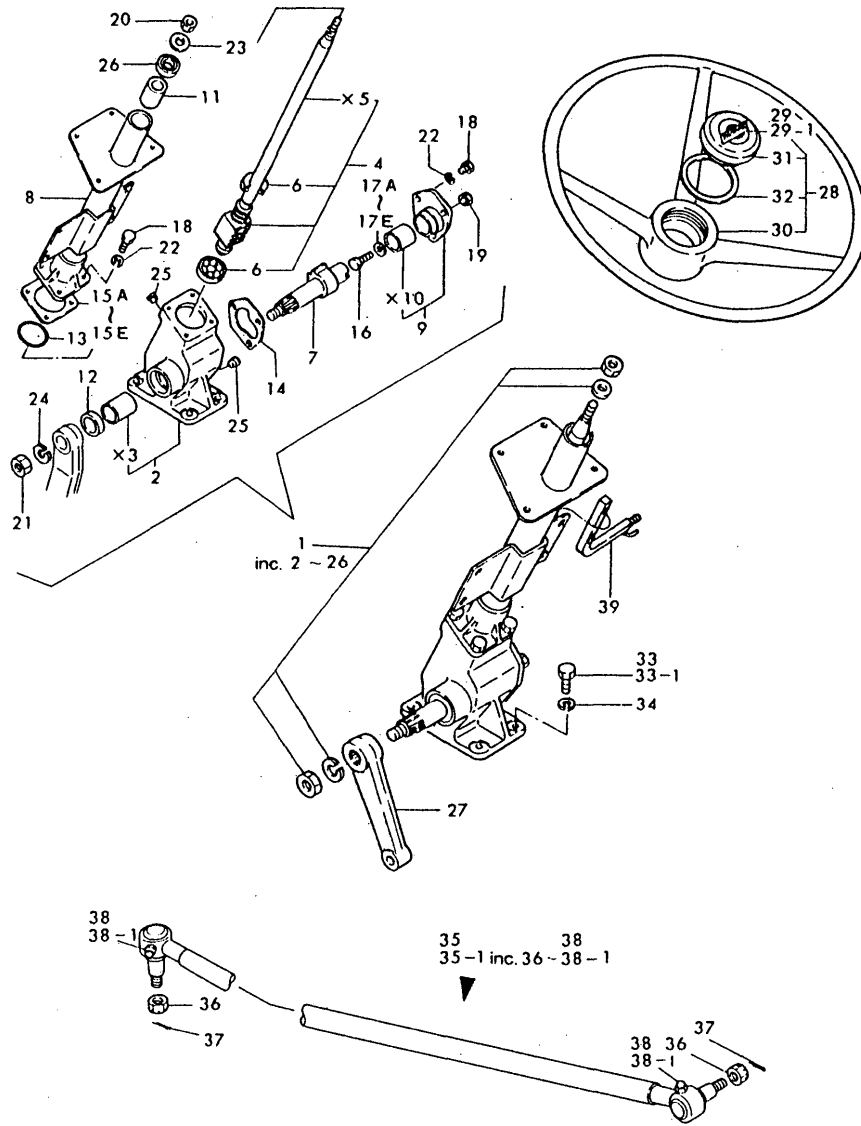
- (A) USE THE PROPER PART BY CAREFULLY CHOOSING.
- (B) USE THE PROPER PART BY CAREFULLY CHOOSING.

Fig.23. STEERING SYSTEM

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

23. STEERING SYSTEM



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	794340-15100-X	GEAR ASSY, STEERING	1	1						
2	2	794340-15110-X	BOX W/BUSH, GEAR	1	1						
4	2	794340-15500	NUT ASSY, BALL	1	1						
6	3	194750-15520	BEARING, VBT17Z-2A	2	2						
7	2	194340-15140	SHAFT, SECTOR	1	1						
8	2	194340-15200-X	COLUMN, STEERING	1	1						
9	2	794340-15150-X	COVER ASSY	1	1						
11	2	194340-15310	BUSH, COLUMN	1	1						
12	2	194740-55620	SEAL, OIL TC263807	1	1						
13	2	194340-15230	O-RING	1	1						
14	2	194340-15330	PACKING	1	1						
15A	2	194750-15250	SHIM, T=0.5	1	1						A
15B	2	194750-15260	SHIM, T=0.7	1	1						A
15C	2	194750-15270	SHIM, T=0.08	1	1						A
15D	2	194750-15280	SHIM, T=0.1	1	1						A
15E	2	194750-15290	SHIM, T=0.2	1	1						A
16	2	194130-15470	SCREW, ADJUSTING	1	1						
17A	2	194080-15420	SHIM, T=1.525 A	1	1						B
17B	2	194080-15430	SHIM, T=1.555 B	1	1						B
17C	2	194080-15440	SHIM, T=1.585 C	1	1						B
17D	2	194080-15450	SHIM, T=1.615 D	1	1						B
17E	2	194080-15460	SHIM, T=1.645 E	1	1						B
18	2	26116-080222	BOLT, M8X 22 PLATED	7	7						
19	2	26716-100002	NUT, M10	1	1						
20	2	26776-140002	NUT, LOCK M14	1	1						
21	2	26776-200002	NUT, LOCK M20	1	1						
22	2	22217-080000	WASHER, SPRING 8	7	7						
23	2	22117-140000	WASHER, 14	1	1						
24	2	22217-200000	WASHER, SPRING 20	1	1						
25	2	194262-15170	PLUG PT1/8	2	2						
26	2	194340-15210	SEAL, OIL	1	1						
27	1	194340-15610-X	ARM, PITMAN	1	1						
28	1	794200-15710	WHEEL ASSY, STEERING	1	1						
29	2	194200-65100	LABEL, STEERING WHEEL	1	1						
29-1	2	194345-65100	LABEL, STEERING WHEEL (B=*1980.)		1						S
30	2	194200-15730	WHEEL, STEERING	1	1						
31	2	194200-15740	CAP, WHEEL	1	1						
32	2	194200-15750	PACKING	1	1						
33	1	26116-100302	BOLT, M10X 30 PLATED	4	4						
33-1	1	26013-100302	BOLT, M10X 30 (B=FXXXXX)		4						N
34	1	22217-100000	WASHER, SPRING 10 (B=FXXXXX)	4	4						Z
35-1	1	194200-16110		1	1						
36	2	194730-57241	NUT M12	2	2						
37	2	22417-300250	PIN, COTTER 3.0X25	2	2						
38	2	194730-57411	NIPPLE, GREASE	2	2						
38-1	2	24761-060000	NIPPLE, GREASE MT6X1 (B=*1981.)		2						N
39	1	194200-15530	SUPPORT ASSY, AXLE	1	1						

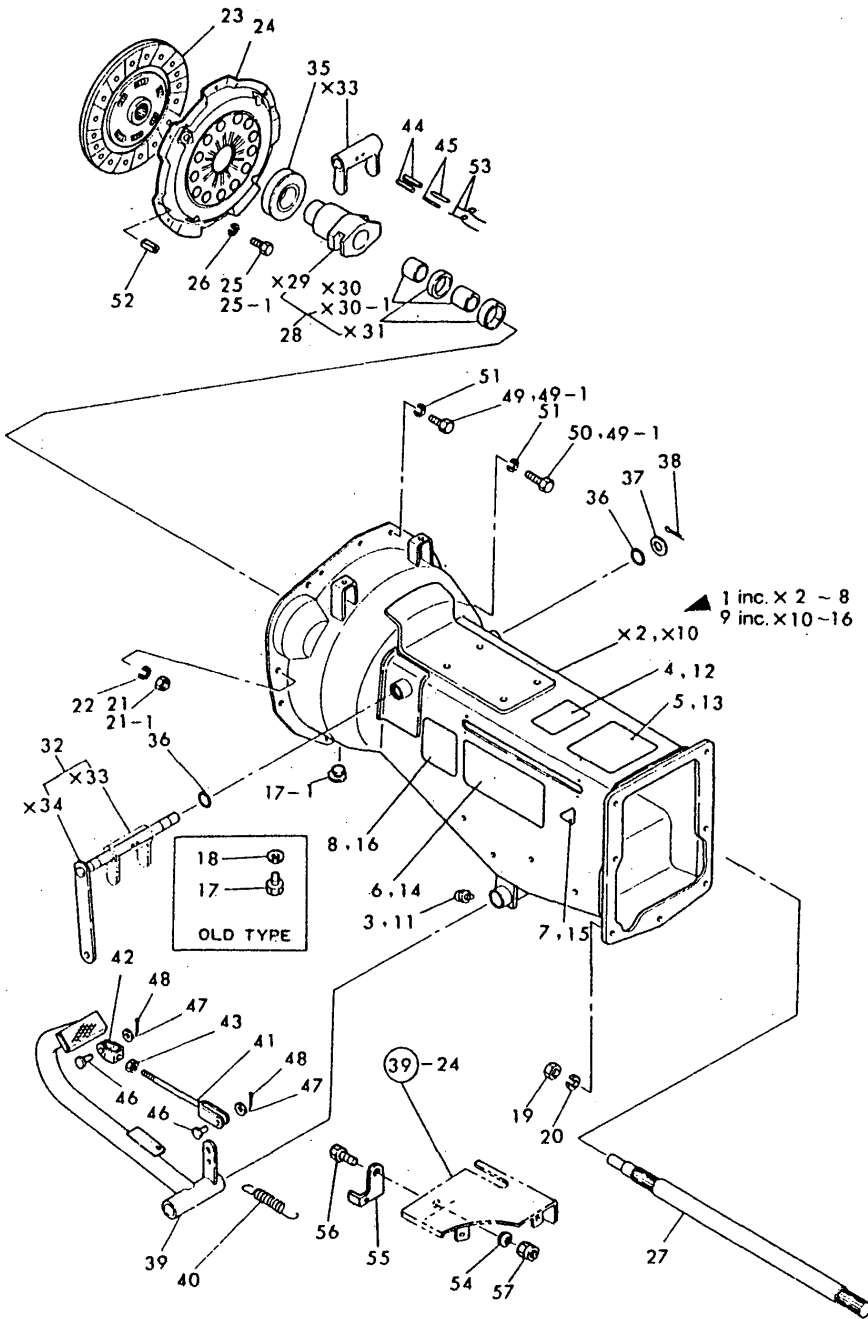
Remarks
(A) USE THE PROPER PART BY CAREFULLY CHOOSING.
(B) USE THE PROPER PART BY CAREFULLY CHOOSING.
(M) MISPRINT.

Fig.24. CLUTCH

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

24. CLUTCH



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	794350-21000	HOUSING ASSY, CLUTCH	1							
3	2	24764-010000	NIPPLE, GREASE M6F	1							
4	2	194350-65150	LABEL, MODEL	1							Z
(A=FXXXXX)											
5	2	194340-65320	LABEL, LUBRICATION	1							Z
(A=FXXXXX)											
6	2	194340-65200	LABEL, CAUTION	1							Z
(A=FXXXXX)											
7	2	194240-65720	LABEL, CAUTION	1							Z
(A=FXXXXX)											
8	2	194150-65460	LABEL, CLUTCH CAUTION	1							Z
(A=FXXXXX)											
9	1	794351-21000	HOUSING ASSY, CLUTCH		1						
11	2	24764-010000	NIPPLE, GREASE M6F		1						
12	2	194351-65150	LABEL, MODEL		1						Z
(B=FXXXXX)											
13	2	194341-65320	LABEL, LUBRICATION		1						Z
(B=FXXXXX)											
14	2	194340-65200	LABEL, CAUTION		1						Z
(B=FXXXXX)											
15	2	194240-65720	LABEL, CAUTION		1						Z
(B=FXXXXX)											
16	2	194150-65460	LABEL, CLUTCH CAUTION		1						Z
(B=FXXXXX)											
17	1	26116-060102	BOLT, M6X 10 PLATED	2	1						
17-1	1	194300-21450	PLUG		1						S
(B=*1983.)											
18	1	22117-060000	WASHER, 6	2	1						Z
(B=FXXXXX)											
19	1	26716-120002	NUT, M12	7	7						
20	1	22217-120000	WASHER, SPRING 12	7	7						
21	1	26736-100002	NUT, M10	2	2						
21-1	1	26716-100002	NUT, M10		2						S
(B=FXXXXX)											
22	1	22217-100000	WASHER, SPRING 10	2	2						
23	1	794200-21400	DISK ASSY, CLUTCH	1	1						
24	1	794200-21700	PLATE ASSY, PRESSURE	1	1						
25	1	26116-080202	BOLT, M8X 20 PLATED	6	6						
25-1	1	26013-080202	BOLT, M8X 20		6						N
(B=FXXXXX)											
26	1	22217-080000	WASHER, SPRING 8	6	6						Z
(B=FXXXXX)											
27	1	194200-22110	SHAFT, DRIVE	1	1						
28	1	794200-22050	SLEEVE ASSY, BEARING	1	1						
32	1	794200-22100	SHAFT ASSY, RELEASE	1	1						
35	1	194200-22180	BEARING, CLUTCH	1	1						
36	1	24311-000140	O-RING, 1AP14.0	2	2						
37	1	22117-140000	WASHER, 14	1	1						
38	1	22417-300250	PIN, COTTER 3.0X25	1	1						
39	1	194200-22410	PEDAL, CLUTCH	1	1						
40	1	194200-37510	SPRING, RETURN	1	1						

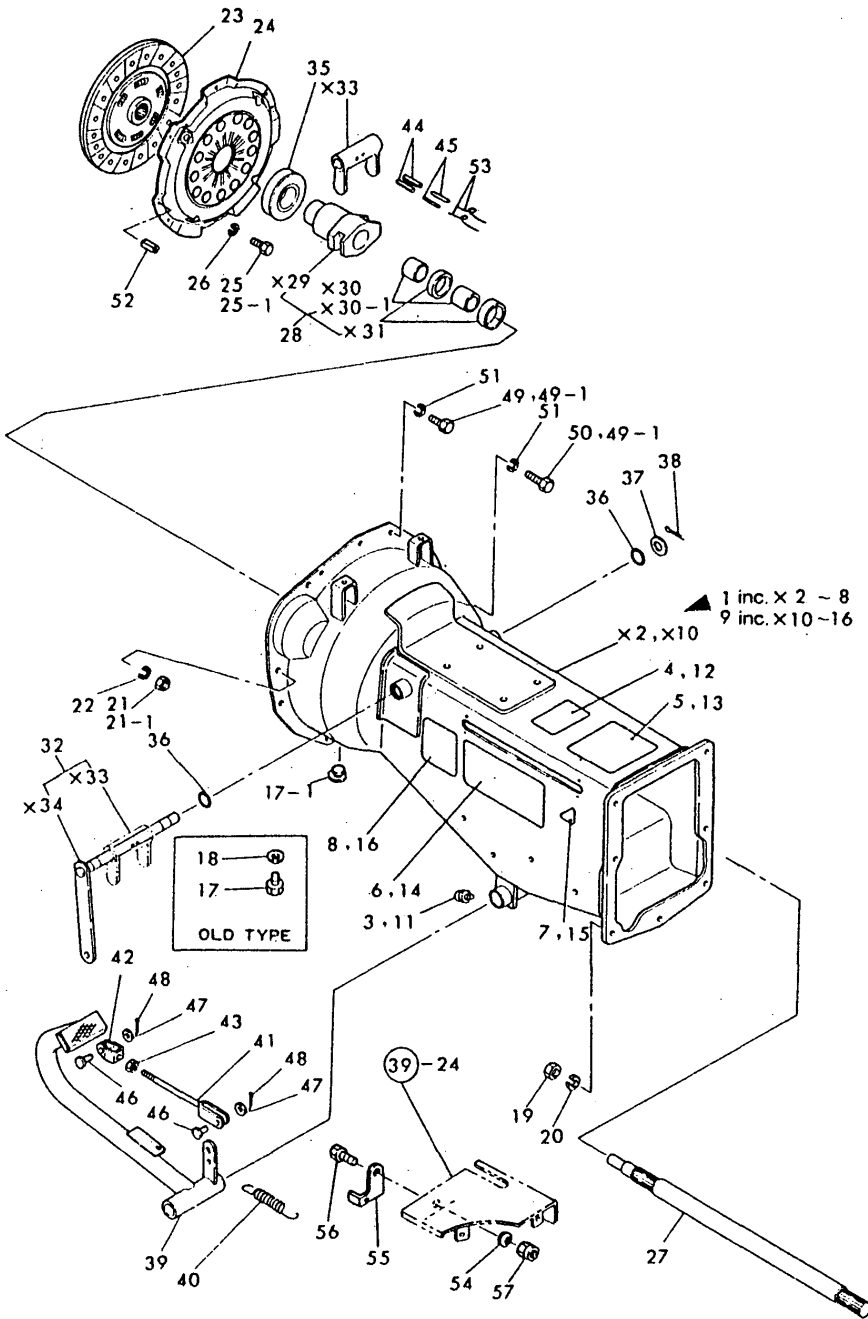
N:Old $\frac{Yes}{No}$ New, Q:Old $\frac{No}{Yes}$ New, R:Old $\frac{Yes}{Yes}$ New, S:Old $\frac{No}{No}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change
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Fig.24. CLUTCH

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

24. CLUTCH



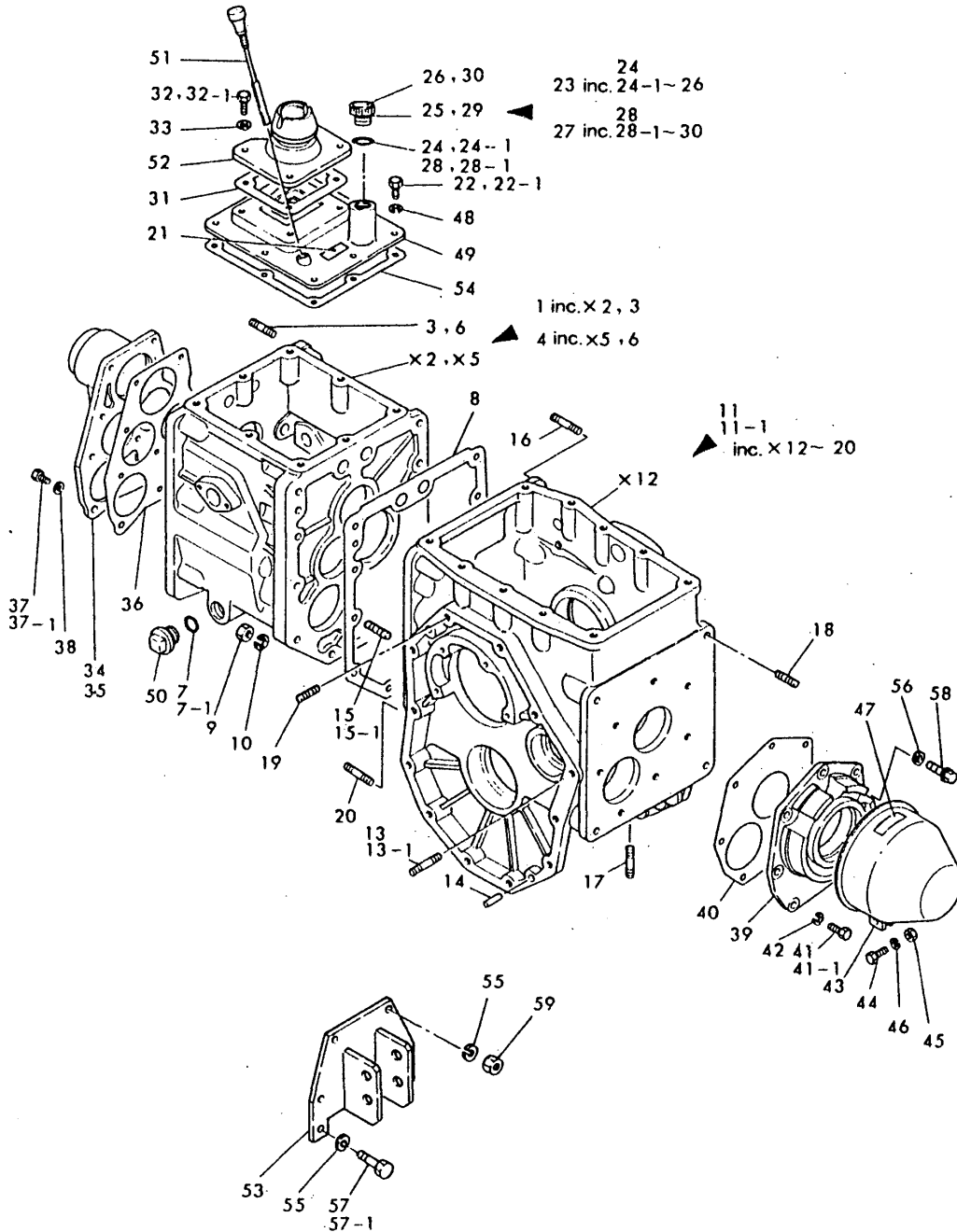
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
41	1	194200-22460	ROD, CLUTCH	1	1						
42	1	194200-22490	JOINT (B)	1	1						
43	1	26756-100002	NUT, LOCK M10	1	1						
44	1	22351-050028	PIN, SPRING 5.0X28	2	2						
45	1	22351-030028	PIN, SPRING 3.0X28	2	2						
46	1	194200-37800	PIN, 8X17.5	2	2						
47	1	22117-080000	WASHER, 8	2	2						
48	1	22417-200150	PIN, COTTER 2.0X15	2	2						
49	1	26116-080162	BOLT, M8X 16 PLATED	6	6						
49-1	1	26013-080162	BOLT, M8X 16 (B=FXXXXX)		7						N
50	1	26116-080202	BOLT, M8X 20 PLATED (B=FXXXXX)	1	1						Z
51	1	22217-080000	WASHER, SPRING 8 (B=FXXXXX)	7	7						Z
52	1	22351-080016	PIN, SPRING 8.0X16	2	2						
53	1	194200-22380	WIRE 0.9X140	2	2						
54	1	194200-37390	SPRING, 8 (B=FXXXXX)		1						W
55	1	194340-62810	PLATE (B=FXXXXX)		1						W
56	1	26116-080202	BOLT, M8X 20 PLATED (B=FXXXXX)		1						W
57	1	26346-080002	NUT, M8 (B=FXXXXX)		1						W

Fig.25. TRANSMISSION CASE & COVER

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

25. TRANSMISSION CASE & COVER



No.	Lev.	Parts No.	Description	(A)	(B)	Qty				I	R
				(C)	(D)	(E)	(F)				
1	1	794340-24100-X	CASE ASSY, MISSION	1							
3	2	194200-24120	STUD, M12X23	7							
4	1	794341-24100-X	CASE ASSY, MISSION		1						
6	2	194200-24120	STUD, M12X23		7						
7	1	24311-000200	O-RING, 1AP20.0	1	1						
7-1	1	24311-000180	O-RING, 1AP18.0		1						S
(B=FXXXXX)											
8	1	194200-24130	GASKET, MISSION CASE	1	1						
9	1	194200-24140	NUT	10	10						
10	1	22217-100000	WASHER, SPRING 10	10	10						
11	1	794340-24150-X	CASE ASSY, FINAL	1	1						
11-1	1	794200-24151	CASE ASSY, FINAL		1						S
(B=FXXXXX)											
13	2	194200-24180	STUD	6	6						
13-1	2	194200-24180	STUD		4						K
(B=FXXXXX)											
14	2	1A1040-26060	PIN, 8X28	6	6						
15	2	26226-100322	STUD, M10X 32	4	4						
15-1	2	26226-100322	STUD, M10X 32		7						K
(B=FXXXXX)											
16	2	26226-100502	STUD, M10X 50	1	1						
17	2	26226-140322	STUD, M14X 32	4	4						
18	2	26226-120452	STUD, M12X 45	4	4						
19	2	194200-24200	STUD	2	2						
20	2	194201-24190	STUD	2	2						
21	1	194340-65750	LABEL, HYDRAULIC STOP	1	1						
22	1	26116-080162	BOLT, M8X 16 PLATED	8	8						
22-1	1	26013-080162	BOLT, M8X 16		8						N
(B=FXXXXX)											
23	1	794200-24350	PLUG, OIL	1							
24	2	24341-000300	O-RING, 1AS30.0	1							
24-1	2	24341-000280	O-RING, 1AS28.0	1							S
(A=FXXXXX)											
25	2	194200-24380	PLUG, OIL	1							
26	2	194200-65300	LABEL, GEAR OIL	1							
27	1	794210-24350	PLUG, OIL		1						
28	2	24341-000300	O-RING, 1AS30.0	1							
28-1	2	24341-000280	O-RING, 1AS28.0	1							S
(B=FXXXXX)											
29	2	194200-24380	PLUG, OIL		1						
30	2	194210-65300	LABEL, GEAR OIL		1						
31	1	194200-24220	GASKET, MISSION CASE	1	1						
32	1	26116-080202	BOLT, M8X 20 PLATED	4	4						
32-1	1	26106-080202	BOLT, M8X 20 PLATED		4						N
(B=FXXXXX)											
33	1	1A1040-28900	PACKING 8	4	4						
34	1	194200-24401	COVER, MISSION	1							
35	1	194210-24401	COVER, MISSION		1						
36	1	194200-24410	GASKET, FRONT COVER	1	1						
37	1	26116-080202	BOLT, M8X 20 PLATED	10	10						
37-1	1	26106-080202	BOLT, M8X 20 PLATED		10						N

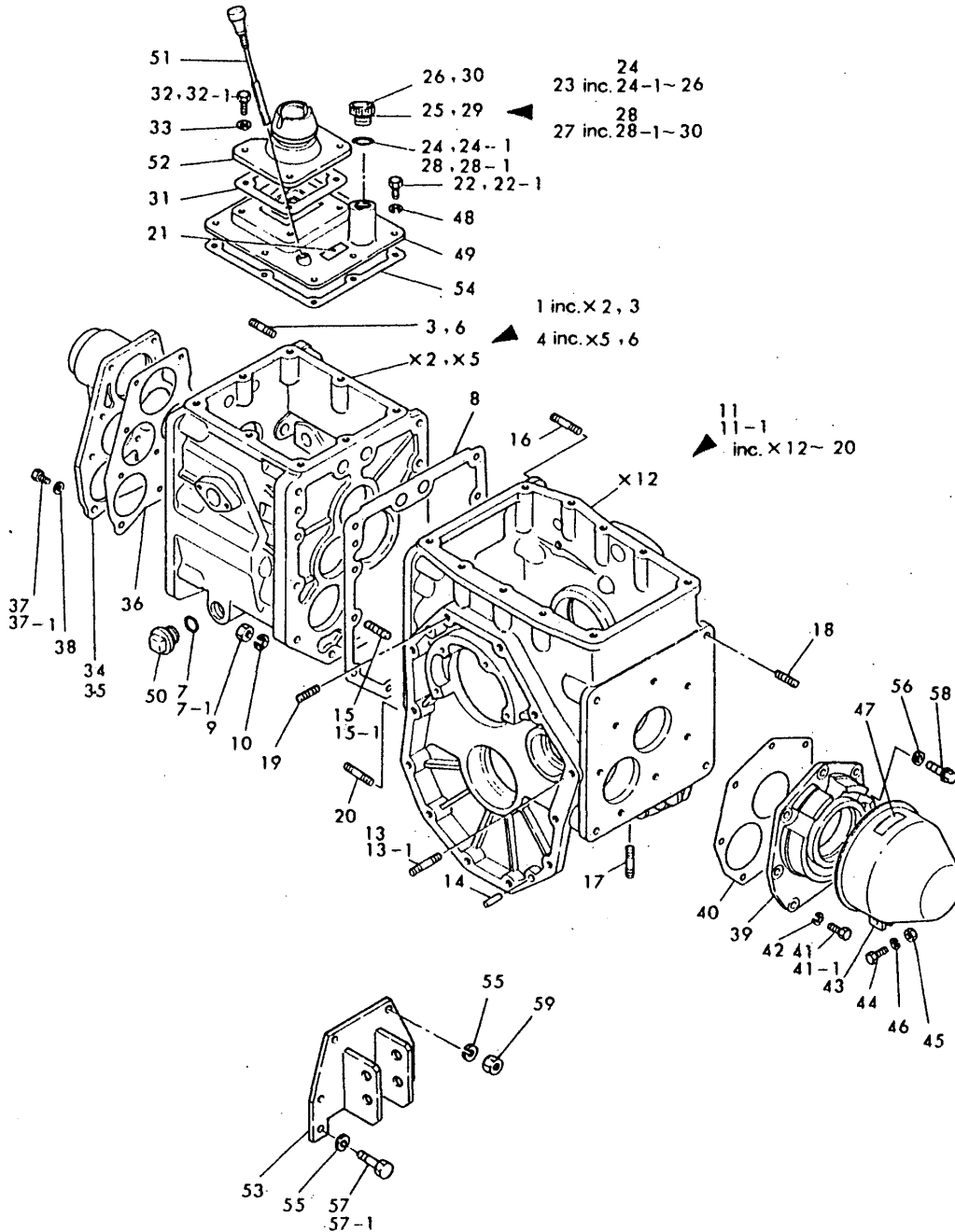
N:Old $\frac{Yes}{No}$ New, Q:Old $\frac{No}{Yes}$ New, R:Old $\frac{Yes}{Yes}$ New, S:Old $\frac{No}{No}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Qty Change
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Fig.25. TRANSMISSION CASE & COVER

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

25. TRANSMISSION CASE & COVER



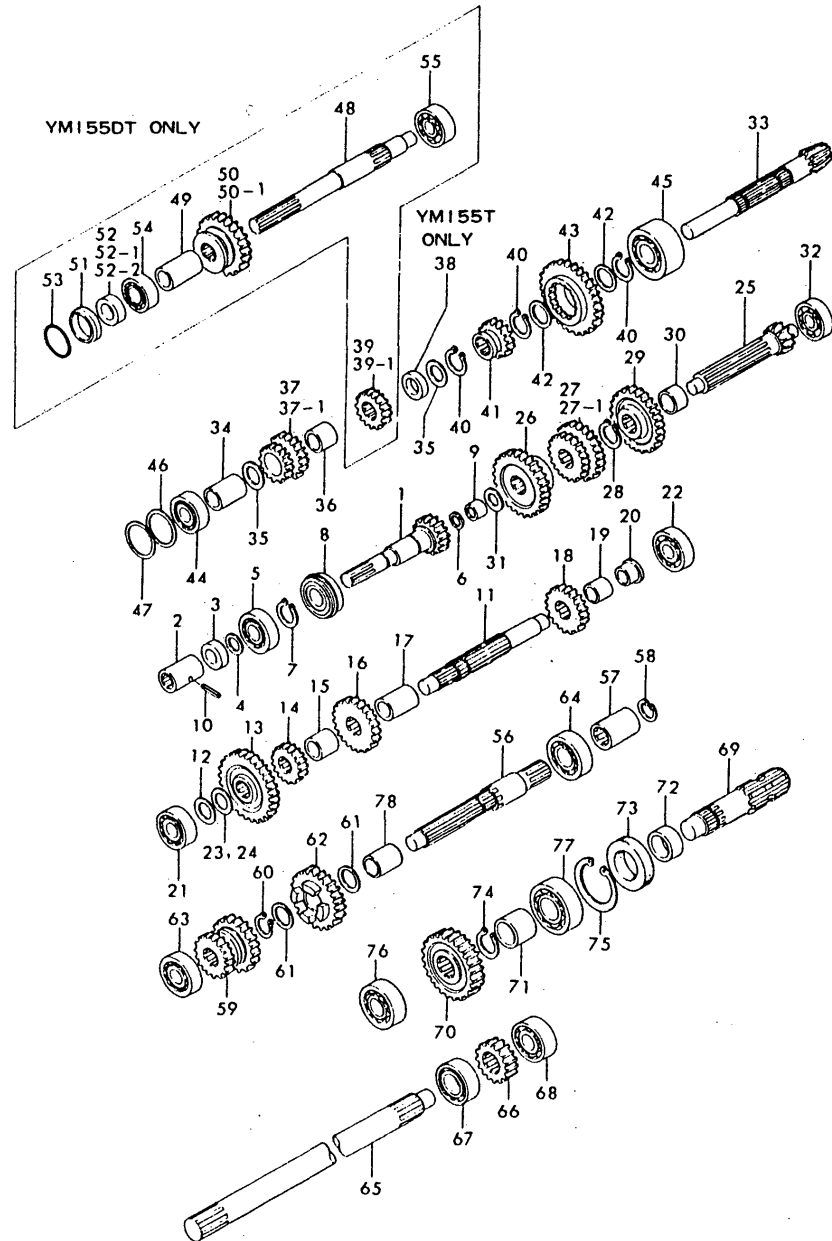
No.	Lev.	Parts No.	Description	Qty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
(B=FXXXXX)											
38	1	23414-080000	GASKET, 8X1.0	10	10						
39	1	194350-24450	COVER, MISSION	1	1						
40	1	194200-24460	GASKET, REAR COVER	1	1						
41	1	26116-080252	BOLT, M8X 25 PLATED	6	6						
41-1	1	26013-080252	BOLT, M8X 25		6						N
(B=FXXXXX)											
42	1	22217-080000	WASHER, SPRING 8	6	6						Z
(B=FXXXXX)											
43	1	194200-24270	COVER ASSY, SHAFT	1	1						
44	1	26116-080202	BOLT, M8X 20 PLATED	1	1						
45	1	26716-080002	NUT, M8	1	1						
46	1	22217-080000	WASHER, SPRING 8	1	1						
47	1	194240-65710	LABEL, P.T.O. COVER	1	1						
48	1	22217-080000	WASHER, SPRING 8	8	8						Z
(B=FXXXXX)											
49	1	194200-24300	COVER ASSY	1	1						
50	1	1A1040-28040	CAP, OIL 20	1	1						
51	1	194200-24250	DIPSTICK	1	1						
52	1	194200-24210	COVER, MISSION CASE	1	1						
53	1	194340-10010-X	HINGE, TOP LINK	1	1						
54	1	194200-24360	GASKET, UPPER COVER	1	1						
55	1	22217-120000	WASHER, SPRING 12	4	4						
56	1	23414-080000	GASKET, 8X1.0	1	1						
57	1	26013-120452	BOLT, M12X 45	2	2						
57-1	1	26116-120452	BOLT, M12X 45 PLATED		2						N
(B=FXXXXX)											
58	1	26106-080252	BOLT, M8X 25 PLATED	1	1						
59	1	26716-120002	NUT, M12	2	2						

Fig.26. TRANSMISSION INNER SYSTEM

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

26. TRANSMISSION INNER SYSTEM



No.	Lev.	Parts No.	Description	Q'ty						I	R		
				(A)	(B)	(C)	(D)	(E)	(F)				
1	1	194340-25200	SHAFT, MAIN	1	1								
2	1	194200-25220	JOINT, SHAFT	1	1								
3	1	194200-25240	SEAL, OIL	1	1								
4	1	194200-25270	SPACER, SHAFT	1	1								
5	1	24101-062044	BEARING, BALL 6204	1	1								
6	1	194340-25290	LINER, 16X21X1	1	1								
7	1	22242-000250	RING, 25	1	1								
8	1	194200-25260	BALL BEARING	1	1								
9	1	194340-25250	BEARING, KT152111	1	1								
10	1	22351-040032	PIN, SPRING 4.0X32	1	1								
11	1	194350-25300	SHAFT, DRIVEN	1	1								
12	1	194200-25280	LINER, 18X30X1	1	1								
13	1	194200-25310	GEAR, DRIVEN	1	1								
14	1	194200-25320	GEAR, DRIVEN 12	1	1								
15	1	194200-25332	COLLAR, SHAFT A	1	1								
16	1	194200-25340	GEAR, DRIVEN	1	1								
17	1	194200-25350	COLLAR	1	1								
18	1	194200-25360	GEAR, DRIVEN	1	1								
19	1	194200-25371	COLLAR, 25X32X25.5	1	1								
20	1	194200-25381	COLLAR, SHAFT B	1	1								
21	1	24101-063034	BEARING, BALL 6303	1	1								
22	1	24101-063034	BEARING, BALL 6303	1	1								
23	1	194200-25460	SHIM	1	1								
24	1	194200-25470	SHIM	1	1								
25	1	194200-25400	SHAFT	1	1								
26	1	194200-25410	GEAR, SLIDE	1	1								
27	1	194200-25420	GEAR, SLIDE	1	1								
27-1	1	194201-25420 (B=FXXXXX)	GEAR, SLIDE		1						N		
28	1	22242-000250	RING, 25	1	1								
29	1	194200-25430	GEAR, MAIN	1	1								
30	1	194200-25440	COLLAR, 25X30X13	1	1								
31	1	194200-25450	LINER, 15.5X28X1	1	1								
32	1	24101-063034	BEARING, BALL 6303	1	1								
33	1	194200-25500	SHAFT, COUNTER	1	1								
34	1	194200-25510	COLLAR	1	1								
35	1	1A1040-23220	LINER, 20X35X1	2	2								
36	1	194200-25520	METAL, 20X25X22	1	1								
37-1	1	194200-25530	GEAR, REVERSE	1	1								
38	1	194200-25610	COLLAR	1									
39	1	194210-25540	GEAR, DRIVE		1								
39-1	1	194211-25540	GEAR, DRIVE		1						S		
				(B=FXXXXX)									
40	1	22242-000250	RING, 25	3	3								
41	1	194200-25550	GEAR, SLIDE L-H	1	1								
42	1	194200-25560	LINER, 25X33X1.6	2	2								
43	1	194200-25810	GEAR, REDUCTION	1	1								
44	1	194200-25570	BALL BEARING	1	1								
45	1	194200-25581	BALL BEARING	1	1								
46	1	194200-25590	SHIM, SHAFT T=0.1	2	2								
47	1	194200-25600	SHIM, SHAFT T=0.3	1	1								

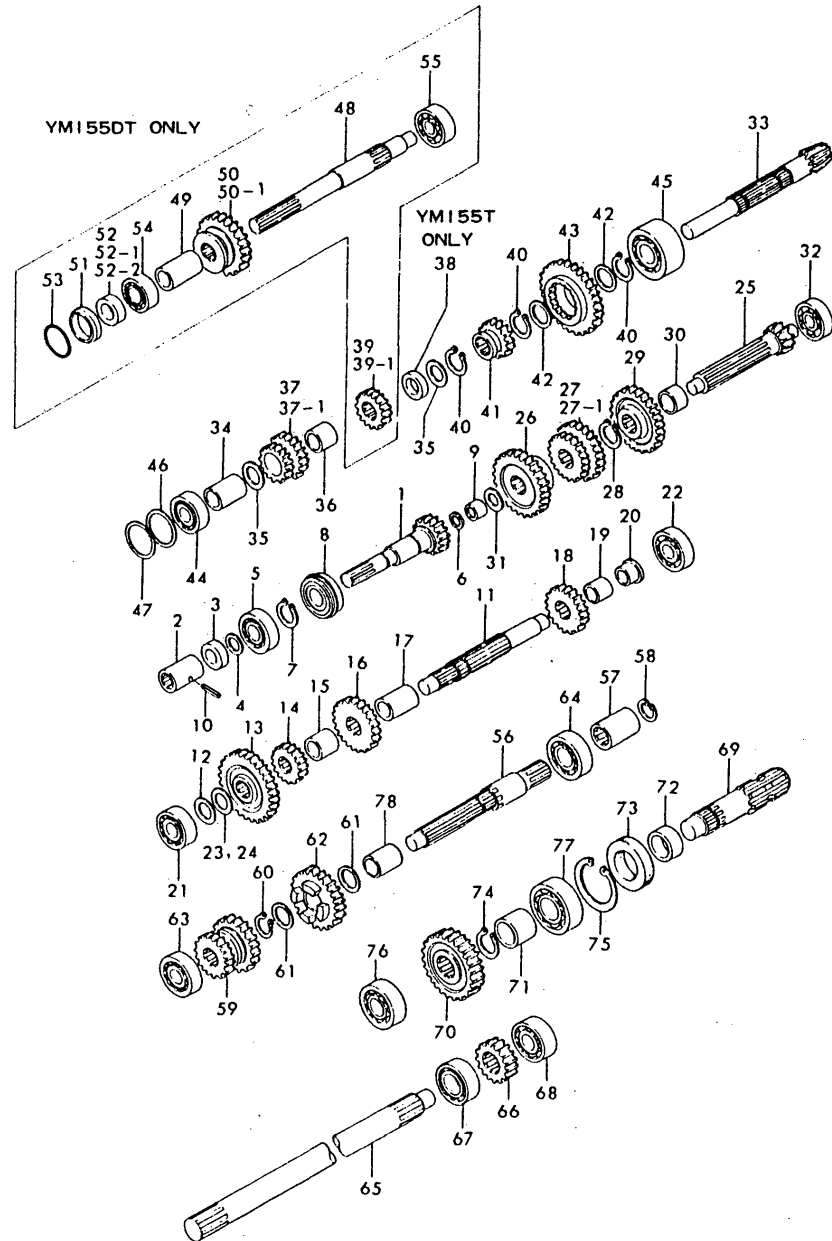
Remarks
(M) MISPRINT.

Fig.26. TRANSMISSION INNER SYSTEM

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

26. TRANSMISSION INNER SYSTEM



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
48	1	194210-26100	SHAFT, PTO		1						
49	1	194210-26110	COLLAR		1						
50	1	194210-26120	GEAR, SLIDE		1						
50-1	1	194211-26120 (B=FXXXXX)	GEAR, SLIDE		1						S
51	1	194210-26130	RETAINER		1						
52-1	1	194200-25240	SEAL, OIL		1						
52-2	1	24421-203507 (B=*1985.)	SEAL, OIL TC203507		1						N
53	1	24311-000410	O-RING, 1AP41.0		1						
54	1	24101-062044	BEARING, BALL 6204		1						
55	1	24101-063034	BEARING, BALL 6303		1						
56	1	194200-26312	SHAFT		1	1					
57	1	194200-26320	JOINT, PTO		1	1					
58	1	22252-000220	RING, 22		1	1					
59	1	194200-26340	GEAR, SLIDE		1	1					
60	1	22242-000250	RING, 25		1	1					
61	1	194200-25560	LINER, 25X33X1.6		2	2					
62	1	194200-26350	GEAR, REDUCTION		1	1					
63	1	24101-063034	BEARING, BALL 6303		1	1					
64	1	24101-062054	BEARING, BALL 6205		1	1					
65	1	194200-26380	SHAFT, REDUCTION		1	1					
66	1	194200-26390	GEAR, PTO		1	1					
67	1	24101-062054	BEARING, BALL 6205		1	1					
68	1	24101-063044	BEARING, BALL 6304		1	1					
69	1	194200-26410	SHAFT, PTO		1	1					
70	1	194200-26421	GEAR, SHAFT		1	1					
71	1	194200-26450	COLLAR, 30.537.520.5		1	1					
72	1	194200-26460	COLLAR, 30 40 15		1	1					
73	1	195140-13660	SEAL, OIL		1	1					
74	1	22242-000300	RING, 30		1	1					
75	1	22252-000620	RING, 62		1	1					
76	1	24101-062054	BEARING, BALL 6205		1	1					
77	1	24101-062064	BEARING, BALL 6206		1	1					
78	1	194200-26331	COLLAR		1	1					

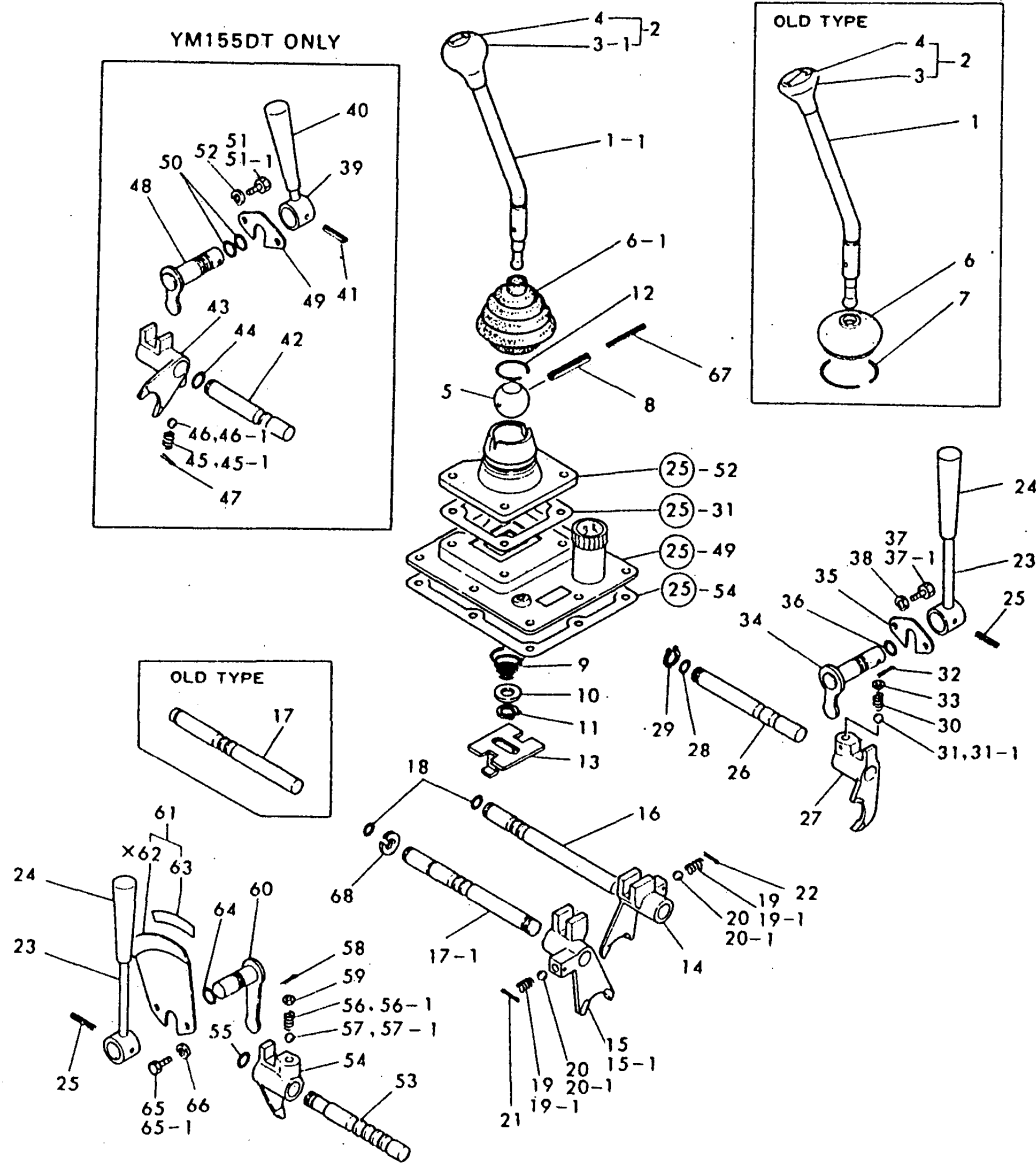
Remarks
(M) MISPRINT.

Fig.27. TRANSMISSION CONTROL

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

27. TRANSMISSION CONTROL



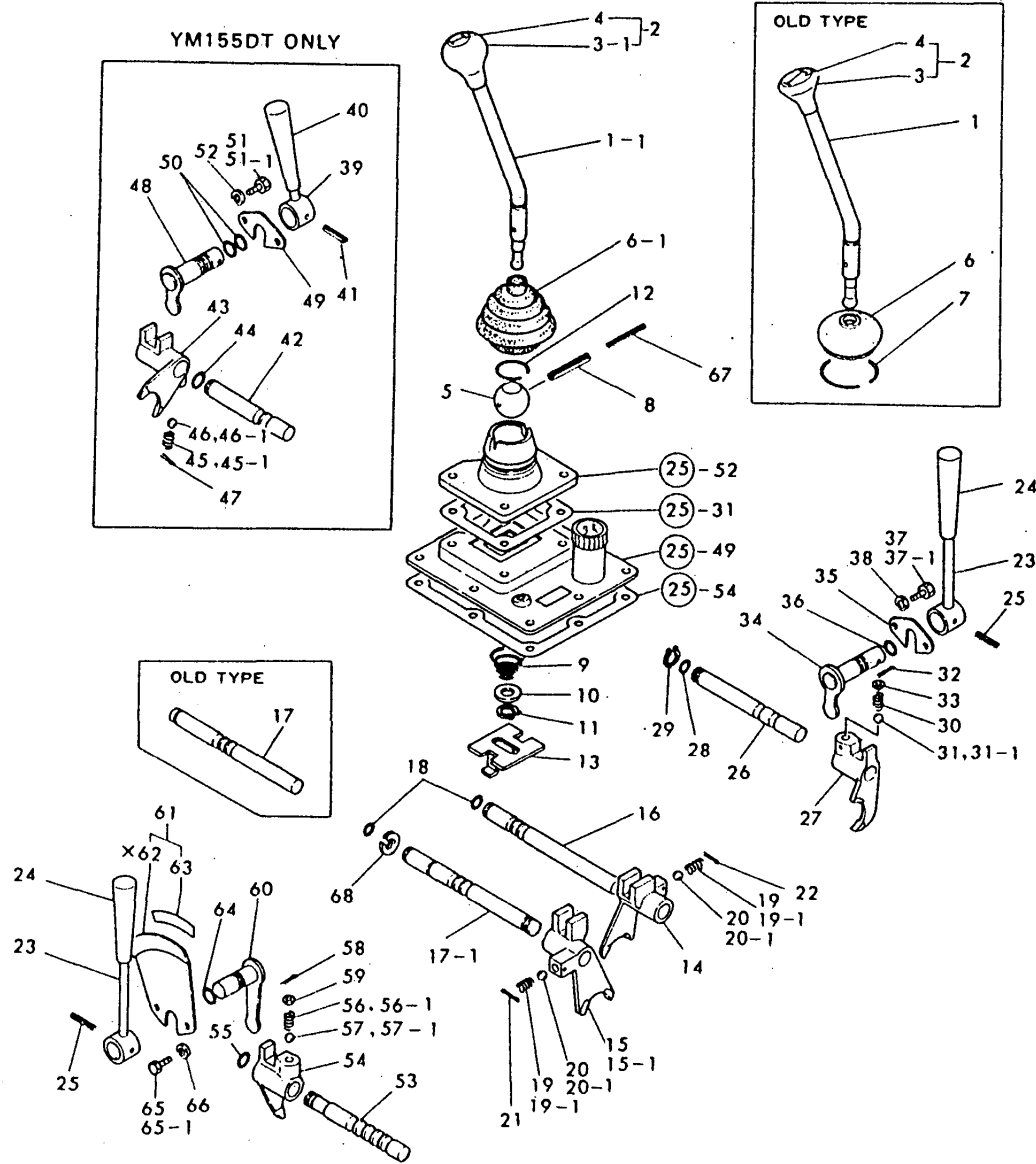
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194200-27110	LEVER, MAIN CHANGE	1	1						
1-1	1	194201-27111	LEVER, MAIN CHANGE (B=FXXXXX)		1						F
2	1	194200-27140	KNOB, LEVER	1	1						
3	2	194200-27150	KNOB, LEVER	1	1						
3-1	2	194201-27150	KNOB, LEVER (B=FXXXXX)		1						F
4	2	194200-65700	LABEL	1	1						
5	1	1E4030-27340	BALL, SHIFTER	1	1						
6	1	1A1040-28180	BOOT, RUBBER	1	1						
6-1	1	194201-27170	BOOT, RUBBER (B=FXXXXX)		1						N
7	1	1A1040-26190	CIRCLIP 50 (B=FXXXXX)	1	1						Z
8	1	22351-050040	PIN, SPRING 5.0X40	1	1						
9	1	194200-27160	SPRING	1	1						
10	1	22117-120000	WASHER, 12	1	1						
11	1	22242-000120	RING, 12	1	1						
12	1	1A1040-26320	CIRCLIP, 30-H	1	1						
13	1	194200-27181	GUIDE, SAFETY	1	1						
14	1	194200-27310	FORK, SHIFT	1	1						
15	1	194200-27320	FORK (2ND/3RD),SHIFT	1	1						
15-1	1	194340-27320	FORK, SHIFT 2-3 (B=FXXXXX)		1						S
16	1	194200-27350	SHAFT, FORK	1	1						
17	1	194200-27360	SHAFT, FORK	1	1						
17-1	1	194201-27360	SHAFT, FORK (B=*1985.)		1						N
18	1	24311-000110	O-RING, 1AP11.0	2	2						
19	1	194200-27330	SPRING, FORK	2	2						
19-1	1	1A1040-26750	SPRING, FORK (B=*1982.)		2						N
20	1	1A1120-27770	BALL 5/16	2	2						
20-1	1	24190-100002	BALL, STEEL 5/16 (B=FXXXXX)		2						N
21	1	22417-300250	PIN, COTTER 3.0X25	1	1						
22	1	22417-300200	PIN, COTTER 3.0X20	1	1						
23	1	194200-27510	LEVER, RANGE SHIFT	2	2						
24	1	193884-30247	GRIP, LEVER	2	2						
25	1	22351-060025	PIN, SPRING 6.0X25	2	2						
26	1	194200-27600	SHAFT, FORK	1	1						
27	1	194200-27610	FORK, RANGE SHIFT	1	1						
28	1	24311-000110	O-RING, 1AP11.0	1	1						
29	1	22242-000150	RING, 15	1	1						
30	1	194200-27620	SPRING, FORK	1	1						
31	1	1A1120-27770	BALL 5/16	1	1						
31-1	1	24190-100002	BALL, STEEL 5/16 (B=FXXXXX)		1						N
32	1	22417-300200	PIN, COTTER 3.0X20	1	1						
33	1	194200-27630	WASHER	1	1						
34	1	194200-27650	SHIFTER ASSY	1	1						

Fig.27. TRANSMISSION CONTROL

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

27. TRANSMISSION CONTROL



No.	Lev.	Parts No.	Description	(A)	(B)	(C)	(D)	(E)	(F)	Q'ty	I	R
35	1	194200-27680	STOPPER, SHIFTER	1	1							
36	1	24311-000140	O-RING, 1AP14.0	1	1							
37	1	26116-060142	BOLT, M6X 14 PLATED	2	2							
37-1	1	26013-060149 (B=FXXXXX)	BOLT, M6X 14			2						N
38	1	22217-060000 (B=FXXXXX)	WASHER, SPRING 6	2	2							Z
39	1	194210-27701	LEVER, FRONT SHIFT		1							
40	1	194210-27550	KNOB, LEVER		1							
41	1	22351-060025	PIN, SPRING 6.0X25		1							
42	1	194210-27750	SHAFT, FORK		1							
43	1	194210-27760	FORK, SHIFT		1							
44	1	24311-000110	O-RING, 1AP11.0		1							
45	1	194200-27330	SPRING, FORK		1							
45-1	1	1A1040-26750 (B=*1982.)	SPRING, FORK		1							N
46	1	1A1120-27770	BALL 5/16		1							
46-1	1	24190-100002 (B=FXXXXX)	BALL, STEEL 5/16		1							N
47	1	22417-300200	PIN, COTTER 3.0X20		1							
48	1	194210-27780	SHIFTER ASSY		1							
49	1	194200-27680	STOPPER, SHIFTER		1							
50	1	24311-000140	O-RING, 1AP14.0		2							
51	1	26116-060142	BOLT, M6X 14 PLATED		2							
51-1	1	26013-060149 (B=FXXXXX)	BOLT, M6X 14		2							N
52	1	22217-060000 (B=FXXXXX)	WASHER, SPRING 6		2							Z
53	1	194200-27830	SHAFT, FORK	1	1							
54	1	194200-27840	FORK, SHIFT	1	1							
55	1	24311-000110	O-RING, 1AP11.0	1	1							
56	1	194200-27330	SPRING, FORK	1	1							
56-1	1	1A1040-26750 (B=*1982.)	SPRING, FORK		1							N
57	1	1A1120-27770	BALL 5/16	1	1							
57-1	1	24190-100002 (B=FXXXXX)	BALL, STEEL 5/16		1							N
58	1	22417-300250	PIN, COTTER 3.0X25	1	1							
59	1	194200-27630	WASHER	1	1							
60	1	194200-27860	SHIFTER ASSY	1	1							
61	1	194350-27890	GUIDE, LEVER	1	1							
63	2	194350-65670	LABEL, P.T.O.	1	1							
64	1	24311-000140	O-RING, 1AP14.0	1	1							
65	1	26116-060142	BOLT, M6X 14 PLATED	2	2							
65-1	1	26013-060149 (B=FXXXXX)	BOLT, M6X 14		2							N
66	1	22217-060000 (B=FXXXXX)	WASHER, SPRING 6	2	2							Z
67	1	22351-030040	PIN, SPRING 3.0X40	1	1							
68	1	22272-000120 (B=FXXXXX)	RING, E-12		1							W

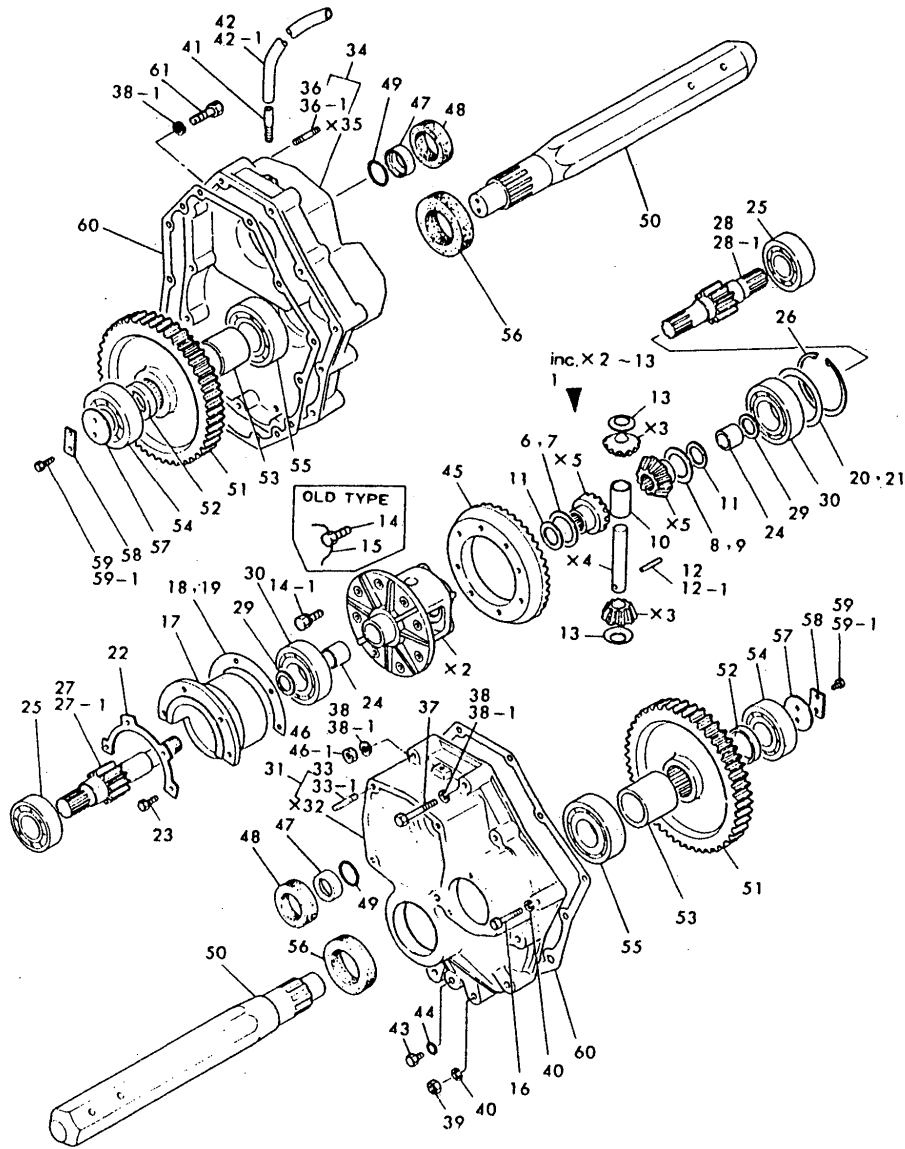
N:Old $\frac{Yes}{No}$ New, Q:Old $\frac{No}{Yes}$ New, R:Old $\frac{Yes}{Yes}$ New, S:Old $\frac{No}{No}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change
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Fig.28. REAR AXLE

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

28. REAR AXLE

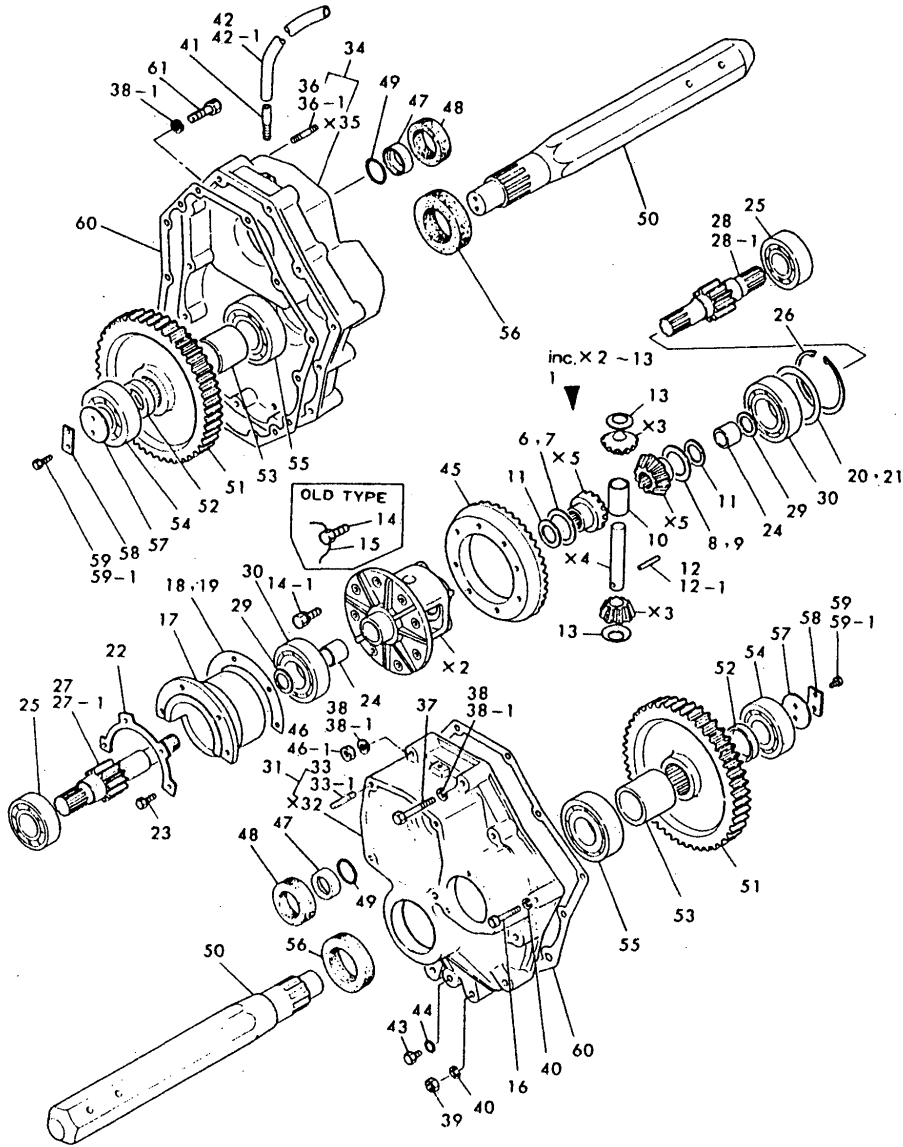


No.	Lev.	Parts No.	Description	(A)	(B)	Q'ty						I	R
				(C)	(D)	(E)	(F)						
1	1	794200-31551	CASE ASSY	1	1								
6	2	194200-31851	SPACER	1	1								
7	2	194200-31861	SPACER, T=1.0	1	1								
8	2	194200-31871	SPACER, GEAR	1	1								
9	2	194200-31881	SPACER	1	1								
10	2	194200-31901	COLLAR, THRUST	1	1								
11	2	194200-31910	LINER, 22.5X30X1	2	2								
12-1	2	194200-31940	PIN, LOCK		1								
13	2	194200-31931	WASHER, DIFFERENTIAL	2	2								
14	1	26116-080186	BOLT, M8X 18 PLATED	8	8								
14-1	1	194201-32150	BOLT, SEAL M8X20		8								N
				(B=FXXXXX)									
15	1	194200-32110	WIRE 0.8X180	1	1								Z
				(B=FXXXXX)									
16	1	26116-120602	BOLT, M12X 60 PLATED	2	2								
17	1	194200-32250	CASE, BEARING	1	1								
18	1	194200-32300	SHIM	1	1								A
19	1	194200-32310	SHIM	1	1								A
20	1	194200-32330	SHIM, T=0.1	1	1								B
21	1	194200-32340	SHIM, T=0.3	1	1								B
22	1	194200-32370	STOPPER, BEARING	1	1								
23	1	26116-080252	BOLT, M8X 25 PLATED	4	4								
24	1	194200-32461	METAL 22X27X22.5	2	2								
25	1	24101-062064	BEARING, BALL 6206	2	2								
26	1	22252-000720	RING, 72	1	1								
27	1	194200-33411	PINION, FINAL REDUCT	1	1								
27-1	1	194201-33410	PINION, FINAL		1								F
				(B=FXXXXX)									
28	1	194200-33421	PINION, REDUCTION R	1	1								
28-1	1	194201-33420	PINION, FINAL R		1								F
				(B=FXXXXX)									
29	1	194200-31910	LINER, 22.5X30X1	2	2								
30	1	24101-062074	BEARING, BALL 6207	2	2								
31	1	794200-32500	HOUSING ASSY, AXLE	1	1								
33	2	194200-32630	STUD	4	4								
33-1	2	26216-080162	STUD, M8X 16		4								N
				(B=*1983.)									
34	1	794200-32600	HOUSING ASSY, AXLE	1	1								
36	2	194200-32630	STUD	4	4								
36-1	2	26216-080162	STUD, M8X 16		4								N
				(B=*1983.)									
37	1	26116-100602	BOLT, M10X 60 PLATED	14	14								
38	1	22217-100000	WASHER, SPRING 10	16	16								
38-1	1	22217-100000	WASHER, SPRING 10	18									K
				(B=FXXXXX)									
39	1	26716-120002	NUT, M12	4	4								
40	1	22217-120000	WASHER, SPRING 12	6	6								
41	1	194200-32510	PIPE, BREATHER	2	2								
42	1	23061-050430	PIPE, 5X 430	2	2								
42-1	1	23065-050360	PIPE, 5X 360		2								N
				(B=FXXXXX)									

Remarks
(M) MISPRINT.
(A) USE THE PROPER PART BY CAREFULLY CHOOSING.
(B) USE THE PROPER PART BY CAREFULLY CHOOSING.

Fig.28. REAR AXLE

28. REAR AXLE



(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

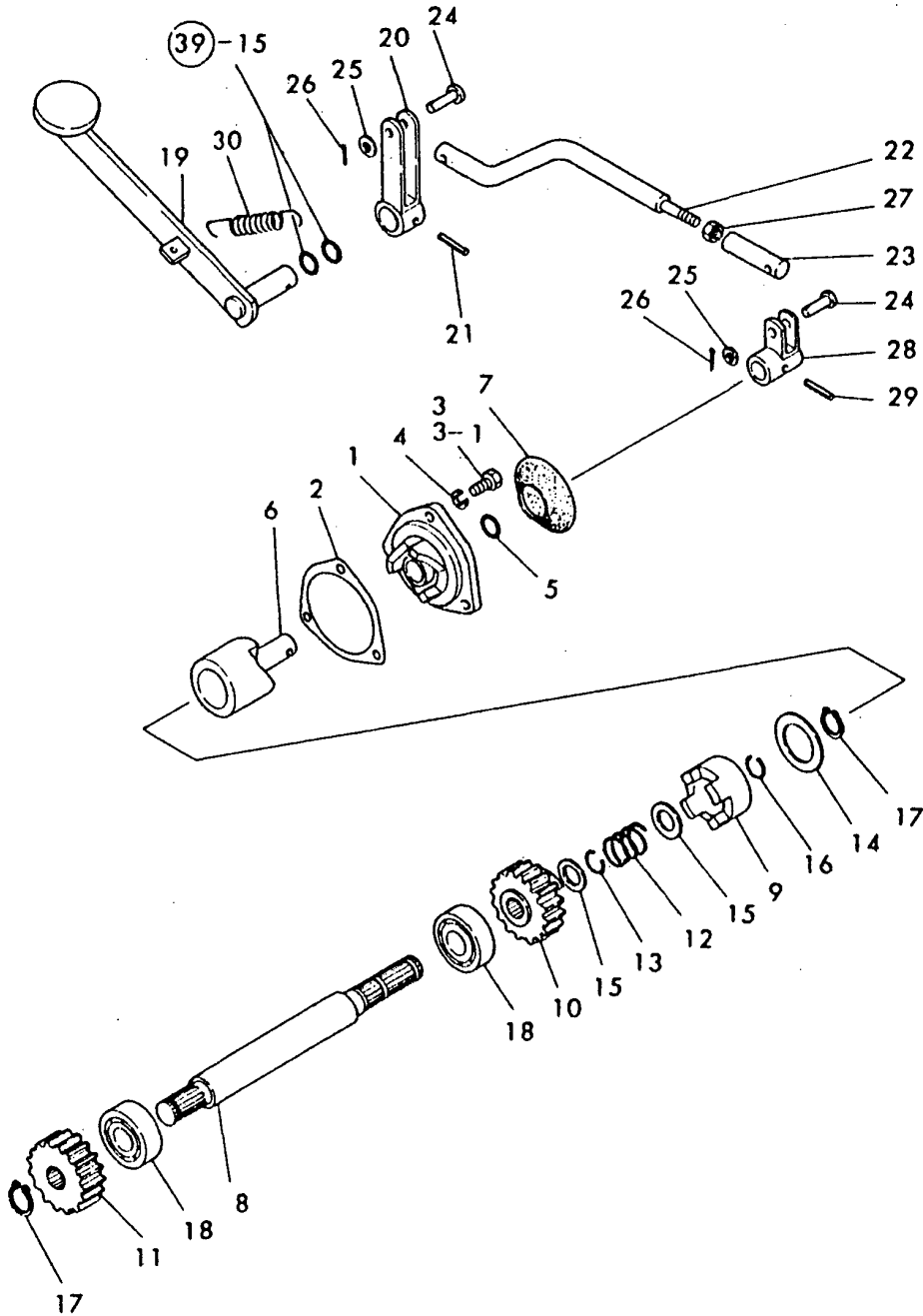
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
43	1	1A1040-48070	PLUG 10	2	2						
44	1	24311-000120	O-RING, 1AP12.0	2	2						
45	1	194200-32100	GEAR, RING 38	1	1						
46-1	1	26716-100002	NUT, M10	2	2						
47	1	194200-33451	COLLAR, 25X35X11	2	2						
48	1	194200-33460	SEAL, OIL	2	2						
49	1	24311-000250	O-RING, 1AP25.0	2	2						
50	1	194200-34132	SHAFT, AXLE	2	2						
51	1	194200-34140	GEAR, FINAL	2	2						
52	1	194200-34360	COLLAR	2	2						
53	1	194200-34371	COLLAR, 40X55X39	2	2						
54	1	24101-063064	BEARING, BALL 6306	2	2						
55	1	194200-34200	BALL BEARING	2	2						
56	1	194200-34412	SEAL, OIL 457012	2	2						
57	1	194200-34390	WASHER	2	2						
58	1	194200-34400	STOPPER, 46	2	2						
59	1	26117-080169	BOLT M 8X 16 PLATED	4	4						
59-1	1	26116-080162	BOLT, M8X 16 PLATED	4							N
(B=FXXXXX)											
60	1	194200-32640	GASKET, HOUSING	2	2						
61	1	26116-100652	BOLT, M10X 65 PLATED	2							W
(B=FXXXXX)											

Remarks

- (M) MISPRINT.
- (A) USE THE PROPER PART BY CAREFULLY CHOOSING.
- (B) USE THE PROPER PART BY CAREFULLY CHOOSING.

Fig.29. DIFFERENTIAL LOCK

29. DIFFERENTIAL LOCK



(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

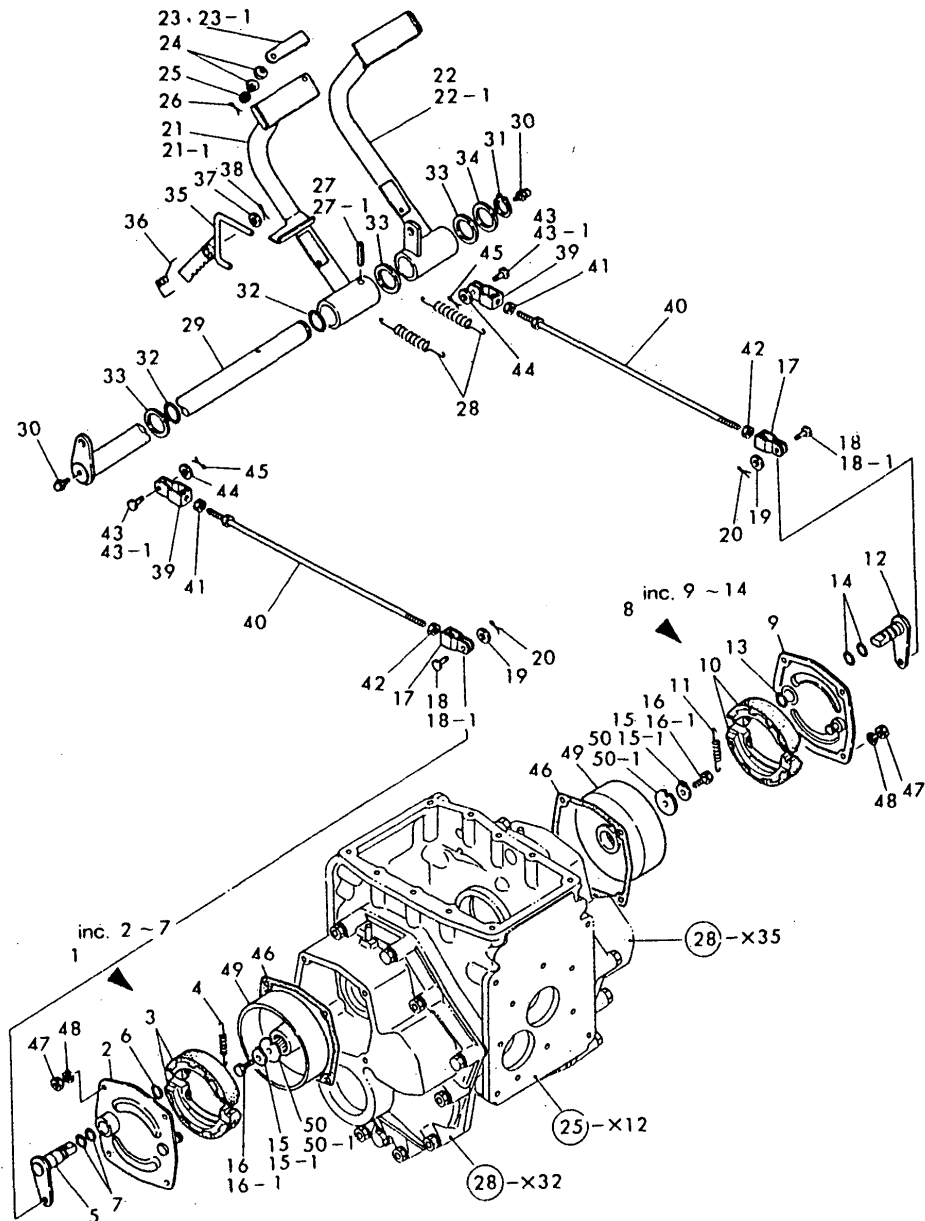
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194200-35100	COVER, CAM	1	1						
2	1	194200-32670	PACKING	1	1						
3	1	26116-080252	BOLT, M8X 25 PLATED	3	3						
3-1	1	26013-080252 (B=FXXXXX)	BOLT, M8X 25		3						N
4	1	22217-080000 (B=FXXXXX)	WASHER, SPRING 8	3	3						Z
5	1	24311-000160	O-RING, 1AP16.0	1	1						
6	1	194200-35130	CAM ASSY	1	1						
7	1	194200-35180	BOOT	1	1						
8	1	194200-35250	SHAFT, LOCK	1	1						
9	1	194200-35271	CLUTCH	1	1						
10	1	194200-35281	GEAR, CLUTCH	1	1						
11	1	194200-35291	GEAR, CLUTCH	1	1						
12	1	194200-35310	SPRING, DIFF LOCK	1	1						
13	1	194200-35320	RING	1	1						
14	1	194200-35340	LINER 30.5X46X1.5	1	1						
15	1	194200-35350	LINER, 20.5X29X1.5	2	2						
16	1	194200-35330	RING	1	1						
17	1	22242-000200	RING, 20	2	2						
18	1	24101-062044	BEARING, BALL 6204	2	2						
19	1	194200-35400	PEDAL, DIFF.LOCK	1	1						
20	1	194200-35470	ARM ASSY, LOCK	1	1						
21	1	22351-060032	PIN, SPRING 6.0X32	1	1						
22	1	194200-35500	ROD	1	1						
23	1	194200-35510	JOINT, ROD	1	1						
24	1	194200-35610	PIN 8X28	2	2						
25	1	22117-080000	WASHER, 8	2	2						
26	1	22417-200150	PIN, COTTER 2.0X15	2	2						
27	1	26716-100002	NUT, M10	1	1						
28	1	194200-35550	ARM ASSY, LOCK	1	1						
29	1	22351-060028	PIN, SPRING 6.0X28	1	1						
30	1	194200-35600	SPRING, RETURN	1	1						

Fig.30. BRAKES

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

30. BRAKES



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	794200-36001	BRAKE ASSY,1	1	1						
2	2	194200-36351	COVER ASSY, BRAKE	1	1						
3	2	194200-36512	SHOE ASSY, BRAKE	2	2						
4	2	194200-36551	SPRING, SHOE	2	2						
5	2	194200-36701	CAMSHAFT ASSY	1	1						
6	2	194200-36790	RING, SHAFT	1	1						
7	2	194200-36780	O-RING	2	2						
8	1	794200-36011	BRAKE ASSY (R)	1	1						
9	2	194200-36351	COVER ASSY, BRAKE	1	1						
10	2	194200-36512	SHOE ASSY, BRAKE	2	2						
11	2	194200-36551	SPRING, SHOE	2	2						
12	2	194200-36711	CAMSHAFT ASSY	1	1						
13	2	194200-36790	RING, SHAFT	1	1						
14	2	194200-36780	O-RING	2	2						
15	1	194200-14160	PLATE, LOCK	2	2						
15-1	1	194201-36610 (B=FXXXXX)	PLATE, LOCK		2						F
16	1	26116-080162	BOLT, M8X 16 PLATED	2	2						
16-1	1	26116-100162 (B=FXXXXX)	BOLT, M10X 16 PLATED		2						F
17	1	194200-36740	JOINT ASSY, ARM	2	2						
18	1	194200-37800	PIN, 8X17.5	2	2						
18-1	1	194200-37810 (B=FXXXXX)	PIN, 8X20.5	2							N
19	1	22117-080000	WASHER, 8	2	2						
20	1	22417-200150	PIN, COTTER 2.0X15	2	2						
21	1	194200-37303		1	1						
21-1	1	194200-37304-X (B=FXXXXX)	PEDAL, BRAKE		1						F
22	1	194200-37401	PEDAL, BRAKE	1	1						
23	1	194200-37350	CONNECTOR, BRAKE	1	1						
23-1	1	194340-37350-R (B=FXXXXX)	CONNECTOR, BRAKE		1						F
24	1	194200-37390	SPRING, 8	2	2						
25	1	26817-080002	NUT, CASTLE M8	1	1						
26	1	22417-200180	COTTER PIN 2.0X18	1	1						
27	1	22352-080040	SPRING PIN 8X40	1	1						
27-1	1	22351-080040 (B=FXXXXX)	PIN, SPRING 8.0X40	1							N
28	1	194200-37510	SPRING, RETURN	2	2						
29	1	194200-37550	SHAFT ASSY, PEDAL	1	1						
30	1	24764-010000	NIPPLE, GREASE M6F	2	2						
31	1	22242-000250	RING, 25	1	1						
32	1	24311-000250	O-RING, 1AP25.0	2	2						
33	1	194200-37600	LINER 26X36X2.3	3	3						
34	1	194200-37620	LINER, 26X36X1	1	1						
35	1	194200-37652	LEVER, BRAKE LOCK	1	1						
36	1	194200-37692	SPRING, LOCK	1	1						
37	1	22117-120000	WASHER, 12	1	1						
38	1	22417-200200	PIN, COTTER 2.0X20	1	1						
39	1	194200-37740	JOINT ASSY, ROD	2	2						

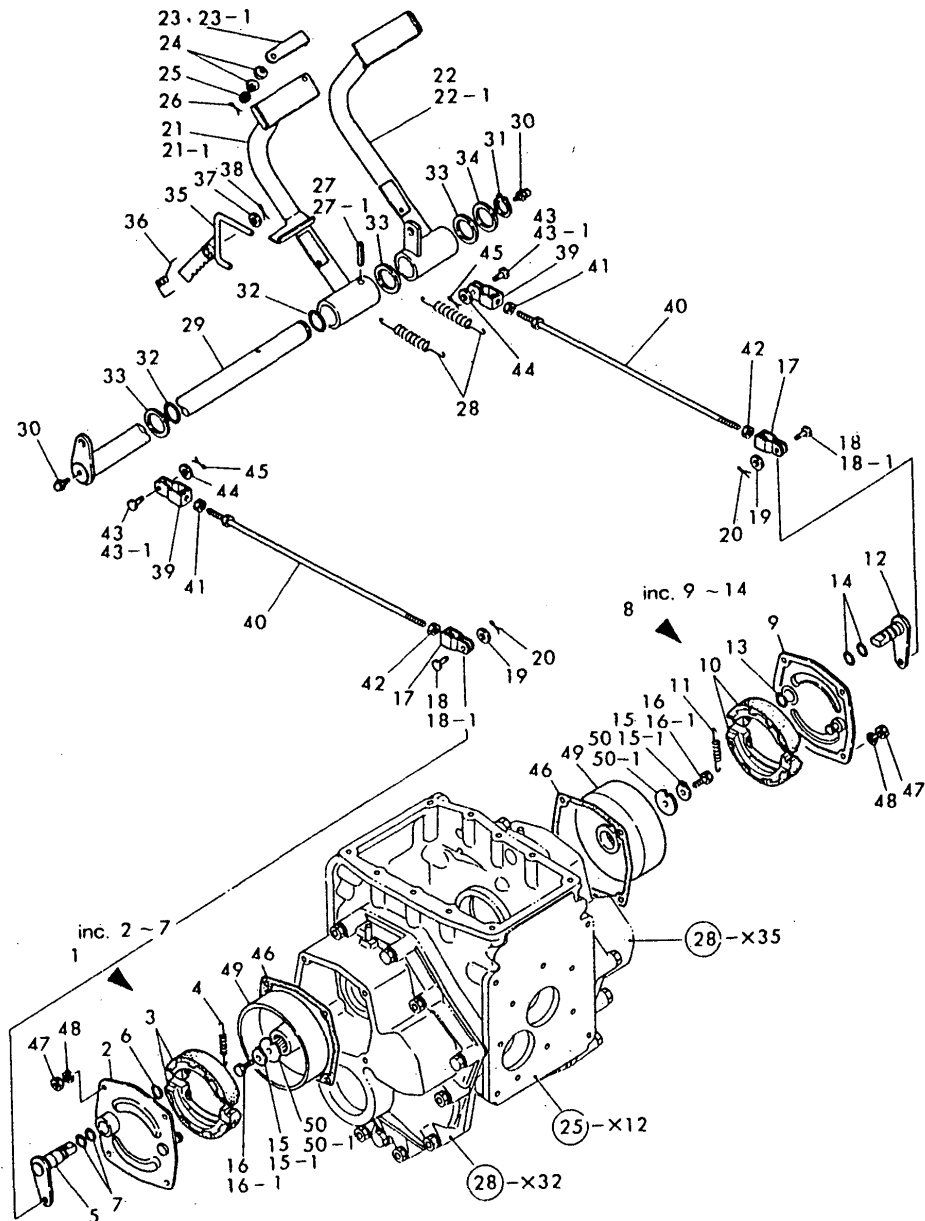
Remarks
(M) MISPRINT.

Fig.30. BRAKES

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

30. BRAKES



No.	Lev.	Parts No.	Description	Qty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
40	1	194200-37770	ROD, BRAKE	2	2						
41	1	194200-37780	NUT, M8	2	2						
42	1	26716-080002	NUT, M8	2	2						
43-1	1	194200-37810	PIN, 8X20.5	2	2						
44	1	22117-080000	WASHER, 8	2	2						
45	1	22417-200150	PIN, COTTER 2.0X15	2	2						
46	1	194200-36420	PACKING	2	2						
47	1	26716-080002	NUT, M8	8	8						
48	1	22217-080000	WASHER, SPRING 8	8	8						
49	1	194200-36571	DRUM ASSY, BRAKE	2	2						
50	1	194200-14171	WASHER	2	2						
50-1	1	194201-36620	WASHER		2						F

(B=FXXXXX)

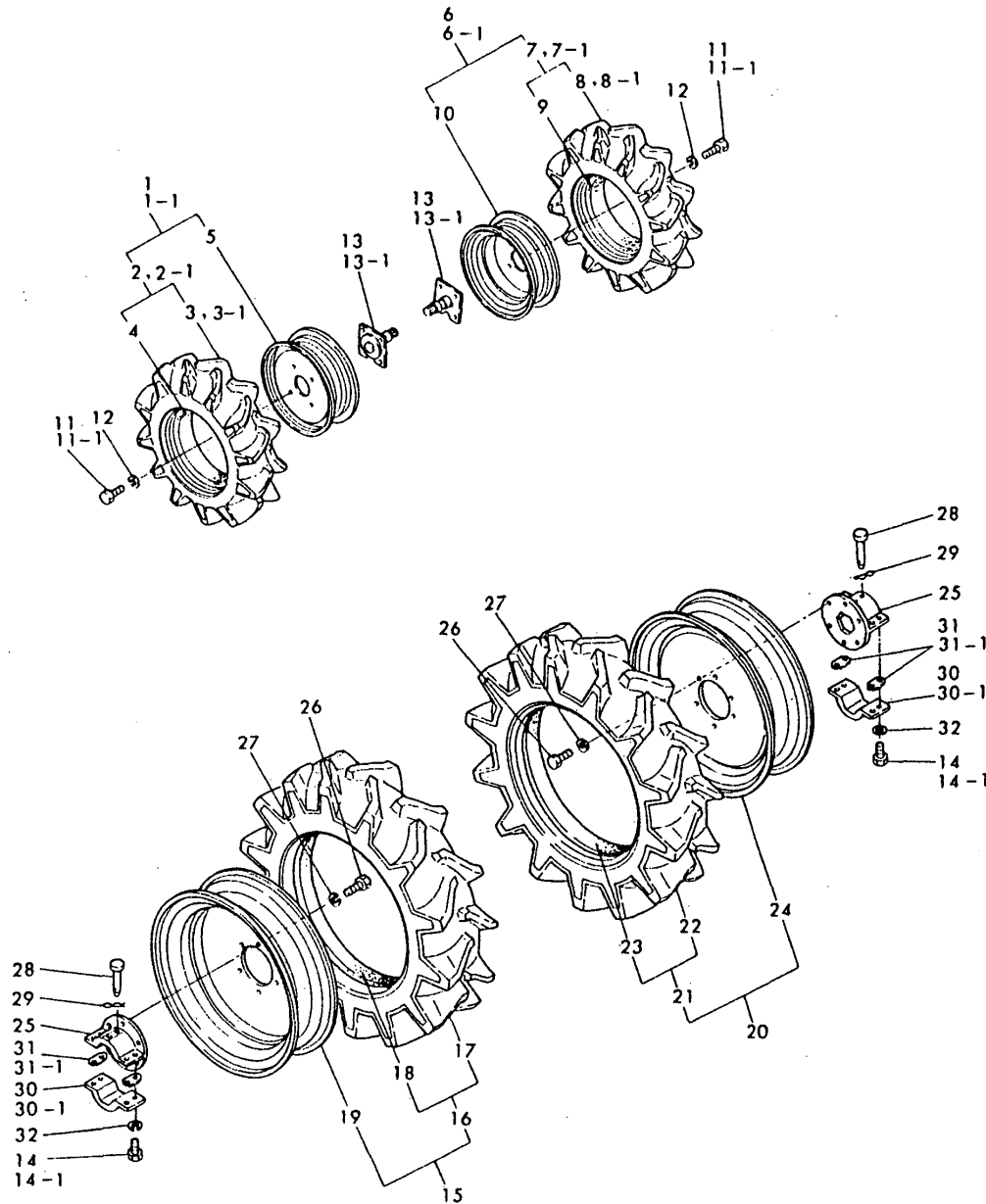
Remarks
(M) MISPRINT.

Fig.31. TIRES (FRONT & REAR) YM155DT

(A)=YM155T
(B)=YT155DT
(C)=

(D)=
(E)=
(F)=

31. TIRES (FRONT & REAR) YM155DT (NORMAL-RUG)



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	794210-12910	TIRE ASSY, FRONT		1						
1-1	1	794340-12910	TIRE ASSY, FRONT (B=FXXXXX)		1						N
2	2	794210-12930	TIRE ASSY, FRONT		1						
2-1	2	194341-12930	TIRE ASSY, FRONT (B=FXXXXX)		1						N
3	3	1A1030-34200	TIRE		1						
3-1	3	194341-12870	TIRE, FRONT 5-12 (B=FXXXXX)		1						N
4	3	1A1030-34250	TUBE, 5-12		1						
5	2	194210-12850	WHEEL 4JA-12		1						
6	1	794210-12920	TIRE ASSY, FRONT		1						
6-1	1	794340-12920	TIRE ASSY, FRONT (B=FXXXXX)		1						N
7	2	794210-12930	TIRE ASSY, FRONT		1						
7-1	2	194341-12930	TIRE ASSY, FRONT (B=FXXXXX)		1						N
8	3	1A1030-34200	TIRE		1						
8-1	3	194341-12870	TIRE, FRONT 5-12 (B=FXXXXX)		1						N
9	3	1A1030-34250	TUBE, 5-12		1						
10	2	194210-12850	WHEEL 4JA-12		1						
11	1	26116-120252	BOLT, M12X 25 PLATED		8						
11-1	1	26013-120252	BOLT, M12X 25 (B=FXXXXX)		8						N
12	1	22217-120000	WASHER, SPRING 12 (B=FXXXXX)		8						Z
13	1	194210-14350	SHAFT, AXLE		2						
13-1	1	194341-14350	SHAFT, AXLE (B=FXXXXX)		2						N
14	1	26116-120252	BOLT, M12X 25 PLATED		8						
14-1	1	26013-120352	BOLT, M12X 35 (B=FXXXXX)		8						N
15	1	794340-34810-Q	TIRE ASSY, REAR		1						
16	2	794340-34930	TIRE ASSY, REAR		1						
17	3	194340-34940	TIRE, REAR		1						
18	3	194200-34950	TUBE		1						
19	2	194200-34960	WHEEL		1						
20	1	794340-34820-Q	TIRE ASSY, REAR		1						
21	2	794340-34930	TIRE ASSY, REAR		1						
22	3	194340-34940	TIRE, REAR		1						
23	3	194200-34950	TUBE		1						
24	2	194200-34960	WHEEL		2						
25	1	194350-34710	HUB, WHEEL		2						
26	1	194350-34780	BOLT M12X 25		12						
27	1	22217-120000	WASHER, SPRING 12		12						
28	1	194200-34750	PIN, 10X78		2						
29	1	22360-100000	PIN, SNAP 10		2						
30-1	1	194350-34740	COVER, HUB		2						
31-1	1	194350-34790	SPACER, HUB		4						
32	1	22217-120000	WASHER, SPRING 12		8						Z

Remarks
(M) MISPRINT.

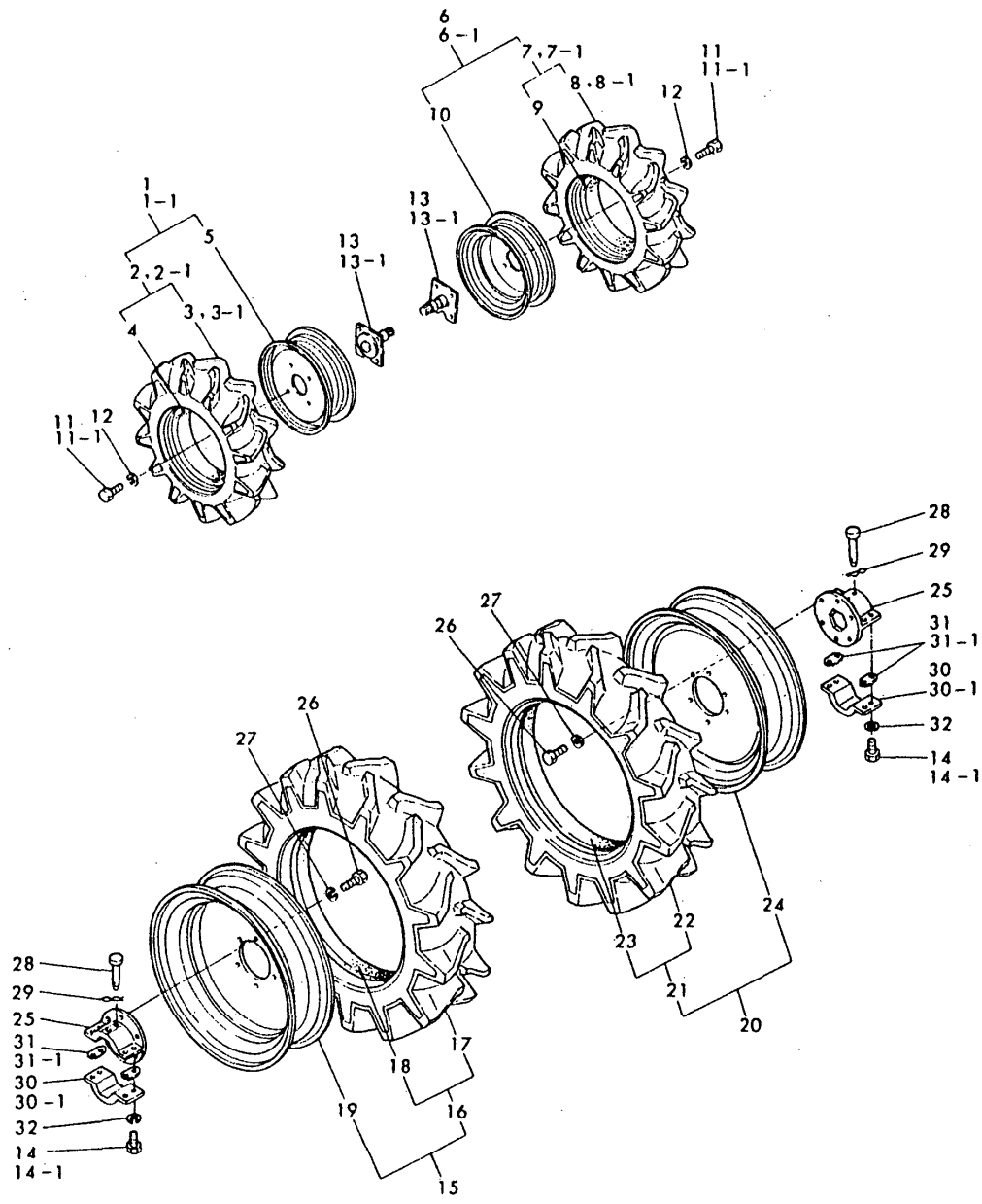
Fig.31. TIRES (FRONT & REAR) YM155DT

(A)=YM155T
(B)=YT155DT
(C)=

(D)=
(E)=
(F)=

31. TIRES (FRONT & REAR) YM155DT (NORMAL-RUG)

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
(B=FXXXXX)											



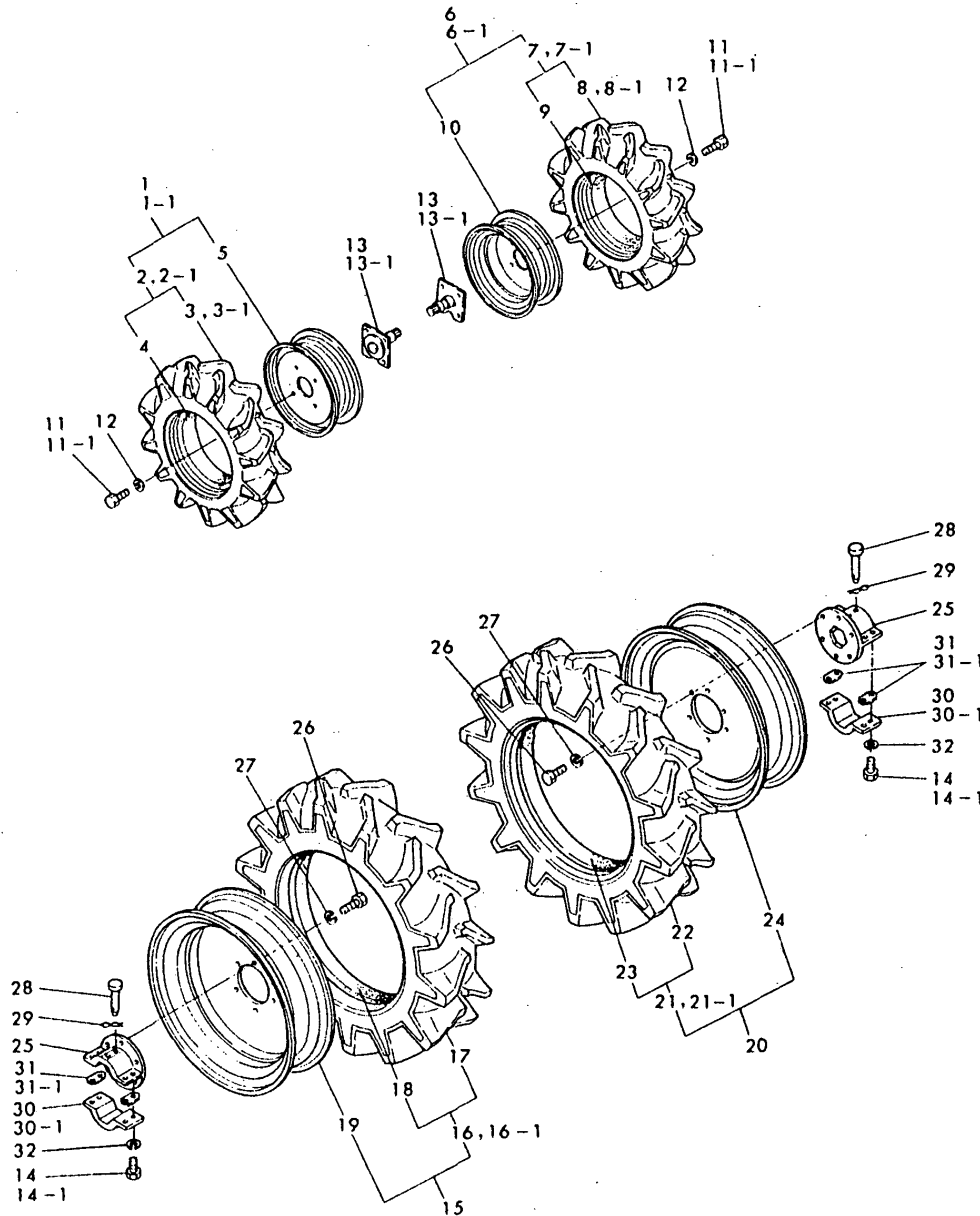
Remarks
(M) MISPRINT.

Fig.32. TIRES (FRONT & REAR) YM155DT

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

32. TIRES (FRONT & REAR) YM155DT (HIGH-RUG)



No.	Lev.	Parts No.	Description	Qty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	794210-12910	TIRE ASSY, FRONT		1						
1-1	1	794340-12910	TIRE ASSY, FRONT (B=FXXXXX)		1						N
2	2	794210-12930	TIRE ASSY, FRONT		1						
2-1	2	194341-12930	TIRE ASSY, FRONT (B=FXXXXX)		1						N
3	3	1A1030-34200	TIRE		1						
3-1	3	194341-12870	TIRE, FRONT 5-12 (B=FXXXXX)		1						N
4	3	1A1030-34250	TUBE, 5-12		1						
5	2	194210-12850	WHEEL 4JA-12		1						
6	1	794210-12920	TIRE ASSY, FRONT		1						
6-1	1	794340-12920	TIRE ASSY, FRONT (B=FXXXXX)		1						N
7	2	794210-12930	TIRE ASSY, FRONT		1						
7-1	2	194341-12930	TIRE ASSY, FRONT (B=FXXXXX)		1						N
8	3	1A1030-34250	TUBE, 5-12		1						
8-1	3	194341-12870	TIRE, FRONT 5-12 (B=FXXXXX)		1						N
9	3	1A1030-34250	TUBE, 5-12		1						
10	2	194210-12850	WHEEL 4JA-12		1						
11	1	26116-120252	BOLT, M12X 25 PLATED		8						
11-1	1	26013-120252	BOLT, M12X 25 (B=FXXXXX)		8						N
12	1	22217-120000	WASHER, SPRING 12 (B=FXXXXX)		8						Z
13	1	194210-14350	SHAFT, AXLE		2						
13-1	1	194341-14350	SHAFT, AXLE (B=FXXXXX)		2						N
14	1	26116-120252	BOLT, M12X 25 PLATED		8						
14-1	1	26013-120352	BOLT, M12X 35 (B=FXXXXX)		8						N
15	1	794200-34810	TIRE ASSY, REAR		1						
16	2	794200-34930	TIRE ASSY, REAR		1						
16-1	2	194200-34930	TIRE ASSY, REAR (B=FXXXXX)		1						N
17	3	194200-34940	TIRE, REAR		1						
18	3	194200-34950	TUBE		1						
19	2	194200-34960	WHEEL		1						
20	1	794200-34820	TIRE ASSY, REAR		1						
21	2	794200-34930	TIRE ASSY, REAR		1						
21-1	2	194200-34930	TIRE ASSY, REAR (B=FXXXXX)		1						N
22	3	194200-34940	TIRE, REAR		1						
23	3	194200-34950	TUBE		1						
24	2	194200-34960	WHEEL		1						
25	1	194350-34710	HUB, WHEEL		2						
26	1	194350-34780	BOLT M12X 25		12						
27	1	22217-120000	WASHER, SPRING 12		12						
28	1	194200-34750	PIN, 10X78		2						

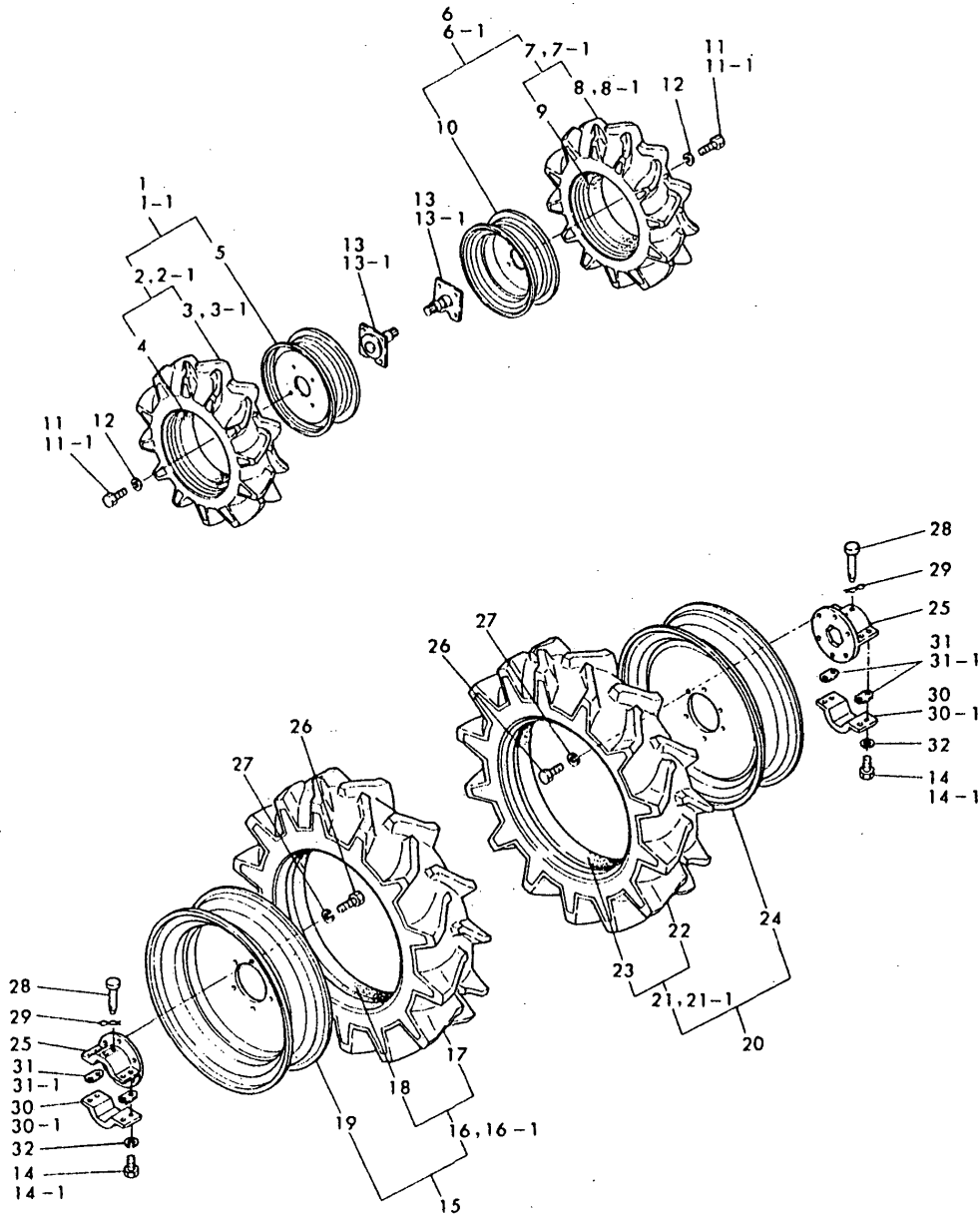
Remarks
(M) MISPRINT.

Fig.32. TIRES (FRONT & REAR) YM155DT

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

32. TIRES (FRONT & REAR) YM155DT (HIGH-RUG)



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
29	1	22360-100000	PIN, SNAP 10		2						
30-1	1	194350-34740	COVER, HUB		2						
31-1	1	194350-34790	SPACER, HUB		4						
32	1	22217-120000 (B=FXXXXX)	WASHER, SPRING 12		8						Z

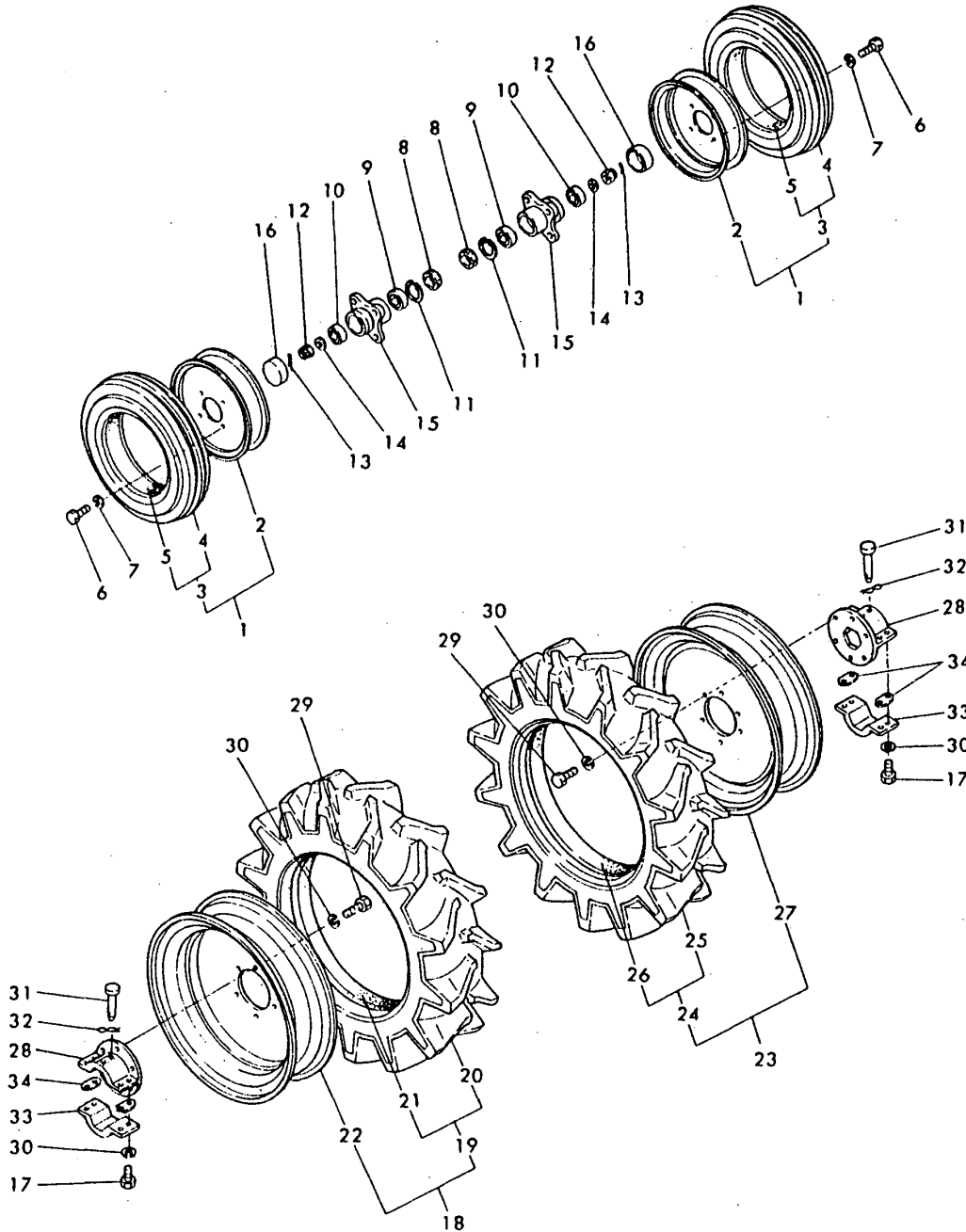
Remarks
(M) MISPRINT.

Fig.33. TIRES (FRONT & REAR) YM155T

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

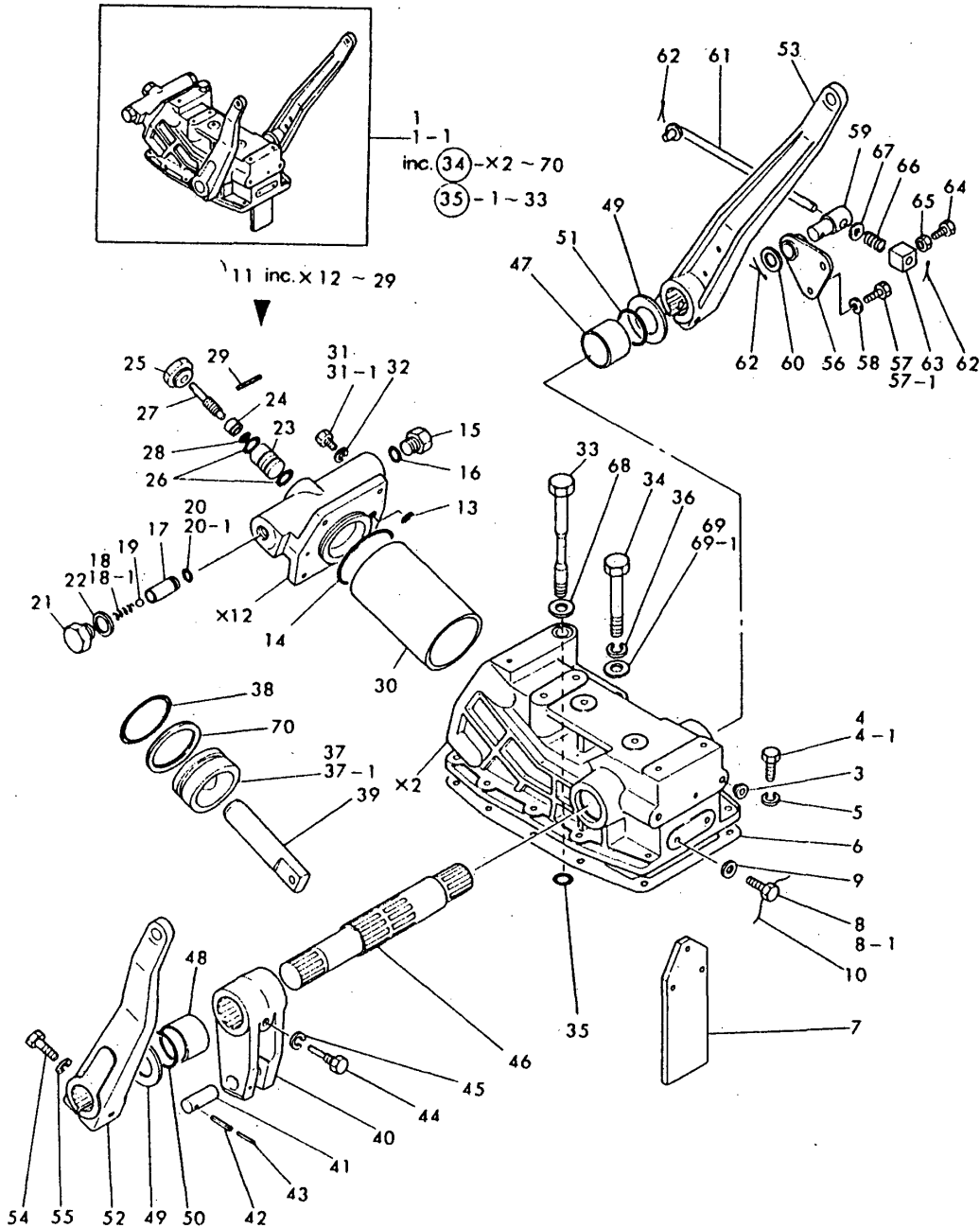
33. TIRES (FRONT & REAR) YM155T (HIGH-RUG)



No.	Lev.	Parts No.	Description	Qty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	794200-11850	TIRE ASSY, FRONT	2							
2	2	194200-11880	WHEEL 3.00DX10DC	2							
3	2	194200-11900	TIRE ASSY, FRONT	2							
4	3	194200-11910	TIRE, FRONT	2							
5	3	194200-11920	TUBE	2							
6	1	26116-120252	BOLT, M12X 25 PLATED	8							
7	1	22217-120000	WASHER, SPRING 12	8							
8	1	194150-12720	SEAL TC35 52 11, OIL	2							
9	1	24101-062054	BEARING, BALL 6205	2							
10	1	24101-062044	BEARING, BALL 6204	2							
11	1	22252-000480	RING, 48	2							
12	1	26837-200002	NUT, CASTLE M20	2							
13	1	22417-400400	PIN, COTTER 4.0X40	2							
14	1	194151-12640	WASHER 20X32X2.3	2							
15	1	194200-11801	HUB, FRONT WHEEL	2							
16	1	194151-12620	COVER, HUB	2							
17	1	26116-120252	BOLT, M12X 25 PLATED	8							
18	1	794200-34810	TIRE ASSY, REAR	1							
19	2	794200-34930	TIRE ASSY, REAR	1							
20	3	194200-34940	TIRE, REAR	1							
21	3	194200-34950	TUBE	1							
22	2	194200-34960	WHEEL	1							
23	1	794200-34820	TIRE ASSY, REAR	1							
24	2	794200-34930	TIRE ASSY, REAR	1							
25	3	194200-34940	TIRE, REAR	1							
26	3	194200-34950	TUBE	1							
27	2	194200-34960	WHEEL	1							
28	1	194350-34710	HUB, WHEEL	2							
29	1	194350-34780	BOLT M12X 25	12							
30	1	22217-120000	WASHER, SPRING 12	20							
31	1	194200-34750	PIN, 10X78	2							
32	1	22360-100000	PIN, SNAP 10	2							
33	1	194350-34710	HUB, WHEEL	2							
34	1	194350-34750	PIN 10X 78	4							

Fig.34. HYDRAULIC LIFT

34. HYDRAULIC LIFT



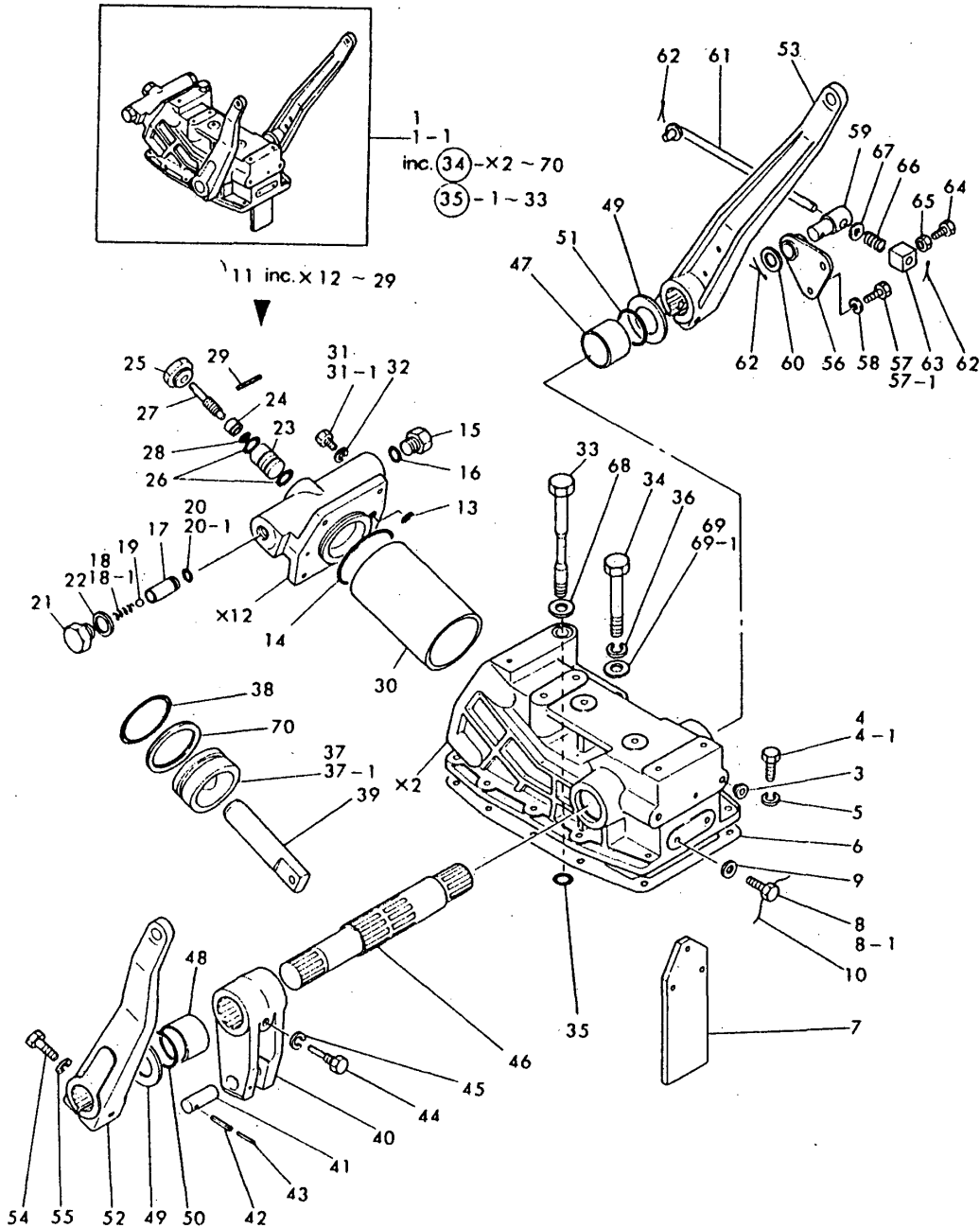
(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	794200-42000		1	1						
1-1	1	794351-42000	LIFT ASSY, HYDRAULIC (B=FXXXXX)		1						N
3	2	194150-21910	PLUG, 11.2	2	2						
4	2	26116-100352	BOLT, M10X 35 PLATED	10	10						
4-1	2	26013-100352	BOLT, M10X 35 (B=FXXXXX)		10						N
5	2	22217-100000	WASHER, SPRING 10 (B=FXXXXX)	10	10						Z
6	2	194200-42150	PACKING, HOUSING	1	1						
7	2	194200-42171	PROTECTOR	1	1						
8	2	26116-080226	BOLT, M8X 22 PLATED	3	3						
8-1	2	26206-080226	BOLT, M8X 22 PLATED (B=FXXXXX)		3						N
9	2	23414-080000	GASKET, 8X1.0	3	3						
10	2	194200-42180	WIRE 0.6X220	1	1						
11	2	794200-43100		1	1						
13	3	24311-000140	O-RING, 1AP14.0	1	1						
14	3	194200-43140	O-RING	1	1						
15	3	194200-43161	PLUG, M18	1	1						
16	3	24311-000150	O-RING, 1AP15.0	1	1						
17	3	194200-46410	SEAT, SAFETY VALVE	1	1						
18	3	194200-46420	SPRING, VALVE	1	1						
18-1	3	194201-46420	SPRING, VALVE (B=FXXXXX)		1						N
19	3	24190-060003	BALL, STEEL 3/16	1	1						
20	3	24315-000090	O-RING, 1BP9.0	1	1						
20-1	3	24311-000090	O-RING, 1AP9.0 (B=FXXXXX)		1						N
21	3	194200-46450	PLUG 16	1	1						
22	3	23414-160000	GASKET, 16X1.0	1	1						
23	3	194200-46520	SEAT, STOP VALVE	1	1						
24	3	194200-46531	VALVE, STOP (A)	1	1						
25	3	194200-46540	GUIDE, VALVE	1	1						
26	3	194200-46550	O-RING	2	2						
27	3	194200-46560	VALVE, STOP B	1	1						
28	3	24311-000090	O-RING, 1AP9.0	1	1						
29	3	22351-050050	PIN, SPRING 5.0X50	1	1						
30	2	194200-43110	PIPE, PRESSURE	1	1						
31	2	26116-120352	BOLT, M12X 35 PLATED	4	4						
31-1	2	26013-120352	BOLT, M12X 35 (B=FXXXXX)		4						N
32	2	22217-120000	WASHER, SPRING 12 (B=FXXXXX)	4	4						Z
33	2	194200-43211	SET BOLT M12X120	1	1						
34	2	194200-43220	SET BOLT M12X80	1	1						
35	2	24311-000140	O-RING, 1AP14.0	1	1						
36	2	22217-120000	WASHER, SPRING 12	1	1						
37	2	194200-43300	PISTON, HYDRAULIC	1	1						
37-1	2	194201-43300	PISTON, HYDRAULIC (B=FXXXXX)		1						F

Fig.34. HYDRAULIC LIFT

34. HYDRAULIC LIFT



(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

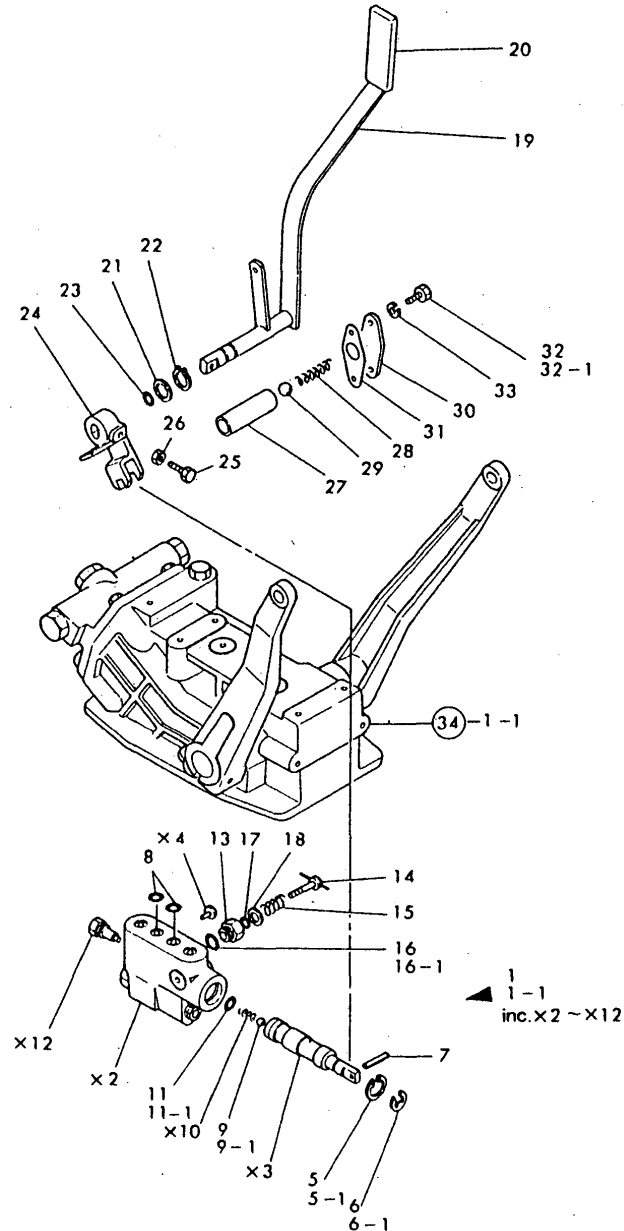
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
38	2	24311-570500	O-RING, 1AP50A	1	1						
39	2	194200-43411	ROD, PISTON	1	1						
40	2	194200-44111	CRANK, LIFT	1	1						
41	2	194200-44151	PIN, LIFT CRANK	1	1						
42	2	22351-050028	PIN, SPRING 5.0X28	1	1						
43	2	22351-030028	PIN, SPRING 3.0X28	1	1						
44	2	194200-44170	BOLT	1	1						
45	2	22217-080000	WASHER, SPRING 8	1	1						
46	2	194200-44210	SHAFT, LIFTING	1	1						
47	2	194200-44250	BUSH 35X30	1	1						
48	2	194200-44260	BUSH 30X30	1	1						
49	2	194200-44280	LINER 30.5X45X1	2	2						
50	2	24311-000300	O-RING, 1AP30.0	1	1						
51	2	24311-000350	O-RING, 1AP35.0	1	1						
52	2	194200-44411	ARM, LIFT	1	1						
53	2	194200-44421	ARM, LIFT	1	1						
54	2	26116-100452	BOLT, M10X 45 PLATED	2	2						
55	2	22217-100000	WASHER, SPRING 10	2	2						
56	2	194200-47510	SUPPORT ASSY, ROD	1	1						
57	2	26116-080202	BOLT, M8X 20 PLATED	2	2						
57-1	2	26013-080202	BOLT, M8X 20		2						N
		(B=FXXXXX)									
58	2	22217-080000	WASHER, SPRING 8	2	2						Z
		(B=FXXXXX)									
59	2	194200-47550	PIN, RETURN SUPPORT	1	1						
60	2	22137-120000	WASHER, 12	1	1						
61	2	194200-47610	ROD, AUTO-RETURN	1	1						
62	2	22417-300200	PIN, COTTER 3.0X20	3	3						
63	2	194200-47620	STOPPER, RETURN	2	2						
64	2	26116-060182	BOLT, M6X 18 PLATED	2	2						
65	2	26716-060002	NUT, M6	2	2						
66	2	1A1040-46890	SPRING, PIN	1	1						
67	2	22117-080000	WASHER, 8	1	1						
68	2	194200-43230	SEAL WHASHER 12	1	1						
69	2	22137-120000	WASHER, 12	1	1						
69-1	2	22117-120000	WASHER, 12		1						N
		(B=FXXXXX)									
70	2	194201-43310	RING, BACK UP	1	1						F
		(A=FXXXXX) (B=FXXXXX)									

Fig.35. HYDRAULIC CONTROL VALVE

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

35. HYDRAULIC CONTROL VALVE



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	794200-45100	VALVE ASSY, CONTROL	1	1						
1-1	1	794201-45100	VALVE ASSY, CONTROL (B=FXXXXX)		1						F
5	2	194200-45200	RING, STOP	1	1						
5-1	2	194201-45280	RING, STOP (B=FXXXXX)		1						N
6	2	22272-000090	RING, E-9	1	1						
6-1	2	22272-000100	RING, E-10 (B=FXXXXX)		1						F
7	2	22351-060025	PIN, SPRING 6.0X25	1	1						
8	2	24311-000140	O-RING, 1AP14.0	2	2						
9	2	24190-100002	BALL, STEEL 5/16	1	1						
9-1	2	24190-120002	BALL, STEEL 3/8 (B=FXXXXX)		1						S
11-1	2	24311-000050	O-RING, 1AP5.0	1	1						
13	1	194200-46110	PLUG, 16	1	1						
14	1	194200-46121	BOLT, ADJUSTING	1	1						
15	1	194200-46130	SPRING, BOLT	1	1						
16	1	194200-46150	O-RING	1	1						
16-1	1	24311-000125	O-RING, 1AP12.5 (B=*1981.)		1						N
17	1	24311-000080	O-RING, 1AP8.0	1	1						
18	1	22137-080000	WASHER, 8	1	1						
19	1	194200-47112	LEVER, CONTROL	1	1						
20	1	194150-47621	KNOB, LEVER	1	1						
21	1	194200-47180	LINER	1	1						
22	1	22242-000140	RING, 14	1	1						
23	1	194200-47190	O-RING	1	1						
24	1	194200-47210	FORK, HYD. CONTROL	1	1						
25	1	194200-47220	SET BOLT M6X 30	1	1						
26	1	26716-060002	NUT, M6	1	1						
27	1	194200-47310	SUPPORT, SPRING	1	1						
28	1	194200-47330	SPRING, LOCK	1	1						
29	1	24190-130001	BALL, STEEL 13/32	1	1						
30	1	194200-47350	COVER, SPRING	1	1						
31	1	194200-47360	PACKING	1	1						
32	1	26116-080202	BOLT, M8X 20 PLATED	2	2						
32-1	1	26013-080202	BOLT, M8X 20 (B=FXXXXX)		2						N
33	1	22217-080000	WASHER, SPRING 8 (B=FXXXXX)	2	2						Z

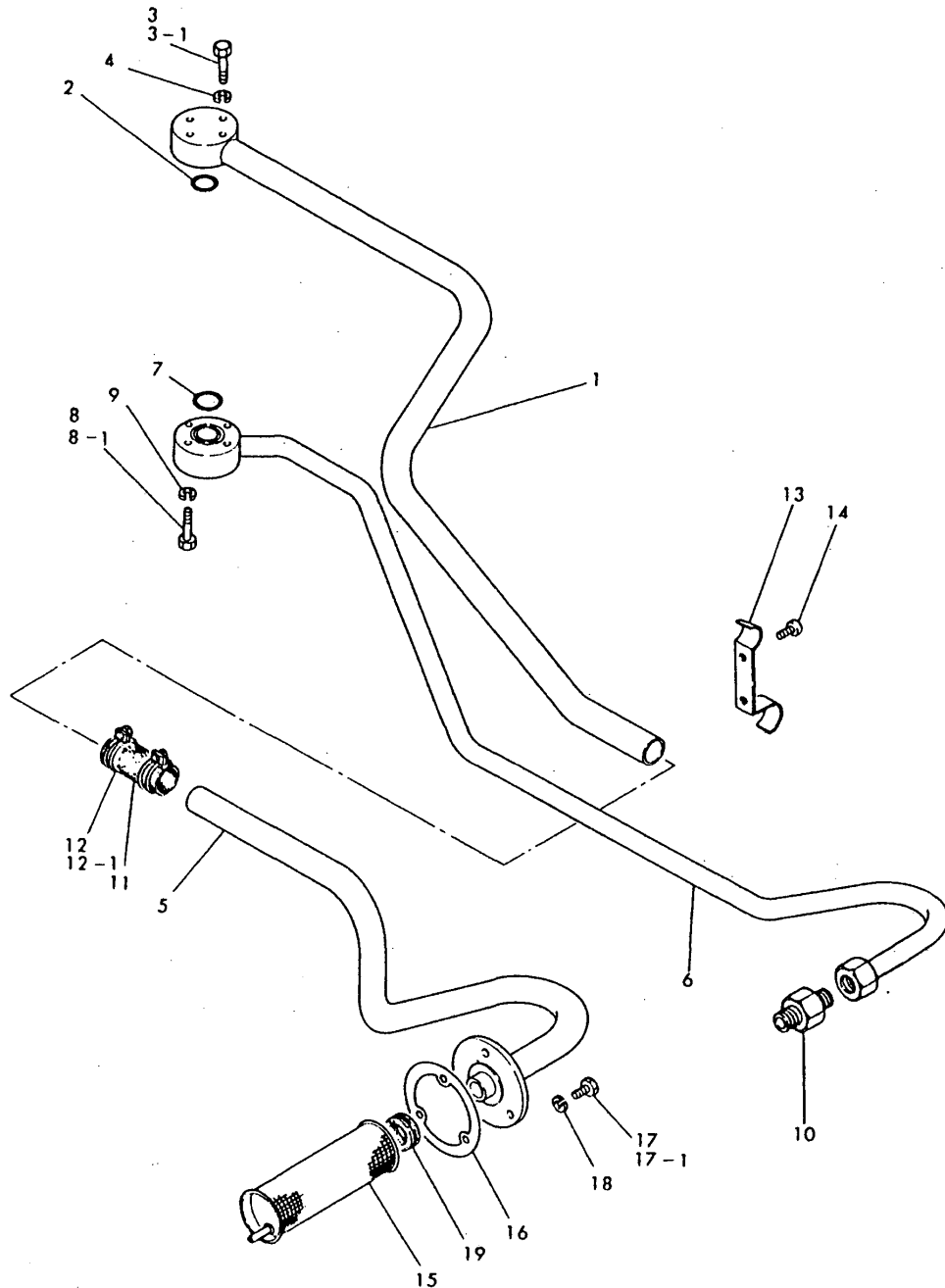
Remarks
(M) MISPRINT.

Fig.36. HYDRAULIC PIPING

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

36. HYDRAULIC PIPING



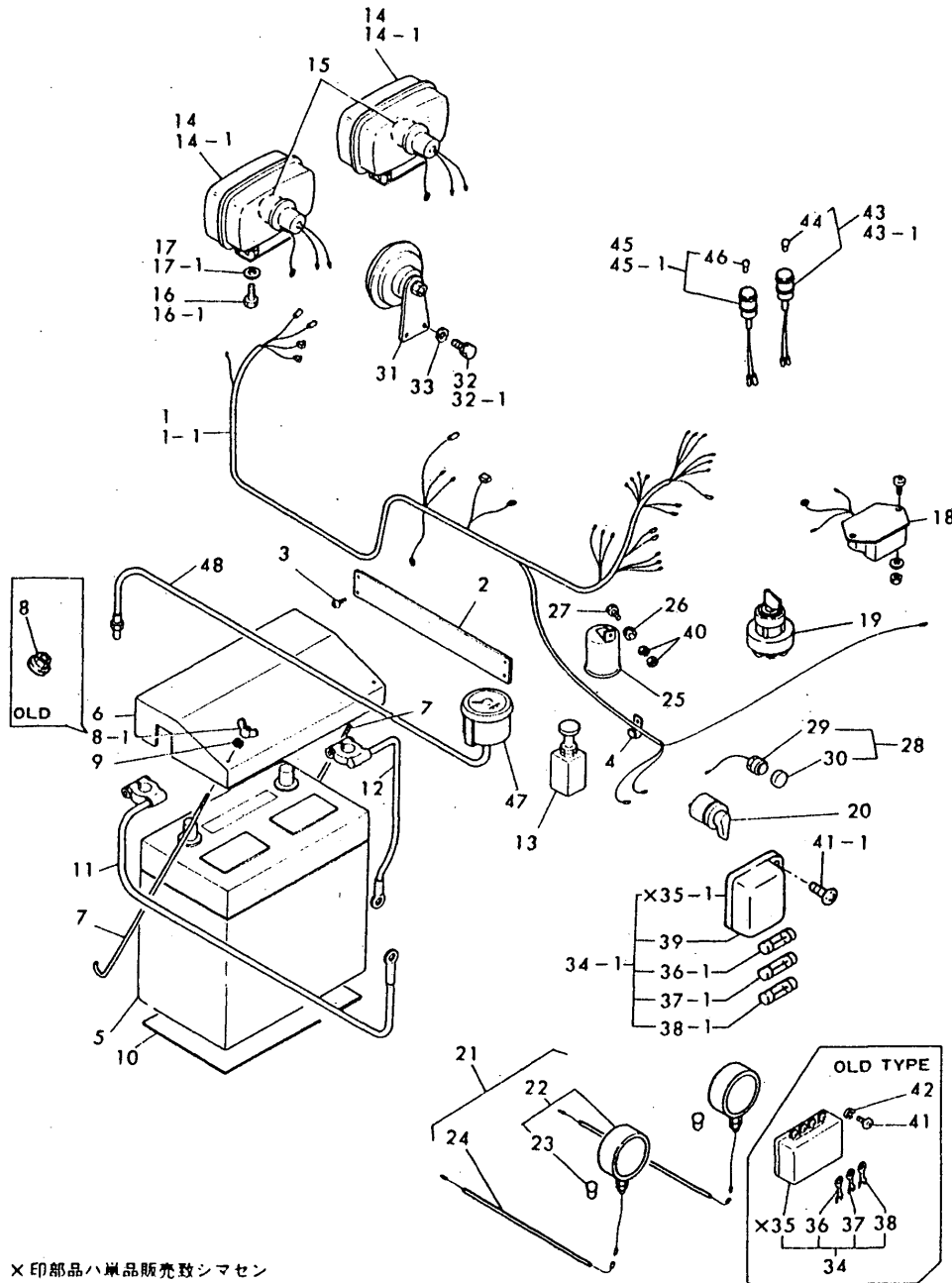
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194200-48110	TUBE, PRESSURE	1	1						
2	1	24311-000200	O-RING, 1AP20.0	1	1						
3	1	26116-060452	BOLT, M6X 45 PLATED	3	3						
3-1	1	26013-060452 (B=FXXXXX)	BOLT, M6X 45		3						N
4	1	22217-060000 (B=FXXXXX)	WASHER, SPRING 6	3	3						Z
5	1	194262-48120	PIPE, PRESSURE	1	1						
6	1	194200-48210	TUBE ASSY, PRESSURE	1	1						
7	1	24311-000200	O-RING, 1AP20.0	1	1						
8	1	26116-060452	BOLT, M6X 45 PLATED	4	4						
8-1	1	26013-060452 (B=FXXXXX)	BOLT, M6X 45		4						N
9	1	22217-060000 (B=FXXXXX)	WASHER, SPRING 6	4	4						Z
10	1	194200-48570	ADAPTER	1	1						
11	1	194150-48230	RUBBER PIPE	1	1						
12	1	194200-48810	CLIP	2	2						
12-1	1	194151-48710 (B=*1980.)	CLAMP		2						N
13	1	194200-48820	CLAMP, PIPE	1	1						
14	1	22857-400100	SCREW, 4X10	2	2						
15	1	194200-48911	ELEMENT, HYDRAULIC	1	1						
16	1	194200-48921	PACKING	1	1						
17	1	26116-060182	BOLT, M6X 18 PLATED	3	3						
17-1	1	26013-060182 (B=FXXXXX)	BOLT, M6X 18		3						N
18	1	22217-060000 (B=FXXXXX)	WASHER, SPRING 6	3	3						Z
19	1	194200-48930	GROMMET, 22	1	1						

Fig.37. ELECTRIC PARTS

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

37. ELECTRIC PARTS



× 印部品ハ単品販売致シマセン
×-MARK PARTS : NOT SOLD SEPARATELY

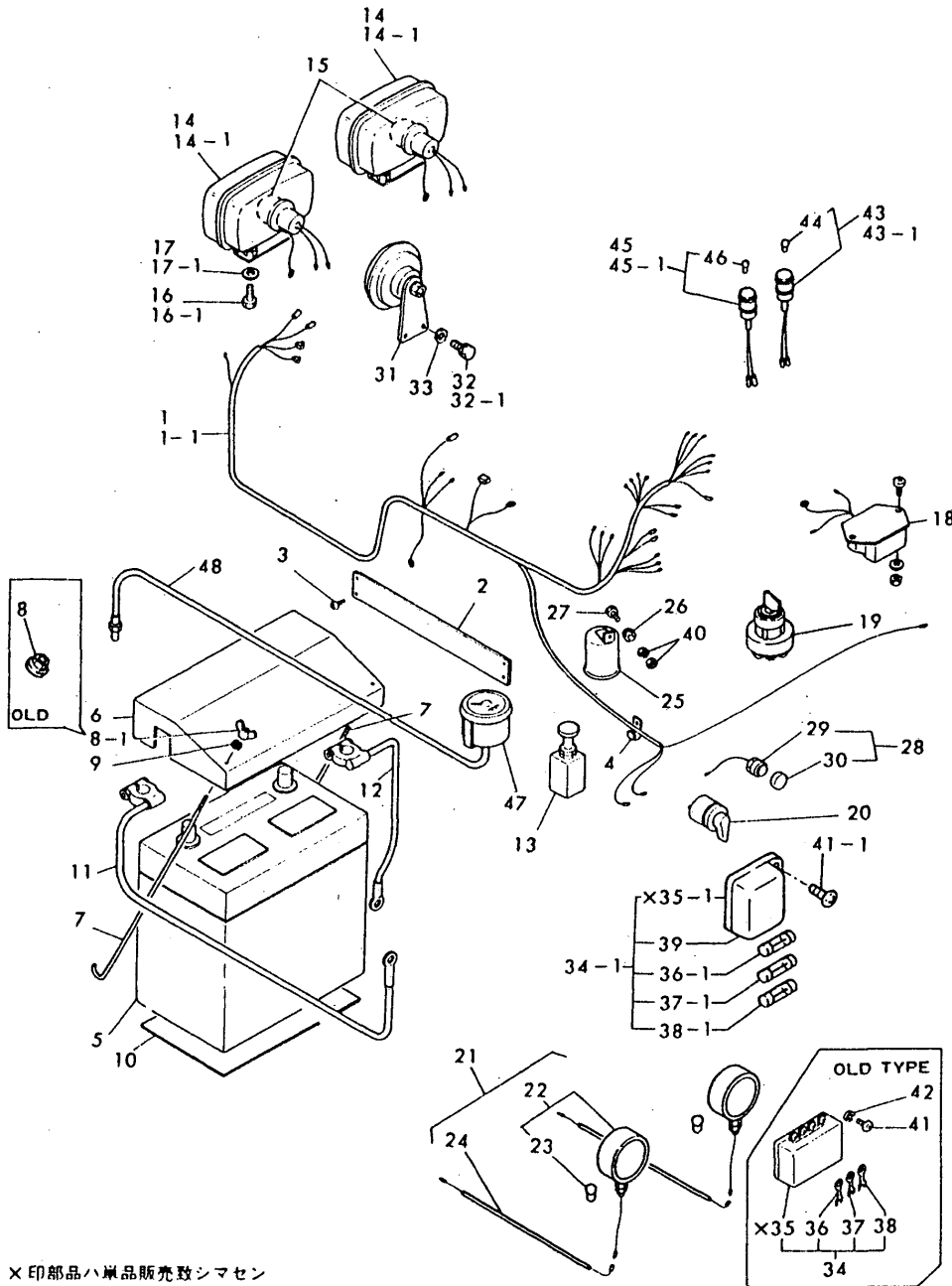
No.	Lev.	Parts No.	Description	Qty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194262-51102	HARNES, WIRE	1	1						
1-1	1	194350-51100	HARNES (A), WIRE (B=FXXXXX)		1						F
2	1	194200-55470	COVER, CABLE	1	1						
3	1	22857-400100	SCREW, 4X10	4	4						
4	1	194200-56400	CLAMP	1	1						
5	1	194200-51301	BATTERY (Y60-S4LP)	1	1						
6	1	194200-51351	COVER, BATTERY	1	1						
7	1	194200-51400	BOLT	2	2						
8	1	26337-060002	NUT M 6 PLATED	2	2						
8-1	1	26637-060002	NUT, WING M6 (B=FXXXXX)		2						N
9	1	22217-060000	WASHER, SPRING 6	2	2						
10	1	194200-51440	CUSHION, BATTERY	1	1						
11	1	194200-51201	CABLE, BATTERY	1	1						
12	1	194200-51211	CABLE, BATTERY EARTH	1	1						
13	1	194130-52121	SWITCH, LIGHTING	1	1						
14	1	194262-53050	LIGHT ASSY, HEAD	2	2						
14-1	1	194262-53051	LIGHT ASSY, HEAD (B=*1981.)		2						N
15	1	194262-53080	BULB, 12V25W	2	2						
16	1	26013-060122	BOLT, M6X 12	4	4						
16-1	1	26013-060129	BOLT, M6X 12 (B=FXXXXX)		4						N
17	1	22117-060000	WASHER, 6	4	4						
17-1	1	22137-060000	WASHER, 6 (B=FXXXXX)		4						N
18	1	124660-77710	LIMITER, CURRENT	1	1						
19	1	194201-52110	SWITCH, STARTER	1	1						
20	1	194080-52132	SWITCH, TURN SIGNAL	1	1						
21	1	794340-53350	LIGHT ASSY, WORKING	2	2						
22	2	794200-53350	LIGHT ASSY, WORKING	2	2						
23	3	194200-53400	BULB, 12V-20W	2	2						
24	2	194200-51130	CORD, LAMP	2	2						
25	1	194080-57202	RELAY	1	1						
26	1	194200-57210	GROMMET	1	1						
27	1	26116-050162	BOLT, M5X 16 PLATED	1	1						
28	1	794200-52100	SWITCH ASSY, HORN	1	1						
29	2	194150-52160	SWITCH, HORN	1	1						
30	2	194150-52170	CAP, SWITCH	1	1						
31	1	194151-57100	HORN	1	1						
32	1	26116-060122	BOLT, M6X 12 PLATED	2	2						
32-1	1	26013-060129	BOLT, M6X 12 (B=FXXXXX)		2						N
33	1	22217-060000	WASHER, SPRING 6 (B=FXXXXX)	2	2						Z
34	1	794200-52200	BOX ASSY, FUSE	1	1						
34-1	1	194440-52400	BOX ASSY, FUSE (B=FXXXXX)		1						F
36	2	194200-52220	FUSE 5A	3	3						
36-1	2	194145-52820	FUSE 5A		1						F

Fig.37. ELECTRIC PARTS

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

37. ELECTRIC PARTS

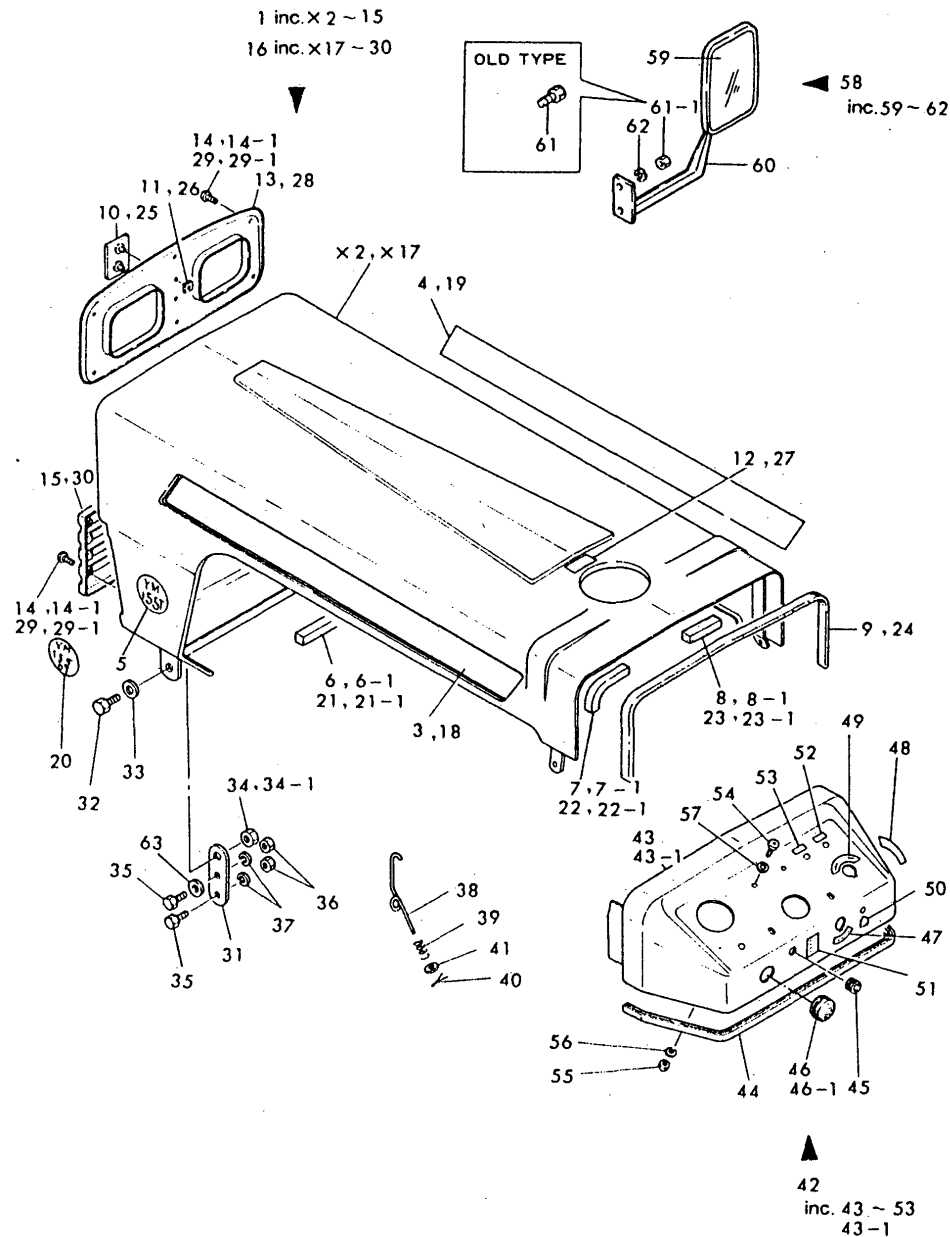


×印部品ハ単品販売致シマセン
X-MARK PARTS : NOT SOLD SEPARATELY

No.	Lev.	Parts No.	Description	Qty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
			(B=FXXXXX)								
37	2	194200-52230	FUSE 10A	6	6						
37-1	2	194145-52830	FUSE 10A		2						F
			(B=*1983.)								
38	2	194200-52240	FUSE 15A	3	3						
38-1	2	194145-52840	FUSE 15A		2						F
			(B=FXXXXX)								
39	2	194440-52420	COVER		1						W
			(B=*1981.)								
40	1	26716-050002	NUT, M5	2	2						
41	1	26557-050102	SCREW, M5X10	2	2						
41-1	1	26587-060202	SCREW, M6X20		2						F
			(B=FXXXXX)								
42	1	22217-050000	WASHER, SPRING 5	2	2						Z
			(B=FXXXXX)								
43	1	794340-55400	LAMP ASSY, PILOT	1	1						
43-1	1	194345-55110	LAMP ASSY,WATER TEMP		1						F
			(B=*1980.)								
44	2	194080-55840	BULB 12V-3W		1						W
			(B=FXXXXX)								
45	1	794130-55100	LAMP ASSY	1	1						
45-1	1	194345-55120	LAMP ASSY,OIL PRESS.		1						F
			(B=*1980.)								
46	2	194080-55840	BULB 12V-3W	2	1						
47	1	794200-56050	METER ASSY, HOUR	1	1						
48	1	194190-57900	CABLE, HOUR-METER	1	1						

Fig.38. HOOD

38. HOOD



(A)=YM155T
(B)=YM155DT
(C)=

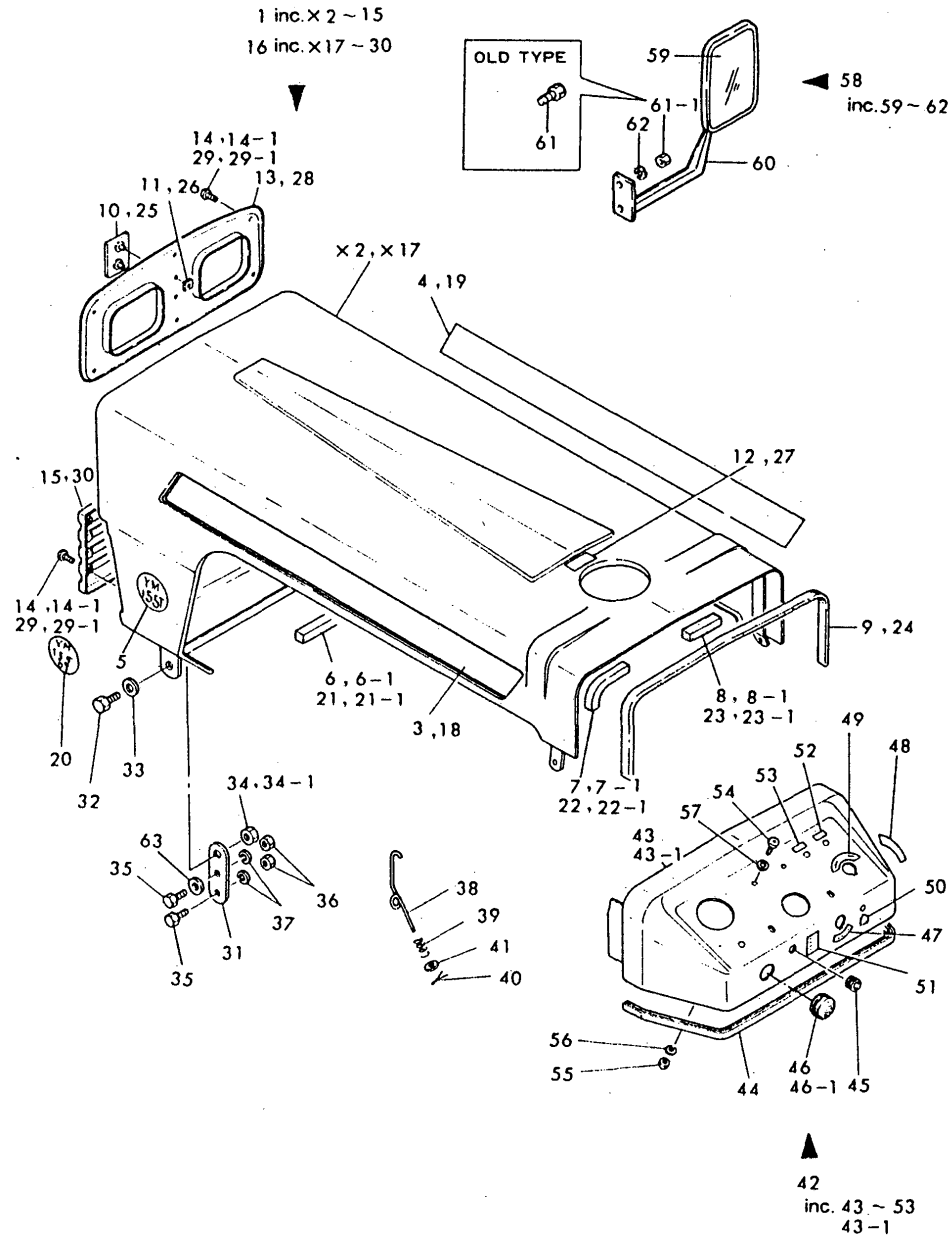
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	(A)	(B)	(C)	Q'ty	(D)	(E)	(F)	I	R
1	1	194350-61000-R	HOOD ASSY	1								
3	2	194340-65502	LABEL (L), MODEL	1							Z	
		(A=FXXXXX)										
4	2	194340-65512	LABEL (R), MODEL	1							Z	
		(A=FXXXXX)										
5	2	194350-64720	LABEL, SIDE	2							Z	
		(A=FXXXXX)										
6	2	194200-61220	LINING	1								
6-1	2	194345-61220	LINING	1							S	
		(A=*1981.)										
7	2	194200-61230	LINING	1								
7-1	2	194345-61230	LINING	1							S	
		(A=*1981.)										
8	2	194200-61240	LINING	1								
8-1	2	194345-61240	LINING	1							S	
		(A=*1981.)										
9	2	194200-61250	RUBBER	1								
10	2	194262-61350	EMBLEM	1							Z	
		(A=FXXXXX)										
11	2	194200-65610	NUT, FLAT	2							Z	
		(A=FXXXXX)										
12	2	194240-65670	LABEL, FUEL INDICAT.	1							Z	
		(A=FXXXXX)										
13	2	194262-61330	PANEL, UPPER	1								
14-1	2	22857-400100	SCREW, 4X10	12								
15	2	194262-61240	GRILLE	1								
16	1	194351-61000-R	HOOD ASSY				1					
18	2	194340-65502	LABEL (L), MODEL	1							Z	
		(B=FXXXXX)										
19	2	194340-65512	LABEL (R), MODEL	1							Z	
		(B=FXXXXX)										
20	2	194351-64720	LABEL, MODEL	2							Z	
		(B=FXXXXX)										
21	2	194200-61220	LINING	1								
21-1	2	194345-61220	LINING	1							S	
		(B=*1981.)										
22	2	194200-61230	LINING	1								
22-1	2	194345-61230	LINING	1							S	
		(B=*1981.)										
23	2	194200-61240	LINING	1								
23-1	2	194345-61240	LINING	1							S	
		(B=*1981.)										
24	2	194200-61250	RUBBER	1								
25	2	194262-61350	EMBLEM	1							Z	
		(B=FXXXXX)										
26	2	194200-65610	NUT, FLAT	2							Z	
		(B=FXXXXX)										
27	2	194240-65670	LABEL, FUEL INDICAT.	1							Z	
		(B=FXXXXX)										
28	2	194262-61330	PANEL, UPPER	1								
29-1	2	22857-400100	SCREW, 4X10	12								

Remarks
(M) MISPRINT.

Fig.38. HOOD

38. HOOD



(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
(B=FXXXXX)											
30	2	194262-61240	GRILLE		1						
31	1	194200-61260	PLATE	2	2						
32	1	26116-120252	BOLT, M12X 25 PLATED	2	2						
33	1	22117-120000	WASHER, 12	2	2						
34	1	26347-120002	NUT, M12	2	2						
34-1	1	26346-120002	NUT, M12		2						N
(B=FXXXXX)											
35	1	26116-080252	BOLT, M8X 25 PLATED	4	4						
36	1	26716-080002	NUT, M8	4	4						
37	1	22217-080000	WASHER, SPRING 8	4	4						
38	1	194200-61450	HOOK	2	2						
39	1	194200-61490	SPRING	2	2						
40	1	22417-200100	COTTER PIN 2.0X10	2	2						
41	1	22117-100000	WASHER, 10	2	2						
42	1	194350-61500	PANEL ASSY	1	1						
43	2	194200-61521	DASHBOARD ASSY	1	1						
43-1	2	194200-61522-R	DASHBOARD ASSY		1						N
(B=FXXXXX)											
44	2	194200-61550	RUBBER	1	1						
45	2	1A1040-59470	GROMMET 9	1	1						
46-1	2	194340-61610	GROMMET				1				
47	2	194150-65360	LABEL, WARKING	1	1						Z
(A=FXXXXX) (B=FXXXXX)											
48	2	194130-65430	LABEL, THROTTLE LEVER	1	1						Z
(A=FXXXXX) (B=FXXXXX)											
49	2	194340-65720	LABEL, KEY SWITCH	1	1						Z
(A=FXXXXX) (B=FXXXXX)											
50	2	194130-65380	LABEL, HORN SWITCH	1	1						Z
(A=FXXXXX) (B=FXXXXX)											
51	2	194340-65590	LABEL, DECOMPRESSION	1	1						Z
(A=FXXXXX) (B=FXXXXX)											
52	2	194190-99240	LABEL, WATER TEMP.	1	1						Z
(A=FXXXXX) (B=FXXXXX)											
53	2	194081-99230	LABEL, OIL PRESS. LAMP	1	1						Z
(A=FXXXXX) (B=FXXXXX)											
54	1	26587-060162	SCREW, M6X16	4	4						
55	1	26716-060002	NUT, M6	4	4						
56	1	22217-060000	WASHER, SPRING 6	4	4						
57	1	22117-060000	WASHER, 6	4	4						
58	1	794200-64200	MIRROR ASSY, REAR	1	1						
59	2	794200-64100	MIRROR ASSY, REAR	1	1						
60	2	194200-64150	STAY ASSY, MIRROR	1	1						
61-1	2	26716-080002	NUT, M8	2	2						
62	2	22217-080000	WASHER, SPRING 8	2	2						
63	1	22117-080000	WASHER, 8	2	2						

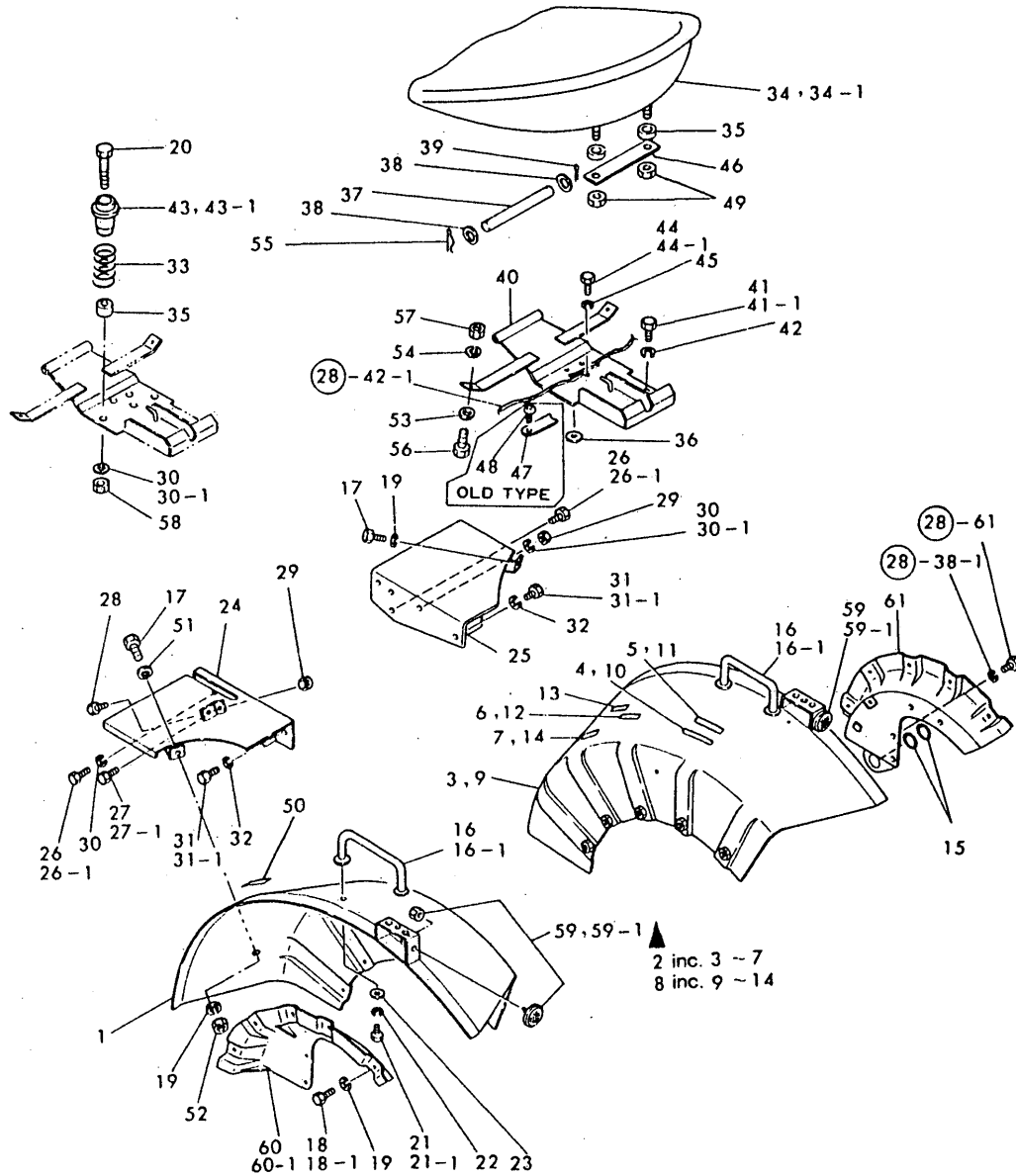
Remarks
(M) MISPRINT.

Fig.39. FENDERS, STEPS & SEAT

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

39. FENDERS, STEPS & SEAT



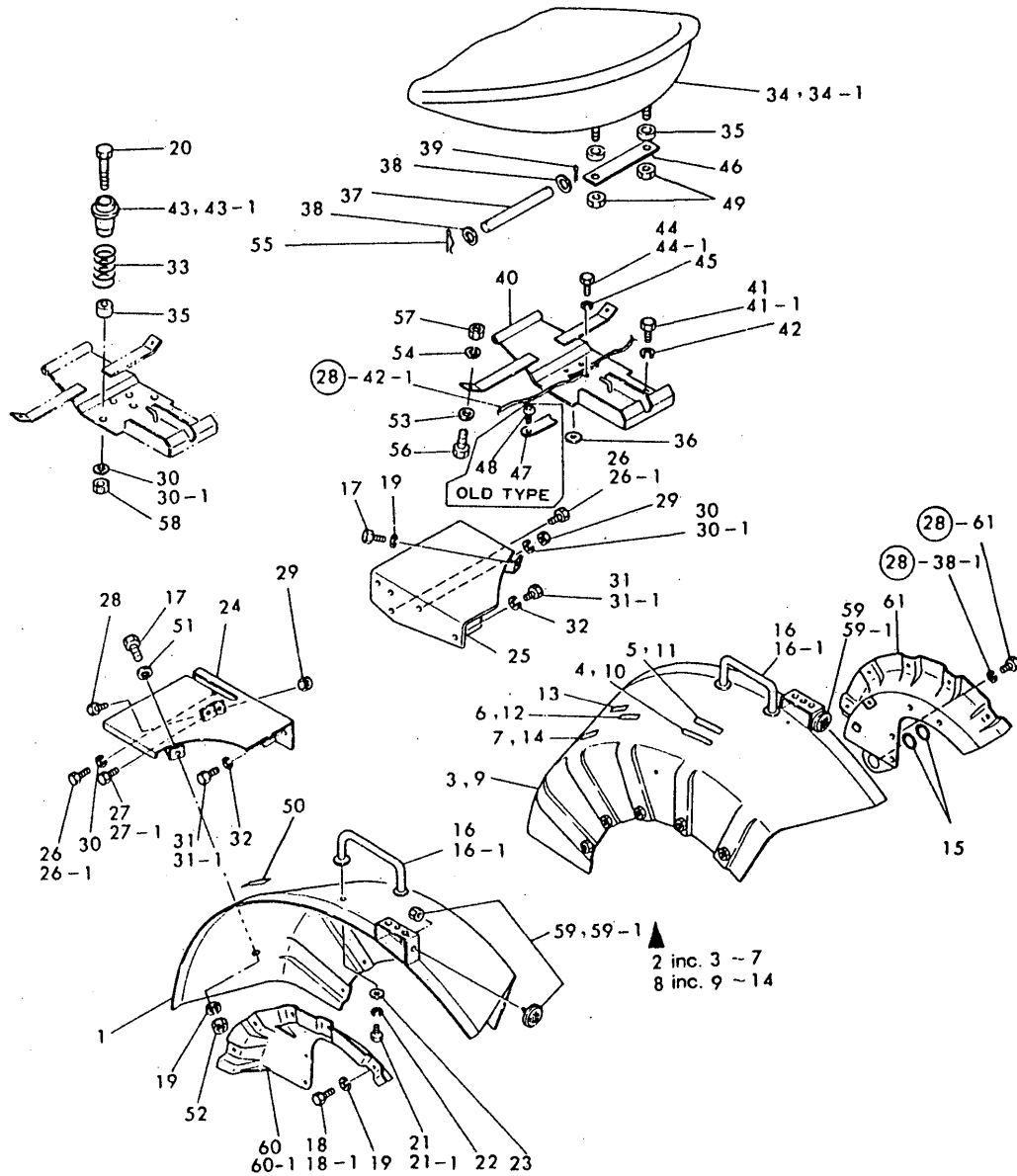
No.	Lev.	Parts No.	Description	(A)	(B)	(C)	Q'ty	(D)	(E)	(F)	I	R
1	1	194200-62101	FENDER (L)	1	1							
2	1	794340-62040-R	FENDER (R) W/LABELS	1								
3	2	194200-62111	FENDER (R)	1								
4	2	194340-65690	LABEL, SLOW RETURN	1							Z	
		(A=FXXXXX)										
5	2	194240-65510	LABEL, HYDRAULIC LIFT	1							Z	
		(A=FXXXXX)										
6	2	194340-65601	LABEL, L.H. INDICAT.	1							Z	
		(A=FXXXXX)										
7	2	194340-65441	LABEL, DIFF. LOCK	1							Z	
		(A=FXXXXX)										
8	1	794341-62040-R	FENDER (R) W/LABELS		1							
9	2	194200-62111	FENDER (R)		1							
10	2	194340-65690	LABEL, SLOW RETURN		1						Z	
		(B=FXXXXX)										
11	2	194240-65510	LABEL, HYDRAULIC LIFT		1						Z	
		(B=FXXXXX)										
12	2	194340-65601	LABEL, L.H. INDICAT.		1						Z	
		(B=FXXXXX)										
13	2	194341-65661	LABEL, 4-DRIVE WHEEL		1						Z	
		(B=FXXXXX)										
14	2	194340-65441	LABEL, DIFF. LOCK		1						Z	
		(B=FXXXXX)										
15	1	24311-000180	O-RING, 1AP18.0	2	2							
16-1	1	194200-62401	BAR ASSY, ASSIST	2	2							
17	1	26116-080202	BOLT, M8X 20 PLATED	2	2							
18	1	26116-080162	BOLT, M8X 16 PLATED	10	10							
18-1	1	26013-080162	BOLT, M8X 16		10						N	
		(B=FXXXXX)										
19	1	22217-080000	WASHER, SPRING 8	4	4						Z	
		(B=FXXXXX)										
20	1	194350-63440	SPRING	2	2							
21	1	26116-080162	BOLT, M8X 16 PLATED	4	4							
21-1	1	26013-080162	BOLT, M8X 16		4						N	
		(B=FXXXXX)										
22	1	22217-080000	WASHER, SPRING 8	4	4						Z	
		(B=FXXXXX)										
23	1	22137-080000	WASHER, 8	4	4							
24	1	194200-62511	STEP ASSY	1	1							
25	1	194200-62521	STEP ASSY	1	1							
26	1	26116-100202	BOLT, M10X 20 PLATED	4	4							
26-1	1	26013-100202	BOLT, M10X 20		4						N	
		(B=FXXXXX)										
27	1	26116-100252	BOLT, M10X 25 PLATED	1	1							
27-1	1	26013-100252	BOLT, M10X 25		1						N	
		(B=FXXXXX)										
28	1	26116-100404	BOLT, M10X 40 PLATED	1	1							
29	1	26716-100002	NUT, M10	2	2							
30	1	22217-100000	WASHER, SPRING 10	7	7							
30-1	1	22217-100000	WASHER, SPRING 10		3						K	
		(B=FXXXXX)										

Remarks
(M) MISPRINT.

N:Old $\frac{Yes}{No}$ New, Q:Old $\frac{No}{Yes}$ New, R:Old $\frac{Yes}{No}$ New, S:Old $\frac{No}{Yes}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change
++ CONTINUE ++
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Fig.39. FENDERS, STEPS & SEAT

39. FENDERS, STEPS & SEAT



(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
31	1	26116-080202	BOLT, M8X 20 PLATED	2	2						
31-1	1	26013-080202	BOLT, M8X 20 (B=FXXXXX)		2						N
32	1	22217-080000	WASHER, SPRING 8 (B=FXXXXX)	2	2						Z
33	1	194350-63140	SPRING, SEAT	2	2						
34	1	194151-63112	SEAT	1	1						
34-1	1	194351-63110	SEAT ASSY, OPERATOR (B=*1982.)		1						N
35	1	194350-63420	CUSHION, SEAT	4	4						
36	1	194200-63310	PACKING	1	1						
37	1	194200-63180	PIN 8X165	1	1						
38	1	22117-080000	WASHER, 8 (B=FXXXXX)	2	2						Z
39	1	22417-200150	PIN, COTTER 2.0X15 (B=FXXXXX)	1	1						Z
40	1	194350-63210	BRACKET, SEAT	1	1						
41	1	26116-120252	BOLT, M12X 25 PLATED	2	2						
41-1	1	26013-120252	BOLT, M12X 25 (B=FXXXXX)		2						N
42	1	22217-120000	WASHER, SPRING 12 (B=FXXXXX)	2	2						Z
43	1	194340-63430	BRACKET, SPRING	2	2						
43-1	1	194350-63430	SUPPORT ASSY (B=FXXXXX)		2						N
44	1	26116-100202	BOLT, M10X 20 PLATED	3	3						
44-1	1	26013-100202	BOLT, M10X 20 (B=FXXXXX)		3						N
45	1	22217-100000	WASHER, SPRING 10 (B=FXXXXX)	3	3						Z
46	1	194350-63410	PLATE, SEAT	1	1						
47	1	194200-63301	PLATE, CUSHION (B=FXXXXX)	1	1						Z
48	1	26557-060122	SCREW, M6X12 (B=FXXXXX)	1	1						Z
49	1	26716-080002	NUT, M8	2	2						
50	1	194240-65620	LABEL, CAUTION (B=FXXXXX)	1	1						Z
51	1	22117-080000	WASHER, 8 (B=FXXXXX)	2	2						W
52	1	26716-080002	NUT, M8 (B=FXXXXX)	2	2						W
53	1	22117-080000	WASHER, 8 (B=FXXXXX)	2	2						W
54	1	22217-080000	WASHER, SPRING 8 (B=FXXXXX)	2	2						W
55	1	22360-080000	SNAP PIN 8 (B=FXXXXX)	1	1						W
56	1	26116-080202	BOLT, M8X 20 PLATED (B=FXXXXX)	2	2						W
57	1	26716-080002	NUT, M8	2	2						W

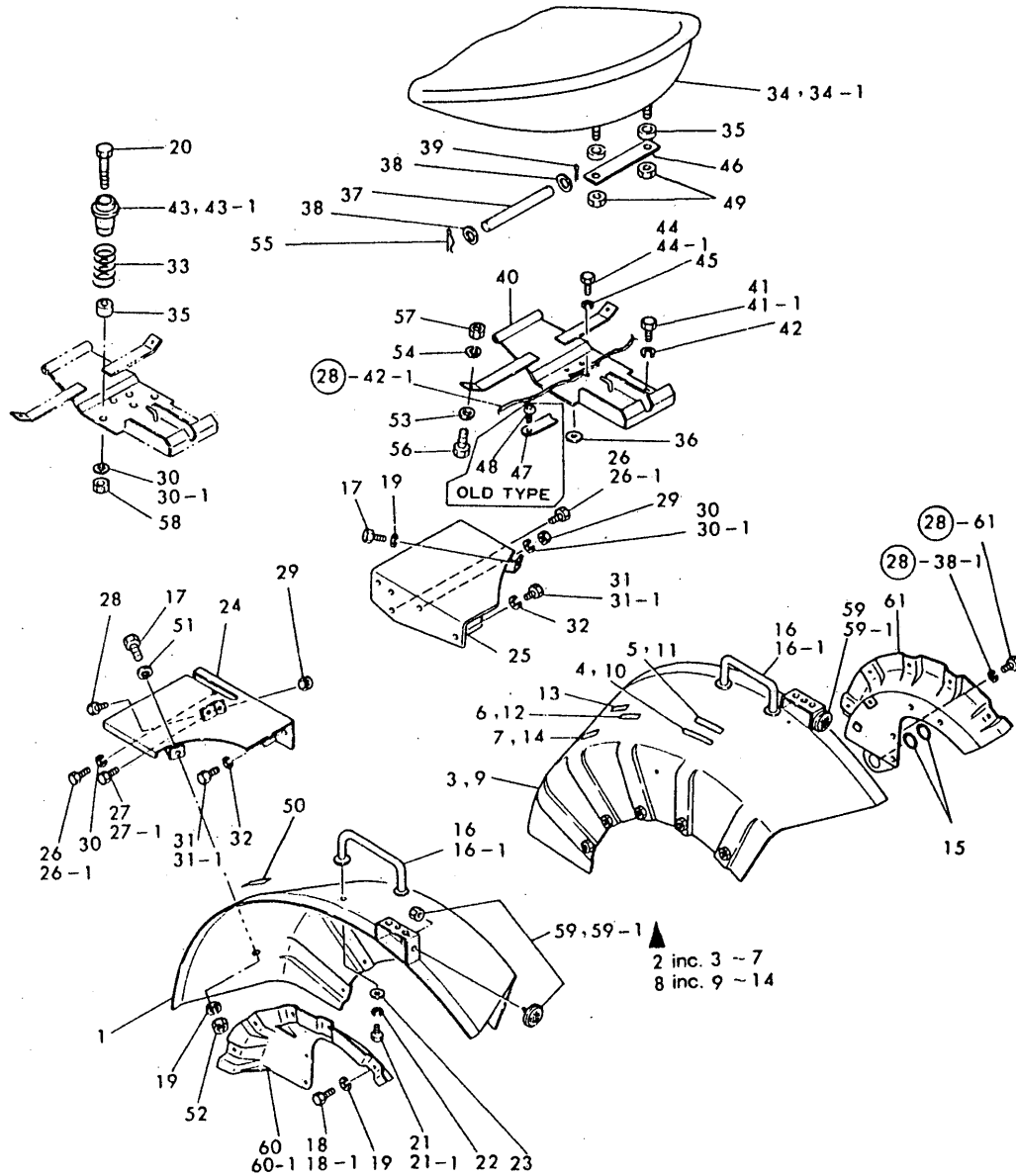
Remarks
(M) MISPRINT.

Fig.39. FENDERS, STEPS & SEAT

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

39. FENDERS, STEPS & SEAT



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
			(B=FXXXXX)								
58	1	26716-100002	NUT, M10	2	2						
59	1	194200-62220	REFLECTOR	2	2						
59-1	1	794200-62220	REFLECTOR ASSY		2						N
			(B=FXXXXX)								
60	1	194200-62300	BRACKET (L), FENDER	1	1						
60-1	1	194200-62330-R	BRACKET (L), FENDER		1						N
			(B=FXXXXX)								
61	1	194200-62311	BRACKET, FENDER	1	1						

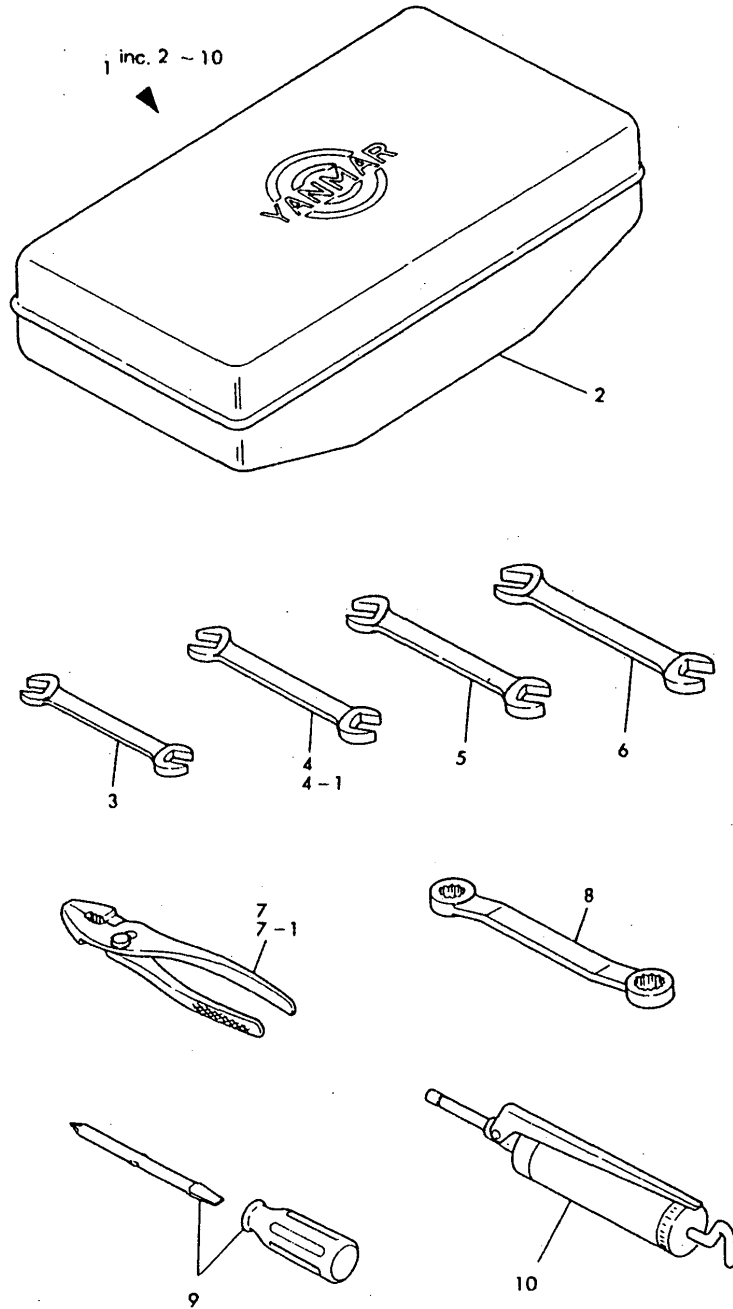
Remarks
(M) MISPRINT.

Fig.40. TOOLS

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

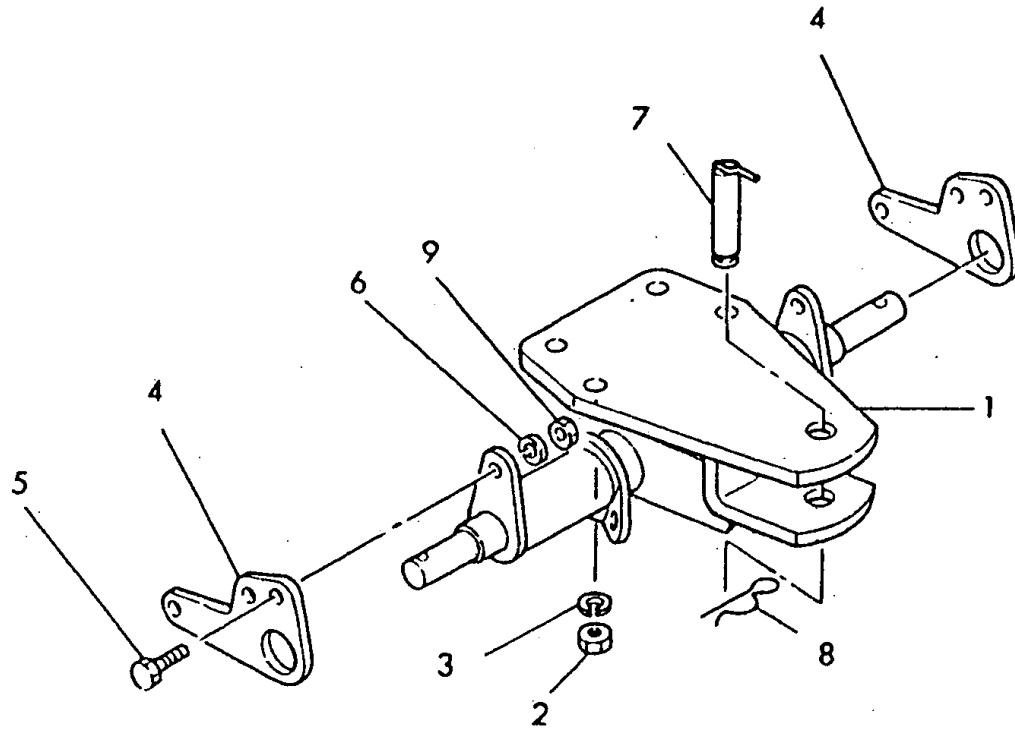
40. TOOLS



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	794200-82100	TOOL KIT	1	1						
2	2	1A1040-84300	TOOL BOX	1	1						
3	2	28110-080100	SPANNER, 8X10	1	1						
4	2	28110-100130	SPANNER, 10X13	1	1						
4-1	2	28110-120140 (B=FXXXXX)	SPANNER, 12X14		1						S
5	2	28110-170190	SPANNER, 17X19	1	1						
6	2	28110-220240	SPANNER, 22X24	1	1						
7	2	194200-82100	PLIER 200	1	1						
7-1	2	28170-001500 (B=*1983.)	PLIER		1						N
8	2	1A1040-83010	WRENCH 17X19	1	1						
9	2	194200-82150	DRIVER, 6X100	1	1						
10	2	794200-82200	PUMP ASSY, GREASE	1	1						

Fig.41. REAR HITCH

41. REAR HITCH SYSTEM



(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

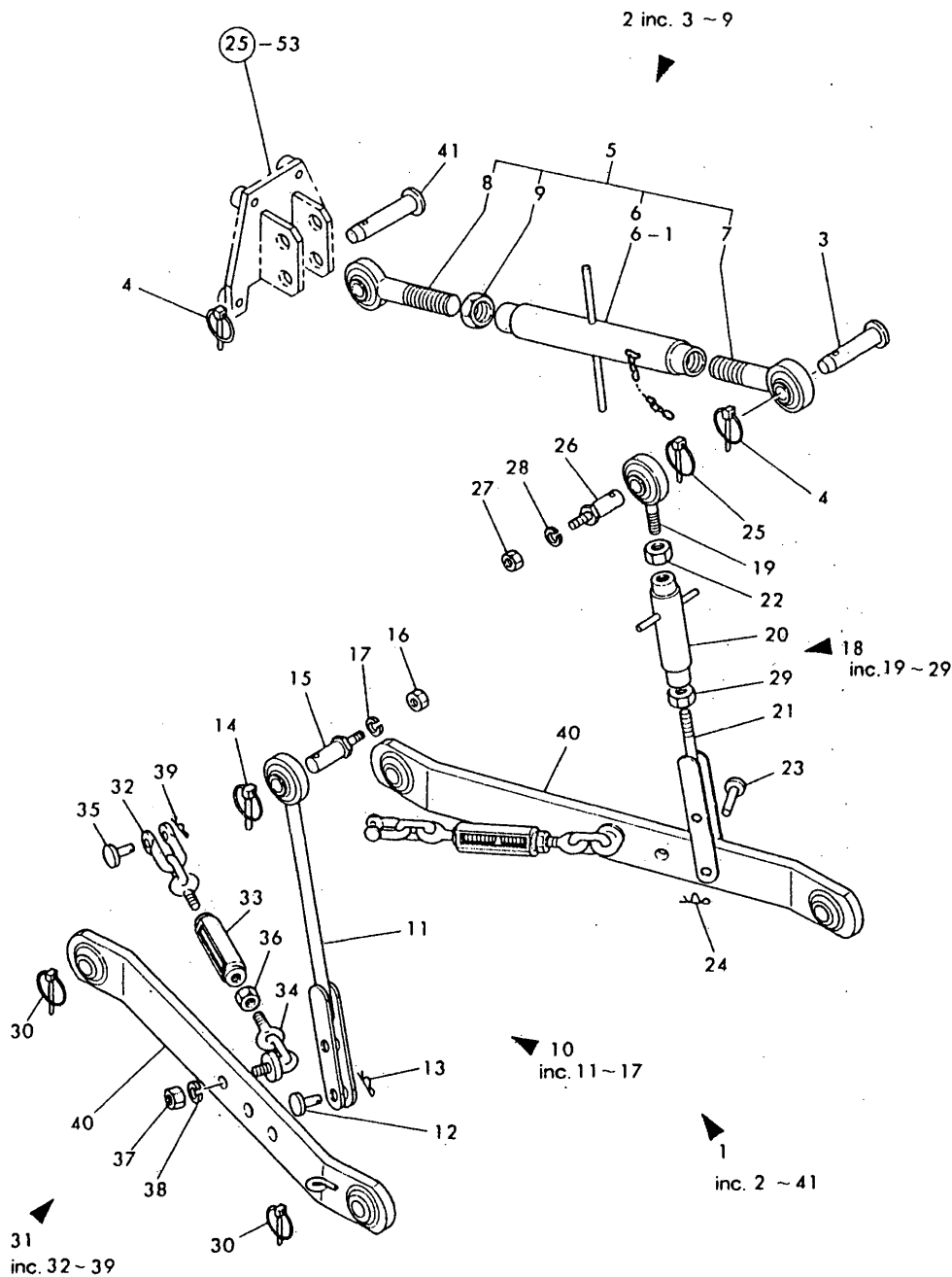
No.	Lev.	Parts No.	Description	Q'ty						
				(A)	(B)	(C)	(D)	(E)	(F)	
1	1	194200-75411	HITCH, REAR	1	1					
2	1	26716-140002	NUT, M14	4	4					
3	1	22217-140000	WASHER, SPRING 14	4	4					
4	1	194200-75502	HINGE, LOWER LINK	2	2					
5	1	26116-120352	BOLT, M12X 35 PLATED	2	2					
6	1	22217-120000	WASHER, SPRING 12	2	2					
7	1	194200-77530	PIN, REAR HITCH	1	1					
8	1	22360-190000	PIN, SNAP 19	1	1					
9	1	26716-120002	NUT, M12	2	2					

Fig.42. THREE-POINT HITCH CATEGORY 0

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

42. THREE-POINT HITCH CATEGORY 0



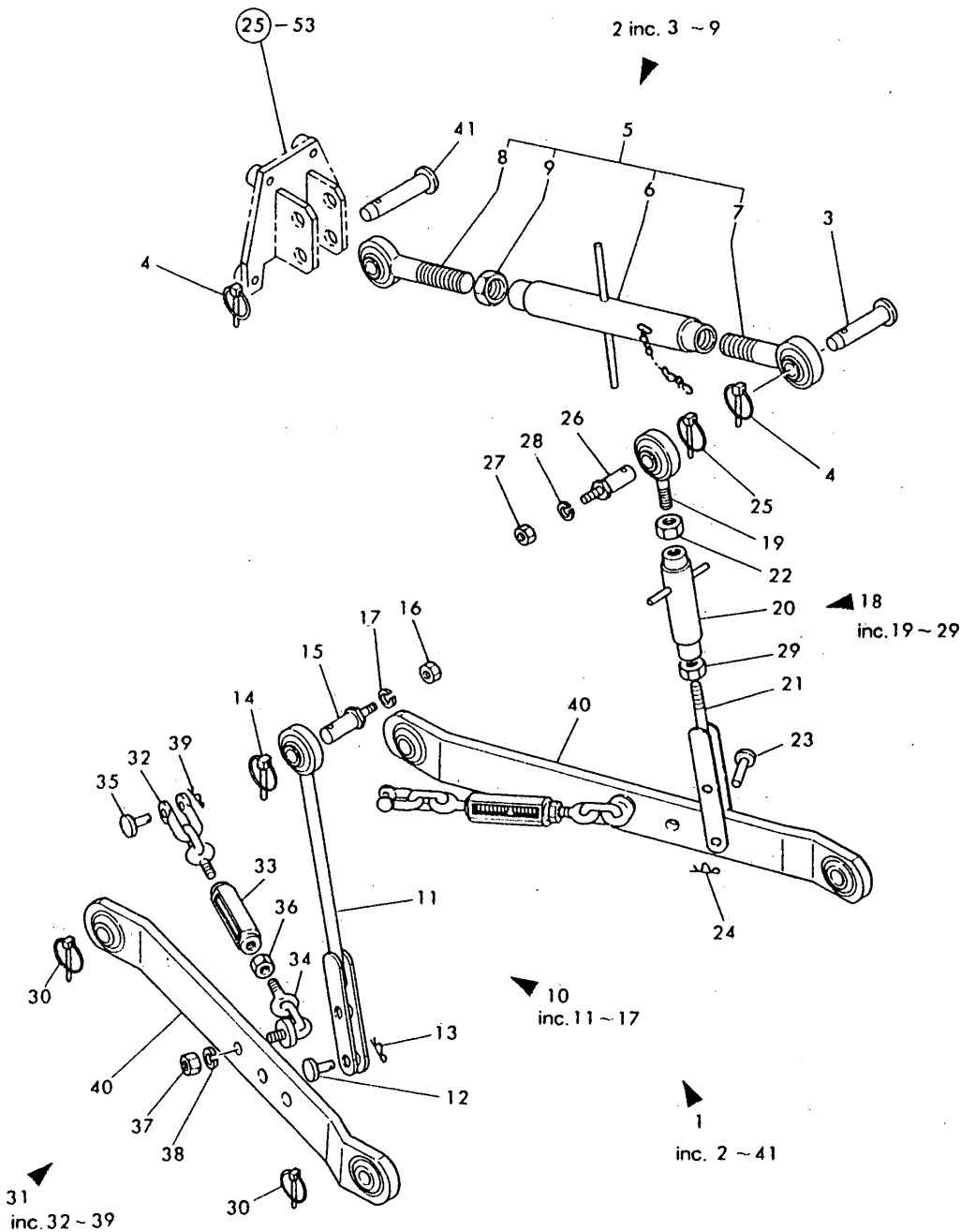
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	794340-00000	HITCH ASSY, 3-POINT	1	1						
2	2	794340-00030-X	LINK ASSY, TOP	1	1						
3	3	194150-71230	PIN, LINK	1	1						
4	3	794130-71410	PIN ASSY, BALL	2	2						
5	3	794150-71090	LINK ASSY, TOP	1	1						
6	4	194150-71110	TURNBUCKLE	1	1						
6-1	4	194446-71500	TURNBUCKLE		1						N
		(B=*1985.)									
7	4	794150-71260	EYE BOLT (L)	1	1						
8	4	794150-71360	EYE BOLT (R)	1	1						
9	4	26756-240002	NUT, LOCK M24	1	1						
10	2	794351-00050	LINK ASSY (L), LIFT	1	1						
11	3	194190-72301	LINK ASSY (L), LIFT	1	1						
12	3	194150-72460	PIN, LIFT YOKE	1	1						
13	3	194150-74850	PIN, SNAP	1	1						
14	3	794130-71410	PIN ASSY, BALL	1	1						
15	3	194200-10050	PIN, LIFT ARM	1	1						
16	3	26716-120002	NUT, M12	1	1						
17	3	22217-120000	WASHER, SPRING 12	1	1						
18	2	794351-10061	LINK ASSY (R), LIFT	1	1						
19	3	194190-72200	EYE BOLT	1	1						
20	3	194340-72230-X	TURNBUCKLE	1	1						
21	3	194190-72241	LINK (R), LIFT	1	1						
22	3	26736-180002	NUT, M18	1	1						
23	3	194150-72460	PIN, LIFT YOKE	1	1						
24	3	194150-74850	PIN, SNAP	1	1						
25	3	794130-71410	PIN ASSY, BALL	1	1						
26	3	194200-10050	PIN, LIFT ARM	1	1						
27	3	26716-120002	NUT, M12	1	1						
28	3	22217-120000	WASHER, SPRING 12	1	1						
29	3	194340-75740	NUT, LOCK		1						W
		(B=FXXXXX)									
30	2	794130-71410	PIN ASSY, BALL	4	4						
31	2	794340-74600-X	CHAIN ASSY, CHECK	2	2						
32	3	194340-74700-X	CHAIN, CHECK	2	2						
33	3	194150-74672	TURNBUCKLE	2	2						
34	3	194340-74800-X	CHAIN, CHECK	2	2						
35	3	194150-74630	PIN, SHACKLE	2	2						
36	3	26756-140002	NUT, LOCK M14	2	2						
37	3	26716-160002	NUT, M16	2	2						
38	3	22217-160000	WASHER, SPRING 16	2	2						
39	3	194150-74850	PIN, SNAP	2	2						
40	2	194340-10200-X	LINK ASSY, LOWER	2	2						
41	2	195080-15060	PIN, HITCH	1	1						

Fig.43. THREE-POINT HITCH CATEGORY 1

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

43. THREE-POINT HITCH CATEGORY 1



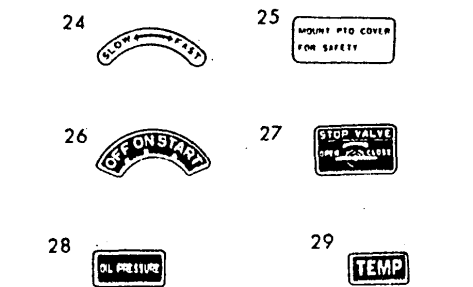
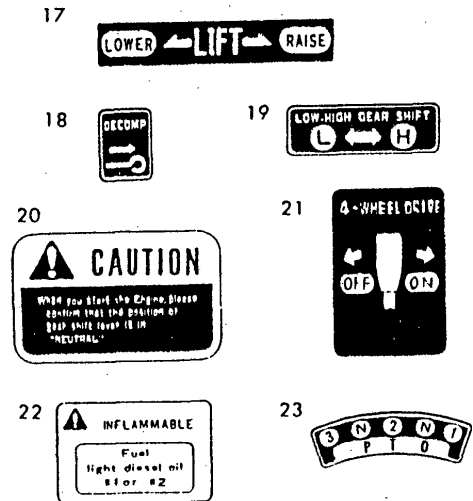
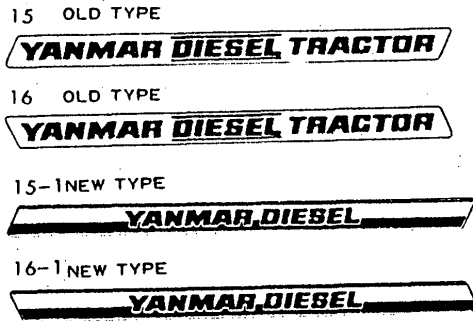
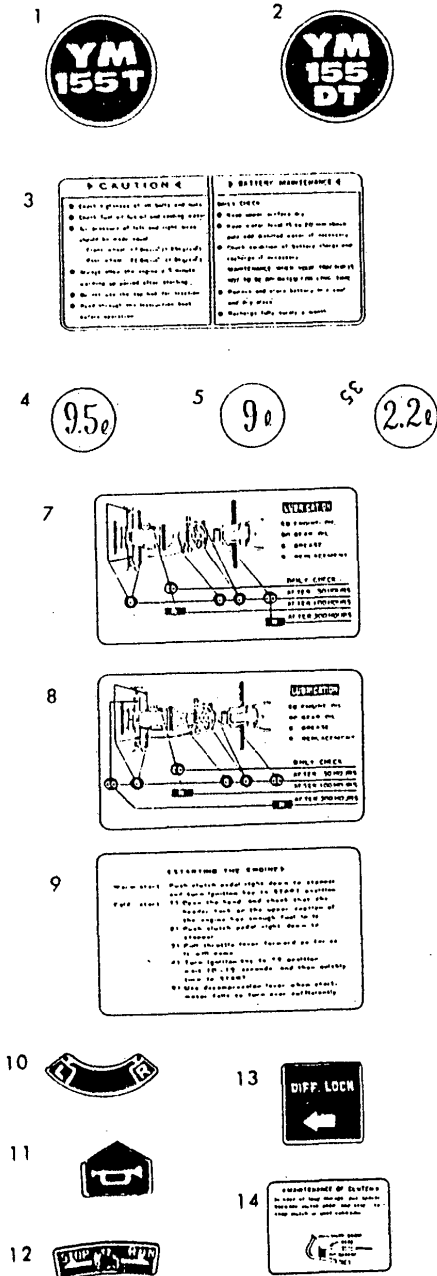
No.	Lev.	Parts No.	Description	Qty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	794340-00010	HITCH ASSY, 3-POINT	1	1						
2	2	794340-00040-X	LINK ASSY, TOP	1	1						
3	3	194150-71230	PIN, LINK	1	1						
4	3	794130-71410	PIN ASSY, BALL	2	2						
5	3	794340-71090-X	LINK W/EYE BOLT, TOP	1	1						
6	4	194340-71110-X	TURNBUCKLE	1	1						
7	4	794150-71260	EYE BOLT (L)	1	1						
8	4	794150-71360	EYE BOLT (R)	1	1						
9	4	26756-240002	NUT, LOCK M24	1	1						
10	2	794351-00050	LINK ASSY (L), LIFT	1	1						
11	3	194190-72301	LINK ASSY (L), LIFT	1	1						
12	3	194150-72460	PIN, LIFT YOKE	1	1						
13	3	194150-74850	PIN, SNAP	1	1						
14	3	794130-71410	PIN ASSY, BALL	1	1						
15	3	194200-10050	PIN, LIFT ARM	1	1						
16	3	26716-120002	NUT, M12	1	1						
17	3	22217-120000	WASHER, SPRING 12	1	1						
18	2	794351-10061	LINK ASSY (R), LIFT	1	1						
19	3	194190-72200	EYE BOLT	1	1						
20	3	194340-72230-X	TURNBUCKLE	1	1						
21	3	194190-72241	LINK (R), LIFT	1	1						
22	3	26736-180002	NUT, M18	1	1						
23	3	194150-72460	PIN, LIFT YOKE	1	1						
24	3	194150-74850	PIN, SNAP	1	1						
25	3	794130-71410	PIN ASSY, BALL	1	1						
26	3	194200-10050	PIN, LIFT ARM	1	1						
27	3	26716-120002	NUT, M12	1	1						
28	3	22217-120000	WASHER, SPRING 12	1	1						
29	3	194340-75740	NUT, LOCK		1						W
				(B=FXXXXX)							
30	2	794130-71410	PIN ASSY, BALL	4	4						
31	2	794340-74600-X	CHAIN ASSY, CHECK	2	2						
32	3	194340-74700-X	CHAIN, CHECK	2	2						
33	3	194150-74672	TURNBUCKLE	2	2						
34	3	194340-74800-X	CHAIN, CHECK	2	2						
35	3	194150-74630	PIN, SHACKLE	2	2						
36	3	26756-140002	NUT, LOCK M14	2	2						
37	3	26716-160002	NUT, M16	2	2						
38	3	22217-160000	WASHER, SPRING 16	2	2						
39	3	194150-74850	PIN, SNAP	2	2						
40	2	194340-10100-X	LINK ASSY, LOWER	2	2						
41	2	195080-15060	PIN, HITCH	1	1						

Fig.44. LABELS

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

44. LABELS



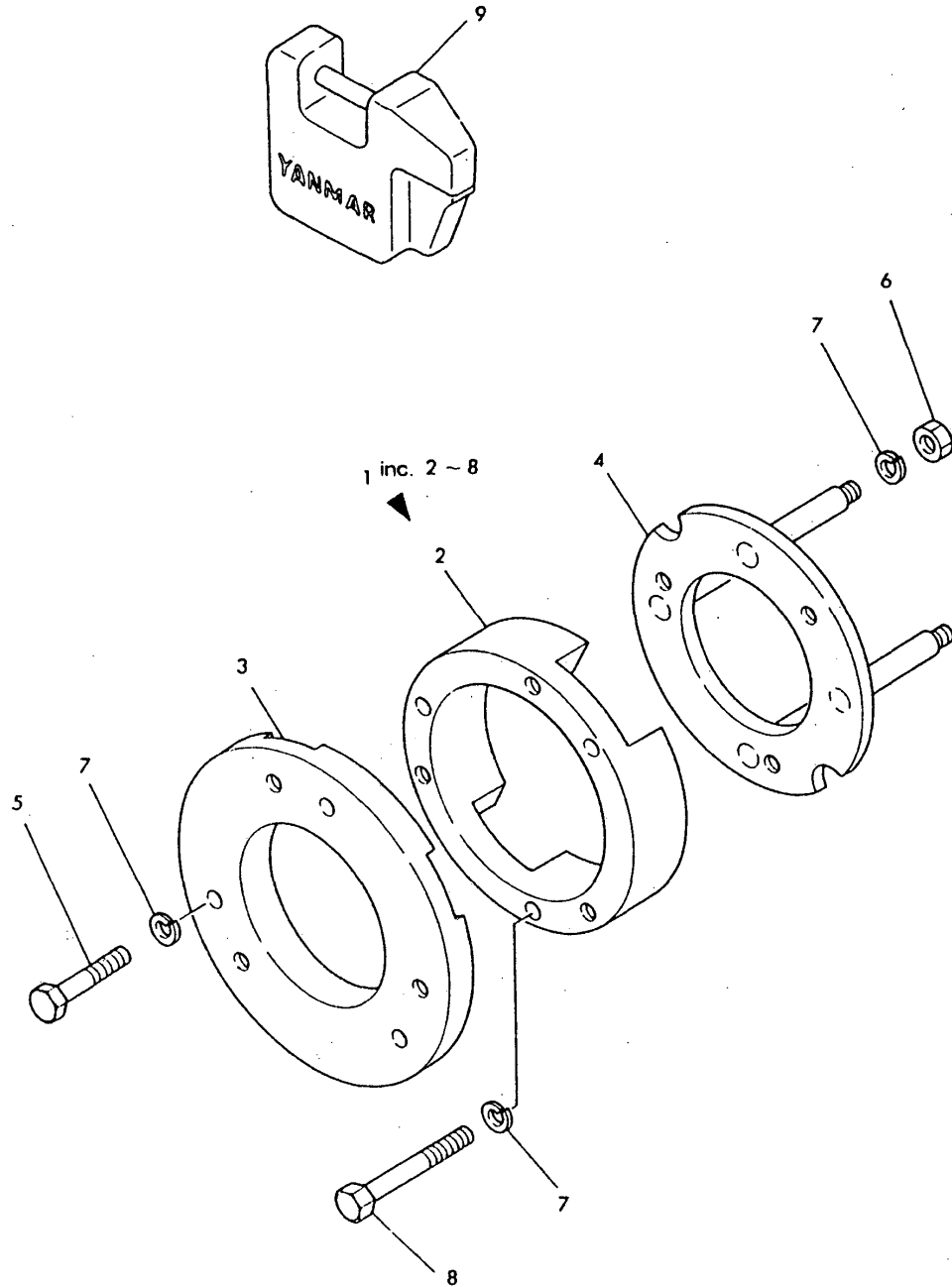
No.	Lev.	Parts No.	Description	Qty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194350-64720	LABEL, SIDE	2							
2	1	194351-64720	LABEL, MODEL		2						
3	1	194340-65200	LABEL, CAUTION	1	1						
4	1	194200-65300	LABEL, GEAR OIL	1							
5	1	194210-65300	LABEL, GEAR OIL		1						
6	1	194210-65310	LABEL, OIL INSTRUCT.		1						
7	1	194340-65320	LABEL, LUBRICATION	1							
8	1	194341-65320	LABEL, LUBRICATION		1						
9	1	194370-65350	LABEL, ENG. STARTING	1	1						
10	1	194150-65360	LABEL, WORKING	1	1						
11	1	194130-65380	LABEL, HORN SWITCH	1	1						
12	1	194240-65430	LABEL, THROTTLE LEVER	1	1						
13	1	194340-65441	LABEL, DIFF. LOCK	1	1						
14	1	194240-65460	LABEL, CLUTCH CAUTION	1	1						
15	1	194340-65502	LABEL (L), MODEL	1	1						
15-1	1	194345-65501	LABEL, MODEL (B=*1982.)		1						N
16	1	194340-65512	LABEL (R), MODEL		1						
16-1	1	194345-65511	LABEL, MODEL (B=*1982.)		1						N
17	1	194240-65510	LABEL, HYDRAULIC LIFT	1	1						
18	1	194340-65590	LABEL, DECOMPRESSION	1	1						
19	1	194340-65601	LABEL, L.H. INDICAT.	1	1						
20	1	194240-65620	LABEL, CAUTION	1	1						
21	1	194341-65661	LABEL, 4-DRIVE WHEEL	1	1						
22	1	194240-65670	LABEL, FUEL INDICAT.	1	1						
23	1	194350-65670	LABEL, P.T.O.	1	1						
24	1	194340-65690	LABEL, SLOW RETURN	1	1						
25	1	194240-65710	LABEL, P.T.O. COVER	1	1						
26	1	194340-65720	LABEL, KEY SWITCH	1	1						
27	1	194340-65750	LABEL, HYDRAULIC STOP	1	1						
28	1	194081-99230	LABEL, OIL PRESS. LAMP	1	1						
29	1	194190-99240	LABEL, WATER TEMP.	1	1						

Fig.45. REAR & FRONT WEIGHT (OPTIONAL)

(A)=YM155T
(B)=YM155DT
(C)=

(D)=
(E)=
(F)=

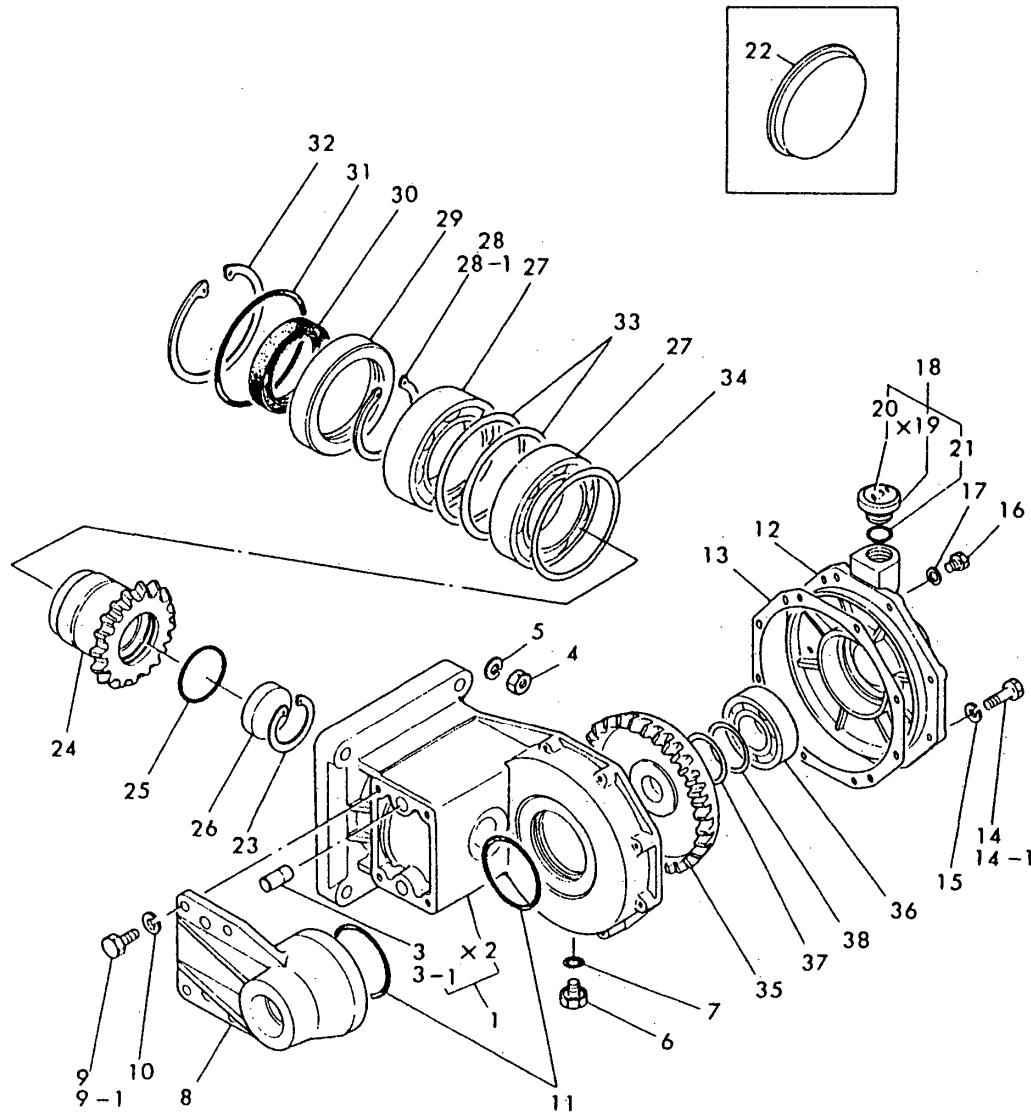
45. REAR WHEEL WEIGHT & FRONT WEIGHT (OPTIONAL)



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	GZ0550-00000	WEIGHT ASSY, R.WHEEL	2	2						
2	2	AZ0552-10010	WEIGHT 20,REAR WHEEL	2	2						
3	2	AZ0552-10020	WEIGHT 25,REAR WHEEL	2	2						
4	2	AZ0550-10070	FITTINGS, WEIGHT	2	2						
5	2	26116-160652	BOLT, M16X 65 PLATED	6	6						
6	2	26716-160002	NUT, M16	8	8						
7	2	22217-160000	WASHER, SPRING 16	20	20						
8	2	26116-161002	BOLT, M16X100 PLATED	6	6						
9	1	AZ0502-10010	WEIGHT 20, FRONT	-	-						

Fig.46. ROTARY GEAR CASE

46. ROTARY GEAR CASE



(A)=YM155T
(B)=YM155DT
(C)=RS15T

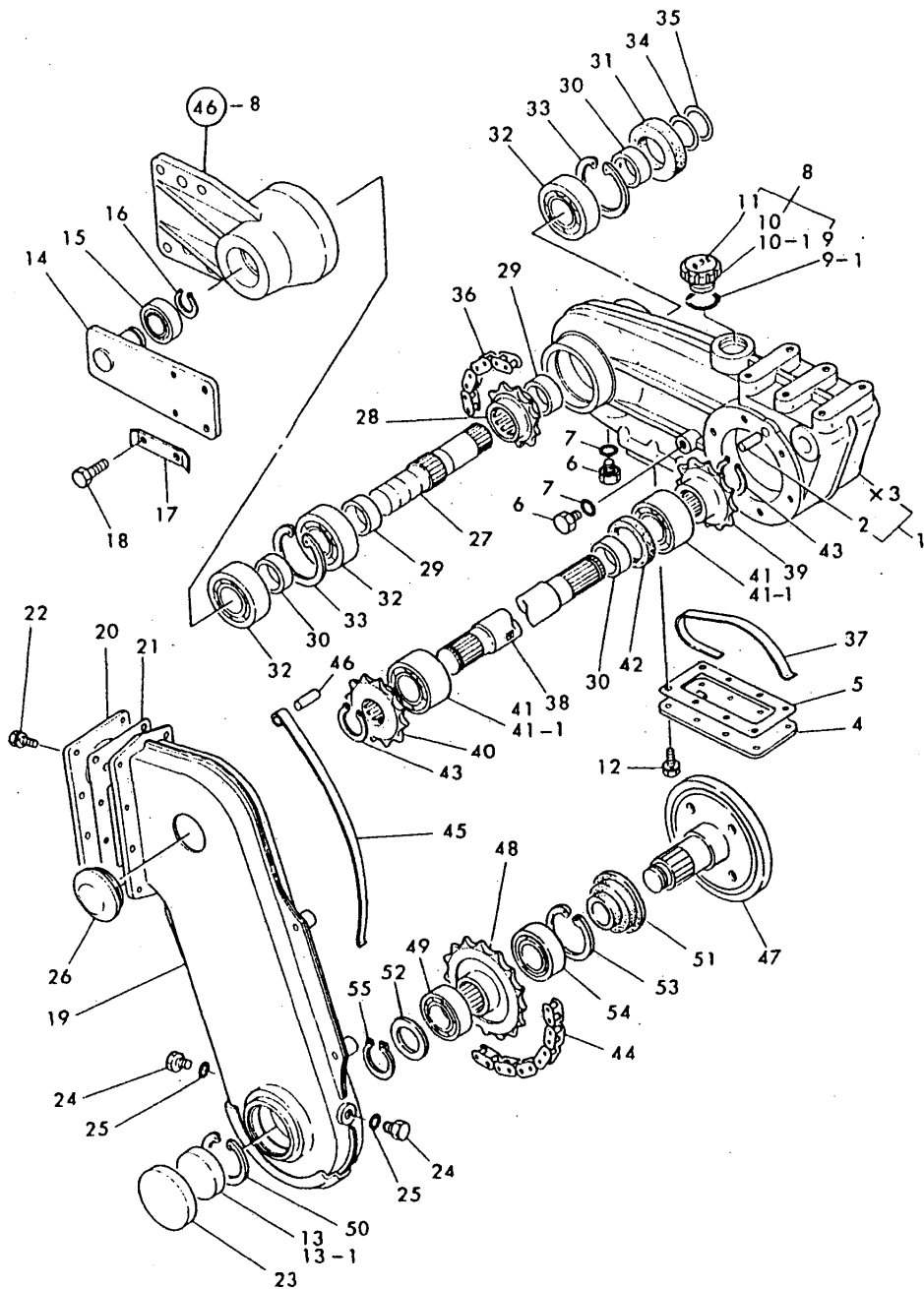
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Qty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	795140-12050	CASE ASSY, GEAR			1					
3	2	22312-120300	PIN, PARALLEL M12X30			2					
3-1	2	195140-12070	PARALLEL PIN 12X30			2					N
			(C=FXXXXX)								
4	1	26716-120002	NUT, M12			4					
5	1	22217-120000	WASHER, SPRING 12			4					
6	1	1A1040-48070	PLUG 10			1					
7	1	24311-000120	O-RING, 1AP12.0			1					
8	1	195160-12200	SUPPORT, CASE			1					
9	1	26116-100352	BOLT, M10X 35 PLATED			4					
9-1	1	26013-100352	BOLT, M10X 35			4					N
			(C=FXXXXX)								
10	1	22217-100000	WASHER, SPRING 10			4					Z
			(C=FXXXXX)								
11	1	24311-000750	O-RING, 1AP75.0			2					
12	1	195160-12100	COVER, GEAR CASE			1					
13	1	195140-12110	PACKING			1					
14	1	26116-080252	BOLT, M8X 25 PLATED			8					
14-1	1	26013-080252	BOLT, M8X 25			8					N
			(C=FXXXXX)								
15	1	22217-080000	WASHER, SPRING 8			8					Z
			(C=FXXXXX)								
16	1	26117-060089	BOLT, M6X 8 PLATED			1					
17	1	22114-060000	WASHER 6			1					
18	1	195140-12150	PLUG, OIL			1					
20	2	195140-10350	LABEL, LUB. OIL			1					Z
			(C=FXXXXX)								
21	2	24341-000300	O-RING, 1AS30.0			1					
22	1	195140-12550	CAP, GEAR CASE			1					
23	1	22252-000560	RING, 56			1					
24	1	195140-12351	PINION (Z=21)			1					
25	1	195140-12370	O-RING			1					
26	1	195140-12380	CAP, SEAL			1					
27	1	24101-060144	BEARING, BALL 6014			2					
28-1	1	22252-000700	RING, 70			1					
29	1	195140-12400	COLLAR, SEAL			1					
30	1	195140-12410	SEAL, OIL			1					
31	1	24321-001100	O-RING, 1AG110.0			1					
32	1	22252-001100	RING, 110			1					
33	1	195140-12420	SHIM			2					
34	1	195140-12430	SHIM			1					
35	1	195140-12450	GEAR, DRIVEN			1					
36	1	24101-062084	BEARING, BALL 6208			1					
37	1	195140-12470	SHIM			1					
38	1	195140-12480	SHIM			1					

Remarks
(M) MISPRINT.

Fig.47. ROTARY CASE

47. ROTARY CASE



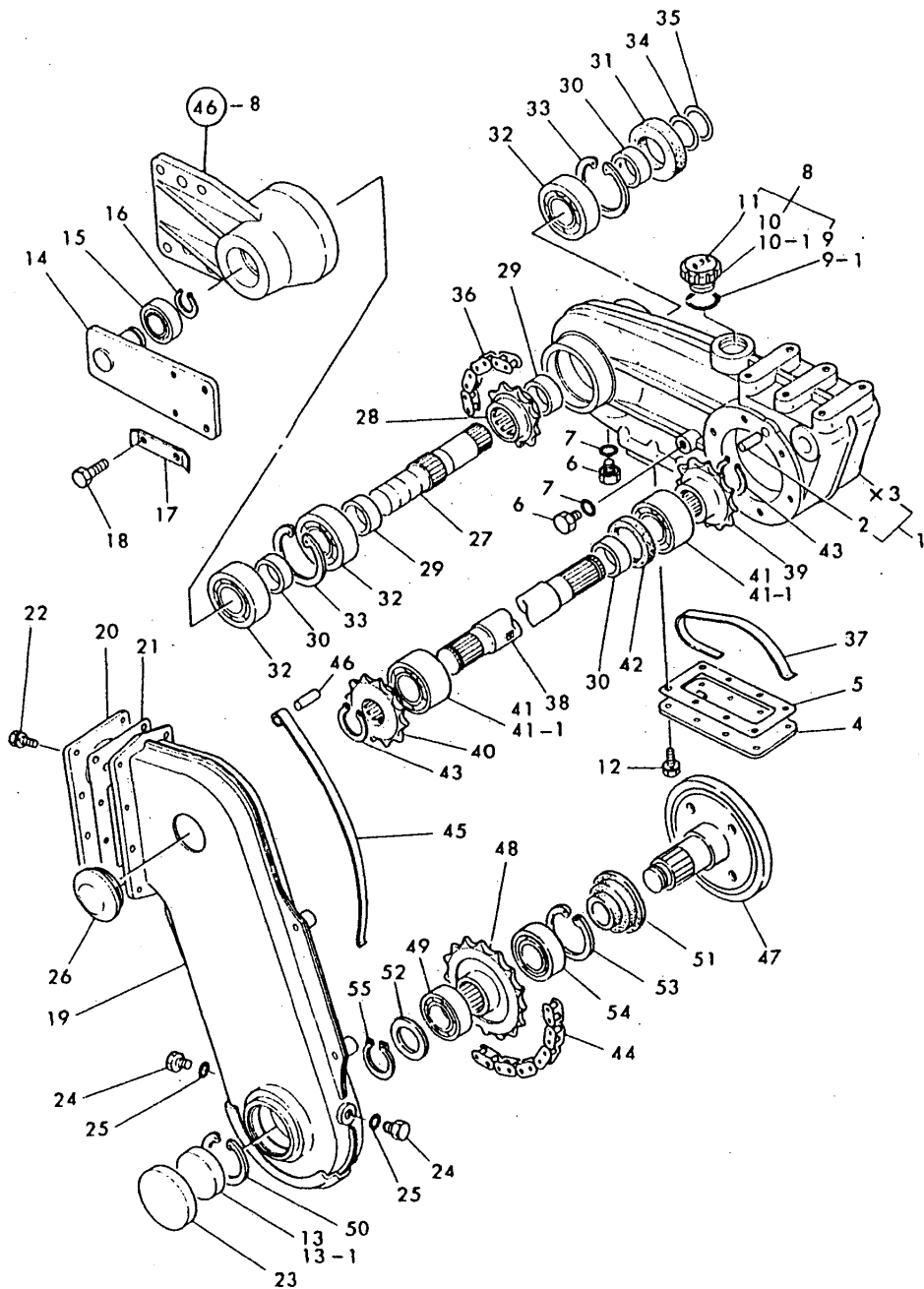
(A)=YM155T
(B)=YM155DT
(C)=RS15T

(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Qty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	195160-13051	CASE ASSY			1					
2	2	195140-12070	PARALLEL PIN 12X30								2
4	1	195160-13100	COVER KIT								1
5	1	195160-13140	PACKING								1
6	1	1A1040-48070	PLUG 10								2
7	1	24311-000120	O-RING, 1AP12.0								2
8	1	195140-12150	PLUG, OIL								1
9	2	24341-000300	O-RING, 1AS30.0								1
9-1	2	24341-000280	O-RING, 1AS28.0								1
			(C=FXXXXX)								
10	2	1A1041-48060	PLUG, OIL								1
10-1	2	1A1040-48060	PLUG, OIL								1
			(C=FXXXXX)								
11	2	195140-10350	LABEL, LUB. OIL								1
			(C=FXXXXX)								
12	1	26013-060169	BOLT, M6X 16								8
13	1	195190-13190	CAP								1
13-1	1	195192-13190	CAP, SEAL								1
			(C=FXXXXX)								
14	1	195160-13200	ARM ASSY								2
15	1	24104-060054	BEARING, BALL 6005UU								2
16	1	22242-000250	RING, 25								2
17	1	195160-13250	WASHER, LOCK								4
18	1	26116-100202	BOLT, M10X 20 PLATED								8
19	1	195194-13100	CASE ASSY, ROTOR								1
20	1	195160-13500	COVER ASSY, CASE								1
21	1	195140-13540	PACKING, CASE COVER								1
22	1	26013-060129	BOLT, M6X 12								8
23	1	195160-13860	COVER, CASE								1
24	1	1A1040-48070	PLUG 10								2
25	1	24311-000120	O-RING, 1AP12.0								2
26	1	195160-13870	CAP, ROTARY CASE								1
27	1	195140-13600	SHAFT, MAIN								1
28	1	195160-13610	SPROCKET								1
29	1	195140-13620	COLLAR, 30X40X12								3
30	1	195140-13641	COLLAR, 30X40X12								2
31	1	195140-13660	SEAL, OIL								1
32	1	24101-062064	BEARING, BALL 6206								3
33	1	22252-000620	RING, 62								2
34	1	195140-13700	SHIM								1
35	1	195140-13710	SHIM								1
36	1	195160-13680	CHAIN								1
37	1	195160-13690	TENSIONER, CHAIN								1
38	1	195191-13700	SHAFT								1
39	1	195160-13710	SPROCKET								1
40	1	195160-13720	SPROCKET								1
41	1	195160-13730	BALL BEARING								2
41-1	1	24512-052064	BEARING, BALL 5206								2
			(C=*1983.)								
42	1	195160-13740	SEAL, OIL								1
43	1	22242-000300	RING, 30								2

Fig.47. ROTARY CASE

47. ROTARY CASE



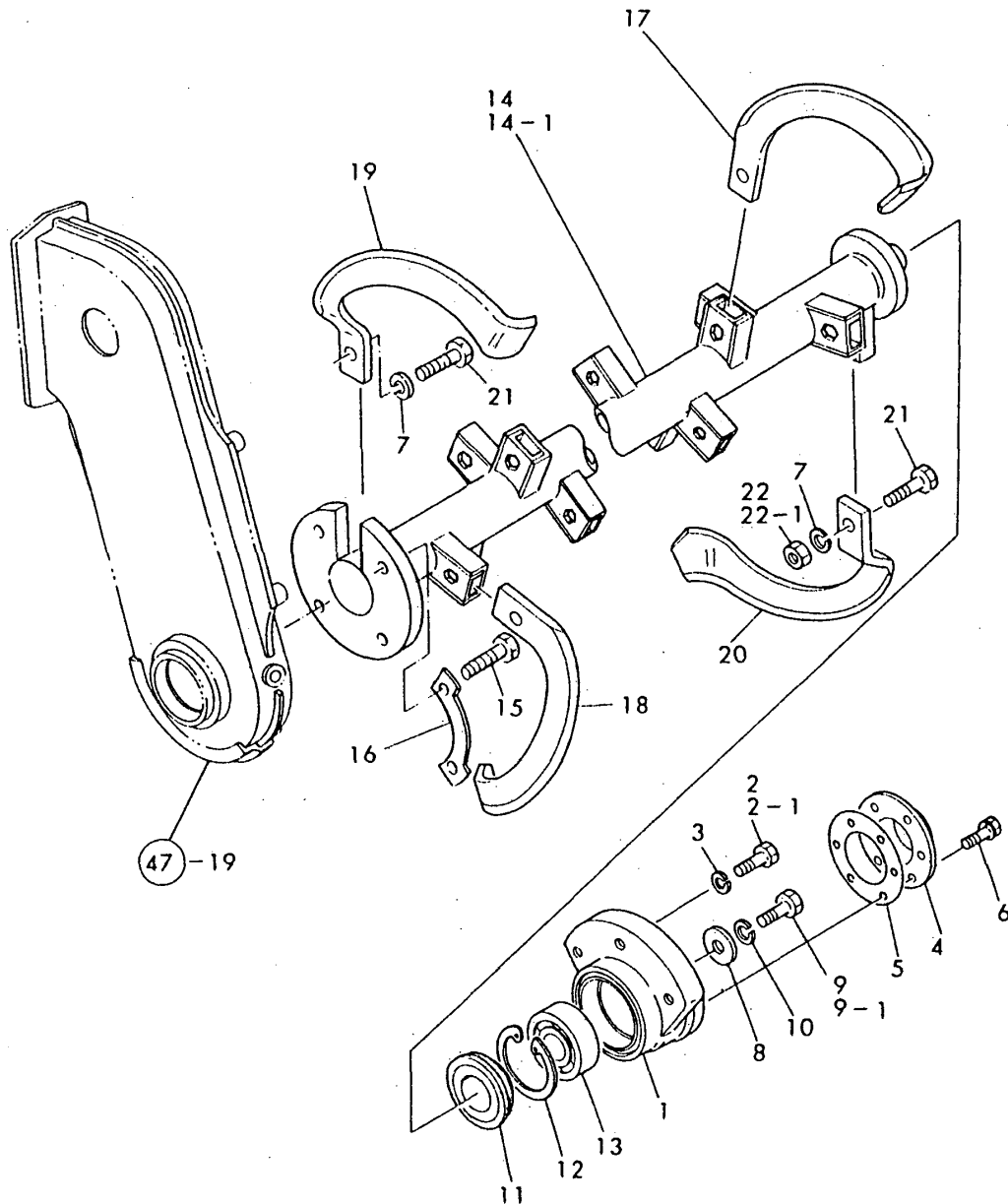
(A)=YM155T
(B)=YM155DT
(C)=RS15T

(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Qty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
44	1	195160-13780	CHAIN, 630X50			1					
45	1	195160-13790	STAY, CHAIN			1					
46	1	195160-13810	PIN, 8X28			1					
47	1	195166-13803	SHAFT ASSY, FINAL			1					
48	1	195150-13810	SPROCKET			1					
49	1	24101-062064	BEARING, BALL 6206			1					
50	1	22252-000620	RING, 62			1					
51	1	195194-13520	SEAL, OIL 407217			1					
52	1	195194-13550	LINER, 30X40X3.2			1					
53	1	22252-000720	RING, 72			1					
54	1	24101-062074	BEARING, BALL 6207			1					
55	1	22242-000300	RING, 30			1					

Fig.48. ROTOR SHAFT

48. ROTOR SHAFT



(A)=YM155T
(B)=YM155DT
(C)=RS15T

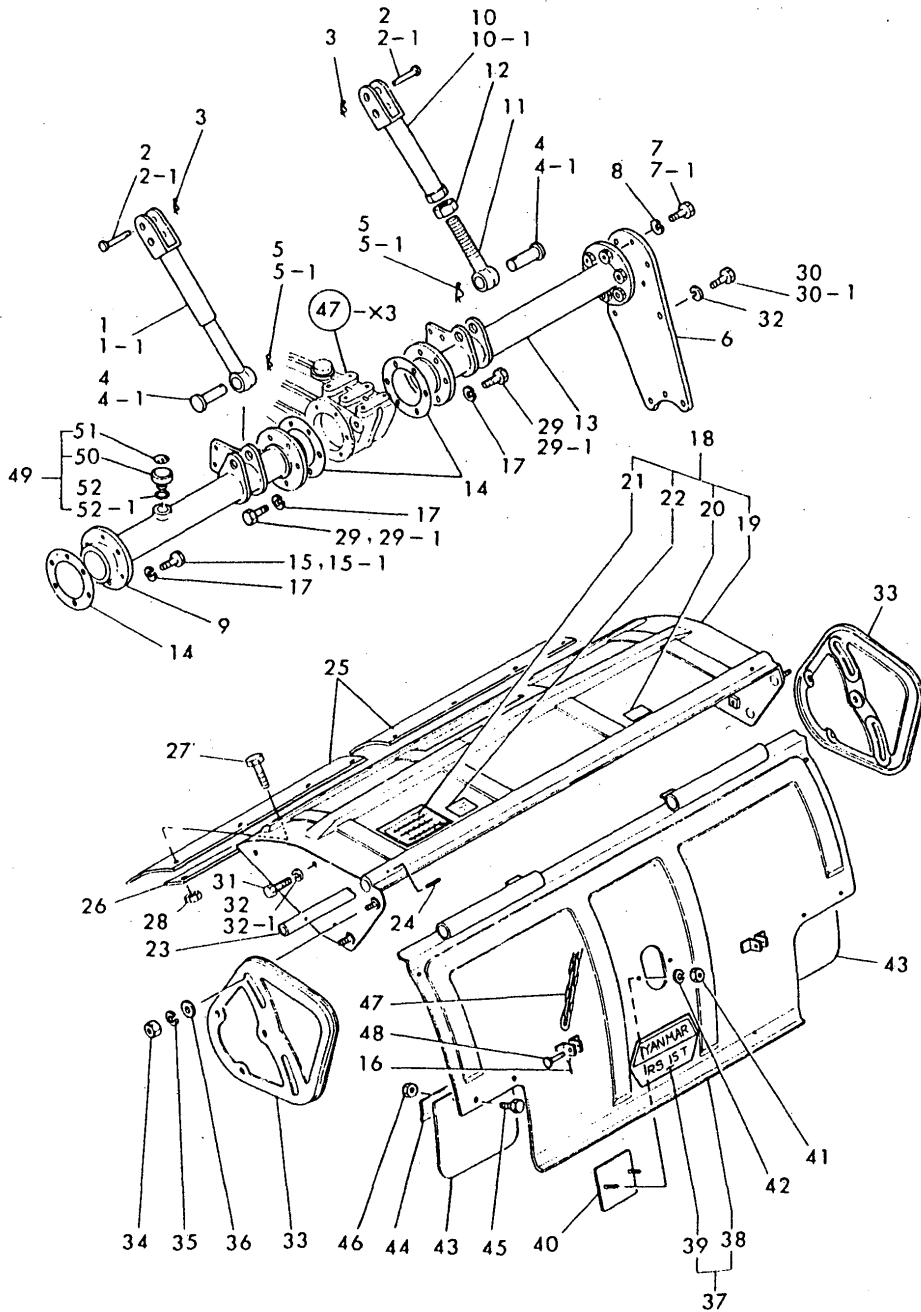
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Qty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	195160-14050	CASE, BEARING			1					
2	1	26116-100252	BOLT, M10X 25 PLATED			3					
2-1	1	26013-100252	BOLT, M10X 25			3					N
3	1	22217-100000	WASHER, SPRING 10 (C=FXXXXX) (C=FXXXXX)			3					Z
4	1	195160-14060	COVER, CASE			1					
5	1	195160-14070	PACKING, CASE COVER			1					
6	1	26013-060169	BOLT, M6X 16			6					
7	1	22217-100000	WASHER, SPRING 10			22					
8	1	195160-14460	WASHER			1					
9	1	26116-100252	BOLT, M10X 25 PLATED			1					
9-1	1	26013-100252	BOLT, M10X 25 (C=FXXXXX)			1					N
10	1	22217-100000	WASHER, SPRING 10 (C=FXXXXX)			1					Z
11	1	1A1030-48250	SEAL, QLF30621218			1					
12	1	22252-000620	RING, 62			1					
13	1	24101-063054	BEARING, BALL 6305			1					
14-1	1	195166-14401	SHAFT ASSY, ROTOR			1					
15	1	195166-14851	BOLT M12X27.5			4					
16	1	195166-14860	STOPPER			2					
17	1	195140-14900	TINE (L), ROTARY			10					
18	1	195140-14910	TINE (L), ROTARY			10					
19	1	195160-14981	TINE, SPADING L			1					
20	1	195160-14991	TINE, SPADING R			1					
21	1	1A1040-46500	BOLT M10X 26			22					
22	1	26346-100002	NUT, M10			21					
22-1	1	195166-14870	NUT (C=FXXXXX)			21					N

Remarks
(M) MISPRINT.

Fig.49. ROTARY CARRIER

49. ROTARY CARRIER



(A)=YM155T
(B)=YM155DT
(C)=RS15T

(D)=
(E)=
(F)=

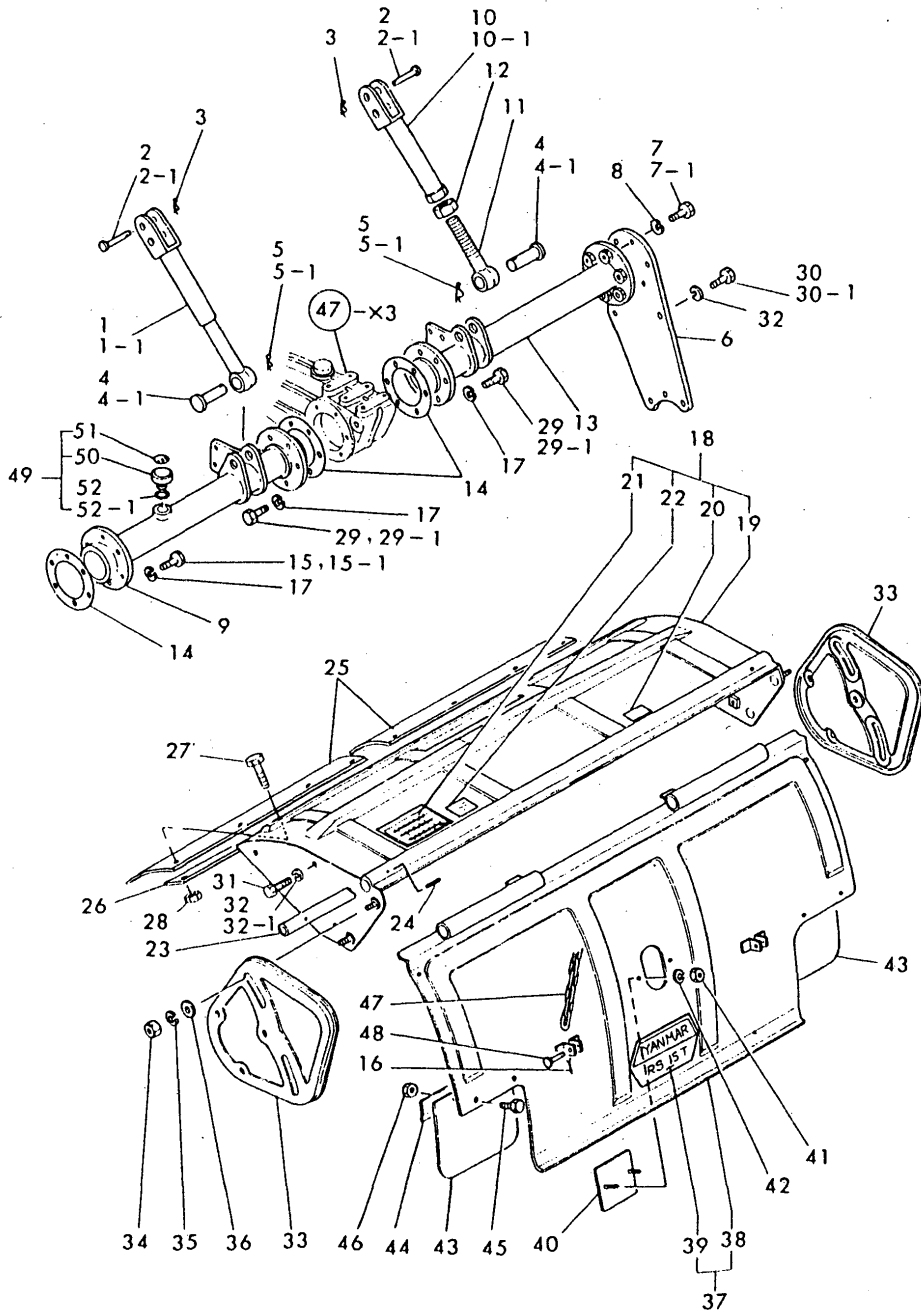
No.	Lev.	Parts No.	Description	Qty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	195140-15160	LINK (L) LIFT			1					
1-1	1	195181-15160	LINK (L), LIFT (C=FXXXXX)			1					N
2	1	22312-120400	PIN, PARALLEL M12X40			2					
2-1	1	195140-15140	PIN 12X40 (C=FXXXXX)			2					N
3	1	22360-120000	PIN, SNAP 12			2					
4	1	195160-15150	PIN 19X53			2					
4-1	1	195140-15150	PIN 19X 53 (C=FXXXXX)			2					N
5	1	22360-190000	PIN, SNAP 19			2					
5-1	1	22360-120000	PIN, SNAP 12 (C=FXXXXX)			2					S
6	1	195160-15170	SUPPORT, ROTARY			1					
7	1	26116-100252	BOLT, M10X 25 PLATED			6					
7-1	1	26013-100252	BOLT, M10X 25 (C=FXXXXX)			6					N
8	1	22217-100000	WASHER, SPRING 10 (C=FXXXXX)			6					Z
9	1	195166-15200	BEAM (L), MAIN			1					
10	1	195140-15200	LINK (RA), LIFT			1					
10-1	1	195181-15200	LINK (R), LIFT (C=FXXXXX)			1					N
11	1	195140-15210	LINK (RB), LIFT			1					
12	1	26716-140002	NUT, M14			1					
13	1	195166-15300	BEAM (R), MAIN			1					
14	1	195160-15360	PACKING			3					
15	1	195160-14550	BOLT M10X 25			6					
15-1	1	195184-12280	BOLT, M10X25 (C=*1982.)			6					N
16	1	22417-200150	PIN, COTTER 2.0X15			2					
17	1	22217-100000	WASHER, SPRING 10			18					
18	1	195166-15400	COVER ASSY, ROTARY			1					
19	2	195191-15400	COVER ASSY, ROTARY			1					
20	2	195166-10310	LABEL, ROTARY (C=FXXXXX)			1					Z
21	2	195166-10321	LABEL, TEETH (C=FXXXXX)			1					Z
22	2	195166-10400	LABEL, ROTARY SETTING (C=FXXXXX)			1					Z
23	1	195181-15490	PIN, HINGE			1					
24	1	22351-050032	PIN, SPRING 5.0X32			1					
25	1	195191-15650	SHEET, MUDGUARD			2					
26	1	195181-15661	RETAINER, MUDGUARD			2					
27	1	26116-060122	BOLT, M6X 12 PLATED			8					
28	1	26756-060002	NUT, LOCK M6			8					
29	1	195160-14540	BOLT M10X30			12					
29-1	1	195184-12270	BOLT M10X 30 (C=*1981.)			12					N
30	1	26116-100252	BOLT, M10X 25 PLATED			3					
30-1	1	26013-100252	BOLT, M10X 25			3					N

Fig.49. ROTARY CARRIER

(A)=YM155T
(B)=YM155DT
(C)=RS15T

(D)=
(E)=
(F)=

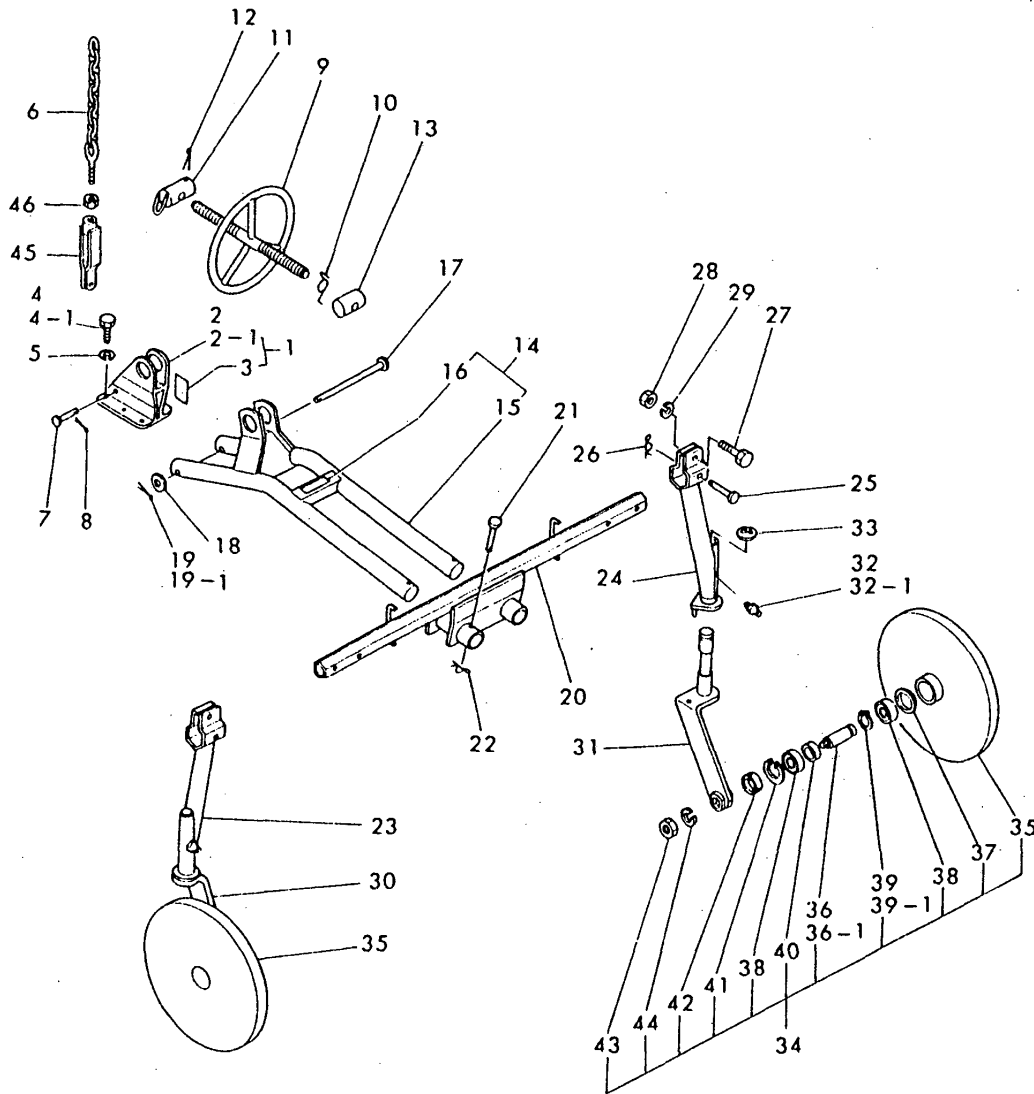
49. ROTARY CARRIER



No.	Lev.	Parts No.	Description	Qty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
			(C=FXXXXX)								
31	1	1A1030-66110	BOLT M10X 38					3			
32	1	22217-100000	WASHER, SPRING 10					6			
32-1	1	22217-100000	WASHER, SPRING 10					3			K
			(C=FXXXXX)								
33	1	195160-15700	COVER, SIDE					2			
34	1	26716-100002	NUT, M10					4			
35	1	22217-100000	WASHER, SPRING 10					4			
36	1	22137-100000	WASHER, 10					4			
37	1	195166-15790	COVER					1			
38	2	195191-15800	COVER ASSY					1			
39	2	195166-10330	LABEL, NAME					1			Z
			(C=FXXXXX)								
40	1	195140-15850	COVER, REAR					1			
41	1	26716-080002	NUT, M8					2			
42	1	22217-080000	WASHER, SPRING 8					2			
43	1	195160-15900	SHEET, MUDGUARD					2			
44	1	1A1040-32050	SUPPORT, MUDGUARD					2			
45	1	26116-060122	BOLT, M6X 12 PLATED					4			
46	1	26756-060002	NUT, LOCK M6					4			
47	1	195140-15930	CHAIN					2			
48	1	1A1040-56910	PIN, 6X23					2			
49	1	195140-13550	PLUG, OIL					1			
50	2	1A1040-48060	PLUG, OIL					1			
51	2	195140-10370	LABEL					1			Z
			(C=FXXXXX)								
52	2	24341-000300	O-RING, 1AS30.0					1			
52-1	2	24341-000280	O-RING, 1AS28.0					1			N
			(C=FXXXXX)								

Fig.50. ROTARY DEPTH ADJUSTER

50. ROTARY DEPTH ADJUSTER



(A)=YM155T
(B)=YM155DT
(C)=RS15T

(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Qty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	195166-16290	SUPPORT			1					
2	2	195160-16300	SUPPORT, SCREW			1					
2-1	2	195185-16300	SUPPORT ASSY			1					N
				(C=FXXXXX)							
3	2	195166-10410	LABEL			1					Z
				(C=FXXXXX)							
4	1	26116-100302	BOLT, M10X 30 PLATED			6					
4-1	1	26013-100302	BOLT, M10X 30			6					N
				(C=FXXXXX)							
5	1	22217-100000	WASHER, SPRING 10			6					Z
				(C=FXXXXX)							
6	1	195140-15051	CHAIN ASSY			1					
7	1	194140-15070	PIN 10X 30			1					
8	1	22417-300200	PIN, COTTER 3.0X20			1					
9	1	195140-16100	SCREW, DEPTH			1					
10	1	195140-16180	STOPPER, SCREW			1					
11	1	195140-16200	NUT, ADJUST NL			1					
12	1	22417-400400	PIN, COTTER 4.0X40			1					
13	1	195140-16250	NUT, ADJUST NR			1					
14	1	195166-16490	FRAME ASSY			1					
15	2	195140-16500	FRAME, DEPTH			1					
16	2	195166-10450	LABEL			1					Z
				(C=FXXXXX)							
17	1	195140-16580	PIN 16X163			1					
18	1	22137-160000	WASHER, 16			1					
19	1	22417-400400	PIN, COTTER 4.0X40			1					
19-1	1	22417-400200	PIN, COTTER 4.0X20			1					N
				(C=FXXXXX)							
20	1	195181-16600	BEAM, DEPTH			1					
21	1	195140-16680	PIN, 10X55			2					
22	1	22360-100000	PIN, SNAP 10			2					
23	1	195140-16702	ARM ASSY, WHEEL			1					
24	1	195140-16802	END ASSY, BEAM			1					
25	1	195140-16780	PIN, 8X56			2					
26	1	22360-080000	SNAP PIN 8			2					
27	1	26116-120402	BOLT, M12X 40 PLATED			2					
28	1	26716-120002	NUT, M12			2					
29	1	22217-120000	WASHER, SPRING 12			2					
30	1	195140-16902	ARM ASSY, WHEEL			1					
31	1	195140-16912	ARM ASSY, WHEEL R			1					
32	1	24764-010000	NIPPLE, GREASE M6F			2					
32-1	1	24761-010000	NIPPLE, GREASE M6F			2					N
				(C=FXXXXX)							
33	1	22272-000150	RING, E-15			2					
34	1	795140-16770	WHEEL ASSY, GAUGE			2					
35	2	195140-16850	WHEEL, GAUGE			2					
36	2	195140-16822	SHAFT, WHEEL			2					
36-1	2	195140-16823	SHAFT, WHEEL			2					F
				(C=FXXXXX)							
37	2	1A1040-71310	CAP, TAIL WHEEL			2					
38	2	24101-060034	BEARING, BALL 6003			4					

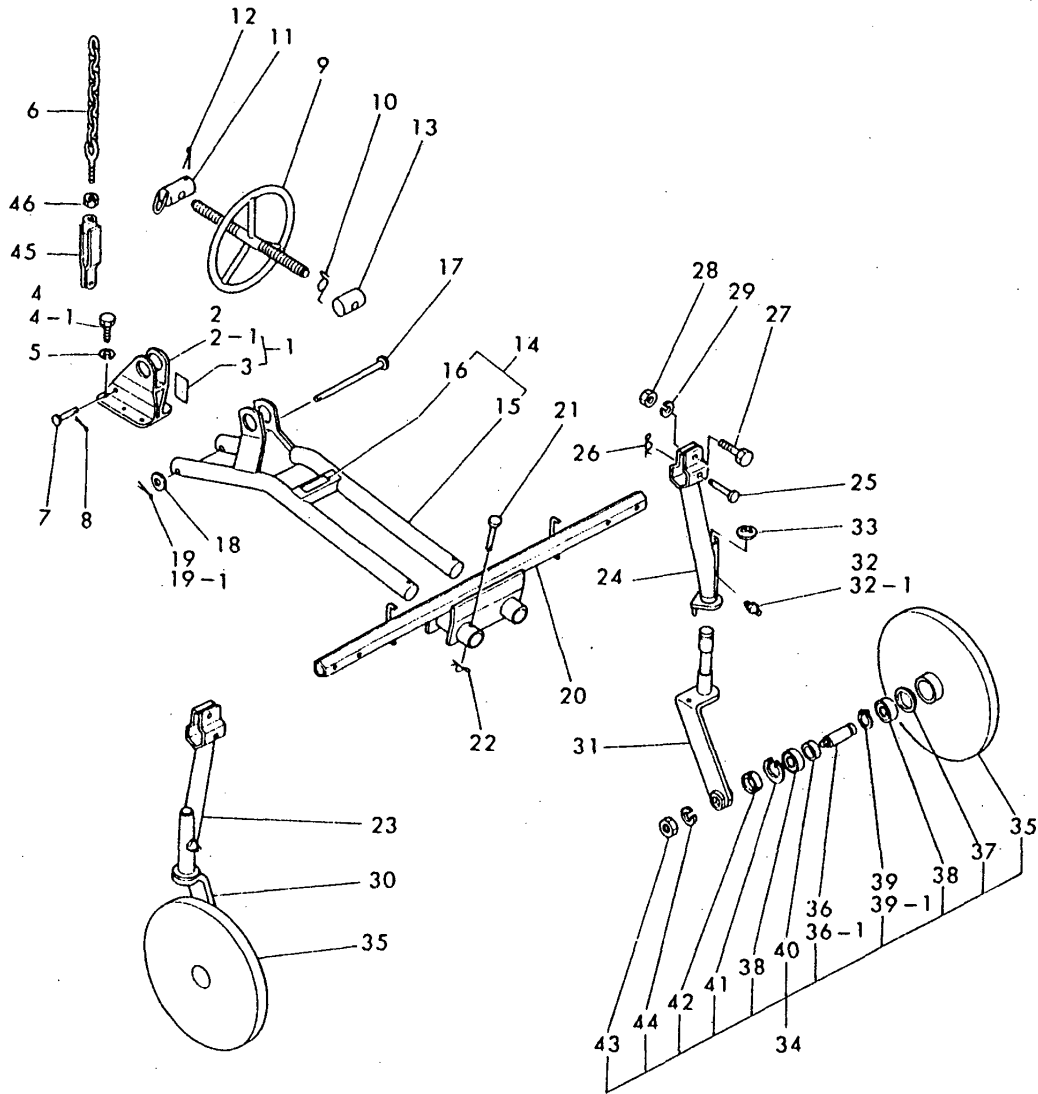
N:Old $\xrightarrow{\text{Yes}}$ New, Q:Old $\xrightarrow{\text{No}}$ New, R:Old $\xrightarrow{\text{Yes}}$ New, S:Old $\xrightarrow{\text{No}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change
 ++ CONTINUE ++
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Fig.50. ROTARY DEPTH ADJUSTER

(A)=YM155T
(B)=YM155DT
(C)=RS15T

(D)=
(E)=
(F)=

50. ROTARY DEPTH ADJUSTER



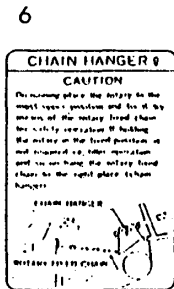
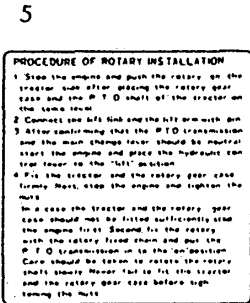
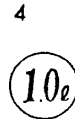
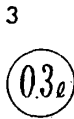
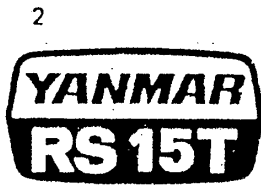
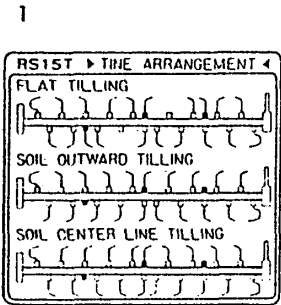
No.	Lev.	Parts No.	Description	Qty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
39	2	22242-000170	RING, 17			2					
39-1	2	22242-000160	RING, 16 (C=FXXXXX)			2					F
40	2	195140-16970	COLLAR, 17X21.7X7.5			2					
41	2	22252-000350	RING, 35			2					
42	2	195140-16841	SEAL, OIL			2					
43	2	26716-140002	NUT, M14			2					
44	2	22217-140000	WASHER, SPRING 14			2					
45	1	195140-15020	ADJUSTER			1					
46	1	26716-120002	NUT, M12			1					

Fig.51. LABELS

51. LABELS (RS15T)

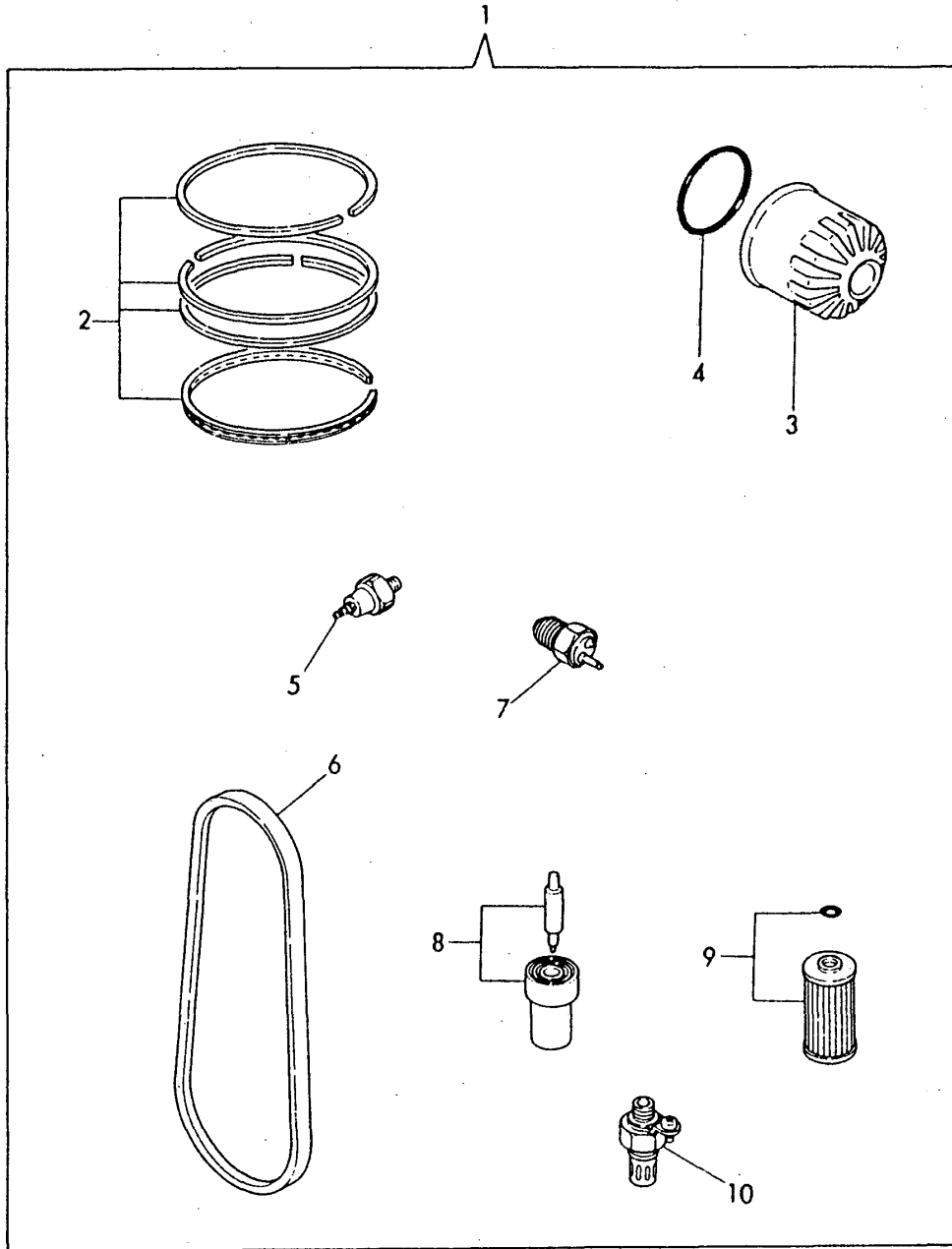
(A)=YM155T
(B)=YM155DT
(C)=RS15T

(D)=
(E)=
(F)=



No.	Lev.	Parts No.	Description	Qty						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
1	1	195166-10321	LABEL, TEETH			1						
2	1	195166-10330	LABEL, NAME			1						
3	1	195140-10350	LABEL, LUB. OIL			2						
4	1	195140-10370	LABEL			1						
5	1	195166-10400	LABEL, ROTARY SETTING			1						
6	1	195166-10410	LABEL			1						
7	1	195166-10450	LABEL			1						
8	1	194240-65720	LABEL, CAUTION			2						

52 . REPAIR KIT



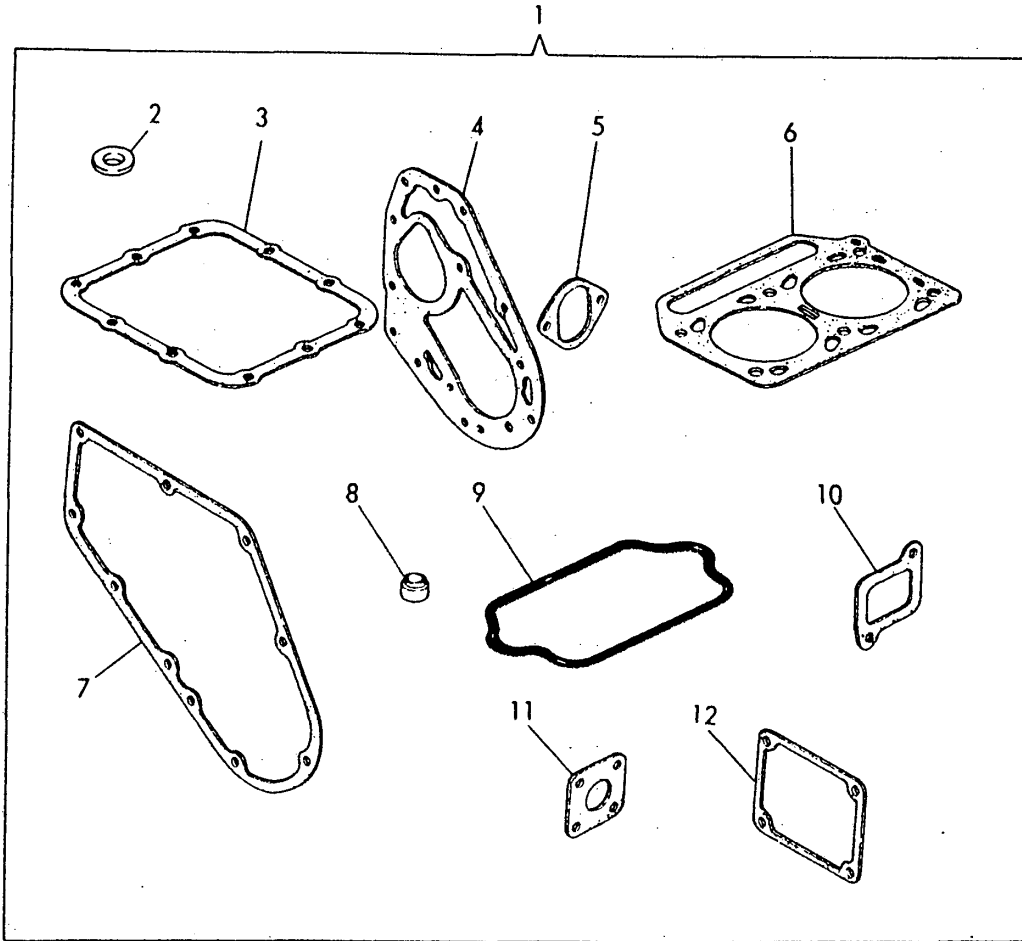
(A)=2TR13Y
 (B)=
 (C)=

(D)=
 (E)=
 (F)=

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	724067-92730	REPAIR KIT	1							
2	2	724066-22501	RING SET, PISTON	2							
3	2	124450-35100	FILTER, OIL	1							
4	2	124450-35110	O-RING	1							
5	2	124060-39451	SWITCH, 0.2KG	1							
6	2	124064-42290	V-BELT, AX28	1							
7	2	124450-44902	SWITCH, 120	1							
8	2	144770-53000	VALVE W/CASE	1							
9	2	104500-55710	ELEMENT	1							
10	2	124450-77910	PLUG, THERMOSTAT	1							

Fig.53. GASKET KIT (FOR ENGINE)

53 . GASKET KIT



(A)=2TR13Y
(B)=
(C)=

(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Qty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	724067-42600	GASKET KIT	1							
2	2	103338-01240	WASHER	2							
3	2	124060-01742	GASKET	1							
4	2	124060-01560	GASKET, GEAR CASE	1							
5	2	124060-34842	GASKET	1							
6	2	124060-01330	GASKET, HEAD	1							
7	2	124060-01512	GASKET, GEAR CASE	1							
8	2	124250-91412	GASKET	1							
9	2	124160-11340	SEAL, VALVE STEM	1							
10	2	124060-11131		1							
11	2	124060-12030	GASKET	1							
12	2	124450-11900	GASKET	2							
13	2	124060-77171	GASKET	1							

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Parts No.	Fig. No.	Ref. No.
101147-11900	3	39
101147-12560	4	14
101147-59810	12	34
101158-11190	3	12
101158-11230	3	32
101204-11450	3	37
101204-11452	3	37 -1
101304-59020	12	25 -1
101504-55051	19	4 -1
101504-55101	19	2
101720-55750	12	3
102103-55520	12	13
103338-01240	1	9
		9 -1
	53	2
103338-11430	3	36
103338-32570	8	5
103854-11490	3	38
103854-53120	11	6
103854-53180	11	9
103854-59191	12	28
103854-59201	12	30 -1
103854-66420	13	28
104200-03600	3	46
104200-03641	3	47
104200-11100	3	3
104200-11110	3	4
104200-11180	3	11
104200-11350	3	6
104200-11410	3	34
104200-11420	3	35
104200-14200	5	4
104200-22300	7	7
104200-53080	11	3
104200-55321	12	6
104200-55330	12	7
104200-55341	12	5
104200-55750	12	9
104200-59170	12	32
104200-61200	13	2
104200-61220	13	3
104211-11370	3	40
104300-01220	1	8
		8 -1
104300-76460	5	3
104500-23201	7	11 -1
104500-55710	12	10
	52	9
105582-21950	6	9
106100-11350	3	6 -1

Parts No.	Fig. No.	Ref. No.
106100-44680	17	8 -1
106200-11400	3	35 -1
110250-53150	11	8
110250-55610	12	12
113200-53110	11	5
113200-53120	11	7
119660-61220	13	3 -1
121023-77910	17	1 -1
121120-13570	4	28 -1
121120-13580	4	29 -1
121250-12580	4	29
121250-13571	4	28
121250-35300	8	13
121250-35320	8	15
121250-35330	8	16
121250-35340	8	17
121450-14120	5	3 -1
121462-01650	1	28 -1
121465-11950	3	18 -1
121550-02110	6	13 -1
		15 -1
121551-02220	6	14 -1
122117-51560	10	23
124060-01050	1	14
124060-01200	1	5
		5 -1
124060-01201	1	6
124060-01300	1	39
124060-01330	1	40
	53	6
124060-01512	2	9
	53	7
124060-01531	2	18
124060-01532	2	18 -1
124060-01540	1	12
124060-01551	1	24
124060-01560	1	25
	53	4
124060-01570	2	22
124060-01580	2	37 -1
124060-01601	1	27
124060-01602	1	27 -1
124060-01640	1	17
124060-01650	1	28
124060-01660	1	11
124060-01741	1	19
124060-01742	1	19 -1
	53	3
124060-01882	2	36
124060-01883	2	36 -1

Parts No.	Fig. No.	Ref. No.
124060-01900	2	6
124060-01910	2	7
124060-02020	6	17
124060-02101	6	13
		15
124060-02110	6	16
124060-02220	6	14
124060-03080	2	14
124060-03200	2	16
124060-03750	3	48
124060-03760	3	49
124060-07300	2	10
124060-11120	3	10
124060-11131	53	10
124060-11160	3	8
124060-11170	3	9
124060-11260	3	41
124060-11280	3	28
124060-11290	3	42
124060-11311	3	58
124060-11380	3	29 -1
124060-12030	4	21
	53	11
124060-13510	4	35 -1
124060-13811	4	35
124060-14010	5	1
124060-14090	5	9
124060-14100	5	2
124060-14400	5	5
124060-14470	5	11
124060-14950	5	10
124060-21200	6	6
124060-21590	6	19
124060-21600	6	20
124060-21651	6	7
124060-21660	6	8
124060-21680	6	24
124060-22090	7	1 -2
124060-23100	7	12
124060-23201	7	11
124060-23300	7	13
124060-26052	2	28
124060-26062	2	34
124060-26063	2	34 -1
124060-26101	2	27
124060-26401	2	29
124060-26410	2	31
124060-26420	2	32
124060-32091	8	9
124060-32092	8	9 -1

Parts No.	Fig. No.	Ref. No.
124060-32130	8	11
124060-32990	8	6
124060-34800	1	32
124060-34830	1	33
124060-34841	1	34
124060-34842	1	34 -1
	53	5
124060-35060	8	19
124060-39200	8	21
124060-39451	8	24
	52	5
124060-42290	9	3
124060-44510	9	18 -1
124060-44520	9	24
124060-44650	9	15
124060-44800	9	10
124060-49010	9	7
124060-49020	9	17
124060-51300	10	12
124060-59012	12	22
124060-59101	12	23
124060-59380	12	29
124060-59391	12	30
124060-59801	12	17
124060-59811	12	18
124060-59900	12	19
124060-61110	13	5
124060-61120	13	35
124060-61130	12	36
	13	36
124060-61500	13	10
124060-61501	13	10 -1
124060-61550	13	37
124060-61610	13	11
124060-66010	13	24
124060-66040	13	27
		43
124060-66060	13	26
		42
124060-66070	13	41
124060-66090	13	25
124060-66150	13	23
124060-66550	13	15
124060-66551	13	15 -1
124060-66560	13	16
124060-66570	13	19
124060-66571	13	19 -1
124060-66580	13	17
124060-66590	13	18
124060-66890	13	20

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Parts No.	Fig. No.	Ref. No.
124060-66950	13	14 -1
124060-77011	14	1
	15	1
124060-77110	14	6
124060-77151	14	8
124060-77170	14	9
124060-77171	14	9 -1
	53	13
124060-77680	19	21
	21	84
124060-77690	17	8
124060-77700	17	5
124060-77811	17	3
124064-02130	6	27
124064-07150	3	59
124064-12400	4	8
124064-12420	4	10
124064-12430	4	11
124064-12440	4	13
124064-12450	4	16
124064-12460	4	17
124064-12470	4	12
124064-26020	2	35
124064-42290	9	3 -1
	52	6
124064-44500	9	9
124064-44920	9	14
124064-55510	12	11
124064-55600	12	1
124067-12050	4	19
124067-12060	4	20
124067-12100	4	18
124067-12501	4	1
124067-12620	4	4
124067-12630	4	3
124067-12640	4	5
124067-12650	4	6
124067-44600	9	20
124085-35300	8	13 -1
124085-35350	8	18 -1
124160-01210	1	7
124160-01750	3	54
124160-01751	3	54 -1
124160-11340	3	13
	53	9
124160-11360	3	56
124160-21500	6	22
124160-21501	6	22 -1
124160-44580	9	12
124160-49480	1	23

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124160-49480	3	27
	9	6
124160-59080	12	24
124160-59500	12	33
124160-77020	14	3
124160-77702	17	5 -1
124220-51890	10	25
124230-51100	10	3
124240-66371	13	29
124250-59260	12	25
124250-91400	2	43
124250-91411	2	44
124250-91412	2	44 -1
	53	8
124450-01800	2	25
124450-11320	3	14
124450-11671	3	24
124450-11681	3	25
124450-11900	4	37
	53	12
124450-12571	4	15
124450-21230	6	5
124450-35070	8	20
124450-35100	8	12
	52	3
124450-35110	8	25
	52	4
124450-35350	8	18
124450-39140	8	22
124450-44740	9	1
124450-44901	9	4
124450-44902	9	4 -1
	52	7
124450-77910	17	1
	52	10
124450-77980	17	7
124460-59060	19	15
124460-77660	17	6
124460-77802	17	2
124460-77820	17	4
124465-44950	9	5 -1
124550-44690	9	18
124550-51320	10	13
124550-51341	10	14
124550-51350	10	27
124550-51370	10	26
124550-51951	2	26
124660-13530	17	13
124660-13540	17	17
124660-13570	17	12

Parts No.	Fig. No.	Ref. No.
124660-77201	14	4
	16	1
124660-77710	14	5
	37	18
124664-13520	17	12 -1
124664-13540	17	17 -1
124664-13580	17	13 -1
124732-35090	8	19 -1
124756-44590	9	11
124764-44920	9	13
124766-55040	19	3
124766-59050	12	26
	27	
	19	18
124770-53000	11	2
128272-11170	3	9 -1
135210-61090	13	33
144770-53000	52	8
172100-22400	7	8
172100-53200	11	10
174100-54120	10	11
174307-51170	10	4
174307-51181	10	5
174307-51190	10	6
174307-51250	10	15
174307-51270	10	16
174307-51450	10	17
174307-51460	10	18
174307-51510	10	20
174307-51550	10	21
174307-51560	10	22
174307-51700	10	28
193884-30247	27	24
194080-15420	23	17 A
194080-15430	23	17 B
194080-15440	23	17 C
194080-15450	23	17 D
194080-15460	23	17 E
194080-52132	37	20
194080-55840	37	44
		46
194080-57202	37	25
194081-99230	38	53
	44	28
194130-15470	23	16
194130-52121	37	13
194130-65380	38	50
	44	11
194130-65430	38	48
194140-15070	50	7

Parts No.	Fig. No.	Ref. No.
194145-52820	37	36 -1
194145-52830	37	37 -1
194145-52840	37	38 -1
194150-01190	18	2
194150-12410	20	17
	21	57
194150-12720	20	20
	33	8
194150-21910	34	3
194150-47621	35	20
194150-48230	36	11
194150-52160	37	29
194150-52170	37	30
194150-65360	38	47
	44	10
194150-65460	24	8
		16
194150-71110	42	6
194150-71230	42	3
	43	3
194150-72460	42	12
		23
	43	12
		23
194150-74630	42	35
	43	35
194150-74672	42	33
	43	33
194150-74850	42	13
		24
		39
	43	13
		24
		39
194151-11360	20	33
194151-11480	20	35
194151-11490	20	34
194151-11600	20	23
194151-11640	20	29
	21	70
194151-11650	20	31
	21	71
194151-11660	20	28
	21	41
194151-11840	20	24
194151-11860	20	25
194151-12620	33	16
194151-12640	33	14
194151-48710	36	12 -1
194151-57100	37	31

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Parts No.	Fig. No.	Ref. No.
194151-63112	39	34
194190-57900	37	48
194190-72200	42	19
	43	19
194190-72241	42	21
	43	21
194190-72301	42	11
	43	11
194190-99240	38	52
	44	29
194200-01101	18	1
194200-01150	18	3
194200-01172	18	7
194200-01182	18	8
194200-01190	18	9
194200-01200	18	13
194200-04271	19	16
194200-04301	19	17 -1
194200-04350	19	7
194200-04503	19	9
194200-04650	19	13
194200-04660	19	14
194200-10050	42	15
		26
	43	15
		26
194200-11570	20	5
194200-11782	20	26
194200-11792	20	27
194200-11801	33	15
194200-11880	33	2
194200-11900	33	3
194200-11910	33	4
194200-11920	33	5
194200-14160	22	33
	30	15
194200-14171	22	34
	30	50
194200-14611	20	9
	21	53
194200-15530	23	39
194200-15730	23	30
194200-15740	23	31
194200-15750	23	32
194200-16110	23	35 -1
194200-22110	24	27
194200-22180	24	35
194200-22380	24	53
194200-22410	24	39
194200-22460	24	41

Parts No.	Fig. No.	Ref. No.
194200-22490	24	42
194200-24120	25	3
		6
194200-24130	25	8
194200-24140	25	9
194200-24180	25	13
		13 -1
194200-24200	25	19
194200-24210	25	52
194200-24220	25	31
194200-24250	25	51
194200-24270	25	43
194200-24300	25	49
194200-24360	25	54
194200-24380	21	32
	25	25
		29
194200-24401	25	34
194200-24410	25	36
194200-24460	25	40
194200-25220	26	2
194200-25240	26	3
		52 -1
194200-25260	26	8
194200-25270	26	4
194200-25280	26	12
194200-25310	26	13
194200-25320	26	14
194200-25332	26	15
194200-25340	26	16
194200-25350	26	17
194200-25360	26	18
194200-25371	26	19
194200-25381	26	20
194200-25400	26	25
194200-25410	26	26
194200-25420	26	27
194200-25430	26	29
194200-25440	26	30
194200-25450	26	31
194200-25460	26	23
194200-25470	26	24
194200-25500	26	33
194200-25510	26	34
194200-25520	26	36
194200-25530	26	37 -1
194200-25550	26	41
194200-25560	26	42
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194200-25570	26	44

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194200-25581	26	45
194200-25590	26	46
194200-25600	26	47
194200-25610	26	38
194200-25810	26	43
194200-26312	26	56
194200-26320	26	57
194200-26331	26	78
194200-26340	26	59
194200-26350	26	62
194200-26380	26	65
194200-26390	26	66
194200-26410	26	69
194200-26421	26	70
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X21147854	15	29
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X211491001	15	2