

0CS10-M43801EN

PREFACE

1. This parts catalog is the last edition of Yanmar crawler back-hoe Vio40-2A for U. S. A. , Australia & New Zealand.

2. Parts catalog history

	Parts catalog No.	Date of issue	Remarks
First edition	000Y00S4380	Jan. , 2004	Disuse old edition
Last edition	000Y00S4381	Mar. , 2006	

3. Model name

SECTION	Column	Model name	Manufactured	M / #
I (Vehicle)	A	Vio40-2A C(US)	2003/12~2004/5	25592~25963
	B	Vio40-2A P(US)	2003/12~2004/5	25547~25954
	C	Vio40-2A C(AS)	2003/12~2004/1	25606~25872
	D	Vio40-2A P(AS)	2003/12~2004/5	25562~25961
	E	Vio40-2A C(NZ)	2003/12~2004/4	25589~25922
	F	Vio40-2A P(NZ)	2003/12~2004/4	25589~25923
II (Engine)	A	3TNV88-XBV	2003/ 4~2004/5	00727~03939

(NOTE)US:U.S.A. , AS:Australia, NZ:New Zealand
C:cabin, P:canopy

4. Your understanding is asking that this parts catalog is not a technical data manual setting forth as servicing procedures, This parts catalog is using simplified illustration.

Be sure to use Yanmer Genuine Parts in your maintenance servicing of Yanmar products.

Be careful not to use the simple parts available in the market, otherwise their use in repairing causes such as an early breakage, for instance.

Directions for the Parts Catalog.

1. This Parts Catalog shows both standard and optional parts.
2. Parts may change without prior notice.
3. The following is an example of the Parts Catalog format.

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	729595-51390	FUEL INJECTION PUMP	1	1	1	1	1			1
1-1	1	729595-51391	FUEL INJECTION PUMP	1	1	1	1	1		N	1
		(A=E00185) (B=E00200)									
3	2	26022-060162	SCREW M 6X 16	9	9	9	9	9			
3-1	2	26022-060162	SCREW M 6X 16	4	4	4	4	4		K	
		(A=E00156) (B=E00156) (C=E00156) (D=E00156) (E=E00156)									
4	2	129470-51040	CAMSHAFT	1	1	1	1	1			
5	2	122710-51050	BEARING, ROLLER	2	2	2	2	2			
6	2	129470-51060	RETAINER	1	1	1	1	1			

Remarks
(1) BOOST COMPEMSATOR TYPE. OPTIONAL PART, TO E00155,(4JH-DT, 4JH-DTZ

① Ref. No.

The Ref. No. listed may not be in accordance with the illustration Ref. No.

(Ex.) Illustration No.

List Ref No.

1

1

(Before change)

1-1

(After change)

For interchangeable symbols N, R and K, illustrations for new parts may be abbreviated.

② Lev. (Level)

Level indication

The numbers below indicate the level of relativity towards the main part.

1 ----- Main parts (Assembly parts)

2 ----- Sub component included in " 1 ".

3 ----- Sub component included in " 2 ".

Note) Parts that are not for sale are partially illustrated but not listed.

③ Interchangeability Symbol

When a part change takes place, one of the following interchangeability symbols is indicated beside the part.

Symbol	Interchangeability	Contents note
N	Old $\begin{matrix} \leftarrow \text{Yes} \\ \text{No} \rightarrow \end{matrix}$ New	New Part is interchangeable for Old Part but Old Part is not interchangeable for New Part.
Q	Old $\begin{matrix} \leftarrow \text{No} \\ \text{Yes} \rightarrow \end{matrix}$ New	New Part is not interchangeable for Old Part but Old Part is interchangeable for New Part.
R	Old $\begin{matrix} \leftarrow \text{Yes} \\ \text{Yes} \rightarrow \end{matrix}$ New	New/ Old Parts are both interchangeable.
S	Old $\begin{matrix} \leftarrow \text{No} \\ \text{No} \rightarrow \end{matrix}$ New	New/ Old Parts are both not interchangeable.
W		Part newly added.
Z		Part discontinued.
F		Not interchangeable by a single part but interchangeable together with related parts.
K		Changes only for used parts quantities.

④ Effective Machine No.

When a part changes, the effective Machine No. will be indicated in the (A)-(F) column.

Product Symbol	Product No.	Product Symbol	Product No.
C	Clutch No. Compressor No.	F	Machine No. (Agricultural Equip.)
D	Drive No.	M	Machine No.
E	Engine No.		

Note 1) A date may follow the symbol. (Ex.) 1996.01

Note 2) "XXXXX" and "ZZZZZ" are for parts that could not be predicted or for engine models that could not be identified.

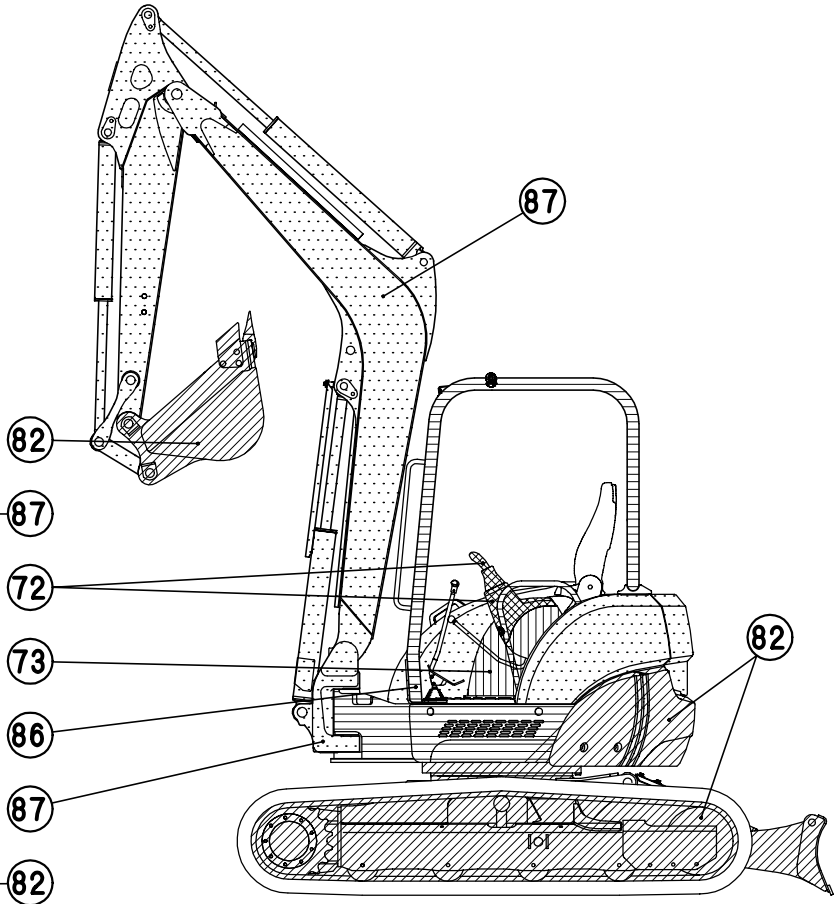
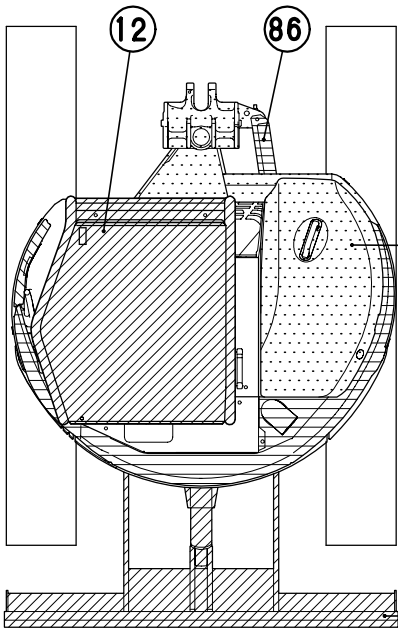
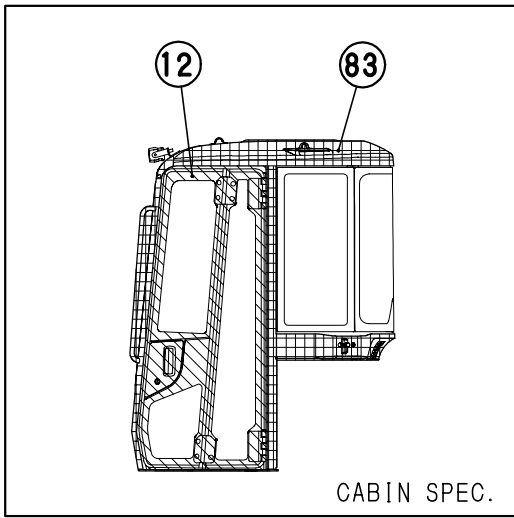
Note 3) (A=E00185) is the E (Engine Serial Number) for the column (A) model (in this case 4JH-DT) after the parts design change.

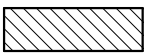
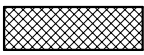

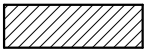

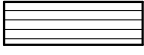
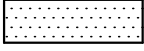
⑤ Remarks

Figures or alphabets (symbols) are entered in the remarks column.

The comments (remarks) on parts that are indicated at the bottom of the illustration are the same symbols as those stated above.

1 [PAINTED COLOR LIST]



COLOR CODE	DESCRIPTION	PAINTED COLOR MUNSEL No.	PAINT PART No.		
			16ℓCAN	4ℓCAN	SPRAY
12	 YANMAR BLACK 4.90PB0.08/0.41		-----	TOR-91220001	TOR-90220003
72	 YANMAR DARK OLIVE GRAY 7.21Y2.92/0.79		-----	977620-40720	TOR-90460003
73	 YANMAR WARM GRAY 5.52Y4.91/1.09		-----	-----	TOR-90450003
82	 YANMAR DEEP GREEN 6.39BG2.13/1.73		981101-09517	977620-40820	977620-30N31
83	 YANMAR GRAYISH GREEN 2.15G4.87/1.52		981101-09615	977620-40830	977620-30N41
86	 YANMAR NEW GRAYISH GREEN 2.62BG4.76/2.87		981101-09616	977620-40860	977620-30861
87	 YANMAR NEW PERMANENT YELLOW 5.15Y8.45/10.81		981101-09519	977620-40870	977620-30871

PICTURESQUE INDEX (1) ■ ■ ■ MAIN PARTS

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FUEL TANK & FUEL PIPE...Fig. 10
BATTERY...Fig. 11
COMPRESSOR...Fig. 20
BONNET...Fig. 38
HYD. OIL TANK...Fig. 68

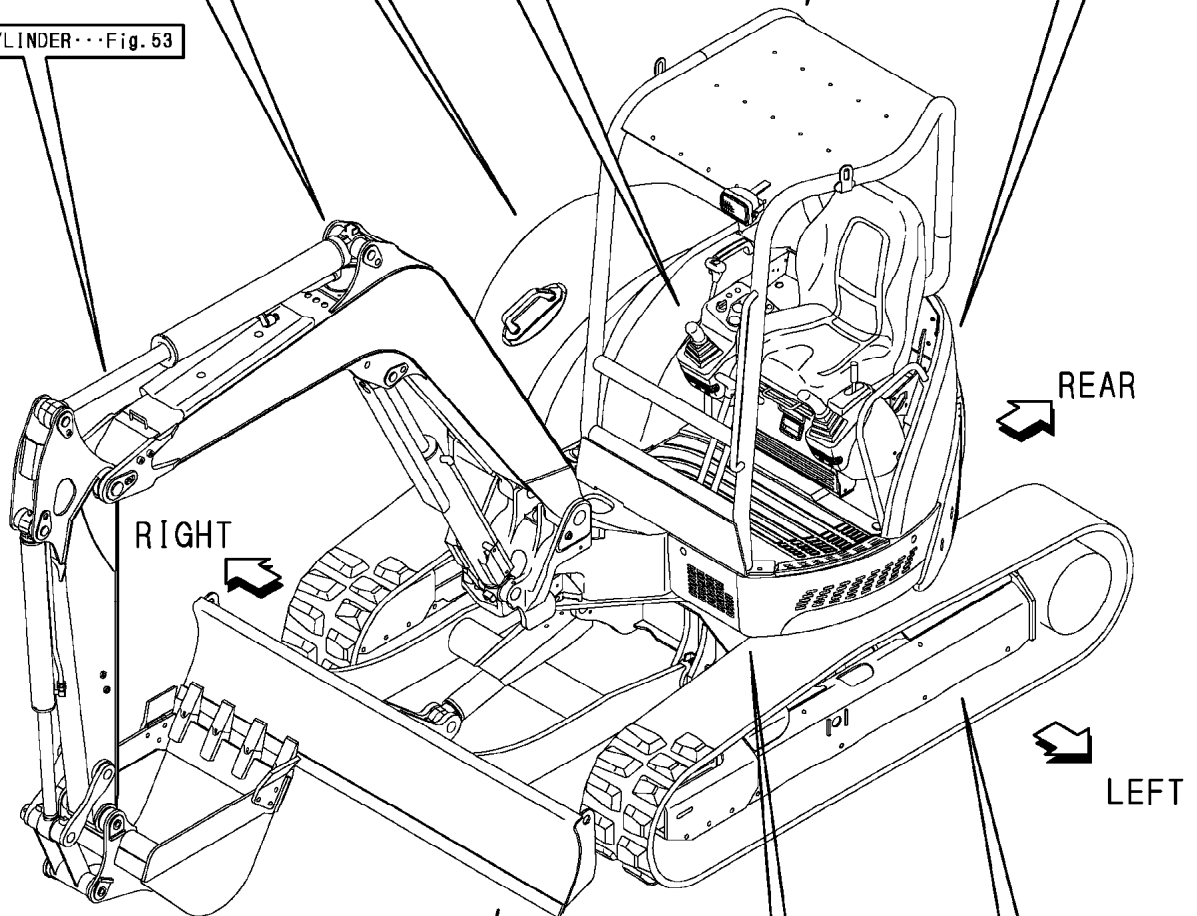
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BOOM & BOOM BRACKET...Fig. 80

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RIGHT

REAR

LEFT

FRONT

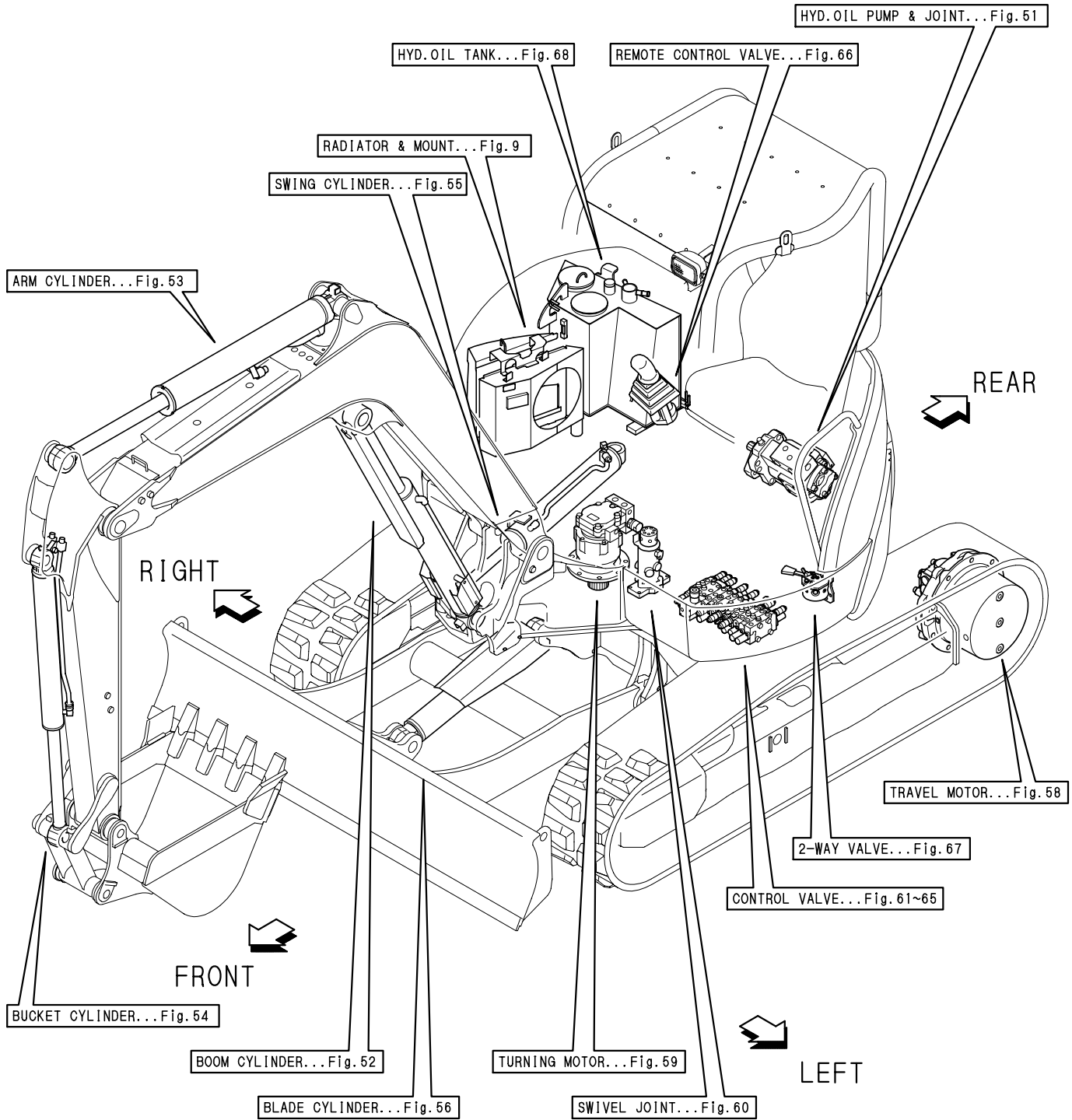
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QUICK COUPLER CYLINDER...Fig. 57
ARM & BUCKET LINK...Fig. 81
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ROLLER & ADJUST...Fig. 23
CRAWLER...Fig. 24
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TRAVEL MOTOR...Fig. 58

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2.	LABEL(CANOPY)	26.	LOCK LEVER & STAND(LEFT)
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13.	ELECTRIC PART(EQUIPMENT)	37.	SEAT & SEAT MOUNT
14.	ELECTRIC PART(AIR CON. SPEC.)	38.	BONNET
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- 58. TRAVEL MOTOR
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- 62. CONTROL VALVE(TRAVEL & P.T.O.)
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- 67. 2-WAY VALVE
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- 69. HYD.OIL PIPING(T.-P.-VALVE)
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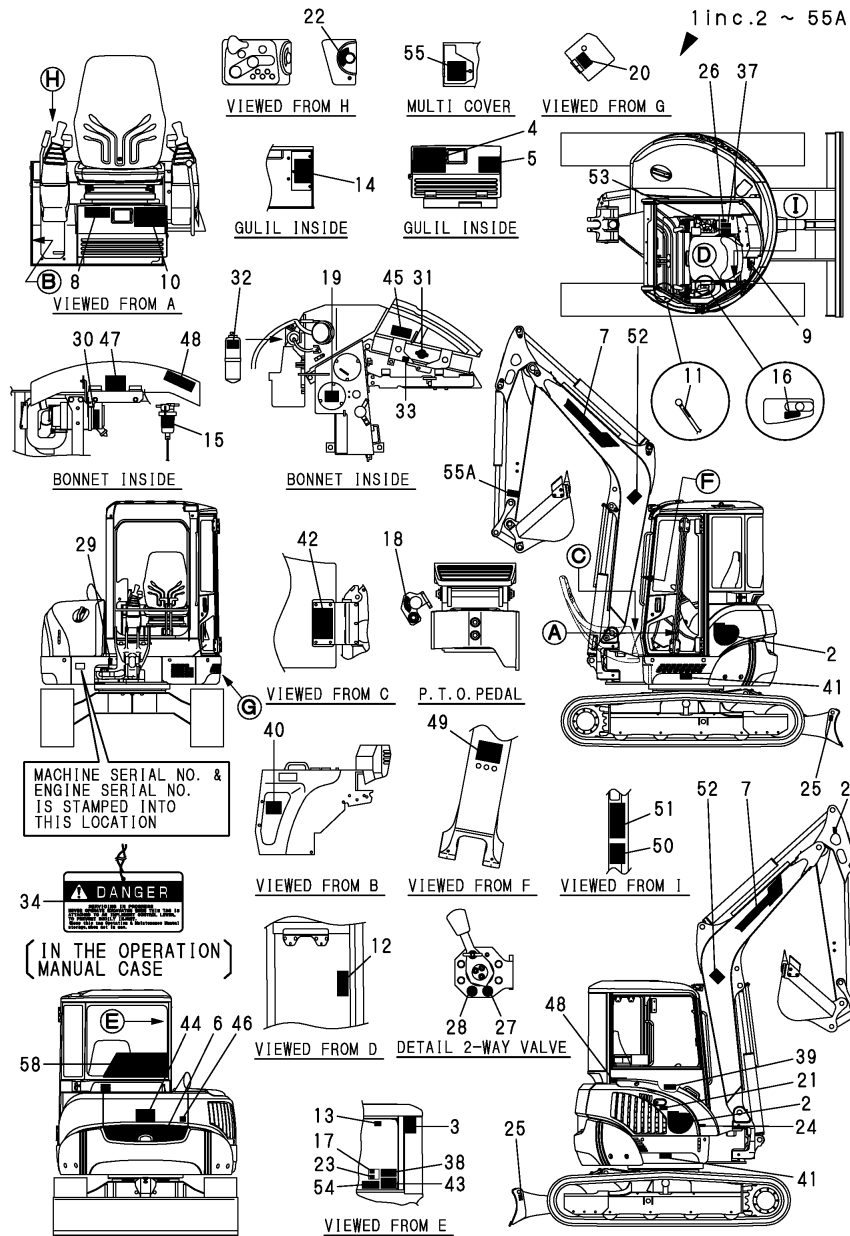
Fig. No. Fig. Name

- 75. HYD.OIL PIPING(P.T.O.)
- 76. HYD.OIL PIPING(QUICK COUPLER)
- 77. CONTROL PIPING(P.-V.-RETURN)
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- 79. GREASING
- 80. BOOM & BOOM BRACKET
- 81. ARM & BUCKET LINK
- 82. ARM & QUICK COUPLER
- 83. BUCKET
- 84. BLADE
- 85. SEAT KIT(OPTIONAL)

Fig.1. LABEL(CABIN)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



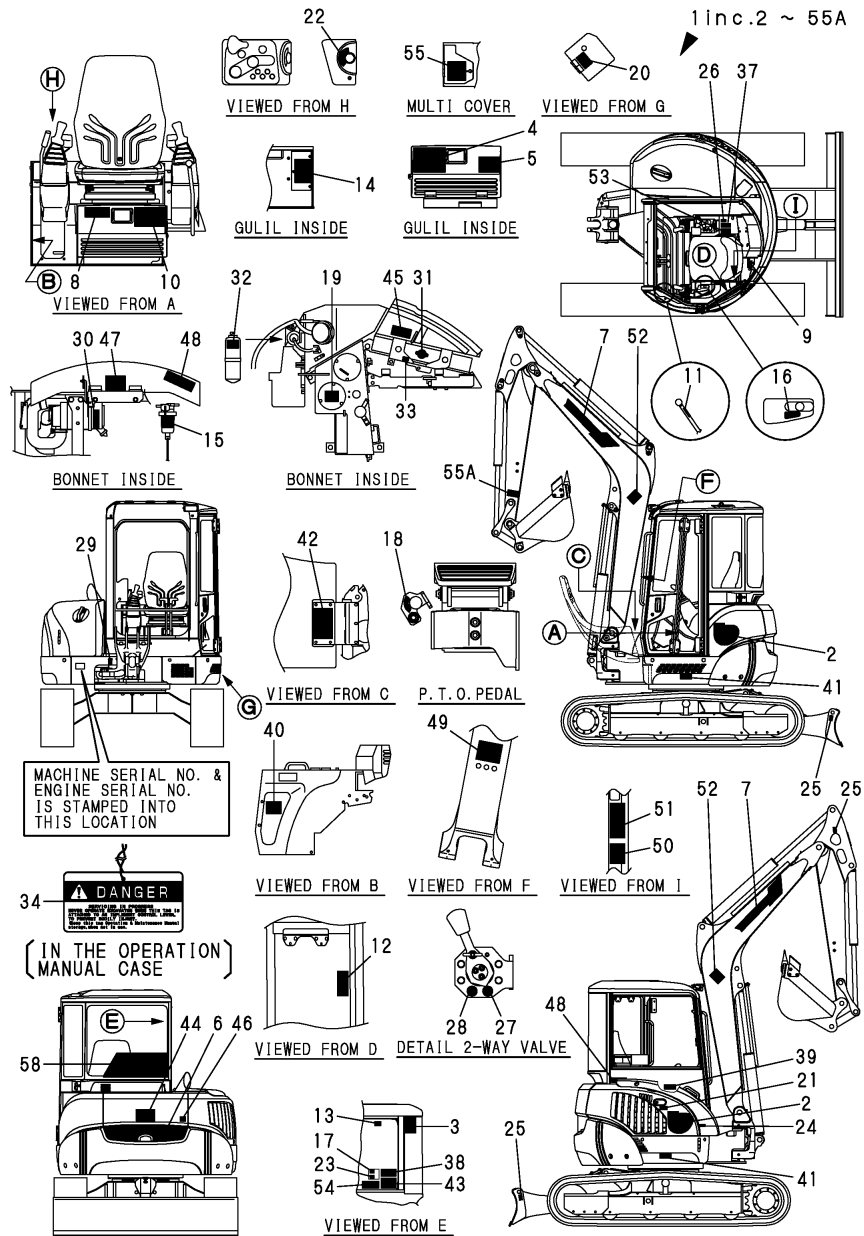
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	772A07-03100	LABEL ASSY	1	1		1				
2	2	172475-03120	LABEL, VIO40	2	2		2				
2-1	2	172475-03121	LABEL, MODEL	2	2		2				N
3	2	172475-03161	LABEL, LIFT			(A=M/#25972)	(C=M/#25972)	(E=M/#25972)			
3-1	2	172475-03162	LABEL, LIFT Q US	1	1		1	1			N
3-2	2	172475-03163	LABEL, LIFT Q US			(A=M/#25968)	(C=M/#25968)	(E=M/#25968)			
				1	1	(A=M/#25972)	(C=M/#25972)	(E=M/#25972)			N
4	2	172A07-03140	LABEL, OIL & WATER	1	1		1	1			
5	2	172467-03150	LABEL, GREASE	1	1		1	1			
6	2	172460-03160	LABEL	1	1		1	1			
7	2	172165-03261	LABEL, BOOM	2	2		2	2			
8	2	172A07-03110	LABEL, SPECIFICATION	1	1		1	1			
9	2	172472-03180	LABEL, VENTILATION	1	1		1	1			
10	2	172472-03200	LABEL, SUPPORT C US	1	1		1	1			
10-1	2	172472-03141	LABEL, SUPPORT US	1	1		1	1			N
						(A=M/#25972)	(C=M/#25972)	(E=M/#25972)			
11	2	172183-03280	LABEL, LOCK	1	1		1	1			
12	2	172463-03320	LABEL, F/W LOWER US	1	1		1	1			
13	2	172437-03550	LABEL, WINDOW	1	1		1	1			
13-1	2	172437-03551	LABEL, WINDOW US	1	1		1	1			N
						(A=M/#25972)	(C=M/#25972)	(E=M/#25972)			
14	2	172472-03171	LABEL, FUSE US	1	1		1	1			
15	2	172A07-03160	LABEL	1	1		1	1			
16	2	172458-03220	LABEL, ACCELERATOR	1	1		1	1			
17	2	172496-03250	LABEL, P.T.O.	1	1		1	1			
18	2	172458-03240	LABEL, LOCK	1	1		1	1			
19	2	172463-03290	LABEL, HYD. OIL US	1	1		1	1			
20	2	172438-03300	LABEL	1	1		1	1			
21	2	172463-03330	LABEL, COVER	1	1		1	1			
22	2	172141-03360	LABEL, START SWITCH	1	1		1	1			
23	2	172490-03200	LABEL	1	1		1	1			
24	2	172437-03500	LABEL, FUEL	1	1		1	1			
24-1	2	172437-03501	LABEL, FUEL US	1	1		1	1			N
						(A=M/#25972)	(C=M/#25972)	(E=M/#25972)			
25	2	172437-03510	LABEL, HOOK	3	3		3	3			
25-1	2	172437-03511	LABEL, HOOK US	3	3		3	3			N
						(A=M/#25972)	(C=M/#25972)	(E=M/#25972)			
26	2	172437-03530	LABEL, RE-START	1	1		1	1			
27	2	172437-03610	LABEL	1	1		1	1			
28	2	172437-03620	LABEL	1	1		1	1			
29	2	172157-03740	LABEL	1	1		1	1			
29-1	2	172157-03741	LABEL, GREASE US	1	1		1	1			N
						(A=M/#25972)	(C=M/#25972)	(E=M/#25972)			
30	2	172125-03950	LABEL, AIR CLEANER	1	1		1	1			
30-1	2	172125-03951	LABEL, AIR CLEANER	1	1		1	1			N
						(A=M/#25972)	(C=M/#25972)	(E=M/#25972)			
31	2	172462-03320	LABEL	1	1		1	1			
32	2	124764-44810	LABEL, SUB-TANK	1	1		1	1			
32-1	2	172A38-03200	LABEL, SUB-TANK US	1	1		1	1			N

Remarks
 (1) AIR CON. SPEC.

Fig.1. LABEL(CABIN)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



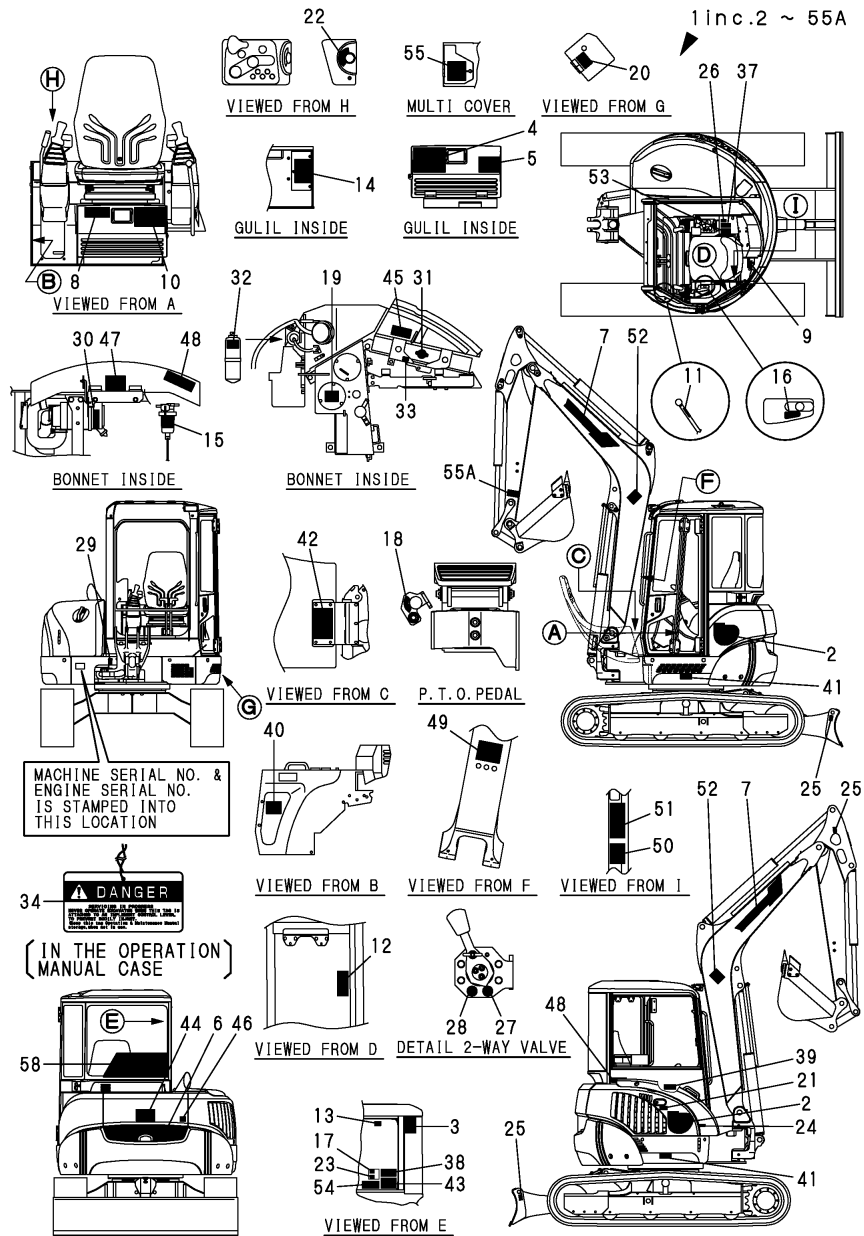
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
		(A=M/#25972)	(C=M/#25972)			(E=M/#25972)					
33	2	124764-44920	LABEL, ANTI-FREEZING	1	1			1			
33-1	2	172A38-03210	LABEL, ANTI-FREEZING	1	1			1			N
		(A=M/#25972)	(C=M/#25972)			(E=M/#25972)					
34	2	172437-03250	TAG ASSY, CAUTION	1	1			1			
34-1	2	172437-03251	TAG ASSY, CAUTION	1	1			1			N
		(A=M/#25972)	(C=M/#25972)			(E=M/#25972)					
37	2	172437-03300	LABEL, MANUAL	1	1			1			
37-1	2	172437-03301	LABEL, MANUAL US	1	1			1			N
		(A=M/#25972)	(C=M/#25972)			(E=M/#25972)					
38	2	172437-03310	LABEL, SLOPE	1	1			1			
38-1	2	172437-03311	LABEL, SLOPE US	1	1			1			N
		(A=M/#25972)	(C=M/#25972)			(E=M/#25972)					
38-2	2	172437-03312	LABEL, SLOPE US	1	1			1			N
		(A=M/#25972)	(C=M/#25972)			(E=M/#25972)					
39	2	172437-03321	LABEL, HYD. OIL TANK	1	1			1			
39-1	2	172437-03322	LABEL, HYD. OIL TANK	1	1			1			N
		(A=M/#25972)	(C=M/#25972)			(E=M/#25972)					
40	2	172437-03341	LABEL, TRANSPORT	1	1			1			
40-1	2	172437-03342	LABEL, TRANSPORT US	1	1			1			N
		(A=M/#25972)	(C=M/#25972)			(E=M/#25972)					
41	2	172437-03351	LABEL, GREASE CYL.	2	2			2			
41-1	2	172437-03352	LABEL, GREASE CYL.	2	2			2			N
		(A=M/#25972)	(C=M/#25972)			(E=M/#25972)					
42	2	172437-03360	LABEL, BATTERY	1	1			1			
42-1	2	172437-03361	LABEL, BATTERY US	1	1			1			N
		(A=M/#25972)	(C=M/#25972)			(E=M/#25972)					
43	2	172437-03371	LABEL	1	1			1			
43-1	2	172437-03372	LABEL, NEUTRAL US	1	1			1			N
		(A=M/#25972)	(C=M/#25972)			(E=M/#25972)					
44	2	172437-03380	LABEL, SWING AREA	1	1			1			
44-1	2	172437-03381	LABEL, SWING AREA US	1	1			1			N
		(A=M/#25972)	(C=M/#25972)			(E=M/#25972)					
45	2	172437-03390	LABEL, RADIATOR	1	1			1			
45-1	2	172437-03391	LABEL, RADIATOR US	1	1			1			N
		(A=M/#25972)	(C=M/#25972)			(E=M/#25972)					
46	2	172437-03401	LABEL (ENG COVER US	1	1			1			
46-1	2	172437-03402	LABEL, ENG. COVER US	1	1			1			N
		(A=M/#25972)	(C=M/#25972)			(E=M/#25972)					
47	2	172437-03411	LABEL (ENG ROOM US	1	1			1			
48	2	172437-03421	LABEL, MUFFLER	2	2			2			
48-1	2	172437-03422	LABEL, MUFFLER US	2	2			2			N
		(A=M/#25972)	(C=M/#25972)			(E=M/#25972)					
49	2	172437-03431	LABEL, STEERING	1	1			1			
49-1	2	172437-03432	LABEL, STEERING US	1	1			1			N
		(A=M/#25972)	(C=M/#25972)			(E=M/#25972)					
50	2	172437-03440	LABEL, ROPS	1	1			1			
50-1	2	172437-03441	LABEL, ROPS US	1	1			1			N
		(A=M/#25972)	(C=M/#25972)			(E=M/#25972)					
51	2	172437-03450	LABEL, SEAT BELT	1	1			1			
51-1	2	172437-03451	LABEL, SEAT BELT US	1	1			1			N

Remarks
 (1)AIR CON. SPEC.

Fig.1. LABEL(CABIN)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



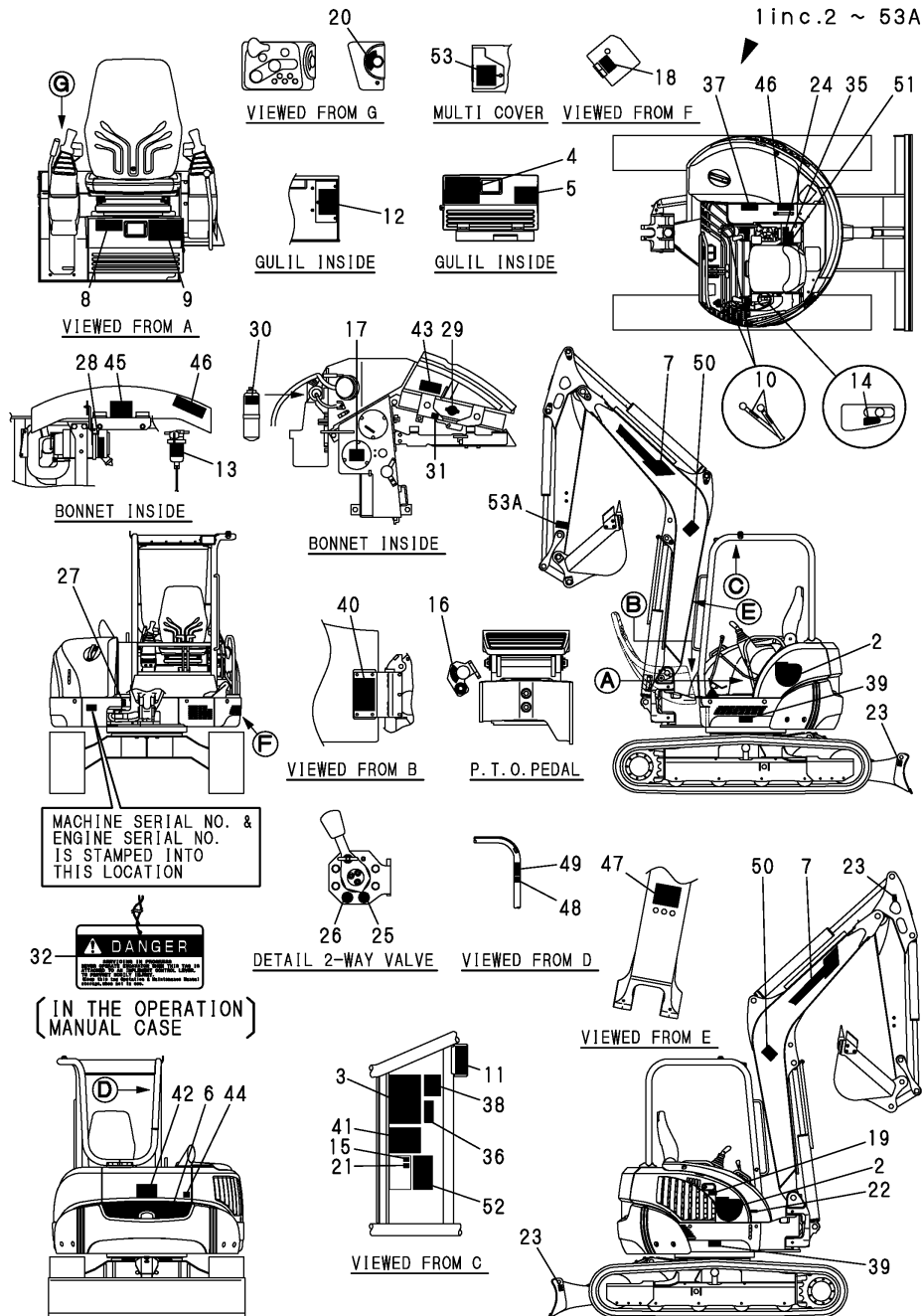
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
		(A=M/#25972)	(C=M/#25972)		(E=M/#25972)						
52	2	172437-03460	LABEL, BOOM	2	2			2			
52-1	2	172437-03461	LABEL, BOOM US	2	2			2			N
		(A=M/#25972)	(C=M/#25972)		(E=M/#25972)						
53	2	172437-03470	LABEL, LEVER LOCK	1	1			1			
53-1	2	172437-03471	LABEL, LEVER LOCK US	1	1			1			N
		(A=M/#25972)	(C=M/#25972)		(E=M/#25972)						
54	2	172437-03600	LABEL	1	1			1			
54-1	2	172437-03601	LABEL, 2-WAY US	1	1			1			N
		(A=M/#25972)	(C=M/#25972)		(E=M/#25972)						
55	2	172437-03241	LABEL, CRAWLER	1	1			1			
55-1	2	172437-03242	LABEL, CRAWLER US	1	1			1			N
		(A=M/#25972)	(C=M/#25972)		(E=M/#25972)						
55A	2	172472-03330	LABEL, LOCK PIN(US)	1	1			1			W
		(A=M/#25972)	(C=M/#25972)		(E=M/#25972)						
58	1	172460-03180	LABEL	1	1						W 1
		(A=FROM 1ST)	(C=FROM 1ST)								

Remarks
 (1)AIR CON. SPEC.

Fig.2. LABEL(CANOPY)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

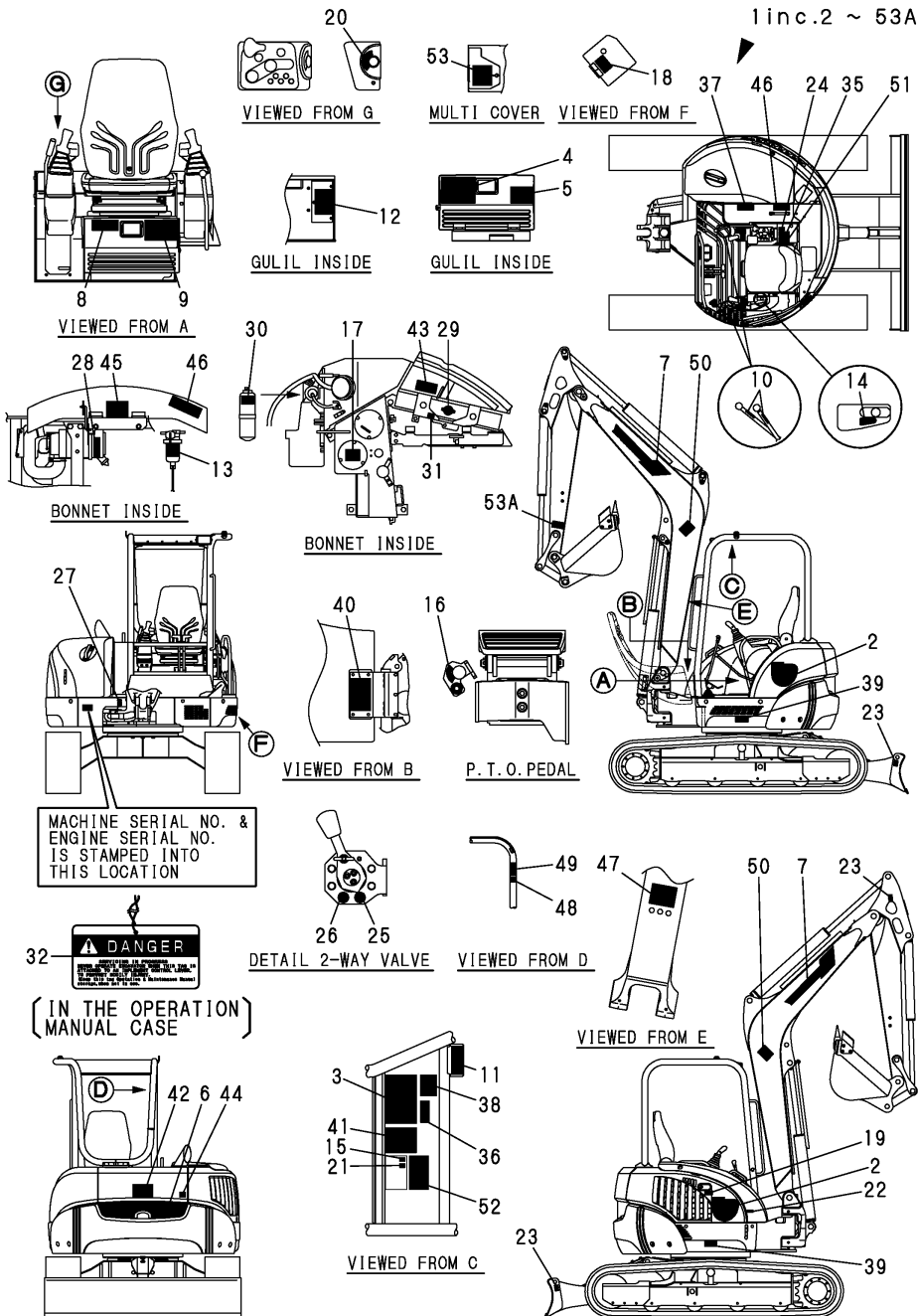


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	772A07-03110	LABEL ASSY	1	1	1					
2	2	172475-03120	LABEL, VIO40	2	2	2					
2-1	2	172475-03121	LABEL, MODEL	2	2	2				2	N
		(B=M/#25972)	(D=M/#25972)							(F=M/#25972)	
3	2	172475-03161	LABEL, LIFT	1	1	1					
3-1	2	172475-03162	LABEL, LIFT Q US	1	1	1				1	N
		(B=M/#25968)	(D=M/#25968)							(F=M/#25968)	
3-2	2	172475-03163	LABEL, LIFT Q US	1	1	1				1	N
		(B=M/#25972)	(D=M/#25972)							(F=M/#25972)	
4	2	172A07-03140	LABEL, OIL & WATER	1	1	1					
5	2	172467-03150	LABEL, GREASE	1	1	1					
6	2	172460-03160	LABEL	1	1	1					
7	2	172165-03261	LABEL, BOOM	2	2	2					
8	2	172A07-03110	LABEL, SPECIFICATION	1	1	1					
9	2	172467-03170	LABEL, SUPORT US	1	1	1					
9-1	2	172472-03141	LABEL, SUPPORT US	1	1	1				1	N
		(B=M/#25972)	(D=M/#25972)							(F=M/#25972)	
10	2	172183-03280	LABEL, LOCK	2	2	2					
11	2	172472-03701	LABEL	1	1	1					
11-1	2	172472-03702	LABEL, ROPS P	1	1	1				1	N
		(B=M/#25972)	(D=M/#25972)							(F=M/#25972)	
12	2	172472-03171	LABEL, FUSE US	1	1	1					
13	2	172A07-03160	LABEL	1	1	1					
14	2	172458-03220	LABEL, ACCELERATOR	1	1	1					
15	2	172496-03250	LABEL, P.T.O.	1	1	1					
16	2	172458-03240	LABEL, LOCK	1	1	1					
17	2	172463-03290	LABEL, HYD. OIL US	1	1	1					
18	2	172438-03300	LABEL	1	1	1					
19	2	172463-03330	LABEL, COVER	1	1	1					
20	2	172141-03360	LABEL, START SWITCH	1	1	1					
21	2	172490-03200	LABEL	1	1	1					
22	2	172437-03500	LABEL, FUEL	1	1	1					
22-1	2	172437-03501	LABEL, FUEL US	1	1	1				1	N
		(B=M/#25972)	(D=M/#25972)							(F=M/#25972)	
23	2	172437-03510	LABEL, HOOK	3	3	3					
23-1	2	172437-03511	LABEL, HOOK US	3	3	3				3	N
		(B=M/#25972)	(D=M/#25972)							(F=M/#25972)	
24	2	172437-03530	LABEL, RE-START	1	1	1					
25	2	172437-03610	LABEL	1	1	1					
26	2	172437-03620	LABEL	1	1	1					
27	2	172157-03740	LABEL	1	1	1					
27-1	2	172157-03741	LABEL, GREASE US	1	1	1				1	N
		(B=M/#25972)	(D=M/#25972)							(F=M/#25972)	
28	2	172125-03950	LABEL, AIR CLEANER	1	1	1					
28-1	2	172125-03951	LABEL, AIR CLEANER	1	1	1				1	N
		(B=M/#25972)	(D=M/#25972)							(F=M/#25972)	
29	2	172462-03320	LABEL	1	1	1					
30	2	124764-44810	LABEL, SUB-TANK	1	1	1					
30-1	2	172A38-03200	LABEL, SUB-TANK US	1	1	1				1	N
		(B=M/#25972)	(D=M/#25972)							(F=M/#25972)	
31	2	124764-44920	LABEL, ANTI-FREEZING	1	1	1					

Fig.2. LABEL(CANOPY)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

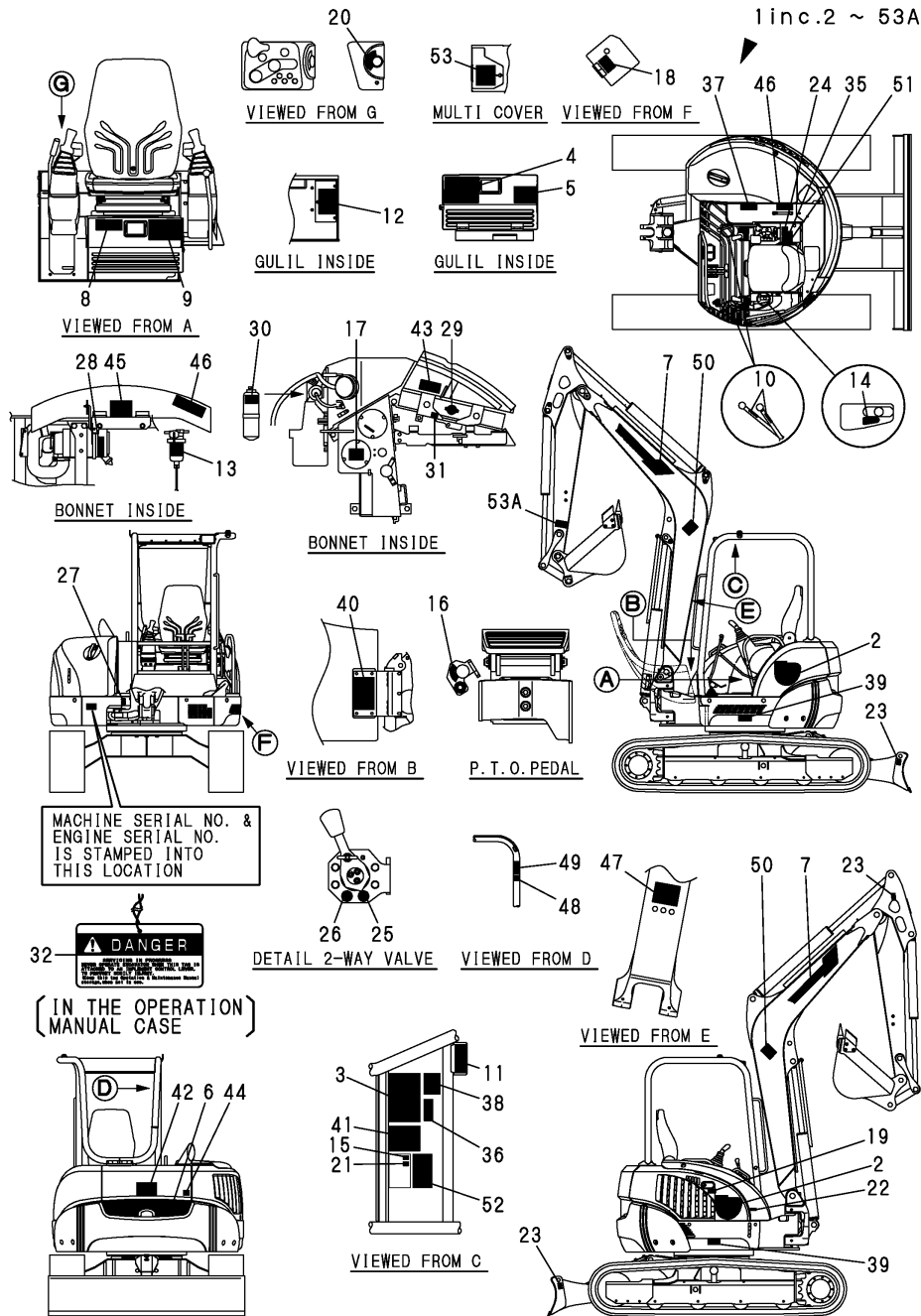


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
31-1	2	172A38-03210	LABEL,ANTI-FREEZING (B=M/#25972)	1			1			1	N
32	2	172437-03250	TAG ASSY, CAUTION (D=M/#25972)		1				1		
32-1	2	172437-03251	TAG ASSY, CAUTION (B=M/#25972)	1			1			1	N
35	2	172437-03300	LABEL,MANUAL (D=M/#25972)	1			1			1	
35-1	2	172437-03301	LABEL, MANUAL US (B=M/#25972)	1			1			1	N
36	2	172437-03310	LABEL,SLOPE (D=M/#25972)	1			1			1	
36-1	2	172437-03311	LABEL, SLOPE US (B=M/#25972)	1			1			1	N
36-2	2	172437-03312	LABEL,SLOPE US (D=M/#25972)	1			1			1	N
37	2	172437-03321	LABEL,HYD.OIL TANK (D=M/#25972)	1			1			1	
37-1	2	172437-03322	LABEL, HYD.OIL TANK (B=M/#25972)	1			1			1	N
38	2	172437-03341	LABEL,TRANSPORT (D=M/#25972)	1			1			1	
38-1	2	172437-03342	LABEL, TRANSPORT US (B=M/#25972)	1			1			1	N
39	2	172437-03351	LABEL,GREASE CYL. (D=M/#25972)	2			2			2	
39-1	2	172437-03352	LABEL, GREASE CYL. (B=M/#25972)	2			2			2	N
40	2	172437-03360	LABEL,BATTERY (D=M/#25972)	1			1			1	
40-1	2	172437-03361	LABEL, BATTERY US (B=M/#25972)	1			1			1	N
41	2	172437-03371	LABEL (D=M/#25972)	1			1			1	
41-1	2	172437-03372	LABEL, NEUTRAL US (B=M/#25972)	1			1			1	N
42	2	172437-03380	LABEL,SWING AREA (D=M/#25972)	1			1			1	
42-1	2	172437-03381	LABEL,SWING AREA US (B=M/#25972)	1			1			1	N
43	2	172437-03390	LABEL,RADIATOR (D=M/#25972)	1			1			1	
43-1	2	172437-03391	LABEL, RADIATOR US (B=M/#25972)	1			1			1	N
44	2	172437-03401	LABEL (ENG COVER US (D=M/#25972)	1			1			1	
44-1	2	172437-03402	LABEL, ENG,COVER US (B=M/#25972)	1			1			1	N
45	2	172437-03411	LABEL (ENG ROOM US (D=M/#25972)	1			1			1	
46	2	172437-03421	LABEL,MUFFLER (D=M/#25972)	2			2			2	
46-1	2	172437-03422	LABEL, MUFFLER US (B=M/#25972)	2			2			2	N
47	2	172437-03431	LABEL,STEERING (D=M/#25972)	1			1			1	
47-1	2	172437-03432	LABEL, STEERING US (B=M/#25972)	1			1			1	N
48	2	172437-03440	LABEL,ROPS (D=M/#25972)	1			1			1	
48-1	2	172437-03441	LABEL, ROPS US (B=M/#25972)	1			1			1	N
49	2	172437-03450	LABEL,SEAT BELT (D=M/#25972)	1			1			1	
49-1	2	172437-03451	LABEL, SEAT BELT US (B=M/#25972)	1			1			1	N
50	2	172437-03460	LABEL, BOOM (D=M/#25972)	2			2			2	

Fig.2. LABEL(CANOPY)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

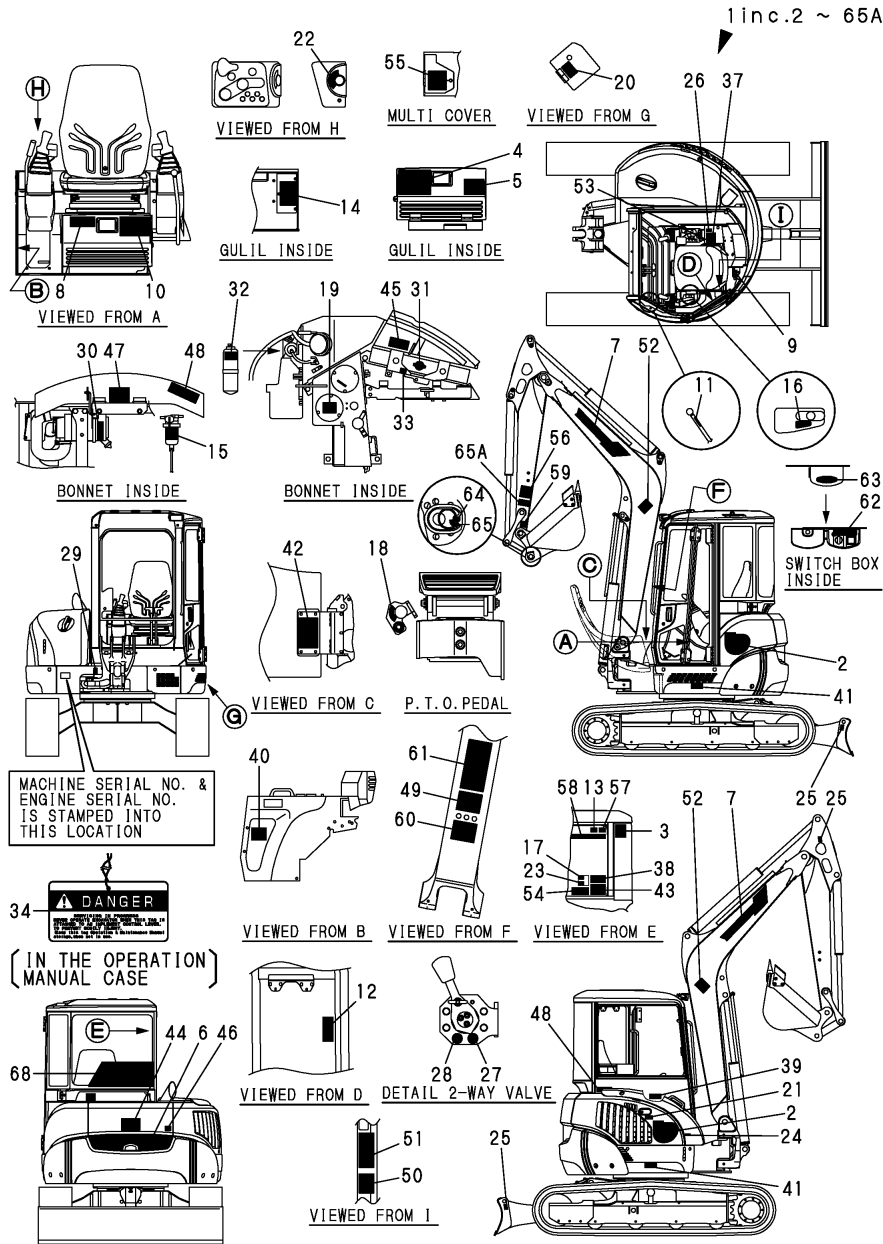


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
50-1	2	172437-03461	LABEL, BOOM US (B=M/#25972)	2			2		2		N
			(D=M/#25972)								(F=M/#25972)
51	2	172437-03470	LABEL, LEVER LOCK	1			1		1		
51-1	2	172437-03471	LABEL, LEVER LOCK US (B=M/#25972)	1			1		1		N
			(D=M/#25972)								(F=M/#25972)
52	2	172437-03600	LABEL	1			1		1		
52-1	2	172437-03601	LABEL, 2-WAY US (B=M/#25972)	1			1		1		N
			(D=M/#25972)								(F=M/#25972)
53	2	172437-03241	LABEL, CRAWLER	1			1		1		
53-1	2	172437-03242	LABEL, CRAWLER US (B=M/#25972)	1			1		1		N
			(D=M/#25972)								(F=M/#25972)
53A	2	172472-03330	LABEL, LOCK PIN(US) (B=M/#25972)	1			1		1		W
			(D=M/#25972)								(F=M/#25972)

Fig.3. LABEL(CABIN)(QUICK COUPLER)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



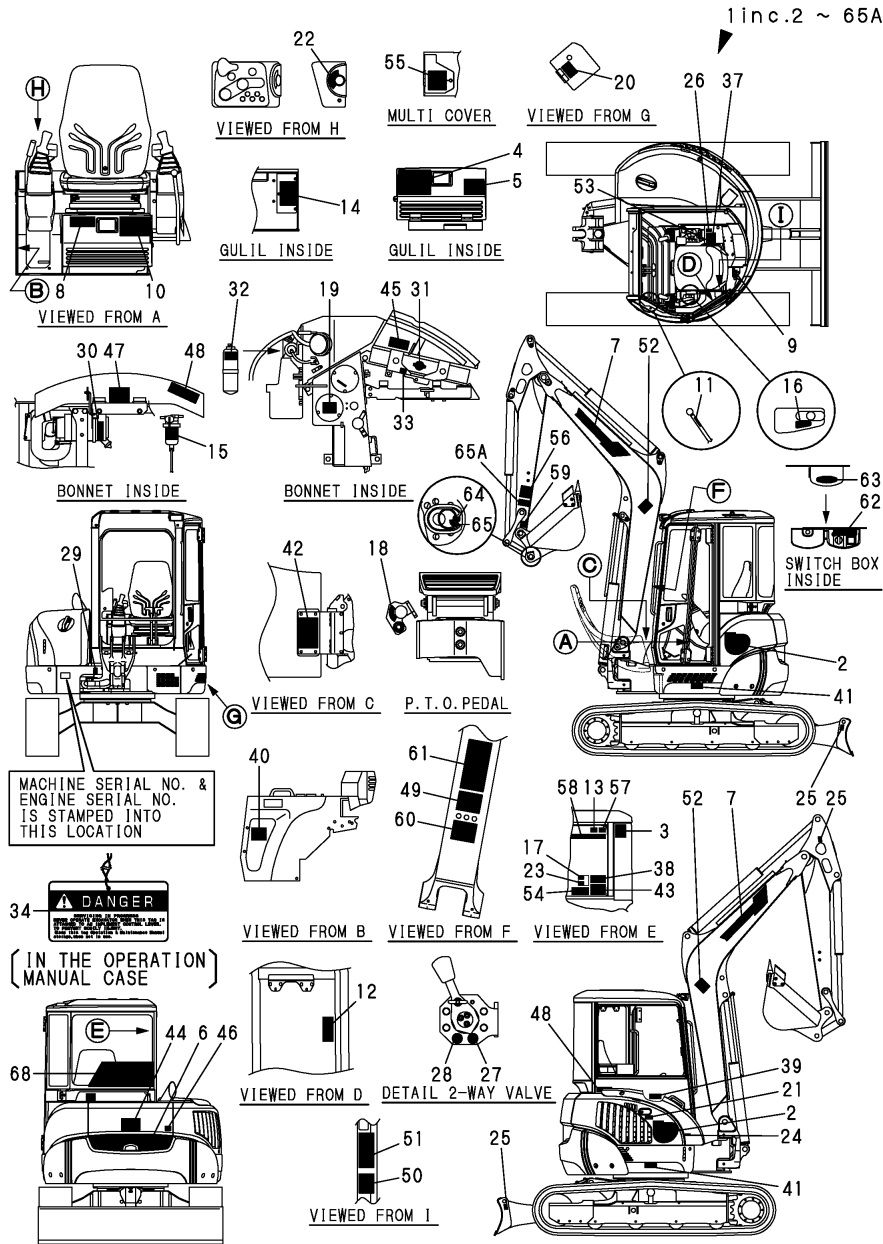
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	772A07-03120	LABEL ASSY	1	1		1				
2	2	172475-03120	LABEL, VIO40	2	2		2				
2-1	2	172475-03121	LABEL, MODEL	2	2		2				N
		(A=M/#25972)	(C=M/#25972)				(E=M/#25972)				
3	2	172475-03161	LABEL, LIFT	1	1		1				
3-1	2	172475-03162	LABEL, LIFT Q US	1	1		1				N
		(A=M/#25968)	(C=M/#25968)				(E=M/#25968)				
3-2	2	172475-03163	LABEL, LIFT Q US	1	1		1				N
		(A=M/#25972)	(C=M/#25972)				(E=M/#25972)				
4	2	172A07-03140	LABEL, OIL & WATER	1	1		1				
5	2	172467-03150	LABEL, GREASE	1	1		1				
6	2	172460-03160	LABEL	1	1		1				
7	2	172165-03261	LABEL, BOOM	2	2		2				
8	2	172A07-03110	LABEL, SPECIFICATION	1	1		1				
9	2	172472-03180	LABEL, VENTILATION	1	1		1				
10	2	172472-03200	LABEL, SUPPORT C US	1	1		1				
10-1	2	172472-03141	LABEL, SUPPORT US	1	1		1				N
		(A=M/#25972)	(C=M/#25972)				(E=M/#25972)				
11	2	172183-03280	LABEL, LOCK	1	1		1				
12	2	172463-03320	LABEL, F/W LOWER US	1	1		1				
13	2	172437-03550	LABEL, WINDOW	1	1		1				
13-1	2	172437-03551	LABEL, WINDOW US	1	1		1				N
		(A=M/#25972)	(C=M/#25972)				(E=M/#25972)				
14	2	172472-03171	LABEL, FUSE US	1	1		1				
15	2	172A07-03160	LABEL	1	1		1				
16	2	172458-03220	LABEL, ACCELERATOR	1	1		1				
17	2	172496-03250	LABEL, P.T.O.	1	1		1				
18	2	172458-03240	LABEL, LOCK	1	1		1				
19	2	172463-03290	LABEL, HYD. OIL US	1	1		1				
20	2	172438-03300	LABEL	1	1		1				
21	2	172463-03330	LABEL, COVER	1	1		1				
22	2	172141-03360	LABEL, START SWITCH	1	1		1				
23	2	172490-03200	LABEL	1	1		1				
24	2	172437-03500	LABEL, FUEL	1	1		1				
24-1	2	172437-03501	LABEL, FUEL US	1	1		1				N
		(A=M/#25972)	(C=M/#25972)				(E=M/#25972)				
25	2	172437-03510	LABEL, HOOK	3	3		3				
25-1	2	172437-03511	LABEL, HOOK US	3	3		3				N
		(A=M/#25972)	(C=M/#25972)				(E=M/#25972)				
26	2	172437-03530	LABEL, RE-START	1	1		1				
27	2	172437-03610	LABEL	1	1		1				
28	2	172437-03620	LABEL	1	1		1				
29	2	172157-03740	LABEL	1	1		1				
29-1	2	172157-03741	LABEL, GREASE US	1	1		1				N
		(A=M/#25972)	(C=M/#25972)				(E=M/#25972)				
30	2	172125-03950	LABEL, AIR CLEANER	1	1		1				
30-1	2	172125-03951	LABEL, AIR CLEANER	1	1		1				N
		(A=M/#25972)	(C=M/#25972)				(E=M/#25972)				
31	2	172462-03320	LABEL	1	1		1				
32	2	124764-44810	LABEL, SUB-TANK	1	1		1				
32-1	2	172A38-03200	LABEL, SUB-TANK US	1	1		1				N

Remarks
 (1) AIR CON. SPEC.

Fig.3. LABEL(CABIN)(QUICK COUPLER)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



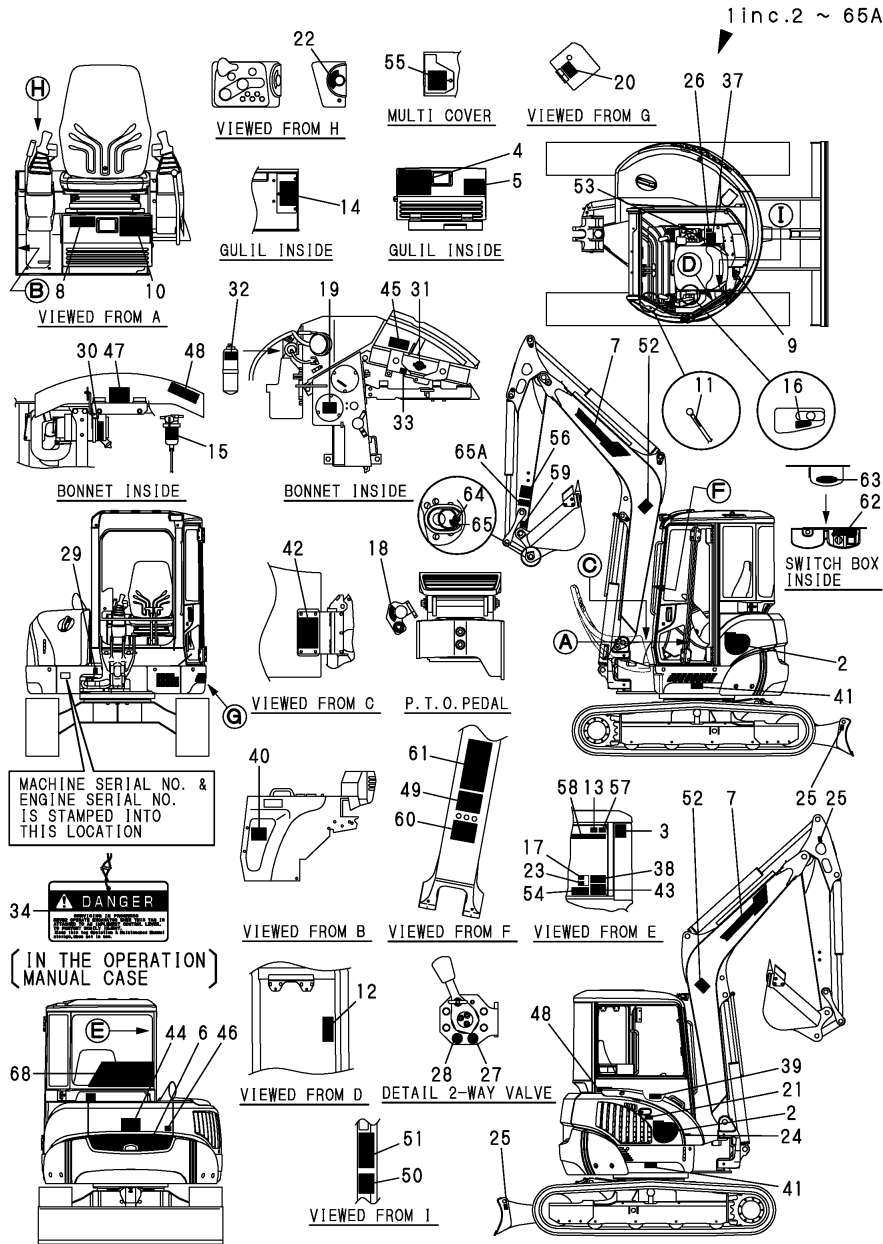
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
		(A=M/#25972)	(C=M/#25972)				(E=M/#25972)				
33	2	124764-44920	LABEL, ANTI-FREEZING	1	1			1			
33-1	2	172A38-03210	LABEL, ANTI-FREEZING	1	1			1			N
		(A=M/#25972)	(C=M/#25972)				(E=M/#25972)				
34	2	172437-03250	TAG ASSY, CAUTION	1	1			1			
34-1	2	172437-03251	TAG ASSY, CAUTION	1	1			1			N
		(A=M/#25972)	(C=M/#25972)				(E=M/#25972)				
37	2	172437-03300	LABEL, MANUAL	1	1			1			
37-1	2	172437-03301	LABEL, MANUAL US	1	1			1			N
		(A=M/#25972)	(C=M/#25972)				(E=M/#25972)				
38	2	172437-03310	LABEL, SLOPE	1	1			1			
38-1	2	172437-03311	LABEL, SLOPE US	1	1			1			N
		(A=M/#25972)	(C=M/#25972)				(E=M/#25972)				
38-2	2	172437-03312	LABEL, SLOPE US	1	1			1			N
		(A=M/#25972)	(C=M/#25972)				(E=M/#25972)				
39	2	172437-03321	LABEL, HYD. OIL TANK	1	1			1			
39-1	2	172437-03322	LABEL, HYD. OIL TANK	1	1			1			N
		(A=M/#25972)	(C=M/#25972)				(E=M/#25972)				
40	2	172437-03341	LABEL, TRANSPORT	1	1			1			
40-1	2	172437-03342	LABEL, TRANSPORT US	1	1			1			N
		(A=M/#25972)	(C=M/#25972)				(E=M/#25972)				
41	2	172437-03351	LABEL, GREASE CYL.	2	2			2			
41-1	2	172437-03352	LABEL, GREASE CYL.	2	2			2			N
		(A=M/#25972)	(C=M/#25972)				(E=M/#25972)				
42	2	172437-03360	LABEL, BATTERY	1	1			1			
42-1	2	172437-03361	LABEL, BATTERY US	1	1			1			N
		(A=M/#25972)	(C=M/#25972)				(E=M/#25972)				
43	2	172437-03371	LABEL	1	1			1			
43-1	2	172437-03372	LABEL, NEUTRAL US	1	1			1			N
		(A=M/#25972)	(C=M/#25972)				(E=M/#25972)				
44	2	172437-03380	LABEL, SWING AREA	1	1			1			
44-1	2	172437-03381	LABEL, SWING AREA US	1	1			1			N
		(A=M/#25972)	(C=M/#25972)				(E=M/#25972)				
45	2	172437-03390	LABEL, RADIATOR	1	1			1			
45-1	2	172437-03391	LABEL, RADIATOR US	1	1			1			N
		(A=M/#25972)	(C=M/#25972)				(E=M/#25972)				
46	2	172437-03401	LABEL (ENG COVER US	1	1			1			
46-1	2	172437-03402	LABEL, ENG, COVER US	1	1			1			N
		(A=M/#25972)	(C=M/#25972)				(E=M/#25972)				
47	2	172437-03411	LABEL (ENG ROOM US	1	1			1			
48	2	172437-03421	LABEL, MUFFLER	2	2			2			
48-1	2	172437-03422	LABEL, MUFFLER US	2	2			2			N
		(A=M/#25972)	(C=M/#25972)				(E=M/#25972)				
49	2	172437-03431	LABEL, STEERING	1	1			1			
49-1	2	172437-03432	LABEL, STEERING US	1	1			1			N
		(A=M/#25972)	(C=M/#25972)				(E=M/#25972)				
50	2	172437-03440	LABEL, ROPS	1	1			1			
50-1	2	172437-03441	LABEL, ROPS US	1	1			1			N
		(A=M/#25972)	(C=M/#25972)				(E=M/#25972)				
51	2	172437-03450	LABEL, SEAT BELT	1	1			1			
51-1	2	172437-03451	LABEL, SEAT BELT US	1	1			1			N

Remarks
 (1)AIR CON. SPEC.

Fig.3. LABEL(CABIN)(QUICK COUPLER)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



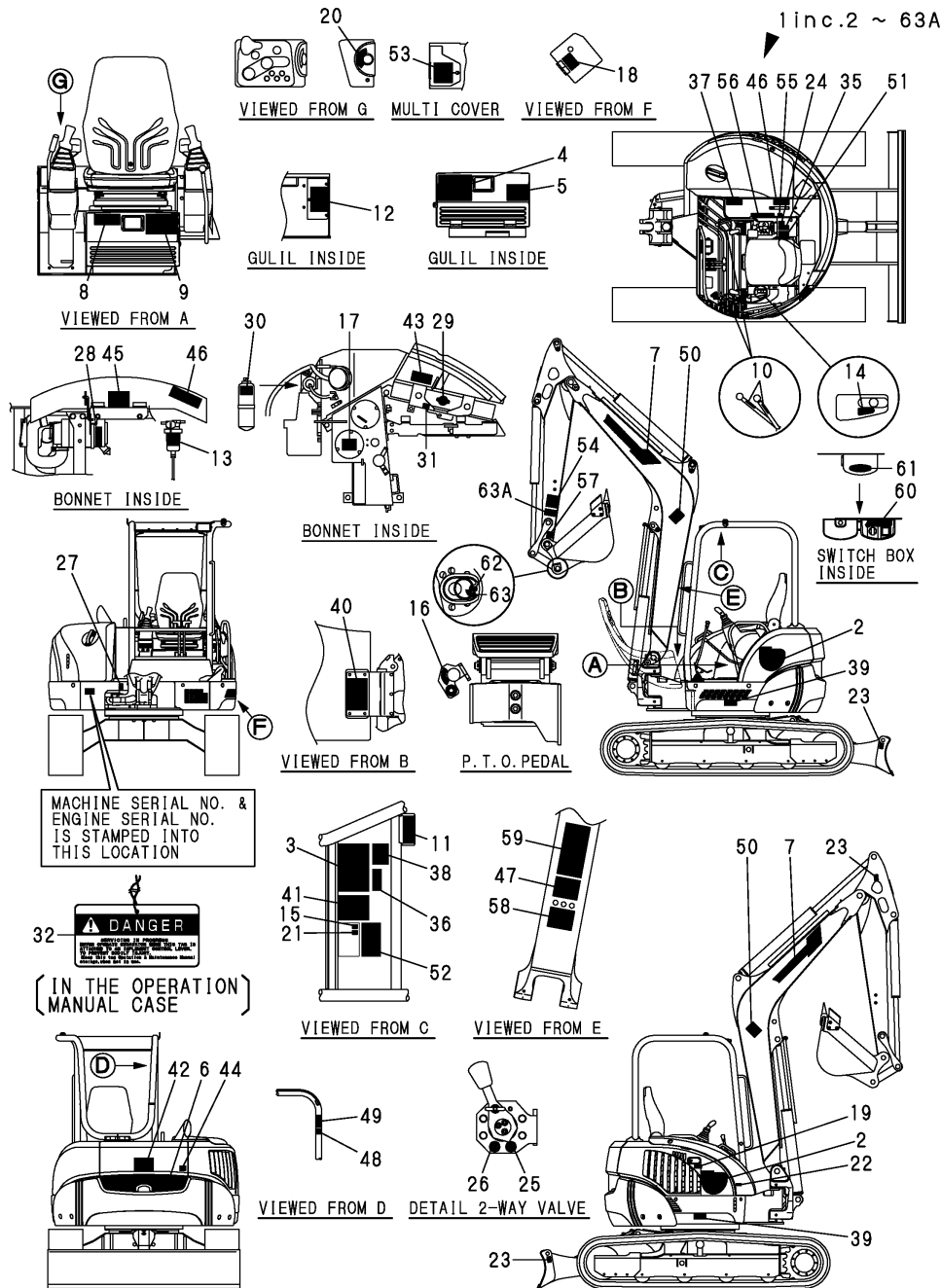
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
		(A=M/#25972)	(C=M/#25972)		(E=M/#25972)						
52	2	172437-03460	LABEL, BOOM	2	2			2			
52-1	2	172437-03461	LABEL, BOOM US	2	2			2			N
		(A=M/#25972)	(C=M/#25972)		(E=M/#25972)						
53	2	172437-03470	LABEL, LEVER LOCK	1	1			1			
53-1	2	172437-03471	LABEL, LEVER LOCK US	1	1			1			N
		(A=M/#25972)	(C=M/#25972)		(E=M/#25972)						
54	2	172437-03600	LABEL	1	1			1			
54-1	2	172437-03601	LABEL, 2-WAY US	1	1			1			N
		(A=M/#25972)	(C=M/#25972)		(E=M/#25972)						
55	2	172437-03241	LABEL, CRAWLER	1	1			1			
55-1	2	172437-03242	LABEL, CRAWLER US	1	1			1			N
		(A=M/#25972)	(C=M/#25972)		(E=M/#25972)						
56	2	172472-03230	LABEL, OPERATION PIN	1	1			1			
57	2	172472-03240	LABEL, PIN US	1	1			1			
57-1	2	172472-03241	LABEL, PIN US	1	1			1			N
		(A=M/#25972)	(C=M/#25972)		(E=M/#25972)						
58	2	172472-03250	LABEL, OPERATION Q US	1	1			1			
59	2	172472-03260	LABEL, FINGER	1	1			1			
59-1	2	172472-03261	LABEL, FINGER US	1	1			1			N
		(A=M/#25972)	(C=M/#25972)		(E=M/#25972)						
60	2	172472-03270	LABEL, SAND US	1	1			1			
60-1	2	172472-03271	LABEL, SAND US	1	1			1			N
		(A=M/#25972)	(C=M/#25972)		(E=M/#25972)						
61	2	172472-03280	LABEL	1	1			1			
61-1	2	172472-03281	LABEL, WARNING HITCH	1	1			1			N
		(A=M/#25972)	(C=M/#25972)		(E=M/#25972)						
62	2	172472-03290	LABEL, SWITCH	1	1			1			
63	2	172472-03300	LABEL, COVER	1	1			1			
64	2	172958-03160	LABEL	1	1			1			
65	2	172458-03240	LABEL, LOCK	1	1			1			
65A	2	172472-03330	LABEL, LOCK PIN(US)	1	1			1			W
		(A=M/#25972)	(C=M/#25972)		(E=M/#25972)						
68	1	172460-03180	LABEL	1	1						W 1
		(A=FROM 1ST)	(C=FROM 1ST)								

Remarks
 (1)AIR CON. SPEC.

Fig.4. LABEL(CANOPY)(QUICK COUPLER)

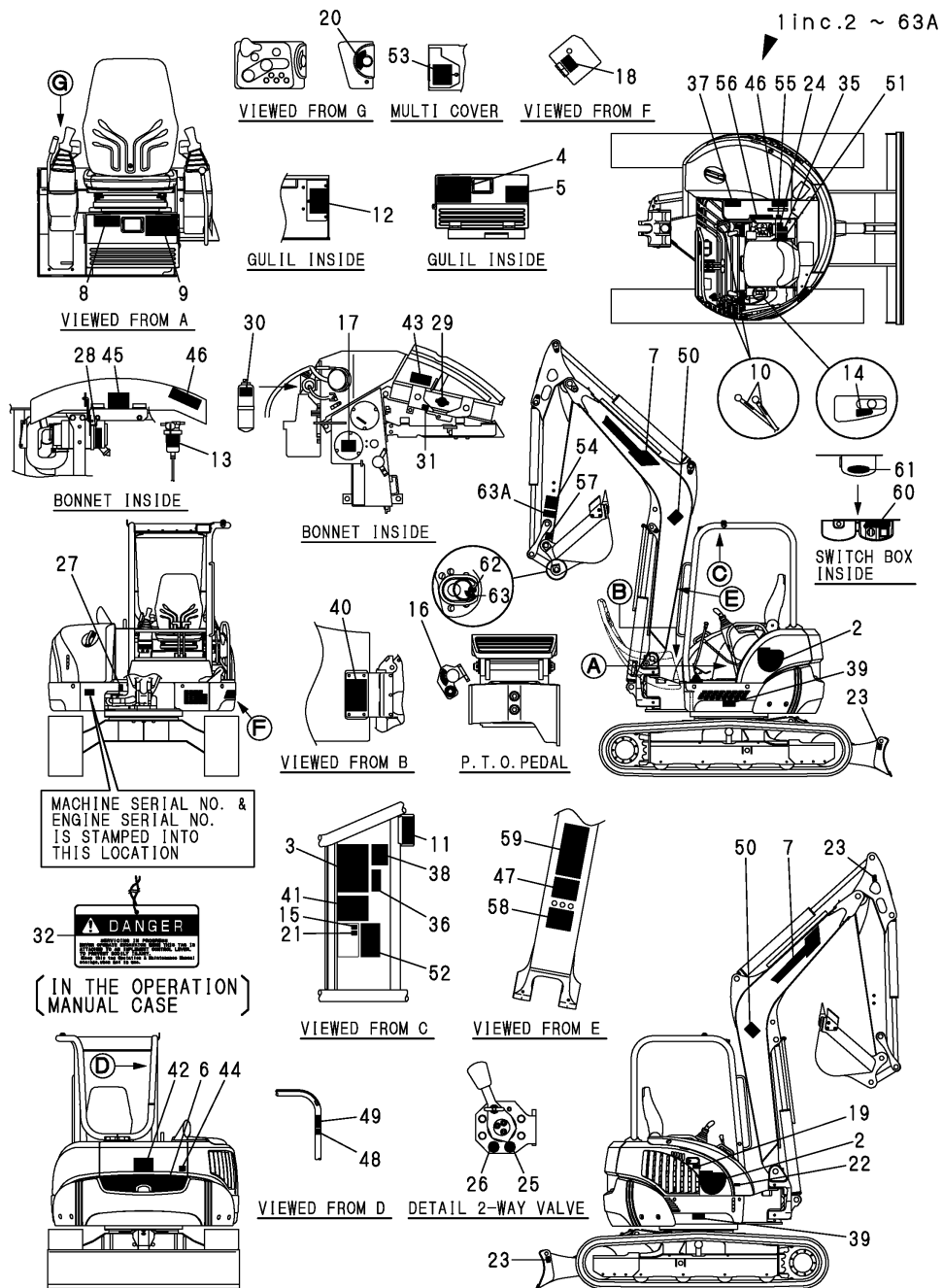
(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	772A07-03130	LABEL ASSY	1	1	1					
2	2	172475-03120	LABEL, VIO40	2	2	2					
2-1	2	172475-03121	LABEL, MODEL	2	2	2	2				N
		(B=M/#25972)	(D=M/#25972)								(F=M/#25972)
3	2	172475-03161	LABEL, LIFT	1	1	1					
3-1	2	172475-03162	LABEL, LIFT Q US	1	1	1	1				N
		(B=M/#25968)	(D=M/#25968)								(F=M/#25968)
3-2	2	172475-03163	LABEL, LIFT Q US	1	1	1	1				N
		(B=M/#25972)	(D=M/#25972)								(F=M/#25972)
4	2	172A07-03140	LABEL, OIL & WATER	1	1	1					
5	2	172467-03150	LABEL, GREASE	1	1	1					
6	2	172460-03160	LABEL	1	1	1					
7	2	172165-03261	LABEL, BOOM	2	2	2					
8	2	172A07-03110	LABEL, SPECIFICATION	1	1	1					
9	2	172467-03170	LABEL, SUPORT US	1	1	1					
9-1	2	172472-03141	LABEL, SUPPORT US	1	1	1	1				N
		(B=M/#25972)	(D=M/#25972)								(F=M/#25972)
10	2	172183-03280	LABEL, LOCK	2	2	2					
11	2	172472-03701	LABEL	1	1	1					
11-1	2	172472-03702	LABEL, ROPS P	1	1	1	1				N
		(B=M/#25972)	(D=M/#25972)								(F=M/#25972)
12	2	172472-03171	LABEL, FUSE US	1	1	1					
13	2	172A07-03160	LABEL	1	1	1					
14	2	172458-03220	LABEL, ACCELERATOR	1	1	1					
15	2	172496-03250	LABEL, P.T.O.	1	1	1					
16	2	172458-03240	LABEL, LOCK	1	1	1					
17	2	172463-03290	LABEL, HYD. OIL US	1	1	1					
18	2	172438-03300	LABEL	1	1	1					
19	2	172463-03330	LABEL, COVER	1	1	1					
20	2	172141-03360	LABEL, START SWITCH	1	1	1					
21	2	172472-03271	LABEL, SAND US	1	1	1					
22	2	172437-03500	LABEL, FUEL	1	1	1					
22-1	2	172437-03501	LABEL, FUEL US	1	1	1	1				N
		(B=M/#25972)	(D=M/#25972)								(F=M/#25972)
23	2	172437-03510	LABEL, HOOK	3	3	3					
23-1	2	172437-03511	LABEL, HOOK US	3	3	3	3				N
		(B=M/#25972)	(D=M/#25972)								(F=M/#25972)
24	2	172437-03530	LABEL, RE-START	1	1	1					
25	2	172437-03610	LABEL	1	1	1					
26	2	172437-03620	LABEL	1	1	1					
27	2	172157-03740	LABEL	1	1	1					
27-1	2	172157-03741	LABEL, GREASE US	1	1	1	1				N
		(B=M/#25972)	(D=M/#25972)								(F=M/#25972)
28	2	172125-03950	LABEL, AIR CLEANER	1	1	1					
28-1	2	172125-03951	LABEL, AIR CLEANER	1	1	1	1				N
		(B=M/#25972)	(D=M/#25972)								(F=M/#25972)
29	2	172462-03320	LABEL	1	1	1					
30	2	124764-44810	LABEL, SUB-TANK	1	1	1					
30-1	2	172A38-03200	LABEL, SUB-TANK US	1	1	1	1				N
		(B=M/#25972)	(D=M/#25972)								(F=M/#25972)
31	2	124764-44920	LABEL, ANTI-FREEZING	1	1	1					

Fig.4. LABEL(CANOPY)(QUICK COUPLER)



(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

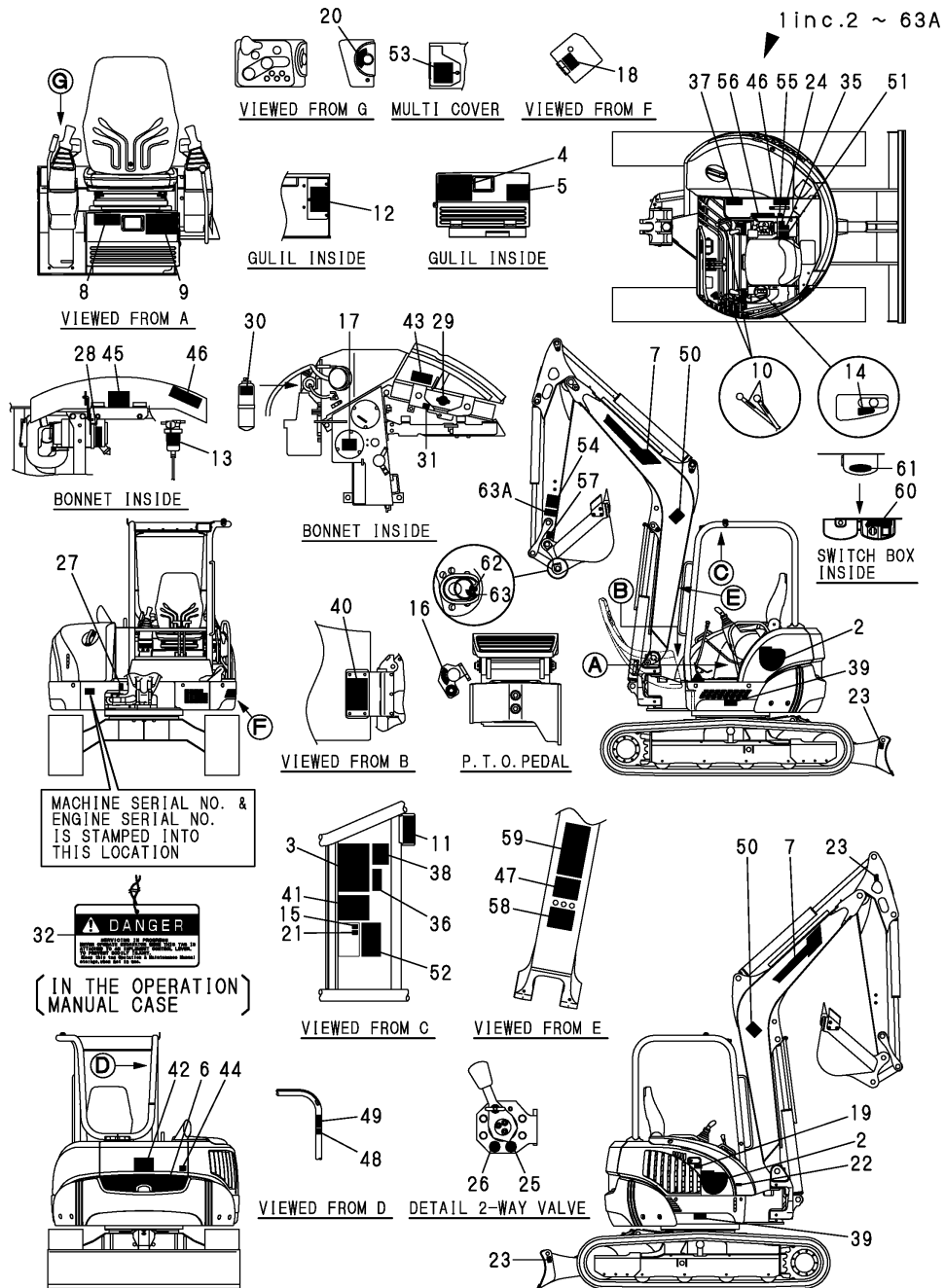
(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
31-1	2	172A38-03210	LABEL,ANTI-FREEZING (B=M/#25972)	1			1			1	N
32	2	172437-03250	TAG ASSY, CAUTION (D=M/#25972)		1					1	
32-1	2	172437-03251	TAG ASSY, CAUTION (B=M/#25972)	1			1			1	N
35	2	172437-03300	LABEL,MANUAL (D=M/#25972)	1			1			1	
35-1	2	172437-03301	LABEL, MANUAL US (B=M/#25972)	1			1			1	N
36	2	172437-03310	LABEL,SLOPE (D=M/#25972)	1			1			1	
36-1	2	172437-03311	LABEL, SLOPE US (B=M/#25972)	1			1			1	N
36-2	2	172437-03312	LABEL,SLOPE US (D=M/#25972)	1			1			1	N
37	2	172437-03321	LABEL,HYD.OIL TANK (D=M/#25972)	1			1			1	
37-1	2	172437-03322	LABEL, HYD.OIL TANK (B=M/#25972)	1			1			1	N
38	2	172437-03341	LABEL,TRANSPORT (D=M/#25972)	1			1			1	
38-1	2	172437-03342	LABEL, TRANSPORT US (B=M/#25972)	1			1			1	N
39	2	172437-03351	LABEL,GREASE CYL. (D=M/#25972)	2			2			2	
39-1	2	172437-03352	LABEL, GREASE CYL. (B=M/#25972)	2			2			2	N
40	2	172437-03360	LABEL,BATTERY (D=M/#25972)	1			1			1	
40-1	2	172437-03361	LABEL, BATTERY US (B=M/#25972)	1			1			1	N
41	2	172437-03371	LABEL (D=M/#25972)	1			1			1	
41-1	2	172437-03372	LABEL, NEUTRAL US (B=M/#25972)	1			1			1	N
42	2	172437-03380	LABEL,SWING AREA (D=M/#25972)	1			1			1	
42-1	2	172437-03381	LABEL,SWING AREA US (B=M/#25972)	1			1			1	N
43	2	172437-03390	LABEL,RADIATOR (D=M/#25972)	1			1			1	
43-1	2	172437-03391	LABEL, RADIATOR US (B=M/#25972)	1			1			1	N
44	2	172437-03401	LABEL (ENG COVER US (D=M/#25972)	1			1			1	
44-1	2	172437-03402	LABEL, ENG,COVER US (B=M/#25972)	1			1			1	N
45	2	172437-03411	LABEL (ENG ROOM US (D=M/#25972)	1			1			1	
46	2	172437-03421	LABEL,MUFFLER (D=M/#25972)	2			2			2	
46-1	2	172437-03422	LABEL, MUFFLER US (B=M/#25972)	2			2			2	N
47	2	172437-03431	LABEL,STEERING (D=M/#25972)	1			1			1	
47-1	2	172437-03432	LABEL, STEERING US (B=M/#25972)	1			1			1	N
48	2	172437-03440	LABEL,ROPS (D=M/#25972)	1			1			1	
48-1	2	172437-03441	LABEL, ROPS US (B=M/#25972)	1			1			1	N
49	2	172437-03450	LABEL,SEAT BELT (D=M/#25972)	1			1			1	
49-1	2	172437-03451	LABEL, SEAT BELT US (B=M/#25972)	1			1			1	N
50	2	172437-03460	LABEL, BOOM (D=M/#25972)	2			2			2	

Fig.4. LABEL(CANOPY)(QUICK COUPLER)

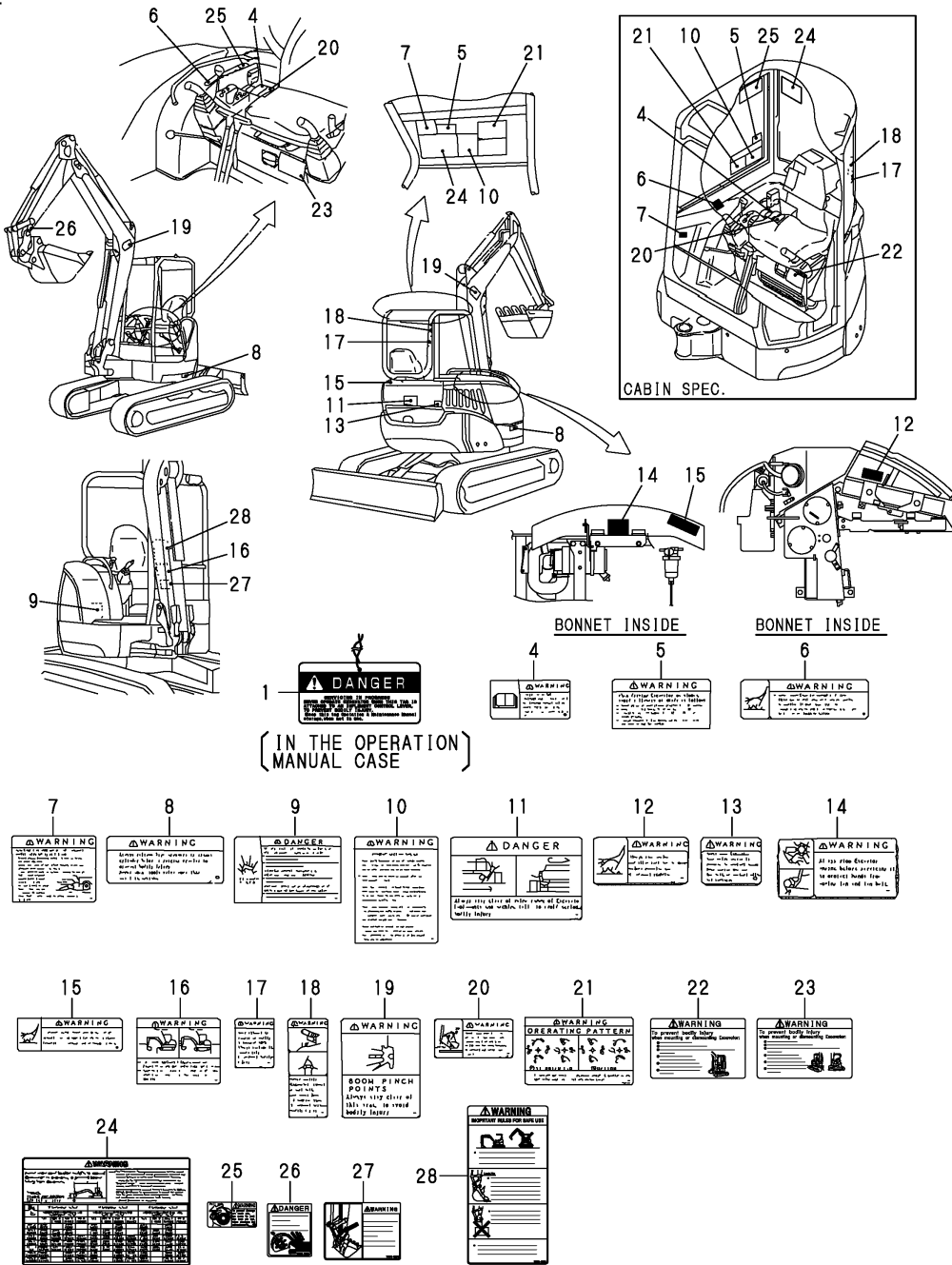
(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
50-1	2	172437-03461	LABEL, BOOM US (B=M/#25972)	2			2		2		N
51	2	172437-03470	LABEL, LEVER LOCK (D=M/#25972)		1		1		1		N
51-1	2	172437-03471	LABEL, LEVER LOCK US (B=M/#25972)	1			1		1		N
52	2	172437-03600	LABEL (D=M/#25972)	1			1		1		N
52-1	2	172437-03601	LABEL, 2-WAY US (B=M/#25972)	1			1		1		N
53	2	172437-03241	LABEL, CRAWLER (D=M/#25972)	1			1		1		N
53-1	2	172437-03242	LABEL, CRAWLER US (B=M/#25972)	1			1		1		N
54	2	172472-03230	LABEL, OPERATION PIN	1			1		1		N
55	2	172472-03240	LABEL, PIN US	1			1		1		N
55-1	2	172472-03241	LABEL, PIN US (B=M/#25972)	1			1		1		N
56	2	172472-03250	LABEL, OPERATION Q US (D=M/#25972)	1			1		1		N
57	2	172472-03260	LABEL, FINGER (F=M/#25972)	1			1		1		N
57-1	2	172472-03261	LABEL, FINGER US (B=M/#25972)	1			1		1		N
58	2	172472-03270	LABEL, SAND US (D=M/#25972)	1			1		1		N
58-1	2	172472-03271	LABEL, SAND US (B=M/#25972)	1			1		1		N
59	2	172472-03280	LABEL (D=M/#25972)	1			1		1		N
59-1	2	172472-03281	LABEL, WARNING HITCH (B=M/#25972)	1			1		1		N
60	2	172472-03290	LABEL, SWITCH (D=M/#25972)	1			1		1		N
61	2	172472-03300	LABEL, COVER (F=M/#25972)	1			1		1		N
62	2	172958-03160	LABEL	1			1		1		N
63	2	172458-03240	LABEL, LOCK	1			1		1		N
63A	2	172472-03330	LABEL, LOCK PIN(US) (B=M/#25972)	1			1		1		W

Fig.5. SAFETY LABEL

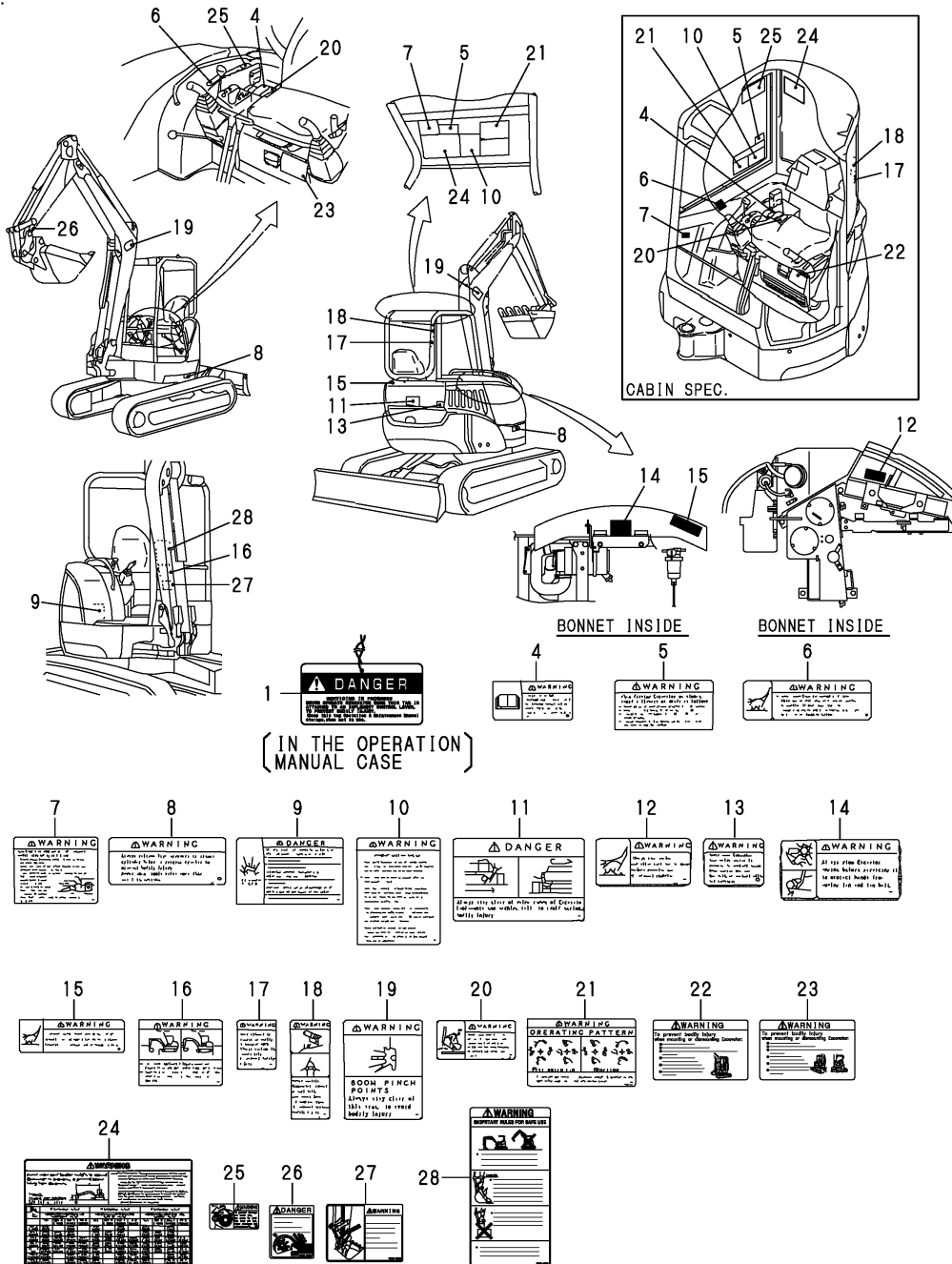


(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172437-03250	TAG ASSY, CAUTION	1	1	1	1	1	1		
1-1	1	172437-03251	TAG ASSY, CAUTION	1	1	1	1	1	1	1	N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
4	1	172437-03300	LABEL, MANUAL	1	1	1	1	1	1		
4-1	1	172437-03301	LABEL, MANUAL US	1	1	1	1	1	1	1	N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
5	1	172437-03310	LABEL, SLOPE	1	1	1	1	1	1		
5-1	1	172437-03311	LABEL, SLOPE US	1	1	1	1	1	1	1	N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
5-2	1	172437-03312	LABEL, SLOPE US	1	1	1	1	1	1	1	N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
6	1	172437-03321	LABEL, HYD.OIL TANK	1	1	1	1	1	1		
6-1	1	172437-03322	LABEL, HYD.OIL TANK	1	1	1	1	1	1	1	N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
7	1	172437-03341	LABEL, TRANSPORT	1	1	1	1	1	1		
7-1	1	172437-03342	LABEL, TRANSPORT US	1	1	1	1	1	1	1	N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
8	1	172437-03351	LABEL, GREASE CYL.	2	2	2	2	2	2		
8-1	1	172437-03352	LABEL, GREASE CYL.	2	2	2	2	2	2	2	N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
9	1	172437-03360	LABEL, BATTERY	1	1	1	1	1	1		
9-1	1	172437-03361	LABEL, BATTERY US	1	1	1	1	1	1	1	N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
10	1	172437-03371	LABEL	1	1	1	1	1	1		
10-1	1	172437-03372	LABEL, NEUTRAL US	1	1	1	1	1	1	1	N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
11	1	172437-03380	LABEL, SWING AREA	1	1	1	1	1	1		
11-1	1	172437-03381	LABEL, SWING AREA US	1	1	1	1	1	1	1	N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
12	1	172437-03390	LABEL, RADIATOR	1	1	1	1	1	1		
12-1	1	172437-03391	LABEL, RADIATOR US	1	1	1	1	1	1	1	N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
13	1	172437-03401	LABEL (ENG COVER US	1	1	1	1	1	1		
13-1	1	172437-03402	LABEL, ENG COVER US	1	1	1	1	1	1	1	N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
14	1	172437-03411	LABEL (ENG ROOM US	1	1	1	1	1	1		
15	1	172437-03421	LABEL, MUFFLER	2	2	2	2	2	2		
15-1	1	172437-03422	LABEL, MUFFLER US	2	2	2	2	2	2	2	N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
16	1	172437-03431	LABEL, STEERING	1	1	1	1	1	1		
16-1	1	172437-03432	LABEL, STEERING US	1	1	1	1	1	1	1	N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
17	1	172437-03440	LABEL, ROPS	1	1	1	1	1	1		
17-1	1	172437-03441	LABEL, ROPS US	1	1	1	1	1	1	1	N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
18	1	172437-03450	LABEL, SEAT BELT	1	1	1	1	1	1		
18-1	1	172437-03451	LABEL, SEAT BELT US	1	1	1	1	1	1	1	N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
19	1	172437-03460	LABEL, BOOM	2	2	2	2	2	2		
19-1	1	172437-03461	LABEL, BOOM US	2	2	2	2	2	2	2	N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				

Fig.5. SAFETY LABEL



(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

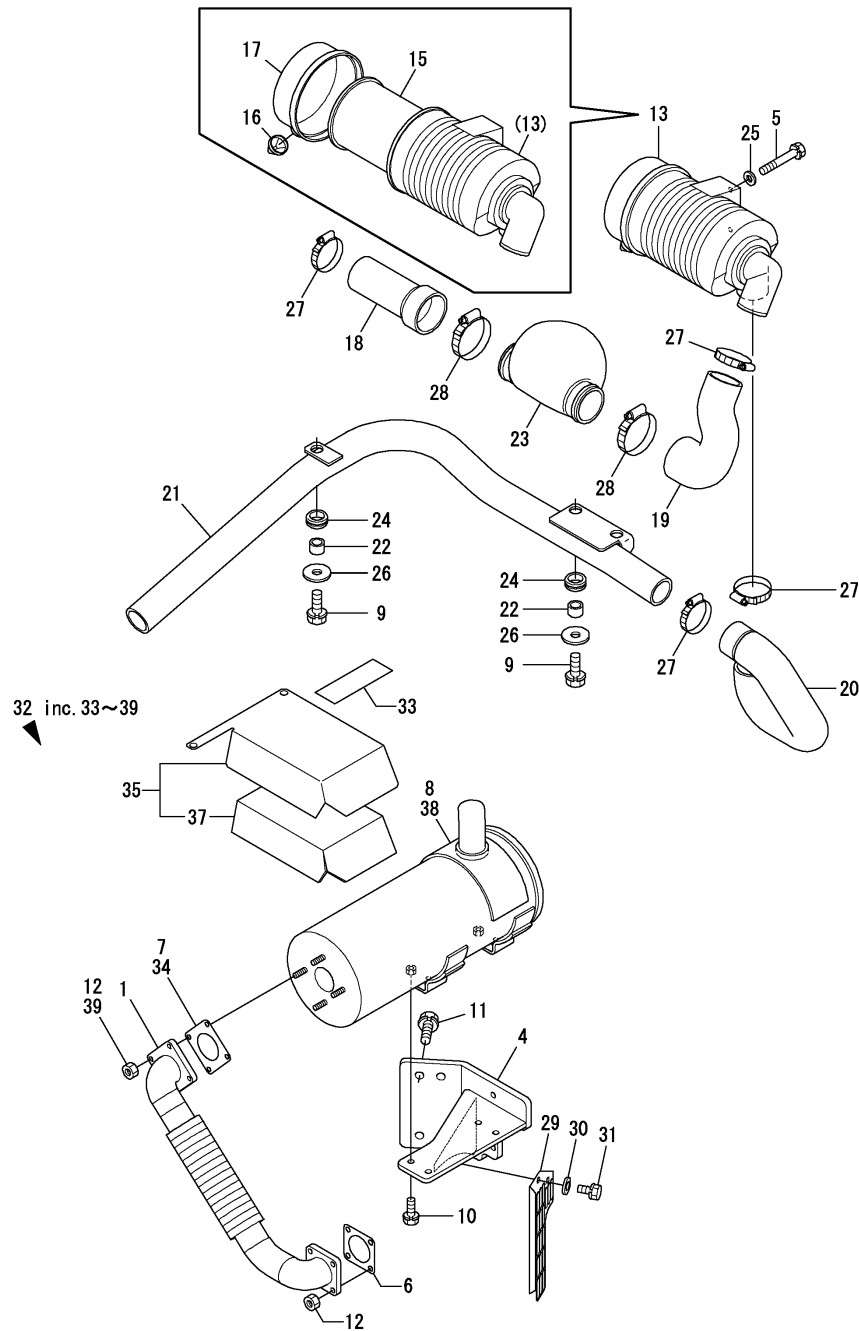
(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
20	1	172437-03470	LABEL, LEVER LOCK	1	1	1	1	1	1		
20-1	1	172437-03471	LABEL, LEVER LOCK US	1	1	1	1	1	1		N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
21	1	172437-03600	LABEL	1	1	1	1	1	1		
21-1	1	172437-03601	LABEL, 2-WAY US	1	1	1	1	1	1		N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
22	1	172472-03200	LABEL, SUPORT C US	1	1			1			
22-1	1	172472-03141	LABEL, SUPPORT US	1	1			1			N
		(A=M/#25972)	(C=M/#25972)	(E=M/#25972)							
23	1	172467-03170	LABEL, SUPORT US		1		1		1		
23-1	1	172472-03141	LABEL, SUPPORT US		1		1		1		N
		(B=M/#25972)	(D=M/#25972)						(F=M/#25972)		
24	1	172475-03161	LABEL, LIFT	1	1	1	1	1	1		
24-1	1	172475-03162	LABEL, LIFT Q US	1	1	1	1	1	1		N
		(A=M/#25968)	(B=M/#25968)	(C=M/#25968)	(D=M/#25968)	(E=M/#25968)	(F=M/#25968)				
24-2	1	172475-03163	LABEL, LIFT Q US	1	1	1	1	1	1		N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
25	1	172472-03240	LABEL, PIN US	1	1	1	1	1	1		
25-1	1	172472-03241	LABEL, PIN US	1	1	1	1	1	1		N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
26	1	172472-03260	LABEL, FINGER	1	1	1	1	1	1		
26-1	1	172472-03261	LABEL, FINGER US	1	1	1	1	1	1		N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
27	1	172472-03270	LABEL, SAND US	1	1	1	1	1	1		
27-1	1	172472-03271	LABEL, SAND US	1	1	1	1	1	1		N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
28	1	172472-03280	LABEL	1	1	1	1	1	1		
28-1	1	172472-03281	LABEL, WARNING HITCH	1	1	1	1	1	1		N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				

Fig.6. SILENSER & AIR CLEANER

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

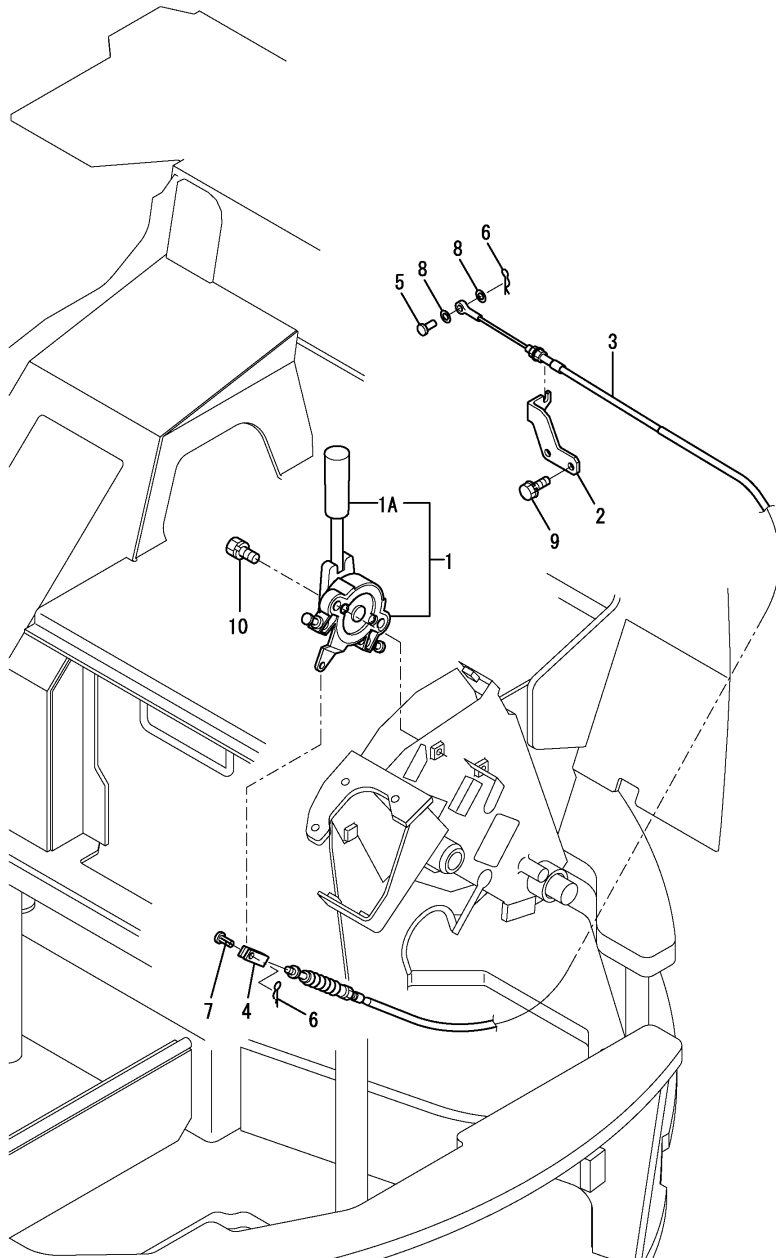


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172460-11330	TUBE ASSY	1	1	1	1	1	1		
4	1	172496-13400	BRACKET ASSY(GRAY:73	1	1	1	1	1	1		
5	1	26013-080502	BOLT, M8X 50	2	2	2	2	2	2		
6	1	124701-11911	GASKET, SILENCER	1	1	1	1	1	1		
7	1	129400-13201	GASKET, SILENCER	1	1	1	1	1	1		
8	1	129030-13592	SILENCER	1	1	1	1	1	1		
8-1	1	129030-13593	SILENCER	1	1	1	1	1	1		N
		(A=*2007.05)	(B=*2007.05)	(C=*2007.05)	(D=*2007.05)	(E=*2007.05)	(F=*2007.05)				
9	1	26013-100252	BOLT, M10X 25	3	3	3	3	3	3		
10	1	26013-080202	BOLT, M8X 20	4	4	4	4	4	4		
11	1	26013-120352	BOLT, M12X 35	4	4	4	4	4	4		
12	1	26051-080002	NUT, M8	8	8	8	8	8	8		
13	1	172460-11500	CLEANER ASSY, AIR	1	1	1	1	1	1		
15	2	119808-12520	ELEMENT	1	1	1	1	1	1		
16	2	119808-12540	VALVE, UNLOADER	1	1	1	1	1	1		
17	2	119866-12540	COVER ASSY	1	1	1	1	1	1		
18	1	172460-11510	HOSE, AIR INTAKE	1	1	1	1	1	1		
19	1	172460-11520	HOSE, AIR INTAKE	1	1	1	1	1	1		
20	1	172460-11530	HOSE, AIR INTAKE	1	1	1	1	1	1		
21	1	172496-11550	TUBE, INTAKE	1	1	1	1	1	1		
22	1	172460-11780	COLLAR	3	3	3	3	3	3		
23	1	119160-12060	SILENCER ASSY	1	1	1	1	1	1		
24	1	1A1380-58050	GROMMET, 16X20X4.5	3	3	3	3	3	3		
25	1	22137-080000	WASHER, 8	2	2	2	2	2	2		
26	1	22157-100000	WASHER, 10	3	3	3	3	3	3		
27	1	23000-070000	CLAMP, 70	4	4	4	4	4	4		
28	1	23000-080000	CLAMP, 80	2	2	2	2	2	2		
29	1	172496-13970	GUARD, FAN	1	1	1	1	1	1		
29-1	1	172496-13971	GUARD, FAN	1	1	1	1	1	1		N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
30	1	22137-080000	WASHER, 8	2	2	2	2	2	2		
31	1	26013-080162	BOLT, M8X 16	2	2	2	2	2	2		
32	1	172460-08420	CHANGE KIT, MUFFLER	1	1	1	1	1	1		W
		(A=*2007.08)	(B=*2007.08)	(C=*2007.08)	(D=*2007.08)	(E=*2007.08)	(F=*2007.08)				
33	2	172437-03422	LABEL, MUFFLER US	1	1	1	1	1	1		W
		(A=*2007.08)	(B=*2007.08)	(C=*2007.08)	(D=*2007.08)	(E=*2007.08)	(F=*2007.08)				
34	2	129400-13201	GASKET, SILENCER	1	1	1	1	1	1		W
		(A=*2007.08)	(B=*2007.08)	(C=*2007.08)	(D=*2007.08)	(E=*2007.08)	(F=*2007.08)				
35	2	172460-13250	GUARD ASSY, MUFFLER	1	1	1	1	1	1		W
		(A=*2007.08)	(B=*2007.08)	(C=*2007.08)	(D=*2007.08)	(E=*2007.08)	(F=*2007.08)				
37	3	172460-13270	WOOL, GLASS	1	1	1	1	1	1		W
		(A=*2007.08)	(B=*2007.08)	(C=*2007.08)	(D=*2007.08)	(E=*2007.08)	(F=*2007.08)				
38	2	129030-13593	SILENCER	1	1	1	1	1	1		W
		(A=*2007.08)	(B=*2007.08)	(C=*2007.08)	(D=*2007.08)	(E=*2007.08)	(F=*2007.08)				
39	2	26051-080002	NUT, M8	4	4	4	4	4	4		W
		(A=*2007.08)	(B=*2007.08)	(C=*2007.08)	(D=*2007.08)	(E=*2007.08)	(F=*2007.08)				

Fig.7. ACCELERATOR

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

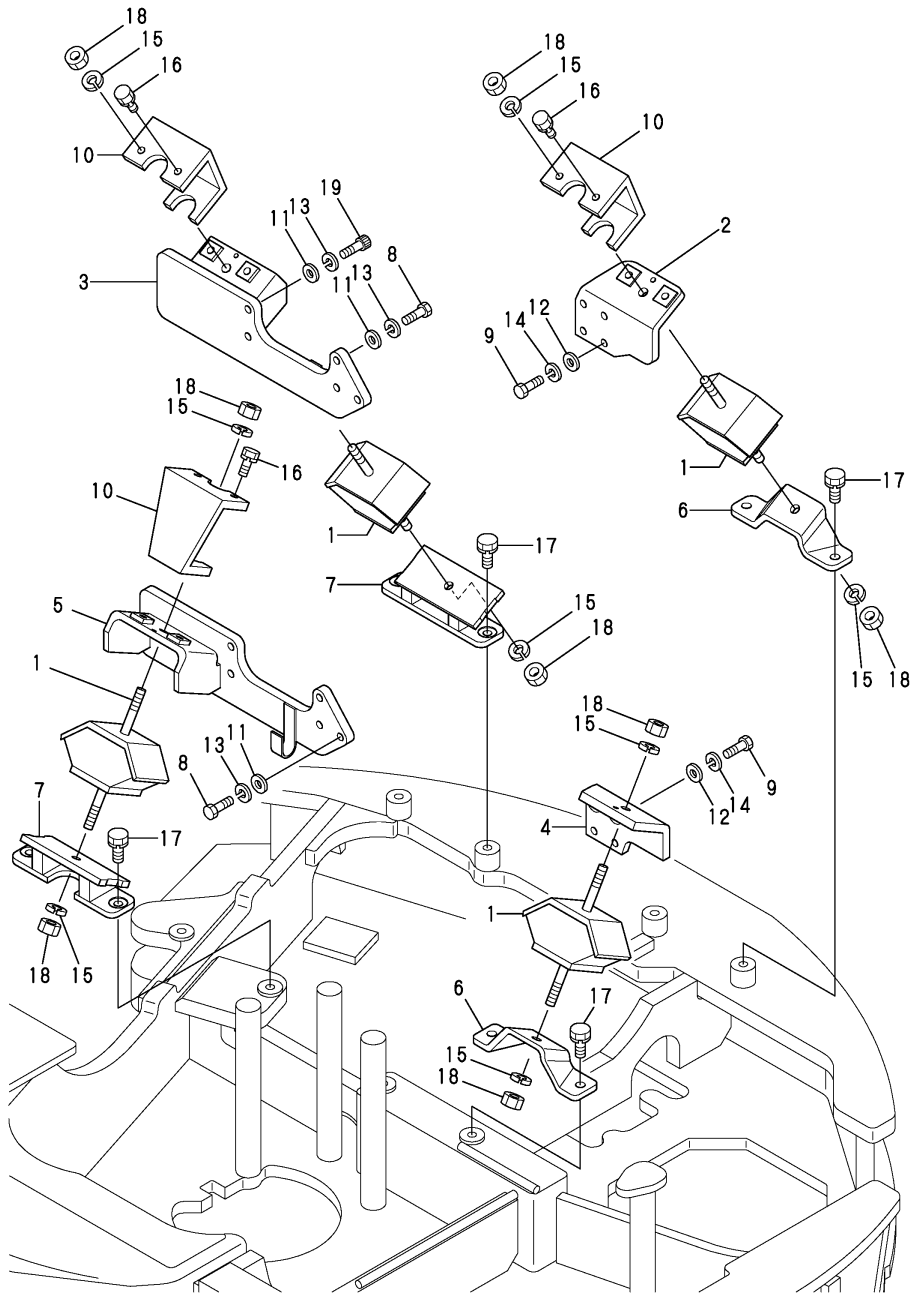


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172458-12100	LEVER,ACCELERATOR	1	1	1	1	1	1		
1A	2	172A79-12150	GRIP	1	1	1	1	1	1		W
		(A=MXXXXX) (B=MXXXXX) (C=MXXXXX) (D=MXXXXX)		(E=MXXXXX)	(F=MXXXXX)						
2	1	172490-12200	BRACKET,ACCEL W1RE73	1	1	1	1	1	1		
3	1	172467-12120	CABLE, ACCELERATOR	1	1	1	1	1	1		
4	1	172137-12270	JOINT, CABLE	1	1	1	1	1	1		
5	1	172113-12522	PIN	1	1	1	1	1	1		
6	1	1C6281-52310	PIN, SNAP 6	2	2	2	2	2	2		
7	1	1A1040-56900	PIN, 6X17	1	1	1	1	1	1		
8	1	22137-060000	WASHER, 6	2	2	2	2	2	2		
9	1	26013-080202	BOLT, M8X 20	2	2	2	2	2	2		
10	1	26013-100252	BOLT, M10X 25	2	2	2	2	2	2		

Fig.8. ENGINE MOUNT

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

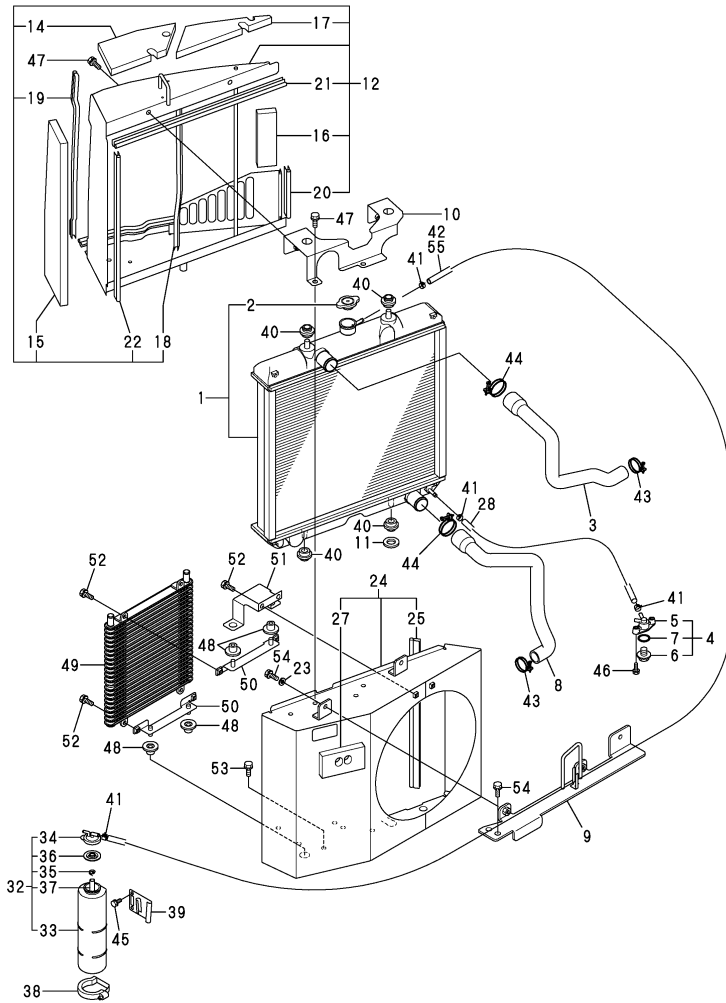


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	196420-02310	ABSORBER, SHOCK 230	4	4	4	4	4	4		
2	1	172490-13110	BRACKET,EN BR (73)	1	1	1	1	1	1		
3	1	172164-13100-1	BRACKET R (73)	1	1	1	1	1	1		
4	1	172175-13110	PLATE, L (GRAY:73)	1	1	1	1	1	1		
5	1	172164-13110-1	BRACKET L (73)	1	1	1	1	1	1		
6	1	172490-13150	BRACKET,ENGINE (73)	2	2	2	2	2	2		
7	1	172458-13120	BRACKET,ENGINE (73)	2	2	2	2	2	2		
8	1	172162-13200	BOLT M10X30	10	10	10	10	10	10		
8-1	1	172162-13200	BOLT M10X30	9	9	9	9	9	9		K
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
9	1	172162-13200	BOLT M10X30	8	8	8	8	8	8		
10	1	172124-13230-3	STOPPER, ENGINE	3	3	3	3	3	3		
11	1	172137-46040	SEAT, SPRING	10	10	10	10	10	10		
12	1	172137-46040	SEAT, SPRING	8	8	8	8	8	8		
13	1	22217-100000	WASHER, SPRING 10	10	10	10	10	10	10		
14	1	22217-100000	WASHER, SPRING 10	8	8	8	8	8	8		
15	1	22217-120000	WASHER, SPRING 12	8	8	8	8	8	8		
16	1	26013-100252	BOLT, M10X 25	6	6	6	6	6	6		
17	1	26013-120302	BOLT, M12X 30	8	8	8	8	8	8		
18	1	26716-120002	NUT, M12	8	8	8	8	8	8		
19	1	26450-100302	BOLT, M10X 30	1	1	1	1	1	1		W
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				

Fig.9. RADIATOR & MOUNT

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



Remarks

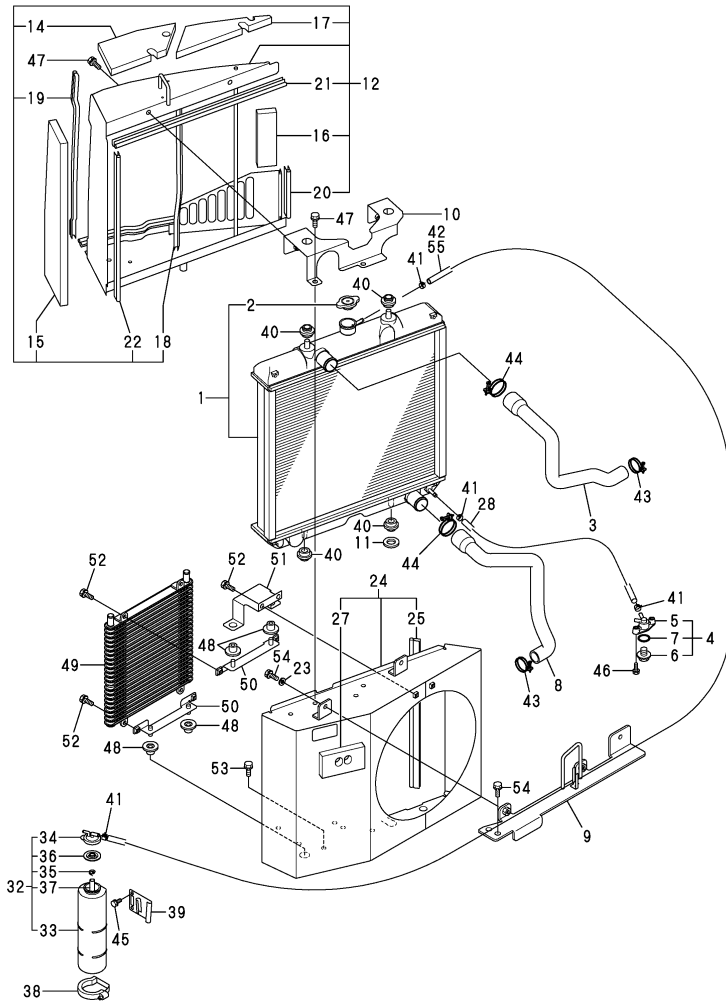
- (1)PLEASE USE THIS PART WITH FOLLOWING LABELS AT THE SAME TIME. REF. NO. 2A.
- (2)PLEASE USE THIS PART WITH FOLLOWING LABELS AT THE SAME TIME. REF. NO. 22A-1,22B-1,22C.
- (3)PLEASE USE THIS PART WITH FOLLOWING LABELS AT THE SAME TIME. REF. NO. 37A-1. (4)LABELS ARE NOT ILLUSTRATED. (5)AIR CON. SPEC.

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	184015-44501	RADIATOR	1	1	1	1	1	1		
2	2	129107-44590	CAP, RADIATOR	1	1	1	1	1	1		1
2A	1	172462-03320	LABEL	1	1	1	1	1	1		4
3	1	172496-13170	HOSE, RADIATOR	1	1	1	1	1	1		
4	1	172444-13210	COCK ASSY, 2-WAY	1	1	1	1	1	1		
5	2	172444-13220	BODY	1	1	1	1	1	1		
6	2	121250-49121	PLUG, DRAIN	1	1	1	1	1	1		
7	2	24311-000160	O-RING, 1AP16.0	1	1	1	1	1	1		
8	1	172496-13160	HOSE, RADIATOR	1	1	1	1	1	1		
9	1	172496-13530-1	BRACKET ASSY (12)	1	1	1	1	1	1		
10	1	172496-13560-1	BRACKET ASSY (12)	1	1	1	1	1	1		
11	1	172156-81430	SHIM	1	1	1	1	1	1		
12	1	172496-13640-1	DUCT ASSY	1	1	1	1	1	1		2
14	2	172496-13300	SPONGE	1	1	1	1	1	1		
15	2	172496-13310	SPONGE	1	1	1	1	1	1		
16	2	172496-13320	SPONGE	1	1	1	1	1	1		
17	2	172496-13330	SPONGE	1	1	1	1	1	1		
18	2	172496-13340	SPONGE	1	1	1	1	1	1		
19	2	172446-13520	SEAL, RADIATOR	1	1	1	1	1	1		
20	2	172455-13610	RUBBER, SEAL	1	1	1	1	1	1		
21	2	172164-66630	RUBBER, SEAL	1	1	1	1	1	1		
22	2	172455-13620	RUBBER, SEAL	1	1	1	1	1	1		
22A	1	172437-03321	LABEL, HYD.OIL TANK	1	1	1	1	1	1		4
22A-1	1	172437-03322	LABEL, HYD.OIL TANK	1	1	1	1	1	1		N 4
		(A=M/#25972) (B=M/#25972) (C=M/#25972) (D=M/#25972) (E=M/#25972) (F=M/#25972)									
22B	1	172437-03390	LABEL, RADIATOR	1	1	1	1	1	1		4
22B-1	1	172437-03391	LABEL, RADIATOR US	1	1	1	1	1	1		N 4
		(A=M/#25972) (B=M/#25972) (C=M/#25972) (D=M/#25972) (E=M/#25972) (F=M/#25972)									
22C	1	172437-03411	LABEL (ENG ROOM US	1	1	1	1	1	1		4
23	1	22137-100000	WASHER, 10	2	2	2	2	2	2		
24	1	172496-13750-1	SHROUD ASSY	1	1	1	1	1	1		
25	2	172455-13620	RUBBER, SEAL	1	1	1	1	1	1		
27	2	172496-13870	SEAL	1	1	1	1	1	1		
28	1	184015-59230	HOSE ASSY, FUEL	1	1	1	1	1	1		
32	1	171064-44510	TANK ASSY, SUB	1	1	1	1	1	1		3
33	2	171064-44520	BODY, TANK	1	1	1	1	1	1		
34	2	121450-44531	CAP	1	1	1	1	1	1		
35	2	124450-44560	RETAINER	1	1	1	1	1	1		
36	2	121470-44581	GASKET	1	1	1	1	1	1		
37	2	23065-070225	HOSE 7X 225	1	1	1	1	1	1		
37A	1	124764-44810	LABEL, SUB-TANK	1	1	1	1	1	1		4
37A-1	1	172A38-03200	LABEL, SUB-TANK US	1	1	1	1	1	1		N 4
		(A=M/#25972) (B=M/#25972) (C=M/#25972) (D=M/#25972) (E=M/#25972) (F=M/#25972)									
38	1	124450-44550	BAND	1	1	1	1	1	1		
39	1	121256-44600-2	BRACKET (YELLOW:87)	1	1	1	1	1	1		
40	1	184015-44680	RUBBER, RADIATOR	4	4	4	4	4	4		
41	1	124766-59050	CLIP, HOSE 12	4	4	4	4	4	4		
42	1	172124-14650	HOSE, FUEL OIL	1	1	1	1	1	1		
43	1	23001-041000	CLAMP, HOSE 41	2	2	2	2	2	2		2
44	1	23001-048000	CLAMP, HOSE 48	2	2	2	2	2	2		2
45	1	26013-080162	BOLT, M8X 16	2	2	2	2	2	2		2

Fig.9. RADIATOR & MOUNT

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
46	1	26013-080202	BOLT, M8X 20	2	2	2	2	2	2		
47	1	26013-100202	BOLT, M10X 20	6	6	6	6	2	2		
48	1	172446-13330	ABSOBER, SHOCK	4	4	4	4	4	4		
49	1	172460-74820	COOLER ASSY, OIL	1	1	1	1	1	1		
50	1	172496-75710	BRACKET A(YELLOW:87)	2	2	2	2	2	2		
51	1	172496-75750	BRACKET C(YELLOW:87)	1	1	1	1	1	1		
52	1	26013-100162	BOLT, M10X 16	6	6	6	6	6	6		
53	1	26013-100202	BOLT, M10X 20	4	4	4	4	4	4		
54	1	26013-100202	BOLT, M10X 20	5	5	5	5	5	5		
55	1	172187-14400	HOSE	1		1					5

Remarks

(1)PLEASE USE THIS PART WITH FOLLOW-
 ING LABELS AT THE SAME TIME.
 REF. NO. 2A.

(2)PLEASE USE THIS PART WITH FOLLOW-
 ING LABELS AT THE SAME TIME.
 REF. NO. 22A-1,22B-1,22C.

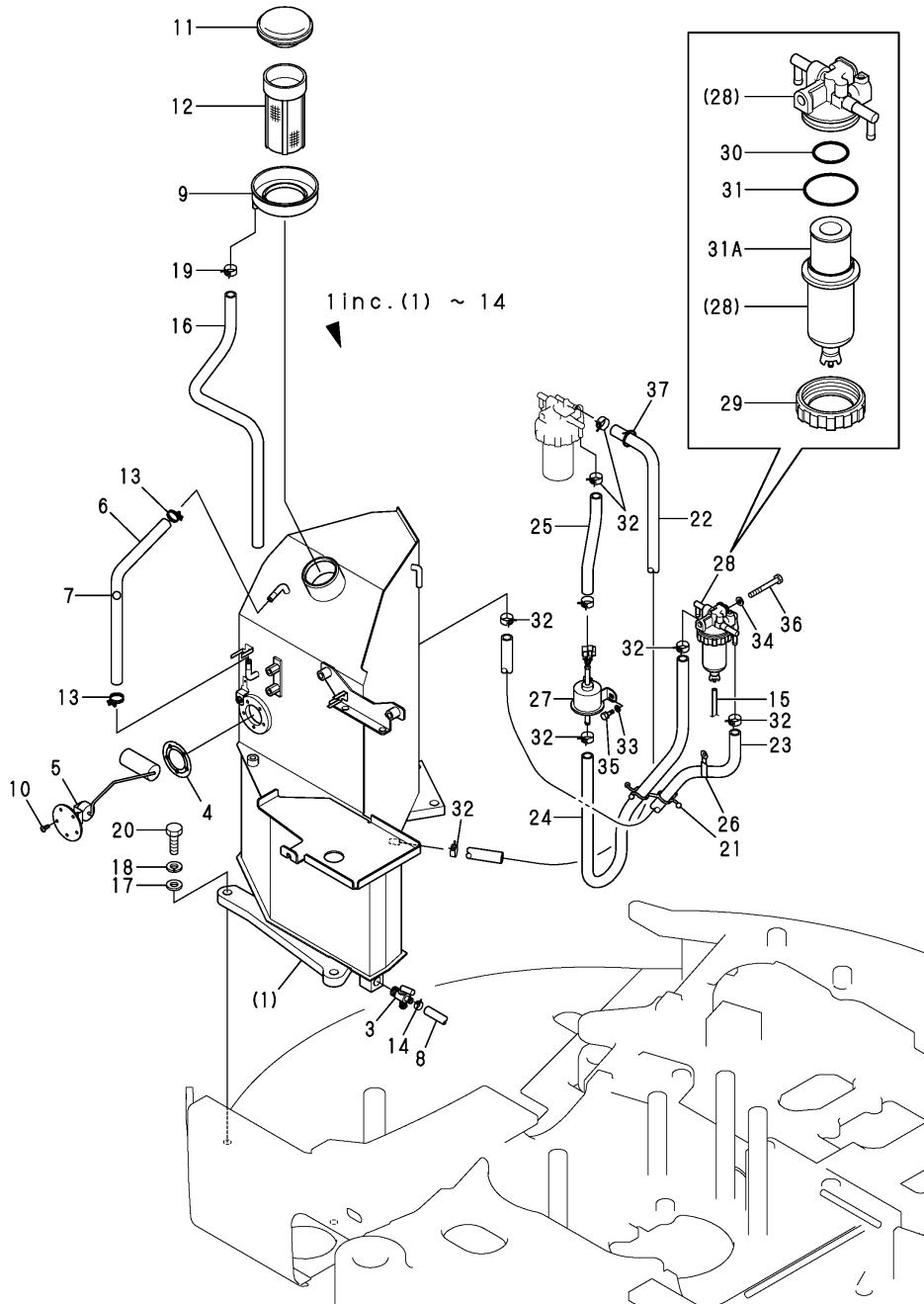
(3)PLEASE USE THIS PART WITH FOLLOW-
 ING LABELS AT THE SAME TIME.
 REF. NO. 37A-1. (4)LABELS ARE NOT

ILLUSTRATED. (5)AIR CON. SPEC.

Fig.10. FUEL TANK & FUEL PIPE

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

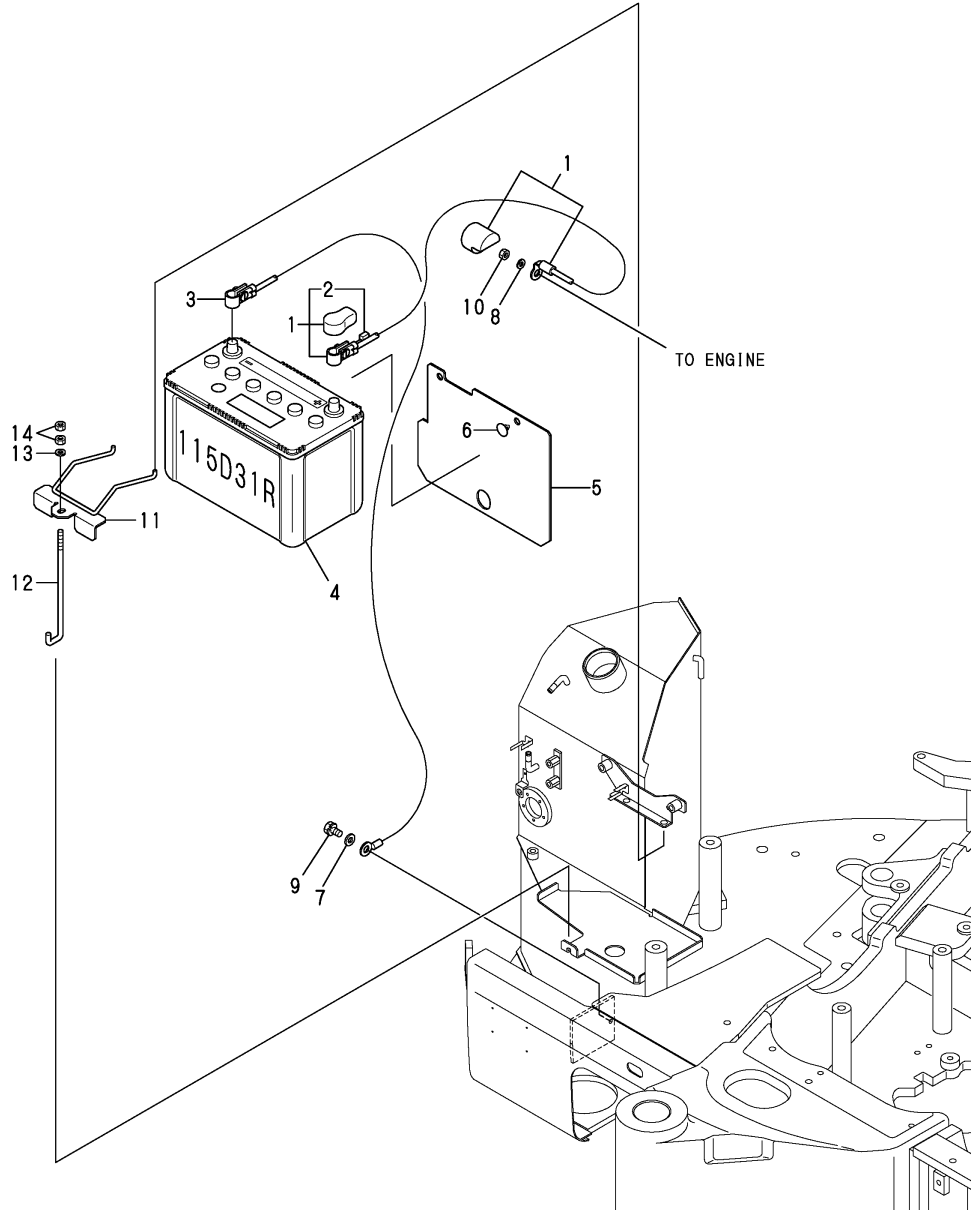


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	772496-14100-1	TANK ASSY, FUEL	1	1	1	1	1	1		
3	2	104200-11920	COCK, WATER	1	1	1	1	1	1		
4	2	172162-14200	GASKET	1	1	1	1	1	1		
5	2	172187-14221	GAUGE, FUEL	1	1	1	1	1	1		
6	2	172155-14161	HOSE, FUEL GAUGE	1	1	1	1	1	1		
7	2	172141-14260	FLOAT	1	1	1	1	1	1		
8	2	172444-14410	HOSE, DRAIN	1	1	1	1	1	1		
9	2	172458-14370	SUMP, FUEL	1	1	1	1	1	1		
10	2	26022-050122	SCREW, M5X12	5	5	5	5	5	5		
11	2	105340-55040	CAP, FUEL TANK	1	1	1	1	1	1		
12	2	172183-14250	FILTER (FUEL	1	1	1	1	1	1		
13	2	23010-014000	CLAMP, 14	2	2	2	2	2	2		
14	2	23010-014000	CLAMP, 14	1	1	1	1	1	1		
14-1	2	106990-44660	CLIP, HOSE 12.5	1	1	1	1	1	1		R
		(A=M/#25905) (B=M/#25905) (C=M/#25905) (D=M/#25905) (E=M/#25905) (F=M/#25905)									
15	1	23061-050300	PIPE, 5X 300	1	1	1	1	1	1		
16	1	172187-14510	HOSE	1	1	1	1	1	1		
17	1	22137-140000	WASHER, 14	4	4	4	4	4	4		
18	1	22217-140000	WASHER, SPRING 14	4	4	4	4	4	4		
19	1	23080-013000	CLAMP, 13	1	1	1	1	1	1		
20	1	26116-140402	BOLT, M14X 40 PLATED	4	4	4	4	4	4		
21	1	172171-14300	CLAMP	1	1	1	1	1	1		
22	1	172487-14520	HOSE	1	1	1	1	1	1		
23	1	172496-14500	HOSE ASSY, FUEL	1	1	1	1	1	1		
24	1	184014-59100	PIPE ASSY, FUEL	1	1	1	1	1	1		
25	1	172734-14620	HOSE, FUEL OIL	1	1	1	1	1	1		
26	1	172187-14460	CLAMP	1	1	1	1	1	1		
26-1	1	1E6212-82820	CLIP 173219	1	1	1	1	1	1		N
		(A=FROM 1ST) (B=FROM 1ST) (C=FROM 1ST) (D=FROM 1ST) (E=FROM 1ST) (F=FROM 1ST)									
27	1	129612-52100	PUMP ASSY, FUEL FEED	1	1	1	1	1	1		
28	1	184016-55700	SEPARATOR ASSY,WATER	1	1	1	1	1	1		
29	2	129100-55690	RING, RETAINING	1	1	1	1	1	1		
30	2	24311-000160	O-RING, 1AP16.0	1	1	1	1	1	1		
31	2	24321-000650	O-RING, 1AG65.0	1	1	1	1	1	1		
31A	2	119802-55710	ELEMENT	1	1	1	1	1	1		W
		(A=FROM 1ST) (B=FROM 1ST) (C=FROM 1ST) (D=FROM 1ST) (E=FROM 1ST) (F=FROM 1ST)									
32	1	124766-59050	CLIP, HOSE 12	8	8	8	8	8	8		
33	1	22137-060000	WASHER, 6	2	2	2	2	2	2		
34	1	22217-080000	WASHER, SPRING 8	1	1	1	1	1	1		
35	1	26013-060162	BOLT, M6X 16	2	2	2	2	2	2		
36	1	26116-080702	BOLT, M8X 70 PLATED	1	1	1	1	1	1		
37	1	933152-09280	BAND 170	1	1	1	1	1	1		

Fig.11. BATTERY

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

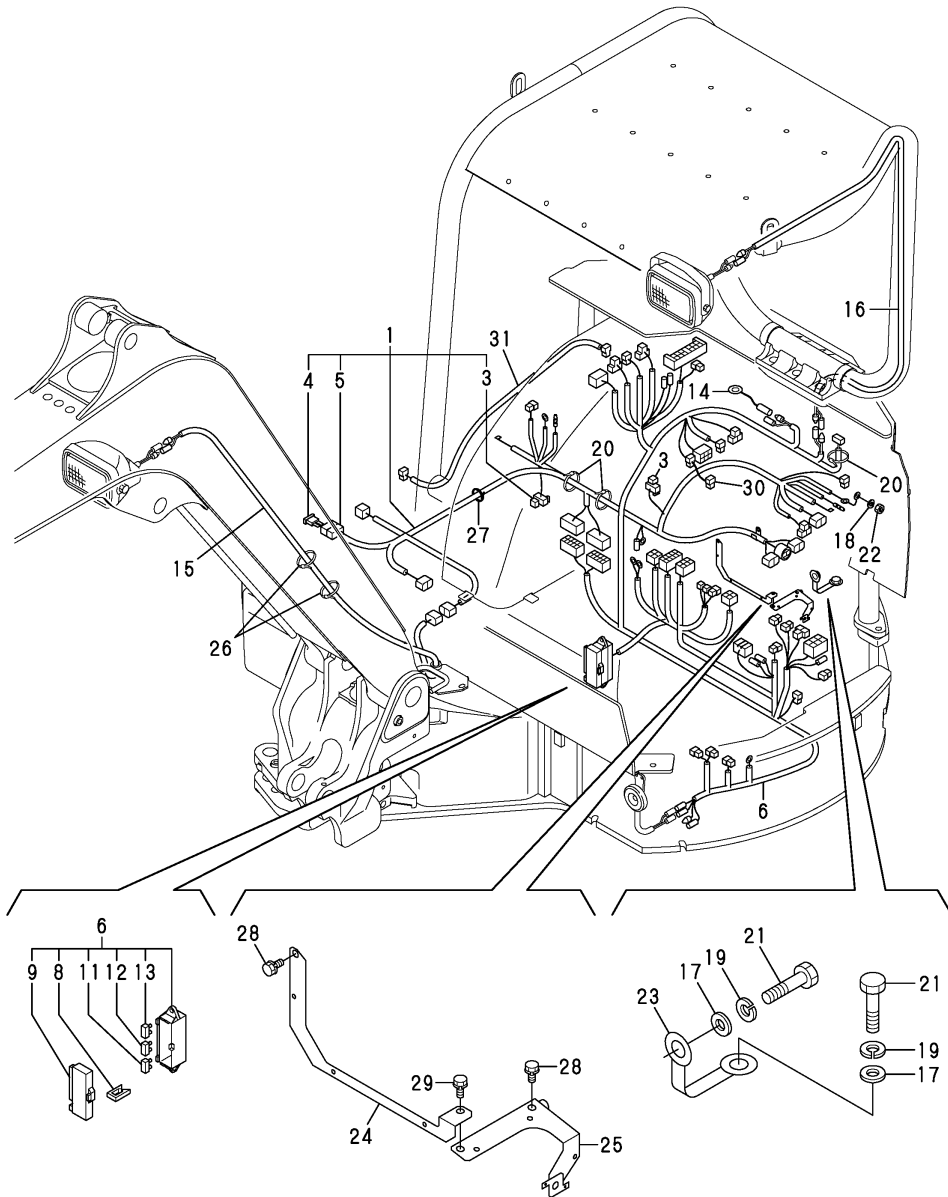


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172460-16101	CORD ASSY, BATTERY	1	1	1	1	1	1		
2	2	172458-16140	HARNES C	1	1	1	1	1	1		
3	1	172460-16111	CORD, BATTERY	1	1	1	1	1	1		
4	1	172460-16130	BATTERY	1	1	1	1	1	1		
5	1	172460-16160	COVER, BATTERY	1	1	1	1	1	1		
6	1	172122-17190	CLIP, TREE	2	2	2	2	2	2		
7	1	22137-100000	WASHER, 10	2	2	2	2	2	2		
8	1	22217-080000	WASHER, SPRING 8	1	1	1	1	1	1		
9	1	26013-100162	BOLT, M10X 16	2	2	2	2	2	2		
10	1	26716-080002	NUT, M8	1	1	1	1	1	1		
11	1	172460-16300	CLAMP ASSY, BATTERY	1	1	1	1	1	1		
12	1	172164-16370	ROD	1	1	1	1	1	1		
13	1	22137-080000	WASHER, 8	1	1	1	1	1	1		
14	1	26716-080002	NUT, M8	2	2	2	2	2	2		

Fig.12. ELECTRIC PART(WIRING)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

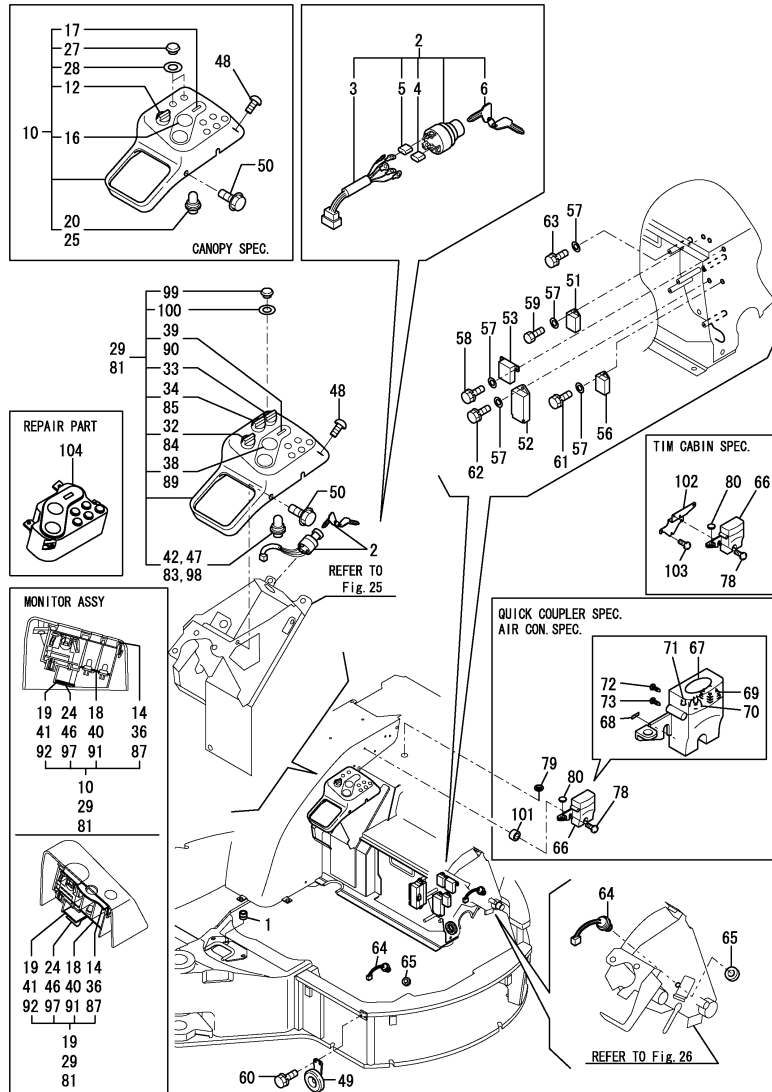


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172496-16500	HARNESS	1	1	1	1	1	1		
3	2	172648-16600	DIODE	2	2	2	2	2	2		
4	2	172458-16550	HUSE,SLOW BLOW (50A)	1	1	1	1	1	1		
5	2	172447-17140	HOUSING	1	1	1	1	1	1		
6	1	172A07-16520	WIRE HARNESS ASSY,B	1	1	1	1	1	1		
8	2	172175-17120	PULLER	1	1	1	1	1	1		
9	2	172187-17220	COVER	1	1	1	1	1	1		
11	2	29420-050000	FUSE, B 5A	2	2	2	2	2	2		
12	2	29420-150000	FUSE, B 15A	6	6	6	6	6	6		
13	2	29420-300000	FUSE, B 30A	2	2	2	2	2	2		
14	2	172469-16540	HARNESS, ALARM	1	1	1	1	1	1		
15	1	172460-16531	HARNESS,BOOM LAMP	1	1	1	1	1	1		
16	1	172458-16561	HARNESS,CANOPY LAMP		1		1		1		
16-1	1	172458-16562	HARNESS,CANOPY LAMP		1		1		1		N
		(B=M/#25975)	(D=M/#25975)				(F=M/#25975)				
17	1	22137-100000	WASHER, 10	2	2	2	2	2	2		
18	1	22217-060000	WASHER, SPRING 6	1	1	1	1	1	1		
19	1	22217-100000	WASHER, SPRING 10	2	2	2	2	2	2		
20	1	194680-51670	BAND, CLIP	6	6	6	6	6	6		
21	1	26116-100162	BOLT, M10X 16 PLATED	2	2	2	2	2	2		
22	1	26716-060002	NUT, M6	1	1	1	1	1	1		
23	1	933171-15801	CORD, ENGINE EARTH	1	1	1	1	1	1		
24	1	172496-16600	SUPPORT, HARNESS	1	1	1	1	1	1		
25	1	172490-16740	SUPPORT ASSY	1	1	1	1	1	1		
25-1	1	172490-16741	SUPPORT ASSY	1	1	1	1	1	1		N
		(A=M/#25910)	(B=M/#25910)	(C=M/#25910)	(D=M/#25910)	(E=M/#25910)	(F=M/#25910)				
26	1	172187-78580	BAND W 397	2	2	2	2	2	2		
27	1	933152-09280	BAND 170	1	1	1	1	1	1		
28	1	26013-100162	BOLT, M10X 16	3	3	3	3	3	3		
29	1	26013-100202	BOLT, M10X 20	1	1	1	1	1	1		
30	1	172190-16500	HARNESS	1							
31	1	172472-16610	HARNESS, WASHER	1		1			1		

Fig.13. ELECTRIC PART(EQUIPMENT)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



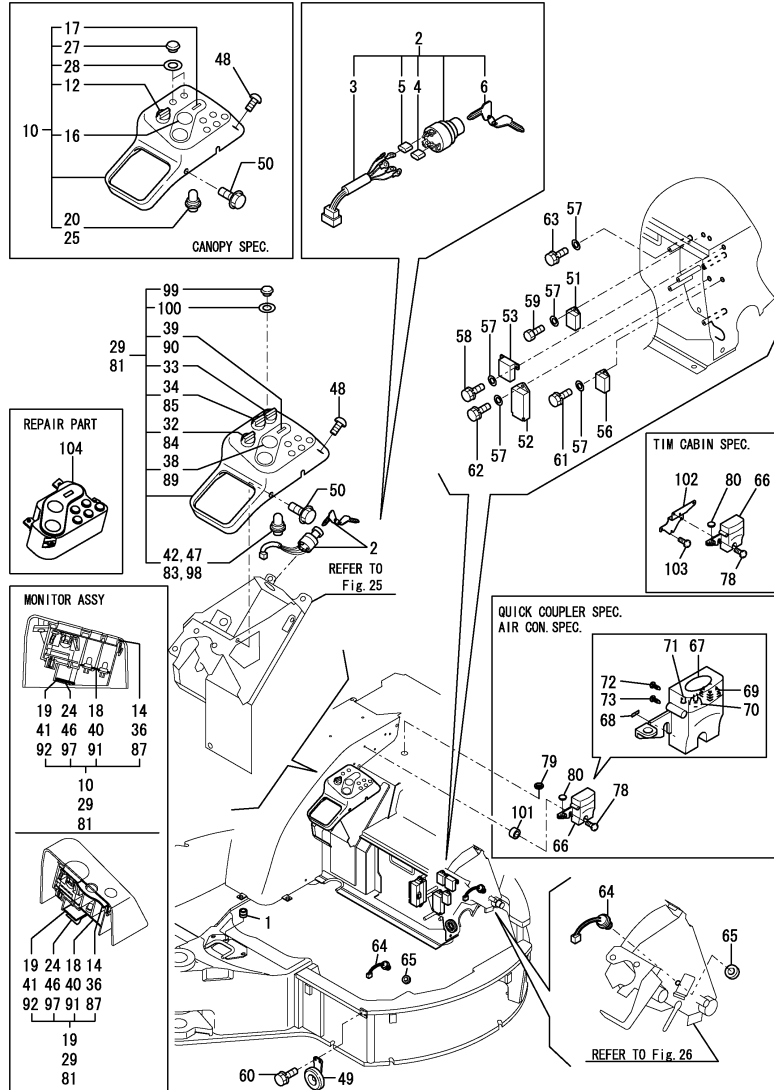
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172187-16560	GROMMET	1	1	1	1	1	1		
2	1	172187-17100	SWITCH ASSY, STARTER	1	1	1	1	1	1		
3	2	172187-17070	CORD ASSY	1	1	1	1	1	1		
4	2	172187-17080	COVER	3	3	3	3	3	3		
5	2	172187-17090	COVER	2	2	2	2	2	2		
6	2	933110-00301	KEY ASSY	1	1	1	1	1	1		
10	1	172458-17500	BOX,INDICATOR(CANOPY)		1		1		1		
10-1	1	172458-17501 (B=M/#25933)	BOX,INDICATOR(CANOPY) (D=M/#25933)		1		1		1	N	4
											(F=M/#25933)
12	2	172187-17280	SWITCH ASSY, LIGHT		1		1		1		
14	2	172187-17320	PACKING		1		1		1		
16	2	172187-17341	GAUGE ASSY		1		1		1		
17	2	172187-17350	METER ASSY, HOUR		1		1		1		
18	2	172187-17360	PRINT,CIRCUIT		1		1		1		
19	2	172187-17371	CIRCUIT ASSY		1		1		1		
20	2	172187-17380	BULB		4		4		4		
24	2	172187-17470	PLATE		1		1		1		
25	2	172187-17480	BULB		2		2		2		
27	2	172187-17560	CAP		2		2		2		
28	2	172187-17570	GASKET		2		2		2		
29	1	172472-17350	INDICATOR BOX (CABIN)	1		1			1		
29-1	1	172472-17351 (A=M/#25933)	INDICATOR BOX(CABIN) (B=M/#25933)	1		1			1	N	4
											(C=M/#25933)
											(D=M/#25933)
											(E=M/#25933)
											(F=M/#25933)
32	2	172187-17280	SWITCH ASSY, LIGHT		1		1		1		
33	2	172187-17290	SWITCH ASSY, HEATER		1		1		1		
34	2	172472-17300	SWITCH ASSY, WASHER		1		1		1		
36	2	172187-17320	PACKING		1		1		1		
38	2	172187-17341	GAUGE ASSY		1		1		1		
39	2	172187-17350	METER ASSY, HOUR		1		1		1		
40	2	172187-17360	PRINT,CIRCUIT		1		1		1		
41	2	172187-17371	CIRCUIT ASSY		1		1		1		
42	2	172187-17380	BULB		4		4		4		
46	2	172187-17470	PLATE		1		1		1		
47	2	172187-17480	BULB		2		2		2		
48	1	172458-46720	BOLT 8X20	1	1	1	1	1	1	1	
49	1	194151-57100	HORN	1	1	1	1	1	1	1	
50	1	172519-63240	BOLT	3	3	3	3	3	3	3	
51	1	119247-77100	RELAY, SAFETY	1	1	1	1	1	1	1	
52	1	119802-77200	RELAY, SAFETY	1	1	1	1	1	1	1	
53	1	119650-77910	RELAY ASSY, GLOW	1	1	1	1	1	1	1	
56	1	129211-77920	TIMER	1	1	1	1	1	1	1	
57	1	22137-060000	WASHER, 6	8	8	8	8	8	8	8	
58	1	26013-060122	BOLT, M6X 12	2	2	2	2	2	2	2	
59	1	26013-060122	BOLT, M6X 12	1	1	1	1	1	1	1	
60	1	26013-060162	BOLT, M6X 16	2	2	2	2	2	2	2	
61	1	26013-060162	BOLT, M6X 16	1	1	1	1	1	1	1	
62	1	26013-060202	BOLT, M6X 20	2	2	2	2	2	2	2	
63	1	26013-060202	BOLT, M6X 20	2	2	2	2	2	2	2	
64	1	194464-52190	SWITCH, SAFETY START	1	2	1	2	1	2	2	
65	1	26776-180002	NUT, LOCK M18	1	2	1	2	1	2	2	
66	1	172958-17100	BOX,SWITCH	1	1	1	1	1	1	1	2

Remarks
 (1)QUICK COUPLER SPEC.
 (2)PLEASE USE THIS PART WITH FOLLOWING LABELS AT THE SAME TIME. REF. NO. 77A.
 (3)LABELS ARE NOT ILLUSTRATED.
 (4)HOUR METER = ANALOG TYPE.
 (5)TIM CABIN SPEC.
 (6)HOUR METER = L.C.D. TYPE.

Fig.13. ELECTRIC PART(EQUIPMENT)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



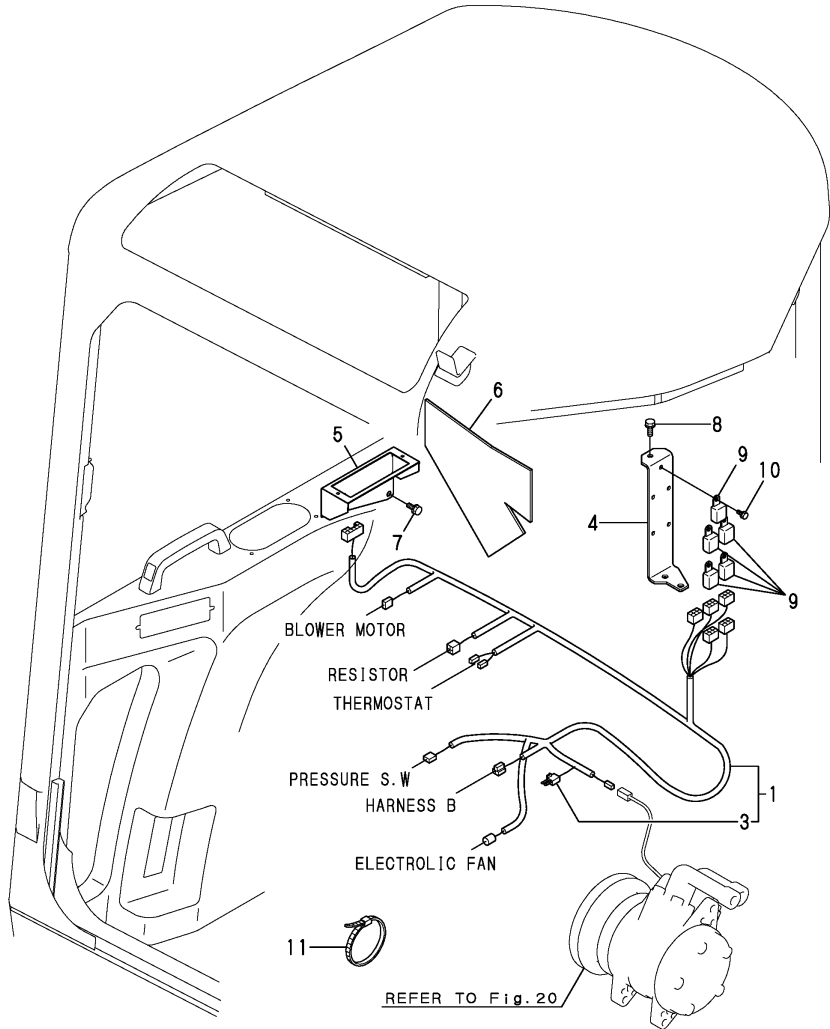
No.	Lev.	Parts No.	Description	Q'ty						I	R		
				(A)	(B)	(C)	(D)	(E)	(F)				
66-1	1	172958-17101	BOX, SWITCH	1	1	1	1	1	1	1	N	2	
		(A=M/#25910) (B=M/#25910) (C=M/#25910) (D=M/#25910)						(E=M/#25910)		(F=M/#25910)			
67	2	172958-03180	LABEL	1	1	1	1	1	1	1	W		
		(A=M/#25910) (B=M/#25910) (C=M/#25910) (D=M/#25910)						(E=M/#25910)		(F=M/#25910)			
68	2	172958-03190	LABEL	1	1	1	1	1	1	1	W		
		(A=M/#25910) (B=M/#25910) (C=M/#25910) (D=M/#25910)						(E=M/#25910)		(F=M/#25910)			
69	2	172958-17140	SWITCH ASSY	1	1	1	1	1	1	1	W		
		(A=M/#25910) (B=M/#25910) (C=M/#25910) (D=M/#25910)						(E=M/#25910)		(F=M/#25910)			
70	2	172958-17150	SWITCH ASSY	1	1	1	1	1	1	1	W		
		(A=M/#25910) (B=M/#25910) (C=M/#25910) (D=M/#25910)						(E=M/#25910)		(F=M/#25910)			
71	2	172958-17160	INDICATER LAMP(CP	1	1	1	1	1	1	1	W		
		(A=M/#25910) (B=M/#25910) (C=M/#25910) (D=M/#25910)						(E=M/#25910)		(F=M/#25910)			
72	2	172958-17170	SCREW, TAPPING	6	6	6	6	6	6	6	W		
		(A=M/#25910) (B=M/#25910) (C=M/#25910) (D=M/#25910)						(E=M/#25910)		(F=M/#25910)			
73	2	172958-17180	SCREW, TAPPING	2	2	2	2	2	2	2	W		
		(A=M/#25910) (B=M/#25910) (C=M/#25910) (D=M/#25910)						(E=M/#25910)		(F=M/#25910)			
77A	1	172472-03290	LABEL,SWITCH	1	1	1	1	1	1	1		3	
78	1	172137-46210	SCREW	3	3	3	3	3	3	3		1	
79	1	172958-64500	PLUGE 28X302 Q	1	1	1	1	1	1	1		1	
80	1	172187-64900	PLUG	1	1	1	1	1	1	1		1	
81	1	172472-17360	INDICATOR BOX,A/C	1	1							R	
		(A=M/#25968) (B=M/#25968) (C=M/#25968) (D=M/#25968)						(E=M/#25968)		(F=M/#25968)			
81-2	1	172478-17351	INDICATOR BOX(A/C	1	1							N	4
		(A=M/#25972) (B=M/#25972) (C=M/#25972) (D=M/#25972)						(E=M/#25972)		(F=M/#25972)			
83	2	172187-17380	BULB	4	4								
84	2	172187-17280	SWITCH ASSY, LIGHT	1	1								
85	2	172472-17300	SWITCH ASSY, WASHER	1	1								
87	2	172187-17320	PACKING	1	1								
89	2	172187-17341	GAUGE ASSY	1	1								
90	2	172187-17350	METER ASSY, HOUR	1	1								
91	2	172187-17360	PRINT,CIRCUIT	1	1								
92	2	172187-17371	CIRCUIT ASSY	1	1								
97	2	172187-17470	PLATE	1	1								
98	2	172187-17480	BULB	2	2								
99	2	172187-17560	CAP	1	1								
100	2	172187-17570	GASKET	1	1								
101	1	172958-17130	COLLAR		3					3			
102	1	172472-17900	STAY ASSY	3								5	
103	1	26587-060202	SCREW, M6X20	3								5	
104	1	172A77-17500	MONITOR ASSY	1	1	1	1	1	1	1	W	6	
		(A=MZZZZZ) (B=MZZZZZ) (C=MZZZZZ) (D=MZZZZZ)						(E=MZZZZZ)		(F=MZZZZZ)			

- Remarks
 (1)QUICK COUPLER SPEC.
 (2)PLEASE USE THIS PART WITH FOLLOWING LABELS AT THE SAME TIME. REF. NO. 77A.
 (3)LABELS ARE NOT ILLUSTRATED.
 (4)HOUR METER = ANALOG TYPE.
 (5)TIM CABIN SPEC.
 (6)HOUR METER = L.C.D. TYPE.

Fig.14. ELECTRIC PART(AIR CON. SPEC.)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

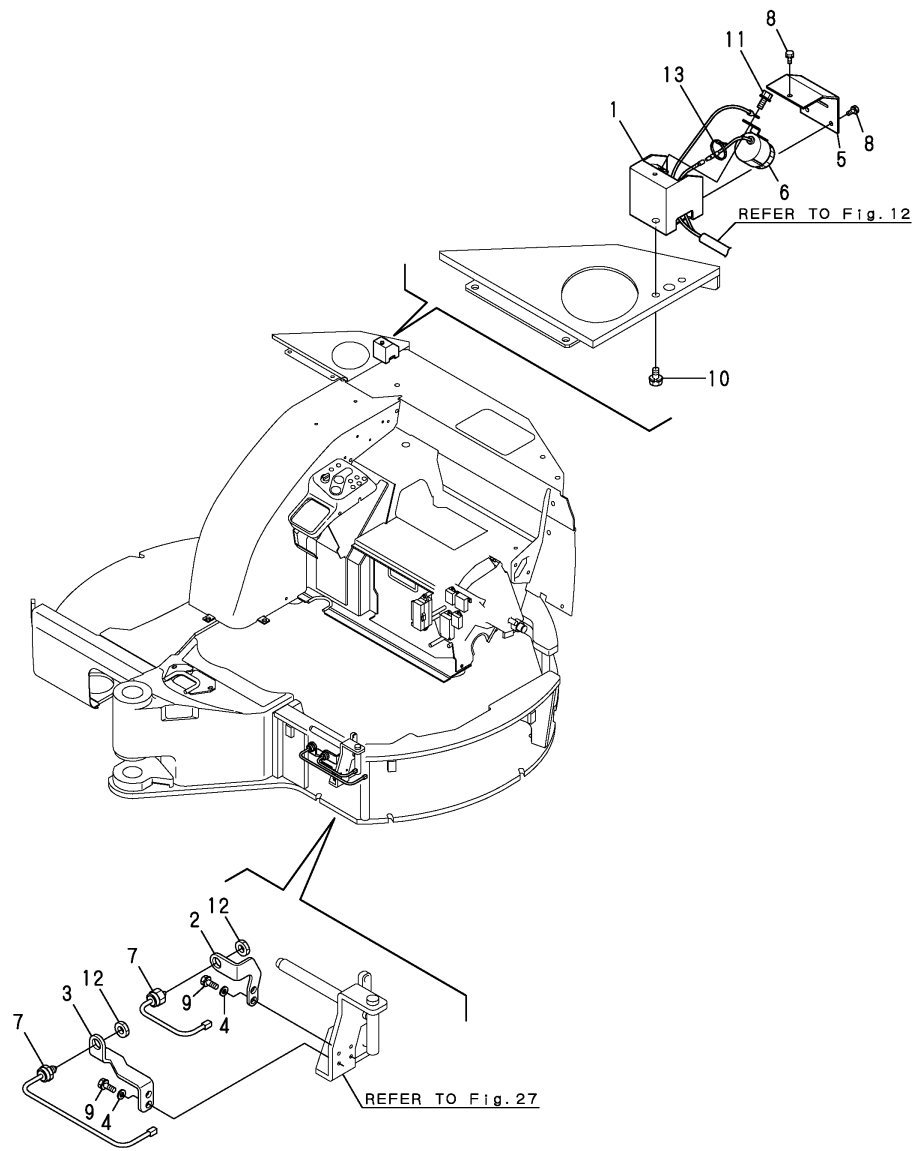


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172496-16540	HARNESS	1	1						
1-1	1	172496-16541	HARNESS ASSY	1	1						N
(A=M/#25972) (C=M/#25972)											
3	2	172648-16600	DIODE	1	1						
4	1	172460-18651	BRACKET J ASSY	1	1						
5	1	172460-18800	PLATE B	1	1						
6	1	172460-19190	SHEET, INSULATOR	1	1						
7	1	26013-080162	BOLT, M8X 16	2	2						
8	1	26013-080202	BOLT, M8X 20	2	2						
9	1	119247-77100	RELAY, SAFETY	5	5						
10	1	26013-060122	BOLT, M6X 12	5	5						
11	1	933152-09280	BAND 170	9	9						W
(A=FROM 1ST) (C=FROM 1ST)											

Fig.15. TRAVEL ALARM

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

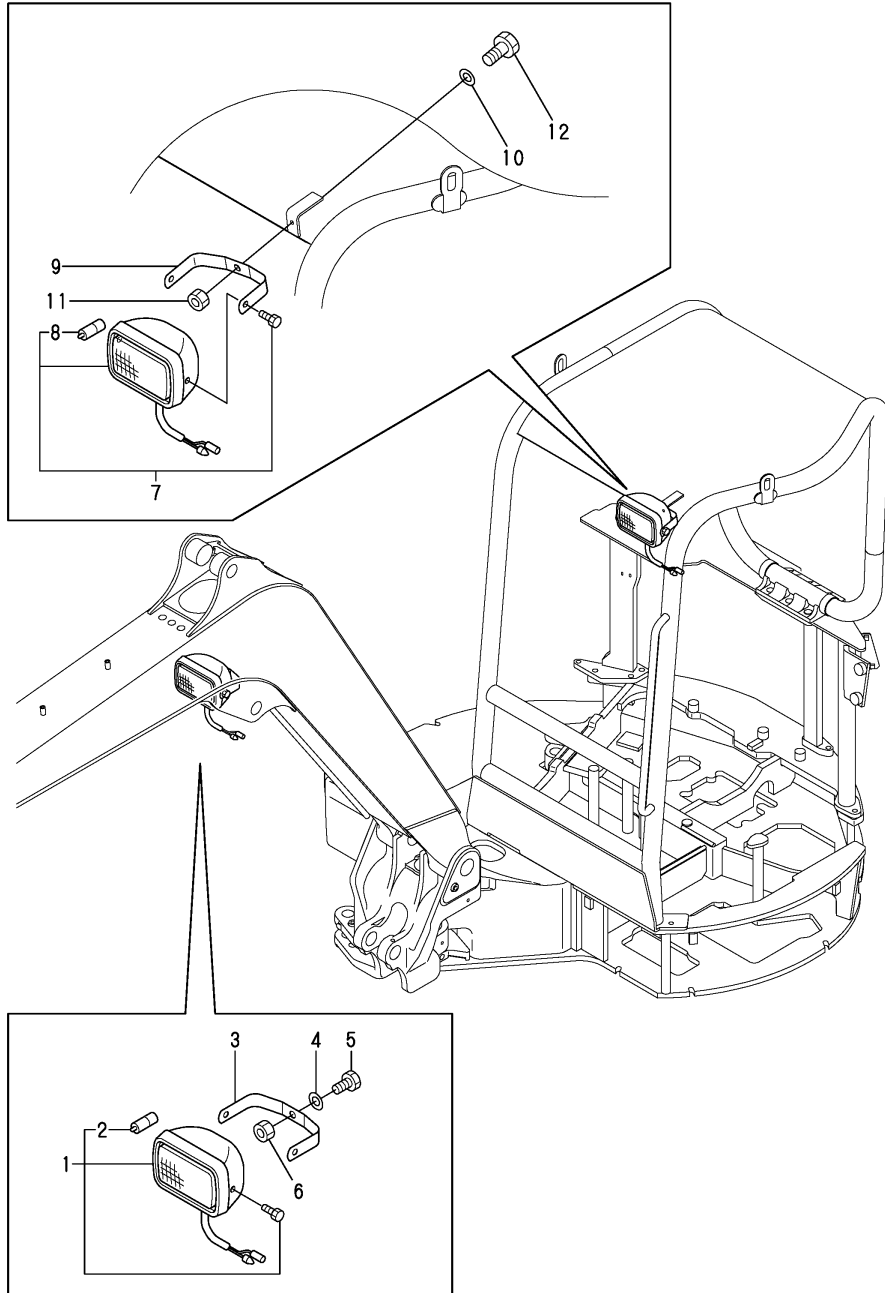


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172472-17400	CASE ASSY, ALARM	1	1	1	1	1	1		
2	1	172472-17250	BRACKET A SSW	1	1	1	1	1	1		
3	1	172472-17260	BRACKET B SSW	1	1	1	1	1	1		
4	1	172157-45840	WASHER 8X18X4	4	4	4	4	4	4		
5	1	172472-17470	COVER, ALARM CASE	1	1	1	1	1	1		
6	1	172511-17351	BUZZER, BACK	1	1	1	1	1	1		
7	1	194464-52190	SWITCH, SAFETY START	2	2	2	2	2	2		
8	1	26013-060122	BOLT, M6X 12	3	3	3	3	3	3		
9	1	26013-080252	BOLT, M8X 25	4	4	4	4	4	4		
10	1	26013-100162	BOLT, M10X 16	2	2	2	2	2	2		
11	1	26013-080122	BOLT, M8X 12	1	1	1	1	1	1		
12	1	26776-180002	NUT, LOCK M18	2	2	2	2	2	2		
13	1	933168-55770	BAND 146	1	1	1	1	1	1		

Fig.16. WORK LAMP & CANOPY LAMP

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

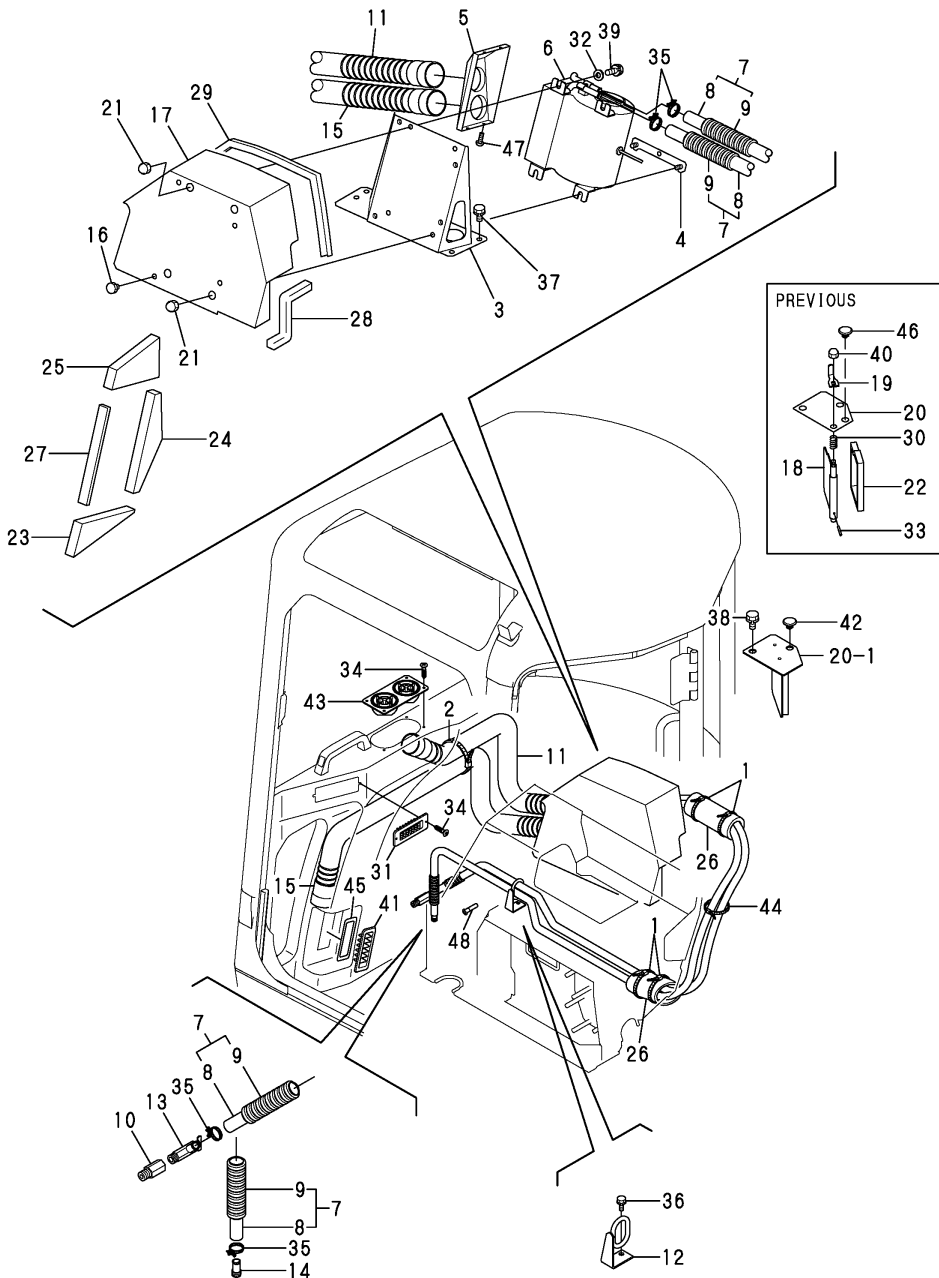
(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



No.	Lev.	Parts No.	Description	Qty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172458-17400	LAMP 150X95	1	1	1	1	1	1		
2	2	172458-17420	BULB	1	1	1	1	1	1		
3	1	172458-17410-1	STAY, LAMP	1	1	1	1	1	1		
4	1	22137-100000	WASHER, 10	1	1	1	1	1	1		
5	1	26013-100202	BOLT, M10X 20	1	1	1	1	1	1		
6	1	26706-100002	NUT, M10	1	1	1	1	1	1		
7	1	172458-17400	LAMP 150X95				1		1		
8	2	172458-17420	BULB				1		1		
9	1	172458-17410-1	STAY, LAMP				1		1		
10	1	22137-100000	WASHER, 10				1		1		
11	1	26346-100002	NUT, M10				1		1		
12	1	26013-100202	BOLT, M10X 20				1		1		

Fig.17. HEATER

(A)=VIO40-2AC(US) (D)=VIO40-2AP(AS)
 (B)=VIO40-2AP(US) (E)=VIO40-2AC(NZ)
 (C)=VIO40-2AC(AS) (F)=VIO40-2AP(NZ)

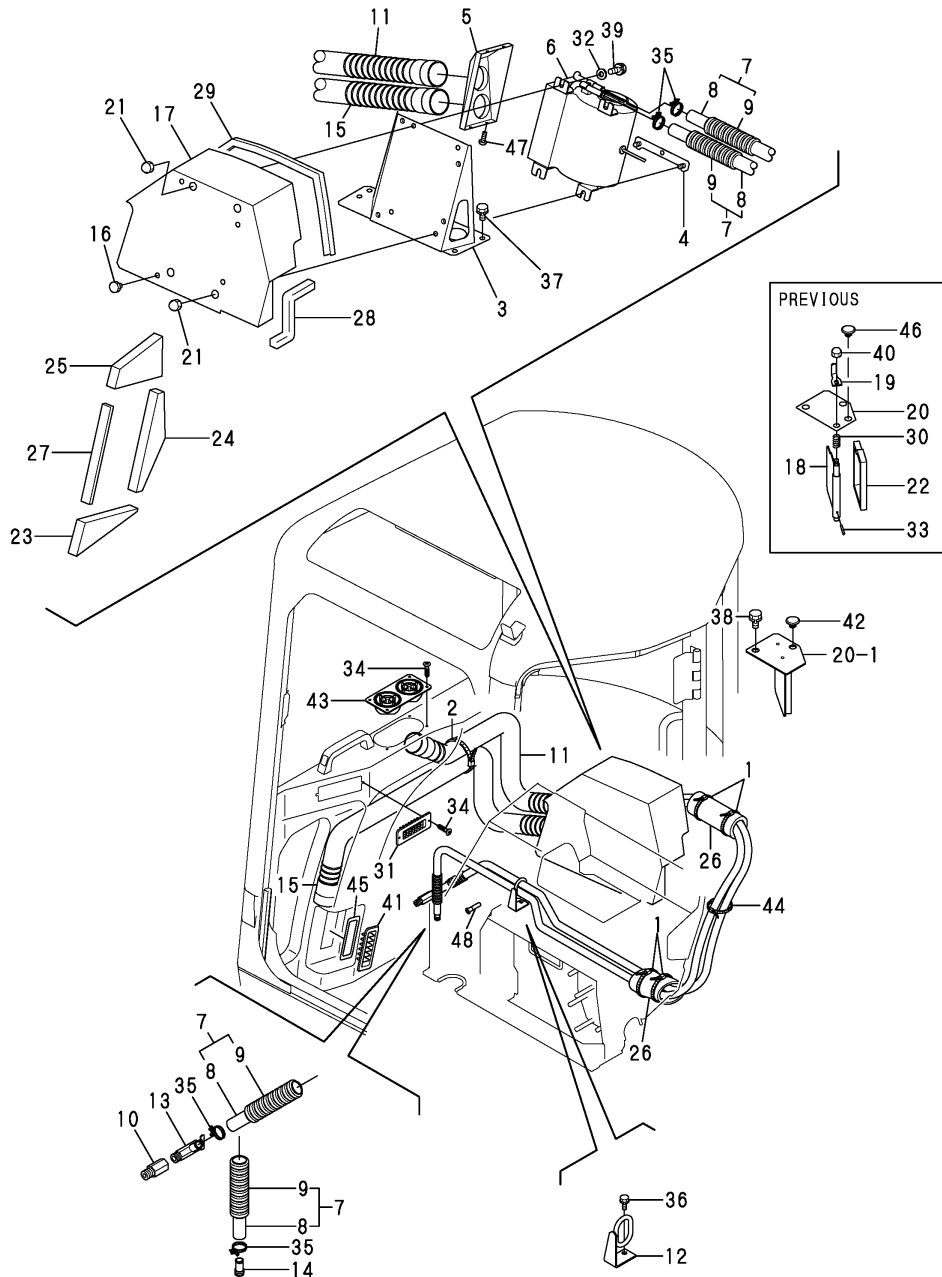


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172126-11510	BAND 300			4			4		
2	1	172183-16560	CLIP, HOSE			1			1		
3	1	172458-16650	HEATER FRAME			1			1		
4	1	172458-16690	NUT			1			1		
5	1	172458-16700	DUCT ASSY, HEATER			1			1		
6	1	172458-17551	HEATER			1			1		
7	1	172460-17600	HOSE ASSY, HEATER			2			2		
8	2	172164-17630	HOSE, HEATER			2			2		
9	2	172312-17650	TUBE, CORRUGATED			2			2		
10	1	172460-17611	JOINT, HEATER	1		1			1		
11	1	172458-17620	HOSE ASSY, DEFROSTER			1			1		
12	1	172460-17620	GUIDE ASSY, HOSE	1		1			1		
13	1	172425-17630	VALVE ASSY, HEATER	1		1			1		
14	1	172124-17640	JOINT, PIPE	1		1			1		
15	1	172458-17640	HOSE ASSY, HEATER			1			1		
16	1	172168-46760	BOLT M10X20			4			4		
17	1	172458-63410	COVER, HEATER			1			1		
18	1	172458-63420	SHAFT ASSY			1			1		Z
19	1	172458-63450	LEVER (C=M/#25972)			(E=M/#25972) 1			1		Z
20	1	172458-63460	PLATE			1			1		
20-1	1	172458-63820	PLATE ASSY (C=M/#25972)			(E=M/#25972) 1			1		N
21	1	172458-63470	NUT, CAP			4			4		
22	1	172458-63600	SEAL, SPONGE (C=M/#25972)			(E=M/#25972) 2			2		Z
23	1	172458-63610	SEAL, SPONGE			1			1		
24	1	172458-63620	SEAL, SPONGE			1			1		
25	1	172458-63630	SEAL, SPONGE			1			1		
26	1	172458-63640	SPONGE, HOSE			2			2		
27	1	172458-63650	SEAL, SPONGE			1			1		
28	1	172422-65750	SEAL, DUCT			1			1		
29	1	172989-68640	RUBBER, SEAL			1			1		
30	1	172157-76441	SPRING (C=M/#25972)			(E=M/#25972) 1			1		Z
31	1	197830-88611	GRILLE			1			1		
32	1	22137-100000	WASHER, 10			2			2		
33	1	22351-030025	PIN, SPRING 3.0X25 (C=M/#25972)			(E=M/#25972) 1			1		Z
34	1	22869-400160	SCREW, 4X16			6			6		
35	1	23001-022000	CLAMP, HOSE 22	2		4			4		
36	1	26013-080162	BOLT, M8X 16	2		2			2		
37	1	26013-100162	BOLT, M10X 16			4			4		
38	1	26013-100162	BOLT, M10X 16			2			2		
39	1	26013-100202	BOLT, M10X 20			2			2		
40	1	26657-080002	NUT, CAP M8 (C=M/#25972)			(E=M/#25972) 1			1		Z
41	1	172458-17700	GRILLE			1			1		
42	1	172444-17660	CLIP, TREE			1			1		
43	1	1E8545-80940	GRILLE, DUCT			1			1		

Fig.17. HEATER

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

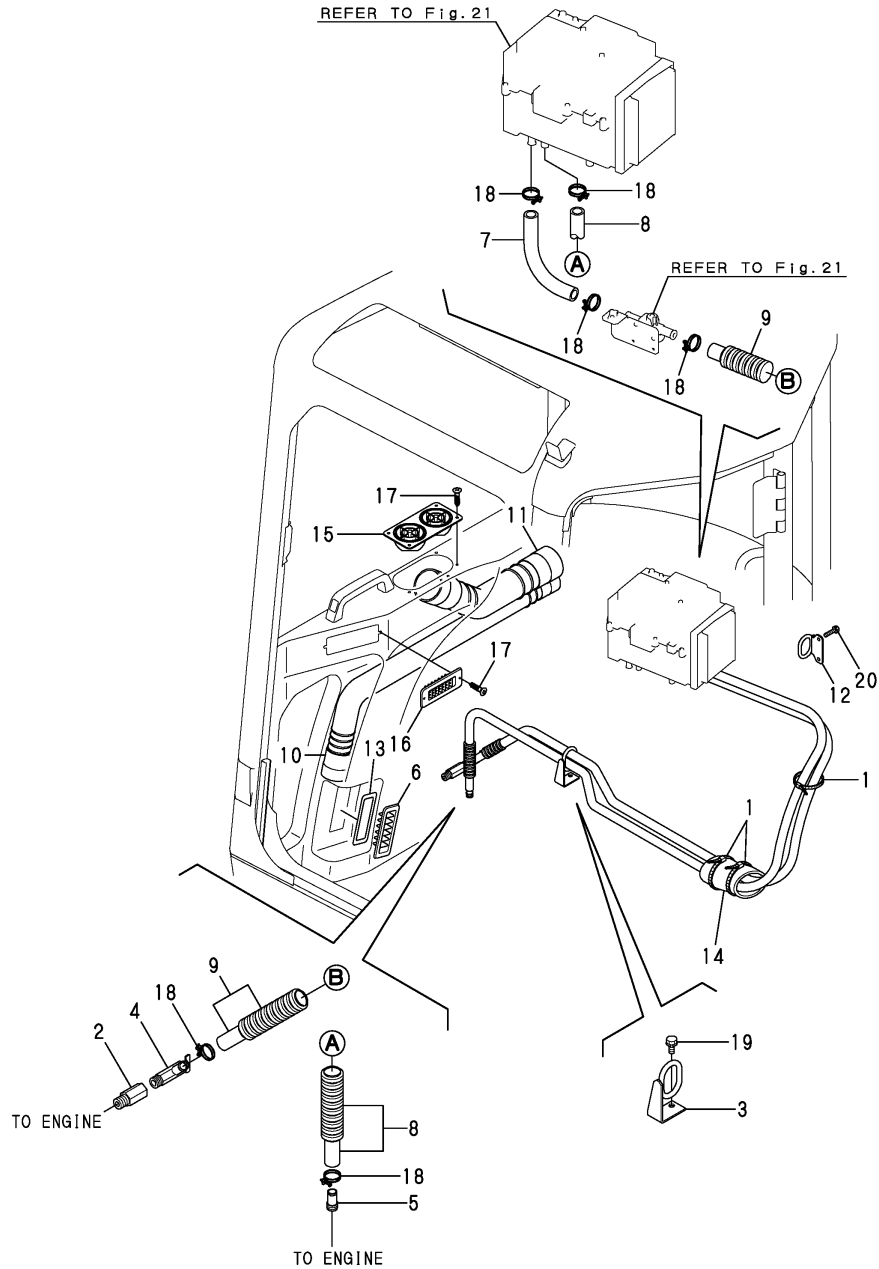


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
44	1	172126-11510	BAND 300			1			1		
45	1	172458-63400	SPONGE, GRILLE			1			1		
46	1	172444-68650	CLIP, TREE			1			1		Z
			(C=M/#25972)			(E=M/#25972)					
47	1	26587-040122	SCREW, M4X12			4			4		
48	1	172472-17800	HOSE, HEATER	1							

Fig.18. HEATER (AIR CON. SPEC)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

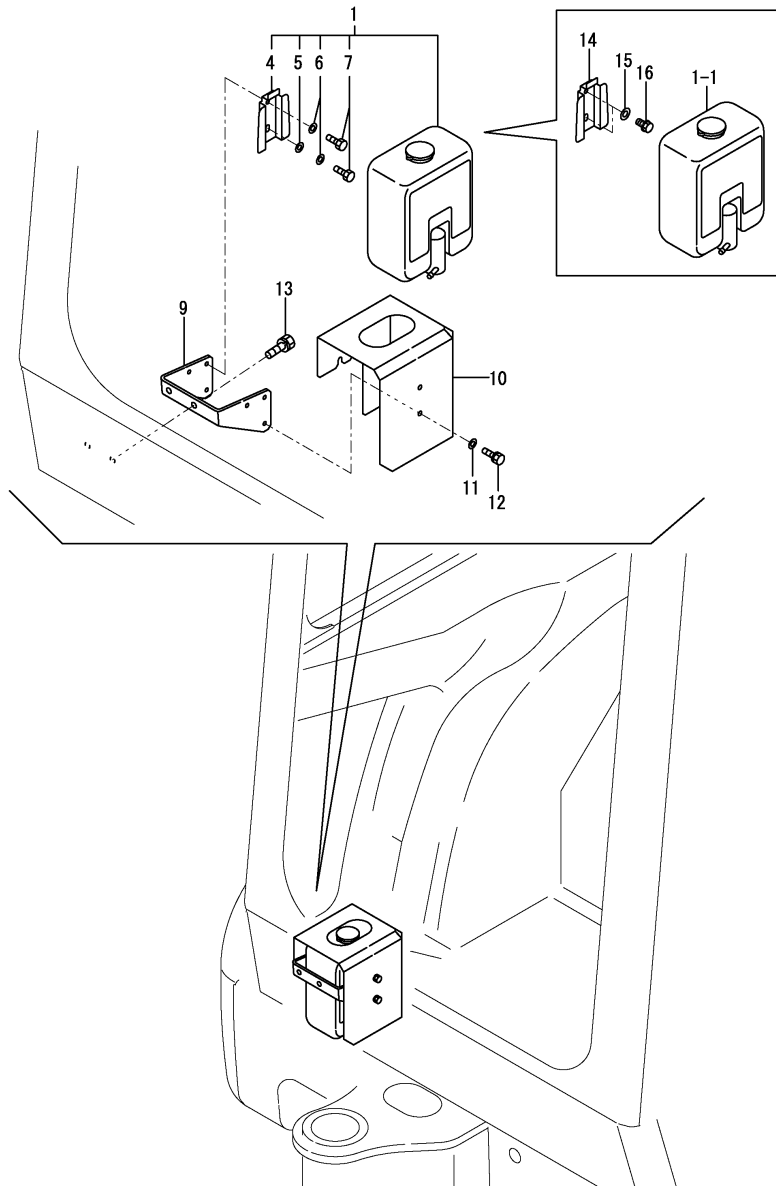


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172126-11510	BAND 300	4		4					
2	1	172460-17611	JOINT, HEATER	1		1					
3	1	172460-17620	GUIDE ASSY, HOSE	1		1					
4	1	172425-17630	VALVE ASSY, HEATER	1		1					
5	1	172124-17640	JOINT, PIPE	1		1					
6	1	172458-17700	GRILLE	1		1					
7	1	172460-17710	HOSE, HEATER	1		1					
8	1	172460-17720	HOSE ASSY, HEATER	1		1					
9	1	172460-17750	HOSE ASSY, HEATER	1		1					
10	1	172460-17780	HOSE ASSY	1		1					
11	1	172460-17800	HOSE ASSY	1		1					
12	1	172460-18971	STAY ASSY	1		1					
13	1	172458-63400	SPONGE, GRILLE	1		1					
14	1	172458-63640	SPONGE, HOSE	1		1					
15	1	1E8545-80940	GRILLE, DUCT	1		1					
16	1	197830-88611	GRILLE	1		1					
17	1	22869-400160	SCREW, 4X16	6		6					
18	1	23001-022000	CLAMP, HOSE 22	6		6					
19	1	26013-080162	BOLT, M8X 16	2		2					
20	1	26013-080402	BOLT, M8X 40	2		2					

Fig.19. WINDOW WASHER

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172472-17610	TANK ASSY, WASHER	1	1		1				
1-1	1	172472-17611 (A=MXXXXX)	TANK ASSY, WASHER (C=MXXXXX)	1	1		1			F	1
4	2	172472-17650 (A=MXXXXX)	BRACKET (C=MXXXXX)	1		1			1		Z
5	2	22137-060000 (A=MXXXXX)	WASHER, 6 (C=MXXXXX)	1		1			1		Z
6	2	22217-060000 (A=MXXXXX)	WASHER, SPRING 6 (C=MXXXXX)	2		2			2		Z
7	2	26116-060162 (A=MXXXXX)	BOLT, M6X 16 PLATED (C=MXXXXX)	2		2			2		Z
9	1	172472-17660	BRACKET, WASHER	1		1			1		
10	1	172472-17670	COVER ASSY, WASHER	1		1			1		
11	1	22137-060000	WASHER, 6	3		3			3		
12	1	26013-060122	BOLT, M6X 12	3		3			3		
13	1	26013-080202	BOLT, M8X 20	2		2			2		
14	1	120147-44810 (A=MXXXXX)	BRACKET (C=MXXXXX)	1		1			1		W
15	1	22137-060000 (A=MXXXXX)	WASHER, 6 (C=MXXXXX)	2		2			2		W
16	1	26013-060102 (A=MXXXXX)	BOLT, M6X 10 (C=MXXXXX)	2		2			2		W

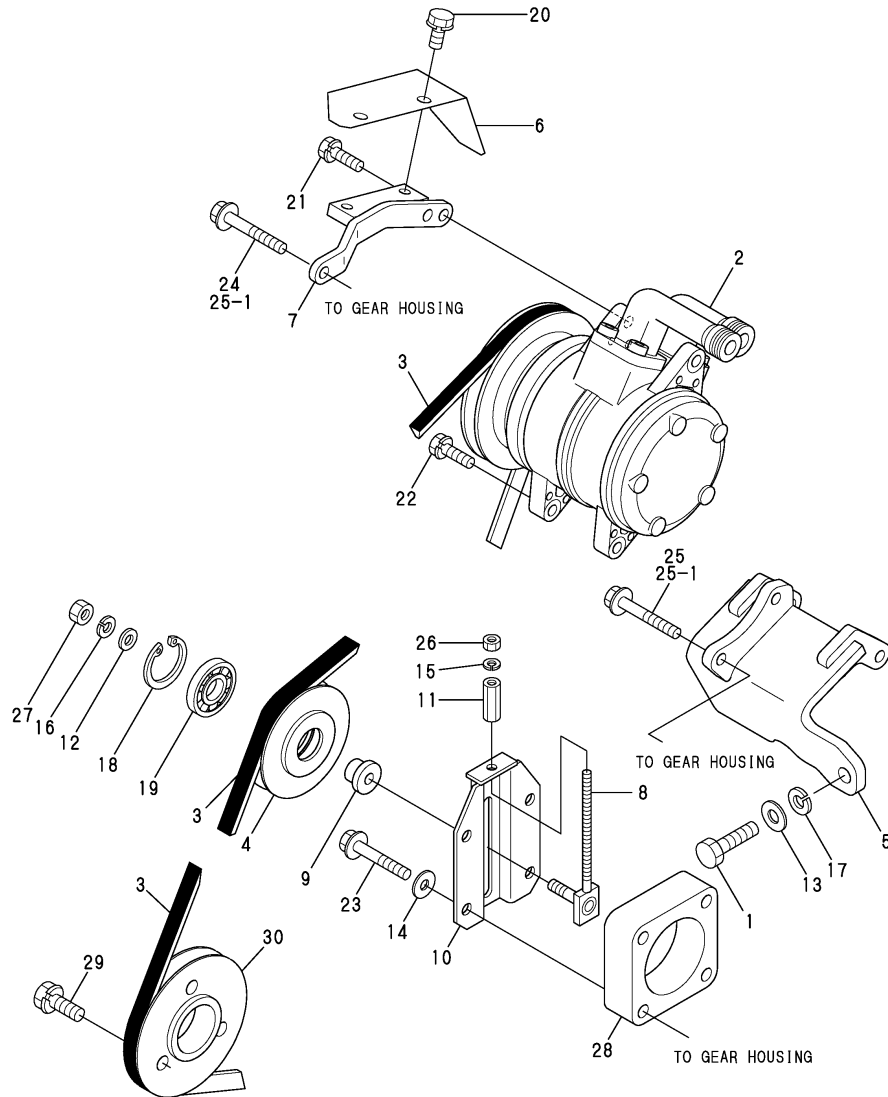
Remarks

(1)Interchangeable by simultaneous replacement with Ref.No.14,15,16.

Fig.20. COMPRESSOR & PULLEY(AIR CON.)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



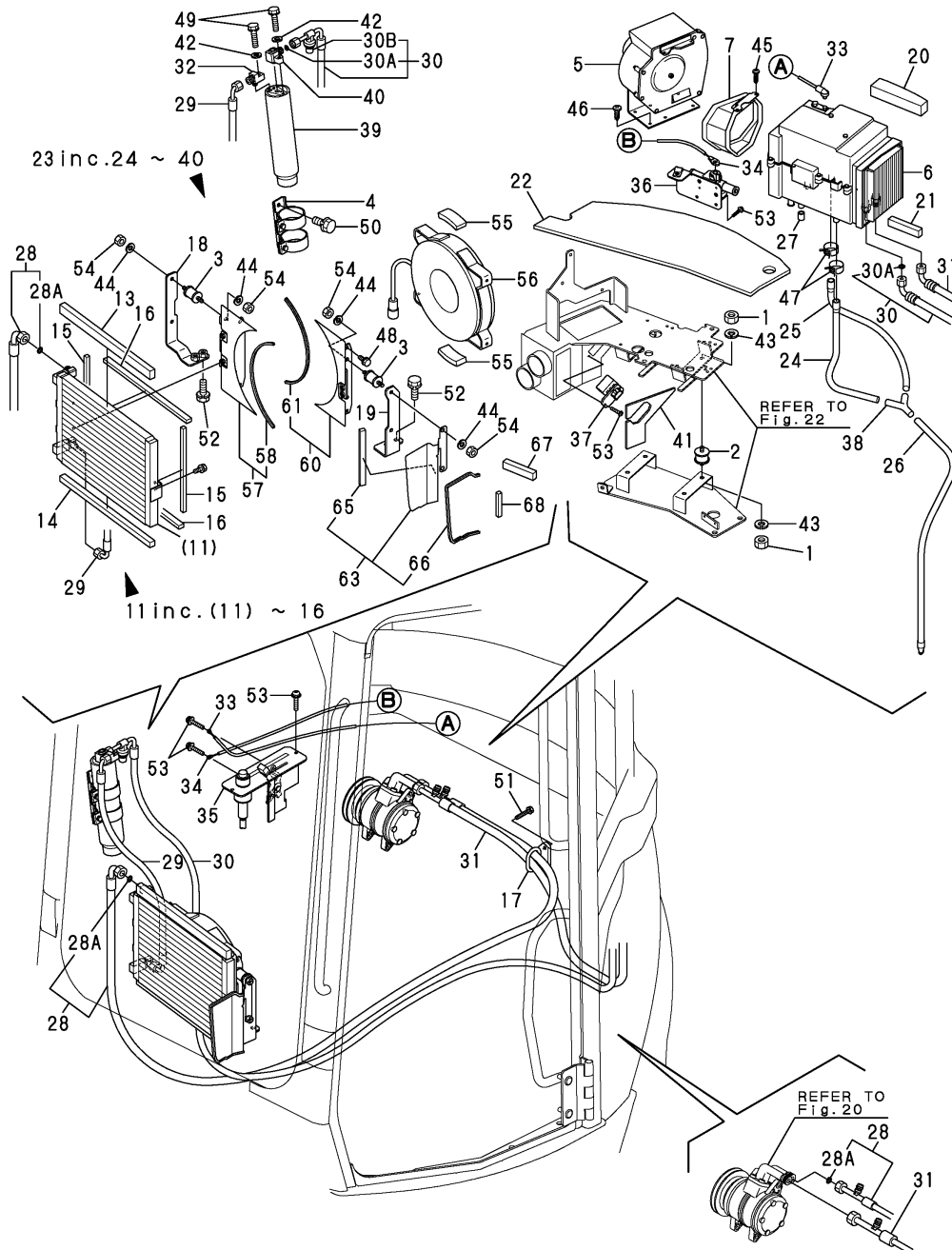
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172165-13610	BOLT M10X 40	1	1						
1-1	1	172155-57610	BOLT M10X45	1	1						N
		(A=FROM 1ST)	(C=FROM 1ST)								
2	1	172460-18100	COMPRESSOR ASSY	1	1						
3	1	172460-18120	V-BELT	1	1						
4	1	172445-18130	PULLEY	1	1						
4-1	1	172445-18131	PULLEY, TENSION (87)	1	1						F 1
		(A=M/#250972)	(C=M/#250972)								
5	1	172496-18300	BRACKET ASSY	1	1						
6	1	172460-18351	PLATE D	1	1						
7	1	172496-18360	PLATE ASSY, F	1	1						
8	1	172165-18630	ADJUSTER ASSY	1	1						
9	1	172165-18670	BOSS	1	1						
10	1	172165-18601	BRACKET ASSY	1	1						
11	1	172164-19310	NUT	1	1						
12	1	1A1040-43900	WASHER, SPRING	1	1						
13	1	172137-46040	SEAT, SPRING	1	1						
14	1	22190-080002	WASHER, SEAL 6	4	4						
15	1	22217-060000	WASHER, SPRING 6	1	1						
16	1	22217-080000	WASHER, SPRING 8	1	1						
17	1	22217-100000	WASHER, SPRING 10	1	1						
18	1	22252-000400	RING, 40	1	1						
19	1	24104-062034	BEARING, BALL 6203UU	1	1						
19-1	1	24104-062030	BEARING, 6203UUC3	1	1						S
		(A=M/#250972)	(C=M/#250972)								
20	1	26013-080162	BOLT, M8X 16	2	2						
21	1	26013-080252	BOLT, M8X 25	1	1						
22	1	26013-080302	BOLT, M8X 30	2	2						
23	1	26106-080502	BOLT, M8X 50 PLATED	4	4						
24	1	26106-080552	BOLT, M8X 55 PLATED	1	1						Z
		(A=FROM 1ST)	(C=FROM 1ST)								
25	1	26106-080552	BOLT, M8X 55 PLATED	2	2						
25-1	1	26106-080602	BOLT, M8X 60 PLATED	3	3						S
		(A=FROM 1ST)	(C=FROM 1ST)								
26	1	26716-060002	NUT, M6	1	1						
27	1	26716-080002	NUT, M8	1	1						
28	1	172491-18620	PLATE	1	1						
29	1	26013-100252	BOLT, M10X 25	3	3						
30	1	172496-11600	PULLY	1	1						

Remarks
 (1)INTERCHANGEABLE BY SIMULTANEOUS
 REPRACEMENT WITH REF.NO.19-1.

Fig.21. PIPING(AIR CON. SPEC.)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



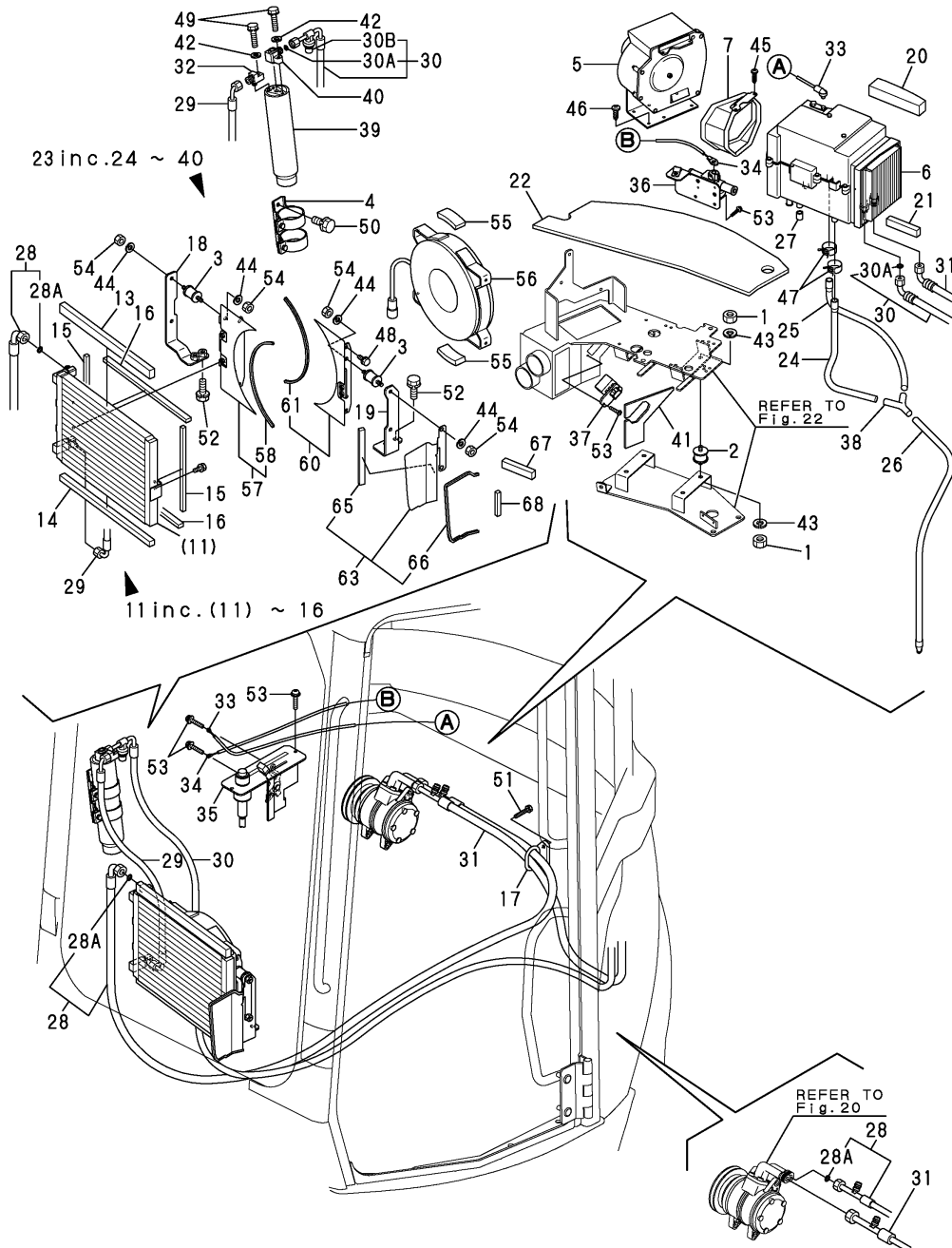
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	26716-080002	NUT, M8	8		8					
2	1	172122-13310	MOUNT, PAD	4		4					
3	1	172447-13550	MOUNT, PAD	4		4					
4	1	172162-18040	BRACKET, RADIATOR	1		1					
5	1	172460-18130	MOTOR	1		1					
6	1	172460-18140	CONDITIONER, AIR	1		1					
7	1	172460-18170	DUCT ASSY, FAN	1		1					
11	1	172496-18230	CONDENSER ASSY	1		1					
13	2	172496-18590	SEAL	1		1					
14	2	172496-18600	SEAL	1		1					
15	2	172496-18610	SEAL	2		2					
16	2	172460-65840	SEAL, SPONGE	2		2					
17	1	172460-18970	BRACKET E	1		1					Z
		(A=FROM 1ST)	(C=FROM 1ST)								
18	1	172496-18420	BRACKET ASSY	1		1					
19	1	172496-18430	BRACKET ASSY	1		1					
20	1	172460-19110	SEAL	1		1					
21	1	172460-19120	SEAL	1		1					
22	1	172460-19210	SPONGE	1		1					
23	1	172496-19250	HOSE KIT,AIRCON	1		1					
23-1	1	172496-19260	HOSE KIT,AIRCON	1		1					N
		(A=M/#25972)	(C=M/#25972)								
24	2	172460-18060	HOSE, DRAIN	1		1					
25	2	172460-18070	HOSE, DRAIN	1		1					
26	2	172460-18080	HOSE, DRAIN	1		1					
27	2	172460-18150	PLUG	1		1					
28	2	172496-18190	HOSE	1		1					
28-1	2	172496-18250	HOSE	1		1					N
		(A=M/#25972)	(C=M/#25972)								
28A	3	1A7030-88820	O-RING	1		1					W
		(A=M/#25972)	(C=M/#25972)								
29	2	172496-18210	HOSE	1		1					
30	2	172496-18220	HOSE	1		1					
30A	3	1A7030-88760	O-RING	1		1					W
		(A=M/#25972)	(C=M/#25972)								
30B	3	1A7030-87120	SWITCH, PRESSURE	1		1					W
		(A=M/#25972)	(C=M/#25972)								
31	2	172460-18230	HOSE	1		1					
31-1	2	172496-18240	HOSE	1		1					S
		(A=M/#25972)	(C=M/#25972)								
32	2	172460-18250	CONNECTOR	1		1					
33	2	172460-18260	CABLE	1		1					
34	2	172460-18270	CABLE, VALVE	1		1					
35	2	1E8685-79911	PANEL, CONTROL	1		1					
36	2	1E8685-79920	VALVE, WATER	1		1					
37	2	1E8685-79940	RESISTOR, 100-40	1		1					
38	2	1E8545-80030	JOINT, DRAIN	1		1					
39	2	1E8545-80210	DRIER, RECEIVER	1		1					
40	2	1E8545-80250	JOINT, RECEIVER	1		1					
41	1	172460-19330	SHEET, INSULATOR	1		1					
42	1	22137-060000	WASHER, 6	2		2					

N:Old $\frac{Yes}{No}$ New, Q:Old $\frac{No}{Yes}$ New, R:Old $\frac{Yes}{No}$ New, S:Old $\frac{No}{Yes}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change
 ++ CONTINUE ++
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Fig.21. PIPING(AIR CON. SPEC.)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

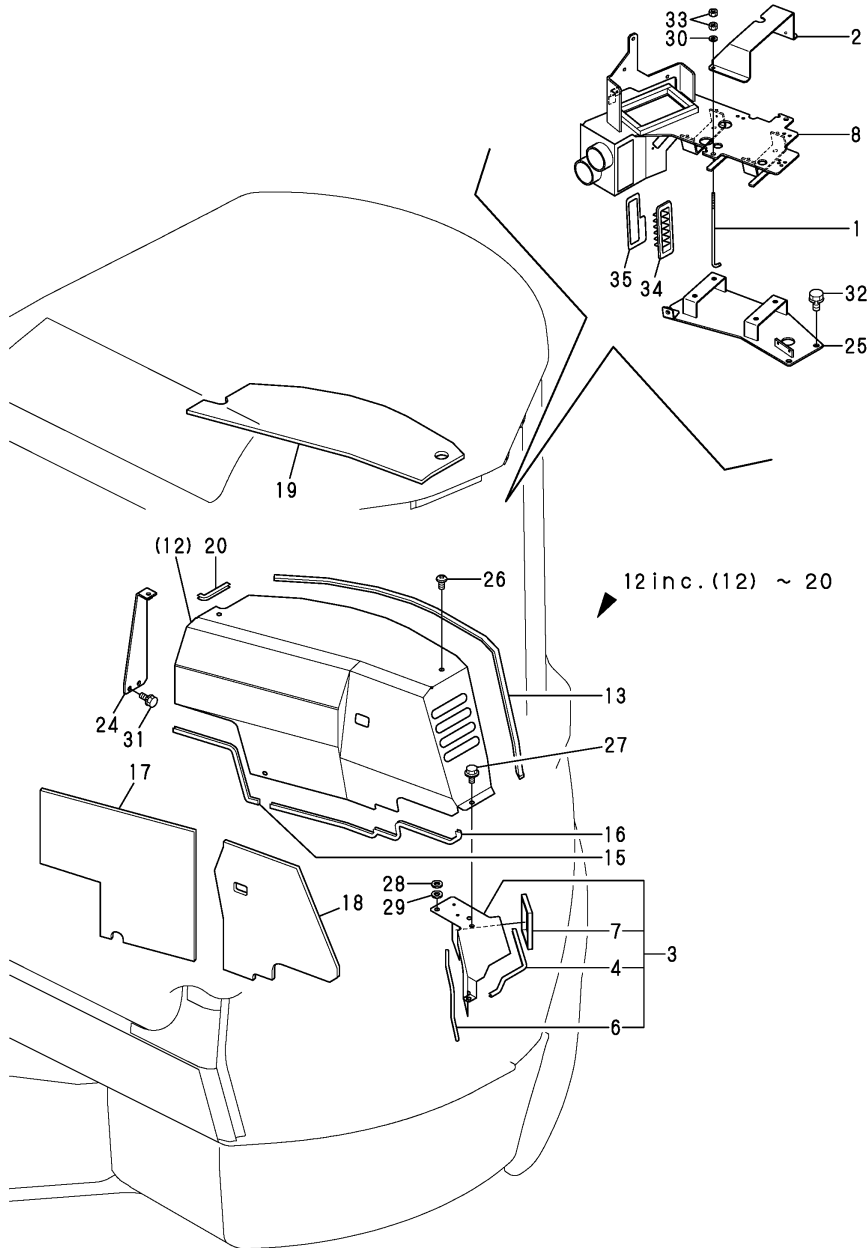


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
43	1	22137-080000	WASHER, 8	8		8					
44	1	22217-080000	WASHER, SPRING 8	8		8					
45	1	22857-400161	SCREW, 4X16			2					
46	1	22877-500161	SCREW, 5X16	8		8					
47	1	23001-022000	CLAMP, HOSE 22	3		3					
48	1	26013-060122	BOLT, M6X 12	8		8					
49	1	26013-060252	BOLT, M6X 25	2		2					
50	1	26013-080162	BOLT, M8X 16	2		2					
51	1	26013-080402	BOLT, M8X 40	2		2					Z
(A)=FROM 1ST)				(C)=FROM 1ST)							
52	1	26013-100252	BOLT, M10X 25	4		4					
53	1	26033-040202	SCREW, M4X20	6		6					
54	1	26716-080002	NUT, M8	8		8					
55	1	172446-13580	SEAL, RADIATOR	2		2					
56	1	172496-18500	FAN	1		1					
57	1	172496-18540	BRACKET ASSY	1		1					
58	2	172456-13480	TRIM	1		1					
60	1	172496-18550	BRACKET ASSY	1		1					
61	2	172456-13480	TRIM	1		1					
63	1	172496-18560	PLATE ASSY	1		1					
65	2	172446-49280	SEAL	1		1					
66	2	172187-66320	TRIM	1		1					
67	1	172455-18870	SEAL	1		1					
68	1	172456-61500	SEAL	1		1					

Fig.22. COVER(AIR CON. SPEC.)

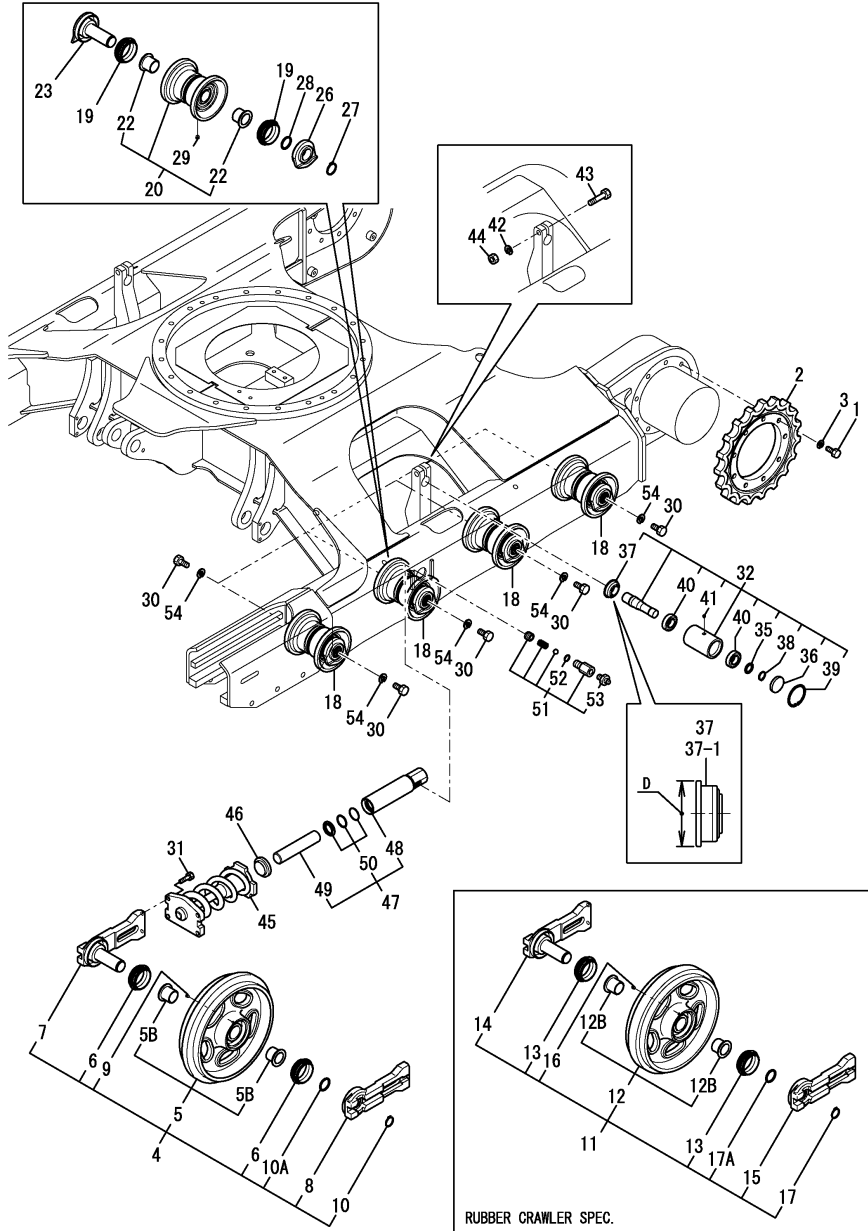
(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172631-16350	ROD, BATTERY CLAMP	2	2						
2	1	172460-17650	CLAMP ASSY	1	1						
3	1	172460-18010	COVER ASSY, HOSE	1	1						
4	2	172183-05330	TRIM	1	1						
6	2	172460-18110	TRIM	1	1						
7	2	172458-63600	SEAL, SPONGE	1	1						
8	1	172460-18180	BRACKET F	1	1						
12	1	172460-18240	PLATE R ASSY	1	1						
13	2	172460-19060	RUBBER, SEAL	1	1						
15	2	172460-19170	TRIM	1	1						
16	2	172460-19180	TRIM	1	1						
17	2	172460-19220	SPONGE	1	1						
18	2	172460-19230	SPONGE	1	1						
19	2	172460-19300	SPONGE	1	1						
20	2	172434-61170	TRIM	1	1						
24	1	172460-18530	BRACKET G	1	1						
25	1	172460-18670	PLATE P	1	1						
26	1	172186-45840	BOLT, BUTTON	4	4						
27	1	172519-63240	BOLT	3	3						
28	1	1E8385-79310	WASHER, 8	3	3						
29	1	22117-080000	WASHER, 8	3	3						
30	1	22137-060000	WASHER, 6	2	2						
31	1	26013-080202	BOLT, M8X 20	2	2						
32	1	26013-100162	BOLT, M10X 16	4	4						
33	1	26716-060002	NUT, M6	4	4						
34	1	172458-17700	GRILLE	1	1						
35	1	172460-19320	SPONGE, GRILLE	1	1						

Fig.23. ROLLER & ADJUST



(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

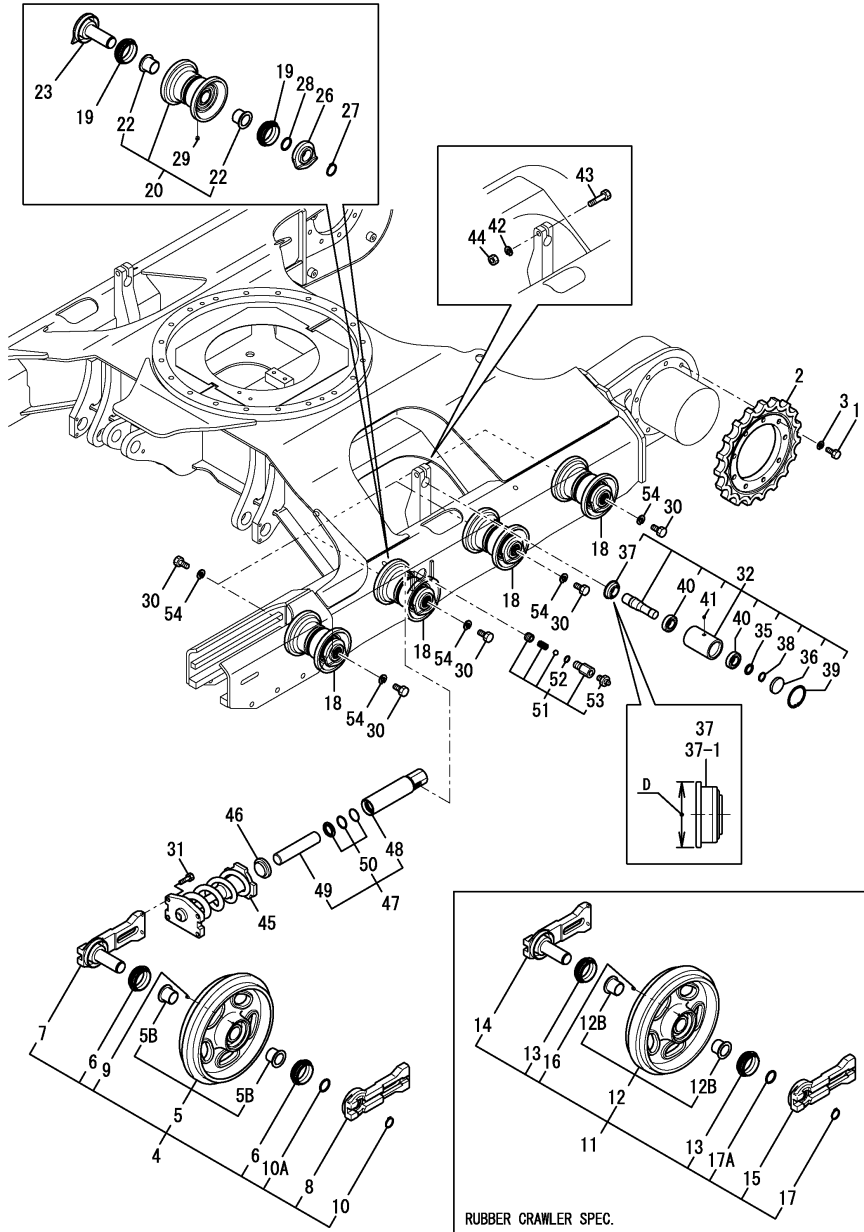
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172455-29140	BOLT 14X35	18	18	18	18	18	18		
2	1	172119-35010-4	SPROCKET	2	2	2	2	2	2		
2-1	1	172119-35011	SPROCKET	2	2	2	2	2	2		N
3	1	(A=M/#25972) 22217-140000	WASHER, SPRING 14	(D=M/#25972) 18	(E=M/#25972) 18	(F=M/#25972) 18	18	18	18		
4	1	772460-37110-2	IDLER ASSY	2	2	2	2	2	2		2
5	2	172460-37170-2	IDLER ASSY	2	2	2	2	2	2		2
5-1	2	172460-37171-2	IDLER ASSY	(A=M/#25972) 2	(B=M/#25972) 2	(C=M/#25972) 2	(D=M/#25972) 2	(E=M/#25972) 2	(F=M/#25972) 2		N
5B	3	172124-37120	BUSH 40	4	4	4	4	4	4		
6	2	172460-37120	SEAL, FLOATING	4	4	4	4	4	4		
7	2	172460-37130-2	SHAFT, IDLER	2	2	2	2	2	2		
8	2	172460-37150-2	COVER, IDLER SEAL	2	2	2	2	2	2		
9	2	194630-42120	PLUG, PT1/8	2	2	2	2	2	2		
10	2	22242-000350	RING, 35	2	2	2	2	2	2		
10A	2	24321-000400	O-RING, 1AG40.0	2	2	2	2	2	2		
11	1	772460-37100-2	IDLER ASSY, RUBBER	2	2	2	2	2	2		1
12	2	172460-37100-2	IDLER ASSY	2	2	2	2	2	2		1
12B	3	172124-37120	BUSH 40	4	4	4	4	4	4		
13	2	172460-37120	SEAL, FLOATING	4	4	4	4	4	4		
14	2	172460-37130-2	SHAFT, IDLER	2	2	2	2	2	2		
15	2	172460-37150-2	COVER, IDLER SEAL	2	2	2	2	2	2		
16	2	194630-42120	PLUG, PT1/8	2	2	2	2	2	2		
17	2	22242-000350	RING, 35	2	2	2	2	2	2		
17A	2	24321-000400	O-RING, 1AG40.0	2	2	2	2	2	2		
18	1	772423-37321-1	TRACK ROLLER(GREEN82)	8	8	8	8	8	8		
19	2	172458-37120	SEAL, FLOATING	16	16	16	16	16	16		
20	2	172423-37301-2	ROLLER ASSY (82)	8	8	8	8	8	8		
22	3	172423-37370	BUSH	16	16	16	16	16	16		
23	2	172423-37330-1	SHAFT, ROLLER	8	8	8	8	8	8		
26	2	172423-37360-1	COVER, ROLLER SEAL	8	8	8	8	8	8		
27	2	22242-000300	RING, 30	8	8	8	8	8	8		
28	2	24315-000290	O-RING, 1BP29.0	8	8	8	8	8	8		
29	2	933171-13691	PLUG PT1/8	8	8	8	8	8	8		
30	1	172490-37310	BOLT M16X30	16	16	16	16	16	16		
30-1	1	172490-37320	BOLT, M16X35	16	16	16	16	16	16		N
31	1	(A=M/#25972) 26013-120402	BOLT, M12X 40	(D=M/#25972) 8	(E=M/#25972) 8	(F=M/#25972) 8	8	8	8		
32	1	172478-37500-1	ROLLER, CARRIER (82)	2	2	2	2	2	2		
32-1	1	172478-37501	ROLLER ASSY, CARRIER	(A=MXXXXX) 2	(B=MXXXXX) 2	(C=MXXXXX) 2	(D=MXXXXX) 2	(E=MXXXXX) 2	(F=MXXXXX) 2		N
35	2	172478-37550	WASHER, CARRIER	2	2	2	2	2	2		
36	2	172478-37540	CAP, ROLLER	2	2	2	2	2	2		
37	2	172478-37530	SEAL, CARRIER ROLLER	2	2	2	2	2	2		
37-1	2	172164-37351	SEAL, OIL	2	2	2	2	2	2		S 3
38	2	(A=MXXXXX) 22242-000300	RING, 30	(D=MXXXXX) 2	(E=MXXXXX) 2	(F=MXXXXX) 2	2	2	2		
39	2	22252-000621	RING, 62	2	2	2	2	2	2		
40	2	24105-062064	BEARING, BALL 6206Z	4	4	4	4	4	4		
41	2	933171-13691	PLUG PT1/8	2	2	2	2	2	2		
42	1	22217-160000	WASHER, SPRING 16	2	2	2	2	2	2		

Remarks
 (1)RUBBER CRAWLER SPEC.
 (2)IRON CRAWLER SPEC.
 (3)D : Ref.No.37 71mm, No.37-1 80mm.

Fig.23. ROLLER & ADJUST

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



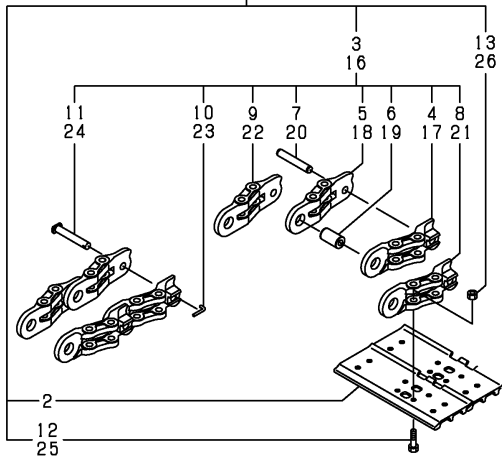
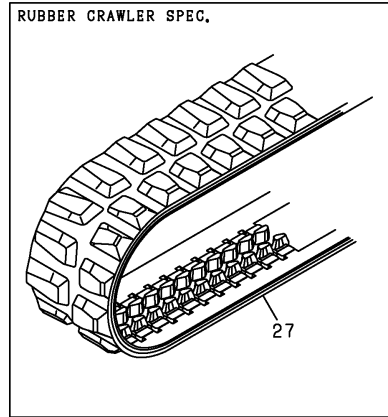
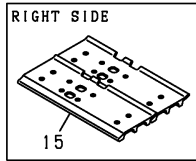
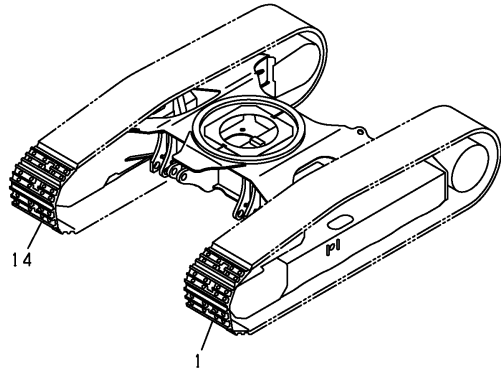
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
43	1	26116-160702	BOLT M16X 70 PLATED	2	2	2	2	2	2		
43-1	1	26116-160852	BOLT, M16X 85 PLATED	2	2	2	2	2	2		N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
44	1	26716-160002	NUT, M16	2	2	2	2	2	2		
45	1	172460-37700	SPRING ASSY, CRAWLER	2	2	2	2	2	2		
46	1	172122-37710	HOLDER, ADJUSTER	2	2	2	2	2	2		
47	1	172122-37752	CYLINDER ASSY	2	2	2	2	2	2		
48	2	172122-37782	TUBE ASSY, ADJUST	2	2	2	2	2	2		
49	2	172122-37810	PISTON	2	2	2	2	2	2		
50	2	172122-37820	SEAL SET, ADJUST	2	2	2	2	2	2		
51	1	172122-37844	VALVE ASSY, NIPPLE	2	2	2	2	2	2		
52	2	24315-000140	O-RING, 1BP14.0	2	2	2	2	2	2		
53	2	24761-020000	NIPPLE, GREASE PT1/8	2	2	2	2	2	2		
54	1	22217-160000	WASHER, SPRING 16	16	16	16	16	16	16		W
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				

Remarks
 (1)RUBBER CRAWLER SPEC.
 (2)IRON CRAWLER SPEC.
 (3)D : Ref.No.37 71mm, No.37-1 80mm.

Fig.24. CRAWLER

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



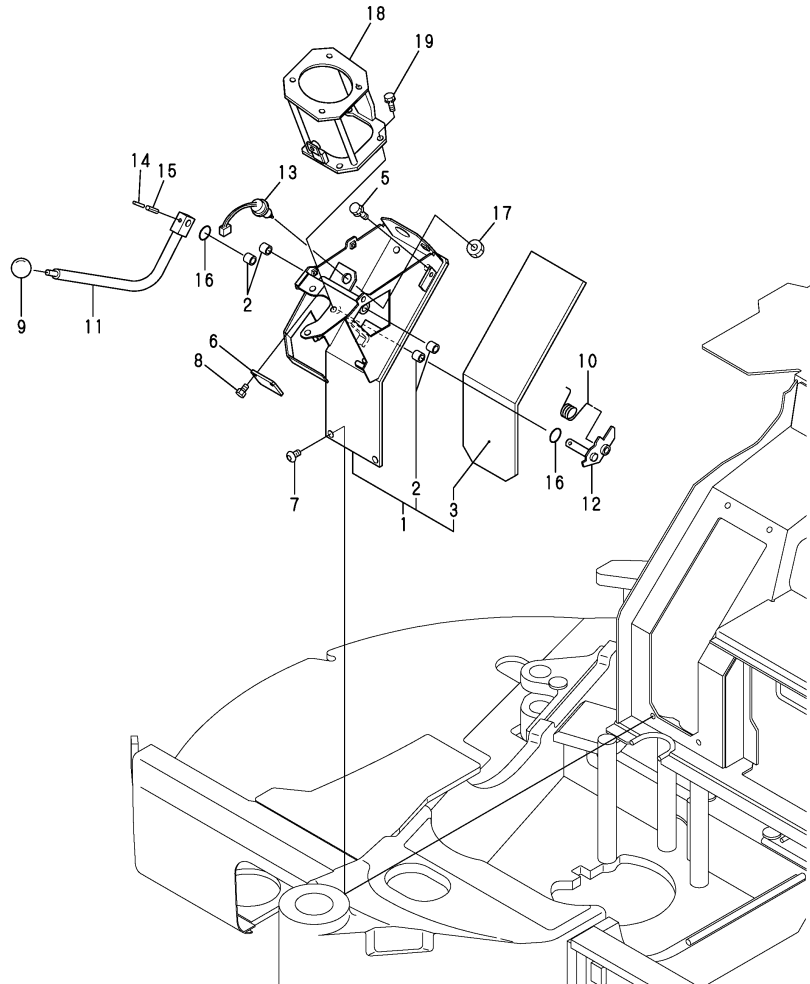
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172460-38400	SHOE ASSY, TRACK	1	1	1	1	1	1		
2	2	172460-38410	PLATE, SHOE 350L	40	40	40	40	40	40		
3	2	172460-38450	LINK ASSY	1	1	1	1	1	1		
4	3	172460-38460	LINK(L),TRACK	39	39	39	39	39	39		
5	3	172460-38470	LINK(R),TRACK	39	39	39	39	39	39		
6	3	172460-38520	BUSH	40	40	40	40	40	40		
7	3	172460-38500	PIN,TRACK	39	39	39	39	39	39		
8	3	172460-38480	LINK(L),MASTER	1	1	1	1	1	1		
9	3	172460-38490	LINK(R),MASTER	1	1	1	1	1	1		
10	3	172460-38530	PIN5X45,LOCK	1	1	1	1	1	1		
11	3	172460-38510	PIN,MASTER	1	1	1	1	1	1		
12	2	172460-38550	BOLT, SHOE	160	160	160	160	160	160		
13	2	172460-38560	NUT, SHOE	160	160	160	160	160	160		
14	1	172460-38420	SHOE ASSY, TRACK	1	1	1	1	1	1		
15	2	172460-38430	PLATE, SHOE 350R	40	40	40	40	40	40		
16	2	172460-38450	LINK ASSY	1	1	1	1	1	1		
17	3	172460-38460	LINK(L),TRACK	39	39	39	39	39	39		
18	3	172460-38470	LINK(R),TRACK	39	39	39	39	39	39		
19	3	172460-38520	BUSH	40	40	40	40	40	40		
20	3	172460-38500	PIN,TRACK	39	39	39	39	39	39		
21	3	172460-38480	LINK(L),MASTER	1	1	1	1	1	1		
22	3	172460-38490	LINK(R),MASTER	1	1	1	1	1	1		
23	3	172460-38530	PIN5X45,LOCK	1	1	1	1	1	1		
24	3	172460-38510	PIN,MASTER	1	1	1	1	1	1		
25	2	172460-38550	BOLT, SHOE	160	160	160	160	160	160		
26	2	172460-38560	NUT, SHOE	160	160	160	160	160	160		
27	1	172423-38603	CRAWLER, RUBBER 350	2	2	2	2	2	2		1

Remarks
 (1)RUBBER CRAWLER SPEC.

Fig.25. LOCK LEVER & STAND(RIGHT)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



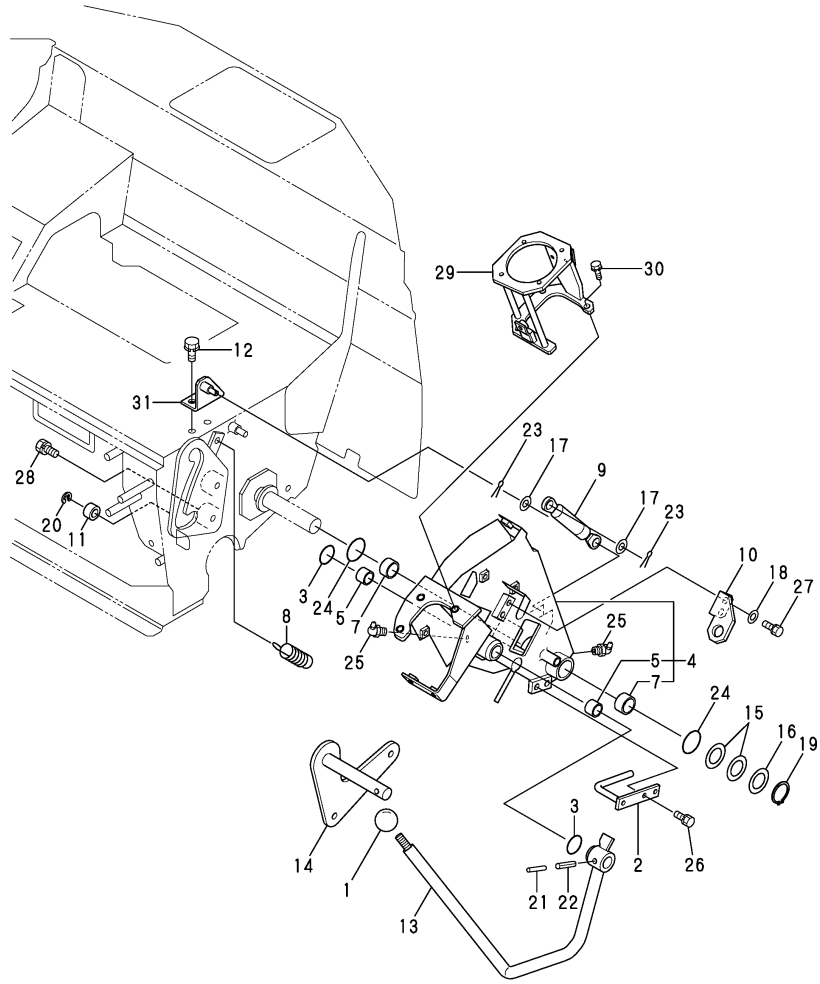
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172472-46801	STAND, LEVER	1	1	1	1	1	1		
2	2	172141-41360	BUSH 1415	4	4	4	4	4	4		
3	2	172458-46780	SPONGE	1	1	1	1	1	1		
5	1	26013-100202	BOLT, M10X 20	2	2	2	2	2	2		
6	1	172458-46950	PLATE (GRAY:73)	1	1	1	1	1	1		
7	1	172455-61720	BOLT M 10X20	2	2	2	2	2	2		
8	1	26013-080162	BOLT, M8X 16	2	2	2	2	2	2		
9	1	1D4070-23580	GRIP		1		1		1		
10	1	172165-45970	SPRING		1		1		1		
11	1	172458-47680	LEVER R (GRAY:72)		1		1		1		1
11A	1	172183-03280	LABEL, LOCK		1		1		1		2
12	1	172458-47710	SHAFT ASSY		1		1		1		
13	1	194464-52190	SWITCH, SAFETY START		1		1		1		
14	1	22351-030032	PIN, SPRING 3.0X32		1		1		1		
15	1	22351-050032	PIN, SPRING 5.0X32		1		1		1		
16	1	24311-000210	O-RING, 1AP21.0		2		2		2		
17	1	26776-180002	NUT, LOCK M18		1		1		1		
18	1	172472-46210	BRACKET ASSY,R (73)	1	1	1	1	1	1		
19	1	26013-080202	BOLT, M8X 20	3	3	3	3	3	3		

Remarks
 (1)PLEASE USE THIS PART WITH FOLLOW-
 ING LABELS AT THE SAME TIME.
 REF. NO. 11A.
 (2)LABELS ARE NOT ILLUSTRATED.

Fig.26. LOCK LEVER & STAND(LEFT)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1D4070-23580	GRIP	1	1	1	1	1	1		
2	1	172458-45850	GUIDE, HOSE	1	1	1	1	1	1		
3	1	172124-46200	O-RING	2	2	2	2	2	2		
4	1	172472-46600	STAND, LEVER	1	1	1	1	1	1		
5	2	172141-41370	BUSH 2015	2	2	2	2	2	2		
7	2	24550-025150	BUSH, 25X15	2	2	2	2	2	2		
8	1	172162-46690	SPRING	1	1	1	1	1	1		
9	1	172455-46890	SPRING, GAS	1	1	1	1	1	1		
10	1	172455-46950	BRACKET, SWITCH	1	1	1	1	1	1		
11	1	172165-47550	BUSH	1	1	1	1	1	1		
12	1	26013-100202	BOLT, M10X 20	2	2	2	2	2	2		
13	1	172472-47620	LOCK LEVER L-US (72)	1	1	1	1	1	1		1
13A	1	172183-03280	LABEL, LOCK	1	1	1	1	1	1		2
14	1	172458-47640	ROD, SPRING (GRAY:73)	1	1	1	1	1	1		
15	1	172165-47980	SHIM	2	2	2	2	2	2		
16	1	172165-47990	WASHER 25.5X42	1	1	1	1	1	1		
17	1	22137-080000	WASHER, 8	2	2	2	2	2	2		
18	1	22137-080000	WASHER, 8	2	2	2	2	2	2		
19	1	22242-000250	RING, 25	1	1	1	1	1	1		
20	1	22272-000070	RING, E- 7	1	1	1	1	1	1		
21	1	22351-035040	PIN, SPRING 3.5X40	1	1	1	1	1	1		
22	1	22351-060040	PIN, SPRING 6.0X40	1	1	1	1	1	1		
23	1	22417-200200	PIN, COTTER 2.0X20	2	2	2	2	2	2		
24	1	24311-000340	O-RING, 1AP34.0	2	2	2	2	2	2		
25	1	24761-050000	NIPPLE, GREASE C	2	2	2	2	2	2		
26	1	26013-080162	BOLT, M8X 16	2	2	2	2	2	2		
27	1	26013-080202	BOLT, M8X 20	2	2	2	2	2	2		
28	1	26013-100202	BOLT, M10X 20	3	3	3	3	3	3		
29	1	172472-46220	BRACKET ASSY,L (73)	1	1	1	1	1	1		
30	1	26013-080202	BOLT, M8X 20	3	3	3	3	3	3		
31	1	172472-64600	BRACKET (GRAY:73)	1	1	1	1	1	1		

Remarks

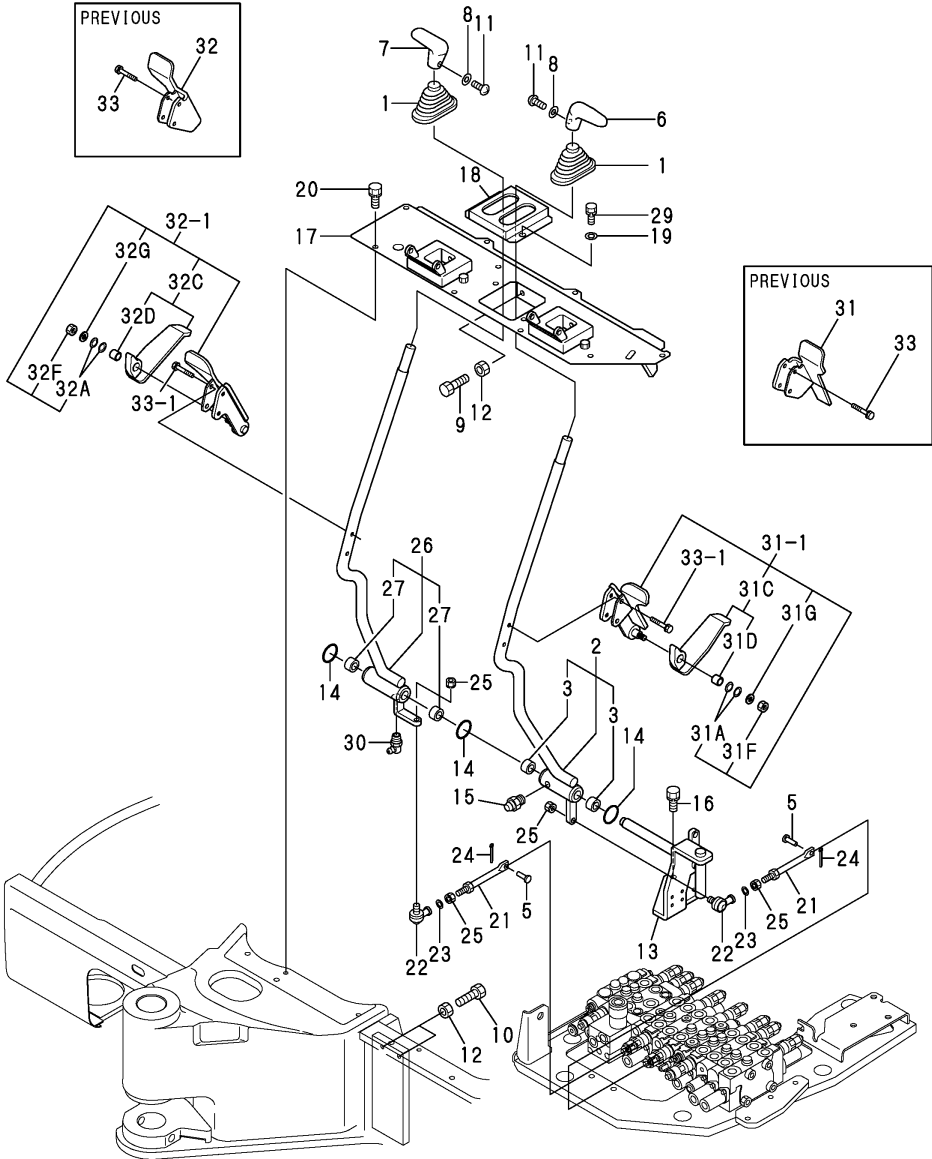
(1)PLEASE USE THIS PART WITH FOLLOWING LABELS AT THE SAME TIME.
 REF. NO. 13A.

(2)LABELS ARE NOT ILLUSTRATED.

Fig.27. TRAVEL LEVER

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



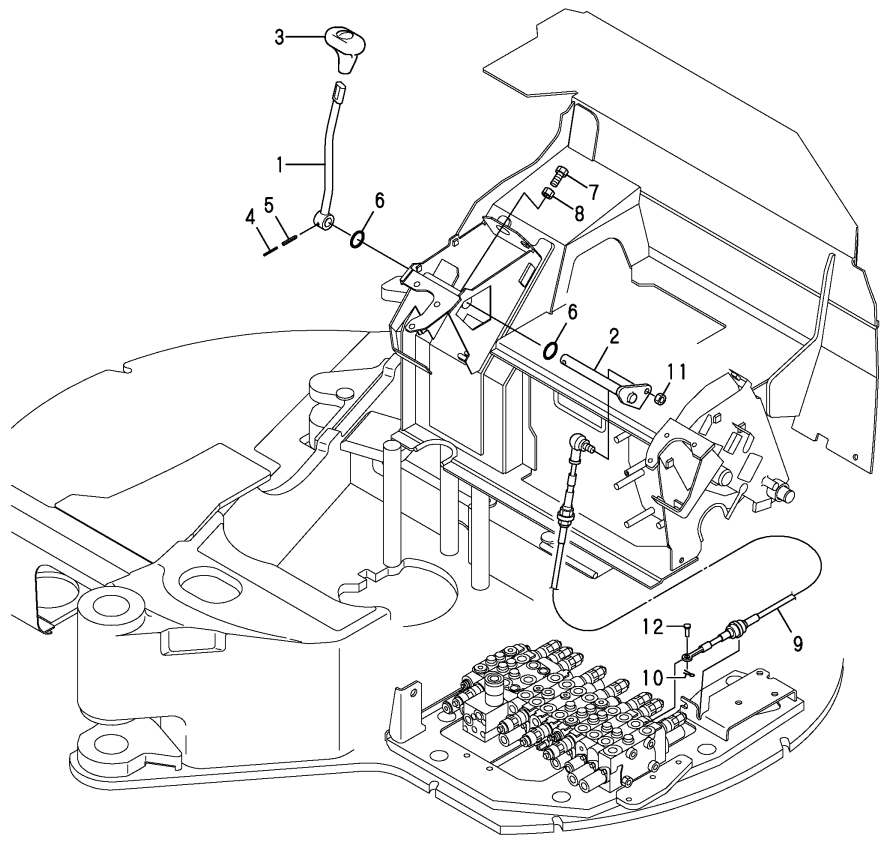
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172141-41340	BOOTS	2	2	2	2	2	2		
2	1	172472-45100	LEVER L,TRACK(GRAY72)	1	1	1	1	1	1		
3	2	172141-41370	BUSH 2015	2	2	2	2	2	2		
5	1	933110-54100	PIN 4.75X14	2	2	2	2	2	2		
6	1	172187-45870	GRIP, DRIVE	1	1	1	1	1	1		
7	1	172187-45880	GRIP, DRIVE	1	1	1	1	1	1		
8	1	22117-040000	WASHER, 4	2	2	2	2	2	2		
9	1	26116-100404	BOLT, M10X 40 PLATED	2	2	2	2	2	2		
10	1	26116-100604	BOLT, M10X 60 PLATED	2	2	2	2	2	2		
11	1	26587-040122	SCREW, M4X12	2	2	2	2	2	2		
12	1	26716-100002	NUT, M10	4	4	4	4	4	4		
13	1	172460-45180	BRACKET ASSY(GRAY:72)	1	1	1	1	1	1		
14	1	172124-46200	O-RING	3	3	3	3	3	3		
15	1	24761-020000	NIPPLE, GREASE PT1/8	1	1	1	1	1	1		
16	1	26013-100252	BOLT, M10X 25	2	2	2	2	2	2		
17	1	172472-45400	STAND ASSY, LINK	1	1	1	1	1	1		
17-1	1	172472-45401	STAND ASSY, LINK	1	1	1	1	1	1		N
		(A=MZZZZZ)	(B=MZZZZZ)	(C=MZZZZZ)	(D=MZZZZZ)	(E=MZZZZZ)	(F=MZZZZZ)				
18	1	172458-45510	BRACKET,BOOT(BLACK12)	1	1	1	1	1	1		
19	1	22137-080000	WASHER, 8	2	2	2	2	2	2		
20	1	26013-100202	BOLT, M10X 20	6	6	6	6	6	6		
21	1	172458-45250	ROD 91 ASSY	2	2	2	2	2	2		
22	1	172122-46590	ELBOW	2	2	2	2	2	2		
23	1	22117-080000	WASHER, 8	2	2	2	2	2	2		
24	1	22417-160160	PIN, COTTER 1.6X16	2	2	2	2	2	2		
25	1	26051-080002	NUT, M8	4	4	4	4	4	4		
26	1	172472-45140	LEVER R,TRACK(GRAY72)	1	1	1	1	1	1		
27	2	172141-41370	BUSH 2015	2	2	2	2	2	2		
29	1	26013-080162	BOLT, M8X 16	2	2	2	2	2	2		
30	1	24761-050000	NIPPLE, GREASE C	1	1	1	1	1	1		
31	1	172472-45600	PEDAL L,TRACK F (72)	1	1	1	1	1	1		
31-1	1	172472-45601	PEDAL L, TRACK (72)	1	1	1	1	1	1		N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
31A	2	172068-28490	SPRING	2	2	2	2	2	2		W
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
31C	2	172472-45810	PEDAL RL,TRACK (72)	1	1	1	1	1	1		W
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
31D	3	172110-45050	BUSH 12X12	1	1	1	1	1	1		W
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
31F	2	26347-080002	NUT, M8	1	1	1	1	1	1		W
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
31G	2	22137-080000	WASHER, 8	1	1	1	1	1	1		W
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
32	1	172472-45620	PEDAL R,TRACK F (72)	1	1	1	1	1	1		
32-1	1	172472-45621	PEDAL R, TRACK (72)	1	1	1	1	1	1		N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
32A	2	172068-28490	SPRING	2	2	2	2	2	2		W
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
32C	2	172472-45850	PEDAL RR,TRACK (72)	1	1	1	1	1	1		W
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
32D	3	172110-45050	BUSH 12X12	1	1	1	1	1	1		W

N:Old $\begin{matrix} \text{Yes} \\ \text{No} \end{matrix}$ New, Q:Old $\begin{matrix} \text{No} \\ \text{Yes} \end{matrix}$ New, R:Old $\begin{matrix} \text{Yes} \\ \text{No} \end{matrix}$ New, S:Old $\begin{matrix} \text{No} \\ \text{Yes} \end{matrix}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change
 ++ CONTINUE ++
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Fig.28. BLADE LEVER

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

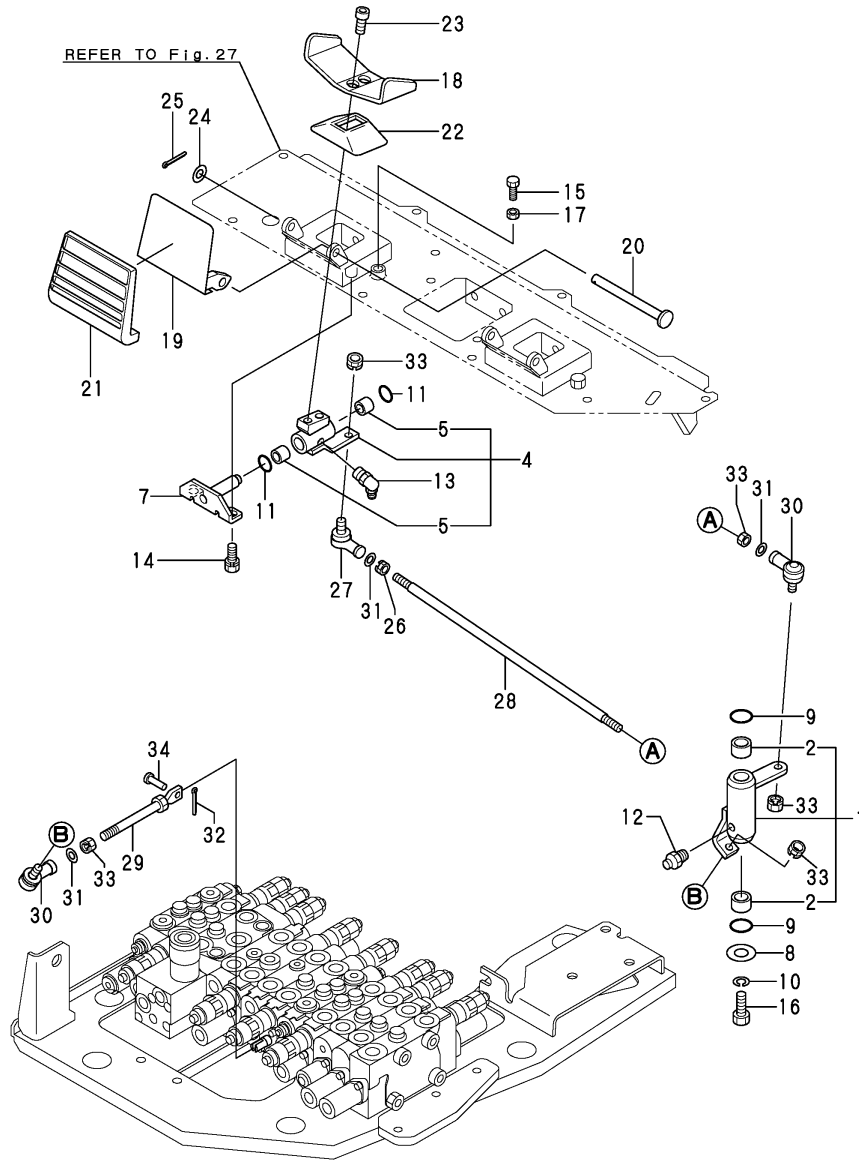


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172472-45700	LEVER, BLADE (GRAY:72)	1	1	1	1	1	1		
2	1	172458-45720	SHAFT ASSY	1	1	1	1	1	1		
3	1	172164-45970	GRIP, BLADE	1	1	1	1	1	1		
4	1	22351-030032	PIN, SPRING 3.0X32	1	1	1	1	1	1		
5	1	22351-050032	PIN, SPRING 5.0X32	1	1	1	1	1	1		
6	1	24311-000210	O-RING, 1AP21.0	2	2	2	2	2	2		
7	1	26116-080254	BOLT, M8X 25 PLATED	2	2	2	2	2	2		
8	1	26716-080002	NUT, M8	2	2	2	2	2	2		
9	1	172472-45800	CABLE, BLADE	1	1	1	1	1	1		
10	1	22417-160160	PIN, COTTER 1.6X16	1	1	1	1	1	1		
11	1	26051-080002	NUT, M8	1	1	1	1	1	1		
12	1	933110-54100	PIN 4.75X14	1	1	1	1	1	1		

Fig.29. SWING PEDAL

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

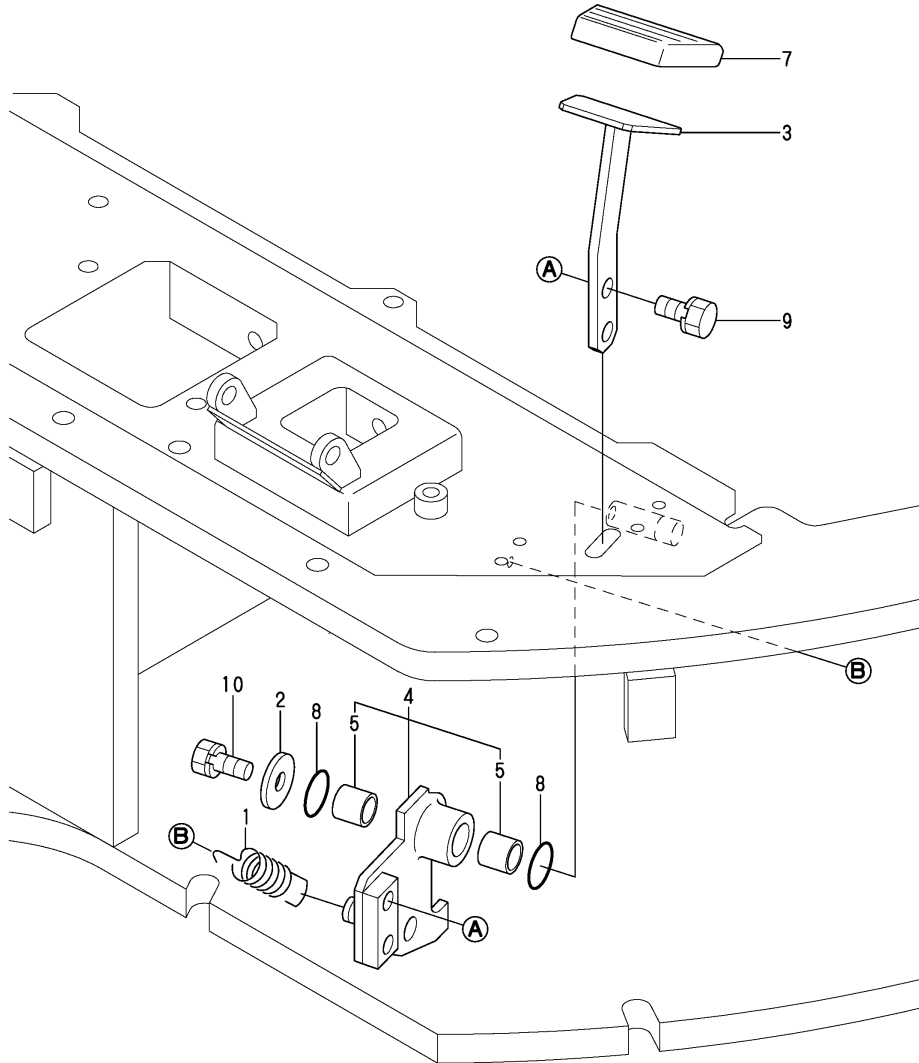


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172458-45180	LINK,SWING (GRAY:72)	1	1	1	1	1	1		
2	2	172141-41370	BUSH 2015	2	2	2	2	2	2		
4	1	172458-45200	LINK,PEDAL (GRAY:72)	1	1	1	1	1	1		
5	2	172141-41360	BUSH 1415	2	2	2	2	2	2		
7	1	172458-45230	SHAFT, PEDAL	1	1	1	1	1	1		
8	1	1A1040-45890	WASHER, 10X36X4.5	1	1	1	1	1	1		
9	1	172124-46200	O-RING	2	2	2	2	2	2		
10	1	22217-100000	WASHER, SPRING 10	1	1	1	1	1	1		
11	1	24311-000210	O-RING, 1AP21.0	2	2	2	2	2	2		
12	1	24761-020000	NIPPLE, GREASE PT1/8	1	1	1	1	1	1		
13	1	24761-040000	NIPPLE, GREASE B	1	1	1	1	1	1		
14	1	26013-080162	BOLT, M8X 16	2	2	2	2	2	2		
15	1	26116-080254	BOLT, M8X 25 PLATED	2	2	2	2	2	2		
16	1	26116-100202	BOLT, M10X 20 PLATED	1	1	1	1	1	1		
17	1	26716-080002	NUT, M8	2	2	2	2	2	2		
18	1	172458-45521	PEDAL,SWING(GRAY:72)	1	1	1	1	1	1		
19	1	172458-45540	COVER, PEDAL	1	1	1	1	1	1		
20	1	172187-45651	SHAFT	1	1	1	1	1	1		
21	1	172187-45760	COVER PAD	1	1	1	1	1	1		
22	1	172157-45990	BOOTS, PEDAL	1	1	1	1	1	1		
23	1	172165-46340	BOLT	2	2	2	2	2	2		
24	1	22137-100000	WASHER, 10	1	1	1	1	1	1		
25	1	22417-250200	PIN, COTTER 2.5X20	1	1	1	1	1	1		
26	1	194200-37780	NUT, M8	1	1	1	1	1	1		
27	1	172734-41300	JOINT, BALL	1	1	1	1	1	1		
28	1	172146-45610	ROD(R), LINK	1	1	1	1	1	1		
29	1	172823-45940	ROD 130 COMP.	1	1	1	1	1	1		
30	1	172122-46590	ELBOW	2	2	2	2	2	2		
31	1	22117-080000	WASHER, 8	3	3	3	3	3	3		
32	1	22417-160160	PIN, COTTER 1.6X16	1	1	1	1	1	1		
33	1	26051-080002	NUT, M8	5	5	5	5	5	5		
34	1	933110-54100	PIN 4.75X14	1	1	1	1	1	1		

Fig.30. LOW-HIGH PEDAL

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

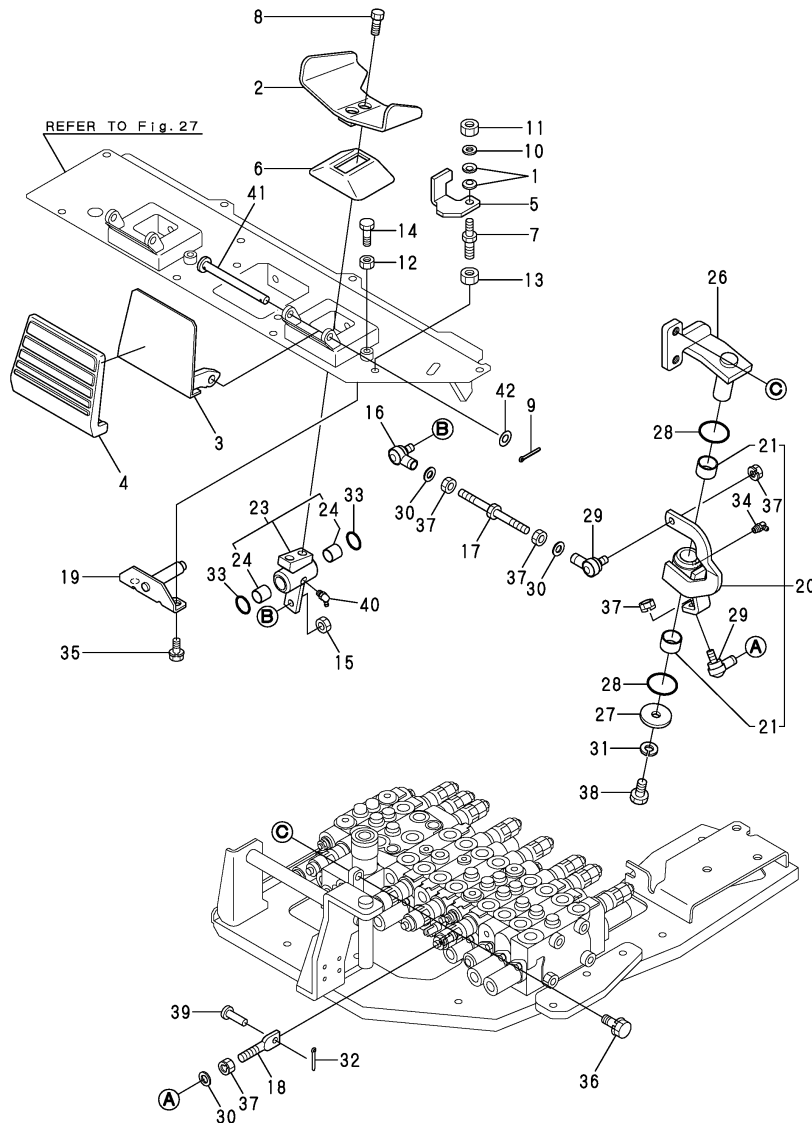


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172162-12480	SPRING, RETURN	1	1	1	1	1	1		
2	1	1A1040-43900	WASHER, SPRING	1	1	1	1	1	1		
3	1	172487-45900	PEDAL, LO-HI(GRAY:72)	1	1	1	1	1	1		
4	1	172458-45920	BRACKET, PEDAL(GRAY72)	1	1	1	1	1	1		
5	2	172141-41360	BUSH 1415	2	2	2	2	2	2		
7	1	172458-45950	PAD, PEDAL	1	1	1	1	1	1		
8	1	24311-000210	O-RING, 1AP21.0	2	2	2	2	2	2		
9	1	26013-080162	BOLT, M8X 16	2	2	2	2	2	2		
10	1	26013-080202	BOLT, M8X 20	1	1	1	1	1	1		

Fig.31. P.T.O.PEDAL

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

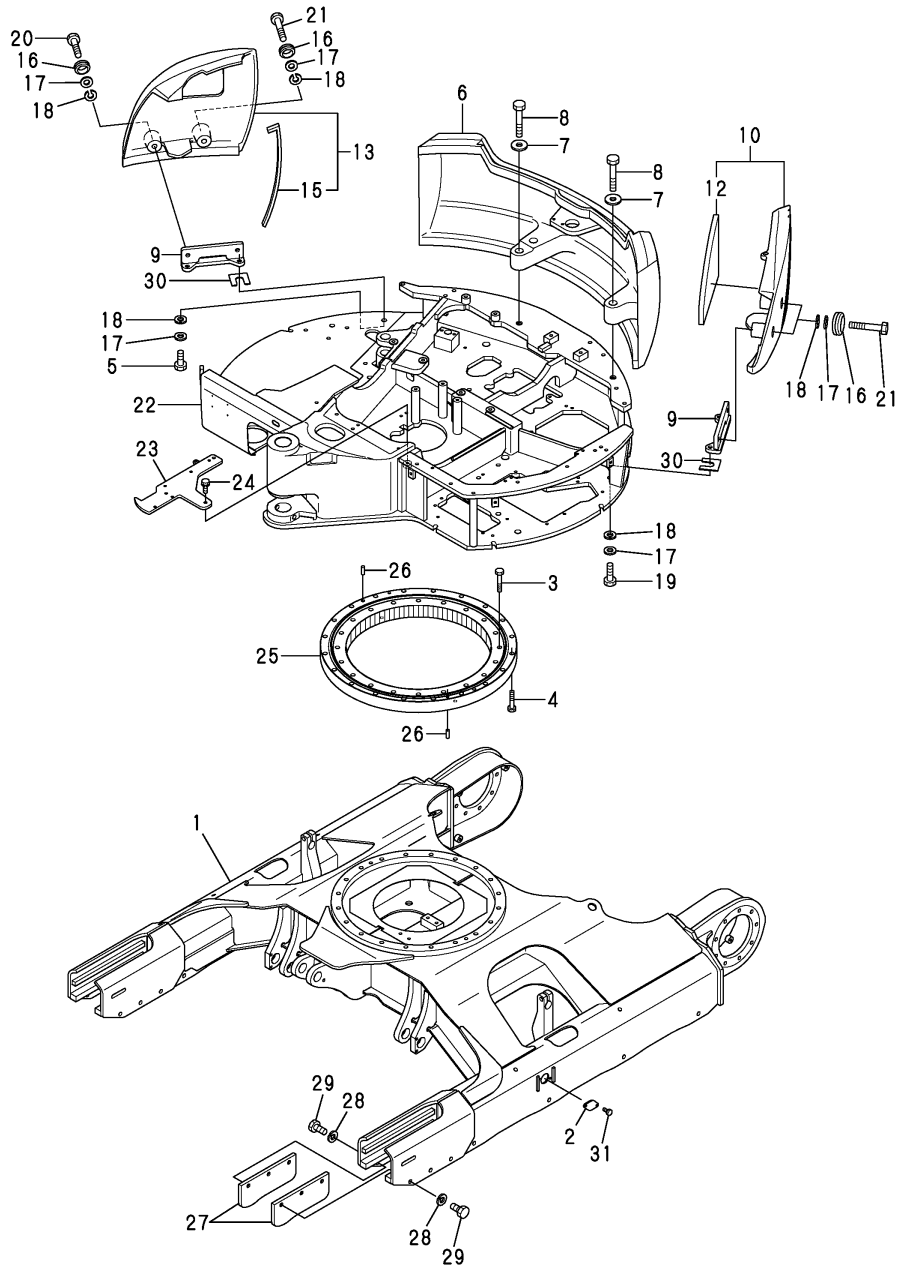
(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172068-28490	SPRING	2	2	2	2	2	2		
2	1	172472-45500	PEDAL,P.T.O.(GRAY:72)	1	1	1	1	1	1		
3	1	172458-45540	COVER, PEDAL	1	1	1	1	1	1		
4	1	172187-45760	COVER PAD	1	1	1	1	1	1		
5	1	172448-45800-1	LOCK ASSY (GRAY:72)	1	1	1	1	1	1		1
5A	1	172458-03240	LABEL,LOCK	1	1	1	1	1	1		2
6	1	172157-45990	BOOTS, PEDAL	1	1	1	1	1	1		
7	1	172462-46230	BOLT 8X10	1	1	1	1	1	1		
8	1	172165-46340	BOLT	2	2	2	2	2	2		
9	1	22417-250200	PIN, COTTER 2.5X20	1	1	1	1	1	1		
10	1	22137-080000	WASHER, 8	1	1	1	1	1	1		
11	1	26347-080002	NUT, M8	1	1	1	1	1	1		
12	1	26716-080002	NUT, M8	2	2	2	2	2	2		
13	1	26757-100002	NUT, LOCK M10	1	1	1	1	1	1		
14	1	26116-080254	BOLT, M8X 25 PLATED	2	2	2	2	2	2		
15	1	194200-37780	NUT, M8	1	1	1	1	1	1		
16	1	172734-41300	JOINT, BALL	1	1	1	1	1	1		
17	1	172732-42450	ROD	1	1	1	1	1	1		
18	1	172823-45000	ROD 54, SPOOL	1	1	1	1	1	1		
19	1	172458-45230	SHAFT, PEDAL	1	1	1	1	1	1		
20	1	172467-45300	LINK A ASSY	1	1	1	1	1	1		
21	2	172141-41370	BUSH 2015	2	2	2	2	2	2		
23	1	172472-45330	LINK B ASSY	1	1	1	1	1	1		
24	2	172141-41370	BUSH 2015	2	2	2	2	2	2		
26	1	172467-45370	BRACKET ASSY	1	1	1	1	1	1		
27	1	1A1040-45890	WASHER, 10X36X4.5	1	1	1	1	1	1		
28	1	172124-46200	O-RING	2	2	2	2	2	2		
29	1	172122-46590	ELBOW	2	2	2	2	2	2		
30	1	22117-080000	WASHER, 8	3	3	3	3	3	3		
31	1	22217-100000	WASHER, SPRING 10	1	1	1	1	1	1		
32	1	22417-160160	PIN, COTTER 1.6X16	1	1	1	1	1	1		
33	1	24311-000210	O-RING, 1AP21.0	2	2	2	2	2	2		
34	1	24761-050000	NIPPLE, GREASE C	1	1	1	1	1	1		
35	1	26013-080162	BOLT, M8X 16	2	2	2	2	2	2		
36	1	26013-100202	BOLT, M10X 20	2	2	2	2	2	2		
37	1	26051-080002	NUT, M8	5	5	5	5	5	5		
38	1	26116-100202	BOLT, M10X 20 PLATED	1	1	1	1	1	1		
39	1	933110-54100	PIN 4.75X14	1	1	1	1	1	1		
40	1	24761-040000	NIPPLE, GREASE B	1	1	1	1	1	1		
41	1	172187-45650	SHAFT, COVER	1	1	1	1	1	1		
41-1	1	172187-45651	SHAFT	1	1	1	1	1	1		R
		(A=FROM 1ST)	(B=FROM 1ST)	(C=FROM 1ST)	(D=FROM 1ST)	(E=FROM 1ST)	(F=FROM 1ST)				
42	1	22137-100000	WASHER, 10	1	1	1	1	1	1		

Remarks
 (1)PLEASE USE THIS PART WITH FOLLOW-
 ING LABELS AT THE SAME TIME.
 REF. NO. 5A.
 (2)LABELS ARE NOT ILLUSTRATED.

Fig.32. FRAME & TURNING BEARING



(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

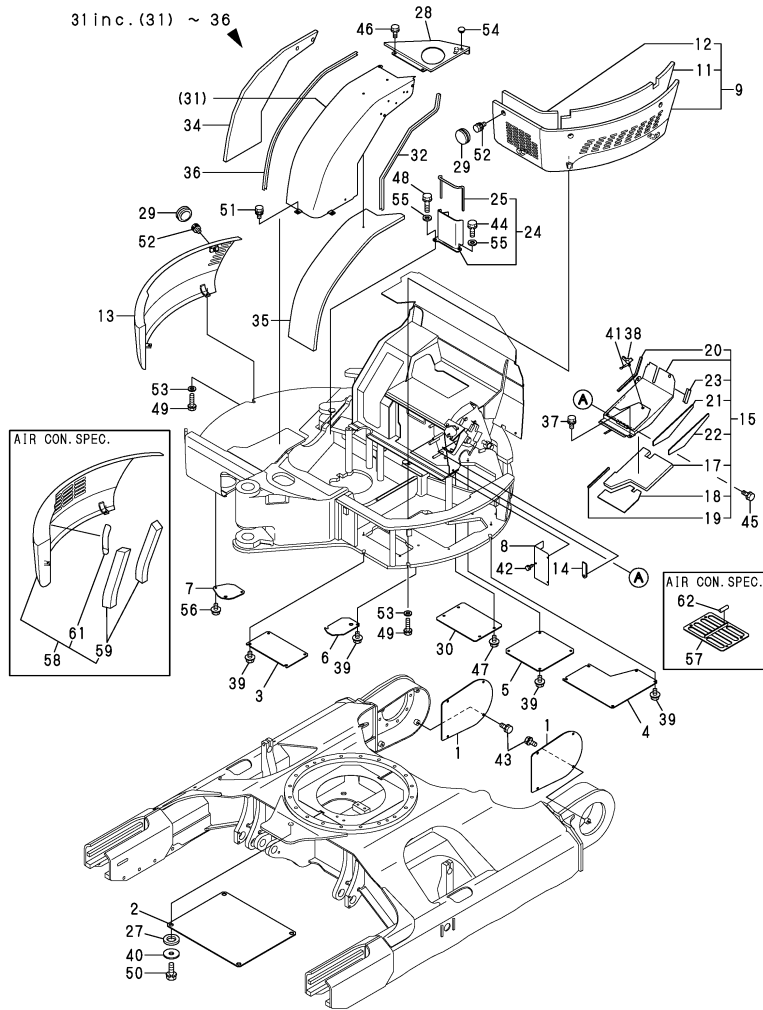
(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172460-50101-1	FRAME ASSY,LOWER(82)	1	1	1	1	1	1		
1-1	1	172460-50102-1	FRAME ASSY,LOWER(82)	1	1	1	1	1	1		R
		(A=M/#25972) (B=M/#25972) (C=M/#25972) (D=M/#25972) (E=M/#25972) (F=M/#25972)									
2	1	172458-50480-1	COVER, FRAME	2	2	2	2	2	2		
3	1	172455-57650	BOLT 16X90	20	20	20	20	20	20		
4	1	172455-57661	BOLT 16X80	20	20	20	20	20	20		
5	1	26116-160402	BOLT, M16X 40 PLATED	2	2	2	2	2	2		
6	1	172460-53301-1	WEIGHT, COUNTER	1	1	1	1	1	1		
7	1	172187-53320	WASHER 24.5X65X8	2	2	2	2	2	2		
8	1	172455-53330	BOLT 24X140	2	2	2	2	2	2		
9	1	172460-53330-1	BRACKET (GREEN:86)	2	2	2	2	2	2		
10	1	172460-53360-1	WEIGHT, SIDE	1	1	1	1	1	1		
12	2	172460-53370	SPONGE	1	1	1	1	1	1		
13	1	172496-53380-1	WEIGHT, SIDE	1	1	1	1	1	1		
15	2	172458-75070	SEAL	1	1	1	1	1	1		
16	1	172456-53700	GROMMET	4	4	4	4	4	4		
17	1	172165-53500	WASHER	8	8	8	8	8	8		
18	1	22217-160000	WASHER, SPRING 16	8	8	8	8	8	8		
19	1	26116-160502	BOLT, M16X 50 PLATED	2	2	2	2	2	2		
20	1	26116-160702	BOLT M16X 70 PLATED	1	1	1	1	1	1		
21	1	26116-160902	BOLT M16X 90 PLATED	3	3	3	3	3	3		
22	1	172496-54100-1	FRAME (GREEN:82)	1	1	1	1	1	1		
23	1	172460-54590-1	PLATE, BASE(GREEN:86)	1	1	1	1	1	1		
24	1	26013-100252	BOLT, M10X 25	1	1	1	1	1	1		
25	1	172445-57600	BEARING,TURNING	1	1	1	1	1	1		
26	1	172122-57620	PARALLEL PIN 13X36	4	4	4	4	4	4		
27	1	172423-50810-1	GUARD, CRAWLER	4	4	4	4	4	4		
28	1	22217-160000	WASHER, SPRING 16	12	12	12	12	12	12		
29	1	26116-160352	BOLT, M16X 35 PLATED	12	12	12	12	12	12		
30	1	172117-53320	SPACER ASSY	2	2	2	2	2	2		
31	1	26106-100122	BOLT, M10X 12 PLATED	4	4	4	4	4	4		

Fig.33. COVER(FRAME)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



Remarks

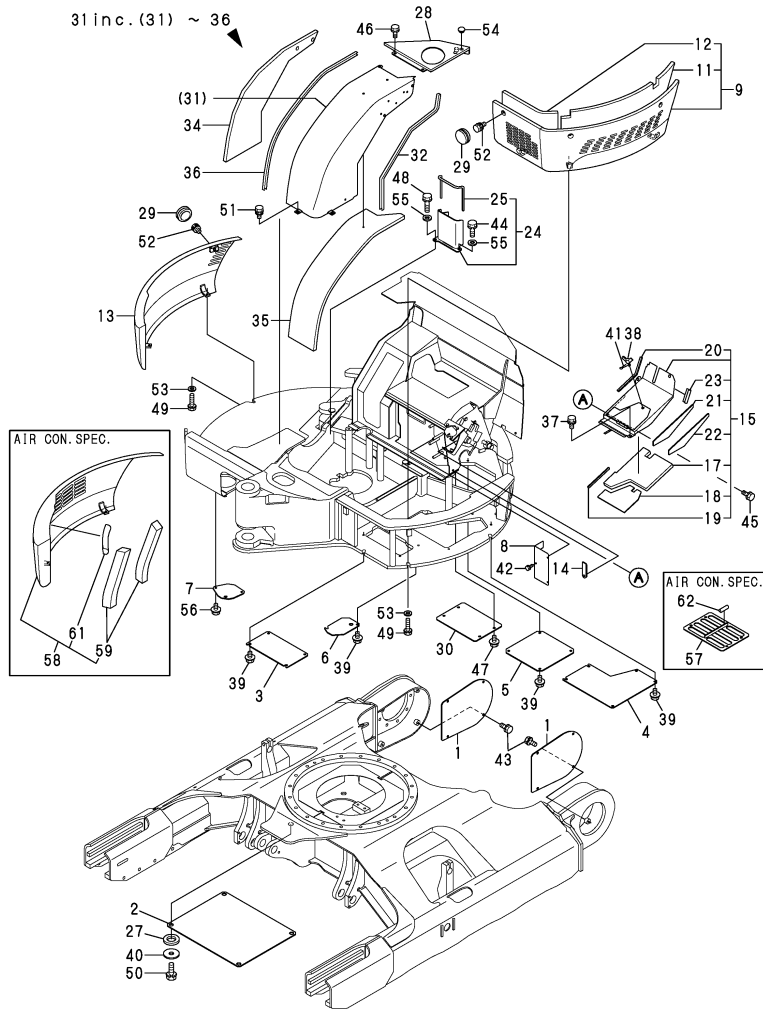
- (1)PLEASE USE THIS PART WITH FOLLOWING LABELS AT THE SAME TIME.
REF. NO. 12A-1.
- (2)PLEASE USE THIS PART WITH FOLLOWING LABELS AT THE SAME TIME.
REF. NO. 13A-1.
- (3)PLEASE USE THIS PART WITH FOLLOWING LABELS AT THE SAME TIME.
REF. NO. 36A-1,36B-1.
- (4)LABELS ARE NOT ILLUSTRATED.
- (5)AIR CON. SPEC.

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172460-61100-2	COVER, MOTOR	2	2	2	2	2	2		
2	1	172460-61120-1	COVER	1	1	1	1	1	1		
2-1	1	172460-61121-3	COVER	1	1	1	1	1	1		N
		(A=M/#XXXXX) (B=M/#XXXXX) (C=M/#XXXXX) (D=M/#XXXXX) (E=M/#XXXXX) (F=M/#XXXXX)									
3	1	172460-61130-1	COVER	1	1	1	1	1	1		
4	1	172460-61140-1	COVER	1	1	1	1	1	1		
5	1	172460-61150-1	COVER	1	1	1	1	1	1		
6	1	172460-61160-1	COVER	1	1	1	1	1	1		
7	1	172460-61170-1	COVER	1	1	1	1	1	1		
8	1	172460-64780	COVER ASSY, ELECTRIC	1	1	1	1	1	1		
9	1	172460-61200-1	COVER, FRAME	1	1	1	1	1	1		1
11	2	172460-61240	SPONGE	1	1	1	1	1	1		
12	2	172460-61260	SPONGE	1	1	1	1	1	1		
12A	1	172437-03351	LABEL, GREASE CYL.	1	1	1	1	1	1		4
12A-1	1	172437-03352	LABEL, GREASE CYL.	1	1	1	1	1	1		N 4
		(A=M/#25972) (B=M/#25972) (C=M/#25972) (D=M/#25972) (E=M/#25972) (F=M/#25972)									
13	1	172496-61270-1	COVER, FRAME	1	1	1	1	1	1		2
13A	1	172437-03351	LABEL, GREASE CYL.	1	1	1	1	1	1		4
13A-1	1	172437-03352	LABEL, GREASE CYL.	1	1	1	1	1	1		N 4
		(A=M/#25972) (B=M/#25972) (C=M/#25972) (D=M/#25972) (E=M/#25972) (F=M/#25972)									
14	1	172458-61300	GROMMET	1	1	1	1	1	1		
15	1	172460-61321	COVER, MULTI	1	1	1	1	1	1		
15-1	1	172460-61322	COVER, MULTI	1	1	1	1	1	1		R
		(A=M/#25934) (B=M/#25934) (C=M/#25934) (D=M/#25934) (E=M/#25934) (F=M/#25934)									
15-2	1	172460-61323	COVER, MULTI	1	1	1	1	1	1		N
		(A=M/#25972) (B=M/#25972) (C=M/#25972) (D=M/#25972) (E=M/#25972) (F=M/#25972)									
17	2	172458-61520	SPONGE	1	1	1	1	1	1		
17-1	2	172458-61521	SPONGE	1	1	1	1	1	1		R
		(A=M/#25934) (B=M/#25934) (C=M/#25934) (D=M/#25934) (E=M/#25934) (F=M/#25934)									
17-2	2	172458-61522	SPONGE	1	1	1	1	1	1		N
		(A=M/#25972) (B=M/#25972) (C=M/#25972) (D=M/#25972) (E=M/#25972) (F=M/#25972)									
18	2	172458-61531	SPONGE	1	1	1	1	1	1		
19	2	172458-61540	SEAL, MULTI COVER	1	1	1	1	1	1		
20	2	172146-61370	RUBBER, SEAL	1	1	1	1	1	1		
21	2	172458-61580	SEAL	1	1	1	1	1	1		
22	2	172458-61590	SEAL	1	1	1	1	1	1		
23	2	172168-65800	RUBBER, SEAL	1	1	1	1	1	1		
24	1	172472-61350	PLATE ASSY,US	1	1	1	1	1	1		
24-1	1	172472-61351	PLATE (US) ASSY	1	1	1	1	1	1		R
		(A=M/#25905) (B=M/#25905) (C=M/#25905) (D=M/#25905) (E=M/#25905) (F=M/#25905)									
25	2	172455-18640	TRIM	1	1	1	1	1	1		
27	1	172162-61500	TRIM	4	4	4	4	4	4		
28	1	172496-61501-1	COVER	1	1	1	1	1	1		
29	1	172463-61600	PLUG 28X3.2	5	5	5	5	5	5		
30	1	172496-61600-1	COVER, OIL SUMP	1	1	1	1	1	1		
31	1	172460-61690	COVER	1	1	1	1	1	1		3
32	2	172458-61650	SEAL	1	1	1	1	1	1		
34	2	172460-61730	SPONGE	1	1	1	1	1	1		
35	2	172460-61740	SPONGE	1	1	1	1	1	1		
36	2	172649-65760	RUBBER, SEAL	1	1	1	1	1	1		
36A	1	172437-03421	LABEL, MUFFLER	1	1	1	1	1	1		4

Fig.33. COVER(FRAME)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
36A-1	1	172437-03422	LABEL, MUFFLER US (A=M/#25972) (B=M/#25972) (C=M/#25972) (D=M/#25972)	1	1	1	1	1	1	N	4
36B	1	172472-03240	LABEL, PIN US (A=M/#25972) (B=M/#25972) (C=M/#25972) (D=M/#25972)	1	1	1	1	1	1		4
36B-1	1	172472-03241	LABEL, PIN US (A=M/#25972) (B=M/#25972) (C=M/#25972) (D=M/#25972)	1	1	1	1	1	1	N	4
37	1	26014-100202	BOLT, M10X 20	2	2	2	2	2	2		
38	1	172142-62300	WING BOLT M10X15	1	1	1	1	1	1		
39	1	26106-100162	BOLT, M10X 16 PLATED	15	15	15	15	15	15		
40	1	22157-120000	WASHER, 12	4	4	4	4	4	4		
41	1	22417-320200	PIN, COTTER 3.2X20	1	1	1	1	1	1		
42	1	26013-060122	BOLT, M6X 12	3	3	3	3	3	3		
43	1	26013-100202	BOLT, M10X 20	8	8	8	8	8	8		
44	1	26013-100202	BOLT, M10X 20	1	1	1	1	1	1		
45	1	26013-100202	BOLT, M10X 20	1	1	1	1	1	1		
46	1	26013-100202	BOLT, M10X 20	3	3	3	3	3	3		
47	1	26106-100162	BOLT, M10X 16 PLATED	4	4	4	4	4	4		
48	1	26013-100302	BOLT, M10X 30	1	1	1	1	1	1		
49	1	26013-100352	BOLT, M10X 35	5	5	5	5	5	5		
50	1	26013-120302	BOLT, M12X 30	4	4	4	4	4	4		
51	1	26014-100202	BOLT, M10X 20	4	4	4	4	4	4		
52	1	26014-100202	BOLT, M10X 20	5	5	5	5	5	5		
53	1	172458-61261	WASHER	5	5	5	5	5	5		
54	1	172187-64900	PLUG	2	2	2	2	2	2		
55	1	22137-100000	WASHER, 10	2	2	2	2	2	2		
56	1	26106-100122	BOLT, M10X 12 PLATED	2	2	2	2	2	2		
57	1	172460-61650-1	COVER, OIL SUMP	1		1					5
58	1	172496-61260	COVER, FRAME	1		1					5
59	2	172496-18630	SPONGE	2		2					5
61	2	172458-61500	RUBBER, SEAL	1		1					5
62	1	172519-65300	TRIM	1		1					5

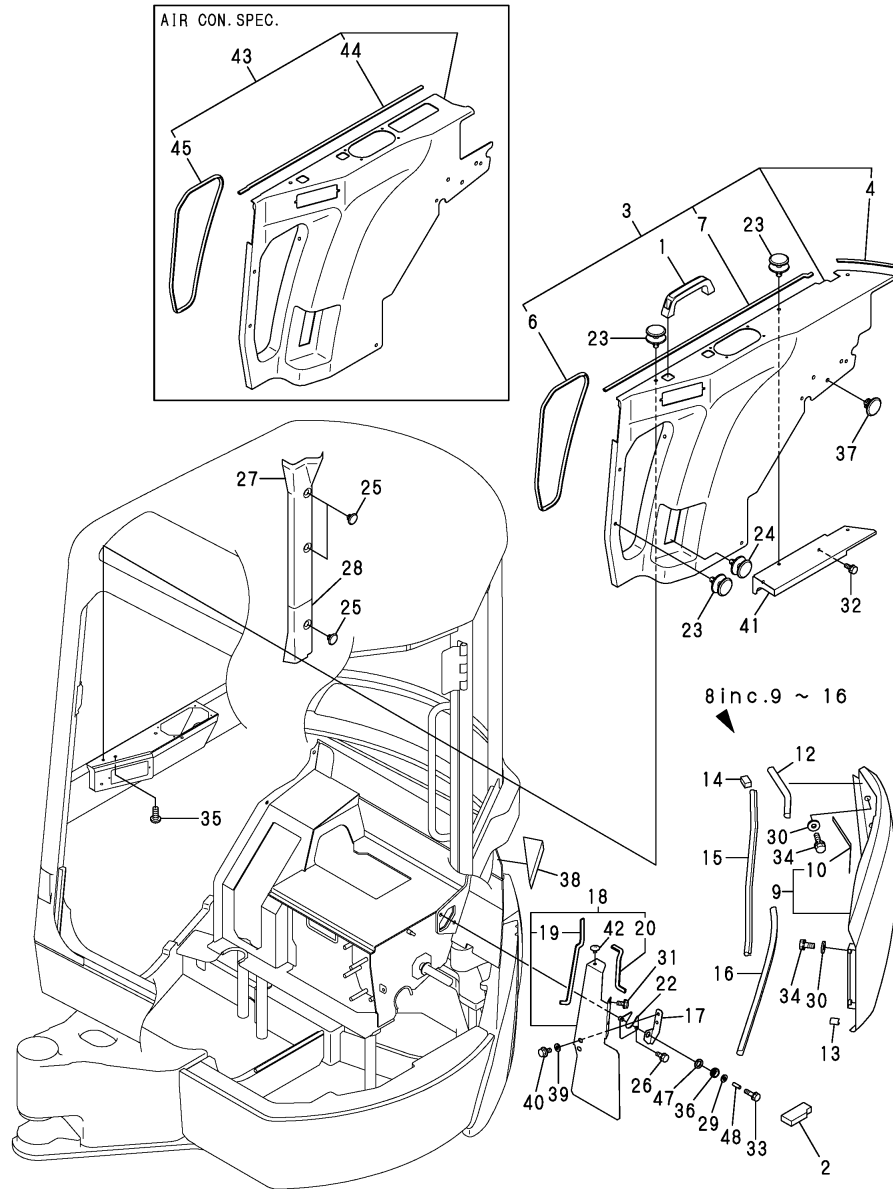
Remarks

- (1)PLEASE USE THIS PART WITH FOLLOWING LABELS AT THE SAME TIME.
REF. NO. 12A-1.
- (2)PLEASE USE THIS PART WITH FOLLOWING LABELS AT THE SAME TIME.
REF. NO. 13A-1.
- (3)PLEASE USE THIS PART WITH FOLLOWING LABELS AT THE SAME TIME.
REF. NO. 36A-1,36B-1.
- (4)LABELS ARE NOT ILLUSTRATED.
- (5)AIR CON. SPEC.

Fig.34. COVER(CABIN)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172164-45980	GRIP, BONNET	1	1		1				
2	1	172458-63350	SPONGE	1	1		1				
3	1	172458-61791	COVER ASSY, DUCT	1	1		1				
4	2	172146-61370	RUBBER, SEAL	1	1		1				
6	2	172458-61820	TRIM	1	1		1				
7	2	172444-68810	RUBBER, SEAL	1	1		1				
8	1	172496-61900-1	COVER, CABIN	1	1		1				
9	2	172496-61910-1	COVER, CABIN	1	1		1				
10	3	172460-61460	SEAL	1	1		1				
12	2	172460-61480	RUBBER, SEAL	1	1		1				
13	2	172458-61510	RUBBER, SEAL	1	1		1				
14	2	172458-63900	STOPPER	1	1		1				
15	2	172175-65870	SEAL, DUCT	1	1		1				
16	2	172444-61320	RUBBER, SEAL	1	1		1				
17	1	172458-63520	PLATE (GRAY:73)	1	1		1				
18	1	172458-63540	COVER ASSY, HOSE	1	1		1				
19	2	172823-61520	TRIM	1	1		1				
20	2	172162-61870	TRIM	1	1		1				
22	1	172458-63570	COVER, SEAT MOUNT	1	1		1				
23	1	1A6260-64200	CLIP	9	9		9				
24	1	1A6260-64200	CLIP	3	3		3				
25	1	172458-64600	CLIP, TREE	3	3		3				
26	1	26013-080162	BOLT, M8X 16	1	1		1				
27	1	172458-68990	COVER, PILLAR	1	1		1				
28	1	172458-69000	COVER, PILLAR	1	1		1				
29	1	22137-080000	WASHER, 8	1	1		1				
30	1	22157-100000	WASHER, 10	4	4		4				
31	1	26013-080162	BOLT, M8X 16	2	2		2				
32	1	26013-080162	BOLT, M8X 16	2	2		2				
33	1	26013-080252	BOLT, M8X 25	1	1		1				
34	1	26013-100252	BOLT, M10X 25	4	4		4				
35	1	26557-080202	SCREW, M8X20	2	2		2				
36	1	933160-09220	GROMMET	1	1		1				
37	1	172458-64610	CLIP, TREE	3	3		3				
38	1	172460-61960	SEAL	1	1		1				
39	1	172458-62430	WASHER M8	2	2		2				
40	1	172519-63240	BOLT	2	2		2				
41	1	172458-63300	PLATE	1	1		1				
42	1	172444-17660	CLIP, TREE	1	1		1				
43	1	172460-61810	COVER ASSY, DUCT	1	1		1				1
44	2	172519-61550	CUSHION, BONNET	1	1		1				
45	2	172458-61820	TRIM	1	1		1				
47	1	172176-68030	WASHER	1	1		1				1
48	1	172137-76580	COLLAR	1	1		1				1

Remarks
 (1)AIR CON. SPEC.

Fig.35. COVER(CANOPY)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172164-45980	GRIP, BONNET		1		1		1		
2	1	172496-61400-1	COVER		1		1		1		
3	2	172444-61320	RUBBER, SEAL		1		1		1		
4	2	172460-61390	SPONGE		1		1		1		
6	2	172460-61480	RUBBER, SEAL		1		1		1		
7	2	172458-61510	RUBBER, SEAL		1		1		1		
8	2	172519-65300	TRIM		1		1		1		
9	1	22137-120000	WASHER, 12		1		1		1		
10	1	22157-100000	WASHER, 10		2		2		2		
11	1	26013-100252	BOLT, M10X 25		2		2		2		
12	1	26013-120302	BOLT, M12X 30		1		1		1		
13	1	26557-080202	SCREW, M8X20		2		2		2		
14	1	172458-64610	CLIP, TREE		3		3		3		

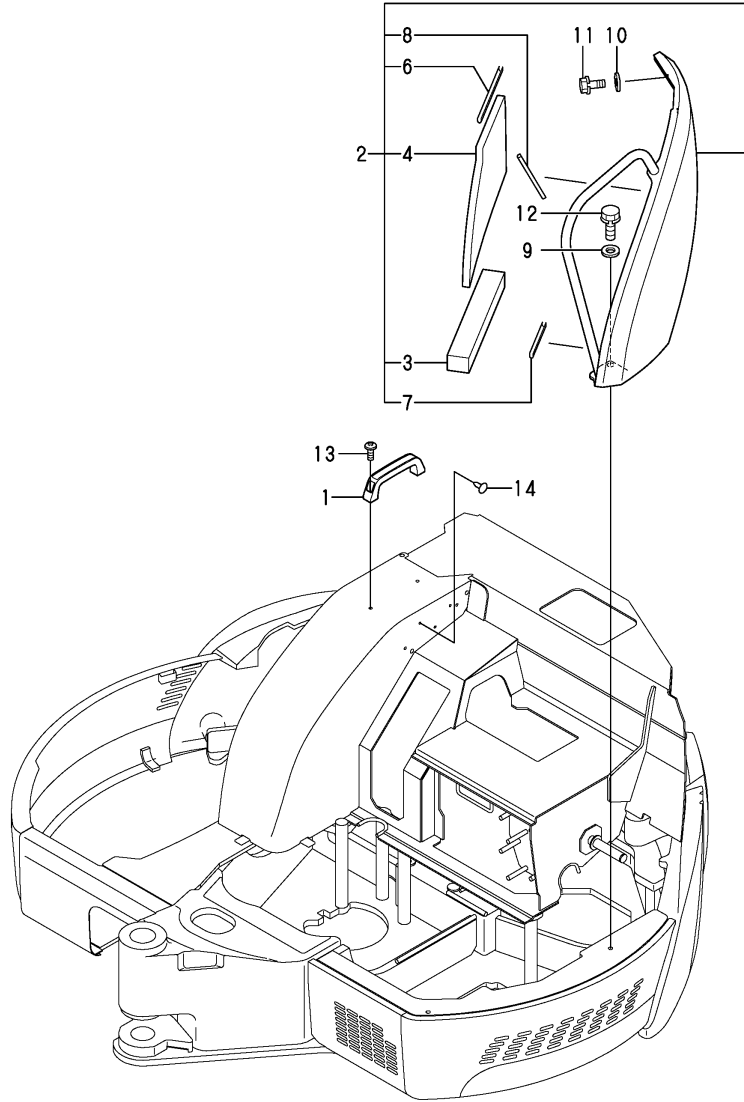
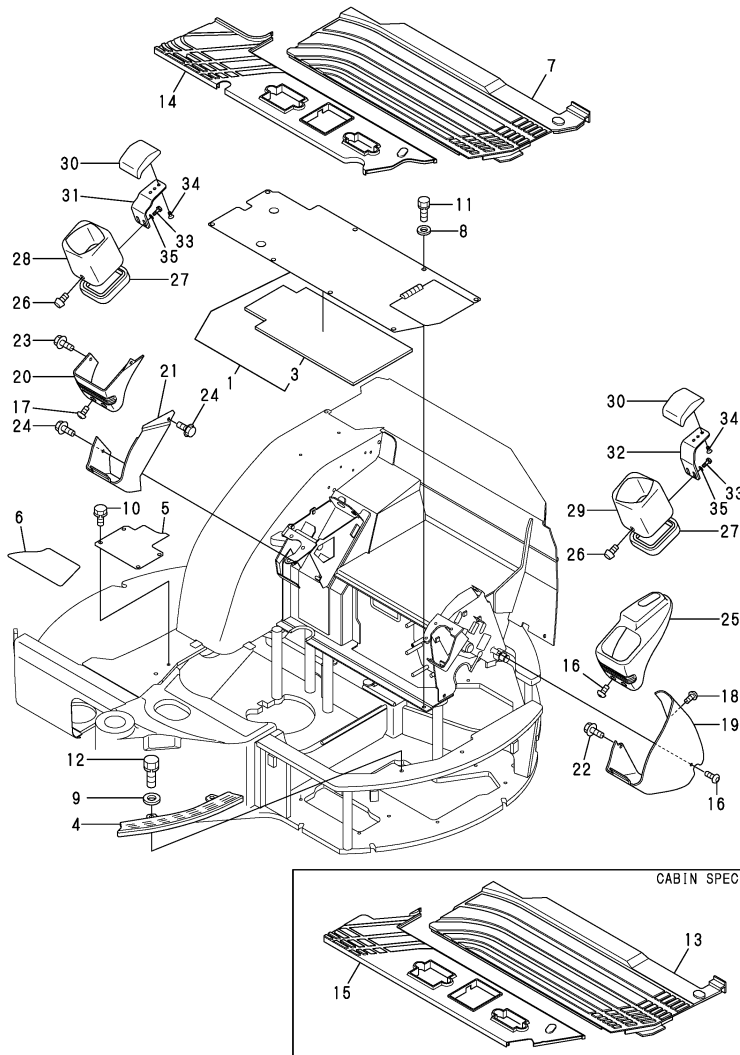


Fig.36. STEP & INSTRUMENT PANEL

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



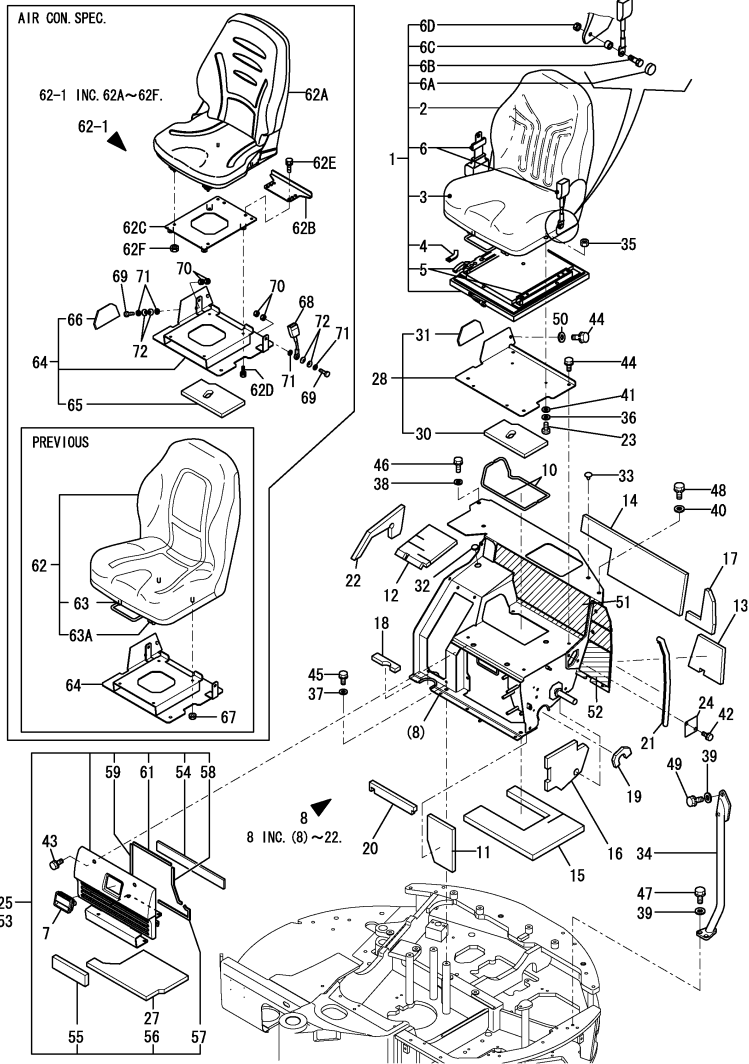
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172472-62210	STEP ASSY	1	1	1	1	1	1		2
3	2	172472-62310	SEAL, STEP	1	1	1	1	1	1		
3A	1	172438-03300	LABEL	1	1	1	1	1	1		4
4	1	172458-62110	STEP		1		1		1		
5	1	172460-62110	STEP	1	1	1	1	1	1		
6	1	172460-62120	SHEET	1	1	1	1	1	1		
7	1	172458-62200	MAT,FLOOR A		1		1		1		
8	1	22137-100000	WASHER, 10	8	8	8	8	8	8		
9	1	22137-120000	WASHER, 12		2		2		2		
10	1	26013-100202	BOLT, M10X 20	3	3	3	3	3	3		
11	1	26013-100202	BOLT, M10X 20	8	8	8	8	8	8		
12	1	26013-120302	BOLT, M12X 30		2		2		2		
13	1	172458-62400	MAT,FLOOR A(CABIN	1		1		1			1
14	1	172467-62500	FLOOR MAT B (CANOPY		1		1		1		
15	1	172472-62600	FLOOR MAT B (CABIN	1		1		1			1
16	1	172458-46720	BOLT 8X20	3	3	3	3	3	3		
17	1	172458-46720	BOLT 8X20	2	2	2	2	2	2		
18	1	172458-46720	BOLT 8X20	1	1	1	1	1	1		
19	1	172458-63120	INSTRUMENT PANEL L	1	1	1	1	1	1		
20	1	172458-63130	INSTRUMENT PANEL R	1	1	1	1	1	1		
21	1	172458-63140	INSTRUMENT PANEL R	1	1	1	1	1	1		
22	1	172519-63240	BOLT	2	2	2	2	2	2		
23	1	172519-63240	BOLT	1	1	1	1	1	1		
24	1	172519-63240	BOLT	2	2	2	2	2	2		
25	1	172458-63100	INSTRUMENT PANEL L	1	1	1	1	1	1		3
25A	1	172458-03220	LABEL,ACCELERATOR	1	1	1	1	1	1		4
26	1	172458-46720	BOLT 8X20	2	2	2	2	2	2		
27	1	172162-62540	SEAL, STEP	2	2	2	2	2	2		
28	1	172472-63210	COVER	1	1	1	1	1	1		
29	1	172472-63220	COVER	1	1	1	1	1	1		
30	1	172441-44320	ARMREST	2	2	2	2	2	2		
31	1	172472-64531	PLATE R,ARM REST(73	1	1	1	1	1	1		
31-1	1	172472-64532	PLATE R,ARM REST(73	1	1	1	1	1	1		N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
32	1	172472-64541	PLATE L,ARM REST(73	1	1	1	1	1	1		
32-1	1	172472-64542	PLATE L,ARM REST(73	1	1	1	1	1	1		N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
33	1	172165-66980	BOLT	4	4	4	4	4	4		
34	1	26577-080122	SCREW, M8X12	4	4	4	4	4	4		
35	1	22137-080000	WASHER, 8	4	4	4	4	4	4		W
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				

Remarks

- (1)CABIN SPEC.
- (2)PLEASE USE THIS PART WITH FOLLOWING LABELS AT THE SAME TIME. REF. NO. 3A.
- (3)PLEASE USE THIS PART WITH FOLLOWING LABELS AT THE SAME TIME. REF. NO. 25A.
- (4)LABELS ARE NOT ILLUSTRATED.

Fig.37. SEAT & SEAT MOUNT

(A)=VIO40-2AC(US) (D)=VIO40-2AP(AS)
 (B)=VIO40-2AP(US) (E)=VIO40-2AC(NZ)
 (C)=VIO40-2AC(AS) (F)=VIO40-2AP(NZ)



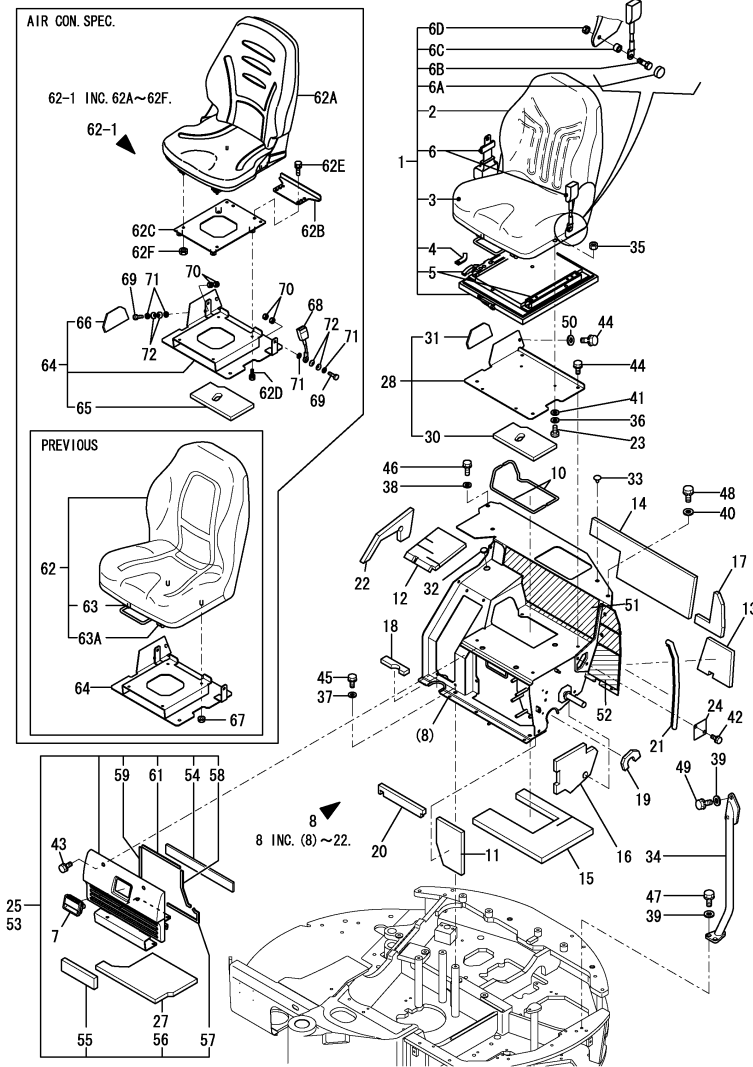
Remarks
 (1)PLEASE USE THIS PART WITH FOLLOW-
 ING LABELS AT THE SAME TIME.
 REF. NO. 22A-1,22B-1.
 (2)PLEASE USE THIS PART WITH FOLLOW-
 ING LABELS AT THE SAME TIME.
 REF. NO. 27A-1,27B-1.
 (3)LABELS ARE NOT ILLUSTRATED.
 (4)AIR CON. SPEC.
 (5)Spare parts is shown in Fig.85 No.1.

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172467-64100	SEAT, OPERATOR	1	1	1	1	1	1		
1-1	1	172467-64101	SEAT, OPERATOR	1	1	1	1	1	1		N
		(A=M/#25972) (B=M/#25972) (C=M/#25972) (D=M/#25972) (E=M/#25972) (F=M/#25972)									
2	2	172467-64110	CUSHION, BACKREST	1	1	1	1	1	1		
3	2	172467-64120	CUSHION, SEAT	1	1	1	1	1	1		
4	2	172467-64130	STOPPER	1	1	1	1	1	1		
5	2	172467-64140	RAIL SET	1	1	1	1	1	1		
6	2	172989-64451	BELT, SEAT	1	1	1	1	1	1		
6-1	2	172467-64150	BELT, SEAT	1	1	1	1	1	1		N
		(A=M/#25972) (B=M/#25972) (C=M/#25972) (D=M/#25972) (E=M/#25972) (F=M/#25972)									
6A	2	172467-64160	COVER, CAP	2	2	2	2	2	2		W
		(A=M/#25972) (B=M/#25972) (C=M/#25972) (D=M/#25972) (E=M/#25972) (F=M/#25972)									
6B	2	172467-64170	BOLT	2	2	2	2	2	2		W
		(A=M/#25972) (B=M/#25972) (C=M/#25972) (D=M/#25972) (E=M/#25972) (F=M/#25972)									
6C	2	172467-64180	TUBE	2	2	2	2	2	2		W
		(A=M/#25972) (B=M/#25972) (C=M/#25972) (D=M/#25972) (E=M/#25972) (F=M/#25972)									
6D	2	172467-64190	NUT	2	2	2	2	2	2		W
		(A=M/#25972) (B=M/#25972) (C=M/#25972) (D=M/#25972) (E=M/#25972) (F=M/#25972)									
7	1	172187-61421	HANDLE, LOCK	1	1	1	1	1	1		
8	1	172467-64200	MOUNT ASSY, SEAT	1	1	1	1	1	1		1
10	2	172458-64140	SEAL	2	2	2	2	2	2		
11	2	172458-64150	SPONGE	1	1	1	1	1	1		
12	2	172458-64160	SPONGE	1	1	1	1	1	1		
13	2	172458-64170	SPONGE	1	1	1	1	1	1		
14	2	172458-64180	SPONGE	1	1	1	1	1	1		
15	2	172460-64240	SPONGE	1	1	1	1	1	1		
16	2	172460-64300	SPONGE	1	1	1	1	1	1		
17	2	172460-64310	SPONGE	1	1	1	1	1	1		
18	2	172458-64650	SPONGE	1	1	1	1	1	1		
19	2	172458-64660	SEAL	1	1	1	1	1	1		
20	2	172458-64740	SPONGE	1	1	1	1	1	1		
21	2	172164-65730	RUBBER, SEAL	1	1	1	1	1	1		
22	2	172458-64710	SPONGE	1	1	1	1	1	1		
22A	1	172437-03300	LABEL,MANUAL	1	1	1	1	1	1		3
22A-1	1	172437-03301	LABEL, MANUAL US	1	1	1	1	1	1		N 3
		(A=M/#25972) (B=M/#25972) (C=M/#25972) (D=M/#25972) (E=M/#25972) (F=M/#25972)									
22B	1	172437-03470	LABEL,LEVER LOCK	1	1	1	1	1	1		3
22B-1	1	172437-03471	LABEL, LEVER LOCK	1	1	1	1	1	1		N 3
		(A=M/#25972) (B=M/#25972) (C=M/#25972) (D=M/#25972) (E=M/#25972) (F=M/#25972)									
23	1	26013-080162	BOLT, SPRING M8X 16	4	4	4	4	4	4		
24	1	172458-64510	COVER, SEAT MOUNT		1		1		1		
25	1	172458-64441	GRILLE ASSY	1	1	1	1	1	1		2
27	2	172458-64070	SPONGE	1	1	1	1	1	1		
27A	1	172467-03170	LABEL,SUPPORT US		1		1		1		3
27A-1	1	172472-03141	LABEL, SUPPORT		1		1		1		N 3
		(B=M/#25972) (D=M/#25972) (F=M/#25972)									
27B	1	172472-03200	LABEL,SUPPORT C US	1		1		1			3
27B-1	1	172472-03141	LABEL, SUPPORT		1		1		1		N 3
		(A=M/#25972) (C=M/#25972) (E=M/#25972)									
28	1	172467-64260	PLATE ASSY	1	1	1	1	1	1		
30	2	172467-64330	SPONGE	1	1	1	1	1	1		

Fig.37. SEAT & SEAT MOUNT

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
31	2	172458-64890	SEAL, SPONGE	1	1	1	1	1	1		
32	1	172458-64590	PLUG	1	1	1	1	1	1		
33	1	172458-64600	CLIP, TREE			2		2			
34	1	172472-64700	PIPE		1		1		1		
35	1	26716-080002	NUT, M8	4	4	4	4	4	4		
36	1	22217-080000	WASHER, SPRING 8	4	4	4	4	4	4		
37	1	22137-100000	WASHER, 10	3	3	3	3	3	3		
38	1	22137-100000	WASHER, 10		1		1		1		
39	1	22137-120000	WASHER, 12		4		4		4		
40	1	22137-120000	WASHER, 12		2		2		2		
41	1	22137-080000	WASHER, 8	4	4	4	4	4	4		
42	1	26013-080162	BOLT, SPRING M8X 16		2		2		2		
43	1	26013-100202	BOLT, SPRING M10X 20	4	4	4	4	4	4		
44	1	26013-100202	BOLT, SPRING M10X 20	5	5	5	5	5	5		
45	1	26013-100252	BOLT, SPRING M10X 25	3	3	3	3	3	3		
46	1	26013-100252	BOLT, SPRING M10X 25		1		1		1		
47	1	26013-120302	BOLT, SPRING M12X 30		2		2		2		
48	1	26013-120302	BOLT, SPRING M12X 30		2		2		2		
49	1	26013-120452	BOLT, SPRING M12X 45		2		2		2		
50	1	22137-100000	WASHER, 10	1	1	1	1	1	1		
51	1	172458-67810	SHEET, INSULATOR	1		1		1			
52	1	172458-67820	SHEET, INSULATOR	1		1		1			
53	1	172458-64440	GRILLE ASSY	1		1					4
54	2	172458-64050	RUBBER, SPONGE	1		1					
55	2	172458-64060	SPONGE	1		1					
56	2	172458-64070	SPONGE	1		1					
57	2	172458-64080	SEAL	1		1					
58	2	172458-64090	SEAL	1		1					
59	2	172458-64100	SEAL	1		1					
61	2	172458-64110	SEAL	1		1					
62	1	172455-64200	SHEET	1		1					5
62-1	1	172457-08600	SEAT KIT	1		1					N
		(A=*2007.01)	(C=*2007.01)								
62-2	1	172457-08600	SEAT KIT	1		1					Z 5
		(A=*2017.11.)	(C=*2017.11.)								
62A	2	172A46-64200	SEAT, OPERATOR	1		1					W
		(A=*2007.01)	(C=*2007.01)								
62B	2	172A46-64490	STOPPER	1		1					W
		(A=*2007.01)	(C=*2007.01)								
62C	2	172A46-64500	PLATE ASSY,SEAT	1		1					W
		(A=*2007.01)	(C=*2007.01)								
62D	2	26013-080202	BOLT, SPRING M8X 20	4		4					W
		(A=*2007.01)	(C=*2007.01)								
62E	2	26013-100202	BOLT, SPRING M10X 20	2		2					W
		(A=*2007.01)	(C=*2007.01)								
62F	2	26051-080002	NUT, M8	4		4					W
		(A=*2007.01)	(C=*2007.01)								
63	2	172455-64600	TRACK ASSY, SEAT	1		1					W
		(A=FROM 1ST)	(C=FROM 1ST)								
63-1	2	172455-64600	TRACK ASSY, SEAT	1		1					Z
		(A=*2007.01)	(C=*2007.01)								

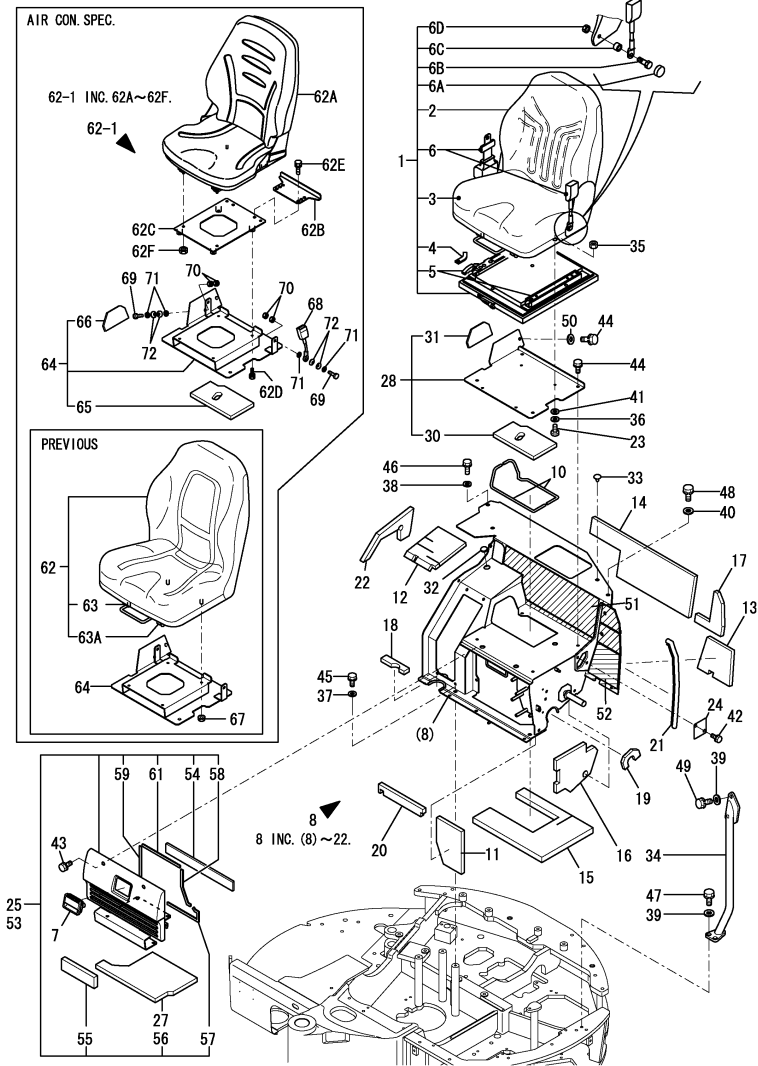
Remarks

- (1)PLEASE USE THIS PART WITH FOLLOWING LABELS AT THE SAME TIME. REF. NO. 22A-1,22B-1.
- (2)PLEASE USE THIS PART WITH FOLLOWING LABELS AT THE SAME TIME. REF. NO. 27A-1,27B-1.
- (3)LABELS ARE NOT ILLUSTRATED.
- (4)AIR CON. SPEC.
- (5)Spare parts is shown in Fig.85 No.1.

Fig.37. SEAT & SEAT MOUNT

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

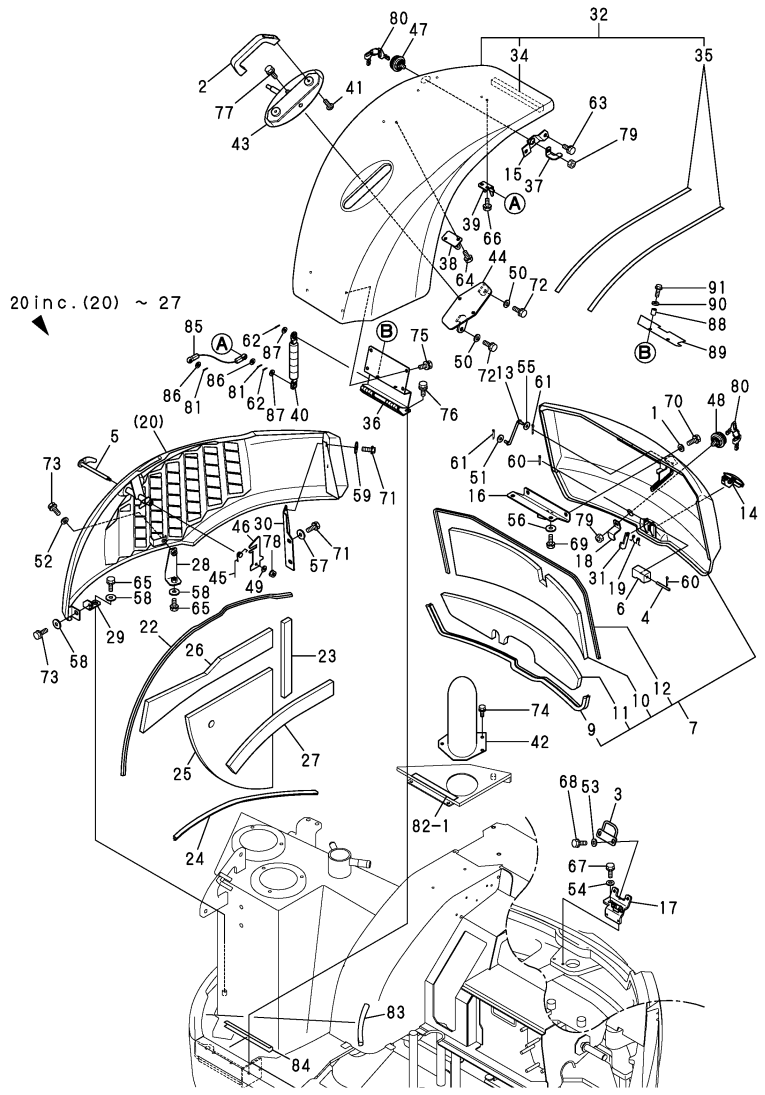


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
63A	2	172455-64610	TRACK ASSY, SEAT (A=FROM 1ST) (C=FROM 1ST)	1	1						W
63A-1	2	172455-64610	TRACK ASSY, SEAT (A=*2007.01) (C=*2007.01)	1	1						Z
64	1	172467-64270	PLATE ASSY	1	1						4
65	2	172467-64330	SPONGE	1	1						
66	2	172458-64890	SEAL, SPONGE	1	1						
67	1	26051-080002	NUT, M8 (A=*2007.01) (C=*2007.01)	4	4						Z 4
68	1	172989-64451	BELT, SEAT	1	1						4
69	1	172433-64510	BOLT 7/16-20-UNF	2	2						4
69-1	1	172433-64511	BOLT (A=M/#25910) (C=M/#25910)	2	2						N 4
70	1	172187-64830	NUT (A=M/#25910) (C=M/#25910)	4	4						4
70-1	1	172187-64831	NUT (A=M/#25910) (C=M/#25910)	4	4						N 4
71	1	22137-120000	WASHER, 12	4	4						4
72	1	933170-01490	SPRING	4	4						4
72-1	1	172652-64220	SPRING (A=M/#25910) (C=M/#25910)	4	4						N 4

- Remarks
- (1)PLEASE USE THIS PART WITH FOLLOWING LABELS AT THE SAME TIME.
REF. NO. 22A-1,22B-1.
 - (2)PLEASE USE THIS PART WITH FOLLOWING LABELS AT THE SAME TIME.
REF. NO. 27A-1,27B-1.
 - (3)LABELS ARE NOT ILLUSTRATED.
 - (4)AIR CON. SPEC.
 - (5)Spare parts is shown in Fig.85 No.1.

Fig.38. BONNET

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)
 (D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



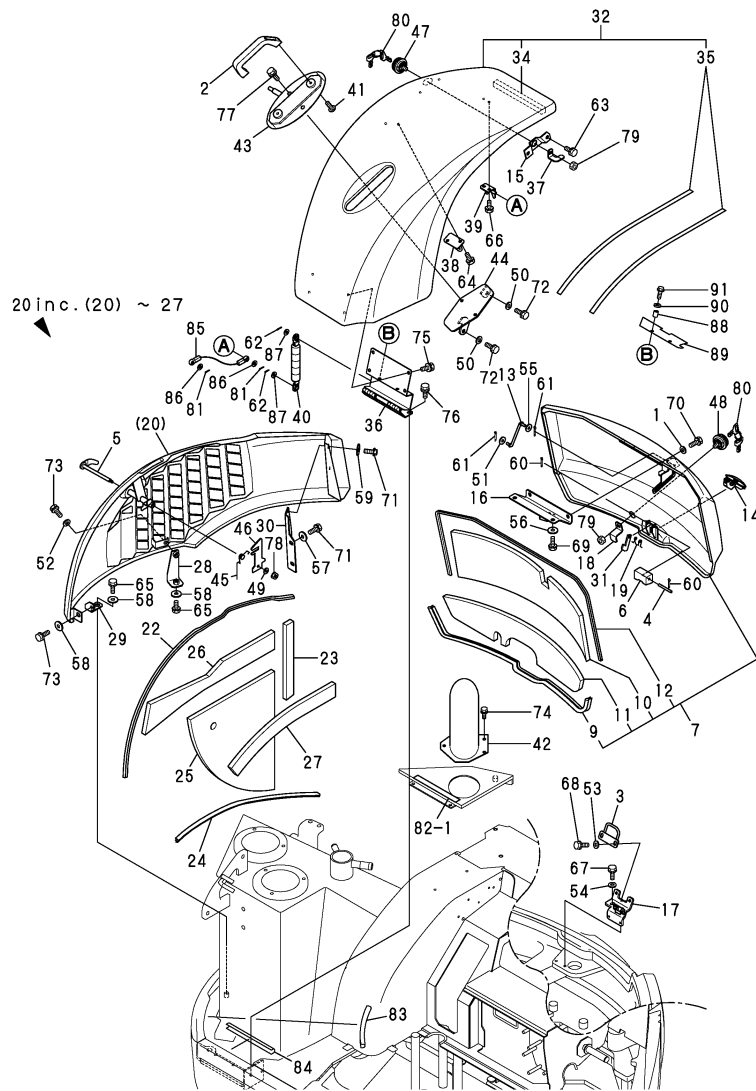
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194145-04810	WASHER 10	2	2	2	2	2	2		
2	1	172164-45980	GRIP, BONNET	1	1	1	1	1	1		
3	1	172458-65021	BRACKET B, LOCK	1	1	1	1	1	1		
4	1	172458-65050	SHAFT	1	1	1	1	1	1		
5	1	172496-65150	HOOK	1	1	1	1	1	1		
6	1	172458-65060	COVER, LOCK	1	1	1	1	1	1		
7	1	172460-65100-1	BONNET A (YELLOW:87)	1	1	1	1	1	1		1
9	2	172164-19210	RUBBER, SEAL	1	1	1	1	1	1		
10	2	172460-65420	SEAL	1	1	1	1	1	1		
11	2	172460-65430	SEAL	1	1	1	1	1	1		
12	2	172649-65750	RUBBER, SEAL	1	1	1	1	1	1		
12A	1	172437-03380	LABEL, SWING AREA	1	1	1	1	1	1		3
12A-1	1	172437-03381	LABEL, SWING AREA US	1	1	1	1	1	1		N 3
		(A=M/#25972) (B=M/#25972) (C=M/#25972) (D=M/#25972) (E=M/#25972) (F=M/#25972)									
12B	1	172437-03401	LABEL (ENG COVER US	1	1	1	1	1	1		3
12B-1	1	172437-03402	LABEL, ENG, COVER US	1	1	1	1	1	1		N 3
		(A=M/#25972) (B=M/#25972) (C=M/#25972) (D=M/#25972) (E=M/#25972) (F=M/#25972)									
12C	1	172437-03421	LABEL, MUFFLER	1	1	1	1	1	1		3
12C-1	1	172437-03422	LABEL, MUFFLER US	1	1	1	1	1	1		N 3
		(A=M/#25972) (B=M/#25972) (C=M/#25972) (D=M/#25972) (E=M/#25972) (F=M/#25972)									
13	1	172444-65190	ROD, STOPPER	1	1	1	1	1	1		
14	1	172187-65210	LEVER ASSY, LOCK	1	1	1	1	1	1		
15	1	172455-65230	PLATE, KEY (GILT)	1	1	1	1	1	1		
16	1	172460-65230	BRACKET B (BLACK:12)	1	1	1	1	1	1		
17	1	172496-65880-1	BRACKET (GRAY:73)	1	1	1	1	1	1		
18	1	172458-65271	PLATE, ROCK	1	1	1	1	1	1		
19	1	172734-65270	SPRING, CATCH	1	1	1	1	1	1		
20	1	172496-65300-1	BONNET R (YELLOW:87)	1	1	1	1	1	1		
22	2	172458-65390	RUBBER, SEAL	1	1	1	1	1	1		
23	2	172455-65970	RUBBER, SEAL	1	1	1	1	1	1		
24	2	172168-65760	RUBBER, SEAL	1	1	1	1	1	1		
25	2	172496-65070	SPONGE	1	1	1	1	1	1		
26	2	172496-65670	SPONGE	1	1	1	1	1	1		
27	2	172496-65680	SPONGE	1	1	1	1	1	1		
28	1	172496-65600	BRACKET B (GRAY:73)	1	1	1	1	1	1		
29	1	172460-65391	BRACKET C ASSY (73)	1	1	1	1	1	1		
30	1	172460-65450	BRACKET R (GRAY:73)	1	1	1	1	1	1		
31	1	172124-65480	CATCHER	1	1	1	1	1	1		
32	1	172A07-65490	BONNET ASSY	1	1	1	1	1	1		
34	2	172460-65840	SEAL, SPONGE	1	1	1	1	1	1		
35	2	172496-65940	SEAL, BONNET	2	2	2	2	2	2		
36	1	172496-65511-1	HINGE ASSY(GREEN:86)	1	1	1	1	1	1		2
36-1	1	172496-65511-2	HINGE ASSY	1	1	1	1	1	1		N
		(A=M/#XXXXX) (B=M/#XXXXX) (C=M/#XXXXX) (D=M/#XXXXX) (E=M/#XXXXX) (F=M/#XXXXX)									
36A	1	172437-03360	LABEL, BATTERY	1	1	1	1	1	1		3
36A-1	1	172437-03361	LABEL, BATTERY US	1	1	1	1	1	1		N 3
		(A=M/#25972) (B=M/#25972) (C=M/#25972) (D=M/#25972) (E=M/#25972) (F=M/#25972)									
37	1	172458-65531-1	PLATE, LOCK(GREEN:86)	1	1	1	1	1	1		
38	1	172496-65850	BRACKET	1	1	1	1	1	1		
39	1	172460-65900	PLATE ASSY, GUIDE	1	1	1	1	1	1		
40	1	172455-46890	SPRING, GAS	1	1	1	1	1	1		

Remarks
 (1)PLEASE USE THIS PART WITH FOLLOWING LABELS AT THE SAME TIME.
 REF. NO. 12A-1,12B-1,12C-1.
 (2)PLEASE USE THIS PART WITH FOLLOWING LABELS AT THE SAME TIME.
 REF. NO. 36A-1.
 (3)LABELS ARE NOT ILLUSTRATED.
 (4)AIR CON. SPEC.

Fig.38. BONNET

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



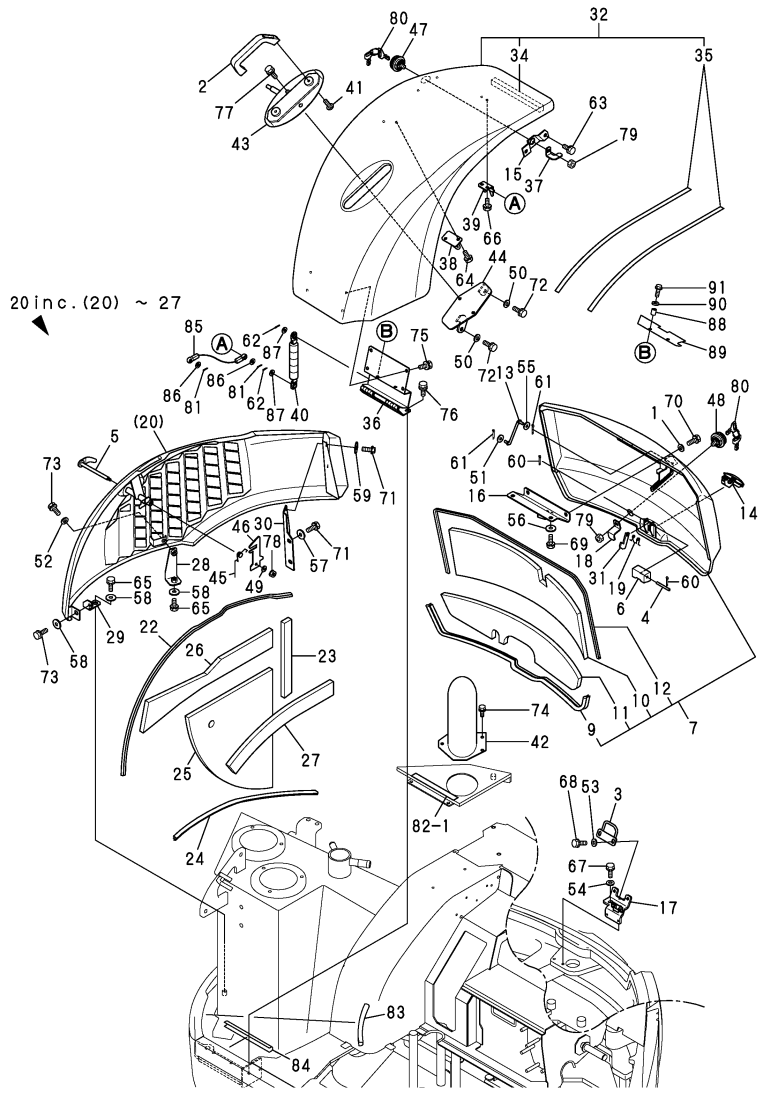
Remarks
 (1)PLEASE USE THIS PART WITH FOLLOW-
 ING LABELS AT THE SAME TIME.
 REF. NO. 12A-1,12B-1,12C-1.
 (2)PLEASE USE THIS PART WITH FOLLOW-
 ING LABELS AT THE SAME TIME.
 REF. NO. 36A-1.
 (3)LABELS ARE NOT ILLUSTRATED.
 (4)AIR CON. SPEC.

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
41	1	26557-080202	SCREW, M8X20	2	2	2	2	2	2		
42	1	172460-65600	COVER ASSY, TAIL	1	1	1	1	1	1		
43	1	172460-65621	PLATE, GRIP (GRAY:73)	1	1	1	1	1	1		
44	1	172460-65660	BASE (GRAY:73)	1	1	1	1	1	1		
45	1	172156-65690	SPRING, STOPPER	1	1	1	1	1	1		
46	1	172455-65800	PLATE, LOCK	1	1	1	1	1	1		
47	1	172164-66170	KEY ASSY, CYLINDER	1	1	1	1	1	1		
48	1	172164-66170	KEY ASSY, CYLINDER	1	1	1	1	1	1		
49	1	22137-080000	WASHER, 8	1	1	1	1	1	1		
50	1	22137-100000	WASHER, 10	2	2	2	2	2	2		
51	1	1A1380-62160	WASHER	1	1	1	1	1	1		
52	1	22137-100000	WASHER, 10	1	1	1	1	1	1		
53	1	22137-100000	WASHER, 10	2	2	2	2	2	2		
54	1	22137-100000	WASHER, 10	2	2	2	2	2	2		
55	1	22137-080000	WASHER, 8	1	1	1	1	1	1		
56	1	22157-100000	WASHER, 10	2	2	2	2	2	2		
57	1	22157-100000	WASHER, 10	2	2	2	2	2	2		
58	1	22157-100000	WASHER, 10	3	3	3	3	3	3		
59	1	22157-100000	WASHER, 10	2	2	2	2	2	2		
60	1	22417-200200	PIN, COTTER 2.0X20	2	2	2	2	2	2		
61	1	22417-200200	PIN, COTTER 2.0X20	2	2	2	2	2	2		
62	1	22417-200200	PIN, COTTER 2.0X20	2	2	2	2	2	2		
63	1	26013-100202	BOLT, M10X 20	2	2	2	2	2	2		
64	1	26013-100202	BOLT, M10X 20	2	2	2	2	2	2		
65	1	26013-100202	BOLT, M10X 20	2	2	2	2	2	2		
66	1	26013-100202	BOLT, M10X 20	2	2	2	2	2	2		
67	1	26013-100252	BOLT, M10X 25	2	2	2	2	2	2		
68	1	26013-100252	BOLT, M10X 25	2	2	2	2	2	2		
69	1	26013-100252	BOLT, M10X 25	2	2	2	2	2	2		
70	1	26013-100252	BOLT, M10X 25	2	2	2	2	2	2		
71	1	26013-100252	BOLT, M10X 25	4	4	4	4	4	4		
72	1	26013-100252	BOLT, M10X 25	2	2	2	2	2	2		
73	1	26013-100302	BOLT, M10X 30	2	2	2	2	2	2		
74	1	26014-080162	BOLT, M8X 16	3	3	3	3	3	3		
75	1	26014-100202	BOLT, M10X 20	4	4	4	4	4	4		
76	1	26014-100202	BOLT, M10X 20	3	3	3	3	3	3		
77	1	26014-100202	BOLT, M10X 20	2	2	2	2	2	2		
78	1	26347-080002	NUT, M8	1	1	1	1	1	1		
79	1	26347-100002	NUT, M10	2	2	2	2	2	2		
80	1	172524-17330	KEY ASSY	2	2	2	2	2	2		
81	1	22417-200200	PIN, COTTER 2.0X20	2	2	2	2	2	2		
82-1	1	172460-65840	SEAL, SPONGE	1	1	1	1	1	1		
83	1	172460-65830	RUBBER, SEAL	1	1	1	1	1	1		
84	1	172434-61200	TRIM, 245	1	1	1	1	1	1		
85	1	172460-65970	CABLE	1	1	1	1	1	1		
86	1	22137-080000	WASHER, 8	2	2	2	2	2	2		
87	1	22137-080000	WASHER, 8	2	2	2	2	2	2		
88	1	172958-17120	COLLAR	2	2						W 4
(A=FROM 1ST) (C=FROM 1ST)											
89	1	172496-18640	COVER	1	1						W 4
(A=FROM 1ST) (C=FROM 1ST)											

Fig.38. BONNET

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



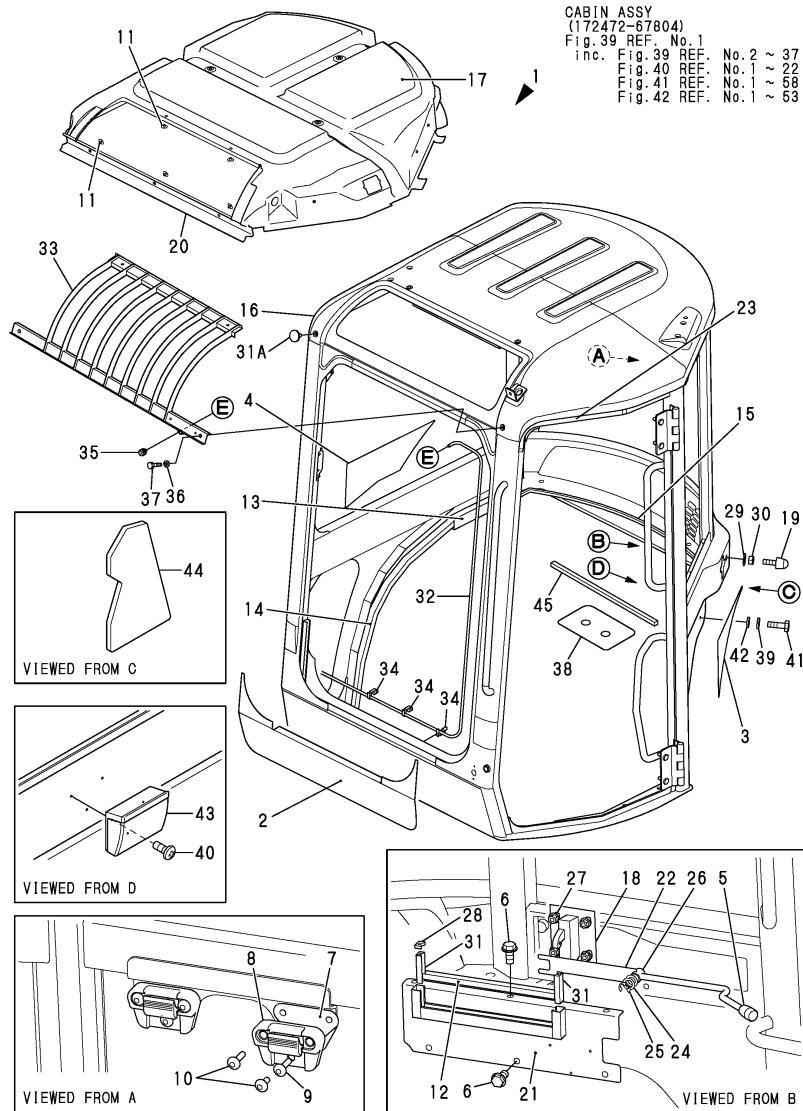
No.	Lev.	Parts No.	Description	Q'ty						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
90	1	22157-060000	WASHER, 6	2		2					W	4
		(A=FROM 1ST)	(C=FROM 1ST)									
91	1	26013-060162	BOLT, M6X 16	2		2					W	4
		(A=FROM 1ST)	(C=FROM 1ST)									

Remarks
 (1)PLEASE USE THIS PART WITH FOLLOW-
 ING LABELS AT THE SAME TIME.
 REF. NO. 12A-1,12B-1,12C-1.
 (2)PLEASE USE THIS PART WITH FOLLOW-
 ING LABELS AT THE SAME TIME.
 REF. NO. 36A-1.
 (3)LABELS ARE NOT ILLUSTRATED.
 (4)AIR CON. SPEC.

Fig.39. CABIN(BODY)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



No.	Lev.	Parts No.	Description	Qty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172472-67801	CABIN ASSY	1	1		1				
1-1	1	172472-67802	CABIN ASSY	1	1		1				N
		(A=M/#25933)	(C=M/#25933)				(E=M/#25933)				
1-2	1	172458-67804	CABIN ASSY	1	1		1				N
		(A=M/#25972)	(C=M/#25972)				(E=M/#25972)				
2	2	172458-03310	LABEL	1	1		1				
3	2	172458-03320	LABEL	1	1		1				
4	2	172458-03330	LABEL	1	1		1				
5	2	1E5100-51430	KNOB CLUTCH(RED)	1	1		1				
6	2	172519-63240	BOLT	6	6		6				
7	2	172455-67330	PLATE ASSY LOW GLASS	2	2		2				
8	2	172455-67340	HOLDER GLASS UP	2	2		2				
9	2	172455-67350	SCREW	4	4		4				
10	2	172455-67360	SCREW	2	2		2				
11	2	172455-67550	CLIP	15	15		15				
12	2	172458-67840	RUN, GLASS	1	1		1				
13	2	172458-67960	SEAL	1	1		1				
14	2	172458-67970	SEAL	1	1		1				
15	2	172458-67981	SEAL	1	1		1				
16	2	172472-67901	FRAME,CABIN(GREEN:83)	1	1		1				1
16-1	2	172472-67902	FRAME ASSY,CABIN(83)	1	1		1				N 1
		(A=M/#25933)	(C=M/#25933)				(E=M/#25933)				
16-2	2	172458-68004	FRAME,CABIN(GREEN:83)	1	1		1				N 1
		(A=M/#25972)	(C=M/#25972)				(E=M/#25972)				
17	2	172458-68851	INNER ROOF	1	1		1				
18	2	172162-69050	LOCK ASSY	1	1		1				
19	2	172165-69190	RUBBER, STOPPER	1	1		1				
20	2	172458-69220	INNER FRONT	1	1		1				
21	2	172458-69790	COVER ASSY	1	1		1				
22	2	172458-69830	LEVER	1	1		1				
23	2	172458-69930	SEAL, DOOR	1	1		1				
24	2	22117-120000	WASHER, 12	2	2		2				
25	2	22272-000100	RING, E-10	1	1		1				
26	2	24550-012200	BUSH, 12X20	1	1		1				
27	2	26366-080002	NUT, M8	4	4		4				
28	2	172455-67320	CAP, CHANNEL	2	2		2				
29	2	22117-100000	WASHER, 10	1	1		1				
30	2	26716-100002	NUT, M10	1	1		1				
31	2	172455-67310	RUN, GLASS	2	2		2				
31A	2	172455-67440	CLIP, TREE	4	4		4				W
		(A=M/#25972)	(C=M/#25972)				(E=M/#25972)				
32	2	172472-17620	HOSE, WASHER	1	1		1				Z
		(A=M/#25972)	(C=M/#25972)				(E=M/#25972)				
33	2	172472-66600	GUARD, FOPS	1	1		1				Z
		(A=M/#25972)	(C=M/#25972)				(E=M/#25972)				
34	2	172455-67910	CLAMP, HARNESS	3	3		3				Z
		(A=M/#25972)	(C=M/#25972)				(E=M/#25972)				
35	2	198094-86060	NOZZLE, WASHER	1	1		1				Z
		(A=M/#25972)	(C=M/#25972)				(E=M/#25972)				
36	2	22137-100000	WASHER, 10	4	4		4				Z
		(A=M/#25972)	(C=M/#25972)				(E=M/#25972)				

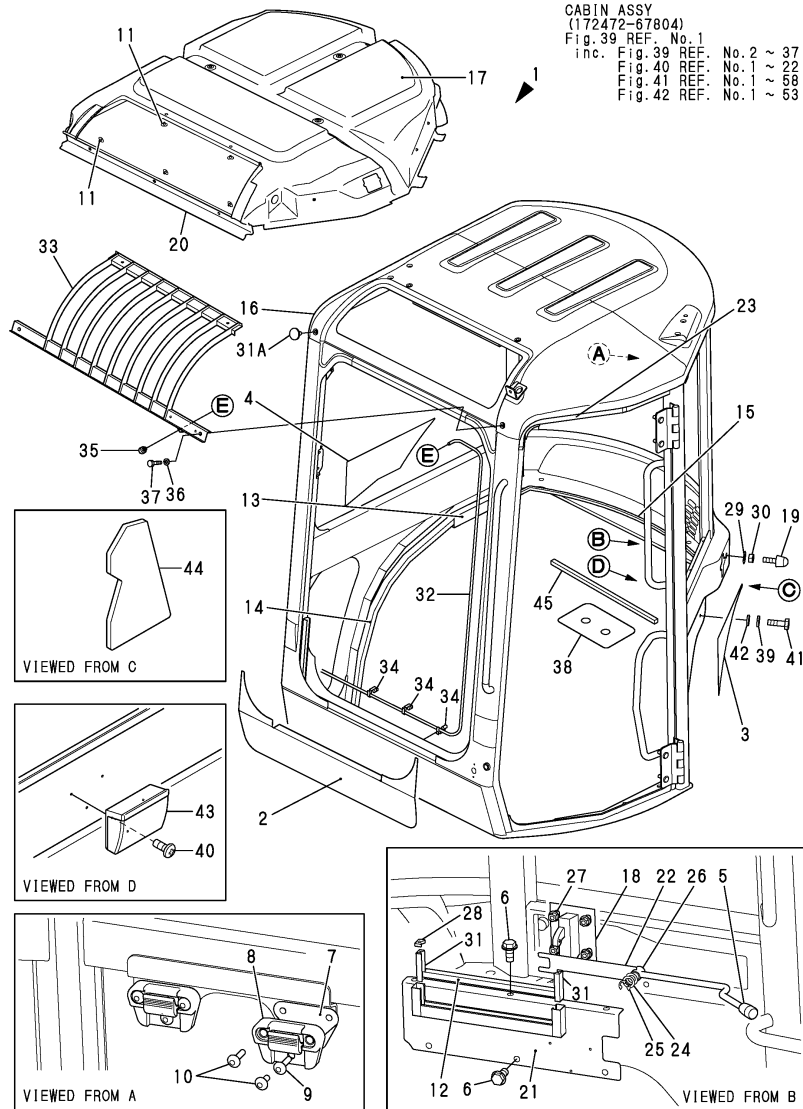
Remarks

- (1)PLEASE USE THIS PART WITH FOLLOWING LABELS AT THE SAME TIME.
 REF. NO. 37A-1,37B-1,37C-1,37D, 37E-1,37F,37G,37H-1.
- (2)LABELS ARE NOT ILLUSTRATED.

Fig.39. CABIN(BODY)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
37	2	26076-100352 (A=M/#25972)	BOLT, 10.910X 35 (C=M/#25972)	4 (E=M/#25972)	4			4			Z
37A	1	172437-03421	LABEL,MUFFLER	1	1			1			2
37A-1	1	172437-03422 (A=M/#25972)	LABEL, MUFFLER US (C=M/#25972)	1 (E=M/#25972)	1			1			N 2
37B	1	172437-03440	LABEL,ROPS	1	1			1			2
37B-1	1	172437-03441 (A=M/#25972)	LABEL, ROPS US (C=M/#25972)	1 (E=M/#25972)	1			1			N 2
37C	1	172437-03450	LABEL,SEAT BELT	1	1			1			2
37C-1	1	172437-03451 (A=M/#25972)	LABEL, SEAT BELT US (C=M/#25972)	1 (E=M/#25972)	1			1			N 2
37D	1	172496-03250	LABEL, P.T.O.	1	1			1			2
37E	1	172437-03550	LABEL,WINDOW	1	1			1			2
37E-1	1	172437-03551 (A=M/#25972)	LABEL, WINDOW US (C=M/#25972)	1 (E=M/#25972)	1			1			N 2
37F	1	172472-03250	LABEL,OPERATION Q US	1	1			1			2
37G	1	172490-03200	LABEL	1	1			1			2
37H	1	172437-03341	LABEL,TRANSPORT	1	1			1			2
37H-1	1	172437-03342 (A=M/#25972)	LABEL, TRANSPORT US (C=M/#25972)	1 (E=M/#25972)	1			1			N 2
38	1	172458-63580	SPACER	1	1			1			
39	1	22217-120000	WASHER, SPRING 12	13	13			13			
40	1	22867-400100	SCREW, 4X10	3	3			3			
41	1	26076-120402	BOLT, 10.912X 40	13	13			13			
42	1	172165-13220	WASHER	13	13			13			
43	1	172312-17250	ASHTRAY	1	1			1			
44	1	172458-63360	SHEET	1	1			1			
45	1	172458-63480	SEAL, SPONGE	1	1			1			

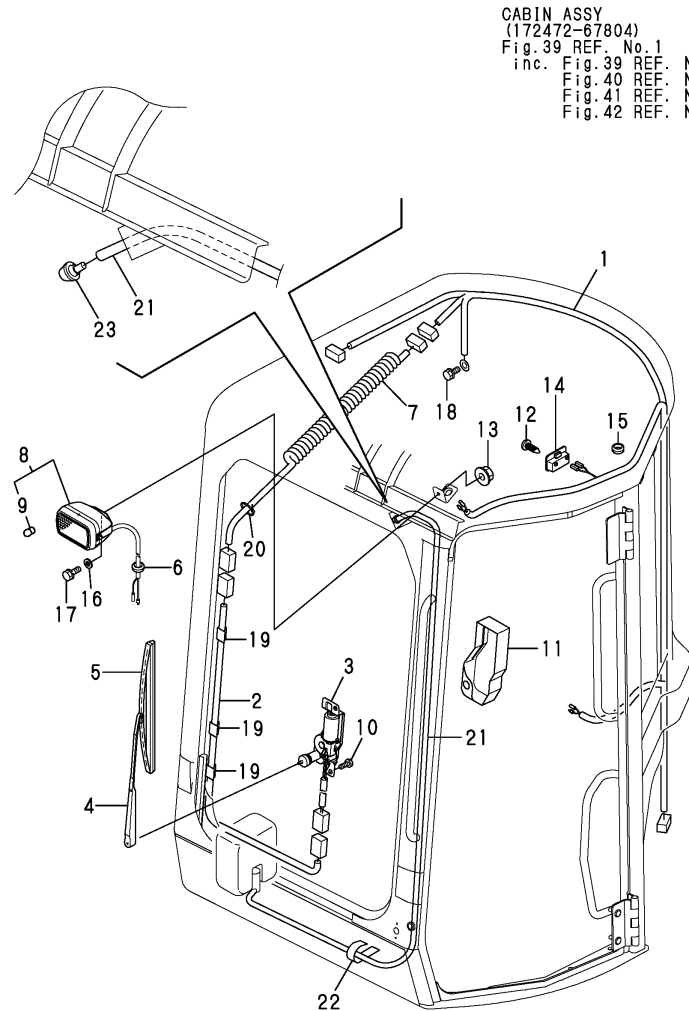
Remarks

- (1)PLEASE USE THIS PART WITH FOLLOWING LABELS AT THE SAME TIME.
 REF. NO. 37A-1,37B-1,37C-1,37D, 37E-1,37F,37G,37H-1.
- (2)LABELS ARE NOT ILLUSTRATED.

Fig.40. CABIN(ELECTRIC PART)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



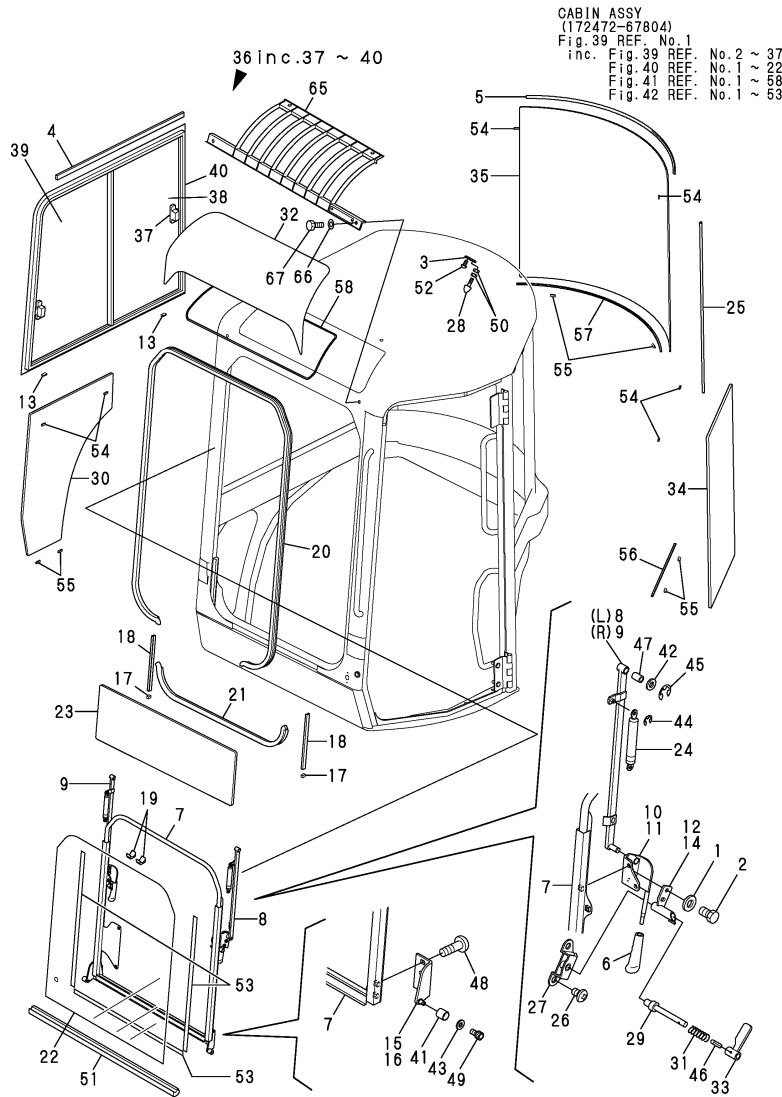
CABIN ASSY
 (172472-67804)
 Fig.39 REF. No.1
 inc. Fig.40 REF. No.1 ~ 22
 Fig.41 REF. No.1 ~ 58
 Fig.42 REF. No.1 ~ 53

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172458-16612	HARNES A.WIRE(CABIN	1	1		1				
2	2	172458-16620	WIRE HARNES B	1	1		1				
3	2	172458-17210	WIPER MOTOR	1	1		1				
4	2	172458-17220	ARM, WIPER	1	1		1				
5	2	172458-17230	WIPER BLADE	1	1		1				
6	2	172455-67870	GROMMET	2	2		2				
7	2	172455-67880	CORD	1	1		1				
8	2	172455-67970	WORKING LAMP	1	1		1				
9	3	172458-17420	BULB	1	1		1				
10	2	172455-69410	SET SCREW	2	2		2				
11	2	172455-69490	COVER, WIPER	1	1		1				
12	2	22857-400100	SCREW, 4X10	2	2		2				
13	2	26366-080002	NUT, M8	1	1		1				
14	2	172455-67900	ROOM LAMP	1	1		1				
15	2	172458-69320	GROMMET	1	1		1				
16	2	22137-080000	WASHER, 8	1	1		1				
17	2	26116-080202	BOLT, M8X 20 PLATED	1	1		1				
18	2	26013-080162	BOLT, M8X 16	1	1		1				
19	2	172455-67910	CLAMP, HARNES	3	3		3				
20	2	933168-55770	BAND 146	1	1		1				
21	2	172472-17620	HOSE, WASHER	1	1		1				W
		(A=M/#25972)	(C=M/#25972)				(E=M/#25972)				
22	2	172455-67910	CLAMP, HARNES	3	3		3				W
		(A=M/#25972)	(C=M/#25972)				(E=M/#25972)				
23	1	198094-86060	NOZZLE, WASHER	1	1		1				W
		(A=M/#25972)	(C=M/#25972)				(E=M/#25972)				

Fig.41. CABIN(GLASS)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



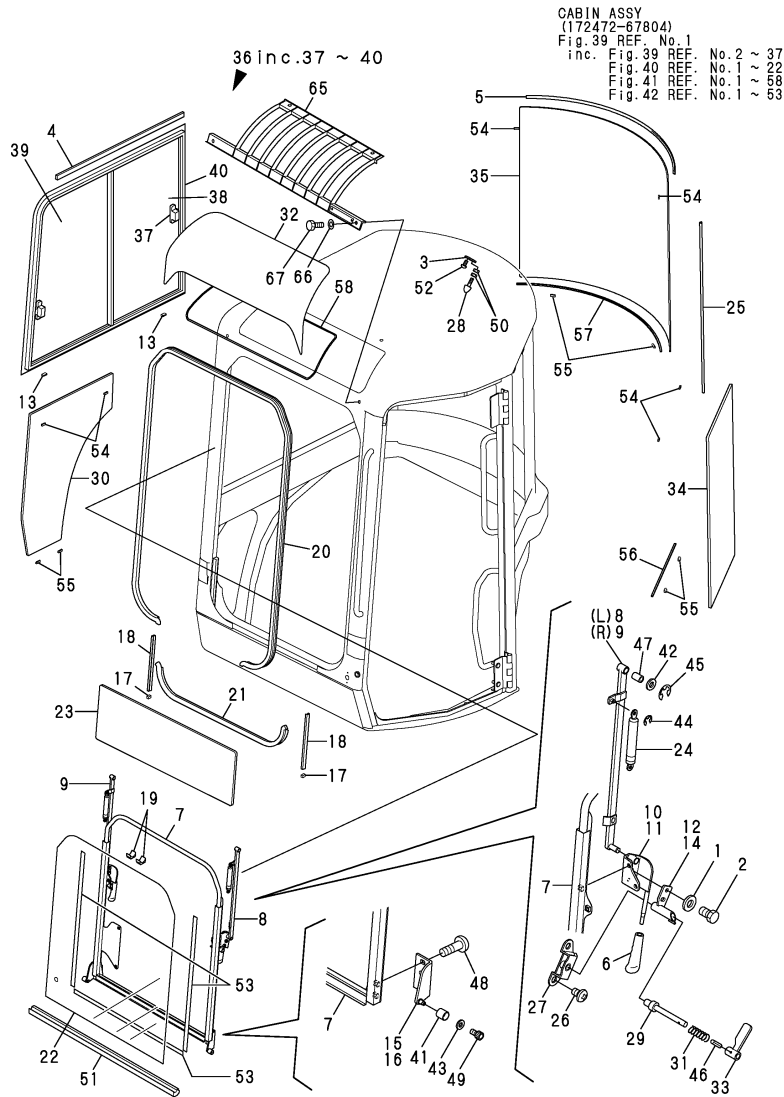
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172458-63670	HD WASHER	8	8		8				
2	2	172458-63680	BOLT 8X16	8	8		8				
3	2	172458-63700	PLATE	1	1		1				
4	2	172458-63760	SEAL, SPONGE	1	1		1				
5	2	172458-63770	TRIM	1	1		1				
6	2	172445-66750	GRIP	2	2		2				
7	2	172458-67340	FRAME,FRONT W (12)	1	1		1				
8	2	172458-67440	LINK L,FW (12)	1	1		1				
9	2	172458-67510	LINK R,FW (12)	1	1		1				
10	2	172458-67520	HANDLE L	1	1		1				
11	2	172458-67550	HANDLE R	1	1		1				
12	2	172458-67570	RUCHE	1	1		1				
13	2	172455-67610	SPACER	2	2		2				
14	2	172458-67610	RUCHE	1	1		1				
15	2	172458-67670	SHAFT ASSY, ROLLER	1	1		1				
16	2	172458-67680	SHAFT ASSY, ROLLER	1	1		1				
17	2	172455-67710	RUBBER, STOPPER	2	2		2				
18	2	172458-67830	RUN, GLASS	2	2		2				
19	2	172458-67850	RUBBER, STOPPER	2	2		2				
20	2	172458-67860	RUBBER, SEAL	1	1		1				
21	2	172458-67880	RUBBER, SEAL	1	1		1				
22	2	172458-67900	GLASS	1	1		1				
23	2	172458-67910	GLASS	1	1		1				
24	2	172458-67920	SPRING, GAS	2	2		2				
25	2	172458-69090	TRIM	1	1		1				
26	2	172463-69150	SCREW	4	4		4				
27	2	172463-69160	HOLDER ASSY,F/W	2	2		2				
28	2	172458-63800	RUBBER, STOPPER	1	1		1				
29	2	172463-69190	LATCH PIN	2	2		2				
30	2	172458-69200	GLASS	1	1		1				
31	2	172463-69200	SPRING	2	2		2				
32	2	172458-69210	SUNROOF	1	1		1				
33	2	172463-69210	LEVER ASSY,F/W	2	2		2				
34	2	172458-69230	GLASS	1	1		1				1
35	2	172458-69240	GLASS	1	1		1				
36	2	172458-69250	SASH ASSY	1	1		1				2
37	3	172455-67770	LOCK ASSY, SASH	2	2		2				
38	3	172458-69260	GLASS, SASH	1	1		1				
39	3	172458-69270	GLASS, SASH	1	1		1				
40	3	172458-69280	FRAME, SASH	1	1		1				
41	2	172445-69740	ROLLER	2	2		2				
42	2	22117-120000	WASHER, 12	4	4		4				
43	2	22137-060000	WASHER, 6	2	2		2				
44	2	22272-000060	RING, E- 6	4	4		4				
45	2	22272-000080	RING, E- 8	4	4		4				
46	2	22351-030012	PIN, SPRING 3.0X12	2	2		2				
47	2	24550-012200	BUSH, 12X20	4	4		4				
48	2	172458-63730	SCREW	4	4		4				
49	2	26450-060102	BOLT, M6X 10	2	2		2				
50	2	26716-100002	NUT, M10	1	1		1				
51	2	172458-67870	RUBBER, SEAL	1	1		1				

Remarks
 (1)PLEASE USE THIS PART WITH FOLLOWING LABELS AT THE SAME TIME. REF. NO. 59.
 (2)PLEASE USE THIS PART WITH FOLLOWING LABELS AT THE SAME TIME. REF. NO. 60-2,61-1,62-1,63-2,64-1.
 (3)LABELS ARE NOT ILLUSTRATED.

Fig.41. CABIN(GLASS)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



No.	Lev.	Parts No.	Description	Qty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
52	2	172458-63730	SCREW	1	1		1				
53	2	172458-63790	SEAL, DAM	3		3		3			
54	2	172458-63950	SPACER	6		6		6			
55	2	172458-63960	SPACER	6		6		6			
56	2	172458-63970	SEAL, DAM	1		1		1			
57	2	172458-63980	SEAL, DAM	1		1		1			
58	2	172458-63990	SEAL, DAM	1		1		1			
59	1	172463-03320	LABEL,F/W LOWER US	1		1		1			3
60	1	172475-03161	LABEL,LIFT	1		1		1			3
60-1	1	172475-03162	LABEL, LIFT Q US	1		1		1			N 3
		(A=M/#25968)	(C=M/#25968)			(E=M/#25968)					
60-2	1	172475-03163	LABEL, LIFT Q US	1		1		1			N 3
		(A=M/#25972)	(C=M/#25972)			(E=M/#25972)					
61	1	172437-03600	LABEL	1		1		1			3
61-1	1	172437-03601	LABEL, 2-WAY US	1		1		1			N 3
		(A=M/#25972)	(C=M/#25972)			(E=M/#25972)					
62	1	172472-03240	LABEL,PIN US	1		1		1			3
62-1	1	172472-03241	LABEL, PIN US	1		1		1			N 3
		(A=M/#25972)	(C=M/#25972)			(E=M/#25972)					
63	1	172437-03310	LABEL,SLOPE	1		1		1			3
63-1	1	172437-03311	LABEL, SLOPE US	1		1		1			N 3
		(A=M/#25972)	(C=M/#25972)			(E=M/#25972)					
63-2	1	172437-03312	LABEL,SLOPE US	1		1		1			N 3
		(A=M/#25972)	(C=M/#25972)			(E=M/#25972)					
64	1	172437-03371	LABEL	1		1		1			3
64-1	1	172437-03372	LABEL, NEUTRAL US	1		1		1			N 3
		(A=M/#25972)	(C=M/#25972)			(E=M/#25972)					
65	1	172472-66611	GUARD, FOPS	1		1		1			W
		(A=M/#25972)	(C=M/#25972)			(E=M/#25972)					
66	1	22137-100000	WASHER, 10	4		4		4			W
		(A=M/#25972)	(C=M/#25972)			(E=M/#25972)					
67	1	26076-100352	BOLT, 10.910X 35	4		4		4			W
		(A=M/#25972)	(C=M/#25972)			(E=M/#25972)					

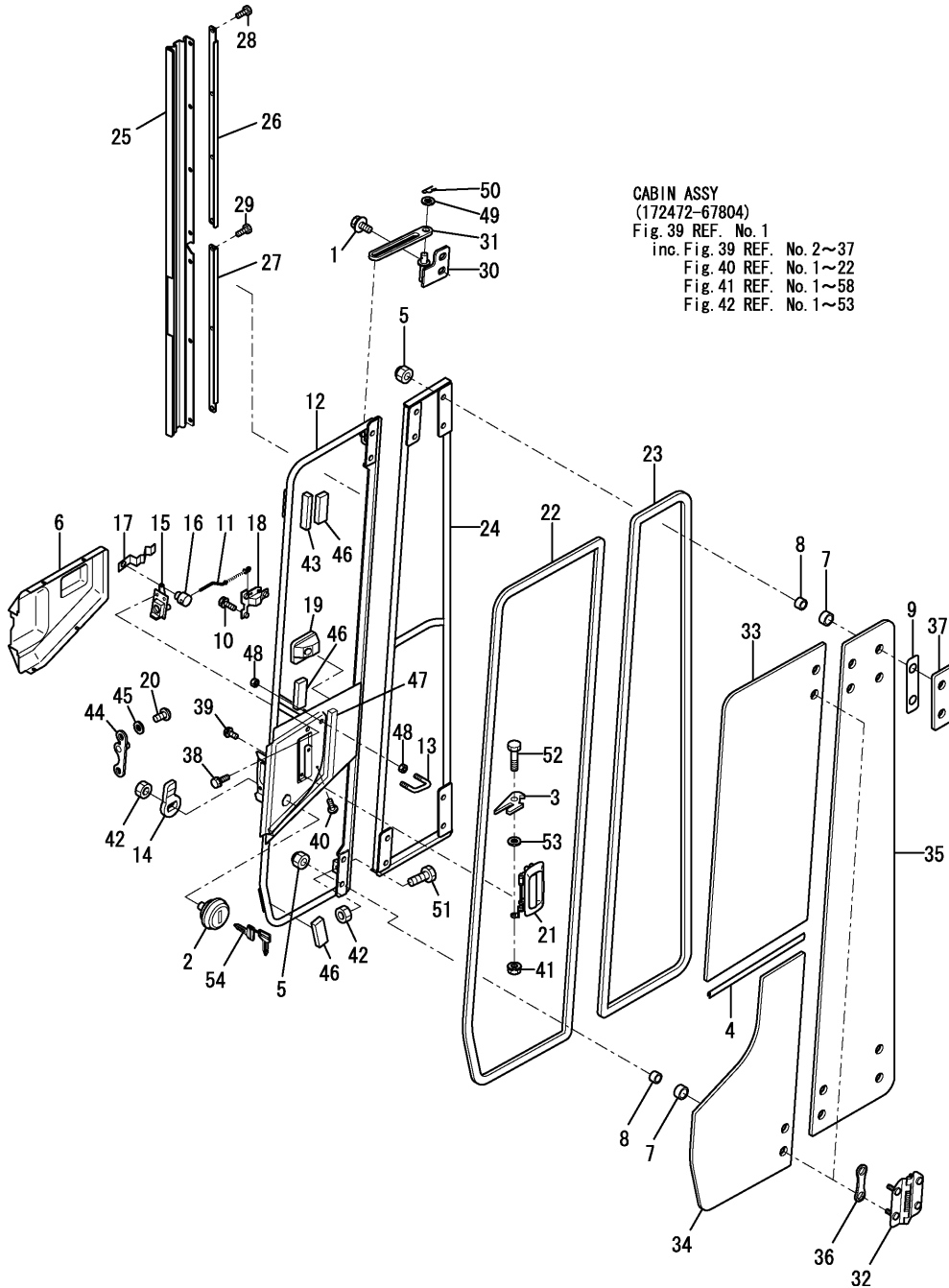
Remarks

(1)PLEASE USE THIS PART WITH FOLLOWING LABELS AT THE SAME TIME.
 REF. NO. 59.

(2)PLEASE USE THIS PART WITH FOLLOWING LABELS AT THE SAME TIME.
 REF. NO. 60-2,61-1,62-1,63-2,64-1.

(3)LABELS ARE NOT ILLUSTRATED.

Fig.42. CABIN(DOOR)



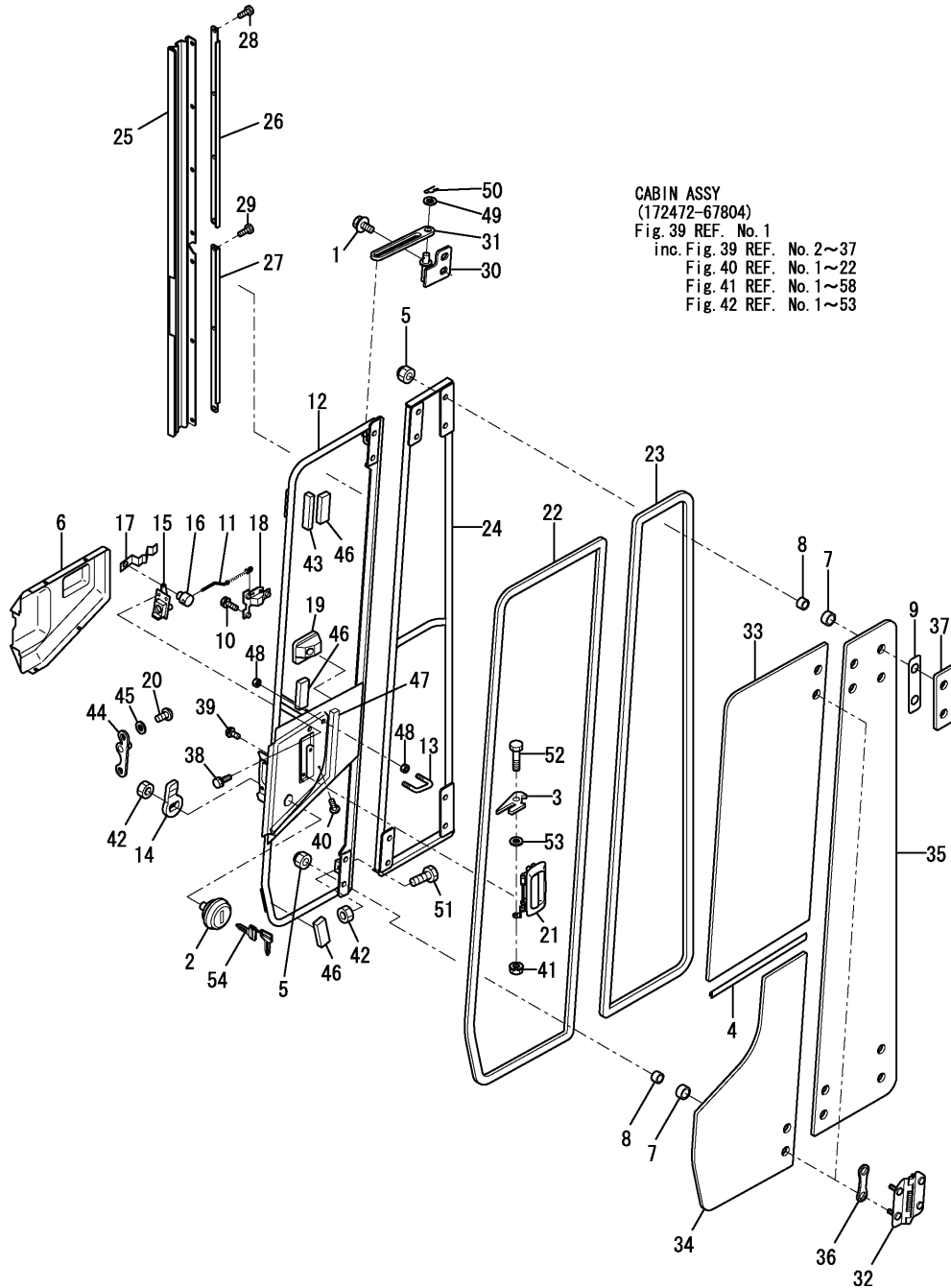
CABIN ASSY
(172472-67804)
Fig. 39 REF. No. 1
inc. Fig. 39 REF. No. 2~37
Fig. 40 REF. No. 1~22
Fig. 41 REF. No. 1~58
Fig. 42 REF. No. 1~53

(A)=VIO40-2AC(US)
(B)=VIO40-2AP(US)
(C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
(E)=VIO40-2AC(NZ)
(F)=VIO40-2AP(NZ)

No.	Lev.	Parts No.	Description	Qty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172519-63240	BOLT	2	2		2				
2	2	172164-66170	KEY ASSY, CYLINDER	1		1		1			
3	2	172458-67940	PLATE	1		1		1			
4	2	172458-69100	TRIM	1		1		1			
5	2	172455-69140	NUT, CAP	12		12		12			
6	2	172455-69170	COVER, LATCH	1		1		1			
7	2	172455-69200	TUBE	12		12		12			
8	2	172455-69250	PIPE	12		12		12			
9	2	172455-69290	PACKING	4		4		4			
10	2	172455-69300	SCREW	3		3		3			
11	2	172445-69400	ROD	1		1		1			
12	2	172458-69400	FRAME,DOOR F (12)	1		1		1			
13	2	172445-69420	DOOR HOOK	1		1		1			
14	2	172162-69470	LOCK PLATE	1		1		1			
15	2	172162-69480	LOCK ASSY	1		1		1			
16	2	172162-69490	PIN	1		1		1			
17	2	172162-69500	SPRING	1		1		1			
18	2	172162-69510	HANDLE ASSY	1		1		1			
19	2	172162-69520	COVER	1		1		1			
20	2	172455-69520	SCREW	2		2		2			
21	2	172162-69541	HANDLE, OUTER	1		1		1			
22	2	172458-69580	TRIM ASSY	1		1		1			
23	2	172458-69590	TRIM ASSY	1		1		1			
24	2	172458-69601	FRAME,DOOR REAR (12)	1		1		1			
25	2	172458-66720	COVER, DOOR	1		1		1			
26	2	172458-66780	UPPER PLATE,DOOR REA	1		1		1			
27	2	172458-66790	LOWER PLATE,DOOR REA	1		1		1			
28	2	172458-66800	SCREW	4		4		4			
29	2	172458-66800	SCREW	3		3		3			
30	2	172458-69730	PLATE	1		1		1			
31	2	172458-69760	GUIDE, STOPPER	1		1		1			
32	2	172458-69770	HINGE	2		2		2			
33	2	172458-69900	GLASS, DOOR	1		1		1			
34	2	172458-69910	GLASS, DOOR	1		1		1			
35	2	172458-69920	GLASS, DOOR	1		1		1			
36	2	172458-69960	GASKET	8		8		8			
37	2	172458-69990	COVER	2		2		2			
38	2	26013-060162	BOLT, M6X 16	3		3		3			
39	2	26023-060122	SCREW, M6X12	2		2		2			
40	2	26023-060162	SCREW, M6X16	4		4		4			
41	2	26051-080002	NUT, M8	1		1		1			
42	2	26716-100002	NUT, M10	2		2		2			
43	2	172458-63930	STOPPER	1		1		1			
44	2	172458-67020	STRIKER ASSY	1		1		1			
45	2	172458-63670	HD WASHER	2		2		2			
46	2	172458-63950	SPACER	3		3		3			
47	2	172458-67650	SEAL, DAM	1		1		1			
48	2	172445-69320	NUT	4		4		4			
49	2	22137-080000	WASHER, 8	2		2		2			
50	2	22417-200160	PIN, COTTER 2.0X16	2		2		2			
51	2	26116-100304	BOLT, M10X 30 PLATED	1		1		1			

Fig.42. CABIN(DOOR)



CABIN ASSY
 (172472-67804)
 Fig.39 REF. No.1
 inc. Fig.39 REF. No.2~37
 Fig.40 REF. No.1~22
 Fig.41 REF. No.1~58
 Fig.42 REF. No.1~53

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

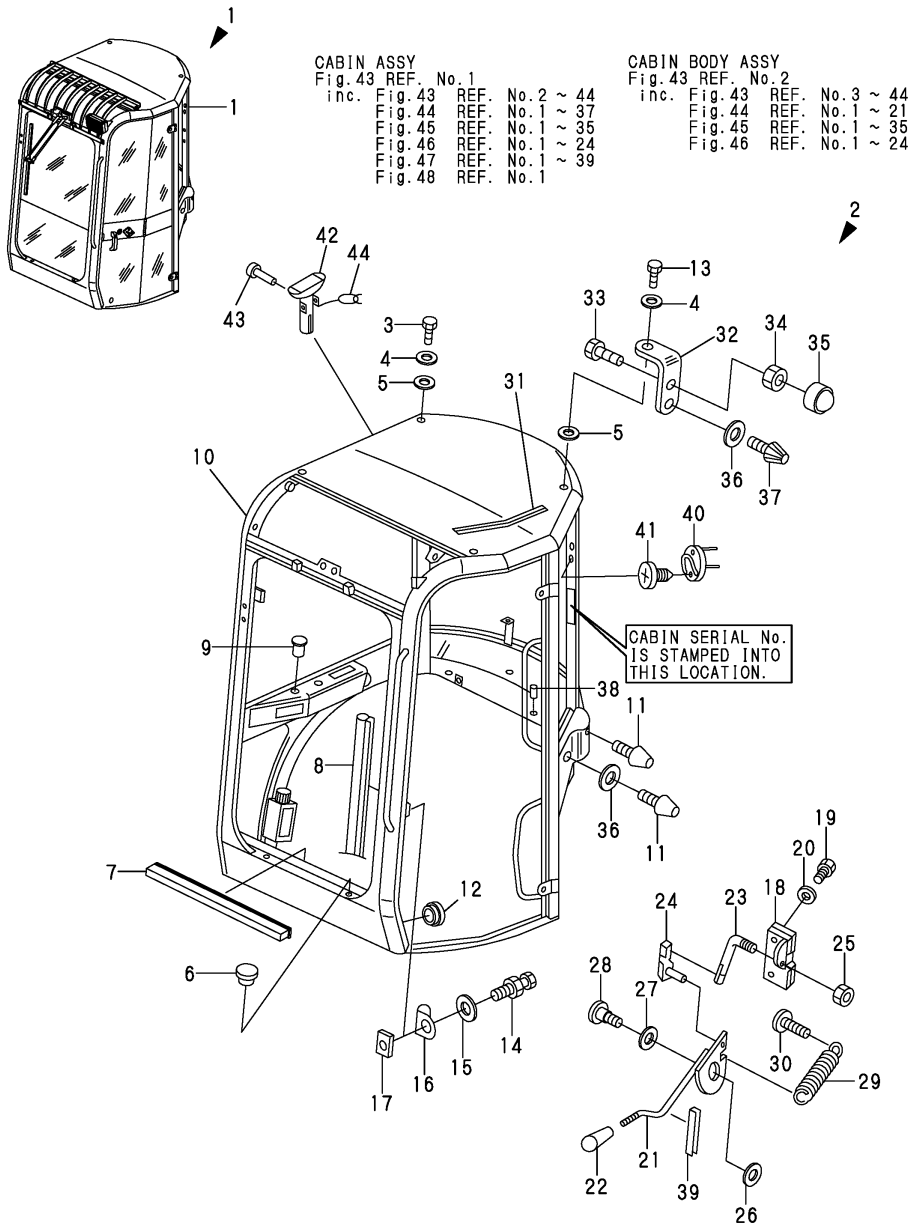
(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
52	2	26116-080202	BOLT, M8X 20 PLATED	1		1		1			
53	2	22137-080000	WASHER, 8	1		1		1			
54	1	172524-17330	KEY ASSY	1		1		1			

Fig.43. TIM CABIN(BODY)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172472-68400	CABIN ASSY	1							
2	2	172472-68410	CABIN ASSY	1							
3	3	172456-68180	BOLT 16X30	1							
4	3	172A21-68990	WASHER	2							
5	3	172A21-68840	WASHER, 15X30X2	2							
6	3	172456-68550	STOPPER	4							
7	3	172472-68550	SEAL, 820	1							
8	3	172472-68560	SEAL, 3300	1							
9	3	172472-68840	NUT, M5	2							
10	3	172472-68470	CABINE BASE ASSY	1							
11	3	172437-68640	STOPPER, DOOR	2							
12	3	172456-68570	PLUG	2							
13	3	172472-68570	BOLT 16X40	1							
14	3	172456-68720	CATCH, DOOR	1							
15	3	172456-68750	WASHER, 12X30X2	1							
16	3	172456-68730	PROTECTOR L	1							
17	3	172456-68380	PLATE	1							
18	3	172456-68880	CATCH, DOOR	1							
19	3	172456-68390	BOLT 6X35	4							
20	3	172456-68930	WASHER	4							
21	3	172472-68590	REVER DOOR LOCK	1							
22	3	172456-68770	KNOB, LEVER	1							
23	3	172456-68850	LINKAGE	1							
24	3	172456-68860	CLIP	1							
25	3	172456-68870	NUT, SAFETY	1							
26	3	172456-68780	WASHER	1							
27	3	172456-68790	COLLAR, NYLON	1							
28	3	172456-68800	SCREW	1							
29	3	172456-68830	SPRING, 1.5X10X50	1							
30	3	172456-68840	SCREW, M8X20	1							
31	3	172472-68710	SEAL, 360	1							
32	3	172472-68780	SUPPORT, DOOR	1							
33	3	172472-68790	BOLT	1							
34	3	172456-68100	NUT, M8	1							
35	3	172A21-69030	CAP, NUT M8	1							
36	3	172456-68710	WASHER, 10X38X5	2							
37	3	172437-68640	STOPPER, DOOR	1							
38	3	172A21-69020	NUT, M6	2							
39	3	172456-69320	SEAL, 90	1							
40	3	172456-68640	HOOK	1							
41	3	172456-68650	SCREW, M3.5X12.7	2							
42	3	172456-68660	HAMMER	1							
43	3	172456-68670	RIVET 3.2X8	2							
44	3	172456-68680	SEAL, BAND	1							

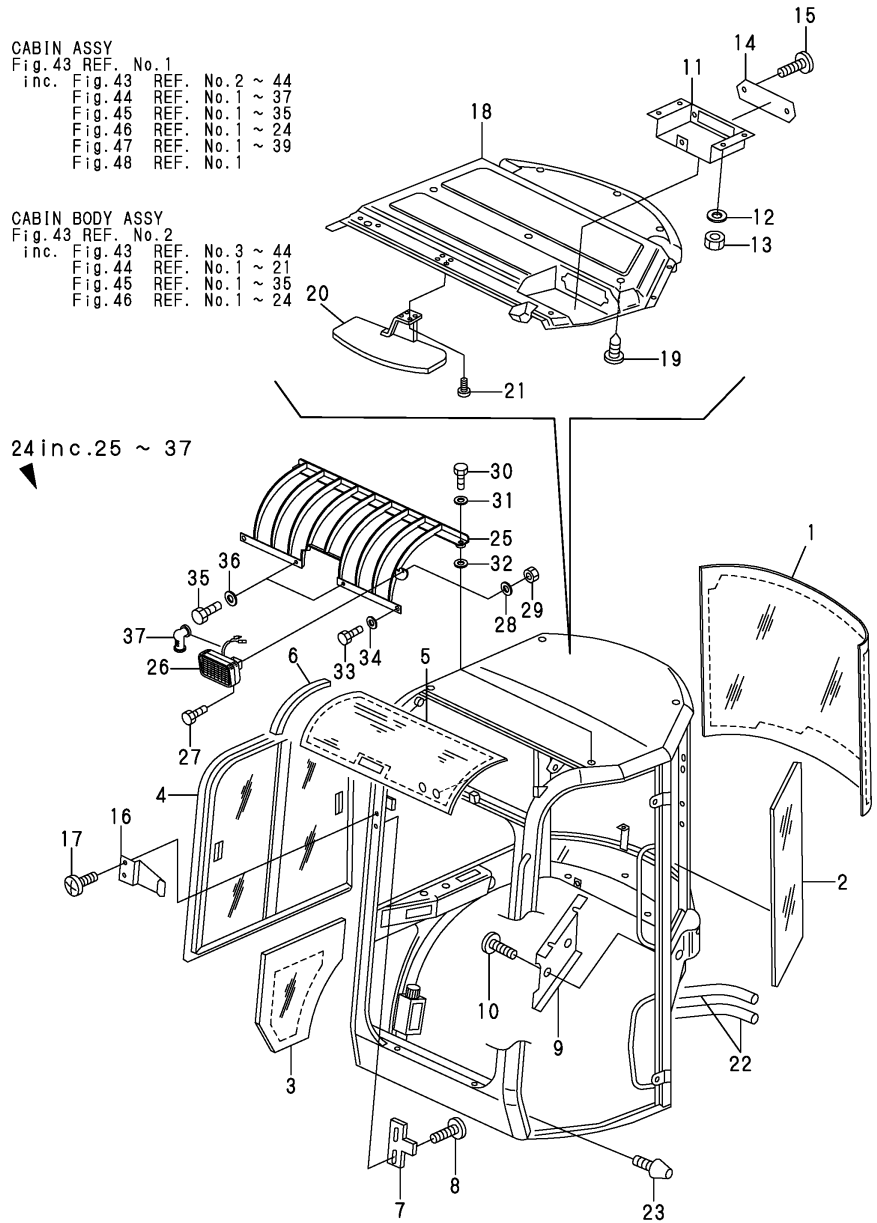
Fig.44. TIM CABIN(ACCESSORY)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

CABIN ASSY
 Fig.43 REF. No.1
 inc. Fig.43 REF. No.2 ~ 44
 Fig.44 REF. No.1 ~ 37
 Fig.45 REF. No.1 ~ 35
 Fig.46 REF. No.1 ~ 24
 Fig.47 REF. No.1 ~ 39
 Fig.48 REF. No.1

CABIN BODY ASSY
 Fig.43 REF. No.2
 inc. Fig.43 REF. No.3 ~ 44
 Fig.44 REF. No.1 ~ 21
 Fig.45 REF. No.1 ~ 35
 Fig.46 REF. No.1 ~ 24



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	3	172472-68480	GLASS	1							
2	3	172472-68490	GLASS	1							
3	3	172472-68500	GLASS	1							
4	3	172472-68510	SASH ASSY	1							
5	3	172472-68520	GLASS, SKYLIGHT	1							
6	3	172456-68490	SEAL, JOINT 300	2							
7	3	172437-68780	HOLDER,FRONT WINDOW	2							
8	3	172456-68950	SCREW, M6X16	4							
9	3	172472-68600	COVER, LOCK	1							
10	3	172456-68950	SCREW, M6X16	4							
11	3	172472-68620	SUPPORT, RADIO	1							
12	3	172456-68930	WASHER	4							
13	3	172456-69900	NUT, M6	4							
14	3	172A21-68610	PLATE,RADIO	1							
15	3	172456-68950	SCREW, M6X16	2							
16	3	172456-68600	SUPPORT, WIPER BLADE	1							
17	3	172456-68610	SCREW, M5X8	2							
18	3	172472-68700	INNER ROOF	1							
19	3	172A21-68870	CAP	10							
20	3	172437-68600	SUNVISOR	1							
21	3	172456-68220	SCREW, M4.8X15.9	3							
22	2	172472-68450	HOSE, HEATER	2							
23	2	172472-68460	STOPPER, RUBBER	1							
24	2	172472-68440	GRILLE ASSY	1							
25	3	172472-69200	GRILLE ASSY	1							
26	3	172472-69210	WORK LAMP	1							
27	3	172456-69980	SCREW, M8X16	1							
28	3	172456-69990	WASHER, 8	1							
29	3	172456-68100	NUT, M8	1							
30	3	172472-68570	BOLT 16X40	2							
31	3	172A21-68990	WASHER	2							
32	3	172A21-68840	WASHER, 15X30X2	2							
33	3	172472-69220	BOLT 16X25	2							
34	3	172A21-68990	WASHER	2							
35	3	172472-69230	BOLT M10X20	2							
36	3	172437-68350	WASHER 10.5X30X2.5	2							
37	3	172456-68110	CAP	2							

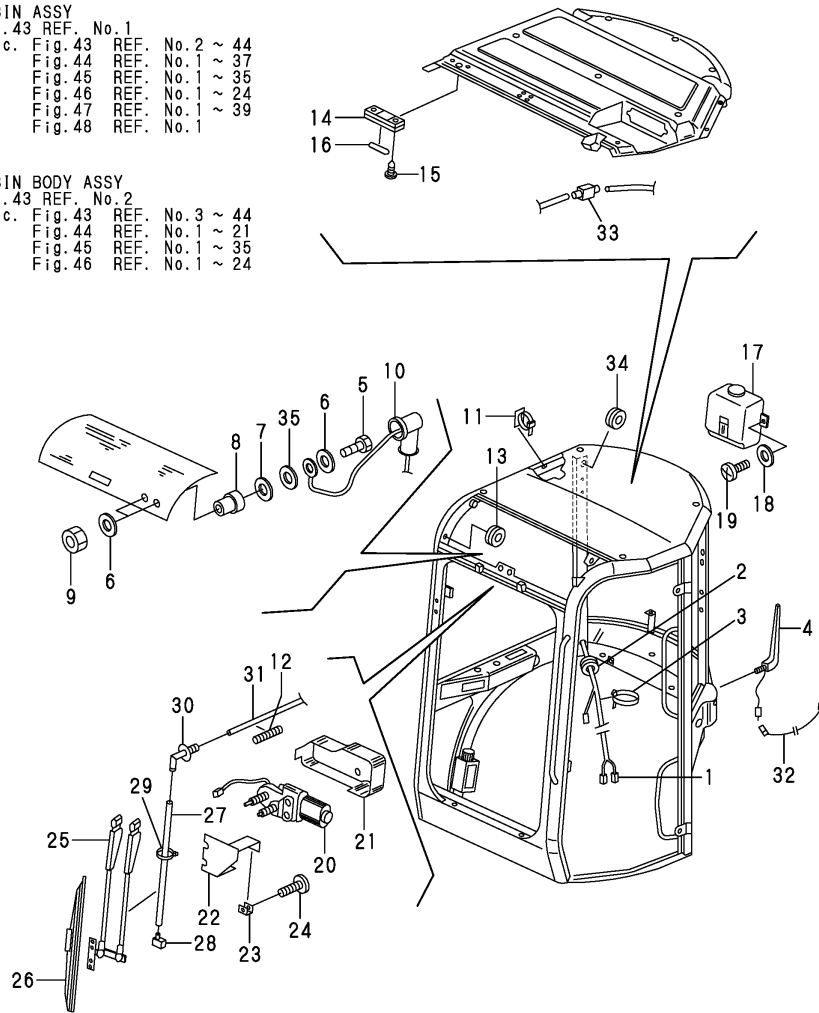
Fig.45. TIM CABIN(ELECTRIC PART&WIPER)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

CABIN ASSY
 Fig.43 REF. No.1
 inc. Fig.43 REF. No.2 ~ 44
 Fig.44 REF. No.1 ~ 37
 Fig.45 REF. No.1 ~ 35
 Fig.46 REF. No.1 ~ 24
 Fig.47 REF. No.1 ~ 39
 Fig.48 REF. No.1

CABIN BODY ASSY
 Fig.43 REF. No.2
 inc. Fig.43 REF. No.3 ~ 44
 Fig.44 REF. No.1 ~ 21
 Fig.45 REF. No.1 ~ 35
 Fig.46 REF. No.1 ~ 24



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	3	172472-68530	WIRE HARNESS CABIN	1							
2	3	172456-68510	GROMMET	1							
3	3	172472-68540	BAND	4							
4	3	172A21-68950	ANTENNA	1							
5	3	172456-68120	SCREW	2							
6	3	172456-68130	WASHER, 7X16X3	4							
7	3	172456-68150	WASHER, 6X18X1	2							
8	3	172456-68160	NUT, SEAL M6	2							
9	3	172456-68170	NUT, BRASS M6	2							
10	3	172456-68110	CAP	2							
11	3	172456-68520	CLAMP, CABLE	7							
12	3	172472-68830	SPRING	1							
13	3	172456-68530	GROMMET, 16X22X3	2							
14	3	172456-68960	ROOM LAMP	1							
15	3	172456-68650	SCREW, M3.5X12.7	2							
16	3	172456-68970	LAMP	1							
17	3	172437-68760	TANK, WASHER	1							
18	3	172456-68150	WASHER, 6X18X1	2							
19	3	172456-68590	SCREW, M6X12	2							
20	3	172437-68540	WIPER MOTOR	1							
21	3	172456-69200	COVER, MOTOR	1							
22	3	172456-69170	SUPPORT, MOTOR	1							
23	3	172456-69180	CLIP	2							
24	3	172456-69190	SCREW, M5X12	2							
25	3	172456-69210	ARM, WIPER	1							
26	3	172456-69220	BLADE, WIPER	1							
27	3	172472-68660	HOSE	1							
28	3	172437-68520	NOZZLE, WASHER	1							
29	3	172437-68400	CLAMP	2							
30	3	172A21-68930	BEND UNION	1							
31	3	172472-68670	HOSE	1							
32	3	172472-68730	WIRE ANTENNA	1							
33	3	172437-68460	CHECK VALVE, WASHER	1							
34	3	172A21-68970	GROMMET, 20X28X4	2							
35	3	172456-68140	WASHER, 6	2							

Fig.46. TIM CABIN(HEATER & DUCT COVER)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

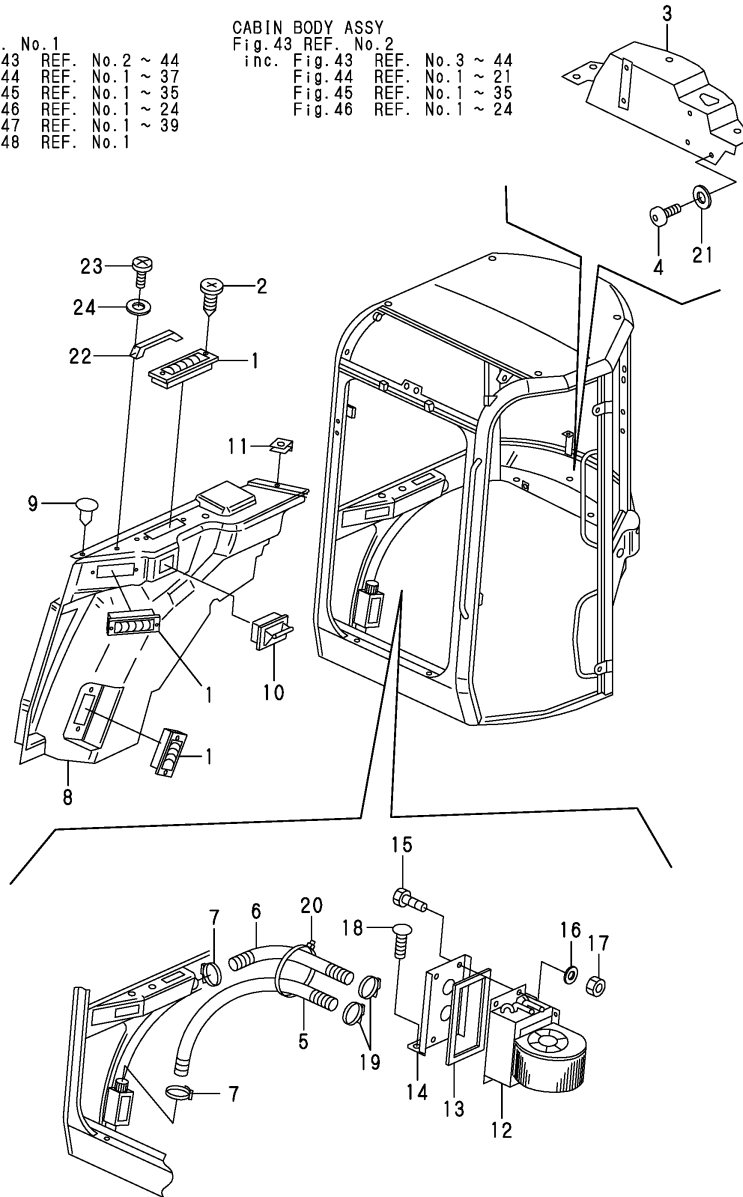
(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

CABIN ASSY

Fig.43 REF. No.1
 inc. Fig.43 REF. No.2 ~ 44
 Fig.44 REF. No.1 ~ 37
 Fig.45 REF. No.1 ~ 35
 Fig.46 REF. No.1 ~ 24
 Fig.47 REF. No.1 ~ 39
 Fig.48 REF. No.1

CABIN BODY ASSY

Fig.43 REF. No.2
 inc. Fig.43 REF. No.3 ~ 44
 Fig.44 REF. No.1 ~ 21
 Fig.45 REF. No.1 ~ 35
 Fig.46 REF. No.1 ~ 24



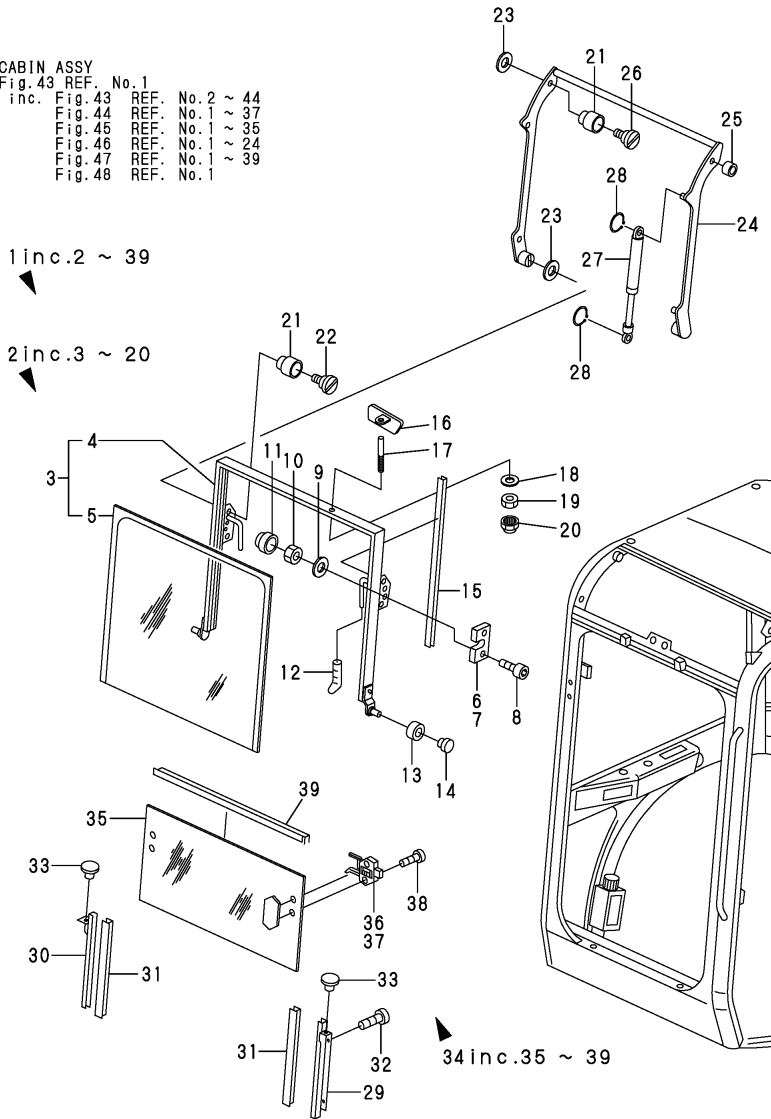
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	3	172472-68580	DEFROSTER	3							
2	3	172A21-68910	SCREW, M3.9X19	6							
3	3	172472-68610	COVER, HEATER	1							
4	3	172456-68950	SCREW, M6X16	6							
5	3	172472-68630	HOSE, DEFROSTER	1							
6	3	172472-68640	HOSE, DEFROSTER	1							
7	3	172472-68650	CLAMP	2							
8	3	172472-68680	COVER, DUCT	1							
9	3	172472-68690	CLIP	10							
10	3	172456-68620	ASHTRAY	1							
11	3	172472-68720	CLIP	1							
12	3	172472-68740	HEATER	1							
13	3	172472-68750	SEAL, 720	1							
14	3	172472-68760	SUPPORT, HEATER	1							
15	3	172A21-69060	SCREW, M6X16	5							
16	3	172456-68930	WASHER	5							
17	3	172456-69900	NUT, M6	5							
18	3	172456-68950	SCREW, M6X16	2							
19	3	172472-68650	CLAMP	2							
20	3	172472-68810	BAND	3							
21	3	172472-68820	WASHER, 6.5X17X1	6							
22	3	172437-68430	GRIP	1							
23	3	172437-68210	SCREW, M5X20	2							
24	3	172437-68440	WASHER 5.5X10X1	2							

Fig.47. TIM CABIN(FRONT GLASS)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

CABIN ASSY
 Fig.43 REF. No.1
 inc. Fig.43 REF. No.2 ~ 44
 Fig.44 REF. No.1 ~ 37
 Fig.45 REF. No.1 ~ 35
 Fig.46 REF. No.1 ~ 24
 Fig.47 REF. No.1 ~ 39
 Fig.48 REF. No.1



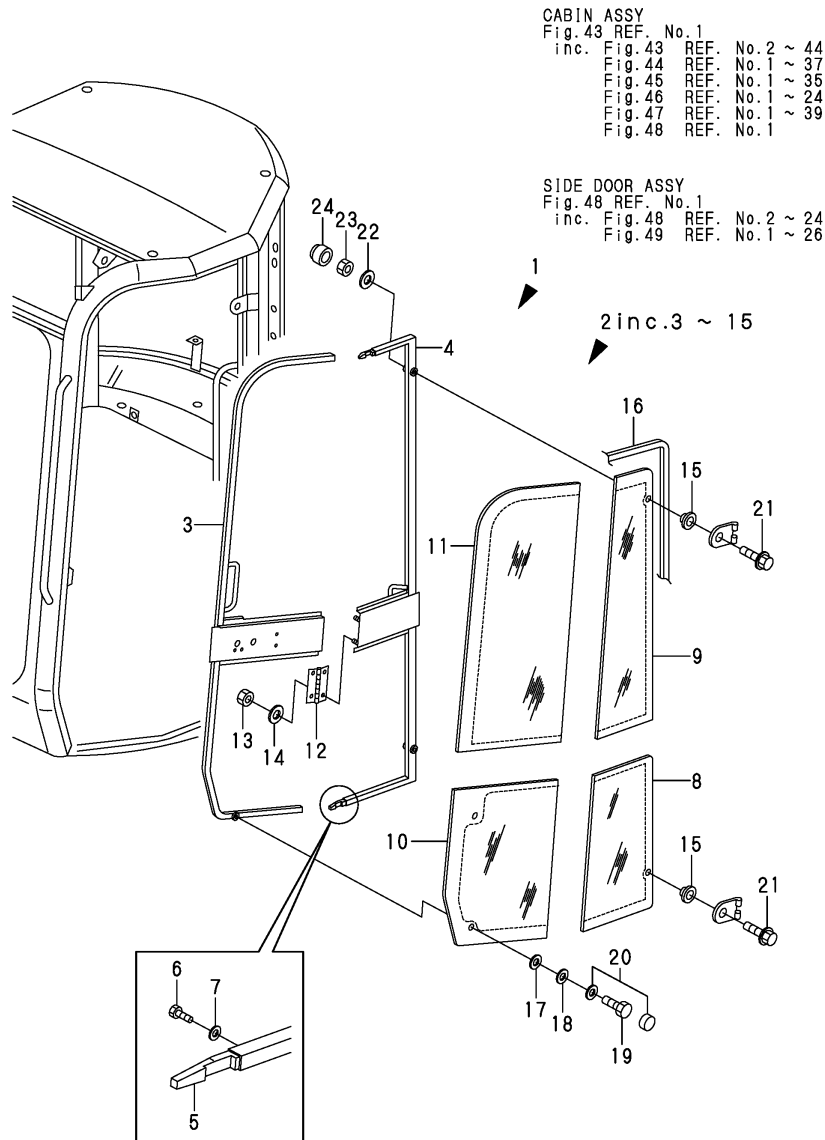
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172472-68420	GLASS ASSY	1							
2	3	172472-68850	GLASS ASSY	1							
3	4	172472-68860	GLASS ASSY	1							
4	4	172472-68870	FLAME FRONT GLASS	1							1
5	4	172472-68880	GLASS	1							1
6	4	172437-68690	LOCK L,UPPER WINDOW	1							
7	4	172437-68710	LOCK R,UPPER WINDOW	1							
8	4	172456-69840	SCREW, M8X40	4							
9	4	172456-69990	WASHER, 8	4							
10	4	172456-68100	NUT, M8	4							
11	4	172A21-69030	CAP, NUT M8	4							
12	4	172456-69380	GRIP	2							
13	4	172456-69390	BUSH, NYLON	2							
14	4	172456-69400	PLUG	1							
15	4	172456-69410	SEAL, 780	2							
16	4	172472-68890	MIRROR	1							
17	4	172472-68900	SUPPORT, MIRROR	1							
18	4	172437-68170	WASHER, 8	1							
19	4	172456-68100	NUT, M8	1							
20	4	172A21-69030	CAP, NUT M8	1							
21	3	172456-69420	SPACER, NYLON	3							
22	3	172456-68800	SCREW	2							
23	3	172456-68780	WASHER	4							
24	3	172472-68910	LINK	1							
25	3	172456-69430	WASHER, NYLON	1							
26	3	172456-68800	SCREW	2							
27	3	172456-69450	SPRING, GAS	2							
28	3	172456-69460	CIRCLIP	4							
29	3	172456-68080	GUIDE	1							
30	3	172456-68090	GUIDE	1							
31	3	172437-69080	SEAL, NYLON 440	2							
32	3	172456-68950	SCREW, M6X16	4							
33	3	172456-68550	STOPPER	2							
34	3	172472-68920	GLASS ASSY	1							
35	4	172472-68930	GLASS	1							
36	4	172456-69550	LOCK L, UNDER GLASS	1							
36-1	4	172456-69551	LOCK, L UNDER GLASS	1							N
		(A=MXXXXX)									
37	4	172456-69560	LOCK R, UNDER GLASS	1							
37-1	4	172456-69561	LOCK, R UNDER GLASS	1							N
		(A=MXXXXX)									
38	4	172456-69570	SCREW, M5X25	4							
39	4	172472-69240	SEAL, 790	1							

Remarks
 (1)REF.NO.3 INCLUDE REF0NO.4,5.

Fig.48. TIM CABIN D00R(BODY)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172472-68430	DOOR ASSY	1							
2	3	172472-68940	DOOR ASSY	1							
3	4	172472-68950	FRAME FRONT	1							
4	4	172472-68960	FRAME REAR	1							
5	4	172456-69660	BAR	2							
6	4	172456-69670	SCREW, M5X15	4							
7	4	172456-69680	WASHER	4							
8	4	172472-68970	GLASS	1							
9	4	172472-68980	GLASS	1							
10	4	172472-68990	GLASS	1							
11	4	172472-69100	GLASS	1							
12	4	172472-69110	HINGE	1							
13	4	172456-69900	NUT, M6	4							
14	4	172456-68930	WASHER	4							
15	4	172456-69690	SPACER, RUBBER	2							
16	3	172472-69250	SEAL, 4270	1							
17	3	172472-69140	SLEEVE, 9.5X50	1							
18	3	172472-69150	WASHER, 10.5X50X3	1							
19	3	172456-69250	SCREW, M10X16	1							
20	3	172456-69240	CAP, NUT	1							
21	3	172456-69920	BOLT BM12X60	2							
22	3	172456-69930	WASHER 12X22.5X2.5	2							
23	3	172456-69940	NUT, M12	2							
24	3	172456-69950	CAP, 12	2							

Fig.49. TIM CABIN DOOR(Accessory)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	3	172456-69720	HANDLE, OUTER	1							
2	3	172456-69730	SOLE, HANDLE	1							
3	3	172456-69740	SOLE, HANDLE	1							
4	3	172456-69750	SPACER, PLASTIC	1							
5	3	172456-69760	WASHER, 8X19X1.5	3							
6	3	172456-69770	SCREW, M6X20	3							
7	3	172456-69240	CAP, NUT	1							
8	3	172456-69780	LOCK, KEY	1							
9	3	172456-69790	SPACER, BOLT	1							
10	3	172456-69800	WASHER	1							
11	3	172456-69810	BRACE, BOLT	1							
12	3	172456-69820	LOCK, BOLT	1							
13	3	172456-69830	LOCK ASSY	1							
14	3	172456-69840	SCREW, M8X40	2							
15	3	172472-69120	COVER	1							
16	3	172472-69130	COVER	1							
17	3	172456-68930	WASHER	6							
18	3	172456-69900	NUT, M6	6							
19	3	172456-69910	CAP, NUT M6	6							
20	3	172456-68670	RIVET 3.2X8	2							
21	3	172472-69160	CATCH	1							
22	3	172472-69170	SPACER	1							
23	3	172472-69180	MOUNT	1							
24	3	172472-69190	WASHER, 8.4X16X1.6	2							
25	3	172437-68250	BOLT M8X25	2							
26	3	172A21-69030	CAP, NUT M8	2							

SIDE DOOR ASSY
 Fig. 48 REF. No. 1
 inc. Fig. 48 REF. No. 2 ~ 24
 Fig. 49 REF. No. 1 ~ 26

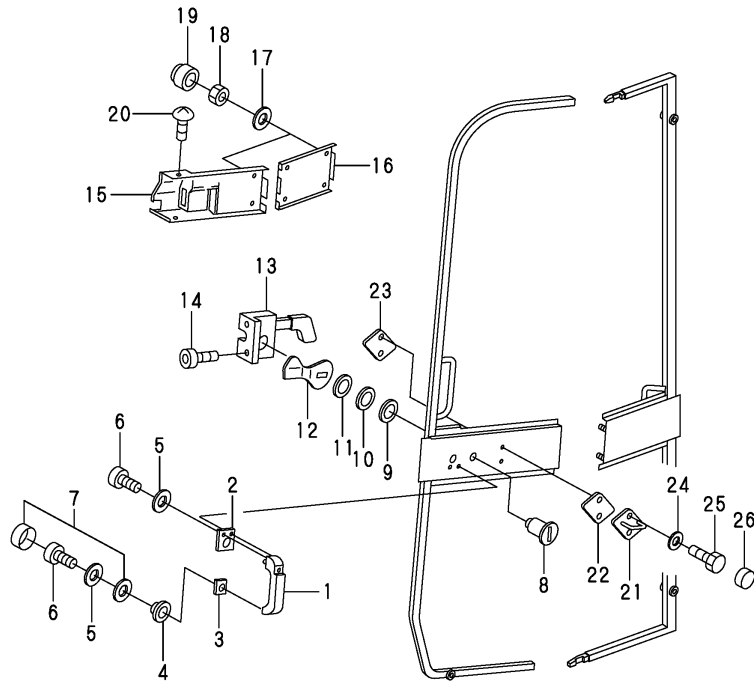
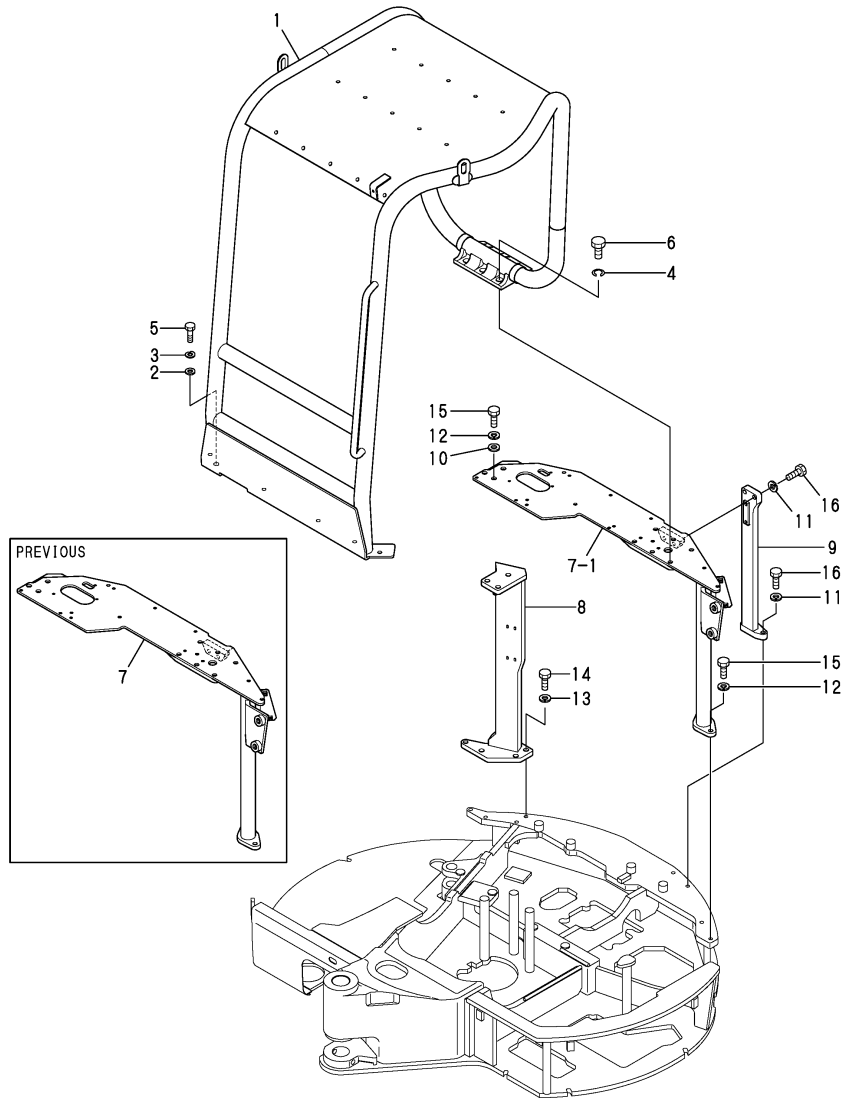


Fig.50. CANOPY & CANOPY MOUNT

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



No.	Lev.	Parts No.	Description	Q'ty						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
1	1	172467-66300	CANOPY ASSY				1					1
1-1	1	172467-66301	CANOPY ASSY, ROPS				1					F 1
			(D=MXXXXX)									
1A	1	172475-03161	LABEL,LIFT				1					2
1A-1	1	172475-03162	LABEL, LIFT Q US				1					N 2
			(D=M/#25968)									
1A-2	1	172475-03163	LABEL, LIFT Q US				1					N 2
			(D=M/#25972)									
1B	1	172437-03310	LABEL,SLOPE				1					2
1B-1	1	172437-03311	LABEL, SLOPE US				1					N 2
			(D=M/#25972)									
1B-2	1	172437-03312	LABEL,SLOPE US				1					N 2
			(D=M/#25972)									
1C	1	172437-03440	LABEL,ROPS				1					2
1C-1	1	172437-03441	LABEL, ROPS US				1					N 2
			(D=M/#25972)									
1D	1	172437-03450	LABEL,SEAT BELT				1					2
1D-1	1	172437-03451	LABEL, SEAT BELT US				1					N 2
			(D=M/#25972)									
1E	1	172437-03600	LABEL				1					2
1E-1	1	172437-03601	LABEL, 2-WAY US				1					N 2
			(D=M/#25972)									
1F	1	172437-03341	LABEL,TRANSPORT				1					2
1F-1	1	172437-03242	LABEL, CRAWLER US				1					N 2
			(D=M/#25972)									
1G	1	172437-03371	LABEL				1					2
1G-1	1	172437-03372	LABEL, NEUTRAL US				1					N 2
			(D=M/#25972)									
1H	1	172472-03701	LABEL				1					2
1H-1	1	172472-03702	LABEL, ROPS P				1					N 2
			(D=M/#25972)									
1I	1	172490-03200	LABEL				1					2
1J	1	172496-03250	LABEL, P.T.O.				1					2
1K	1	172519-04350	SCREW				4					2
2	1	172149-66550	WASHER				6					
3	1	22217-120000	WASHER, SPRING 12				6					
4	1	22217-160000	WASHER, SPRING 16				6					
5	1	26076-120402	BOLT, 10.912X 40				6					
6	1	26076-160402	BOLT, 10.916X 40				6					
7	1	172496-68200	MOUNT A (GRAY:73)	1	1	1	1	1	1	1		
7-1	1	172496-68201	MOUNT A (GRAY:73)	1	1	1	1	1	1	1	S	
			(A=M/#25972) (B=M/#25972) (C=M/#25972) (D=M/#25972) (E=M/#25972) (F=M/#25972)									
8	1	172496-68210	MOUNT B (GRAY:73)	1	1	1	1	1	1	1		
9	1	172460-68401	MOUNT C (GRAY:73)	1	1	1	1	1	1	1		
10	1	22137-140000	WASHER, 14	3	3	3	3	3	3	3		
11	1	22217-140000	WASHER, SPRING 14	4	4	4	4	4	4	4		
12	1	22217-140000	WASHER, SPRING 14	5	5	5	5	5	5	5		
13	1	22217-140000	WASHER, SPRING 14	3	3	3	3	3	3	3		
14	1	26116-140402	BOLT, M14X 40 PLATED	3	3	3	3	3	3	3		
15	1	26116-140402	BOLT, M14X 40 PLATED	5	5	5	5	5	5	5		
16	1	26116-140502	BOLT, M14X 50 PLATED	4	4	4	4	4	4	4		

Remarks

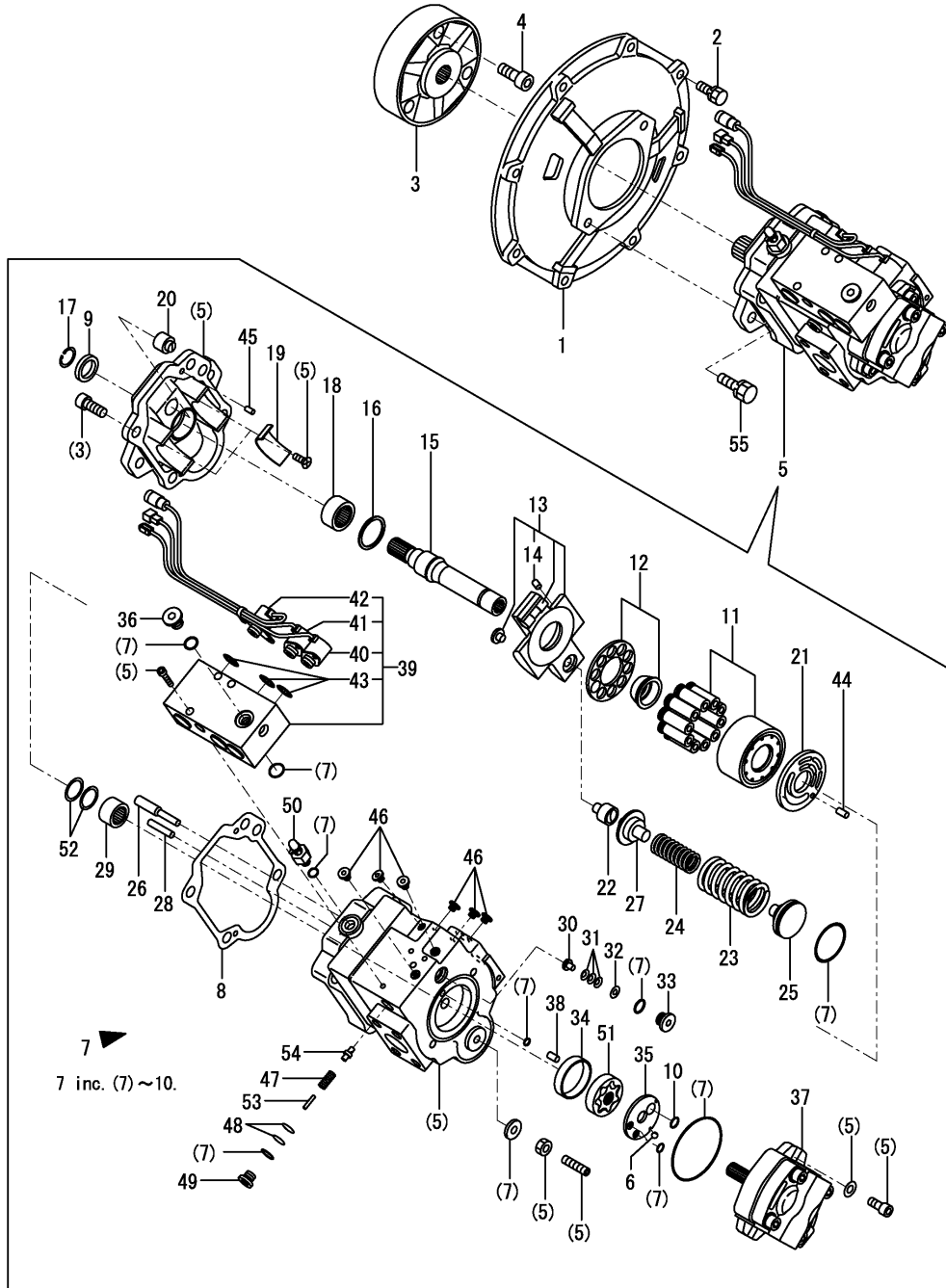
(1)IT SUPPLIES IT WITH SERIAL NUMBER LABEL AND PUTS FOLLOWS LABEL AGAIN, AND PLEASE USE IT ; REF.NO. 1A - 1K.

(2)LABELS ARE NOT ILLUSTRATED.

Fig.51. HYD.OIL PUMP & JOINT

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

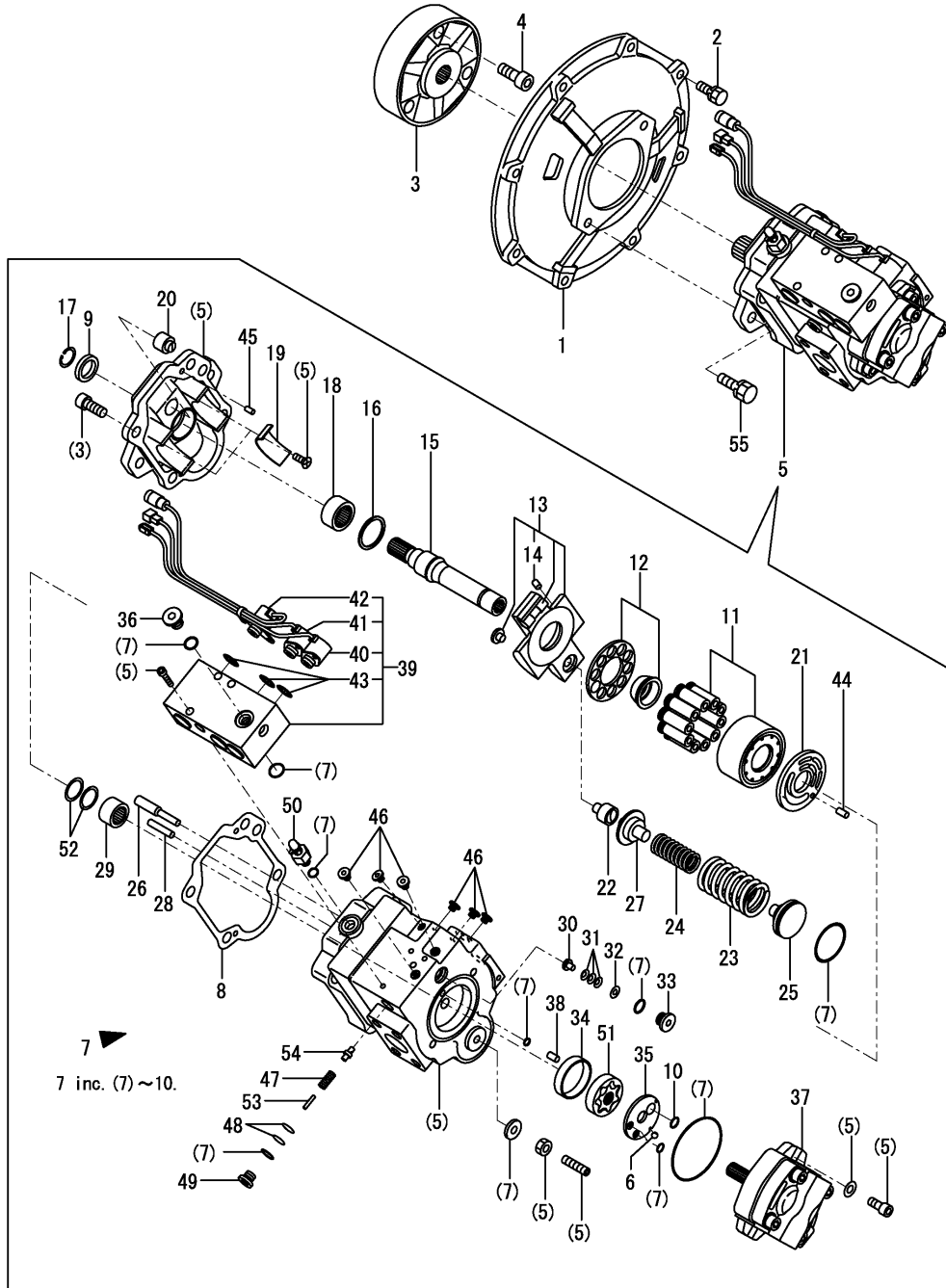


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172168-71101-2	COVER, FLYWHEEL	1	1	1	1	1	1		
2	1	26013-100302	BOLT, M10X 30	8	8	8	8	8	8		
3	1	172165-71200	COUPLING	1	1	1	1	1	1		
4	1	26450-120402	BOLT, M12X 40	3	3	3	3	3	3		
5	1	172960-73101	PUMP	1	1	1	1	1	1		
5-1	1	172960-73102	PUMP ASSY (3SOL	1	1	1	1	1	1		N
		(A=M/#25876) (B=M/#25876) (C=M/#25876) (D=M/#25876)	(E=M/#25876) (F=M/#25876)								
5-2	1	172960-73103	PUMP ASSY (3SOL	1	1	1	1	1	1		N
		(A=M/#25968) (B=M/#25968) (C=M/#25968) (D=M/#25968)	(E=M/#25968) (F=M/#25968)								
6	2	172122-70350	BALL	1	1	1	1	1	1		
7	2	172460-73110	SEAL SET	1	1	1	1	1	1		
7-1	2	172460-73111	SEAL SET	1	1	1	1	1	1		N
		(A=M/#25876) (B=M/#25876) (C=M/#25876) (D=M/#25876)	(E=M/#25876) (F=M/#25876)								
8	3	172460-73170	GASKET	1	1	1	1	1	1		
9	3	172460-73190	SEAL, OIL	1	1	1	1	1	1		
10	3	172460-73400	O-RING	1	1	1	1	1	1		
11	2	172460-73120	CYLINDER BLOCK KIT	1	1	1	1	1	1		
11-1	2	172460-73121	CYLINDER BLOCK KIT	1	1	1	1	1	1		N
		(A=M/#25968) (B=M/#25968) (C=M/#25968) (D=M/#25968)	(E=M/#25968) (F=M/#25968)								
12	2	172460-73130	RETAINER	1	1	1	1	1	1		
13	2	172460-73140	PLATE	1	1	1	1	1	1		
14	3	172312-74790	ORIFICE	1	1	1	1	1	1		
15	2	172460-73150	SHAFT	1	1	1	1	1	1		
16	2	172460-73160	WASHER	1	1	1	1	1	1		
17	2	172460-73180	RING	1	1	1	1	1	1		
18	2	172460-73200	BEARING	1	1	1	1	1	1		
19	2	172460-73210	BUSH	2	2	2	2	2	2		
20	2	172460-73220	STOPPER	1	1	1	1	1	1		
21	2	172460-73230	PLATE	1	1	1	1	1	1		
21-1	2	172460-73231	PLATE, VALVE	1	1	1	1	1	1		N
		(A=M/#25968) (B=M/#25968) (C=M/#25968) (D=M/#25968)	(E=M/#25968) (F=M/#25968)								
22	2	172460-73240	HOLDER	1	1	1	1	1	1		
23	2	172460-73250	SPRING	1	1	1	1	1	1		
23-1	2	172461-73110	SPRING	1	1	1	1	1	1		N
		(A=M/#25968) (B=M/#25968) (C=M/#25968) (D=M/#25968)	(E=M/#25968) (F=M/#25968)								
24	2	172460-73260	SPRING	1	1	1	1	1	1		
24-1	2	172460-73440	SPRING	1	1	1	1	1	1		N
		(A=M/#25968) (B=M/#25968) (C=M/#25968) (D=M/#25968)	(E=M/#25968) (F=M/#25968)								
25	2	172460-73270	SEAT, SPRING	1	1	1	1	1	1		
25-1	2	172461-73270	SEAT, SPRING	1	1	1	1	1	1		N
		(A=M/#25876) (B=M/#25876) (C=M/#25876) (D=M/#25876)	(E=M/#25876) (F=M/#25876)								
26	2	172460-73280	PIN	1	1	1	1	1	1		
27	2	172176-73290	SEAT, SPRING	1	1	1	1	1	1		
28	2	172460-73290	PIN	1	1	1	1	1	1		
29	2	172460-73330	BEARING	1	1	1	1	1	1		
30	2	172460-73340	STOPPER	1	1	1	1	1	1		
31	2	172460-73350	SPRING, DISK	3	3	3	3	3	3		
32	2	172460-73360	WASHER	1	1	1	1	1	1		
33	2	172460-73370	PLUG	1	1	1	1	1	1		
34	2	172460-73380	BUSH	1	1	1	1	1	1		
35	2	172460-73390	PLATE	1	1	1	1	1	1		

Fig.51. HYD.OIL PUMP & JOINT

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

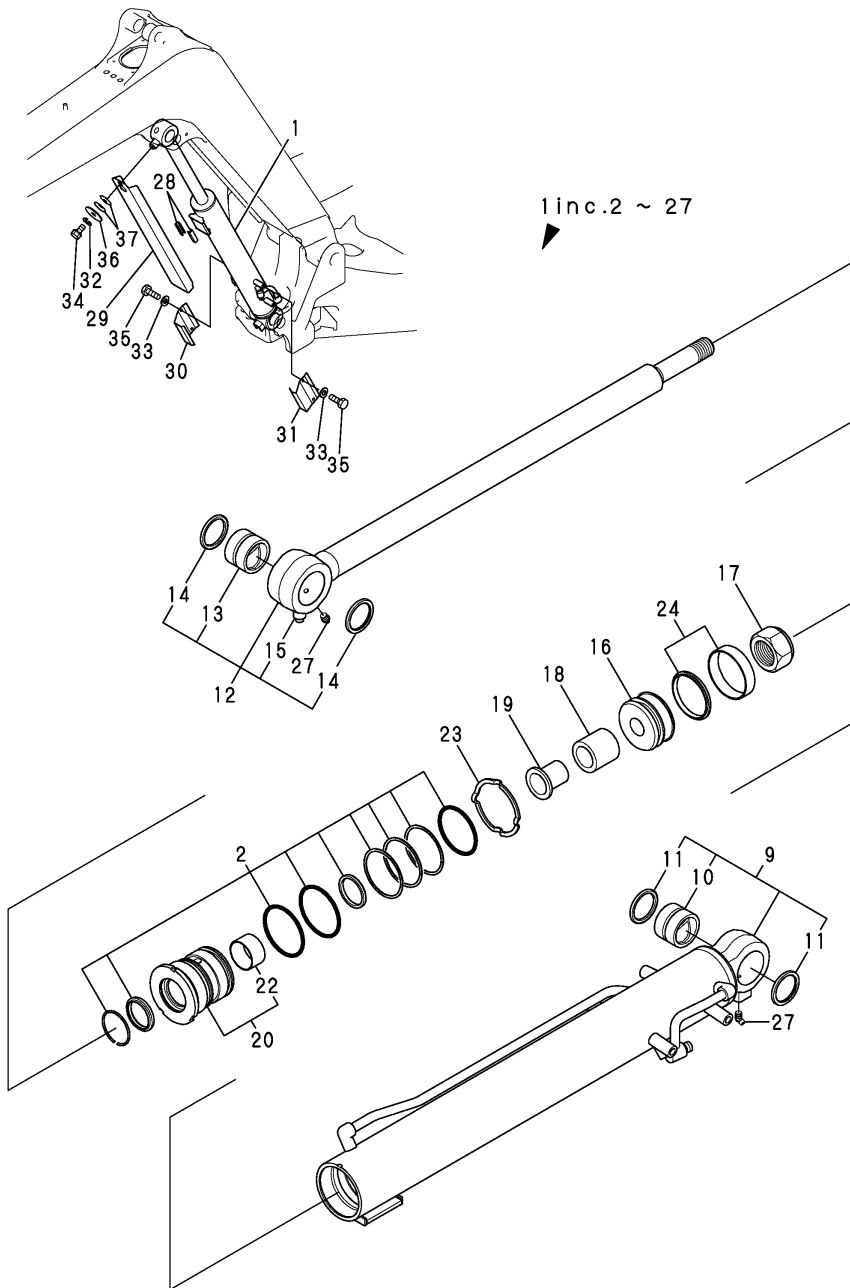


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
36	2	172148-70301	PLUG	1	1	1	1	1	1		
37	2	172460-73410	GEAR PUMP	1	1	1	1	1	1		
38	2	172460-73420	PIN	1	1	1	1	1	1		
39	2	172960-73430	VALVE	1	1	1	1	1	1		
40	3	172460-73900	SOLENOID B	1	1	1	1	1	1		
41	3	172460-73910	SOLENOID A	1	1	1	1	1	1		
42	3	172460-73920	SOLENOID C	1	1	1	1	1	1		
43	3	24352-190110	O-RING, 219011	3	3	3	3	3	3		
44	2	172122-73480	PIN	1	1	1	1	1	1		
45	2	172122-73480	PIN	2	2	2	2	2	2		
46	2	172452-73480	PLUG	6	6	6	6	6	6		
47	2	172176-73560	SPRING	1	1	1	1	1	1		
48	2	172176-73590	SHIM	2	2	2	2	2	2		
49	2	172176-73600	PLUG	1	1	1	1	1	1		
50	2	172176-73690	BREEDER, AIR	1	1	1	1	1	1		
51	2	172176-73880	ROTOR ASSY,TROCHOID	1	1	1	1	1	1		
52	2	172176-73910	THRUST WASHER	2	2	2	2	2	2		
53	2	172176-73930	PIN	1	1	1	1	1	1		
54	2	172176-73940	POPPET	1	1	1	1	1	1		
55	1	26013-120352	BOLT, M12X 35	2	2	2	2	2	2		

Fig.52. BOOM CYLINDER

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

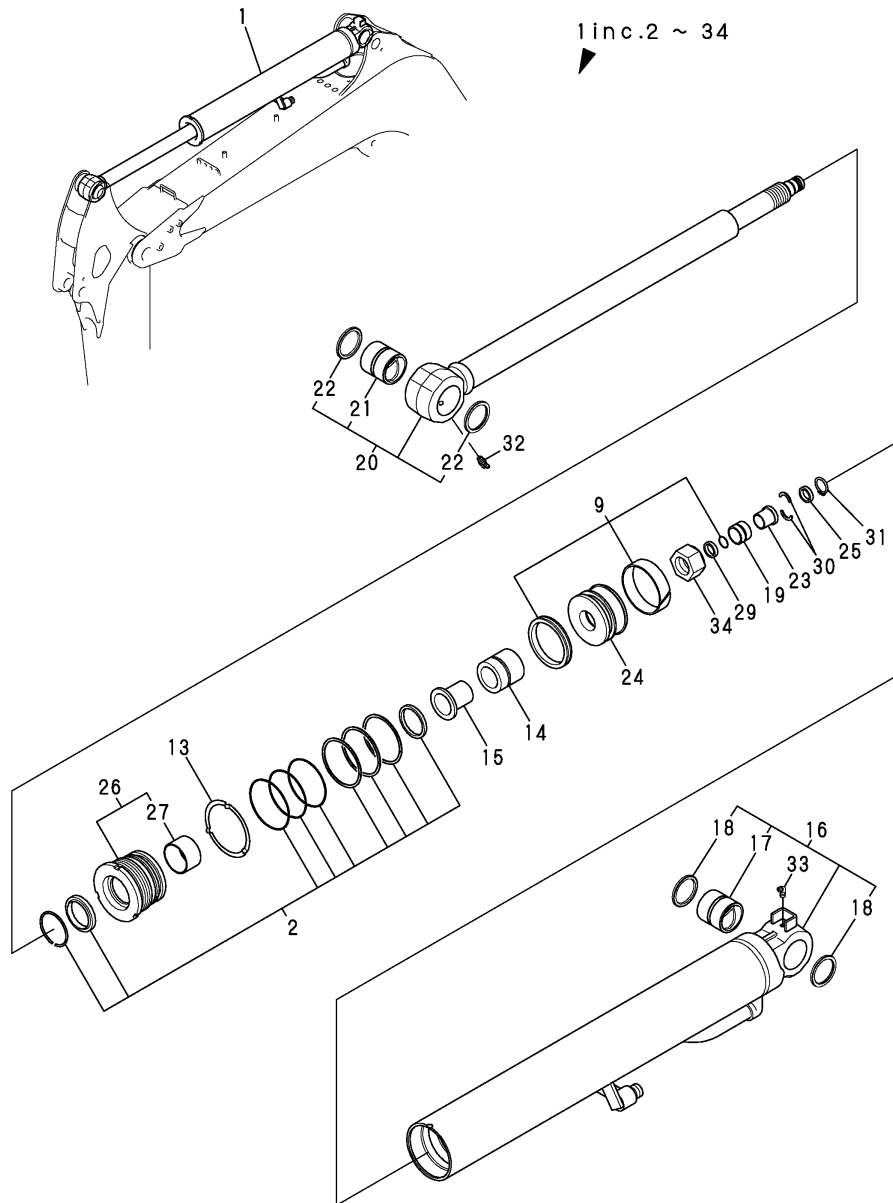


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172460-72322-1	CYLINDER ASSY, BOOM	1	1	1	1	1	1		
2	2	172460-72010	SEAL SET, HEAD	1	1	1	1	1	1		
9	2	172460-72112-1	TUBE, BOOM	1	1	1	1	1	1		
10	3	172460-72180	BUSH	1	1	1	1	1	1		
11	3	172448-54120	SEAL, DUST	2	2	2	2	2	2		
12	2	172460-72201	ROD	1	1	1	1	1	1		
13	3	172460-72180	BUSH	1	1	1	1	1	1		
14	3	172448-54120	SEAL, DUST	2	2	2	2	2	2		
15	3	172020-10280	SEAT, SCREW	1	1	1	1	1	1		
16	2	172460-72260	PISTON	1	1	1	1	1	1		
17	2	172151-72270	NUT	1	1	1	1	1	1		
18	2	172460-72271	PLANGER	1	1	1	1	1	1		
19	2	172460-72280	COLLAR, CUSHION	1	1	1	1	1	1		
20	2	172460-72330	HEAD	1	1	1	1	1	1		
22	3	172151-72540	BUSH 50 35, ROD	1	1	1	1	1	1		
23	2	172444-72430	LOCK WASHER	1	1	1	1	1	1		
24	2	172444-72890	SEAL SET, PISTON	1	1	1	1	1	1		
27	2	24761-020000	NIPPLE, GREASE PT1/8	2	2	2	2	2	2		
28	1	172186-72480	GUIDE, SLIDE	2	2	2	2	2	2		
29	1	172459-72170-1	COVER, SLIDE	1	1	1	1	1	1		
30	1	172457-72230-1	COVER ASSY, CYLINDER	1	1	1	1	1	1		
31	1	172457-72240-1	COVER, CYLINDER	1	1	1	1	1	1		
32	1	22217-100000	WASHER, SPRING 10	1	1	1	1	1	1		
33	1	22217-100000	WASHER, SPRING 10	4	4	4	4	4	4		
34	1	26116-100162	BOLT, M10X 16 PLATED	1	1	1	1	1	1		
35	1	26116-100162	BOLT, M10X 16 PLATED	4	4	4	4	4	4		
36	1	933147-03400	WASHER, BRAKE ARM	1	1	1	1	1	1		
37	1	933168-14170	SPRING	2	2	2	2	2	2		

Fig.53. ARM CYLINDER

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

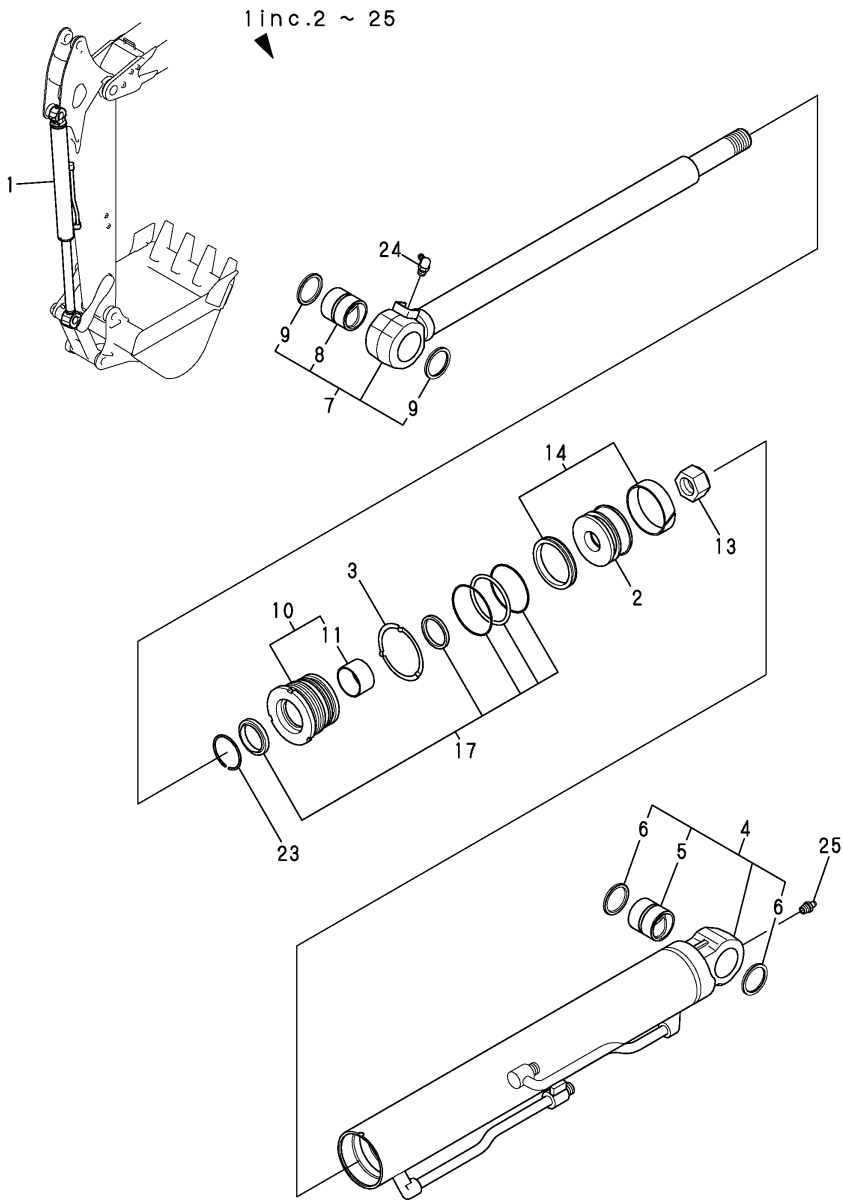


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172460-72350-1	CYLINDER, ARM	1	1	1	1	1	1		
2	2	172460-72020	SEAL SET, HEAD 80X45	1	1	1	1	1	1		
9	2	172460-72030	SEAL SET, PISTON 80	1	1	1	1	1	1		
13	2	172142-72260	WASHER 80 B	1	1	1	1	1	1		
14	2	172460-72930	PLUNGER	1	1	1	1	1	1		
15	2	172458-72290	COLLAR, CUSHION	1	1	1	1	1	1		
16	2	172460-72360-1	TUBE, ARM	1	1	1	1	1	1		
17	3	172151-72591	BUSH 50X60	1	1	1	1	1	1		
18	3	172448-54120	SEAL, DUST	2	2	2	2	2	2		
19	2	172460-72941	PLUNGER	1	1	1	1	1	1		
20	2	172460-72450	ROD,ARM	1	1	1	1	1	1		
21	3	172151-72591	BUSH 50X60	1	1	1	1	1	1		
22	3	172448-54120	SEAL, DUST	2	2	2	2	2	2		
23	2	172458-72460	COLLAR, CUSHION	1	1	1	1	1	1		
24	2	172422-72470	PISTON	1	1	1	1	1	1		
25	2	172458-72470	COVER, STOPPER	1	1	1	1	1	1		
26	2	172460-72480	HEAD	1	1	1	1	1	1		
27	3	24550-045300	BUSH, 45X30	1	1	1	1	1	1		
29	2	172423-72530	SPACER	1	1	1	1	1	1		
30	2	172423-72540	STOPPER	2	2	2	2	2	2		
31	2	22242-000260	RING, 26	1	1	1	1	1	1		
32	2	24761-040000	NIPPLE, GREASE B	1	1	1	1	1	1		
33	2	24761-050000	NIPPLE, GREASE C	1	1	1	1	1	1		
34	2	933111-20200	NUT	1	1	1	1	1	1		

Fig.54. BUCKET CYLINDER

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

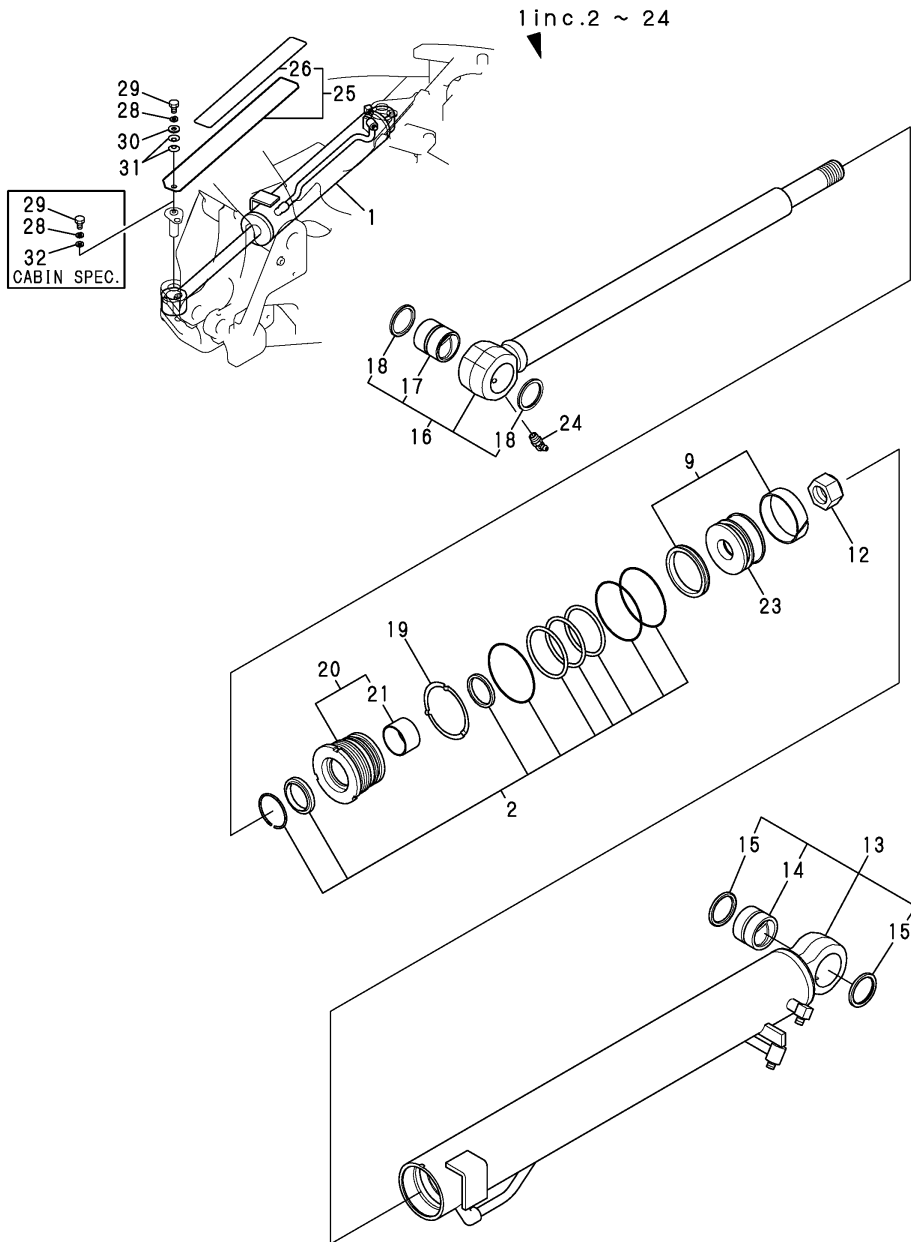


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172960-72500-1	CYLINDER ASSY	1	1	1	1	1	1		
2	2	172148-72050	PISTON 75	1	1	1	1	1	1		
3	2	172141-72190	WASHER 75	1	1	1	1	1	1		
4	2	172960-72510-1	TUBE, BUCKET	1	1	1	1	1	1		
5	3	172165-72320	BUSH 45X40	1	1	1	1	1	1		
6	3	172168-81410	SEAL, DUST	2	2	2	2	2	2		
7	2	172960-72530	ROD,BUCKET	1	1	1	1	1	1		
8	3	172151-72670	BUSH 45 50	1	1	1	1	1	1		
9	3	172168-81410	SEAL, DUST	2	2	2	2	2	2		
10	2	172151-72711	HEAD ASSY	1	1	1	1	1	1		
11	3	172151-72540	BUSH 50 35, ROD	1	1	1	1	1	1		
13	2	933111-20200	NUT	1	1	1	1	1	1		
14	2	172960-72630	SEAL SET, PISTON	1	1	1	1	1	1		
17	2	172151-71841	SEAL SET, HEAD	1	1	1	1	1	1		
23	2	933111-26700	RING 65, SPRING	1	1	1	1	1	1		
24	2	24761-040000	NIPPLE, GREASE B	1	1	1	1	1	1		
25	2	24761-050000	NIPPLE, GREASE C	1	1	1	1	1	1		

Fig.55. SWING CYLINDER

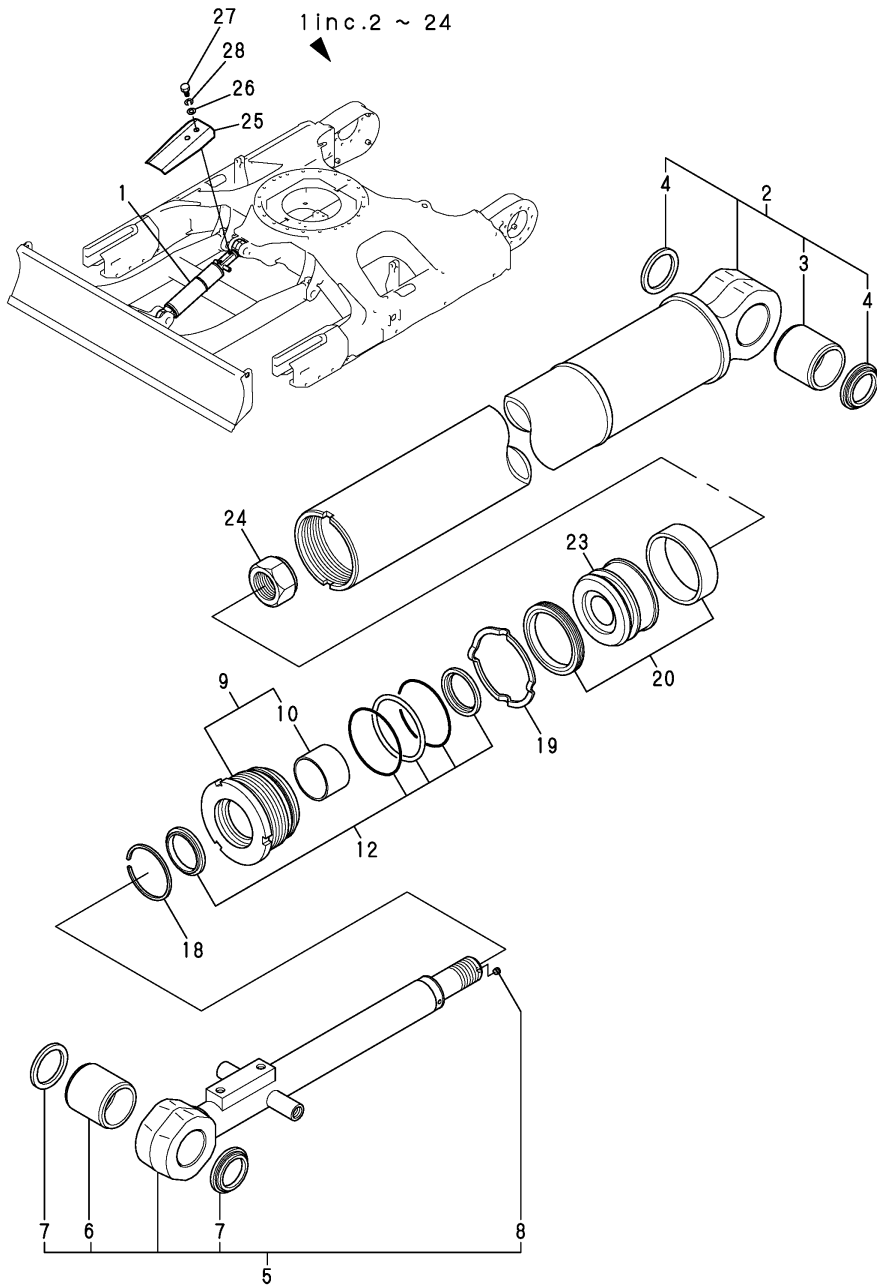
(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172460-72750-1	CYLINDER ASSY, SWING	1	1	1	1	1	1		
2	2	172460-72040	SEAL SET, HEAD	1	1	1	1	1	1		
9	2	172460-72050	SEAL SET, PISTON	1	1	1	1	1	1		
12	2	933111-20200	NUT	1	1	1	1	1	1		
13	2	172460-72760-1	TUBE, SWING	1	1	1	1	1	1		
14	3	172458-72740	BUSH 40X40,SO	1	1	1	1	1	1		
15	3	172448-72650	SEAL, DUST	2	2	2	2	2	2		
16	2	172460-72850	ROD,SWING	1	1	1	1	1	1		
17	3	172165-72310	BUSH 40X40	1	1	1	1	1	1		
18	3	172448-72650	SEAL, DUST	2	2	2	2	2	2		
19	2	172151-72870	LOCK WASHER 90	1	1	1	1	1	1		
20	2	172460-72880	HEAD	1	1	1	1	1	1		
21	3	24550-045300	BUSH, 45X30	1	1	1	1	1	1		
23	2	172460-72900	PISTON	1	1	1	1	1	1		
24	2	24761-050000	NIPPLE, GREASE C	1	1	1	1	1	1		
25	1	172460-72950-1	COVER, SWING		1		1		1		
26	2	172164-62430	SHEET		1		1		1		
28	1	22217-100000	WASHER, SPRING 10	1	1	1	1	1	1		
29	1	26116-100162	BOLT, M10X 16 PLATED	1	1	1	1	1	1		
30	1	933147-03400	WASHER, BRAKE ARM		1		1		1		
31	1	933168-14170	SPRING		2		2		2		
32	1	22157-100000	WASHER, 10	1		1			1		

Fig.56. BLADE CYLINDER



(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

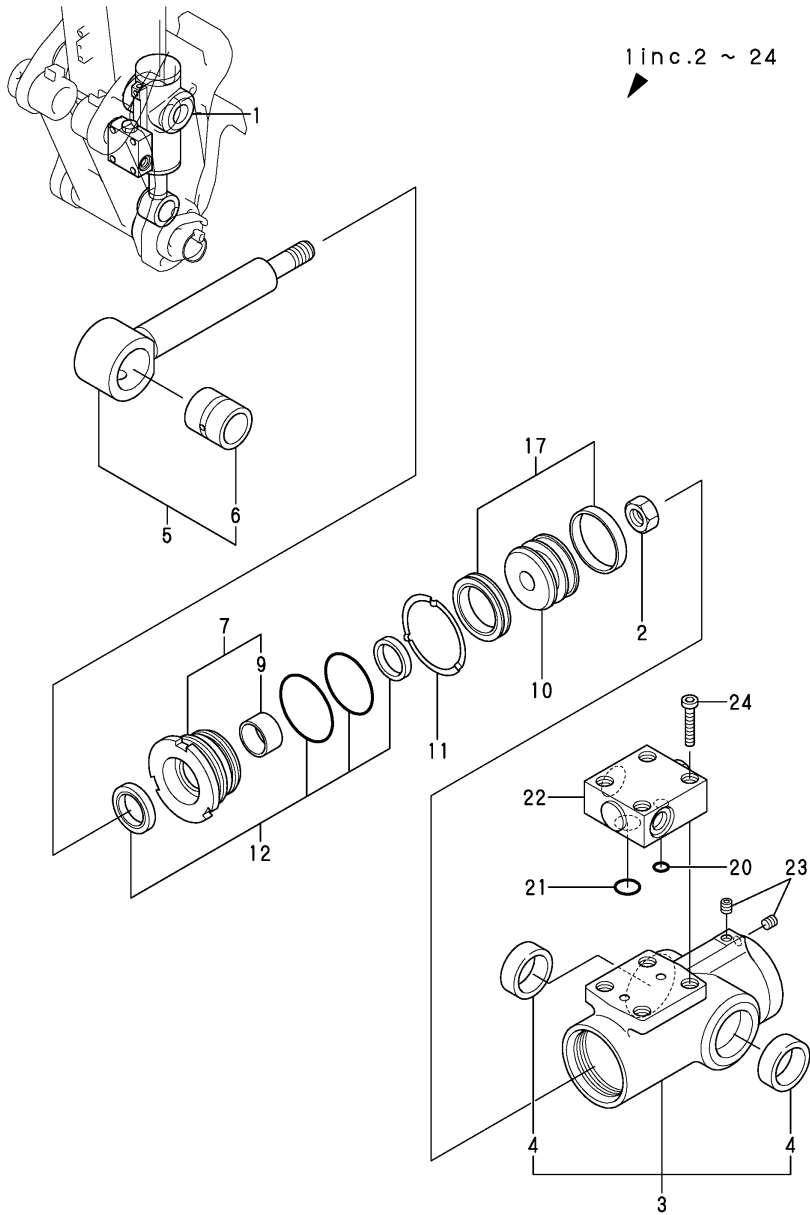
(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172960-72600-1	CYLINDER ASSY, BLADE	1	1	1	1	1	1		
2	2	172960-72610-1	TUBE, BLADE	1	1	1	1	1	1		
3	3	172151-72670	BUSH 45 50	1	1	1	1	1	1		
4	3	172168-81410	SEAL, DUST	2	2	2	2	2	2		
5	2	172423-72731	ROD ASSY, BLADE	1	1	1	1	1	1		
6	3	172151-72670	BUSH 45 50	1	1	1	1	1	1		
7	3	172168-81410	SEAL, DUST	2	2	2	2	2	2		
8	3	23871-010000	PLUG, R01	1	1	1	1	1	1		
9	2	172151-71591	HEAD ASSY 90 50	1	1	1	1	1	1		
10	3	172151-72540	BUSH 50 35, ROD	1	1	1	1	1	1		
12	2	172151-71881	SEAL SET, HEAD	1	1	1	1	1	1		
18	2	933111-26700	RING 65, SPRING	1	1	1	1	1	1		
19	2	172151-72870	LOCK WASHER 90	1	1	1	1	1	1		
20	2	172460-72050	SEAL SET, PISTON	1	1	1	1	1	1		
23	2	172423-72800	PISTON 90	1	1	1	1	1	1		
24	2	172151-72580	NUT	1	1	1	1	1	1		
25	1	172445-72670-2	COVER, BLADE	1	1	1	1	1	1		
26	1	22137-120000	WASHER, 12	2	2	2	2	2	2		
27	1	26116-120252	BOLT, M12X 25 PLATED	2	2	2	2	2	2		
27-1	1	26013-120202	BOLT, M12X 20	2	2	2	2	2	2		N
		(A=MZZZZZ)	(B=MZZZZZ)	(C=MZZZZZ)	(D=MZZZZZ)	(E=MZZZZZ)	(F=MZZZZZ)				
28	1	22217-120000	WASHER, SPRING 12	2	2	2	2	2	2		Z
		(A=MZZZZZ)	(B=MZZZZZ)	(C=MZZZZZ)	(D=MZZZZZ)	(E=MZZZZZ)	(F=MZZZZZ)				

Fig.57. QUICK COUPLER CYLINDER

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

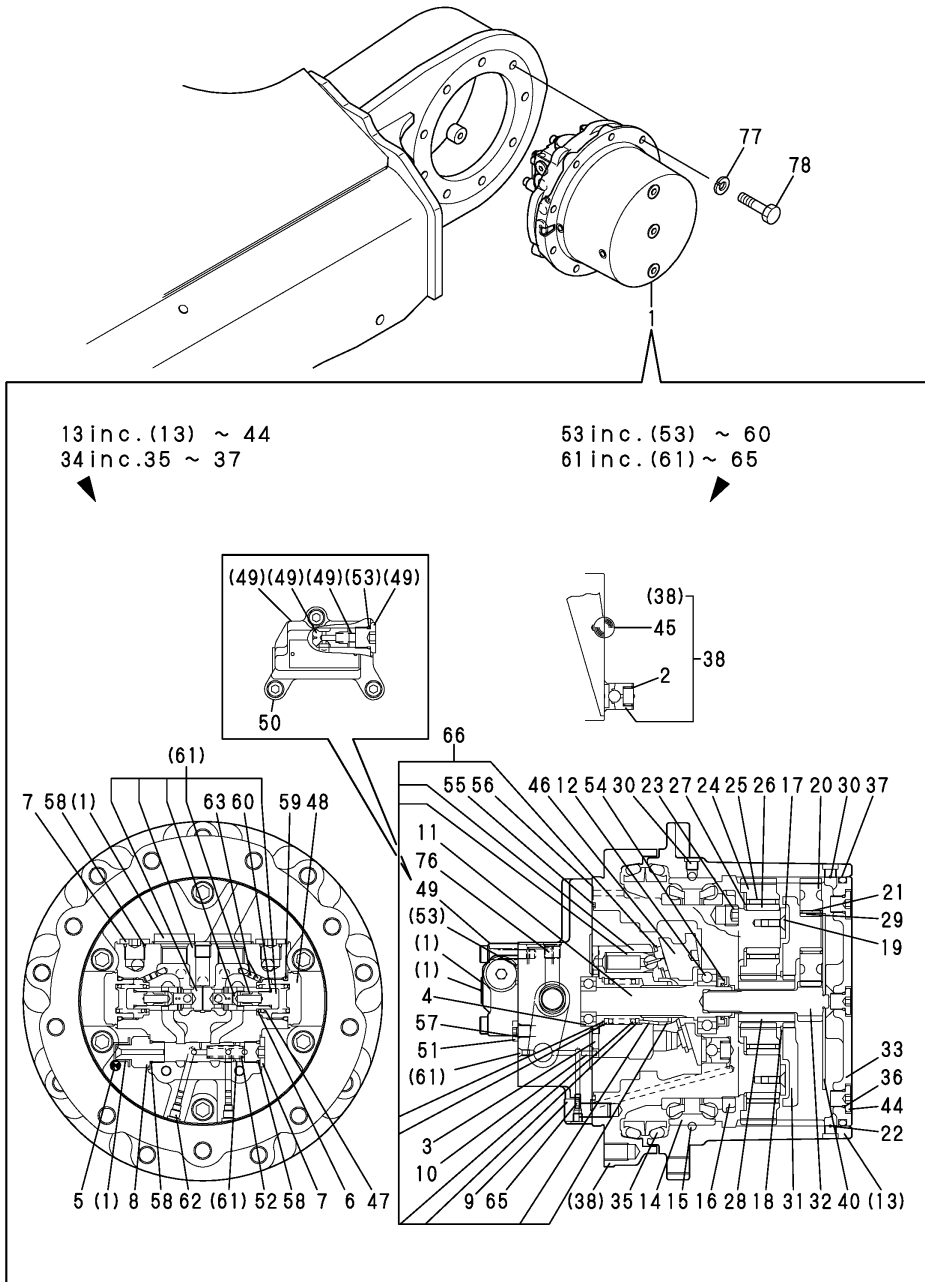


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172960-72800-1	CYLINDER ASSY, HITCH	1	1	1	1	1	1		
2	2	172171-72130	NUT, M24	1	1	1	1	1	1		
3	2	172960-72810-1	TUBE, HITCH	1	1	1	1	1	1		
4	3	172960-72950	BUSH	2	2	2	2	2	2		
5	2	172960-72830	ROD ASSY, COUPLER	1	1	1	1	1	1		
6	3	172960-72920	BUSH	1	1	1	1	1	1		
7	2	172960-72860	HEAD	1	1	1	1	1	1		
9	3	24550-035200	BUSH, 35X20	1	1	1	1	1	1		
10	2	172960-72890	PISTON	1	1	1	1	1	1		
11	2	172960-72900	WASHER	1	1	1	1	1	1		
12	2	172960-72960	SEAL SET, HEAD	1	1	1	1	1	1		
17	2	172960-72970	SEAL SET, PISTON	1	1	1	1	1	1		
20	2	172958-72950	O-RING	1	1	1	1	1	1		
21	2	172958-72960	O-RING	1	1	1	1	1	1		
22	2	172958-72982-1	CHECK VALVE (87)	1	1	1	1	1	1		
23	2	23871-005000	PLUG, R005	2	2	2	2	2	2		
24	2	26450-060352	BOLT, M6X 35	4	4	4	4	4	4		

Fig.58. TRAVEL MOTOR

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

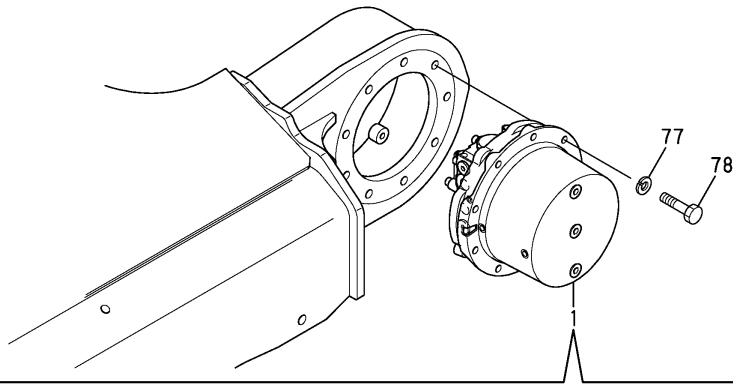


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172460-73300	TRAVEL MOTOR	2	2	2	2	2	2		
2	2	172147-70360	SPRING	4	4	4	4	4	4		
3	2	172147-70370	PLATE VALVE	2	2	2	2	2	2		
4	2	172147-70390	BALL BEARING	2	2	2	2	2	2		
5	2	172122-70410	PIN	4	4	4	4	4	4		
6	2	172122-70460	SEAT, SPRING	4	4	4	4	4	4		
7	2	172147-70500	PLUG	6	6	6	6	6	6		
8	2	172147-70520	PLUG	2	2	2	2	2	2		
9	2	172147-70540	HEAD BOLT, SOCKET	12	12	12	12	12	12		
10	2	172122-73470	PIN	2	2	2	2	2	2		
11	2	172423-73470	SHAFT	2	2	2	2	2	2		
12	2	172423-73480	BEARING	2	2	2	2	2	2		
13	2	172460-73500	GEAR, REDUCTION	2	2	2	2	2	2		
14	3	172124-70010	BEARING	2	2	2	2	2	2		
15	3	172124-70030	BALL	198	198	198	198	198	198		
16	3	172124-70050	NUT, RING	2	2	2	2	2	2		
17	3	172147-70070	PLATE	2	2	2	2	2	2		
18	3	172147-70090	SNAP RING	2	2	2	2	2	2		
19	3	172141-70110	SCREW	8	8	8	8	8	8		
20	3	172147-70110	GEAR, PLANETARY	6	6	6	6	6	6		
21	3	172147-70120	GAUGE ASSY	6	6	6	6	6	6		
22	3	172147-70210	WIRE	2	2	2	2	2	2		
23	3	172423-73330	PLUG	4	4	4	4	4	4		
24	3	172423-73340	GEAR, PLANETARY	8	8	8	8	8	8		
25	3	172423-73350	BEARING	8	8	8	8	8	8		
26	3	172423-73360	LATHE	8	8	8	8	8	8		
27	3	172423-73370	WASHER	8	8	8	8	8	8		
28	3	172423-73380	GEAR, SUN	2	2	2	2	2	2		
29	3	172423-73410	LATHE	6	6	6	6	6	6		
30	3	172122-73430	PLUG	4	4	4	4	4	4		
31	3	172460-73510	HOLDER	2	2	2	2	2	2		
32	3	172460-73530	GEAR, DRIVE	2	2	2	2	2	2		
33	3	172460-73540	COVER	2	2	2	2	2	2		
34	3	172460-73600	SEAL SET, REDUCTION	2	2	2	2	2	2		
35	4	172147-70020	SEAL, FLOATING	2	2	2	2	2	2		
36	4	24315-000110	O-RING, 1BP11.0	6	6	6	6	6	6		
37	4	172423-73690	O-RING	2	2	2	2	2	2		
38	3	172460-73620	FRAMGE	2	2	2	2	2	2		
40	3	172460-73630	PLATE	2	2	2	2	2	2		
44	3	172183-73770	PLUG	6	6	6	6	6	6		
45	2	172423-73510	BOLL	4	4	4	4	4	4		
46	2	172460-73550	PLATE	2	2	2	2	2	2		
47	2	172460-73560	SPRING	4	4	4	4	4	4		
48	2	172460-73570	CAP	4	4	4	4	4	4		
49	2	172460-73580	VALVE	2	2	2	2	2	2		
50	3	172460-73520	HEAD BOLT	6	6	6	6	6	6		
51	2	172460-73590	PLUG	4	4	4	4	4	4		
52	2	172423-73600	SPRING	2	2	2	2	2	2		
53	2	172460-73610	SEAL SET, MOTOR	2	2	2	2	2	2		
54	3	172423-73490	SEAL, OIL	2	2	2	2	2	2		
55	3	172423-73560	O-RING	2	2	2	2	2	2		

Fig.58. TRAVEL MOTOR

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
56	3	24315-000070	O-RING, 1BP7.0	6	6	6	6	6	6		
57	3	24315-000080	O-RING, 1BP8.0	4	4	4	4	4	4		
58	3	24315-000140	O-RING, 1BP14.0	8	8	8	8	8	8		
59	3	24315-000290	O-RING, 1BP29.0	4	4	4	4	4	4		
60	3	24315-000100	O-RING, 1BP10.0	4	4	4	4	4	4		
61	2	172460-73640	PLATE KIT	2	2	2	2	2	2		
62	3	172147-70220	PLUG	4	4	4	4	4	4		
63	3	172148-70340	ORIFICE	8	8	8	8	8	8		
65	3	172312-74790	ORIFICE	8	8	8	8	8	8		
66	2	172423-73650	BROCK KIT	2	2	2	2	2	2		
76	2	23871-020000	PLUG, R02	2	2	2	2	2	2		
77	1	22217-140000	WASHER, SPRING 14	18	18	18	18	18	18		
78	1	172455-29140	BOLT 14X35	18	18	18	18	18	18		

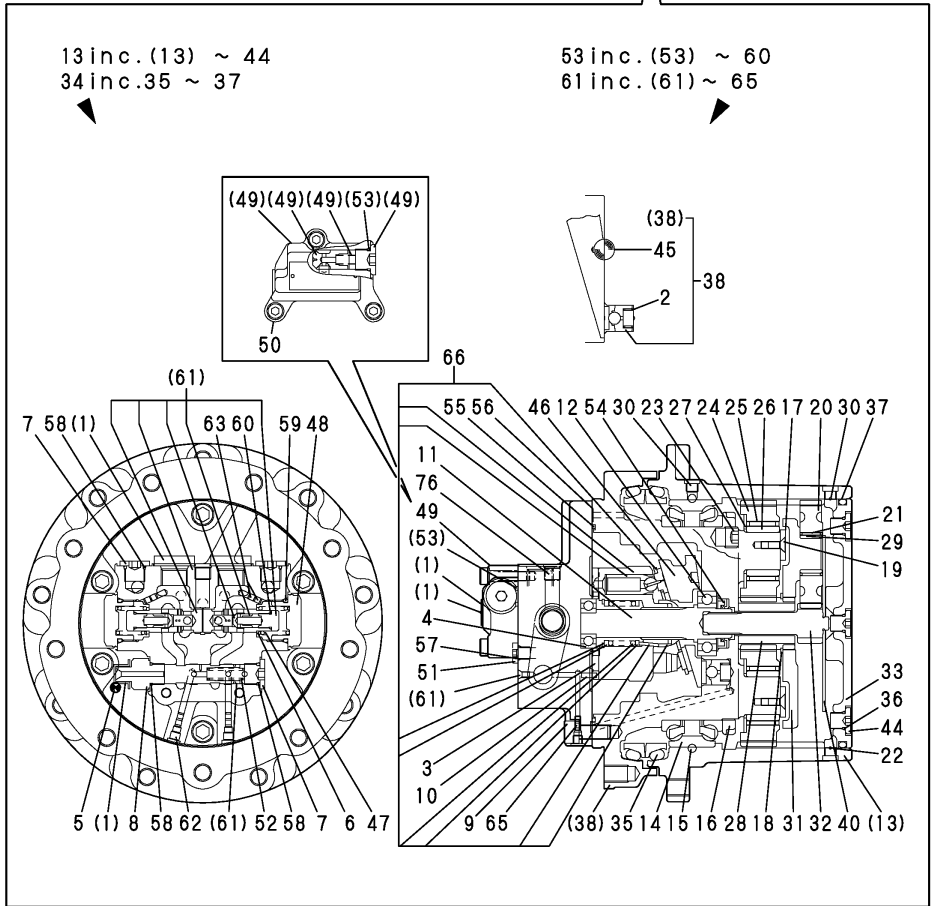
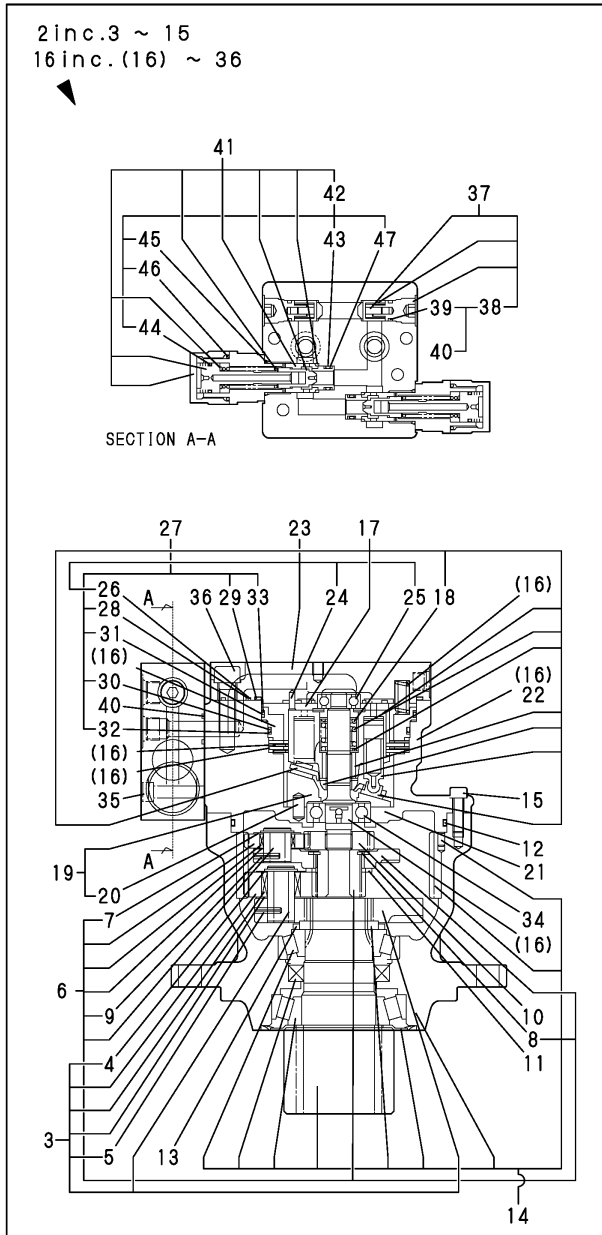


Fig.59. TURNING MOTOR

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

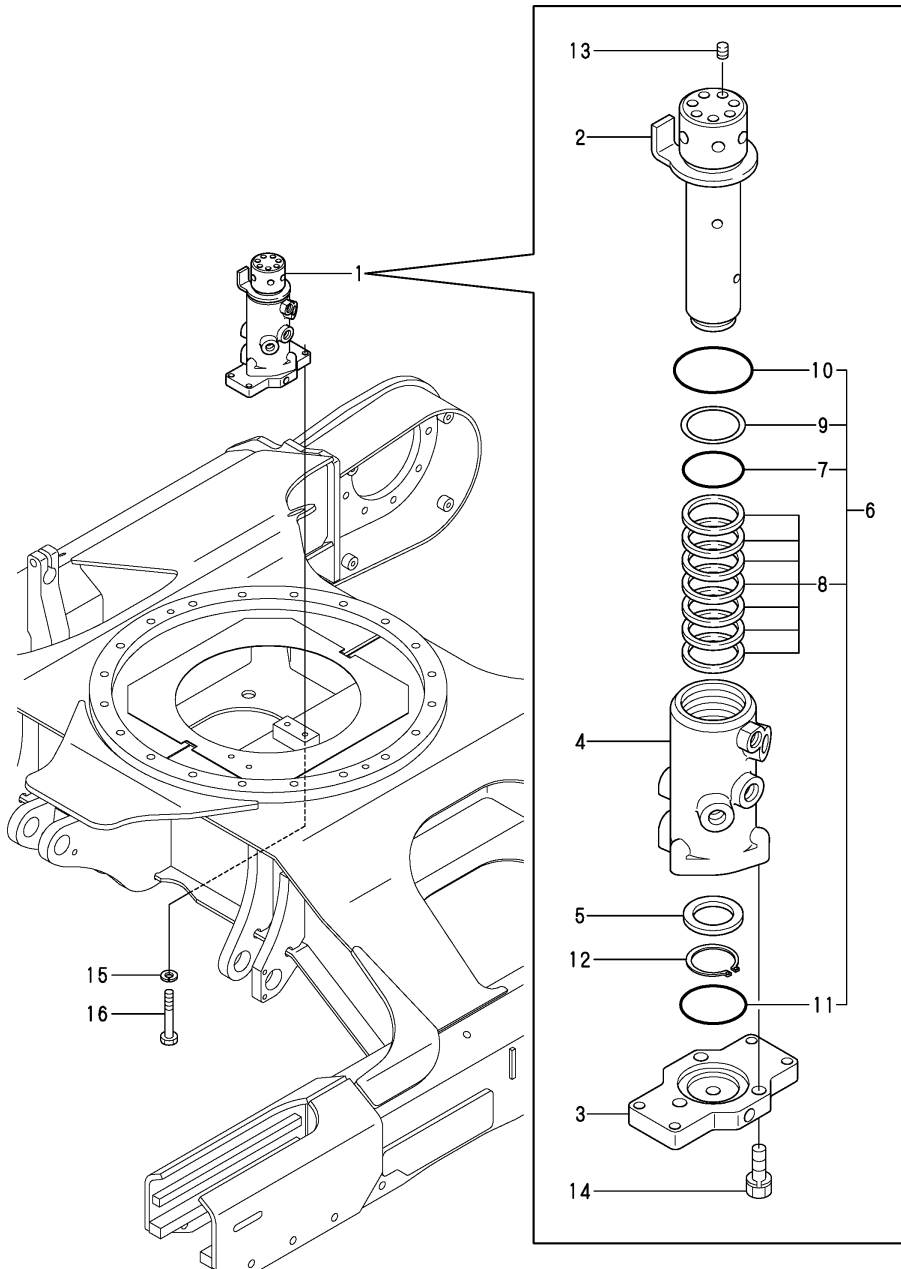


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172460-73310	SWING MOTOR	1	1	1	1	1	1		
2	2	172460-73700	GEAR, REDUCTION	1	1	1	1	1	1		
3	3	172425-73410	CARRIER KIT	1	1	1	1	1	1		
4	4	22242-000200	RING, 20	4	4	4	4	4	4		
5	4	22351-040020	PIN, SPRING 4.0X20	4	4	4	4	4	4		
6	3	172425-73420	CARRIER KIT	1	1	1	1	1	1		
7	4	22242-000200	RING, 20	3	3	3	3	3	3		
8	4	22242-000300	RING, 30	1	1	1	1	1	1		
9	4	22351-040020	PIN, SPRING 4.0X20	3	3	3	3	3	3		
10	3	172460-73790	GEAR	1	1	1	1	1	1		
11	3	172425-73490	COLLAR, THRUST	1	1	1	1	1	1		
12	3	172425-73510	O-RING	1	1	1	1	1	1		
13	3	172425-73520	RING	1	1	1	1	1	1		
14	3	172460-73710	PINION	1	1	1	1	1	1		
15	3	26450-080252	BOLT, M8X 25	6	6	6	6	6	6		
16	2	172460-73720	HYD.MOTOR	1	1	1	1	1	1		
17	3	172425-73440	BARREL KIT	1	1	1	1	1	1		
18	4	22252-000280	RING, 28	1	1	1	1	1	1		
19	3	172425-73450	PLATE KIT	1	1	1	1	1	1		
20	4	172425-73550	PIN	1	1	1	1	1	1		
21	3	172425-73530	FILTER	2	2	2	2	2	2		
22	3	172425-73540	PIN	1	1	1	1	1	1		
23	3	172460-73730	BODY H KIT	1	1	1	1	1	1		
24	4	22351-050012	PIN, SPRING 5.0X12	1	1	1	1	1	1		
25	4	24101-062010	BEARING, BALL 6201C3	2	2	2	2	2	2		
26	4	24315-000180	O-RING, 1BP18.0	2	2	2	2	2	2		
27	3	172460-73740	SEAL SET, MOTOR	1	1	1	1	1	1		
28	4	24315-000180	O-RING, 1BP18.0	1	1	1	1	1	1		
29	4	24325-001200	O-RING, 1BG120.0	1	1	1	1	1	1		
30	4	24325-001000	O-RING, 1BG100.0	1	1	1	1	1	1		
31	4	24325-001100	O-RING, 1BG110.0	1	1	1	1	1	1		
32	4	24376-001000	RING, BACK UP T3G100	1	1	1	1	1	1		
33	4	24376-001100	RING, BACK UP T3G110	1	1	1	1	1	1		
34	3	24105-062044	BEARING, BALL 6204Z	1	1	1	1	1	1		
35	3	26450-080502	BOLT, M8X 50	4	4	4	4	4	4		
36	3	26450-120352	BOLT, M12X 35	5	5	5	5	5	5		
37	2	172460-73750	VALVE	1	1	1	1	1	1		
38	3	172460-73760	SEAL SET, VALVE	1	1	1	1	1	1		
39	4	24315-000110	O-RING, 1BP11.0	2	2	2	2	2	2		
40	4	24315-000180	O-RING, 1BP18.0	2	2	2	2	2	2		
41	2	172460-73770	VALVE	2	2	2	2	2	2		
42	3	172460-73780	SEAL SET, VALVE	2	2	2	2	2	2		
43	4	24315-000140	O-RING, 1BP14.0	2	2	2	2	2	2		
44	4	24315-000180	O-RING, 1BP18.0	2	2	2	2	2	2		
45	4	24315-000220	O-RING, 1BP22.0	2	2	2	2	2	2		
46	4	24315-000280	O-RING, 1BP28.0	2	2	2	2	2	2		
47	4	24372-000140	RING, BACK UP T2P14	4	4	4	4	4	4		
48	1	172460-73320	BOLT	9	9	9	9	9	9		

Fig.60. SWIVEL JOINT

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

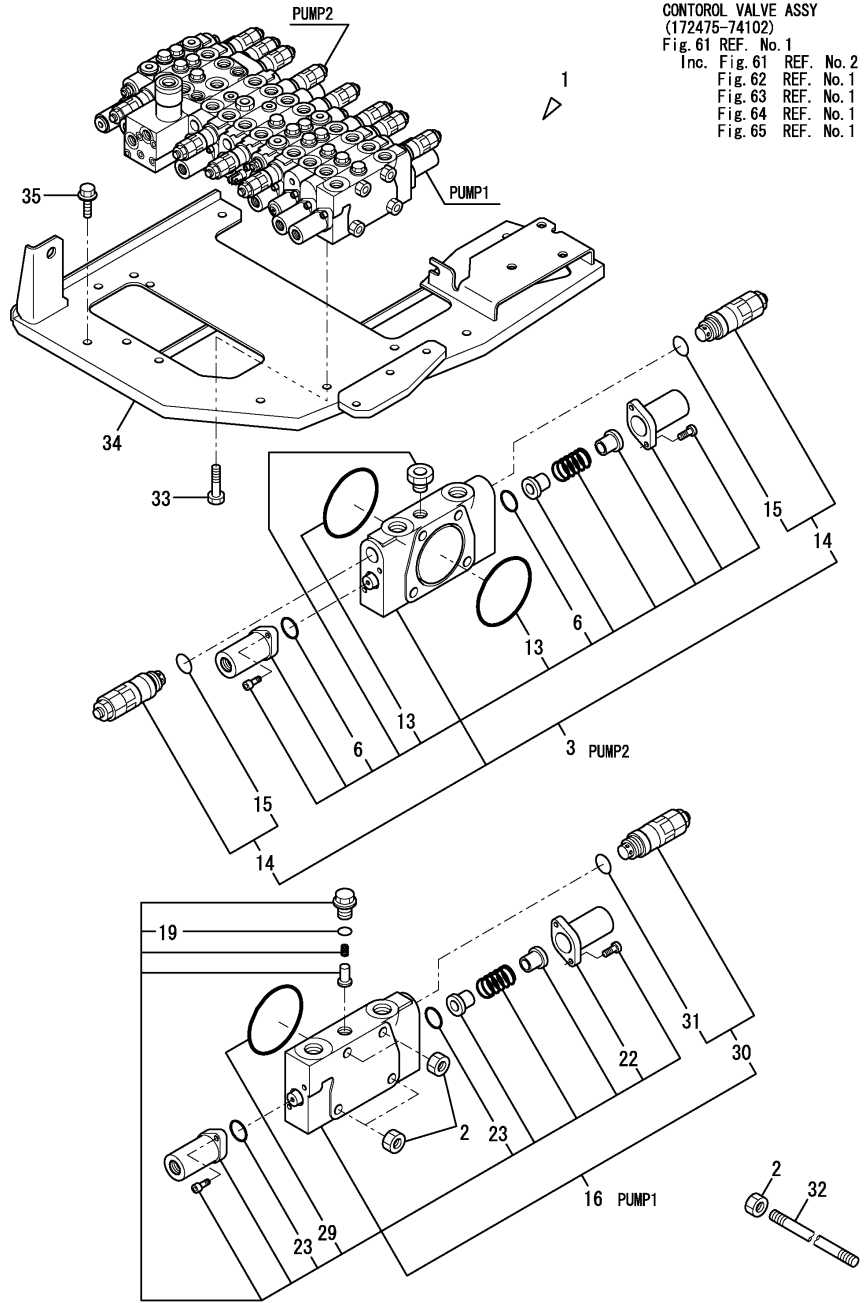


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172444-73802	JOINT ASSY, SWIVEL	1	1	1	1	1	1		
2	2	172444-73810	SHAFT ASSY, SWIVEL	1	1	1	1	1	1		
3	2	172444-73840	FLANGE, SWIVEL	1	1	1	1	1	1		
4	2	172444-73831	HUB, SWIVEL	1	1	1	1	1	1		
5	2	172137-73860	SPACER, SWIVEL	1	1	1	1	1	1		
6	2	172444-73880	SEAL SET, SWIVEL	1	1	1	1	1	1		
7	3	172142-73800	O-RING	1	1	1	1	1	1		
8	3	172458-73820	SEAL, SWIVEL	7	7	7	7	7	7		
9	3	172148-73870	RING EL, BACK UP	1	1	1	1	1	1		
10	3	24311-000750	O-RING, 1AP75.0	1	1	1	1	1	1		
11	3	24321-000700	O-RING, 1AG70.0	1	1	1	1	1	1		
12	2	22242-000451	RING, 45	1	1	1	1	1	1		
13	2	23871-020000	PLUG, R02	7	7	7	7	7	7		
14	2	26013-100352	BOLT, M10X 35	3	3	3	3	3	3		
15	1	22217-100000	WASHER, SPRING 10	4	4	4	4	4	4		
16	1	26116-100652	BOLT, M10X 65 PLATED	4	4	4	4	4	4		

Fig.61. CONTROL VALVE(P PORT)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

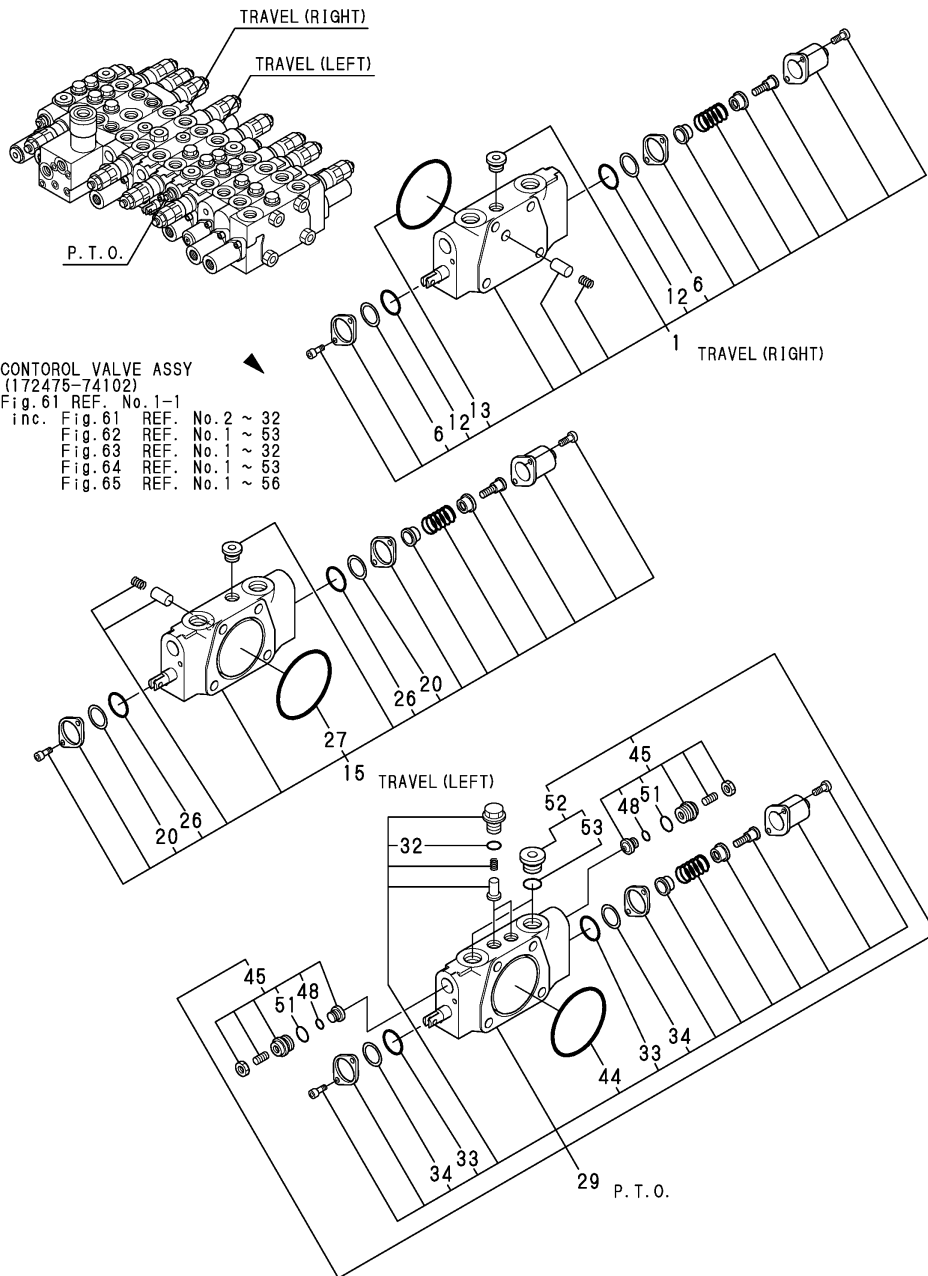
(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



CONTROL VALVE ASSY
 (172475-74102)
 Fig. 61 REF. No. 1
 Inc. Fig. 61 REF. No. 2 ~ 32
 Fig. 62 REF. No. 1 ~ 53
 Fig. 63 REF. No. 1 ~ 32
 Fig. 64 REF. No. 1 ~ 53
 Fig. 65 REF. No. 1 ~ 56

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172475-74101	VALVE ASSY, CONTROL	1	1	1	1	1	1		
1-1	1	172475-74102	VALVE ASSY, CONTROL	1	1	1	1	1	1		N
		(A=M/#25972) (B=M/#25972) (C=M/#25972) (D=M/#25972) (E=M/#25972) (F=M/#25972)									
2	2	172422-74110	NUT	8	8	8	8	8	8		
3	2	172460-74140	SECTION ASSY, INLET	1	1	1	1	1	1		
6	4	172422-74220	O-RING	2	2	2	2	2	2		
13	4	172460-74370	O-RING	2	2	2	2	2	2		
14	3	172460-74310	MAIN RELIFE	2	2	2	2	2	2		
15	4	172116-74150	O-RING	2	2	2	2	2	2		
16	2	172460-74210	SECTION ASSY, BOOM	1	1	1	1	1	1		
19	4	24315-000110	O-RING, 1BP11.0	1	1	1	1	1	1		
22	4	172460-74420	CAP	1	1	1	1	1	1		
23	4	172422-74220	O-RING	2	2	2	2	2	2		
29	4	172460-74370	O-RING	1	1	1	1	1	1		
30	3	172460-74310	MAIN RELIFE	1	1	1	1	1	1		
31	4	172116-74150	O-RING	1	1	1	1	1	1		
32	2	172467-74130	ROD, TIE	4	4	4	4	4	4		
33	1	26013-100162	BOLT, M10X 16	3	3	3	3	3	3		
34	1	172496-45600	PLATE, VALVE	1	1	1	1	1	1		
35	1	26013-100402	BOLT, M10X 40	6	6	6	6	6	6		

Fig.62. CONTROL VALVE(TRAVEL & P.T.O.)



(A)=VIO40-2AC(US)
(B)=VIO40-2AP(US)
(C)=VIO40-2AC(AS)

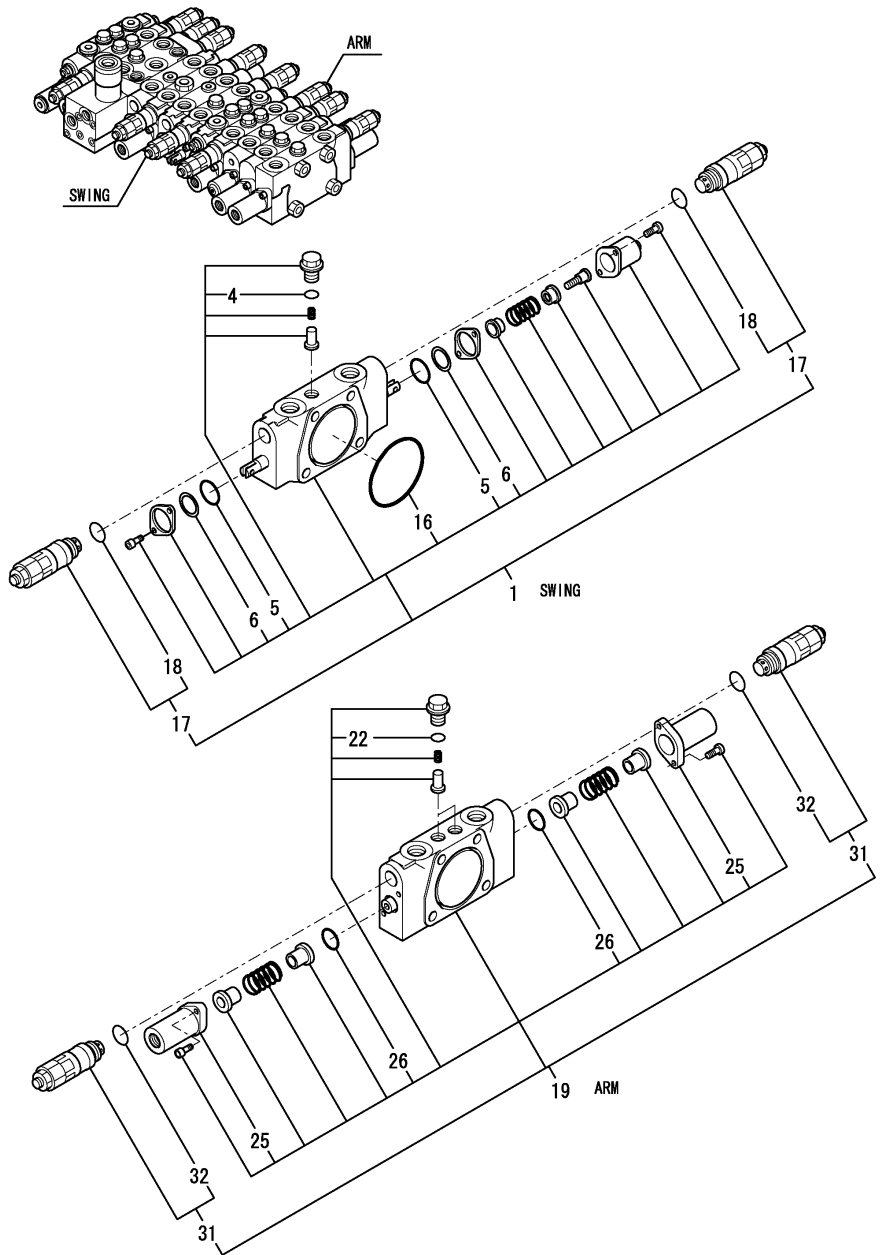
(D)=VIO40-2AP(AS)
(E)=VIO40-2AC(NZ)
(F)=VIO40-2AP(NZ)

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172460-74130	SECTION ASSY, TRAVEL	1	1	1	1	1	1		
6	3	172614-74290	WIPER	2	2	2	2	2	2		
12	3	172422-74370	O-RING	2	2	2	2	2	2		
13	3	172460-74370	O-RING	1	1	1	1	1	1		
15	2	172460-74150	SECTION ASSY, TRAVEL	1	1	1	1	1	1		
20	3	172614-74290	WIPER	2	2	2	2	2	2		
26	3	172422-74370	O-RING	2	2	2	2	2	2		
27	3	172460-74370	O-RING	1	1	1	1	1	1		
29	2	172460-74170	SECTION ASSY, PTO	1	1	1	1	1	1		
32	4	24315-000110	O-RING, 1BP11.0	2	2	2	2	2	2		
33	4	172422-74370	O-RING	2	2	2	2	2	2		
34	4	172614-74290	WIPER	2	2	2	2	2	2		
44	4	172460-74370	O-RING	1	1	1	1	1	1		
45	3	172455-74320	SHUTOFF VALVE	2	2	2	2	2	2		
48	4	172455-74030	O-RING	2	2	2	2	2	2		
51	4	172116-74150	O-RING	2	2	2	2	2	2		
52	3	172187-74540	PLUG	2	2	2	2	2	2		
53	4	24315-000140	O-RING, 1BP14.0	2	2	2	2	2	2		

Fig.63. CONTROL VALVE(ARM & SWING)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

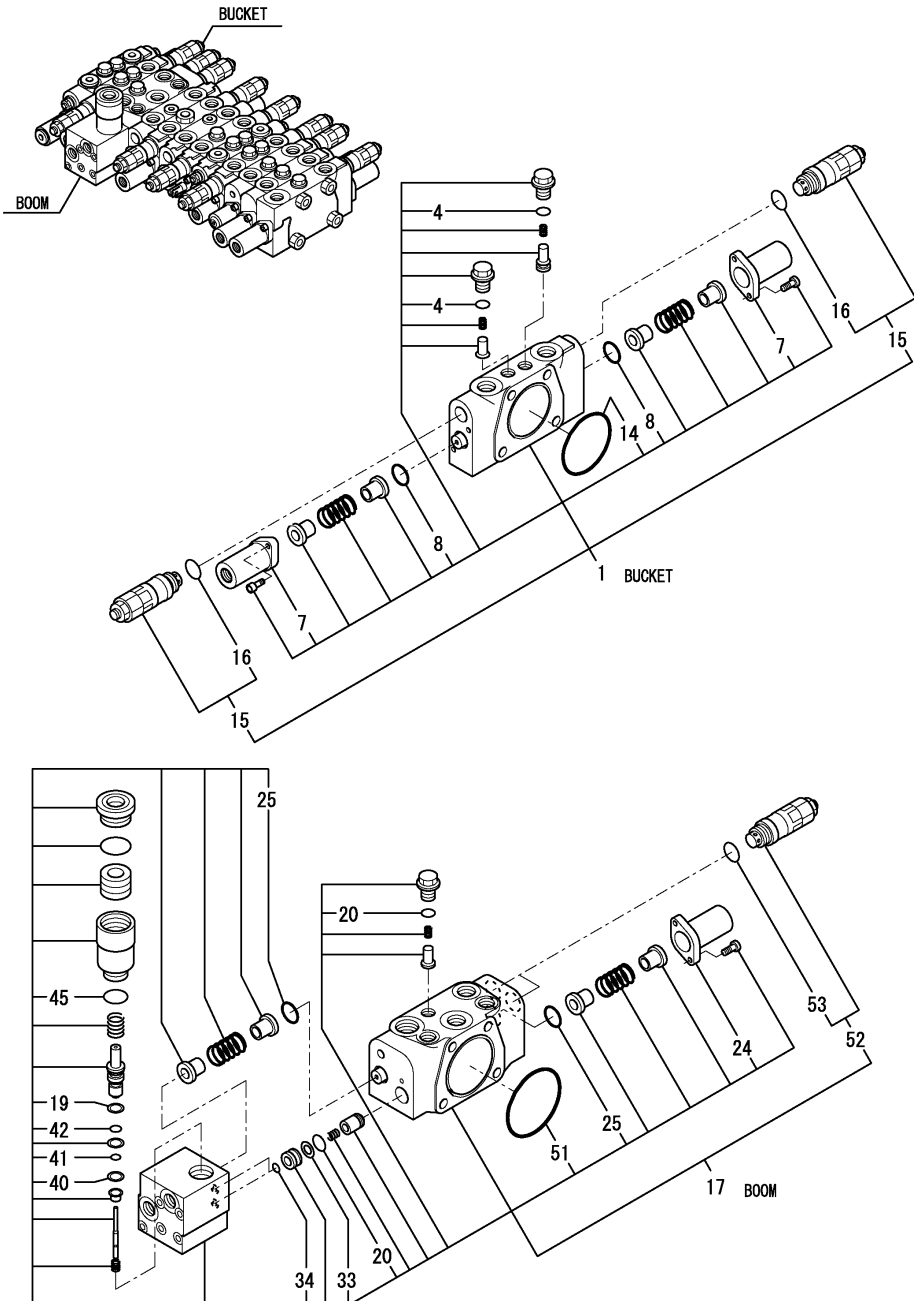


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172460-74160	SECTION ASSY, SWING	1	1	1	1	1	1		
1-1	2	172460-74161	SECTION ASSY, SWING	1	1	1	1	1	1		N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
4	4	24315-000110	O-RING, 1BP11.0	1	1	1	1	1	1		
5	4	172422-74370	O-RING	2	2	2	2	2	2		
6	4	172614-74290	WIPER	2	2	2	2	2	2		
16	4	172460-74370	O-RING	1	1	1	1	1	1		
17	3	172460-74300	PORT RELIFE 250	2	2	2	2	2	2		
17-1	3	172491-74280	VALVE ASSY, RELIEF	2	2	2	2	2	2		N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
18	4	172116-74150	O-RING	2	2	2	2	2	2		
18-1	4	24315-000110	O-RING, 1BP11.0	4	4	4	4	4	4		N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
19	2	172460-74180	SECTION ASSY, ARM	1	1	1	1	1	1		
19-1	2	172460-74181	SECTION ASSY, ARM	1	1	1	1	1	1		N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
22	4	24315-000110	O-RING, 1BP11.0	2	2	2	2	2	2		
25	4	172460-74420	CAP	2	2	2	2	2	2		
26	4	172422-74220	O-RING	2	2	2	2	2	2		
31	3	172460-74300	PORT RELIFE 250	2	2	2	2	2	2		
31-1	3	172491-74280	VALVE ASSY, RELIEF	2	2	2	2	2	2		N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
32	4	172116-74150	O-RING	2	2	2	2	2	2		
32-1	4	24315-000110	O-RING, 1BP11.0	4	4	4	4	4	4		N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				

Fig.64. CONTROL VALVE(BOOM & BUCKET)

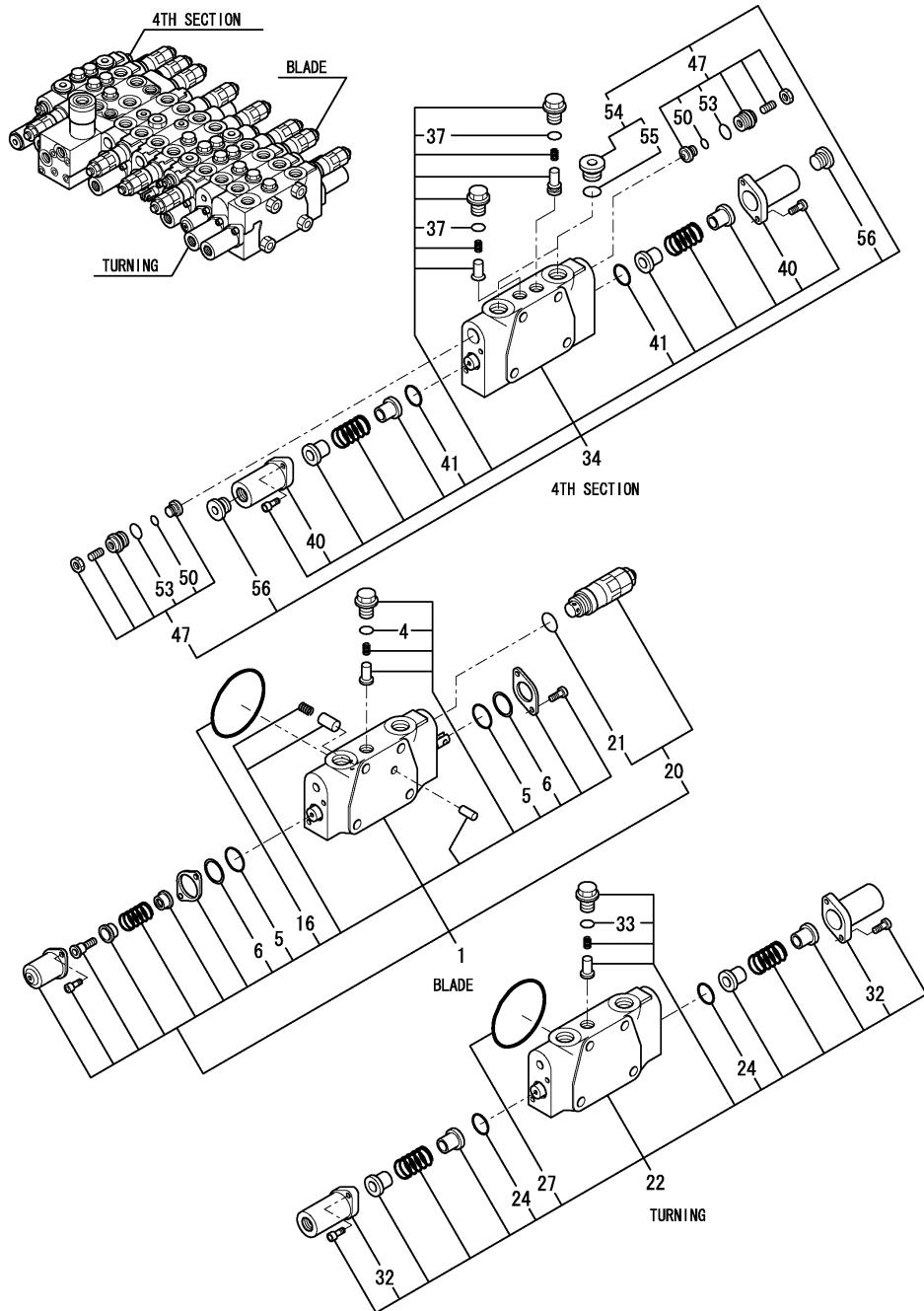
(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172475-74110	SECTION ASSY, BUCKET	1	1	1	1	1	1		
1-1	2	172475-74111	SECTION ASSY, BUCKET	1	1	1	1	1	1		N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
4	4	24315-000110	O-RING, 1BP11.0	2	2	2	2	2	2		
7	4	172460-74420	CAP	2	2	2	2	2	2		
8	4	172422-74220	O-RING	2	2	2	2	2	2		
14	4	172460-74370	O-RING	1	1	1	1	1	1		
15	3	172460-74300	PORT RELIFE 250	2	2	2	2	2	2		
15-1	3	172491-74280	VALVE ASSY, RELIEF	2	2	2	2	2	2		N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
16	4	172116-74150	O-RING	2	2	2	2	2	2		
16-1	4	24315-000110	O-RING, 1BP11.0	4	4	4	4	4	4		N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
17	2	172460-74120	SECTION ASSY, BOOM	1	1	1	1	1	1		
17-1	2	172460-74121	SECTION ASSY, BOOM	1	1	1	1	1	1		N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
19	4	172638-73650	RING, BUCK UP	1	1	1	1	1	1		
20	4	24315-000110	O-RING, 1BP11.0	2	2	2	2	2	2		
24	4	172460-74420	CAP	1	1	1	1	1	1		
25	4	172422-74220	O-RING	2	2	2	2	2	2		
33	4	172460-74500	RING, BUCK UP	1	1	1	1	1	1		
34	4	172455-74690	O-RING	2	2	2	2	2	2		
40	4	172455-74680	RING, BUCK UP	1	1	1	1	1	1		
41	4	172455-74660	O-RING	1	1	1	1	1	1		
42	4	172455-74670	O-RING	1	1	1	1	1	1		
45	4	172116-74150	O-RING	1	1	1	1	1	1		
51	4	172460-74370	O-RING	1	1	1	1	1	1		
52	3	172460-74300	PORT RELIFE 250	2	2	2	2	2	2		
52-1	3	172491-74280	VALVE ASSY, RELIEF	2	2	2	2	2	2		N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
53	4	172116-74150	O-RING	2	2	2	2	2	2		
53-1	4	24315-000110	O-RING, 1BP11.0	4	4	4	4	4	4		N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				

Fig.65. CONTROL VALVE(TURNING & BLADE)



(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

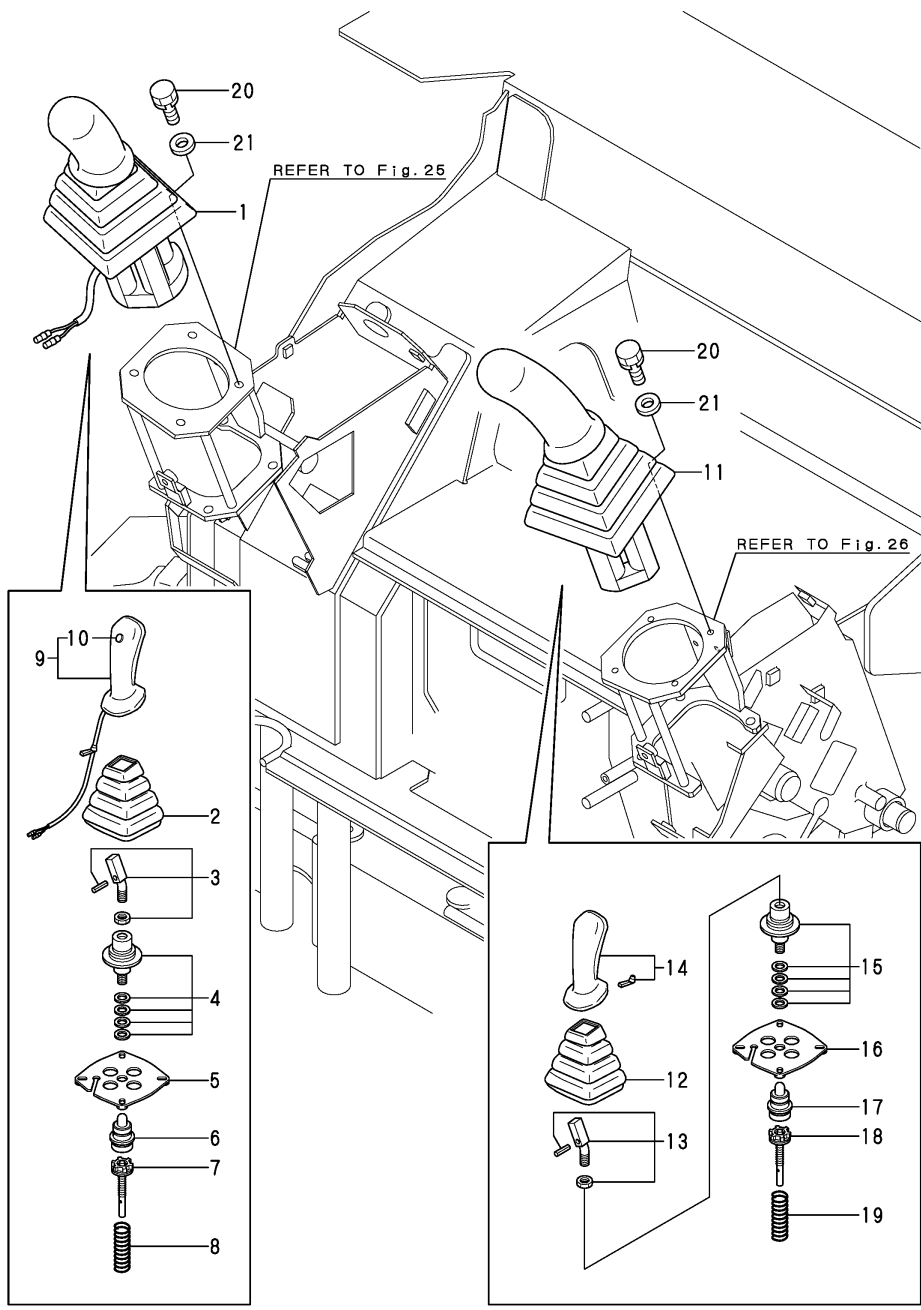
(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	172460-74190	SECTION ASSY, BLADE	1	1	1	1	1	1		
1-1	2	172460-74191	SECTION ASSY, BLADE	1	1	1	1	1	1		N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
4	4	24315-000110	O-RING, 1BP11.0	1	1	1	1	1	1		
5	4	172422-74370	O-RING	2	2	2	2	2	2		
6	4	172614-74290	WIPER	2	2	2	2	2	2		
16	4	172460-74370	O-RING	1	1	1	1	1	1		
20	3	172460-74320	VALVE, RELIFE	1	1	1	1	1	1		
20-1	3	172491-74270	VALVE ASSY, RELIEF	1	1	1	1	1	1		N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
21	4	172116-74150	O-RING	1	1	1	1	1	1		
22	2	172460-74200	SECTION ASSY	1	1	1	1	1	1		
24	3	172422-74220	O-RING	2	2	2	2	2	2		
27	3	172460-74370	O-RING	1	1	1	1	1	1		
32	3	172460-74420	CAP	2	2	2	2	2	2		
33	3	24315-000110	O-RING, 1BP11.0	1	1	1	1	1	1		
34	2	172467-74120	SECTION ASSY	1	1	1	1	1	1		
37	4	24315-000110	O-RING, 1BP11.0	2	2	2	2	2	2		
40	4	172460-74420	CAP	2	2	2	2	2	2		
41	4	172422-74220	O-RING	2	2	2	2	2	2		
47	3	172455-74320	VALVE ASSY, SHUT-OFF	2	2	2	2	2	2		
50	4	172455-74030	O-RING	2	2	2	2	2	2		
53	4	172116-74150	O-RING	2	2	2	2	2	2		
54	3	172187-74540	PLUG ASSY	2	2	2	2	2	2		
55	4	24315-000140	O-RING, 1BP14.0	2	2	2	2	2	2		
56	3	172422-74330	PLUG ASSY	2	2	2	2	2	2		

Fig.66. REMOTE CONTROL VALVE

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

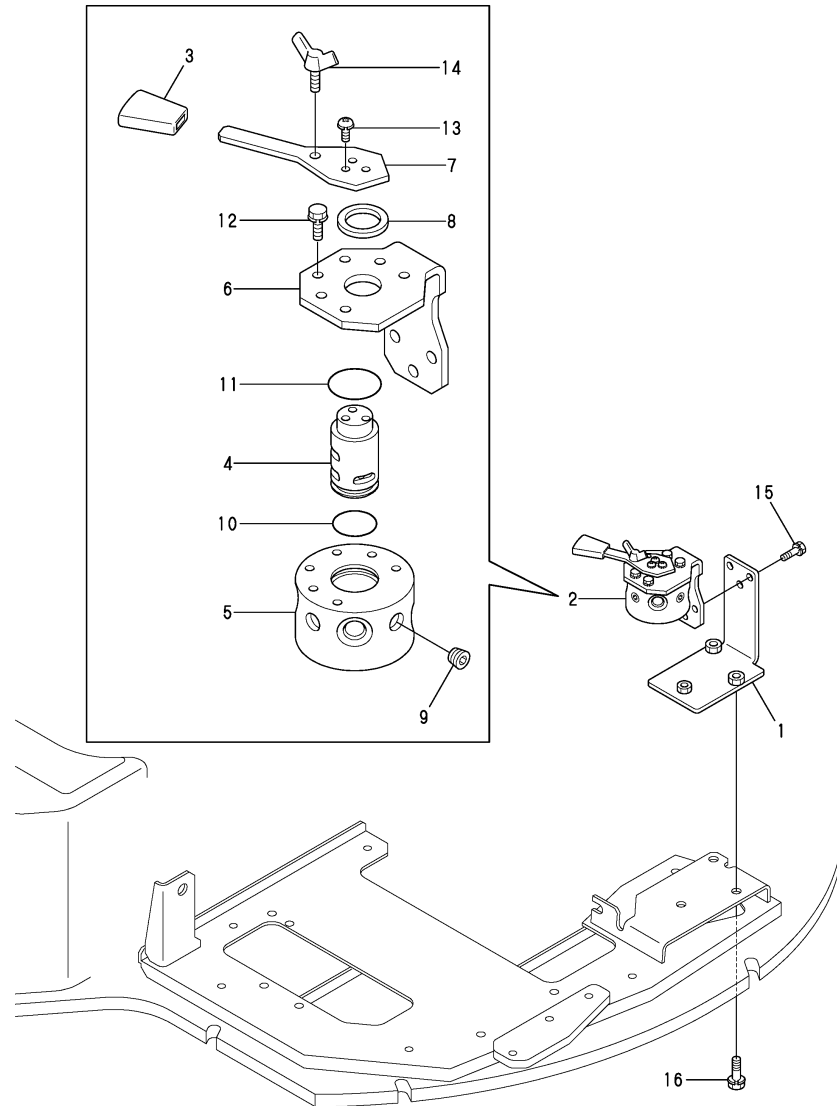


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172463-74511	VALVE ASSY, R.US	1	1	1	1	1	1		
2	2	172441-74030	BELLOWS	1	1	1	1	1	1		
3	2	172441-74040	COMMAND KIT	1	1	1	1	1	1		
4	2	172463-74530	CARDAN KIT	1	1	1	1	1	1		
5	2	172463-74540	RETAINING PLATE	1	1	1	1	1	1		
6	2	172463-74551	PLUNGER KIT	1	1	1	1	1	1		
7	2	172463-74561	REGULATION KIT	4	4	4	4	4	4		
8	2	172463-74570	SPRING KIT	1	1	1	1	1	1		
9	2	172463-74590	HANDLE R	1	1	1	1	1	1		
10	3	172463-74580	SWITCH, BUTTON	1	1	1	1	1	1		
11	1	172463-74521	VALVE ASSY, L.US	1	1	1	1	1	1		
12	2	172441-74030	BELLOWS	1	1	1	1	1	1		
13	2	172441-74040	COMMAND KIT	1	1	1	1	1	1		
14	2	172441-74050	HANDLE L	1	1	1	1	1	1		
15	2	172463-74530	CARDAN KIT	1	1	1	1	1	1		
16	2	172463-74540	RETAINING PLATE	1	1	1	1	1	1		
17	2	172463-74551	PLUNGER KIT	1	1	1	1	1	1		
18	2	172463-74561	REGULATION KIT	4	4	4	4	4	4		
19	2	172463-74570	SPRING KIT	1	1	1	1	1	1		
20	1	26013-060202	BOLT, M6X 20	8	8	8	8	8	8		
21	1	22137-060000	WASHER, 6	8	8	8	8	8	8		

Fig.67. 2-WAY VALVE

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172467-74200	BRACKET ASSY, 2-WAY	1	1	1	1	1	1		
2	1	172437-74701	VALVE ASSY,2WAY	1	1	1	1	1	1		1
3	2	194273-47910	KNOB, LEVER	1	1	1	1	1	1		
4	2	172437-74711	SHAFT	1	1	1	1	1	1		
5	2	172437-74720	BLOCK,VALVE	1	1	1	1	1	1		
6	2	172437-74731	STAY ASSY	1	1	1	1	1	1		
6-1	2	172437-74732	STAY ASSY	1	1	1	1	1	1		N
		(A=M/#25923)	(B=M/#25923)	(C=M/#25923)	(D=M/#25923)	(E=M/#25923)	(F=M/#25923)				
7	2	172437-74750	LEVER	1	1	1	1	1	1		
8	2	22137-240000	WASHER, 24	1	1	1	1	1	1		
9	2	23871-010000	PLUG, R01	4	4	4	4	4	4		
10	2	24311-000250	O-RING, 1AP25.0	1	1	1	1	1	1		
11	2	24311-000320	O-RING, 1AP32.0	1	1	1	1	1	1		
12	2	26013-060162	BOLT, M6X 16	4	4	4	4	4	4		
13	2	26022-050122	SCREW, M5X12	3	3	3	3	3	3		
14	2	26647-060202	BOLT, WING M6X20	1	1	1	1	1	1		
14A	1	172437-03610	LABEL	1	1	1	1	1	1		2
14B	1	172437-03620	LABEL	1	1	1	1	1	1		2
15	1	26013-080252	BOLT, M8X 25	3	3	3	3	3	3		
16	1	26013-100202	BOLT, M10X 20	3	3	3	3	3	3		

Remarks

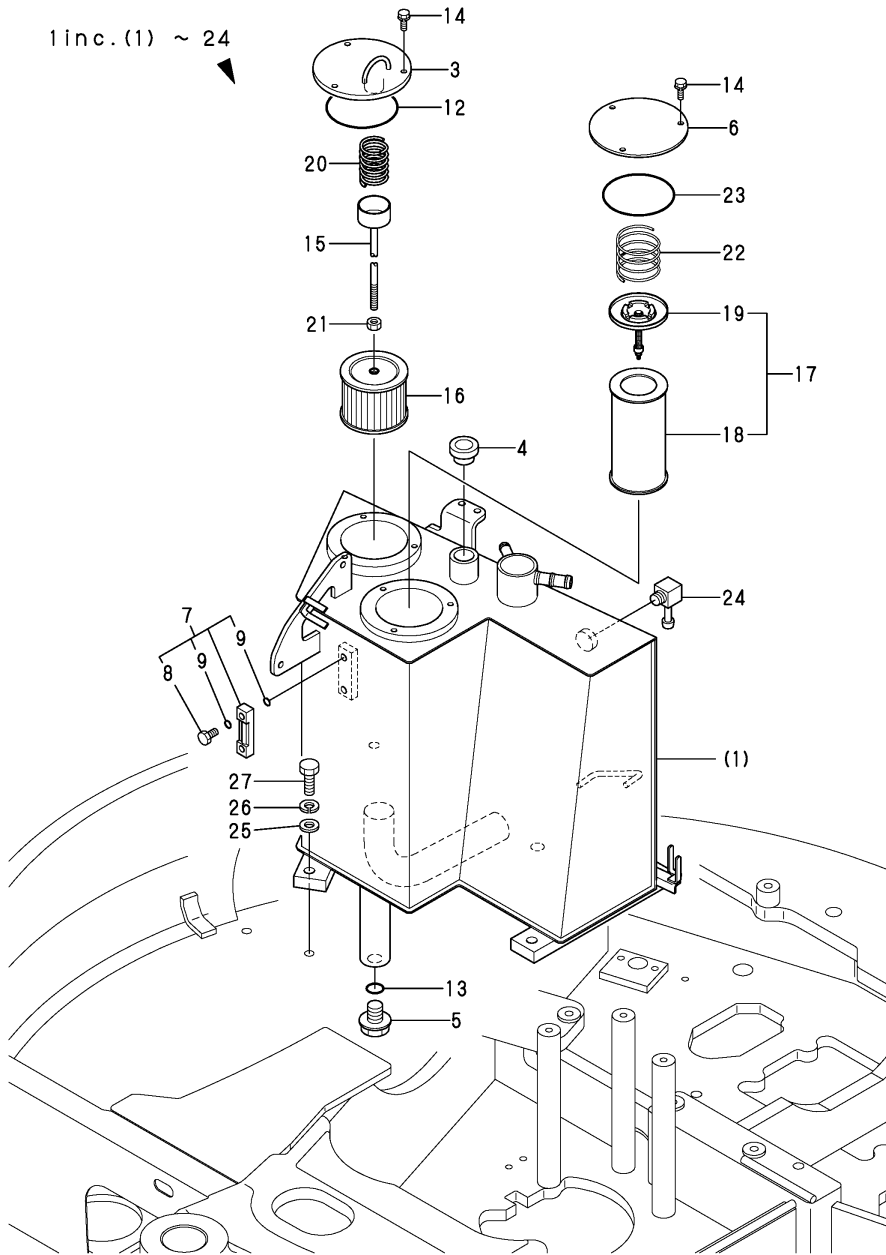
(1)PLEASE USE THIS PART WITH FOLLOWING LABELS AT THE SAME TIME.
 REF. NO. 14A,14B.

(2)LABELS ARE NOT ILLUSTRATED.

Fig.68. HYD.OIL TANK

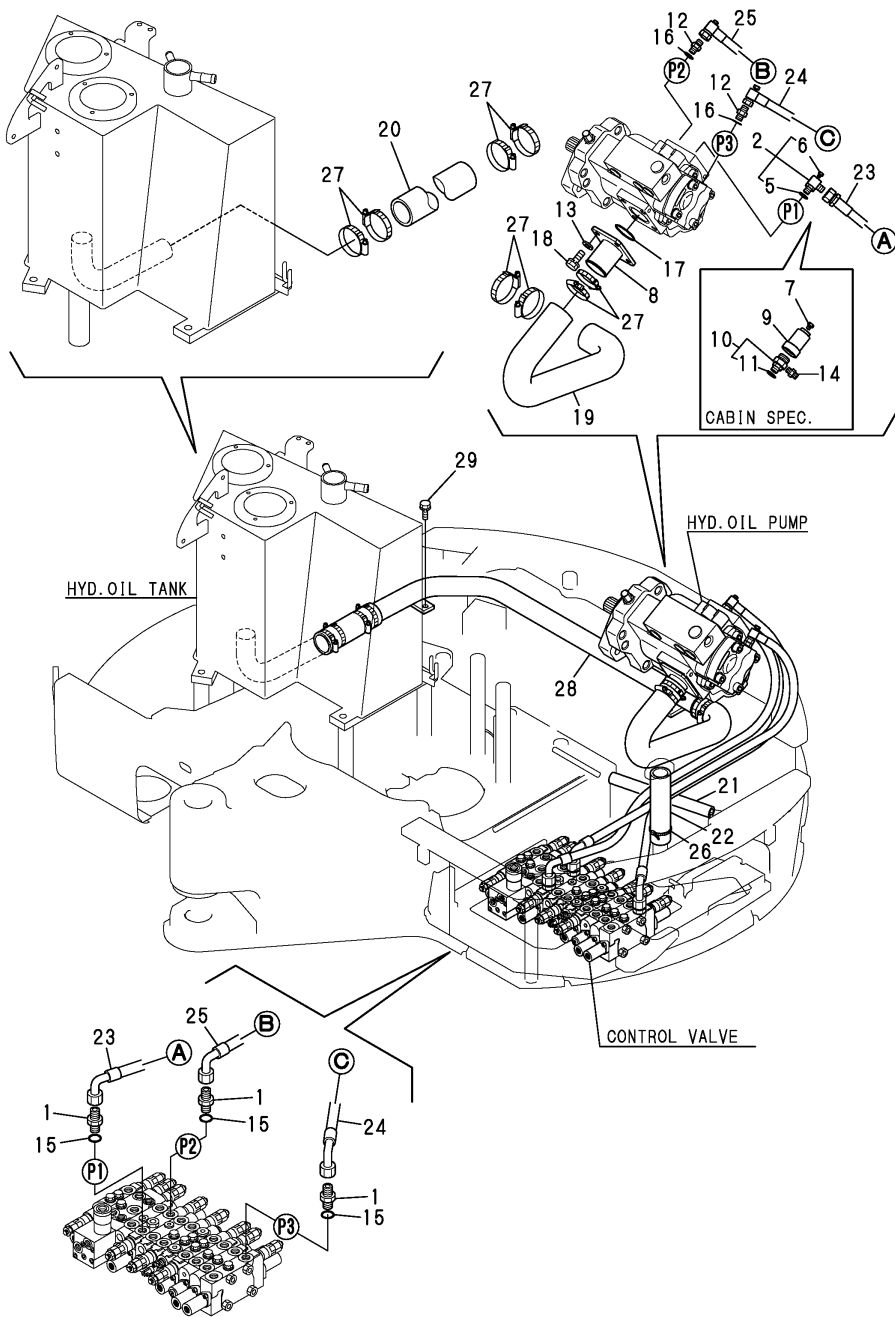
(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	772496-75100-1	TANK ASSY, OIL	1	1	1	1	1	1		
3	2	172496-75200-1	COVER, RESERVOIR	1	1	1	1	1	1		
4	2	172446-75250	CAP, RESERVER	1	1	1	1	1	1		
5	2	172455-75330	DRAIN PLIG 24	1	1	1	1	1	1		
6	2	172460-75410-1	COVER, TANK	1	1	1	1	1	1		
7	2	172447-75600	GAUGE ASSY	1	1	1	1	1	1		
8	3	172455-75290	BOLT M10	2	2	2	2	2	2		
9	3	172455-75300	O-RING	4	4	4	4	4	4		
12	2	24321-001050	O-RING, 1AG105.0	1	1	1	1	1	1		
13	2	24341-000300	O-RING, 1AS30.0	1	1	1	1	1	1		
14	2	26013-080202	BOLT, M8X 20	6	6	6	6	6	6		
15	2	172112-75792	ROD ASSY, FILTER	1	1	1	1	1	1		
16	2	172137-73700	FILTER, SUCTION	1	1	1	1	1	1		
17	2	172175-73700	FILTER ASSY, RETURN	1	1	1	1	1	1		
18	3	172175-73710	ELEMENT, FILTER	1	1	1	1	1	1		
19	3	172141-73770	VALVE ASSY, BYPASS	1	1	1	1	1	1		
20	2	172112-75780	SPRING, FILTER	1	1	1	1	1	1		
21	2	26716-100002	NUT, M10	1	1	1	1	1	1		
22	2	933152-02710	SPRING, CLUTCH	1	1	1	1	1	1		
23	2	24321-001050	O-RING, 1AG105.0	1	1	1	1	1	1		
24	2	172168-76370	ELBOW	1	1	1	1	1	1		
25	1	22137-140000	WASHER, 14	4	4	4	4	4	4		
26	1	22217-140000	WASHER, SPRING 14	4	4	4	4	4	4		
27	1	26116-140402	BOLT, M14X 40 PLATED	4	4	4	4	4	4		

Fig.69. HYD.OIL PIPING(T.-P.-VALVE)



(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

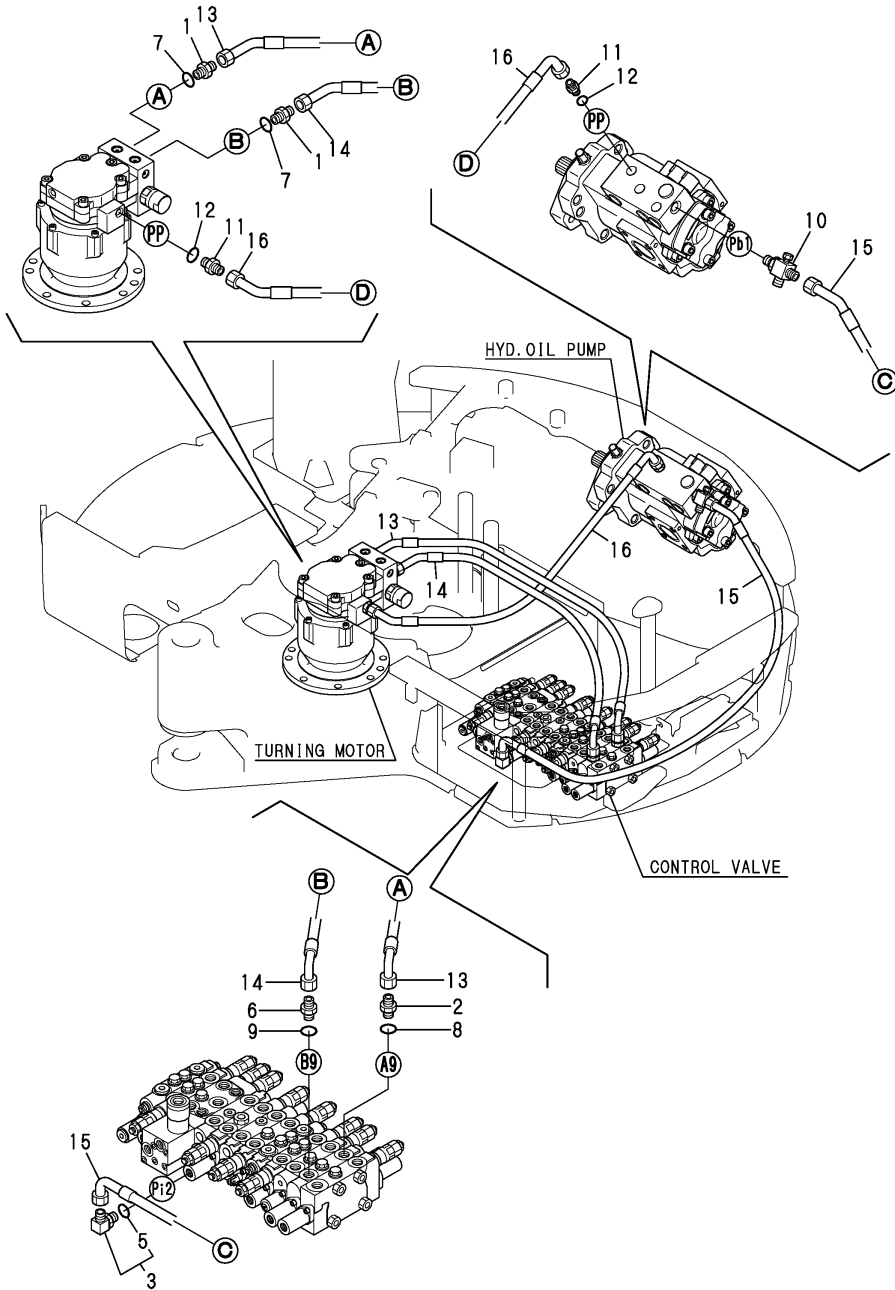
(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172168-76162	CONNECTOR, PF1/2X3/8	3	3	3	3	3	3		
2	1	172460-76560	CONNECTOR, PF1/2		1		1		1		
5	3	24315-000180	O-RING, 1BP18.0		1		1		1		
6	2	172460-76570	PLUG		1		1		1		
7	1	172460-76570	PLUG	1		1		1			
8	1	172165-76860	FLANGE	1	1	1	1	1	1		
9	1	172460-76900	BODY	1		1		1			
10	1	172164-76950	CONNECTOR	1		1		1			
11	2	24315-000180	O-RING, 1BP18.0	1		1		1			
12	1	172112-77361	CONNECTOR	2	2	2	2	2	2		
13	1	22117-120000	WASHER, 12	4	4	4	4	4	4		
14	1	23391-040000	JOINT, RGI-1/2	1		1		1			
15	1	24315-000140	O-RING, 1BP14.0	3	3	3	3	3	3		
16	1	24315-000180	O-RING, 1BP18.0	2	2	2	2	2	2		
17	1	24321-000450	O-RING, 1AG45.0	1	1	1	1	1	1		
18	1	26013-120302	BOLT, M12X 30	4	4	4	4	4	4		
19	1	172460-78100	HOSE	1	1	1	1	1	1		
20	1	172496-78110	HOSE	1	1	1	1	1	1		
21	1	172460-78180	GUARD, HOSE	1	1	1	1	1	1		
22	1	172460-78390	GUARD, HOSE	1	1	1	1	1	1		
23	1	172460-78431	HOSE	1	1	1	1	1	1		
24	1	172460-78440	HOSE	1	1	1	1	1	1		
25	1	172460-78530	HOSE	1	1	1	1	1	1		
26	1	172122-79930	CLAMP, HOSE	1	1	1	1	1	1		
27	1	23001-070000	CLAMP, HOSE 70	8	8	8	8	8	8		
28	1	172496-76100-1	TUBE, SUCTION	1	1	1	1	1	1		
29	1	26013-100252	BOLT, M10X 25	2	2	2	2	2	2		

Fig.70. HYD.OIL PIPING(P.-V.-MOTOR)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

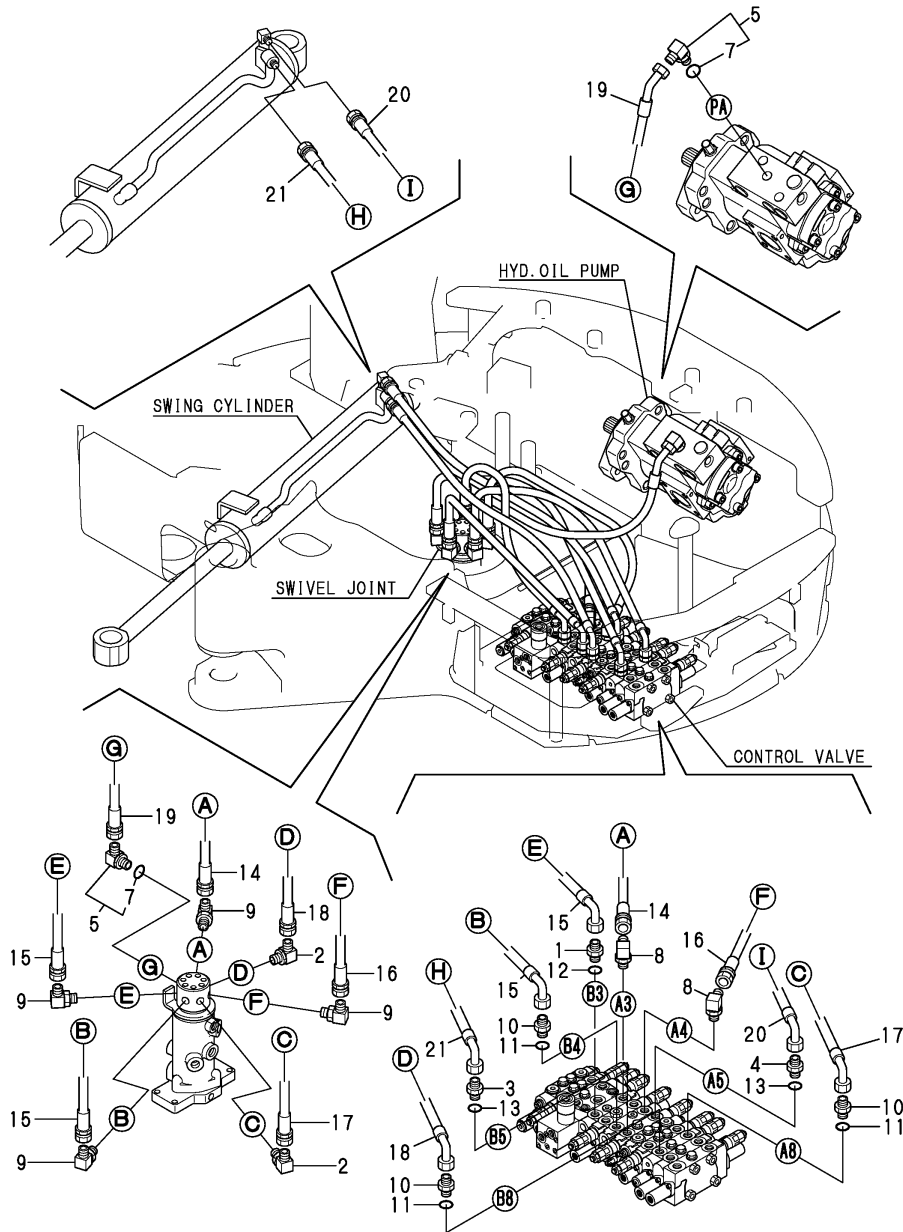


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172730-75141	ADAPTER	2	2	2	2	2	2		
2	1	172116-76381	ADAPTER, 64	1	1	1	1	1	1		
2-1	1	172162-76131	ADAPTER	1	1	1	1	1	1		N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
3	1	172141-76180	CONNECTOR ASSY	1	1	1	1	1	1		
5	2	24315-000110	O-RING, 1BP11.0	1	1	1	1	1	1		
6	1	172116-76381	ADAPTER, 64	1	1	1	1	1	1		
7	1	24315-000140	O-RING, 1BP14.0	2	2	2	2	2	2		
8	1	24315-000140	O-RING, 1BP14.0	1	1	1	1	1	1		
9	1	24315-000140	O-RING, 1BP14.0	1	1	1	1	1	1		
10	1	172457-76100	TEE, ADJUSTABLE	1	1	1	1	1	1		
11	1	172123-76121	ADAPTER	2	2	2	2	2	2		
12	1	24315-000110	O-RING, 1BP11.0	2	2	2	2	2	2		
13	1	172460-78400	HOSE	1	1	1	1	1	1		
14	1	172460-78410	HOSE	1	1	1	1	1	1		
15	1	172460-78480	HOSE	1	1	1	1	1	1		
16	1	172460-78500	HOSE	1	1	1	1	1	1		

Fig.71. HYD.OIL PIPING(V.-S.-SWING)

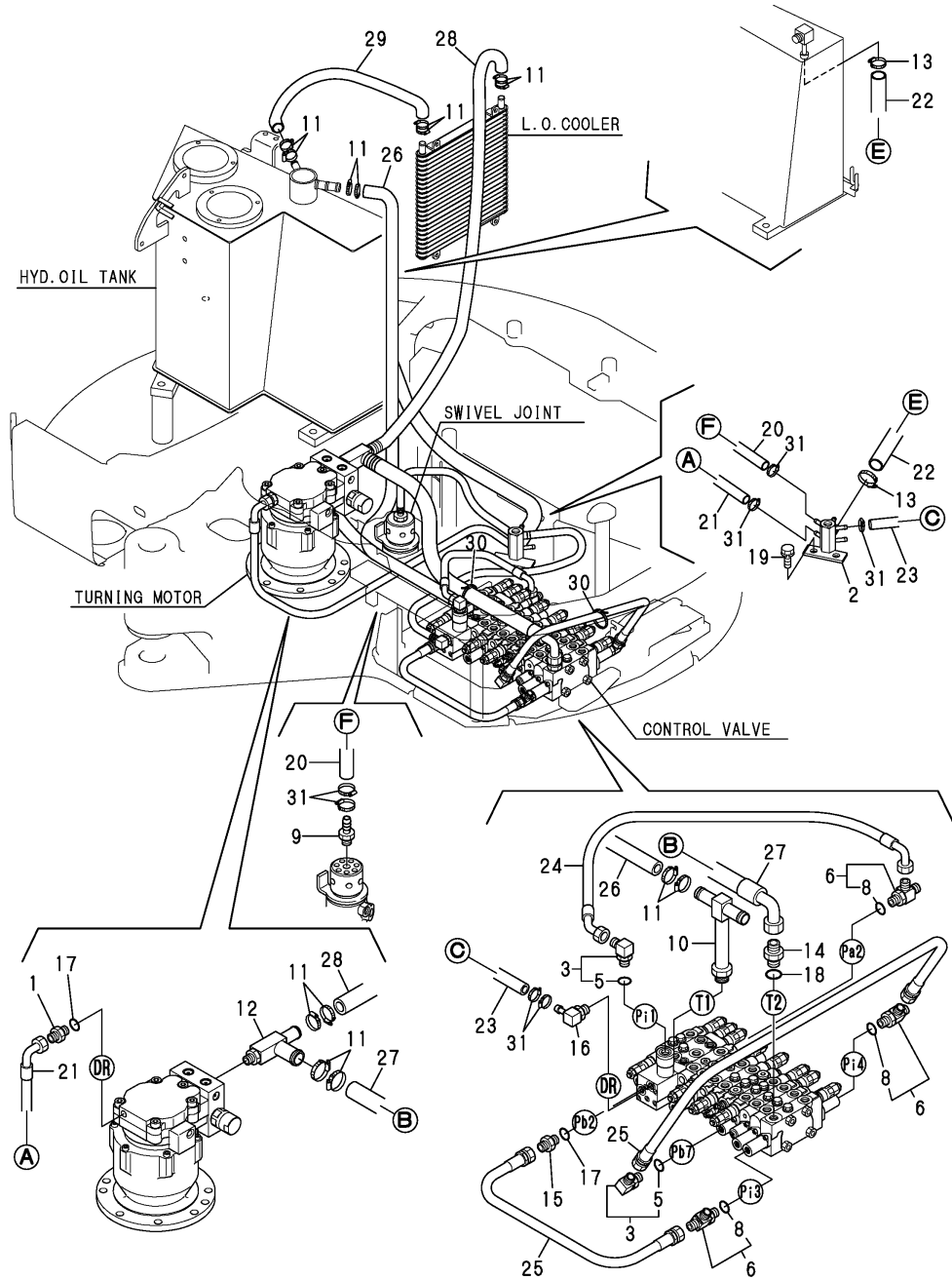
(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172730-75141	ADAPTER	1	1	1	1	1	1		
2	1	172173-76121	CONNECTOR ASSY	2	2	2	2	2	2		
3	1	172444-76140	CONNECTOR	1	1	1	1	1	1		
4	1	172124-76160	CONNECTOR	1	1	1	1	1	1		
5	1	172141-76180	CONNECTOR ASSY	2	2	2	2	2	2		
7	2	24315-000110	O-RING, 1BP11.0	2	2	2	2	2	2		
8	1	172142-76181	JOINT ASSY	2	2	2	2	2	2		
9	1	172142-76181	JOINT ASSY	4	4	4	4	4	4		
10	1	172116-76381	ADAPTER, 64	3	3	3	3	3	3		
11	1	24315-000140	O-RING, 1BP14.0	3	3	3	3	3	3		
12	1	24315-000140	O-RING, 1BP14.0	1	1	1	1	1	1		
13	1	24315-000140	O-RING, 1BP14.0	2	2	2	2	2	2		
14	1	172460-78150	HOSE	1	1	1	1	1	1		
15	1	172460-78160	HOSE	2	2	2	2	2	2		
16	1	172460-78170	HOSE	1	1	1	1	1	1		
17	1	172460-78190	HOSE	1	1	1	1	1	1		
18	1	172460-78200	HOSE	1	1	1	1	1	1		
19	1	172460-78490	HOSE	1	1	1	1	1	1		
20	1	172460-78560	HOSE	1	1	1	1	1	1		
21	1	172460-78570	HOSE	1	1	1	1	1	1		

Fig.72. HYD.OIL PIPING(RETURN)



(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

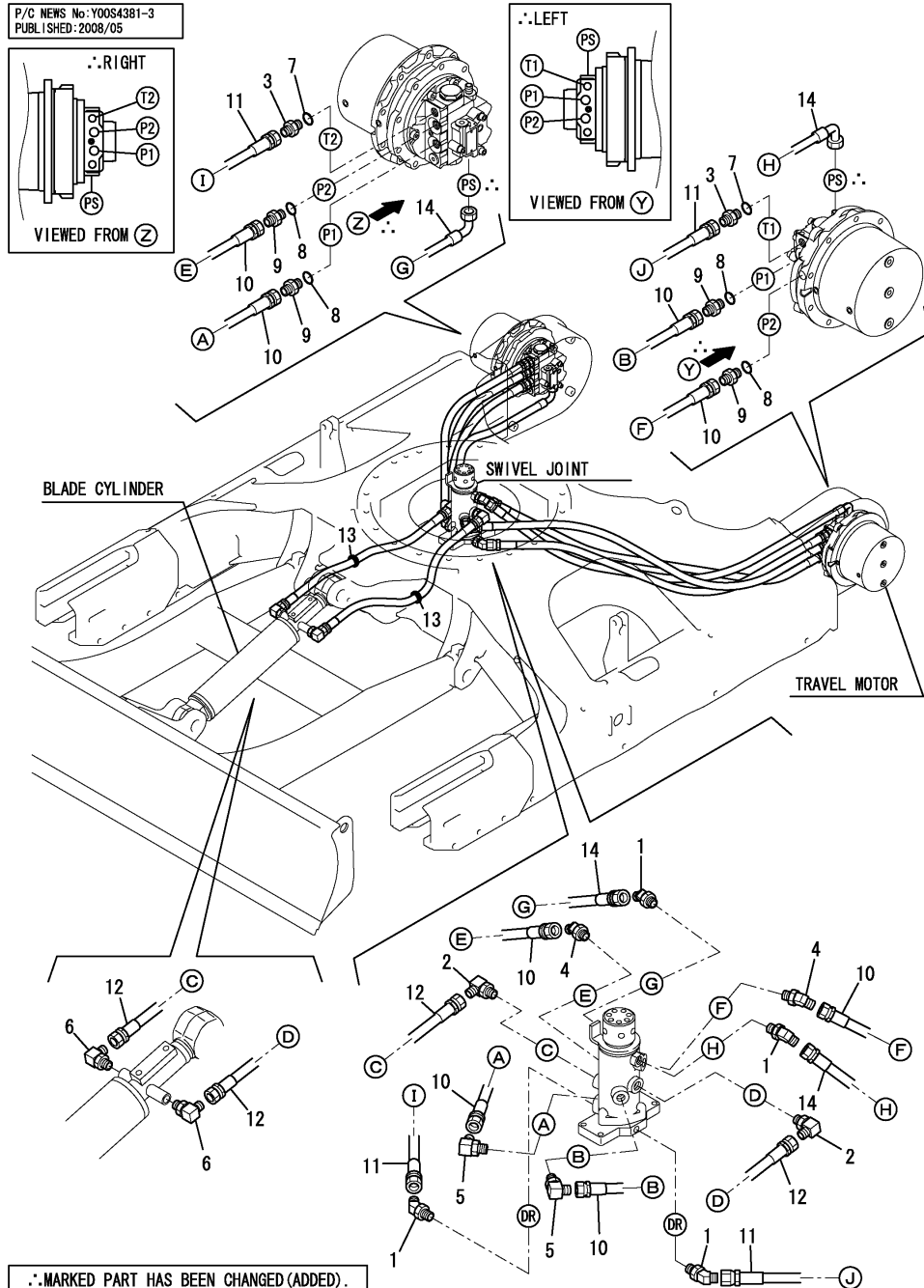
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172123-76121	ADAPTER	1	1	1	1	1	1		
2	1	172445-76152	BLOCK, DRAIN	1	1	1	1	1	1		
2-1	1	172445-76153	BLOCK, DRAIN	1	1	1	1	1	1		R
		(A=M/#25972) (B=M/#25972) (C=M/#25972) (D=M/#25972) (E=M/#25972) (F=M/#25972)									
3	1	172141-76180	CONNECTOR ASSY	2	2	2	2	2	2		
5	2	24315-000110	O-RING, 1BP11.0	2	2	2	2	2	2		
6	1	172162-76180	JOINT ASSY, 3-1/4	3	3	3	3	3	3		
8	2	24315-000110	O-RING, 1BP11.0	3	3	3	3	3	3		
9	1	172141-76220	NIPPLE	1	1	1	1	1	1		
10	1	172467-76130	CONNECTOR	1	1	1	1	1	1		
11	1	23001-025000	CLAMP, HOSE 25	14	14	14	14	14	14		
12	1	172496-76230	CONNECTOR	1	1	1	1	1	1		
13	1	23001-016000	CLAMP, HOSE 16	2	2	2	2	2	2		
14	1	172460-76240	CONNECTOR	1	1	1	1	1	1		
15	1	172164-76330	JOINT, PF1/4-0.7	1	1	1	1	1	1		
16	1	172186-76430	NIPPLE, ELBOW	1	1	1	1	1	1		
17	1	24315-000110	O-RING, 1BP11.0	2	2	2	2	2	2		
18	1	24315-000180	O-RING, 1BP18.0	1	1	1	1	1	1		
19	1	26013-100202	BOLT, M10X 20	2	2	2	2	2	2		
20	1	172460-78300	HOSE	1	1	1	1	1	1		
21	1	172460-78310	HOSE	1	1	1	1	1	1		
22	1	172460-78320	HOSE	1	1	1	1	1	1		
23	1	172460-78330	HOSE	1	1	1	1	1	1		
24	1	172460-78360	HOSE	1	1	1	1	1	1		
25	1	172460-78370	HOSE	2	2	2	2	2	2		
26	1	172496-78450	HOSE	1	1	1	1	1	1		
27	1	172460-78460	HOSE	1	1	1	1	1	1		
28	1	172496-78470	HOSE	1	1	1	1	1	1		
29	1	172496-78580	HOSE	1	1	1	1	1	1		
30	1	172122-79930	CLAMP, HOSE	2	2	2	2	2	2		
31	1	23000-013000	CLAMP, 13	7	7	7	7	7	7		

Fig.73. HYD.OIL PIPING(TRAVEL)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

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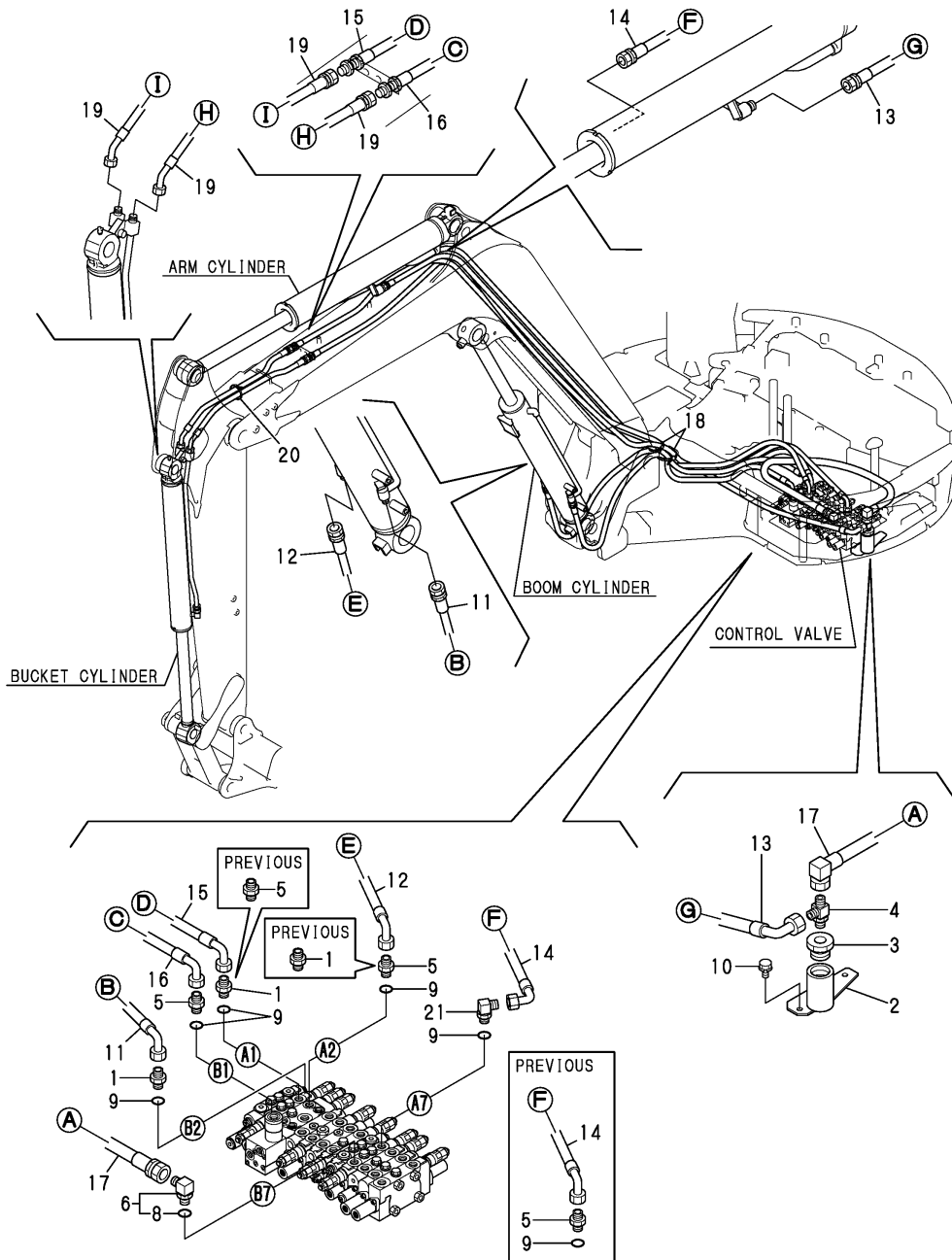


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172173-76101	CONNECTOR ASSY	4	4	4	4	4	4		
2	1	172173-76121	CONNECTOR ASSY	2	2	2	2	2	2		
3	1	172124-76160	CONNECTOR	2	2	2	2	2	2		
4	1	172644-76161	ELBOW, ADJUST	2	2	2	2	2	2		
5	1	172142-76181	JOINT ASSY	2	2	2	2	2	2		
6	1	23393-030000	JOINT, 90RGI-3/8	2	2	2	2	2	2		
7	1	24315-000140	O-RING, 1BP14.0	2	2	2	2	2	2		
8	1	24315-000180	O-RING, 1BP18.0	4	4	4	4	4	4		
9	1	933160-01370	CONNECTOR,PF1/2PF3/8	4	4	4	4	4	4		
10	1	172460-78121	HOSE	4	4	4	4	4	4		
11	1	172460-78141	HOSE	2	2	2	2	2	2		
12	1	172460-78540	HOSE	2	2	2	2	2	2		
13	1	172422-78760	GROMMET	2	2	2	2	2	2		
14	1	172423-78431	HOSE	2	2	2	2	2	2		

Fig.74. HYD.OIL PIPING(BOOM)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

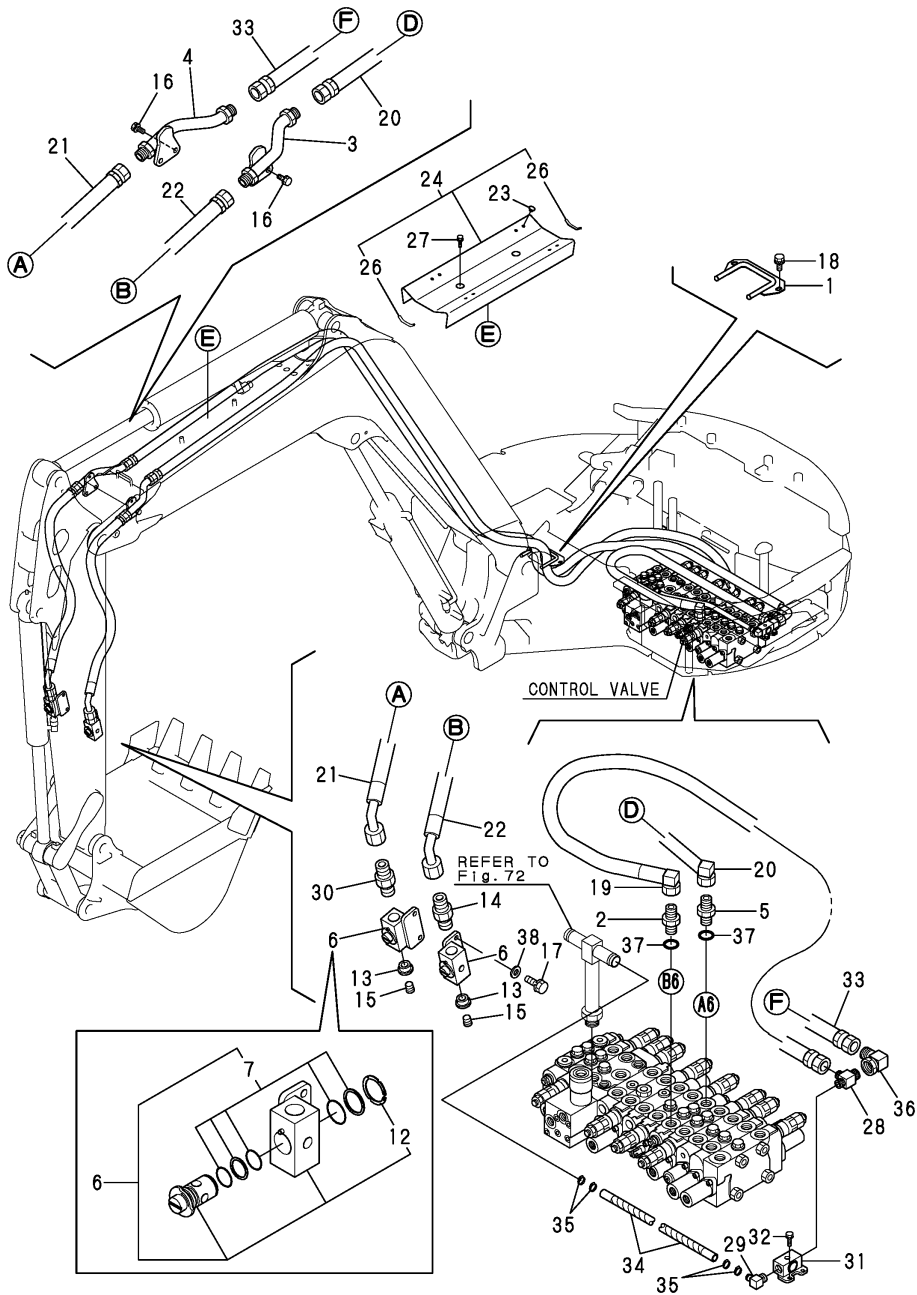


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172730-75141	ADAPTER	2	2	2	2	2	2		
2	1	172460-76300	BODY	1	1	1	1	1	1		
3	1	172460-76330	CONNECTOR	1	1	1	1	1	1		
4	1	172460-76340	CONNECTOR	1	1	1	1	1	1		
5	1	172116-76381	ADAPTER, 64	3	3	3	3	3	3		
5-1	1	172116-76381	ADAPTER, 64	2	2	2	2	2	2		K
		(A=M/#25863)	(B=M/#25863)	(C=M/#25863)	(D=M/#25863)	(E=M/#25863)	(F=M/#25863)				
6	1	172645-76570	CONNECTOR ASSY	1	1	1	1	1	1		
8	2	24315-000140	O-RING, 1BP14.0	1	1	1	1	1	1		
9	1	24315-000140	O-RING, 1BP14.0	5	5	5	5	5	5		
9-1	1	24315-000140	O-RING, 1BP14.0	4	4	4	4	4	4		K
		(A=M/#25863)	(B=M/#25863)	(C=M/#25863)	(D=M/#25863)	(E=M/#25863)	(F=M/#25863)				
10	1	26013-100162	BOLT, M10X 16	3	3	3	3	3	3		
11	1	172460-78211	HOSE	1	1	1	1	1	1		
12	1	172460-78221	HOSE	1	1	1	1	1	1		
13	1	172460-78230	HOSE	1	1	1	1	1	1		
14	1	172460-78240	HOSE	1	1	1	1	1	1		
15	1	172460-78250	HOSE	1	1	1	1	1	1		
16	1	172460-78260	HOSE	1	1	1	1	1	1		
17	1	172460-78380	HOSE	1	1	1	1	1	1		
18	1	172122-79890	CLAMP, HOSE	2	2	2	2	2	2		
19	1	172960-78130	HOSE	2	2	2	2	2	2		
20	1	172122-79930	CLAMP, HOSE	1	1	1	1	1	1		
21	1	172142-76181	JOINT ASSY	1	1	1	1	1	1		W
		(A=M/#25863)	(B=M/#25863)	(C=M/#25863)	(D=M/#25863)	(E=M/#25863)	(F=M/#25863)				

Fig.75. HYD.OIL PIPING(P.T.O.)

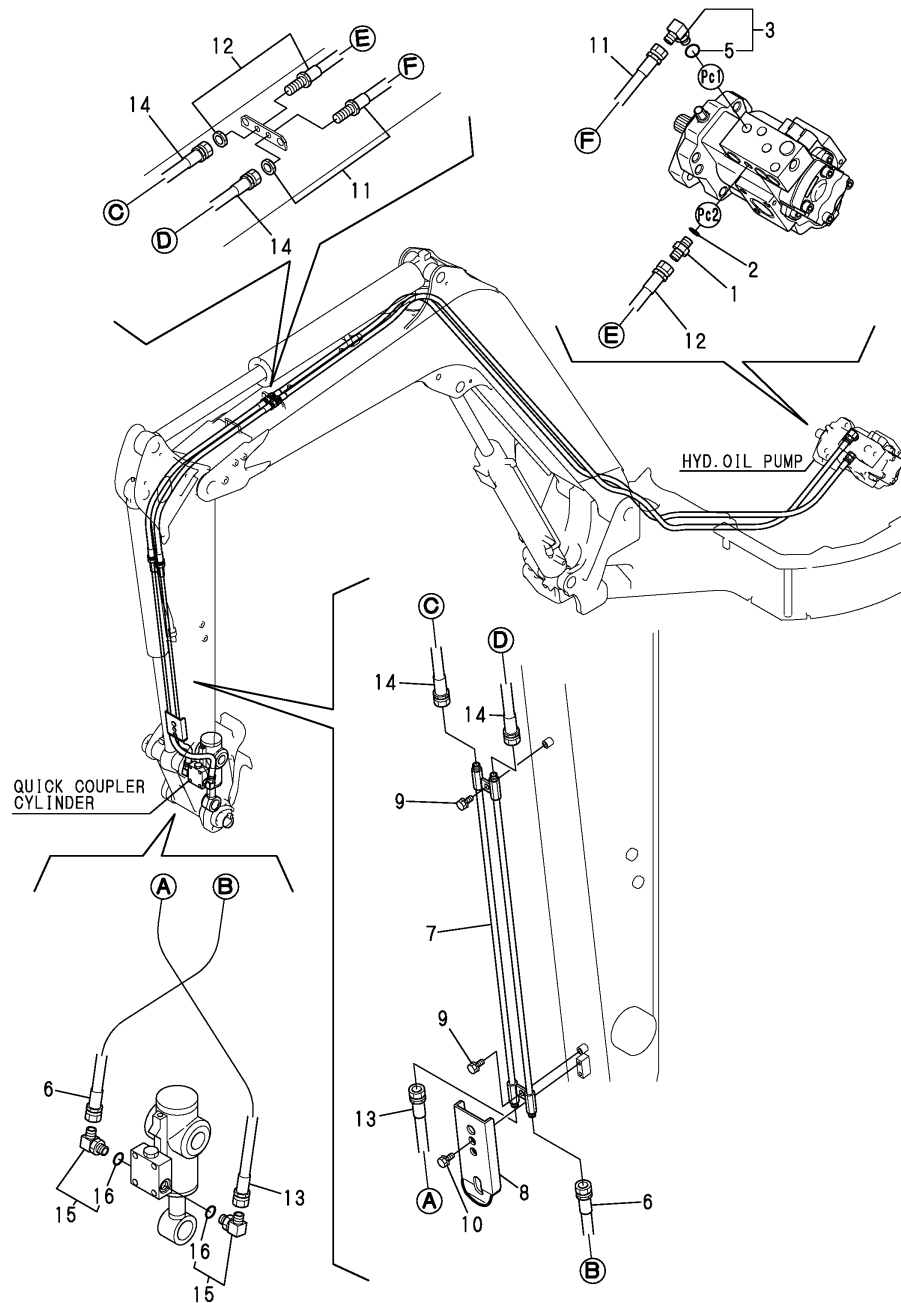
(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172460-61600	COVER ASSY, HOSE	1	1	1	1	1	1		
1-1	1	172460-61601	COVER ASSY, HOSE	1	1	1	1	1	1		N
		(A=M/#25972) (B=M/#25972) (C=M/#25972) (D=M/#25972)		(E=M/#25972)	(F=M/#25972)						
2	1	172422-76190	CONNECTOR, PF3/8X3/4	1	1	1	1	1	1		
3	1	172467-76500	TUBE, PTO	1	1	1	1	1	1		
4	1	172467-76530	TUBE, PTO	1	1	1	1	1	1		
5	1	172422-76190	CONNECTOR, PF3/8X3/4	1	1	1	1	1	1		
5-1	1	172422-76190	CONNECTOR, PF3/8X3/4	2	2	2	2	2	2		K
		(A=M/#25863) (B=M/#25863) (C=M/#25863) (D=M/#25863)		(E=M/#25863)	(F=M/#25863)						
5-2	1	172422-76191	CONNECTOR, PF3/8X3/4	2	2	2	2	2	2		N
		(A=M/#25886) (B=M/#25886) (C=M/#25886) (D=M/#25886)		(E=M/#25886)	(F=M/#25886)						
6	1	172176-76580-2	STOP VALVE (YELLOW87	2	2	2	2	2	2		
7	2	172142-77150	SEAL SET	2	2	2	2	2	2		
12	2	22242-000300	RING, 30	2	2	2	2	2	2		
13	1	172164-76650	BUSH	2	2	2	2	2	2		
14	1	23391-060000	JOINT, RGI-3/4	1	1	1	1	1	1		
15	1	23871-040000	PLUG, R04	2	2	2	2	2	2		
16	1	26013-100202	BOLT, M10X 20	4	4	4	4	4	4		
17	1	26013-100252	BOLT, M10X 25	4	4	4	4	4	4		
18	1	26014-100202	BOLT, M10X 20	2	2	2	2	2	2		
19	1	172467-78520	HOSE	1	1	1	1	1	1		
20	1	172460-78621	HOSE	1	1	1	1	1	1		
21	1	172475-78520	HOSE	1	1	1	1	1	1		
22	1	172960-78140	HOSE	1	1	1	1	1	1		
23	1	172444-17660	CLIP, TREE	8	8	8	8	8	8		
24	1	172467-79110	COVER ASSY, BOOM	1	1	1	1	1	1		
26	2	172460-79140	TRIM	2	2	2	2	2	2		
27	1	26014-080252	BOLT, M8X 25	2	2	2	2	2	2		
28	1	172467-76110	JOINT	1	1	1	1	1	1		
29	1	172467-76120	ELBOW	1	1	1	1	1	1		
30	1	172187-76131	CONNECTOR, PF3/4	1	1	1	1	1	1		
31	1	172472-76200	VALVE ASSY, STOP	1	1	1	1	1	1		
32	1	26013-100302	BOLT, M10X 30	2	2	2	2	2	2		
33	1	172475-78511	HOSE	1	1	1	1	1	1		
34	1	172467-78530	HOSE	1	1	1	1	1	1		
35	1	23001-025000	CLAMP, HOSE 25	4	4	4	4	4	4		
36	1	172467-76200	CONNECTOR	1	1	1	1	1	1		
37	1	24315-000140	O-RING, 1BP14.0	2	2	2	2	2	2		
38	1	22117-100000	WASHER, 10	4	4	4	4	4	4		W
		(A=M/#25972) (B=M/#25972) (C=M/#25972) (D=M/#25972)		(E=M/#25972)	(F=M/#25972)						

Fig.76. HYD.OIL PIPING(QUICK COUPLER)



(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172123-76121	ADAPTER	1	1	1	1	1	1		
2	1	24315-000110	O-RING, 1BP11.0	1	1	1	1	1	1		
3	1	172141-76180	CONNECTOR ASSY	1	1	1	1	1	1		
5	2	24315-000110	O-RING, 1BP11.0	1	1	1	1	1	1		
6	1	172958-78160	HOSE	1	1	1	1	1	1		
7	1	172960-76100-1	TUBE, HITCH	1	1	1	1	1	1		
8	1	172960-81952-1	COVER ASSY	1	1	1	1	1	1		
9	1	26013-100202	BOLT, M10X 20	2	2	2	2	2	2		
10	1	26013-080162	BOLT, M8X 16	2	2	2	2	2	2		
11	1	172960-78100	HOSE	1	1	1	1	1	1		
12	1	172960-78110	HOSE	1	1	1	1	1	1		
13	1	172958-78120	HOSE	1	1	1	1	1	1		
14	1	172960-78120	HOSE	2	2	2	2	2	2		
15	1	172958-76130	ELBOW	2	2	2	2	2	2		
16	2	24315-000110	O-RING, 1BP11.0	2	2	2	2	2	2		

Fig.77. CONTROL PIPING(P.-V.-RETURN)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172123-76121	ADAPTER	2	2	2	2	2	2		
2	1	172141-76180	CONNECTOR ASSY	1	1	1	1	1	1		
4	2	24315-000110	O-RING, 1BP11.0	1	1	1	1	1	1		
5	1	172455-76220	CONNECTOR	2	2	2	2	2	2		
6	1	24315-000110	O-RING, 1BP11.0	2	2	2	2	2	2		
7	1	24315-000110	O-RING, 1BP11.0	2	2	2	2	2	2		
8	1	23000-013000	CLAMP, 13	2	2	2	2	2	2		
9	1	172467-78180	HOSE	1	1	1	1	1	1		
10	1	172467-78190	HOSE	1	1	1	1	1	1		
11	1	172467-78200	HOSE	1	1	1	1	1	1		
12	1	172467-78210	HOSE	1	1	1	1	1	1		

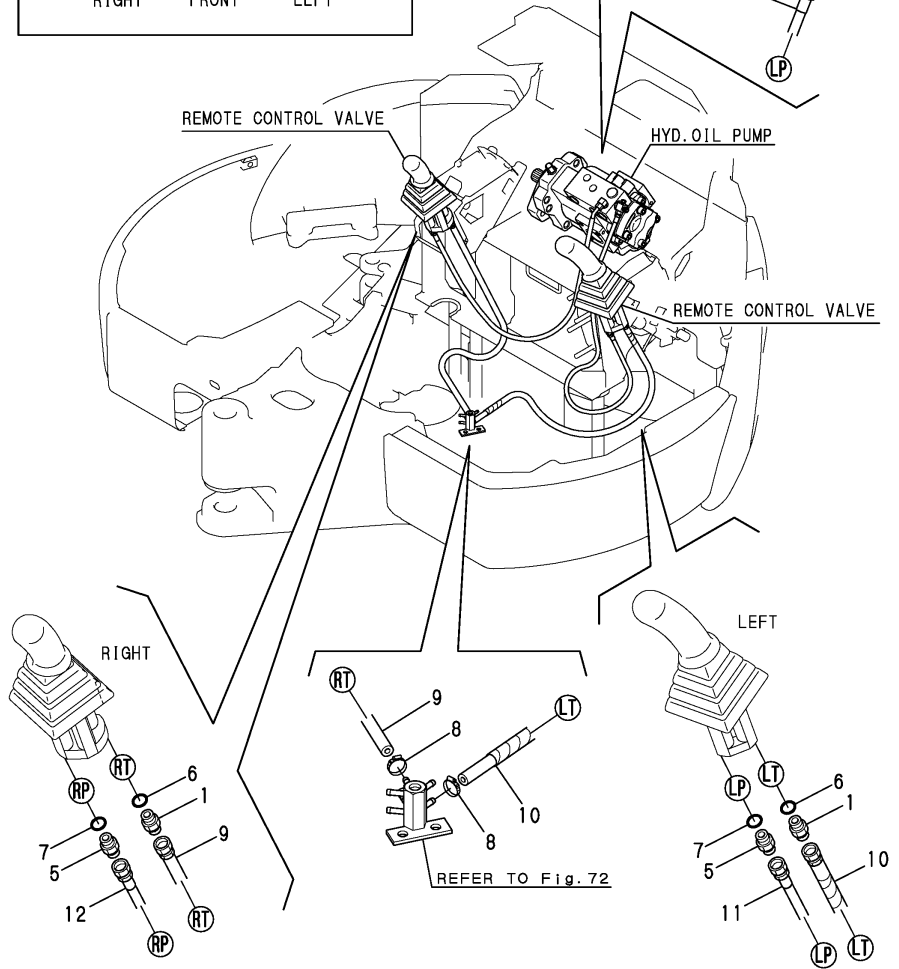
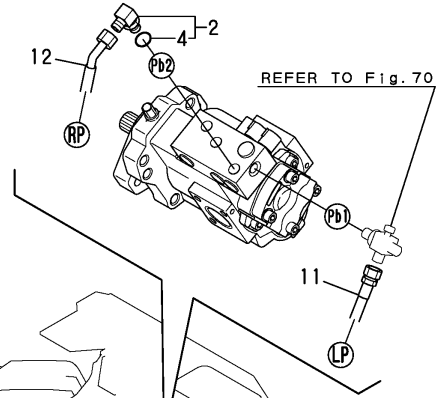
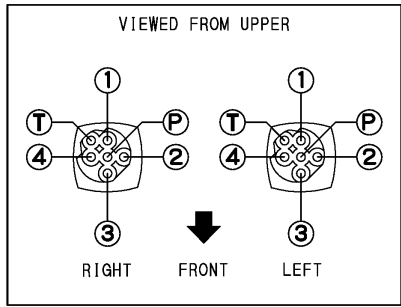
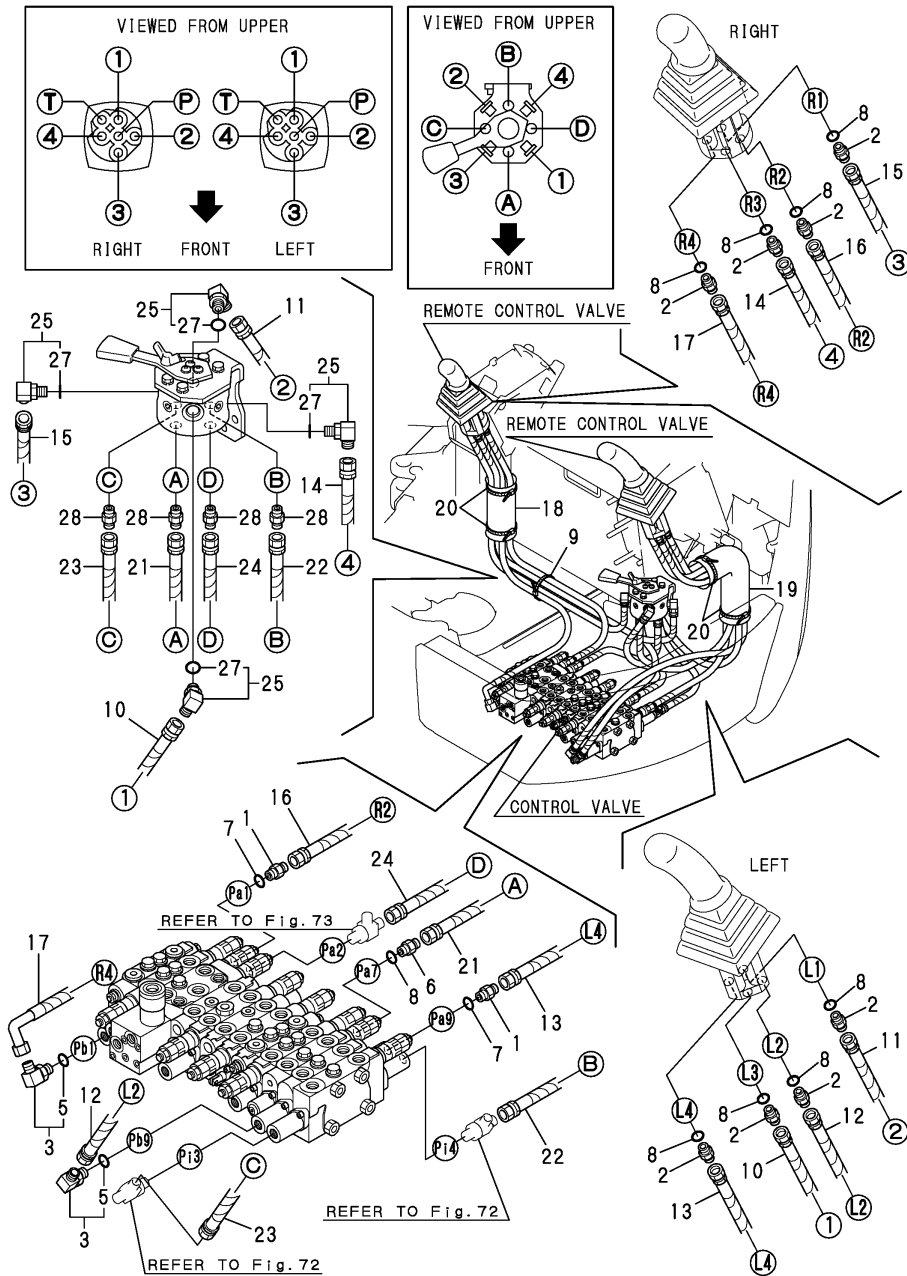


Fig.78. CONTROL PIPING(V.-2-WAY VALVE)

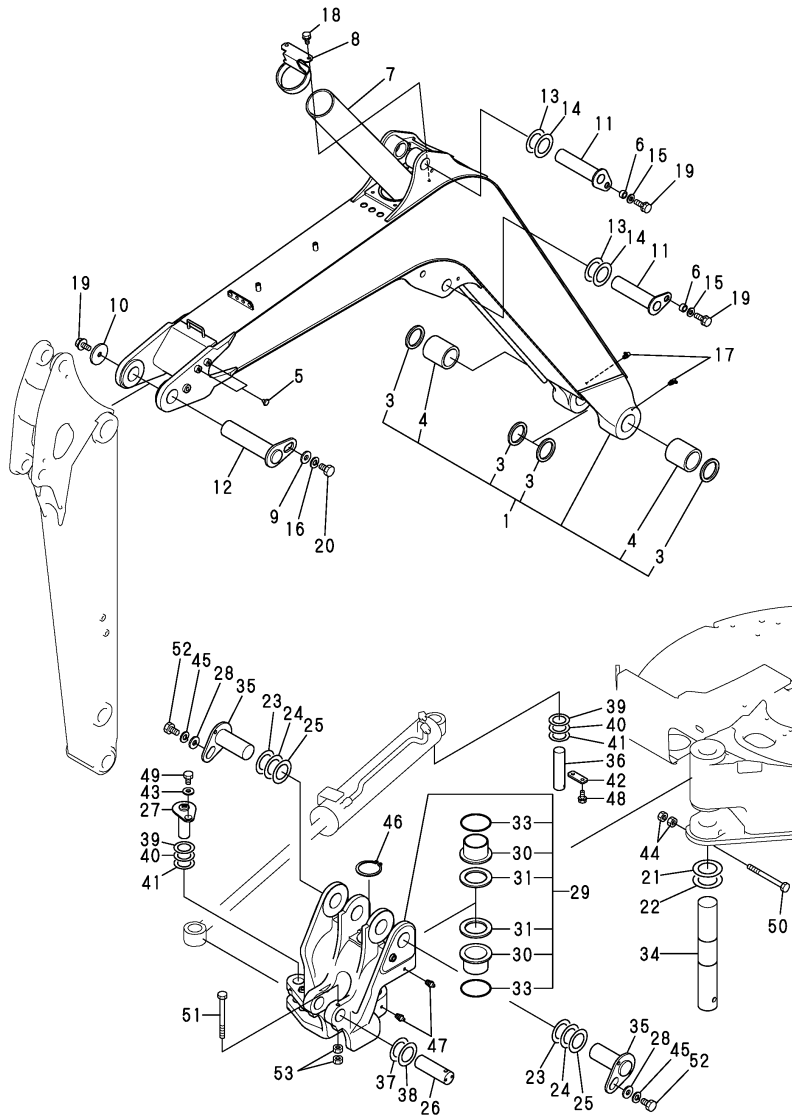
(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172123-76121	ADAPTER	2	2	2	2	2	2		
2	1	172123-76121	ADAPTER	8	8	8	8	8	8		
3	1	172141-76180	CONNECTOR ASSY	2	2	2	2	2	2		
5	2	24315-000110	O-RING, 1BP11.0	2	2	2	2	2	2		
6	1	172164-76330	JOINT, PF1/4-0.7	1	1	1	1	1	1		
7	1	24315-000110	O-RING, 1BP11.0	2	2	2	2	2	2		
8	1	24315-000110	O-RING, 1BP11.0	9	9	9	9	9	9		
9	1	172122-79930	CLAMP, HOSE	1	1	1	1	1	1		
10	1	172467-78100	HOSE	1	1	1	1	1	1		
11	1	172467-78110	HOSE	1	1	1	1	1	1		
12	1	172467-78280	HOSE	1	1	1	1	1	1		
13	1	172472-78190	HOSE	1	1	1	1	1	1		
14	1	172467-78130	HOSE	1	1	1	1	1	1		
15	1	172467-78120	HOSE	1	1	1	1	1	1		
16	1	172472-78200	HOSE	1	1	1	1	1	1		
17	1	172472-78210	HOSE	1	1	1	1	1	1		
18	1	172165-79810	SPONGE, HOSE	1	1	1	1	1	1		
19	1	172472-78800	SPONGE, HOSE	1	1	1	1	1	1		
20	1	172122-79930	CLAMP, HOSE	4	4	4	4	4	4		
21	1	172467-78140	HOSE	1	1	1	1	1	1		
22	1	172467-78150	HOSE	1	1	1	1	1	1		
23	1	172467-78160	HOSE	1	1	1	1	1	1		
24	1	172467-78170	HOSE	1	1	1	1	1	1		
25	1	172141-76180	CONNECTOR ASSY	4	4	4	4	4	4		
27	2	24315-000110	O-RING, 1BP11.0	4	4	4	4	4	4		
28	1	23391-020000	JOINT, RGI-1/4	4	4	4	4	4	4		

Fig.80. BOOM & BOOM BRACKET



(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

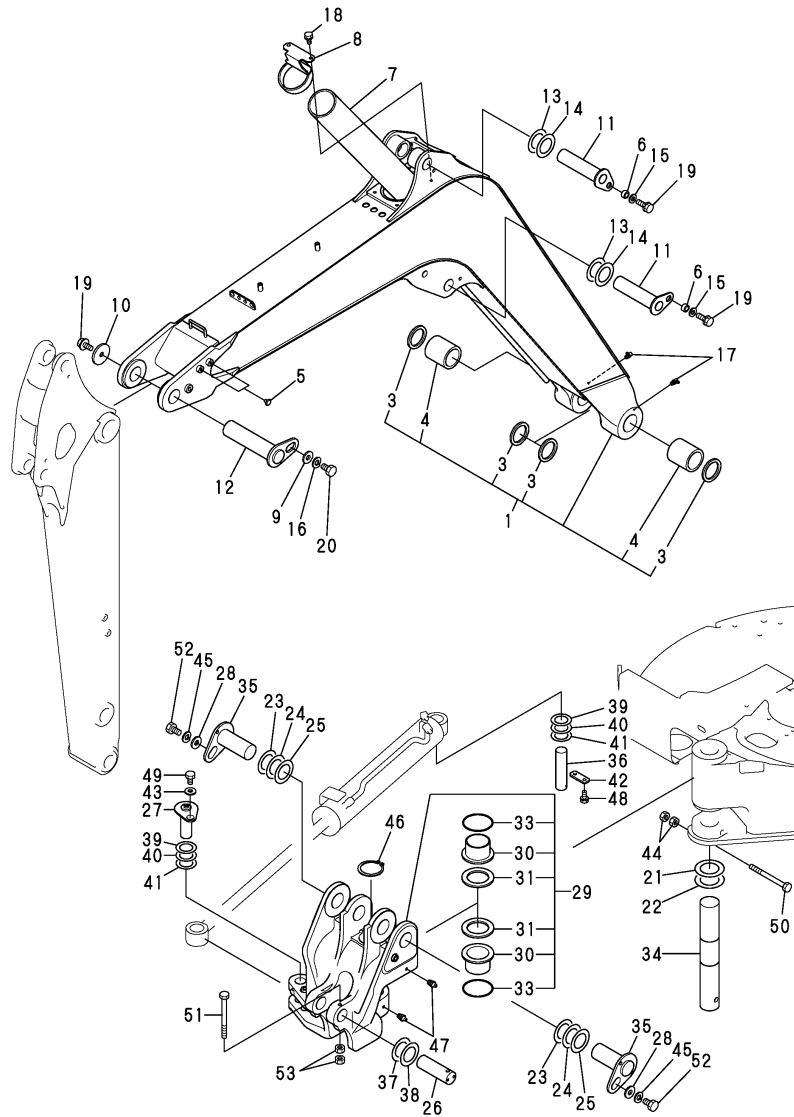
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172460-81090	BOOM ASSY	1	1	1	1	1	1	1	1
3	2	172020-10620	SEAL, DUST	4	4	4	4	4	4	4	
4	2	172460-81400	BUSH	2	2	2	2	2	2	2	
4A	1	172437-03431	LABEL,STEERING	1	1	1	1	1	1	1	2
4A-1	1	172437-03432	LABEL, STEERING	1	1	1	1	1	1	1	N 2
		(A=M/#25972) (B=M/#25972) (C=M/#25972) (D=M/#25972) (E=M/#25972) (F=M/#25972)									
4B	1	172437-03460	LABEL, BOOM	2	2	2	2	2	2	2	2
4B-1	1	172437-03461	LABEL, BOOM	2	2	2	2	2	2	2	N 2
		(A=M/#25972) (B=M/#25972) (C=M/#25972) (D=M/#25972) (E=M/#25972) (F=M/#25972)									
4C	1	172472-03270	LABEL,SAND US	1	1	1	1	1	1	1	2
4C-1	1	172472-03271	LABEL, SANDUS	1	1	1	1	1	1	1	N 2
		(A=M/#25972) (B=M/#25972) (C=M/#25972) (D=M/#25972) (E=M/#25972) (F=M/#25972)									
4D	1	172472-03280	LABEL	1	1	1	1	1	1	1	2
4D-1	1	172472-03281	LABEL, WARNING HITCH	1	1	1	1	1	1	1	N 2
		(A=M/#25972) (B=M/#25972) (C=M/#25972) (D=M/#25972) (E=M/#25972) (F=M/#25972)									
5	1	172183-81160	CLIP, TREE	4	4	4	4	4	4	4	
6	1	172164-81670	SPACER	2	2	2	2	2	2	2	
7	1	172460-81710	PIPE	1	1	1	1	1	1	1	
8	1	172460-81740-1	PLATE	1	1	1	1	1	1	1	
9	1	172187-81970	WASHER	1	1	1	1	1	1	1	
10	1	172147-82140	WASHER	1	1	1	1	1	1	1	
11	1	172460-82480-1	PIN	2	2	2	2	2	2	2	
12	1	172460-82500-1	PIN	1	1	1	1	1	1	1	
13	1	172165-82520	SHIM	2	2	2	2	2	2	2	
14	1	172165-82530	SHIM	2	2	2	2	2	2	2	
15	1	22157-120000	WASHER, 12	2	2	2	2	2	2	2	
16	1	22217-140000	WASHER, SPRING 14	1	1	1	1	1	1	1	
17	1	24761-040000	NIPPLE, GREASE B	2	2	2	2	2	2	2	
18	1	26013-100162	BOLT, M10X 16	2	2	2	2	2	2	2	
19	1	26013-120252	BOLT, M12X 25	3	3	3	3	3	3	3	
20	1	26116-140252	BOLT, M14X 25 PLATED	1	1	1	1	1	1	1	
21	1	172176-81700	SHIM	1	1	1	1	1	1	1	
22	1	172176-81710	SHIM	1	1	1	1	1	1	1	
23	1	172460-81800	SHIM	2	2	2	2	2	2	2	
24	1	172460-81810	SHIM	2	2	2	2	2	2	2	
25	1	172460-81820	SHIM	2	2	2	2	2	2	2	
26	1	172458-81830	PIN	1	1	1	1	1	1	1	
27	1	172458-81930-1	PIN	1	1	1	1	1	1	1	
28	1	172187-81970	WASHER	2	2	2	2	2	2	2	
29	1	172460-82300-1	BRACKET, BOOM	1	1	1	1	1	1	1	
30	2	172165-81710	BUSH	2	2	2	2	2	2	2	
31	2	172165-81770	SEAL, DUST	2	2	2	2	2	2	2	
33	2	24321-000700	O-RING, 1AG70.0	2	2	2	2	2	2	2	
34	1	172460-82400	PIN	1	1	1	1	1	1	1	
35	1	172460-82410-1	PIN	2	2	2	2	2	2	2	
36	1	172460-82430	PIN	1	1	1	1	1	1	1	
37	1	172165-82520	SHIM	2	2	2	2	2	2	2	
38	1	172165-82530	SHIM	2	2	2	2	2	2	2	
39	1	172165-82580	SHIM	4	4	4	4	4	4	4	
40	1	172165-82590	SHIM	4	4	4	4	4	4	4	
41	1	172165-82600	SHIM	4	4	4	4	4	4	4	

Remarks
 (1)PLEASE USE THIS PART WITH FOLLOW-
 ING LABELS AT THE SAME TIME.
 REF. NO. 4A-1,4B-1,4C-1,4D-1.
 (2)LABELS ARE NOT ILLUSTRATED.

Fig.80. BOOM & BOOM BRACKET

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
42	1	172117-83970-5	PLATE, LOCK	1	1	1	1	1	1		
43	1	22157-120000	WASHER, 12	1	1	1	1	1	1		
44	1	26716-160002	NUT, M16	2	2	2	2	2	2		
45	1	22217-140000	WASHER, SPRING 14	2	2	2	2	2	2		
46	1	22242-000700	RING, 70	1	1	1	1	1	1		
47	1	24761-020000	NIPPLE, GREASE PT1/8	2	2	2	2	2	2		
48	1	26013-100202	BOLT, M10X 20	2	2	2	2	2	2		
49	1	26013-120252	BOLT, M12X 25	1	1	1	1	1	1		
50	1	26076-161702	BOLT, 10.916X170	1	1	1	1	1	1		
51	1	26116-121302	BOLT, M12X130 PLATED	1	1	1	1	1	1		
51-1	1	26116-121402	BOLT, M12X140 PLATED	1	1	1	1	1	1		N
		(A=*2013.09)	(B=*2013.09)	(C=*2013.09)	(D=*2013.09)	(E=*2013.09)	(F=*2013.09)				
52	1	26116-140352	BOLT, M14X 35 PLATED	2	2	2	2	2	2		
53	1	26716-120002	NUT, M12	2	2	2	2	2	2		

Remarks

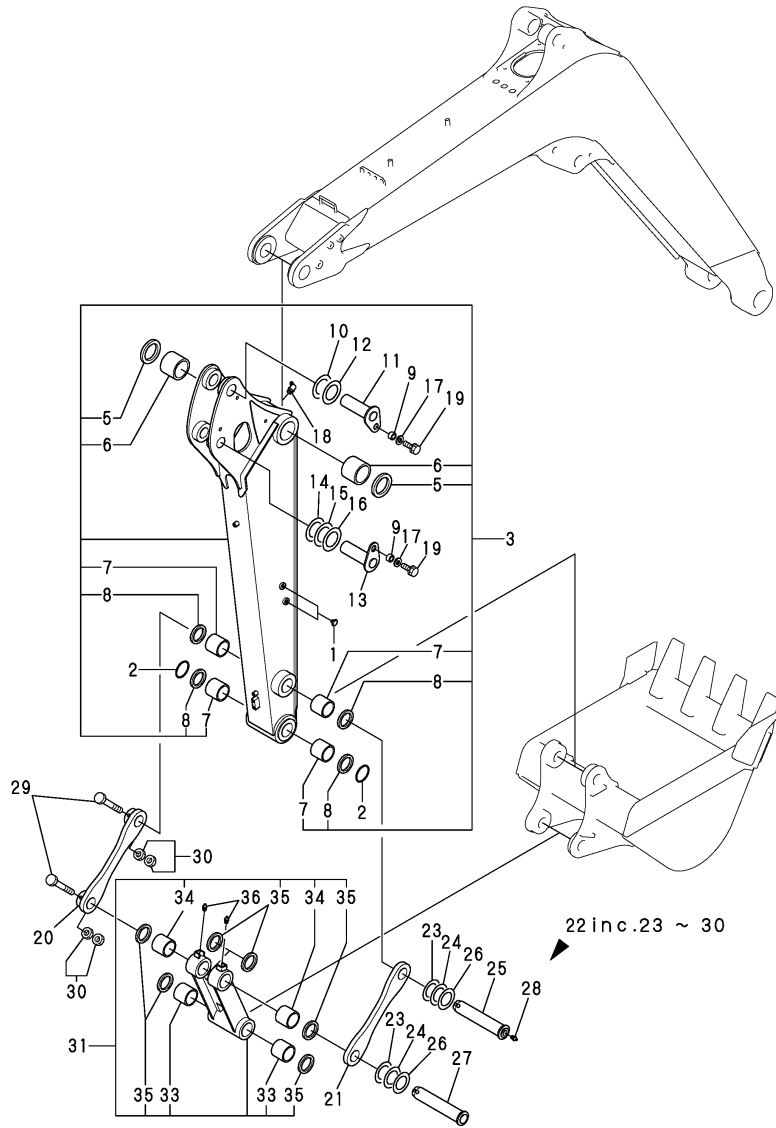
(1)PLEASE USE THIS PART WITH FOLLOW-
 ING LABELS AT THE SAME TIME.
 REF. NO. 4A-1,4B-1,4C-1,4D-1.

(2)LABELS ARE NOT ILLUSTRATED.

Fig.81. ARM & BUCKET LINK

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



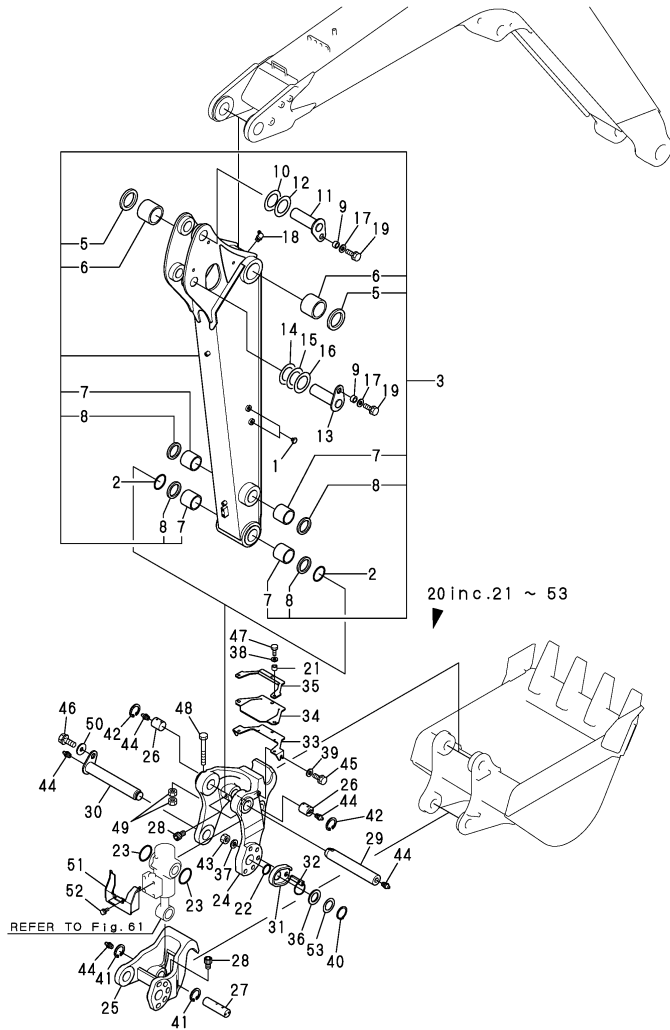
No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172183-81160	CLIP, TREE	4	4	4	4	4	4		
2	1	172125-81280	O-RING	2	2	2	2	2	2		
3	1	172960-81490-1	ARM ASSY	1	1	1	1	1	1		1
5	2	172020-10620	SEAL, DUST	2	2	2	2	2	2		
6	2	172445-81360	BUSH 60X75	2	2	2	2	2	2		
7	2	172112-83500	PIN BUSH 45X60	4	4	4	4	4	4		
8	2	172168-81410	SEAL, DUST	4	4	4	4	4	4		
8A	1	172472-03260	LABEL, FINGER	1	1	1	1	1	1		2
8A-1	1	172472-03261	LABEL, FINGER US	1	1	1	1	1	1	N	2
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
8B	1	172472-03230	LABEL, OPERATION PIN	1	1	1	1	1	1		2
9	1	172164-81670	SPACER	2	2	2	2	2	2		
10	1	172165-82520	SHIM	1	1	1	1	1	1		
11	1	172460-82520-1	PIN 50X134(YELLOW:87)	1	1	1	1	1	1		
12	1	172165-82530	SHIM	1	1	1	1	1	1		
13	1	172460-82540-1	PIN 45X138(YELLOW:87)	1	1	1	1	1	1		
14	1	172165-82550	SHIM	1	1	1	1	1	1		
15	1	172165-82560	SHIM	1	1	1	1	1	1		
16	1	172165-82570	SHIM	1	1	1	1	1	1		
17	1	22157-120000	WASHER, 12	2	2	2	2	2	2		
18	1	24761-040000	NIPPLE, GREASE B	1	1	1	1	1	1		
19	1	26013-120252	BOLT, M12X 25	2	2	2	2	2	2		
20	1	172460-82350-1	ARM, BUCKET	1	1	1	1	1	1		
21	1	172460-82360-1	ARM, BUCKET	1	1	1	1	1	1		
22	1	172460-82650-1	PIN KIT, ARM (87)	1	1	1	1	1	1		
23	2	172165-82550	SHIM	2	2	2	2	2	2		
24	2	172165-82560	SHIM	2	2	2	2	2	2		
25	2	172460-82560-1	PIN 45X217(YELLOW:87)	1	1	1	1	1	1		
26	2	172165-82570	SHIM	2	2	2	2	2	2		
27	2	172460-82590-1	PIN 45X217(YELLOW:87)	1	1	1	1	1	1		M
28	2	24761-020000	NIPPLE, GREASE PT1/8	1	1	1	1	1	1		
29	2	26116-100802	BOLT, M10X 80 PLATED	2	2	2	2	2	2		
30	2	26716-100002	NUT, M10	4	4	4	4	4	4		
31	1	172460-82380	LINK, BUCKET (87)	1	1	1	1	1	1		
33	2	172112-83500	PIN BUSH 45X60	2	2	2	2	2	2		
34	2	172112-86250	BUSH 45X39, PIN	2	2	2	2	2	2		
35	2	172168-81410	SEAL, DUST	6	6	6	6	6	6		
36	1	24761-020000	NIPPLE, GREASE PT1/8	2	2	2	2	2	2		

Remarks
 (1) PLEASE USE THIS PART WITH FOLLOWING LABELS AT THE SAME TIME.
 REF. NO. 8A-1, 8B.
 (2) LABELS ARE NOT ILLUSTRATED.

Fig.82. ARM & QUICK COUPLER

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



Remarks

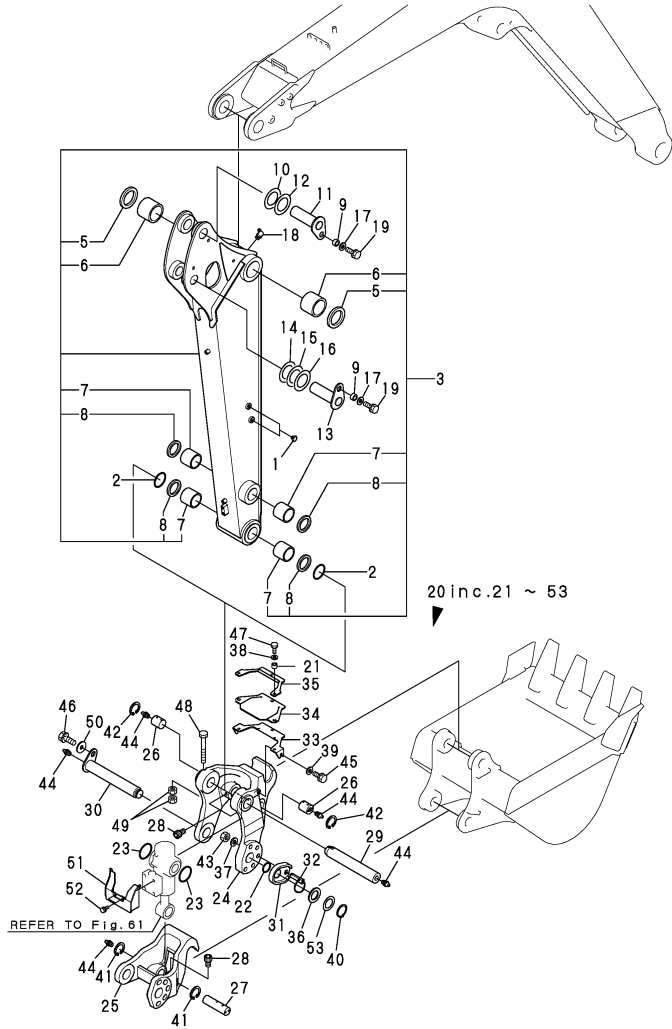
- (1) PLEASE USE THIS PART WITH FOLLOWING LABELS AT THE SAME TIME. REF. NO. 8A-1,8B.
- (2) PLEASE USE THIS PART WITH FOLLOWING LABELS AT THE SAME TIME. REF. NO. 31A.
- (3) PLEASE USE THIS PART WITH FOLLOWING LABELS AT THE SAME TIME. REF. NO. 32A.
- (4) LABELS ARE NOT ILLUSTRATED.

No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172183-81160	CLIP, TREE	4	4	4	4	4	4		
2	1	172125-81280	O-RING	2	2	2	2	2	2		
3	1	172960-81490-1	ARM ASSY	1	1	1	1	1	1		1
5	2	172020-10620	SEAL, DUST	2	2	2	2	2	2		
6	2	172445-81360	BUSH 60X75	2	2	2	2	2	2		
7	2	172112-83500	PIN BUSH 45X60	4	4	4	4	4	4		
8	2	172168-81410	SEAL, DUST	4	4	4	4	4	4		
8A	1	172472-03260	LABEL,FINGER	1	1	1	1	1	1		4
8A-1	1	172472-03261	LABEL, FINGER US	1	1	1	1	1	1	N	4
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
8B	1	172472-03230	LABEL,OPERATION PIN	1	1	1	1	1	1		4
9	1	172164-81670	SPACER	2	2	2	2	2	2		
10	1	172165-82520	SHIM	1	1	1	1	1	1		
11	1	172460-82520-1	PIN 50X134(YELLOW:87)	1	1	1	1	1	1		
12	1	172165-82530	SHIM	1	1	1	1	1	1		
13	1	172460-82540-1	PIN 45X138(YELLOW:87)	1	1	1	1	1	1		
14	1	172165-82550	SHIM	1	1	1	1	1	1		
15	1	172165-82560	SHIM	1	1	1	1	1	1		
16	1	172165-82570	SHIM	1	1	1	1	1	1		
17	1	22157-120000	WASHER, 12	2	2	2	2	2	2		
18	1	24761-040000	NIPPLE, GREASE B	1	1	1	1	1	1		
19	1	26013-120252	BOLT, M12X 25	2	2	2	2	2	2		
20	1	172960-08701	QUICK HITCH ASSY	1	1	1	1	1	1		
21	2	172958-17120	COLLAR	3	3	3	3	3	3		
22	2	172124-46200	O-RING	1	1	1	1	1	1		
23	2	172171-81270	O-RING, 61X6.0	2	2	2	2	2	2		
24	2	172960-83101-1	BRACKET A(YELLOW:87)	1	1	1	1	1	1		
24-1	2	172960-83102-2	BRACKET,A	1	1	1	1	1	1		N
		(A=MZZZZZ)	(B=MZZZZZ)	(C=MZZZZZ)	(D=MZZZZZ)	(E=MZZZZZ)	(F=MZZZZZ)				
25	2	172960-83111-1	BRACKET B(YELLOW:87)	1	1	1	1	1	1		
25-1	2	172960-83112-1	BRACKET B(YELLOW:87)	1	1	1	1	1	1		N
		(A=M/#####)	(B=M/#####)	(C=M/#####)	(D=M/#####)	(E=M/#####)	(F=M/#####)				
25-2	2	172960-83113-2	BRACKET,B	1	1	1	1	1	1		N
		(A=MZZZZZ)	(B=MZZZZZ)	(C=MZZZZZ)	(D=MZZZZZ)	(E=MZZZZZ)	(F=MZZZZZ)				
26	2	172960-83120	PIN	2	2	2	2	2	2		
27	2	172960-83130	PIN	1	1	1	1	1	1		
28	2	172958-83140	BOLT	3	3	3	3	3	3		
29	2	172960-83140	PIN	1	1	1	1	1	1		
30	2	172960-83151	PIN 45X299(YELLOW:87)	1	1	1	1	1	1		
31	2	172958-83171-1	PLATE,LOCK(YELLOW:87)	1	1	1	1	1	1		2
31A	2	172458-03240	LABEL,LOCK	1	1	1	1	1	1		4
32	2	172960-83191	PIN ASSY, LOCK	1	1	1	1	1	1		3
32A	2	172958-03160	LABEL	1	1	1	1	1	1		4
33	2	172960-83252-1	GUARD ASSY	1	1	1	1	1	1		
34	2	172960-83281	PLATE, RUBBER	1	1	1	1	1	1		
35	2	172960-83272-1	PLATE ASSY(YELLOW:87)	1	1	1	1	1	1		
35-1	2	172960-83292-1	PLATE ASSY(YELLOW:87)	1	1	1	1	1	1		N
		(A=M/#25972)	(B=M/#25972)	(C=M/#25972)	(D=M/#25972)	(E=M/#25972)	(F=M/#25972)				
36	2	172960-83210	COLLAR	1	1	1	1	1	1		
37	2	172958-83330	WASHER 6.4X15.5X1.5	1	1	1	1	1	1		
38	2	22137-080000	WASHER, 8	3	3	3	3	3	3		

Fig.82. ARM & QUICK COUPLER

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
39	2	22137-100000	WASHER, 10	2	2	2	2	2	2		
40	2	22242-000350	RING, 35	1	1	1	1	1	1		
41	2	22252-000350	RING, 35	2	2	2	2	2	2		
42	2	22252-000400	RING, 40	2	2	2	2	2	2		
43	2	26756-060002	NUT, LOCK M6	1	1	1	1	1	1		
44	2	24761-020000	NIPPLE, GREASE PT1/8	5	5	5	5	5	5		
45	2	26013-100202	BOLT, M10X 20	2	2	2	2	2	2		
46	2	26013-120302	BOLT, M12X 30	1	1	1	1	1	1		
47	2	26116-080202	BOLT, M8X 20 PLATED	3	3	3	3	3	3		
48	2	26116-100802	BOLT, M10X 80 PLATED	1	1	1	1	1	1		
49	2	26716-100002	NUT, M10	2	2	2	2	2	2		
50	2	22157-120000	WASHER, 12	1	1	1	1	1	1		
51	2	172960-83312-1	COVER ASSY	1	1	1	1	1	1		
52	2	26013-080162	BOLT, M8X 16	2	2	2	2	2	2		
53	2	172141-84601	SHIM	1	1	1	1	1	1		

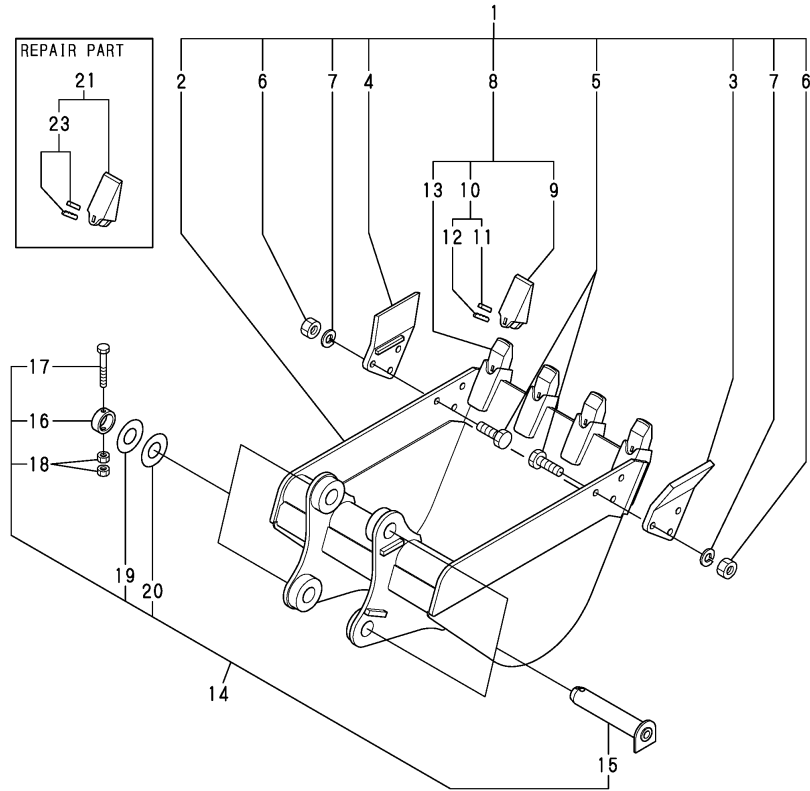
Remarks

- (1) PLEASE USE THIS PART WITH FOLLOWING LABELS AT THE SAME TIME. REF. NO. 8A-1,8B.
- (2) PLEASE USE THIS PART WITH FOLLOWING LABELS AT THE SAME TIME. REF. NO. 31A.
- (3) PLEASE USE THIS PART WITH FOLLOWING LABELS AT THE SAME TIME. REF. NO. 32A.
- (4) LABELS ARE NOT ILLUSTRATED.

Fig.83. BUCKET

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172460-82101-1	BUCKET ASSY, 650S	1	1	1	1	1	1		
2	2	172460-82111-1	BUCKET ASSY	1	1	1	1	1	1		
3	2	172460-82180-1	CUTTER, SIDE	1	1	1	1	1	1		
4	2	172460-82200-1	CUTTER, SIDE	1	1	1	1	1	1		
5	2	172460-82220	BOLT M16X 50	6	6	6	6	6	6		
6	2	172460-82230	NUT	6	6	6	6	6	6		
7	2	22217-160000	WASHER, SPRING 16	6	6	6	6	6	6		
8	2	772151-81611-1	TOOTH ASSY	4	4	4	4	4	4		
9	3	172448-82570-1	TOOTH, POINT	4	4	4	4	4	4		
10	3	172448-82960	PIN ASSY, LOCK	4	4	4	4	4	4		
11	4	172448-82580	PIN,LOCK	4	4	4	4	4	4		
12	4	172448-82590	RUBBER,PIN	4	4	4	4	4	4		
13	3	172151-81611-1	ADAPTER	4	4	4	4	4	4		
14	1	172960-81600-1	BUCKET PIN KIT (Z1)	1	1	1	1	1	1		
15	2	172960-83170-1	PIN 45X271Q (GILT)	2	2	2	2	2	2		
16	2	172176-81640	COLLAR	2	2	2	2	2	2		
17	2	26116-100752	BOLT, M10X 75 PLATED	2	2	2	2	2	2		
18	2	26716-100002	NUT, M10	4	4	4	4	4	4		
19	2	172165-82550	SHIM	2	2	2	2	2	2		
20	2	172165-82560	SHIM	2	2	2	2	2	2		
21	1	172448-82950	TOOTH KIT, POINT	1	1	1	1	1	1		1
23	2	172448-82960	PIN ASSY, LOCK	1	1	1	1	1	1		1

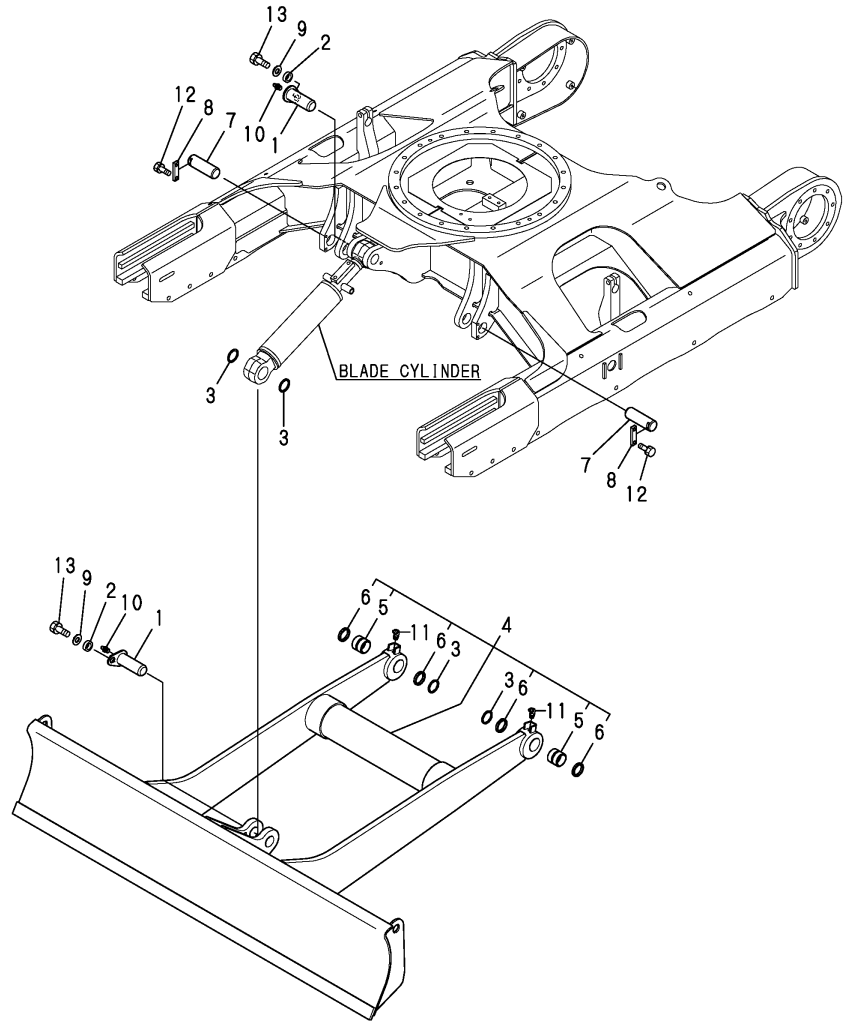
Remarks

(1)REPAIR PART

Fig.84. BLADE

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)

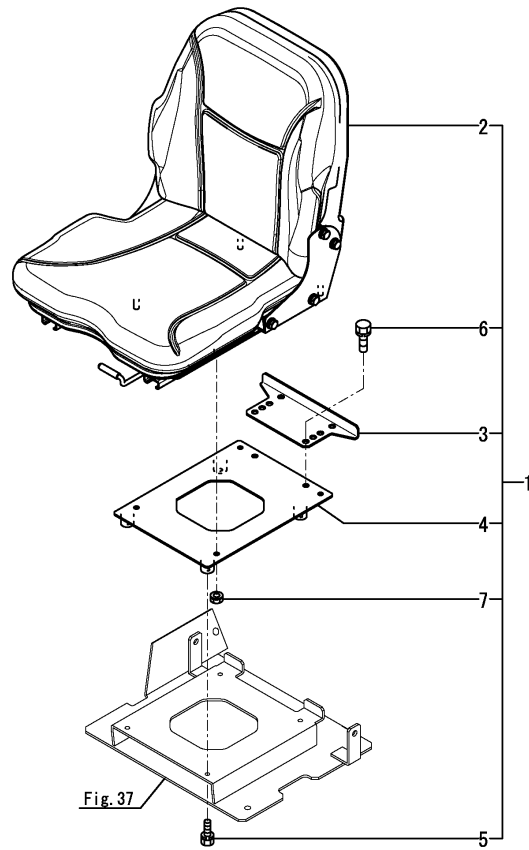


No.	Lev.	Parts No.	Description	Q'ty						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172164-81650-2	PIN 45X122(GREEN:82)	2	2	2	2	2	2		
2	1	172164-81670	SPACER	2	2	2	2	2	2		
3	1	172112-87840	SHIM	4	4	4	4	4	4		
4	1	172960-94100-1	BLADE ASSY(GREEN:82)	1	1	1	1	1	1		
5	2	172151-72670	BUSH 45 50	2	2	2	2	2	2		
6	2	172168-81410	SEAL, DUST	4	4	4	4	4	4		
7	1	172423-94210	PIN 45X120	2	2	2	2	2	2		
8	1	172124-94310-2	PLATE, LOCK(GREEN:82)	2	2	2	2	2	2		
9	1	22157-120000	WASHER, 12	2	2	2	2	2	2		
10	1	24761-020000	NIPPLE, GREASE PT1/8	2	2	2	2	2	2		
11	1	24761-040000	NIPPLE, GREASE B	2	2	2	2	2	2		
12	1	26013-100252	BOLT, M10X 25	4	4	4	4	4	4		
13	1	26013-120302	BOLT, M12X 30	2	2	2	2	2	2		

Fig.85. SEAT KIT(OPTIONAL)

(A)=VIO40-2AC(US)
 (B)=VIO40-2AP(US)
 (C)=VIO40-2AC(AS)

(D)=VIO40-2AP(AS)
 (E)=VIO40-2AC(NZ)
 (F)=VIO40-2AP(NZ)



No.	Lev.	Parts No.	Description	Q'ty						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
1	1	172457-08601 (A=*2017.11.)	SEAT KIT,WOCHANG SP (C=*2017.11.)	1		1						W
2	2	172A23-64050	SEAT ASSY		1		1					
3	2	172A46-64491	STOPPER, A		1		1					
4	2	172A46-64500	PLATE ASSY, SEAT		1		1					
5	2	26013-080202	BOLT, M8X 20		4		4					
6	2	26013-100202	BOLT, M10X 20		2		2					
7	2	26051-080002	NUT, M8		4		4					

Parts No. Index

Parts No.	Fig. No.	Ref. No.
104200-11920	10	3
105340-55040	10	11
106990-44660	10	14 -1
119160-12060	6	23
119247-77100	13	51
	14	9
119650-77910	13	53
119802-55710	10	31 A
119802-77200	13	52
119808-12520	6	15
119808-12540	6	16
119866-12540	6	17
120147-44810	19	14
121250-49121	9	6
121256-44600-2	9	39
121450-44531	9	34
121470-44581	9	36
124450-44550	9	38
124450-44560	9	35
124701-11911	6	6
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