



PARTS CATALOG

Published

2008/7 (Jul.)

0CR10-G52800

PREFACE

1. This Parts Catalog carries all parts incorporated in YANMAR Model 2V78C-SA, 2V78C-SB & 2V78C-SC engines.
2. Each illustration corresponds to the parts list on the following page.
3. When ordering parts, clearly write down the engine model and serial number, as well as the name and number of each part in your order sheet. This will help insure reliable delivery of the parts you have ordered.

How to read this Parts Catalog.

1. Parts mentioned in Parts Catalog may not necessarily be standard equipping parts
2. Parts change may be made without prior notice.
3. Form of this Parts Catalog.

Y00F2161 29. FUEL INJECTION PUMP (W/BOOST)											
REF.	LEV.	PARTS No.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1		729595-51390	FUEL INJECTION PUMP	1	1	1	1	1			
1-1		729595-51391	FUEL INJECTION PUMP	1	1	1	1	1		N	1
		(A=E00185) (B=E00200)									
3		26022-060162	SCREW M 6X16	9	9	9	9	9			
I 3-1		26022-060162	SCREW M 6X16	4	4	4	4	4			K
		(A=E00156) (B=E00156) (C=E00156) (D=E00156) (E=E00156)									
4		129470-51040	CAMSHFT	9	9	9	9	9			
5		122710-51050	BEARING. ROLLER	9	9	9	9	9			
6		129470-51060	RETAINER	9	9	9	9	9			

Remarks	(1) BOOST COMPEMSATOR TYPE. OPTIONAL PART. TO E#00155 (4JH-DT, 4JH-DTZ)
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① Ref. No,

The Ref. No, in the list may not be in accordance with the Ref. No, on illustration.

(Ex.) illustration No, List heed No,
 1 1 (Before change) → 1-1 (After change)

When interchangeable symbol N, and k, illustrations for the new parts are sometimes omitted.

② Lev. (Level)

Indication and Meaning of Level

Level Hereunder is given the relation among the number (1,2,3) the level and the nominal parent-child relationship.

1 ---- Parent parts (Assembly parts)

2 ---- Child parts included in " 1 " (Semi-Assembly parts, component parts of Assembly parts.)

3 ---- Child parts included in " 2 ", Grand-child parts in terms of " 1 ".

(Component parts of Semi-Assembly parts.)

Note) A parts of non-sale parts are illustrated but not listed.

③ Change Mark

Change Mark " I " is given to the part for which a design change was made at this time.

The design change was not shown in the last published Parts Catalog.

④ Interchangeability Mark

In the case where a part change took place, one of the following interchangeability marks is indicated for that part

Symbol	Interchangeability	Contents note
N	Old ← → New	New Part is interchangeable for Old Part but not interchangeable conversely.
Q	Old ← → New	New Part is not interchangeable for Old Part but interchangeable conversely.
R	Old ← → New	New Part is interchangeable for Old Part and vice versa.
S	Old ← → New	New Part is not interchangeable for Old Part and vice versa.
W		Part newly added.
Z		Part discontinued.
F		Not interchangeable single part but interchangeable by set of the related parts.
K		Changed only in quantity used.

⑤ Effective Machine No,

When a part is changed, Effective Machine No, of a Model for which the part is applicable is indication

In each column of (A)-(F).

Product Symbol	Product No,	Product Symbol	Product No,
C	Clutch No, Compressor No,	M	Machine No,
D	Drive No,	T	Tractor No,
E	Engine No,	Note 1)※	Date

Note 1) Date may follow the symbol in some cases.(Ex.) ※1996.01

Note 2) As far as engine models shown by " XXX " are concerned, the modification of the parts could not be Predicted or the engine models themselves could not be identified.

Note 3) (A=E/#00185) means that the design change on the part has been effective for the model at the, column (A) (in the case, for 4JH-DT) on and from E/#(Engine Serial Number) 00185

⑥ Remarks Mark

Figures or alphabets (Symbols) are entered in the remark column.

The comments (remarks) on the pertinent parts are indicated in the lower part of the list by the same symbols a those stated above.

CONTENTS

MODEL : 2V78C-SA,SB,SC

PC NO : 0CR10-G52800

Fig.No. GROUP NAME

2V78C-SA,SB,SC

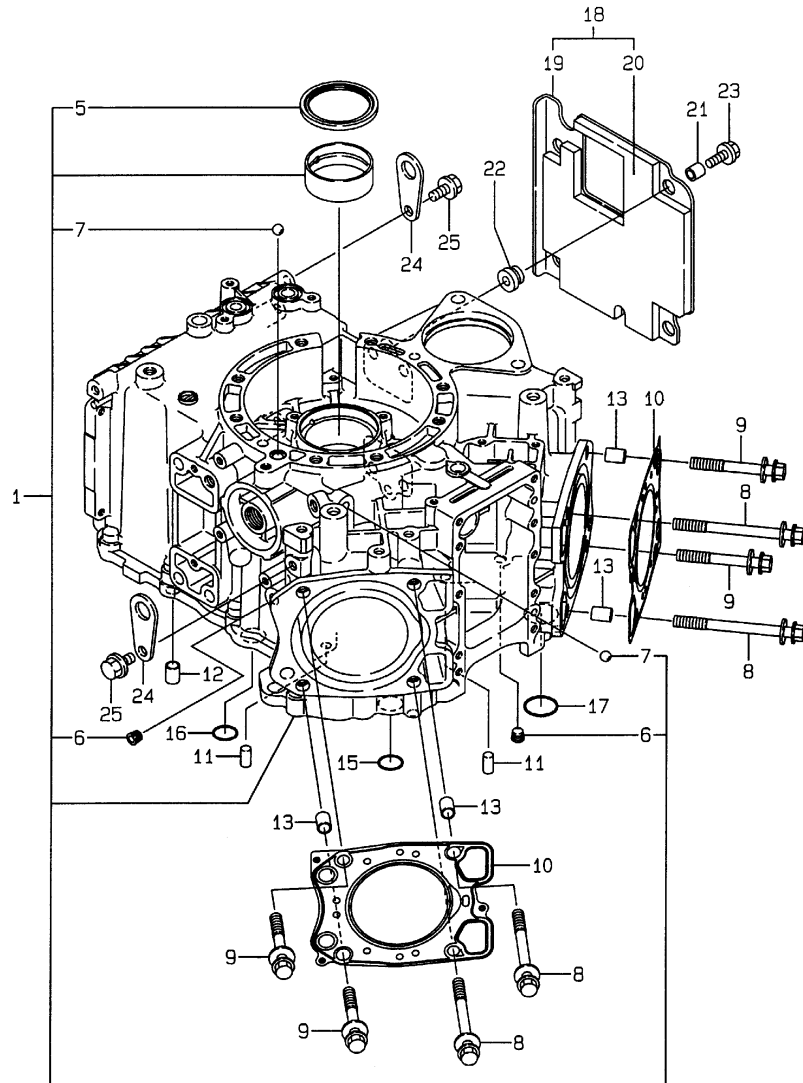
1. CYLINDER BLOCK
2. GEAR HOUSING
3. CYLINDER HEAD & BONNET
4. SUCTION MANIFOLD
5. AIR CLEANER
6. MUFFLER
7. CAMSHAFT
8. CRANKSHAFT & PISTON
9. LUB.OIL SYSTEM
10. COOLING WATER SYSTEM
11. RADIATOR
12. FUEL INJECTION PUMP
13. GOVERNOR
14. FUEL INJECTION VALVE
15. FUEL LINE
16. STARTING MOTOR
17. DYNAMO
18. GASKET SET & TOOLS

Fig.No. GROUP NAME

Fig.1. CYLINDER BLOCK

(A)=2V78C-SA
(B)=2V78C-SB
(C)=2V78C-SC

(D)=
(E)=
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	118400-01003	CYL.BLOCK ASSY	1	1	1					
5	2	118200-02220	SEAL,OIL	1	1	1					
6	2	23875-010000	PLUG PT1/8	2	2	2					
7	2	24190-110001	BALL 11/32, STEEL	2	2	2					
8	1	118200-01200	BOLT(A), CYL. HEAD	4	4	4					
9	1	118200-01210	BOLT(B), CYL. HEAD	4	4	4					
10	1	118200-01360	GASKET,HEAD	2	2	2					
11	1	129100-01580	PARALLEL PIN 8X16	2	2	2					
12	1	118200-01800	PIPE, KNOCK	2	2	2					
13	1	118200-01800	PIPE, KNOCK	4	4	4					
15	1	118200-01410	O-RING P16.0	1	1	1					
16	1	118200-01420	O-RING P16.0	1	1	1					
17	1	118200-01430	O-RING S24.0	1	1	1					
18	1	118401-01850	COVER, SOUND	1	1	1					
19	2	118401-01860	COVER	1	1	1					
20	2	118401-01870	ABSORBER	1	1	1					
21	1	114350-45340	COLLAR	4	4	4					
22	1	183720-55210	GROMMET	4	4	4					
23	1	26106-060162	BOLT M 6X 16 PLATED	4	4	4					
24	1	118401-07900	LIFTER ENGINE		3						
25	1	26106-080162	BOLT M 8X 16 PLATED		3						

Fig.2. GEAR HOUSING

(A)=2V78C-SA
(B)=2V78C-SB
(C)=2V78C-SC

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	118400-01480	COVER,GEAR CASE	1	1	1					
2	1	118400-01490	GASKET,COVER	1	1	1					
3	1	118400-01820	GEARCASE ASSY	1	1	1					
6	2	118200-02230	SEAL,OIL	1	1	1					
7	2	24190-110001	BALL 11/32, STEEL	4	4	4					
8	1	26106-060122	BOLT M 6X 12 PLATED	4	4	4					
9	1	26106-080402	BOLT M 8X 40 PLATED	10	10	10					
10	1	26106-080552	BOLT M 8X 55 PLATED	4	4	4					
11	1	26106-080752	BOLT M 8X 75 PLATED	1	1	1					
12	1	118400-01750	FILLER CAP	1	1	1					
13	1	118400-01760	GASKET,CAP,FILLER	1	1	1					
14	1	118400-34800	GUIDE ASSY, DIPSTICK	1	1	1					
15	2	105425-01690	PLUG M16	1	1	1					
16	2	22190-160002	SEAL WASHER 16S	1	1	1					
17	2	118400-34810	GUIDE,DIP STICK	1	1	1					
18	1	118200-49120	GASKET,BEND,GUIDE	1	1	1					
19	1	26106-060202	BOLT M 6X 20 PLATED	2	2	2					
20	1	118400-08340	DAMPER	3							

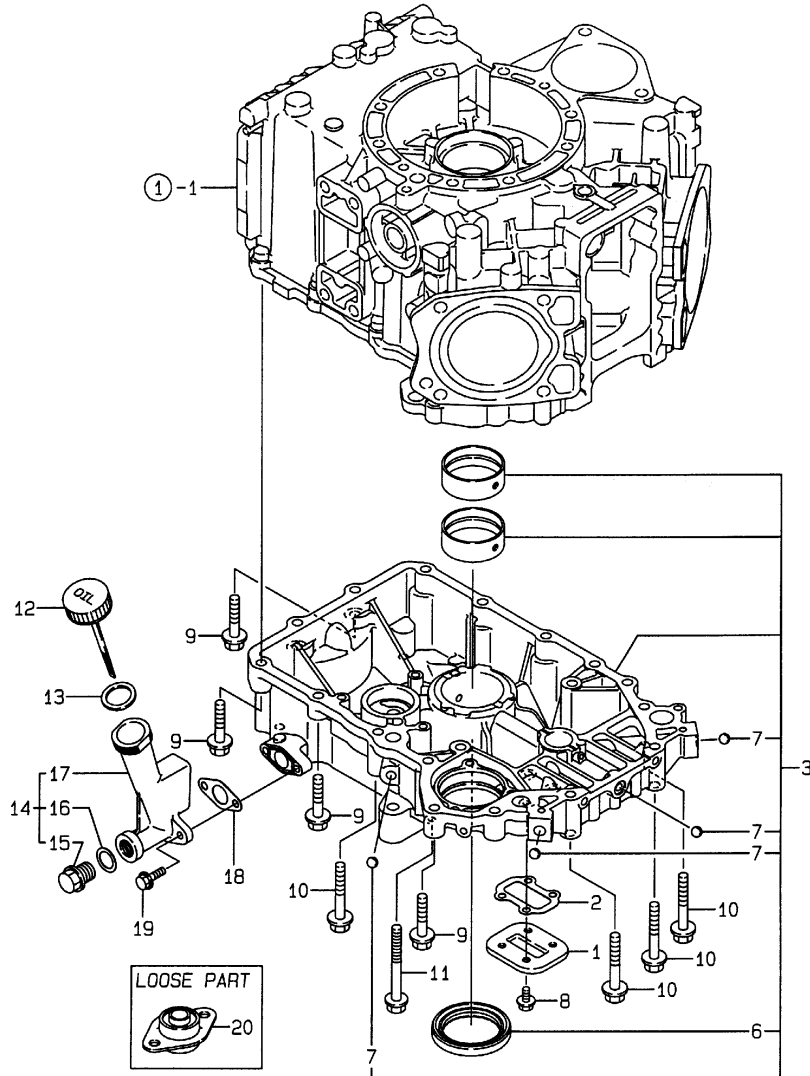
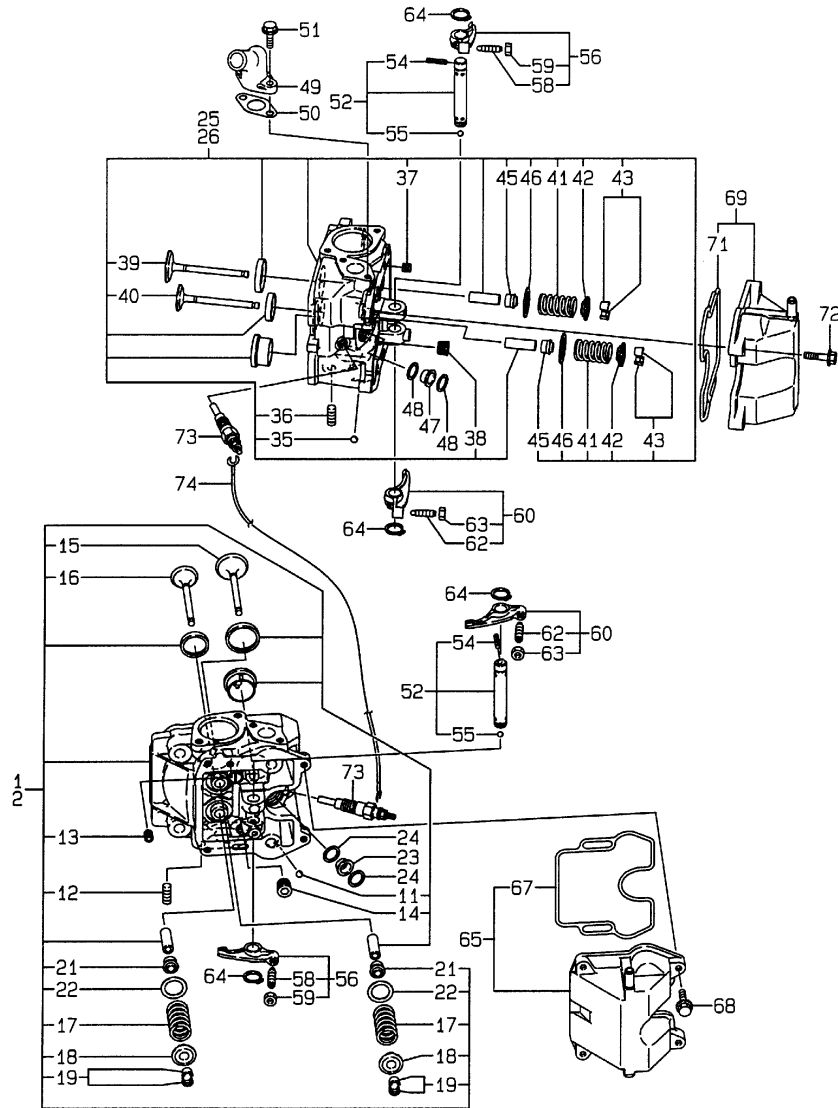


Fig.3. CYLINDER HEAD & BONNET

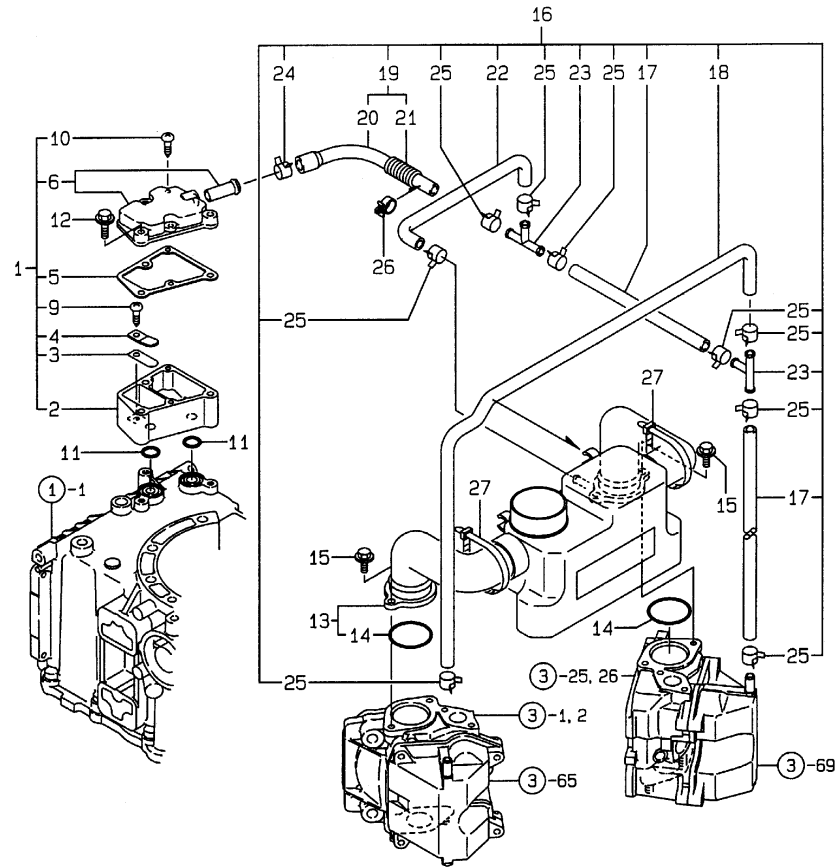
(A)=2V78C-SA
(B)=2V78C-SB
(C)=2V78C-SC

(D)=
(E)=
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	118200-11870	CYL.HEAD(1) ASSY	1	1						
2	1	118200-11852	CYL.HEAD(1) ASSY					1			
11	2	24190-080001	BALL 1/4, STEEL	1	1	1					
12	2	26226-080222	STUD M 8X 22 PLATED	2	2	2					
13	2	26979-060062	SCREW M 6X 6	1	1	1					
14	2	124160-01910	PLUG PT1/4	1	1	1					
15	2	118200-11100	VALVE, INTAKE	1	1	1					
16	2	118200-11110	VALVE, EXHAUST	1	1	1					
17	2	118200-11120	SPRING, VALVE	2	2	2					
18	2	118200-11180	RETAINER, VALVESPRING	2	2	2					
19	2	118200-11570	COTTER ASSY	2	2	2					
21	2	114350-11340	SEAL, VALVE STEM	2	2	2					
22	2	118200-11650	RETAINER, SPRING	2	2	2					
23	1	119600-11450	PROTECTOR, NOZZLE	1	1	1					
24	1	119600-11460	GASKET, NOZZLE	2	2	2					
25	1	118200-11880	CYL.HEAD(2) ASSY	1	1						
26	1	118200-11862	HEAD ASSY, CYL.NO.2							1	
35	2	24190-080001	BALL 1/4, STEEL	1	1	1					
36	2	26226-080222	STUD M 8X 22 PLATED	2	2	2					
37	2	26979-060062	SCREW M 6X 6	1	1	1					
38	2	124160-01910	PLUG PT1/4	1	1	1					
39	2	118200-11100	VALVE, INTAKE	1	1	1					
40	2	118200-11110	VALVE, EXHAUST	1	1	1					
41	2	118200-11120	SPRING, VALVE	2	2	2					
42	2	118200-11180	RETAINER, VALVESPRING	2	2	2					
43	2	118200-11570	COTTER ASSY	2	2	2					
45	2	114350-11340	SEAL, VALVE STEM	2	2	2					
46	2	118200-11650	RETAINER, SPRING	2	2	2					
47	1	119600-11450	PROTECTOR, NOZZLE	1	1	1					
48	1	119600-11460	GASKET, NOZZLE	2	2	2					
49	1	118200-49110	BEND, C.W.	1	1	1					
50	1	118200-49120	GASKET, BEND, GUIDE	1	1	1					
51	1	26106-060202	BOLT M 6X 20 PLATED	2	2	2					
52	1	118200-11240	SHAFT ASSY, ROCKER	2	2	2					
54	2	118200-11260	PIN 4*26	2	2	2					
55	2	24190-070001	BALL 7/32	2	2	2					
56	1	118200-11751	ROCKER ARM ASSY, A	2	2	2					
58	2	105010-11230	SCREW, VALVE	2	2	2					
59	2	26756-060002	LOCK NUT 6	2	2	2					
60	1	118200-11761	ROCKER ARM ASSY, B	2	2	2					
62	2	105010-11230	SCREW, VALVE	2	2	2					
63	2	26756-060002	LOCK NUT 6	2	2	2					
64	1	22242-000120	CIRCLIP 12	4	4	4					
65	1	118400-11500	BONNET ASSY, HEAD(1)	1	1	1					
67	2	118200-11320	GASKET, BONNET	1	1	1					
68	1	26106-060252	BOLT M 6X 25 PLATED	4	4	4					
69	1	118400-11510	BONNET ASSY, HEAD(2)	1	1	1					
71	2	118200-11320	GASKET, BONNET	1	1	1					
72	1	26106-060252	BOLT M 6X 25 PLATED	4	4	4					
73	1	129795-77800	PLUG, GLOW	2	2	2					
74	1	118200-77820	CONNECTOR, GLOW PLUG	1	1	1					

Fig.4. SUCTION MANIFOLD



OCR10-G52800 4. SUCTION MANIFOLD

(A)=2V78C-SA
(B)=2V78C-SB
(C)=2V78C-SC

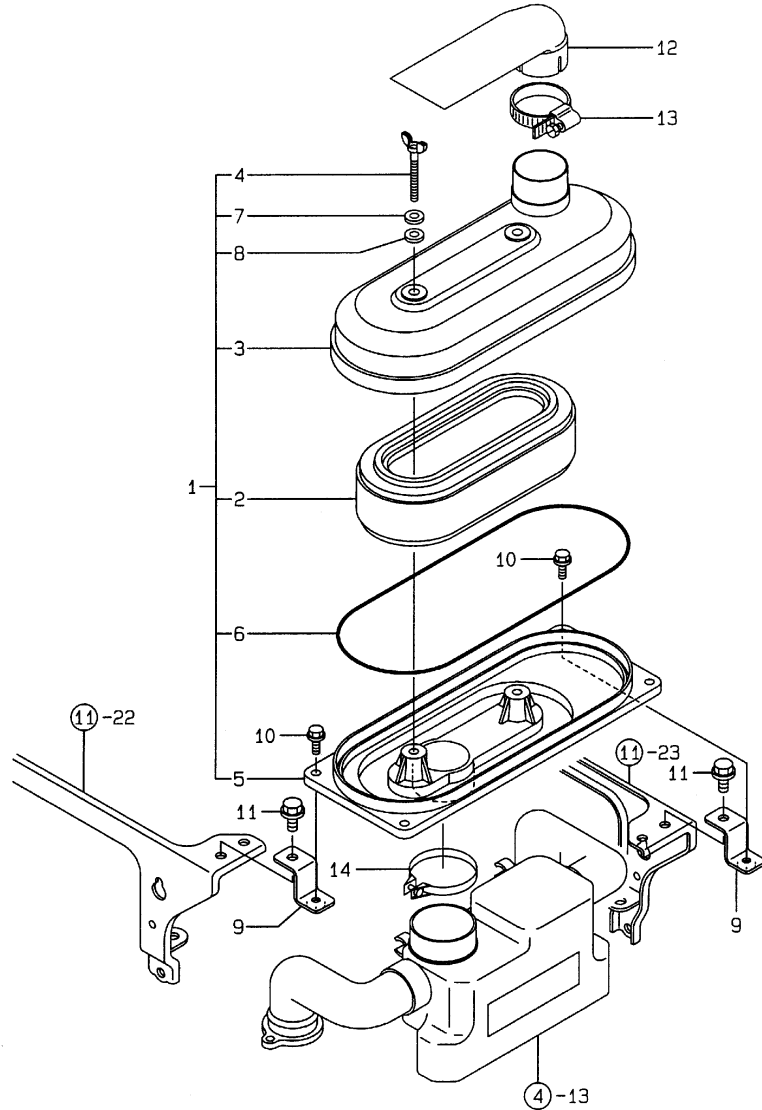
(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	118400-03100	CASE ASSY,BREATHER	1	1	1					
2	2	118400-03010	CASE,BREATHER	1	1	1					
3	2	118400-03030	VALVE,REED	1	1	1					
4	2	118400-03040	RETAINER,REED VALVE	1	1	1					
5	2	118400-03050	GASKET,BREATHER	1	1	1					
6	2	118400-03110	COVER ASSY,BREATHER	1	1	1					
9	2	22857-500101	SCREW 5X10,TAPPING	1	1	1					
10	2	22857-500201	SCREW 5.0* 20	2	2	2					
11	1	24311-000160	O-RING 1A P-16.0	2	2	2					
12	1	26106-060602	BOLT M 6X 60 PLATED	3	3	3					
13	1	118400-12010	PIPE, AIR INTAKE	1	1	1					
14	2	118200-12211	GASKET, INTAKE PIPE	2	2	2					
15	1	26106-060162	BOLT M 6X 16 PLATED	4	4	4					
16	1	118400-03123	HOSE ASSY, BREATHER	1	1	1					
17	2	118401-03320	PIPE (C), BREATHER	2	2	2					
18	2	118400-03340	PIPE(E),BREATHER	1	1	1					
19	2	118401-03352	PIPE, BREATHER	1	1	1					
20	3	118401-03300	PIPE (A), BREATHER	1	1	1					
21	3	129950-59241	TUBE	1	1	1					
22	2	118401-03311	PIPE (B),BREATHER	1	1	1					
23	2	118400-03380	JOINT	2	2	2					
24	2	129301-03660	CLAMP 16	1	1	1					
25	2	124766-59050	CLAMP 12	9	9	9					
26	1	118400-59060	HOLDER 12	1	1	1					
27	1	29622-250001	BAND RF 250	2	2	2					

Fig.5. AIR CLEANER

(A)=2V78C-SA
(B)=2V78C-SB
(C)=2V78C-SC

(D)=
(E)=
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	118400-12510	CLEANER ASSY,AIR	1	1						
2	2	118400-12520	ELEMENT,AIRCLEANER	1	1						
3	2	118400-12530	COVER,AIRCLEANER	1	1						
4	2	118400-12540	BOLT,WING	2	2						
5	2	118400-12560	BODY,OUTLET	1	1						
6	2	118400-12570	GASKET,AIRCLEANER	1	1						
7	2	118400-12580	WASHER	2	2						
8	2	118400-12550	GASKET, RUBBER	2	2						
9	1	118400-12660	SUPPORT,AIR CLEANER	2	2						
10	1	26106-060162	BOLT M 6X 16 PLATED	2	2						
11	1	26106-080162	BOLT M 8X 16 PLATED	2	2						
12	1	118400-12410	PIPE	1	1						
13	1	23000-048000	CLAMP 48	1	1						
14	1	118400-12610	CLAMP,PIPE 58	1	1	1					

Fig.6. MUFFLER

(A)=2V78C-SA
(B)=2V78C-SB
(C)=2V78C-SC

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	118200-13200	GASKET,SILENCER	2	2	2					
2	1	118400-13500	SILENCER ASSY,EXH.	1							
3	1	118400-13530	SUPPORT,SILENCER	1							
4	1	26306-080002	NUT	4							
5	1	26106-060122	BOLT M 6X 12 PLATED	2							
6	1	26106-080162	BOLT M 8X 16 PLATED	1							

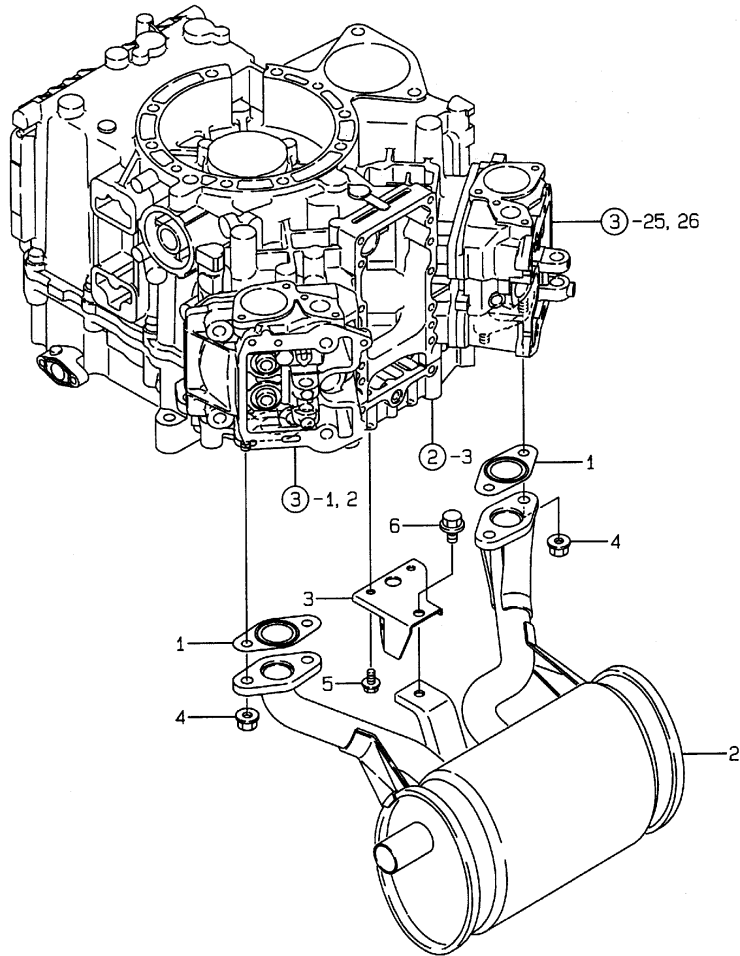


Fig.7. CAMSHAFT

(A)=2V78C-SA
(B)=2V78C-SB
(C)=2V78C-SC

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	118400-14001	CAMSHAFT ASSY	1	1	1					
3	2	118200-14100	GEAR, CAMSHAFT	1	1	1					
4	2	114250-21290	KEY 4X 7	1	1	1					
5	1	118200-14201	TAPPET	4	4	4					
6	1	118200-14261	TAPPET,F.O.	2	2	2					
7	1	118200-14400	PUSH ROD	4	4	4					
8	1	118200-14700	PLATE PACK,F.I.P.	1	1	1					

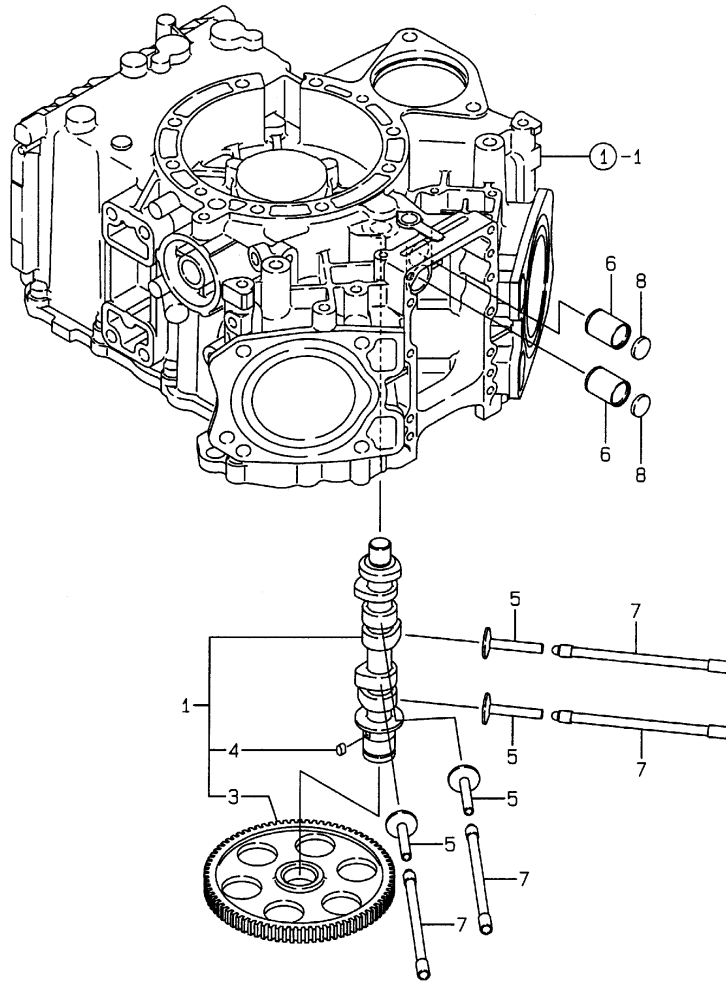
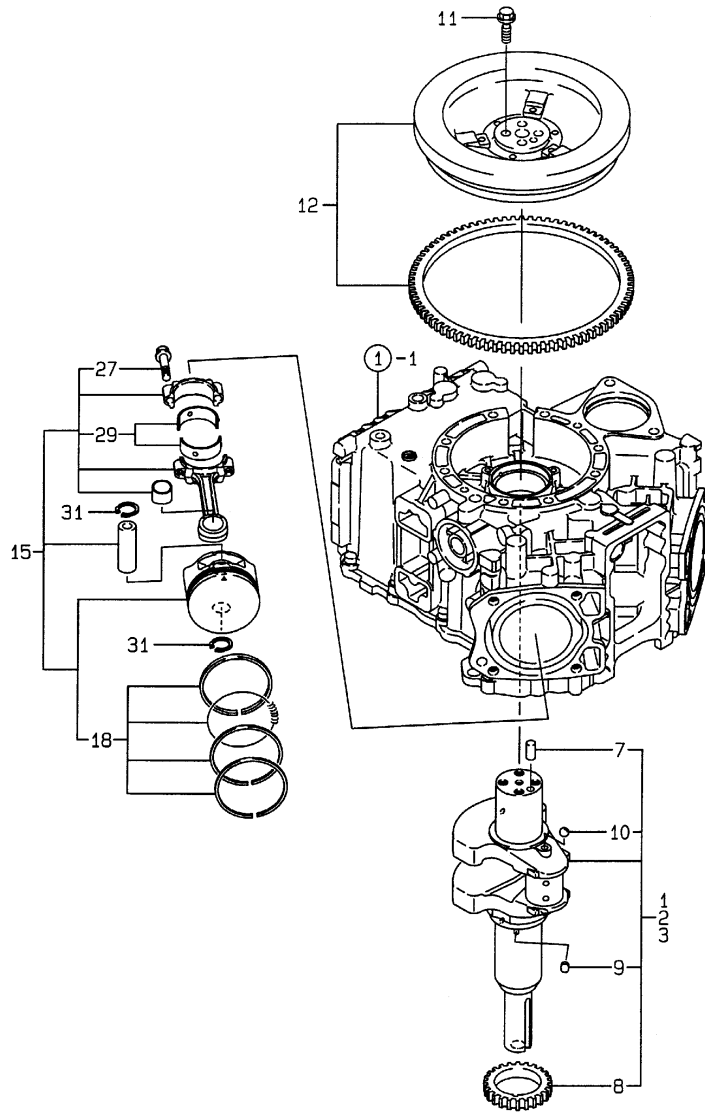


Fig.8. CRANKSHAFT & PISTON

(A)=2V78C-SA
(B)=2V78C-SB
(C)=2V78C-SC

(D)=
(E)=
(F)=

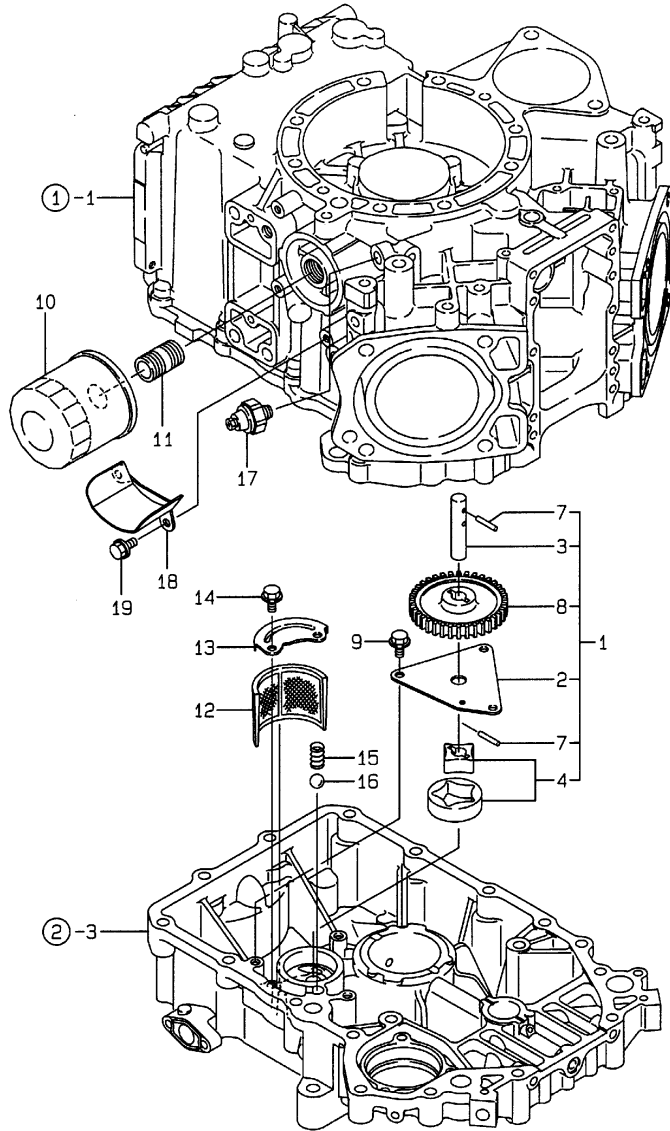


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	118400-21000	CRANKSHAFT ASSY	1							
2	1	118401-21001	CRANKSHAFT ASSY		1						
3	1	118400-21001	CRANKSHAFT ASSY			1					
7	2	129100-01580	PARALLEL PIN 8X16	1	1	1					
8	2	118200-21200	GEAR, CRANKSHAFT	1	1	1					
9	2	114250-21290	KEY 4X 7	1	1	1					
10	2	24190-080001	BALL 1/4, STEEL	1	1	1					
11	1	118200-21500	BOLT, FLYWHEEL	4	4	4					
12	1	118400-21592	FLYWHEEL ASSY	1	1	1					
15	1	118200-22081	PISTON, ROD ASSY	2	2	2					
18	2	118200-22510	RING SET, PISTON	2	2	2					
27	3	118200-23200	BOLT, ROD	4	4	4					
29	3	118200-23600	BEARING ASSY, CLANK	2	2	2					
31	1	22252-000200	CIRCLIP 20	4	4	4					

Fig.9. LUB.OIL SYSTEM

(A)=2V78C-SA
(B)=2V78C-SB
(C)=2V78C-SC

(D)=
(E)=
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	118200-32000	PUMP ASSY, LUB. OIL	1	1	1					
2	2	118200-32080	COVER	1	1	1					
3	2	118200-32110	SHAFT	1	1	1					
4	2	118200-32150	ROTOR	1	1	1					
7	2	118200-32170	PIN	2	2	2					
8	2	118200-32200	GEAR	1	1	1					
9	1	26106-060122	BOLT M 6X 12 PLATED	3	3	3					
10	1	119305-35150	FILTER, LUB. OIL	1	1	1					
11	1	118200-35300	JOINT,OIL FILTER	1	1	1					
12	1	118400-35010	SCREEN,LUB.OIL	1	1	1					
13	1	118400-35020	PLATE,OILSTRAINER	1	1	1					
14	1	26106-060122	BOLT M 6X 12 PLATED	2	2	2					
15	1	118200-34040	SPRING	1	1	1					
16	1	24190-130001	BALL 13/32	1	1	1					
17	1	121252-39450	SENDER, OIL PRESSURE	1	1	1					
18	1	118401-35250	TRAY	1	1	1					
19	1	26106-060122	BOLT M 6X 12 PLATED	2	2	2					

Fig.10. COOLING WATER SYSTEM

(A)=2V78C-SA

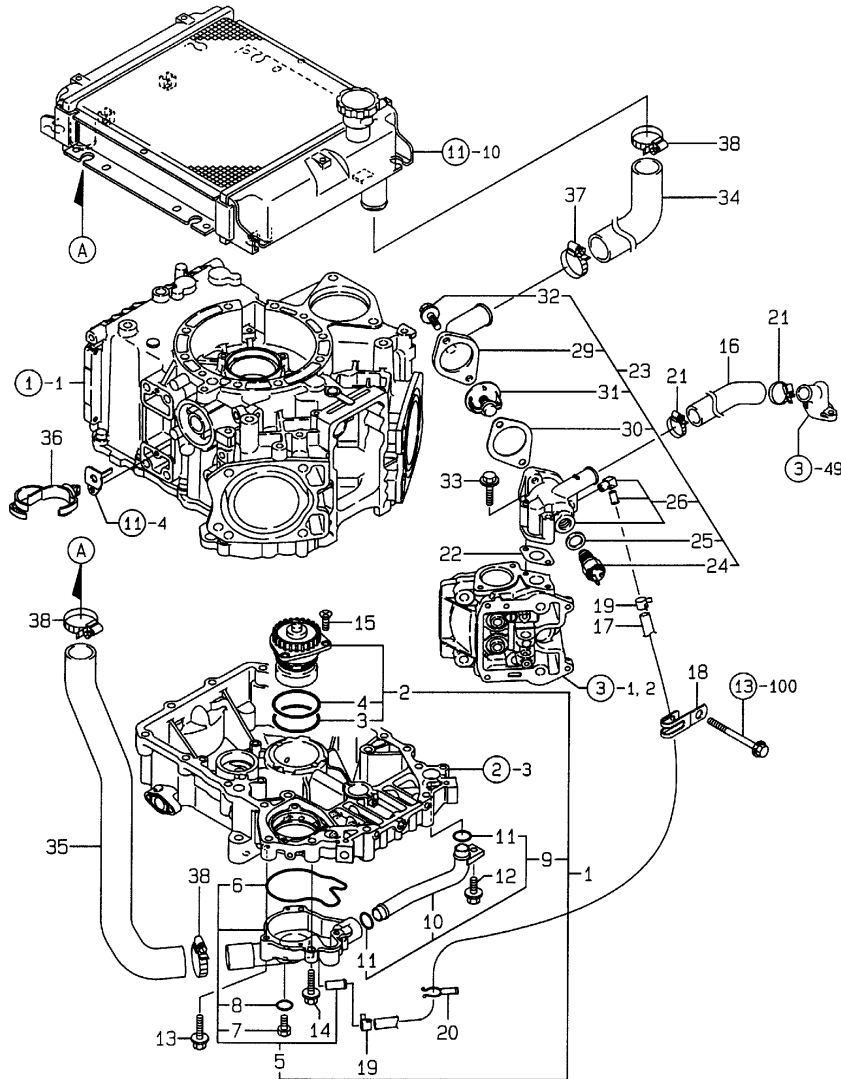
(B)=2V78C-SB

(C)=2V78C-SC

(D)=

(E)=

(F)=

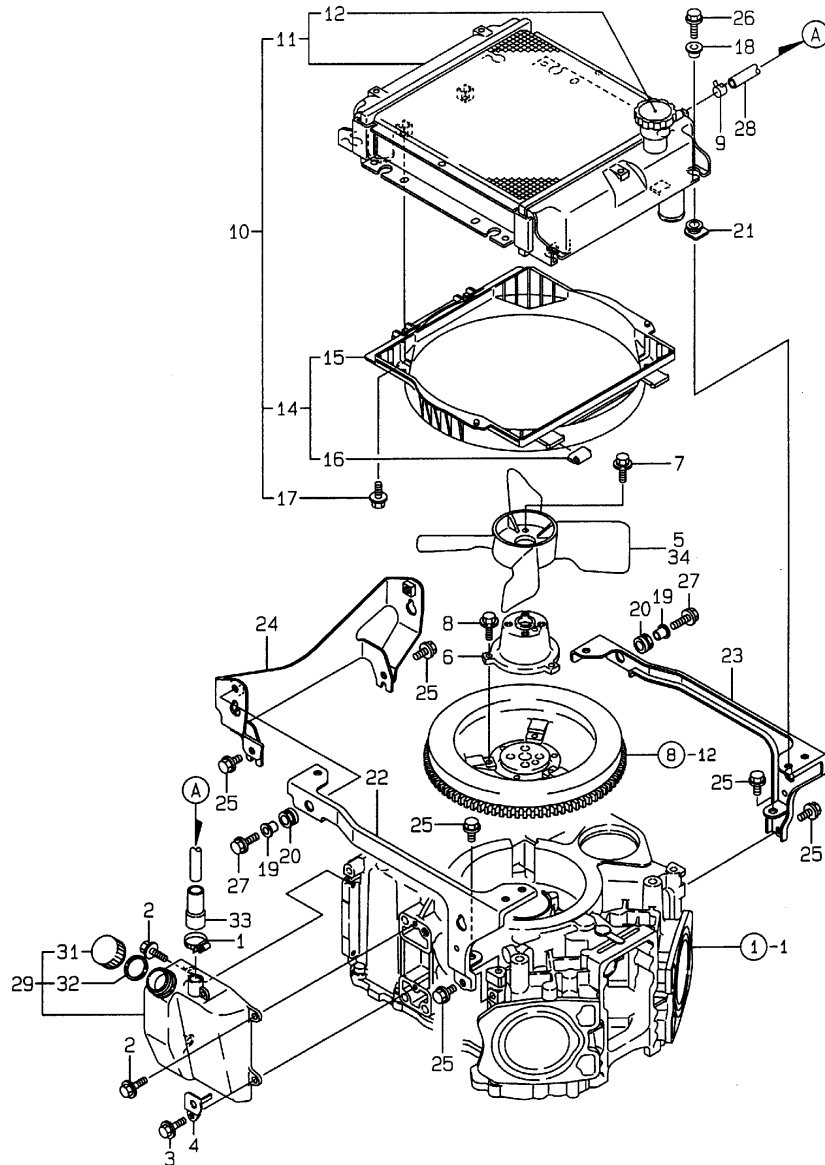


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	118400-42001	PUMP ASSY, C.W.	1	1	1					
2	2	118400-42011	BODY	1	1	1					
3	3	24341-000500	O-RING 1A S-50.0	1	1	1					
4	3	24341-000550	O-RING 1A S-55.0	1	1	1					
5	2	118400-42020	COVER	1	1	1					
6	3	118400-42100	GASKET	1	1	1					
7	3	118400-42110	BOLT	1	1	1					
8	3	24311-000080	O-RING 1A P-8.0	1	1	1					
9	2	118400-42030	PIPE	1	1	1					
10	3	118400-42120	PIPE	1	1	1					
11	3	118400-42130	O-RING	2	2	2					
12	1	26106-060122	BOLT M 6X 12 PLATED	1	1	1					
13	1	26106-060402	BOLT M 6X 40 PLATED	3	3	3					
14	1	26106-080552	BOLT M 8X 55 PLATED	1	1	1					
15	1	26577-060162	SCREW M 6X 16	3	3	3					
16	1	118200-49050	CW-T,C	1	1	1					
17	1	118200-49060	CW-T,BYPASS	1	1	1					
18	1	160260-78700	CLAMP, CORD	1	1	1					
19	1	124766-59050	CLAMP 12	2	2	2					
20	1	118400-49050	RETAINER	1	1	1					
21	1	23010-027000	CLAMP 27	2	2	2					
22	1	118200-49120	GASKET,BEND.GUIDE	1	1	1					
23	1	118400-49501	CASE ASSY,THERMOSTAT	1	1	1					
24	2	121250-44901	SWITCH, THERMO(110 C	1	1	1					
25	2	124465-44950	GASKET 16	1	1	1					
26	2	118400-49511	CASE,THERMOSTAT	1	1	1					
29	2	118400-49530	COVER,THERMOSTAT	1	1	1					
30	2	129350-49541	GASKET, (NON-ASB.)	1	1	1					
31	2	129350-49800	THERMOSTAT (71 C	1	1	1					
32	2	26106-080252	BOLT M 8X 25 PLATED	2	2	2					
33	1	26106-060402	BOLT M 6X 40 PLATED	2	2	2					
34	1	118400-49011	PIPE, C.W.	1	1	1					
35	1	118400-49021	PIPE, C.W.	1	1	1					
36	1	118400-49160	CLIP, CABLE	1	1	1					
37	1	23010-035000	CLAMP 35	1	1	1					
38	1	23010-040000	CLAMP 40	3	3	3					

Fig.11. RADIATOR

(A)=2V78C-SA
(B)=2V78C-SB
(C)=2V78C-SC

(D)=
(E)=
(F)=

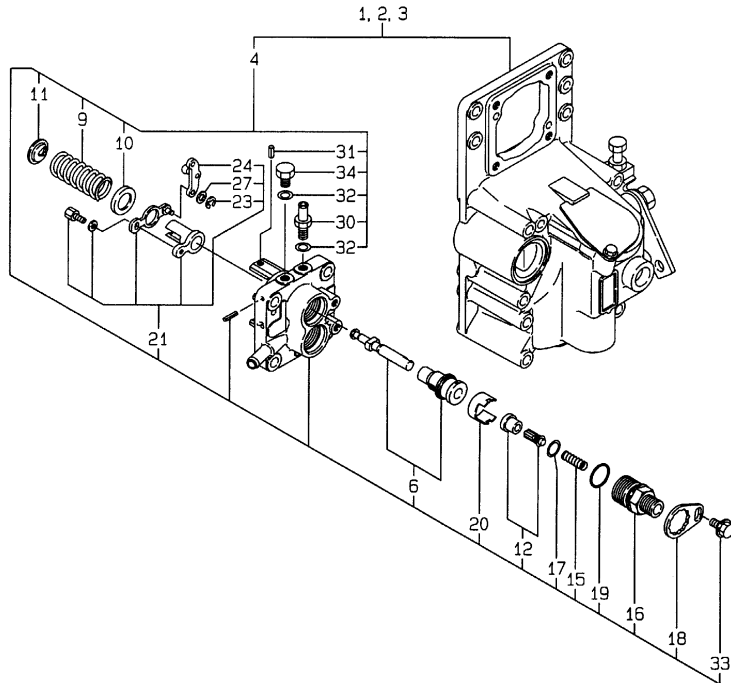


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	129410-03990	CLAMP 24	1	1	1					
2	1	26106-060122	BOLT M 6X 12 PLATED	3	4	3					
3	1	26106-060162	BOLT M 6X 16 PLATED	1		1					
4	1	118400-49150	SUPPORT,C.W.PIPE	1		1					
5	1	118400-44740	FAN	1		1					
6	1	118400-44761	SPACER	1	1	1					
7	1	118400-44750	BOLT M 6X 20	4	4	4					
8	1	26106-060162	BOLT M 6X 16 PLATED	3	3	3					
9	1	124766-59050	CLAMP 12	1		1					
10	1	118400-44572	RADIATOR ASSY	1		1					
11	2	118400-44501	RADIATOR	1		1					
12	3	118400-44210	CAP,RADIATOR	1		1					
14	2	118400-44600	SHROUD ASSY	1		1					
15	3	118400-44630	SHROUD	1		1					
16	3	118400-44620	MOUNT,SHRAUD	2		2					
17	2	118400-44680	BOLT M6X16	2		2					
18	1	118400-44670	COLLOR,RUBBER	4		4					
19	1	118400-44670	COLLOR,RUBBER	2		2					
20	1	118400-44710	RUBBER(C),RADIATOR	2		2					
21	1	118400-44720	RUBBER(D),RADIATOR	4		4					
22	1	118400-44902	SUPPORT,RAD CYL1-R	1		1					
23	1	118400-44912	SUPPORT,RAD CYL2-R	1		1					
24	1	118400-44980	SUPPORT,RAD-B	1		1					
25	1	26106-080162	BOLT M 8X 16 PLATED	6		6					
26	1	26106-080252	BOLT M 8X 25 PLATED	4		4					
27	1	26106-080252	BOLT M 8X 25 PLATED	2		2					
28	1	124766-49160	PIPE, WATER DRAIN	1		1					
29	1	118400-44512	RESERVER ASSY, C.W.	1	1	1					
31	2	118400-44560	CAP	1	1	1					
32	2	118400-44581	PACKING	1	1	1					
33	1	118400-44590	JOINT	1	1	1					
34	1	121520-44740	FAN, COOLING		1						

Fig.12. FUEL INJECTION PUMP

(A)=2V78C-SA
(B)=2V78C-SB
(C)=2V78C-SC

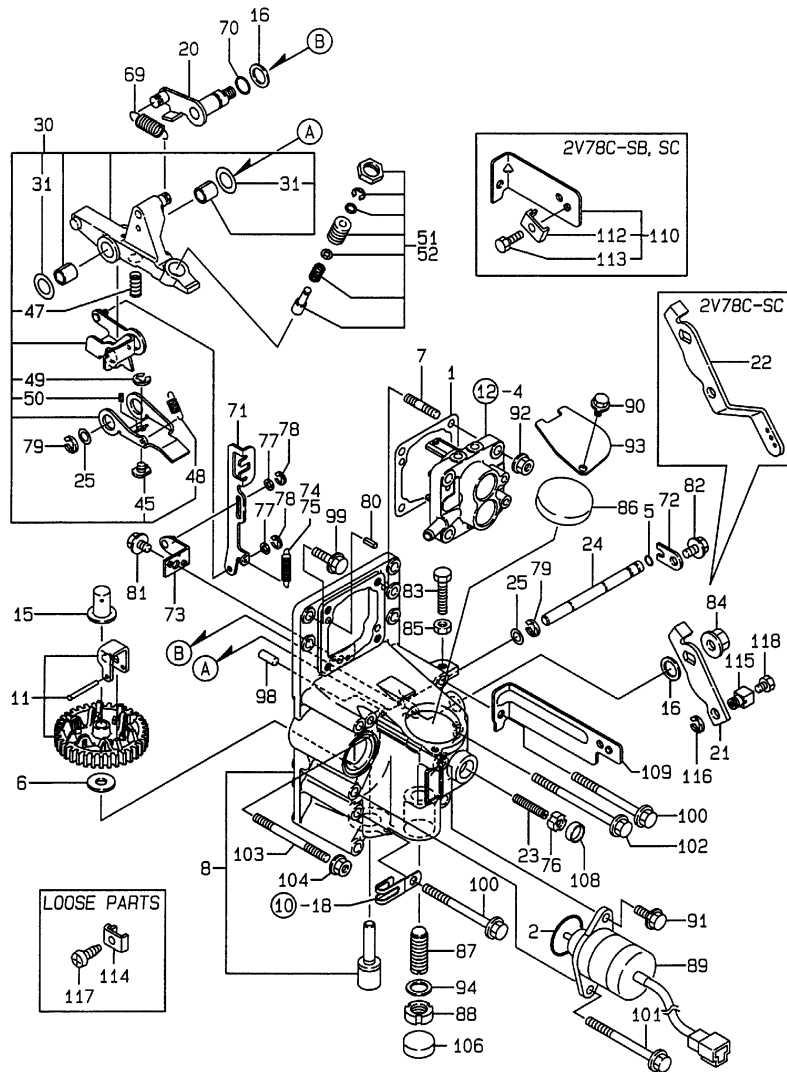
(D)=
(E)=
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	718404-51300	PUMP W/GOV.&F.PUMP	1							1
2	1	718404-51301	PUMP ASSY, F.INJECT		1						1
3	1	718401-51300	FUEL INJECTION PUMP			1					1
4	2	118400-51000	FOP ASSY	1	1	1					
6	3	118400-51100	PLUNGER W/BARREL	2	2	2					
9	3	118400-51160	SPRING,PLUNGER	2	2	2					
10	3	118400-51170	SPRING SEAT A	2	2	2					
11	3	118400-51180	SPRING SEAT B	2	2	2					
12	3	118400-51300	VALVE ASSY	2	2	2					
15	3	105546-51330	SPRING, DELIV. VALVE	2	2	2					
16	3	118400-51340	HOLDER	2	2	2					
17	3	124550-51350	GASKET, DELIVERY	2	2	2					
18	3	118400-51370	LOCKING	2	2	2					
19	3	124550-51370	O-RING, DELIVERY	2	2	2					
20	3	118400-51400	PROTECTOR	2	2	2					
21	3	118400-51450	CONTROL LEVER ASSY	1	1	1					
23	4	118400-51510	RETAININGRING E TYPE	2	2	2					
24	4	118400-51550	LINK	1	1	1					
27	4	105890-51650	SHIM	2	2	2					
30	3	118400-51850	JOINT	1	1	1					
31	3	22351-025006	SPRING PIN 2.5AX 6	2	2	2					
32	3	23414-060000	GASKET 6, ROUND	2	2	2					
33	3	26106-050102	BOLT M 5X 10 PLATED	2	2	2					
34	3	26117-060082	BOLT 6* 8	1	1	1					

Remarks
(1) GOVERNOR(FIG.NO.13,REF.NO.1-94)
IS INCORPORATED IN THIS FUEL
INJECTION PUMP.(REF.NO.1,2,3).

Fig.13. GOVERNOR



Remarks
(1) REPAIR PART.

(A)=2V78C-SA
(B)=2V78C-SB
(C)=2V78C-SC

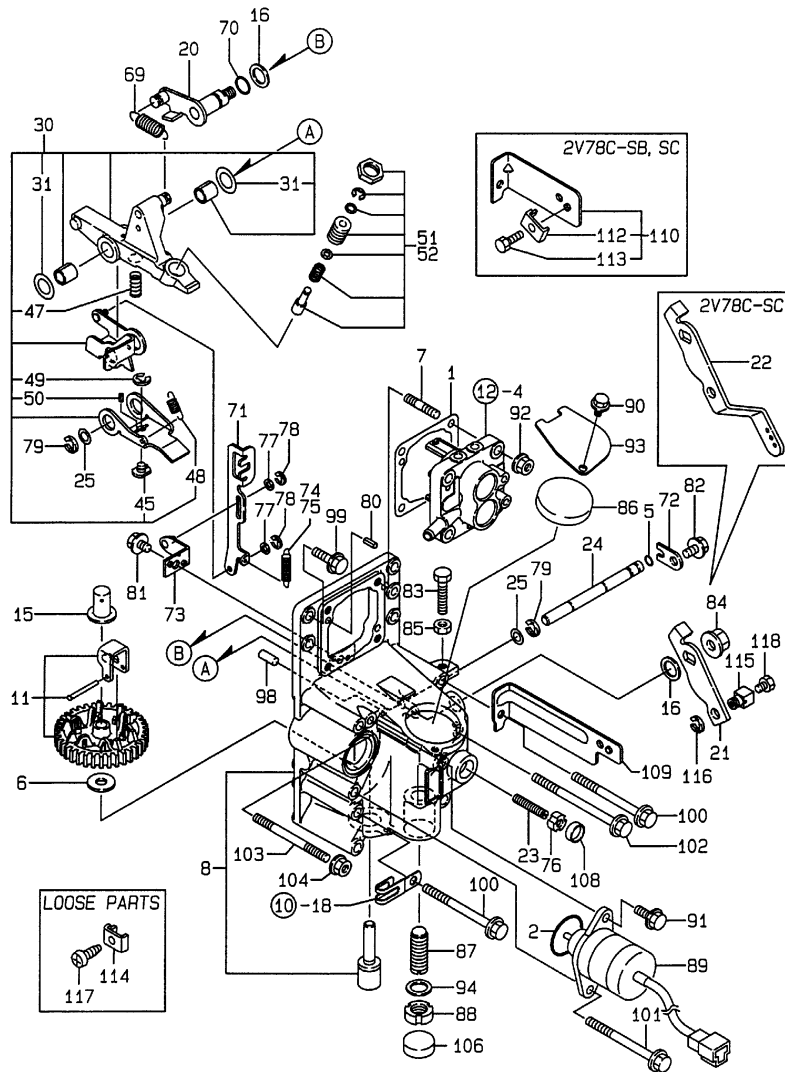
(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	2	118400-51030	PACKING,FOP	1	1	1					
2	2	152673-51430	O-RING	1	1	1					
5	2	158563-51281	O-RING	1	1	1					
6	2	118400-61040	WASHER	1	1	1					
7	2	118400-61050	SB 6*20	4	4	4					
8	2	118400-61100	CASE ASSY,GOVERNOR	1	1	1					
11	2	118400-61200	WEIGHT ASSY,GOV.	1	1	1					
15	2	118400-61300	SLEEVE(GOV)	1	1	1					
16	2	118400-61350	SPACER ASSY,CON.LEV.	1	1	1					
20	2	118400-61400	SHAFT,CONTROL	1	1	1					
21	2	118404-61410	LEVER, CONTROL	1	1						
22	2	118400-61411	LEVER, CONTROL							1	
23	2	119988-61450	BOLT, REVOL. LIMIT	1	1	1					
24	2	118400-61480	SHAFT,GOV.LEVER	1	1	1					
25	2	129155-61480	SPACER ASSY	2	2	2					
30	2	118400-61500	LEVER ASSY,GOVERNOR	1	1	1					
31	3	174307-51700	SHIM SET	2	2	2					
45	3	119600-61540	SHIFTER	1	1	1					
47	3	118400-61600	SPRING,START	1	1	1					
48	3	118400-61610	SPRING,SET	1	1	1					
49	3	22272-000040	CIRCLIP E- 4	1	1	1					
50	3	22351-020004	SPRING PIN 2X 4	1	1	1					
51	2	118404-61650	ANGLEICH ASSY	1	1						
52	2	118400-61650	ANGLEICH ASSY							1	
69	2	118400-61800	SPRING,GOVERNOR	1	1	1					
70	2	24341-000100	O-RING 1A S-10.0	1	1	1					
71	2	118400-61900	CONTROL RACK	1	1	1					
72	2	119660-61901	RETAINER, SHAFT	1	1	1					
73	2	118400-61910	SUPPORT,RACK	1	1	1					
74	2	118404-61920	SPRING	1	1						
75	2	118400-61920	SPRING,RACK							1	
76	2	119685-61950	CARB NUT(HI-IDLE	1	1	1					
77	2	22117-040000	WASHER 4	2	2	2					
78	2	22272-000030	CIRCLIP E- 3	2	2	2					
79	2	22272-000070	CIRCLIP E- 7	2	2	2					
80	2	22351-040008	SPRING PIN 4X 8	2	2	2					
81	2	26106-060082	BOLT M 6X 8 PLATED	1	1	1					
82	2	26106-060102	BOLT M 6X 10 PLATED	1	1	1					
83	2	26116-060304	BOLT M 6X 30 PLATED	1	1	1					
84	2	26366-080002	NUT M 8	1	1	1					
85	2	26756-060002	LOCK NUT 6	1	1	1					
86	1	118400-61060	COVER,CASE	1	1	1					
87	1	120323-61470	BOLT, CONTROL	1	1	1					
88	1	119685-61940	CARB NUT(FO-LIMIT	1	1	1					
89	1	118400-61950	STOP SOLENOID	1	1	1					
90	1	26106-050102	BOLT M 5X 10 PLATED	1	1	1					
91	1	26106-060162	BOLT M 6X 16 PLATED	1	1	1					
92	1	26366-060002	NUT M 6	4	4	4					
93	1	118400-61070	PLATE	1	1	1					
94	1	22190-120002	SEAL WASHER 12	1	1	1					
98	1	22312-060120	PARALLEL PIN 6X12	2	2	2					

Fig.13. GOVERNOR

(A)=2V78C-SA
(B)=2V78C-SB
(C)=2V78C-SC

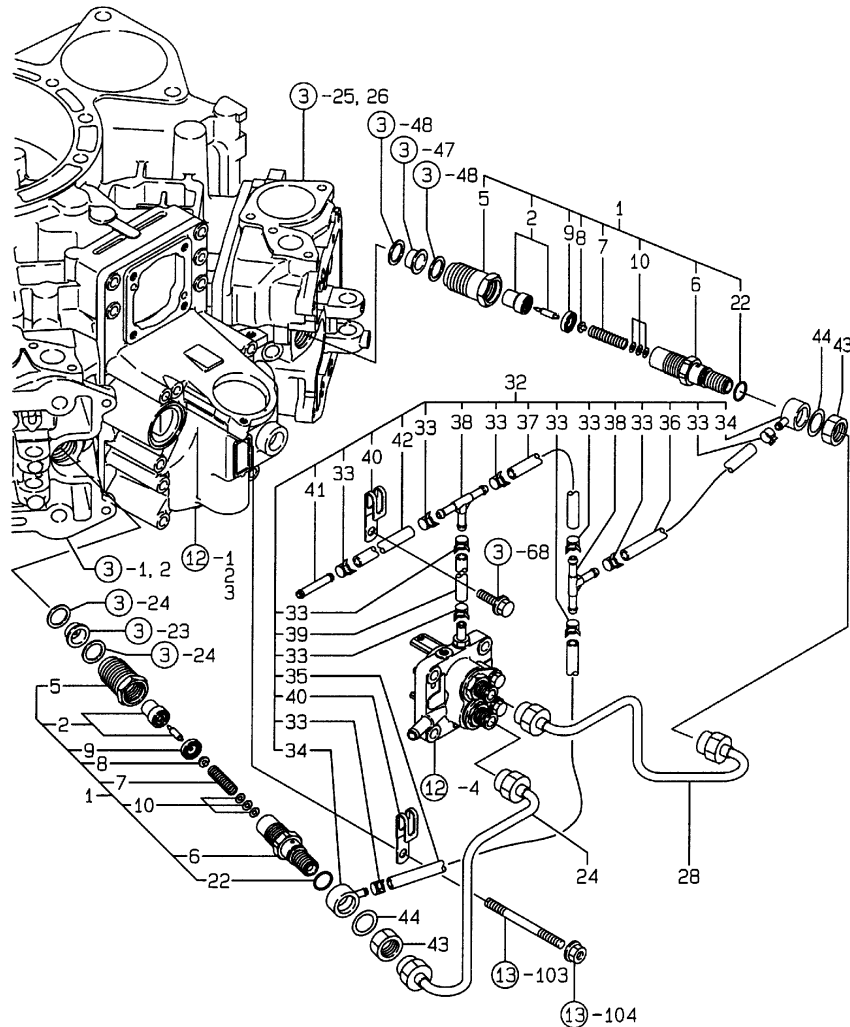
(D)=
(E)=
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
99	1	26106-060202	BOLT M 6X 20 PLATED	4	4	4					
100	1	26106-060702	BOLT M 6X 70 PLATED	4	4	4					
101	1	26106-060702	BOLT M 6X 70 PLATED	1	1	1					
102	1	26106-060852	BOLT M 6X 85 PLATED	1	1	1					
103	1	26226-060702	STUD 6* 70	2	2	2					
104	1	26366-060002	NUT M 6	2	2	2					
106	1	119621-66610	PLUG 22	1	1	1					1
108	1	119621-66710	PLUG 14	1	1	1					1
109	1	118401-67011	CABLE BRACKET	1							
110	1	118400-67040	BRACKET ASSY, CABLE		1	1					
112	2	118400-67060	CLAMP, CABLE		1	1					
113	2	26116-050162	BOLT M 5X 16 PLATED		1	1					
114	1	118400-67060	CLAMP, CABLE								1
115	1	118400-67070	CLAMP, WIRE		1	1					
116	1	22272-000070	CIRCLIP E- 7		1	1					
117	1	22857-500160	SCREW 5X16								1
118	1	26116-040128	BOLT M 4X 12 PLATED		1	1					

Remarks
(1) REPAIR PART.

Fig.14. FUEL INJECTION VALVE



OCR10-G52800 14. FUEL INJECTION VALVE

(A)=2V78C-SA
(B)=2V78C-SB
(C)=2V78C-SC

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	718200-53100	VALVE ASSY, F.INJECT	2	2	2					
2	2	119620-53000	NOZZLE ASSY,F.INJECT	2	2	2					
5	2	118200-53080	NUT,NOZZLE	2	2	2					
6	2	118200-53100	HOLDER	2	2	2					
7	2	119620-53120	SPRING, VALVE	2	2	2					
8	2	114250-53130	SEAT, NOZZLE SPRING	2	2	2					
9	2	119620-53140	SPACER, VALVE STOP	2	2	2					
10	2	114250-53400	SHIM PACK	2	2	2					
22	2	129155-61830	O-RING S10	2	2	2					
24	2	118200-59810	PIPE(1), F. INJECT	1	1	1					
28	2	118200-59820	PIPE(2), F. INJECT	1	1	1					
32	1	118400-59151	PIPE ASSY,FUEL RETRN	1	1	1					
33	2	124066-59100	CLAMP 8	10	10	10					
34	2	118200-59520	JOINT,NOZZLE	2	2	2					
35	2	119000-59560	PIPE, FUEL RETURN	1	1	1					
36	2	119000-59550	PIPE, FUEL RETURN	1	1	1					
37	2	119000-59550	PIPE, FUEL RETURN	1	1	1					
38	2	118200-59561	JOINT	2	2	2					
39	2	118400-59560	PIPE, FUEL RETURN	1	1	1					
40	2	160260-78700	CLAMP, CORD	3	3	3					
41	2	118200-59580	JOINT, 2-WAY	1	1	1					
42	2	124066-59580	PIPE, FUEL RETURN	1	1	1					
43	1	119620-59700	NUT	2	2	2					
44	1	22190-140002	SEAL WASHER 14S	2	2	2					

Fig.15. FUEL LINE

(A)=2V78C-SA
(B)=2V78C-SB
(C)=2V78C-SC

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	118400-55500	FILTER ASSY,FUEL OIL	1		1					
2	2	118200-55510	FUEL FILTER	1		1					
3	2	118400-55520	SUPPORT,FUEL FILTER	1		1					
5	1	26106-100202	BOLT M10X 20 PLATED	1		1					
6	1	118400-59030	PIPE, FUEL	1	1	1					
7	2	124766-59050	CLAMP 12	2	2	2					
8	2	118400-59060	HOLDER 12	1	1	1					
9	2	118200-59070	CLAMP	1	1	1					
11	1	118200-52100	PUMP ASSY,FUEL	1	1	1					
12	1	118200-55510	FUEL FILTER			1					
13	1	118400-55520	SUPPORT,FUEL FILTER			1					

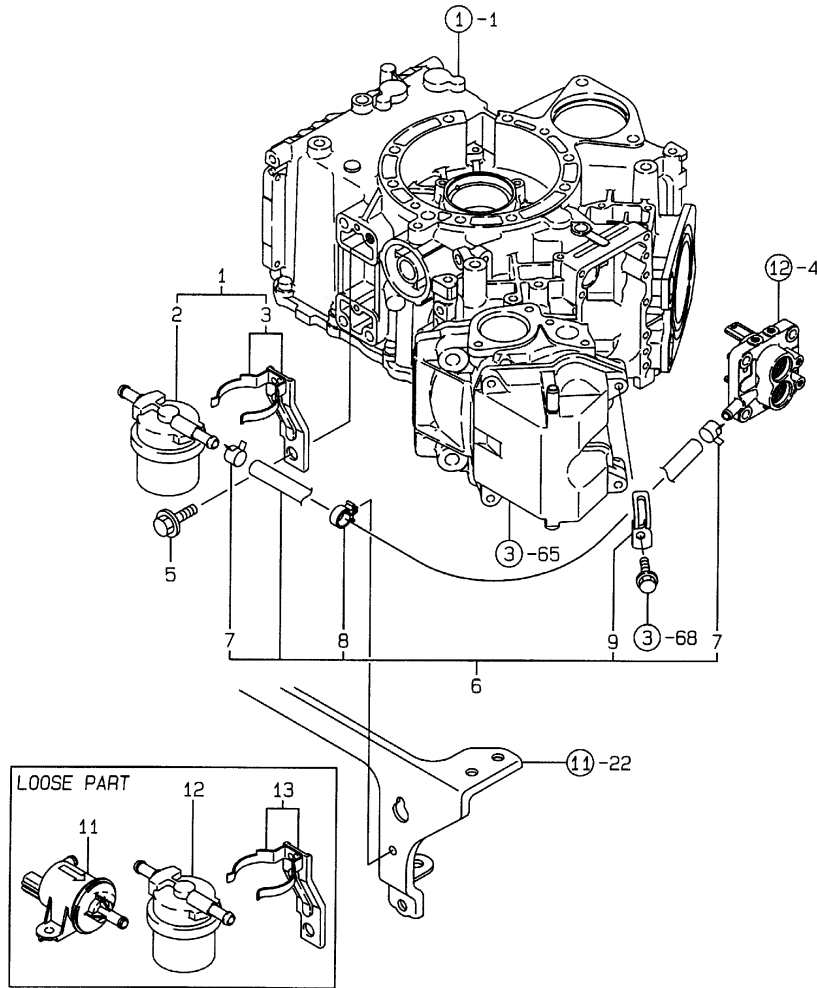
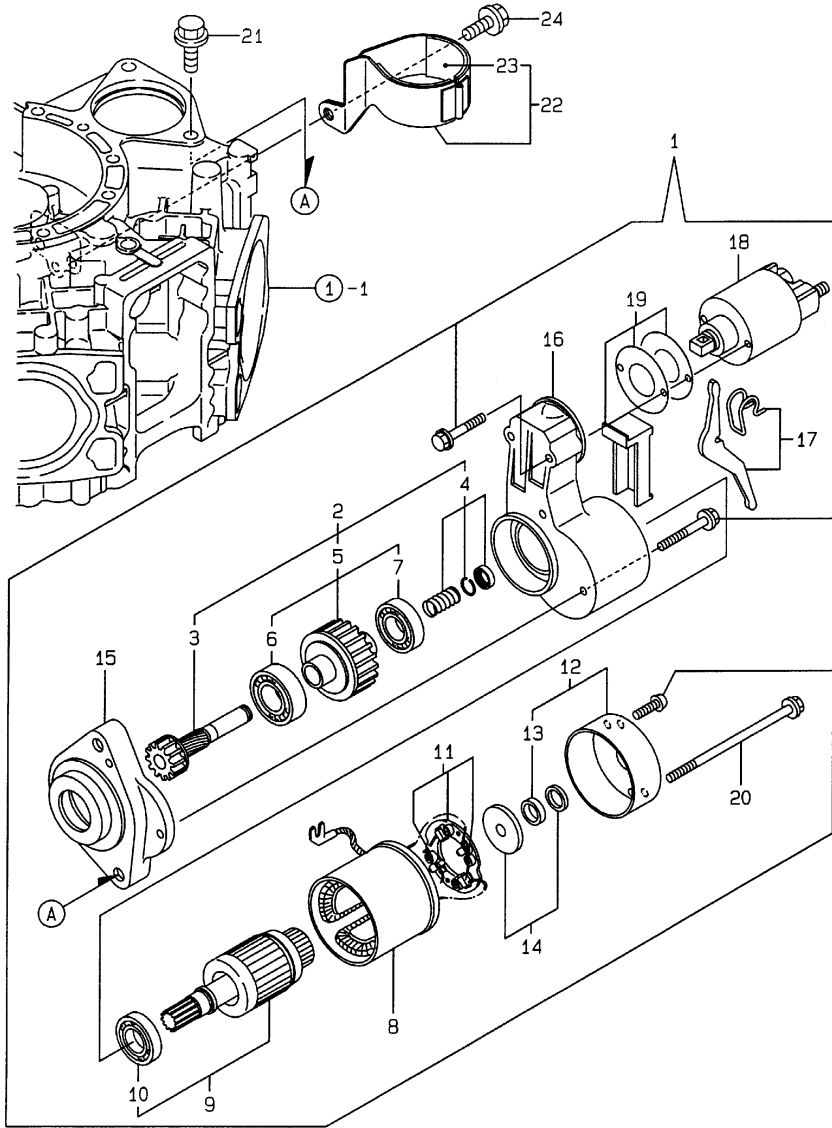


Fig.16. STARTING MOTOR

(A)=2V78C-SA
(B)=2V78C-SB
(C)=2V78C-SC

(D)=
(E)=
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	118400-77020	STARTOR ASSY	1	1	1					
2	2	X2130650060	PINION CLUTCH ASSY	1	1	1					
3	3	X2114555100	PINION SHAFT	1	1	1					
4	3	X2114890060	STOPPER SET, PINION	1	1	1					
5	3	X2130750060	CLUTCH ASSY	1	1	1					
6	4	X2114555020	BALL BEARING	1	1	1					
7	4	X2114950020	BEARING3,PINION	1	1	1					
8	2	129608-77110	YOKE ASSY	1	1	1					
9	2	118400-77251	ARMATURE ASSY	1	1	1					
10	3	118400-77260	BEARING,ARMATURE	1	1	1					
11	2	118400-77270	BRUSH HOLDER ASSY	1	1	1					
12	2	118400-77280	REAR COVER ASSY	1	1	1					
13	3	129698-77170	REAR COVER METAL	1	1	1					
14	2	118400-77290	THRUST WASHERKIT	1	1	1					
15	2	118400-77300	GEAR CASE	1	1	1					
16	2	118400-77310	CENTER HAUSING	1	1	1					
17	2	118400-77320	SHIFT LEVER SET	1	1	1					
18	2	118400-77330	MAGNETIC SWITCH ASSY	1	1	1					
19	2	118400-77340	DUST COVER KIT	1	1	1					
20	2	124195-77770	THROUGH BOLT	2	2	2					
21	1	26106-100302	BOLT M10X 30 PLATED	2	2	2					
22	1	118400-77050	BRACKET ASSY,STARTER			1	1				
23	2	118400-77060	SEAT, RUBBER			2	2				
24	1	26106-100202	BOLT M10X 20 PLATED			1	1				

Fig.17. DYNAMO

(A)=2V78C-SA
(B)=2V78C-SB
(C)=2V78C-SC

(D)=
(E)=
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	118200-78201	GENERATOR ASSY	1	1	1					
2	2	118200-78751	STATOR ASSY	1	1	1					
3	2	118200-78760	WHEEL, DYNAMO	1	1	1					
4	1	118200-78300	BOLT 6X12	3	3	3					
5	1	118400-78700	CLAMP	1	1	1					
6	1	26116-060252	BOLT 6X25	3	3	3					
7	1	119225-77720	CURRENT LIMITER(20A)	1	1	1					

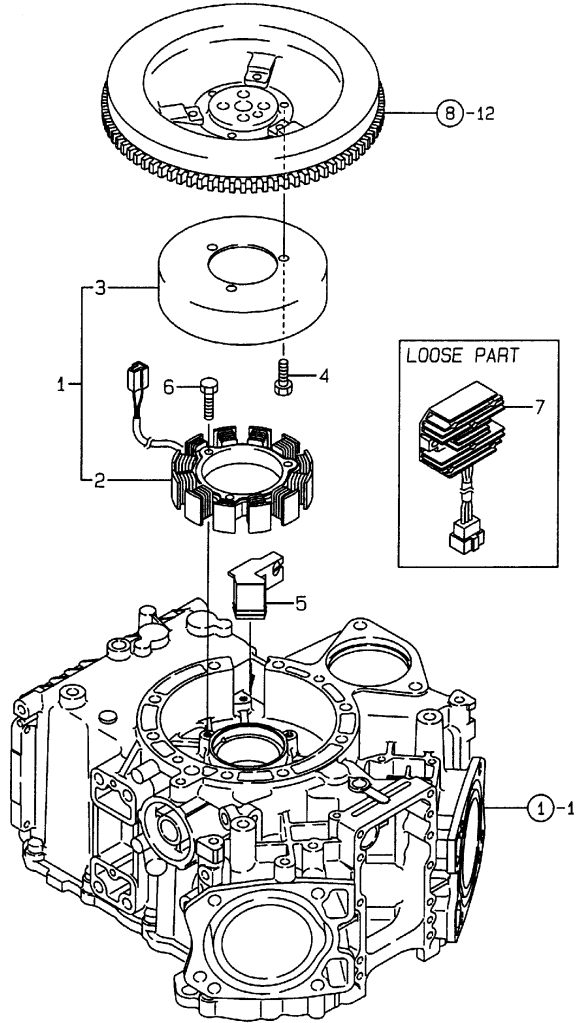
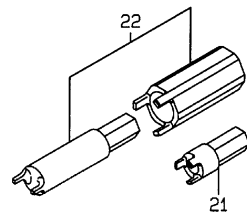
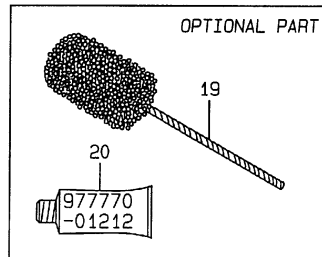
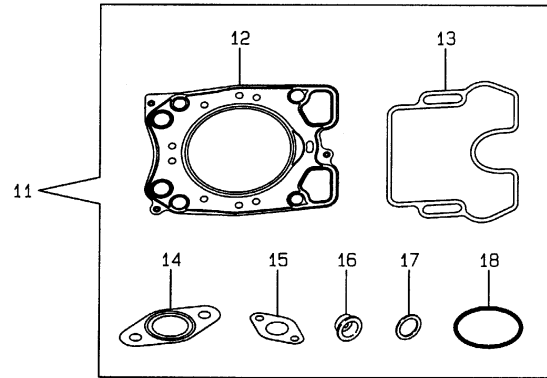
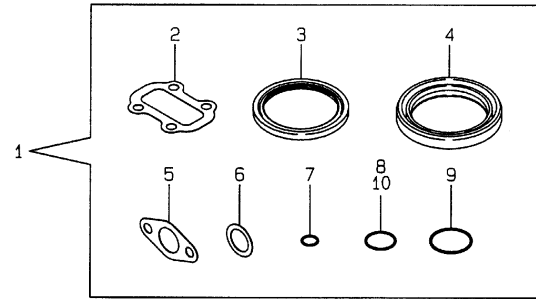


Fig.18. GASKET SET & TOOLS

(A)=2V78C-SA
(B)=2V78C-SB
(C)=2V78C-SC

(D)=
(E)=
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	118400-99011	GASKET SET,CYL.BLOCK	1	1	1					1
2	2	118400-01490	GASKET,COVER	1	1	1					
3	2	118200-02220	SEAL,OIL	1	1	1					
4	2	118200-02230	SEAL,OIL	1	1	1					
5	2	118200-49120	GASKET,BEND.GUIDE	1	1	1					
6	2	22190-160002	SEAL WASHER 16S	1	1	1					
7	2	118200-01400	O-RING P6.0	2	2	2					
8	2	118200-01410	O-RING P16.0	1	1	1					
9	2	118200-01430	O-RING S24.0	1	1	1					
10	2	118200-01420	O-RING P16.0	1	1	1					
11	1	118200-99021	GASKET SET,CYL.HEAD	1	1	1					1
12	2	118200-01350	GASKET,HEAD	1	1	1					
13	2	118200-11320	GASKET, BONNET	1	1	1					
14	2	118200-13200	GASKET,SILENCER	1	1	1					
15	2	118200-49120	GASKET,BEND.GUIDE	1	1	1					
16	2	119600-11450	PROTECTOR, NOZZLE	1	1	1					
17	2	119600-11460	GASKET, NOZZLE	2	2	2					
18	2	118200-12211	GASKET, INTAKE PIPE	1	1	1					
19	1	129400-92420	FLEX HORN	1	1	1					1
20	1	977770-01212	GASKET, LIQUID	1	1	1					1
21	1	119621-99100	TOOL,CARB HIGH IDLE	1	1	1					
22	1	119621-99400	TOOL ASSY,CARB FUEL	1	1	1					

Remarks
(1) OPTIONAL PART.

Part Number Index

All parts are stipulated in the order of part numbers.

(Depending on the area in which the part is used.)

This index will display the location of the part according to each part number.

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YANMAR CO.,LTD.